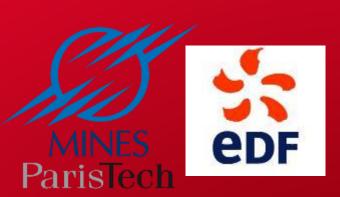
TRIESTE 2018

DE LA RECHERCHE À L'INDUSTRIE







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SPENT NUCLEAR FUEL CORROSION PROCESSES UNDER LONG TERM INTERIM STORAGE AND WASTE DISPOSAL CONDITIONS

C. Jégou, L. De Windt, V. Broudic, C. Martin, A. Ambard

OUTLINES

- Introduction
- Spent Fuel Corrosion processes under geological disposal
 - Radionuclides source terms
 - Spent fuel matrix alteration mechanisms: UOX fuel case
 - Spent fuel matrix alteration mechanisms: MOX fuel case
- Spent Fuel Corrosion processes under long term interim storage
- Conclusion

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THE SPENT NUCLEAR FUEL



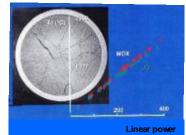
An initial Fluorite structure subjected to solicitations under irradiation

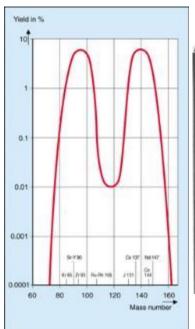
Generation of fission products

Radiation damage

Thermal effects...

+ Microstructural evolutions





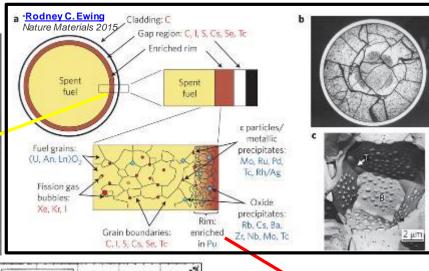
 $UO_2, PuO_2, U_{1\text{-y}}Pu_yO_2 \dots$

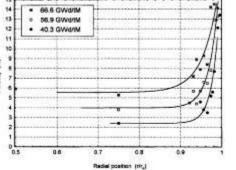
1. fission gases (fg) and other volatile elements: Br, Kr, Rb, I, Xe, Cs, Te:

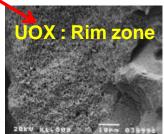
2. fp forming metallic precipitates: Mo, Tc, Ru, Rh, Pd, Ag, Cd, In, Sn, Sb, Se, Te;

3. fp forming oxide precipitates: Rb, Sr, Zr, Nb, Mo, Se, Te, Cs, Ba;

4. fp dissolved as oxides in the fuel matrix: Rb, Sr, Y, Zr, Nb, La, Ce, Pr, Nd, Pm, Sm, Eu.

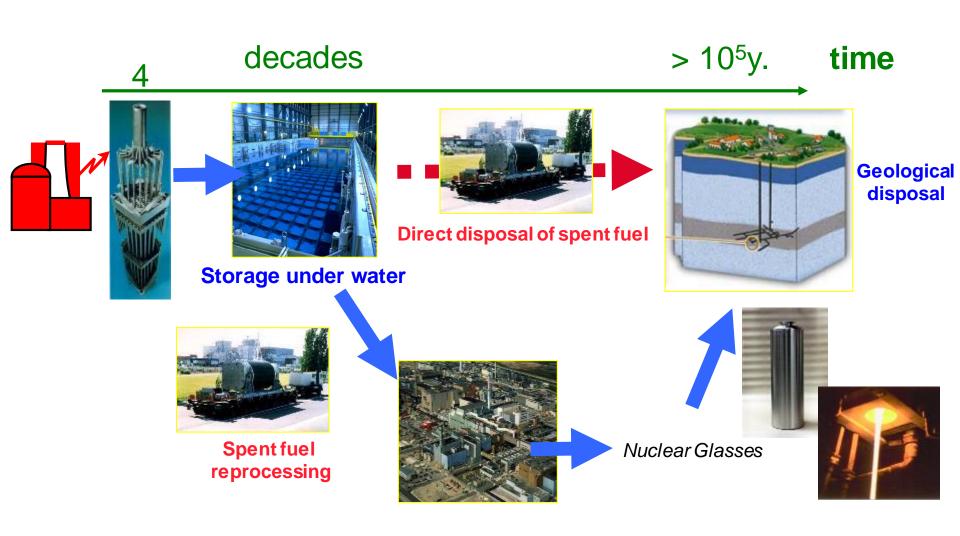








Spent fuel management options

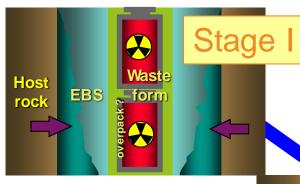


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Expected evolution of SF in disposal



Resaturation of the EBS

SF: intrinsic evolution

1 -- 1 '000 y.

Stage II

500 -- 10 '000 y.

Corrosion of the container *SF: intrinsic evolution*

Alteration of waste form SF: alteration

by water

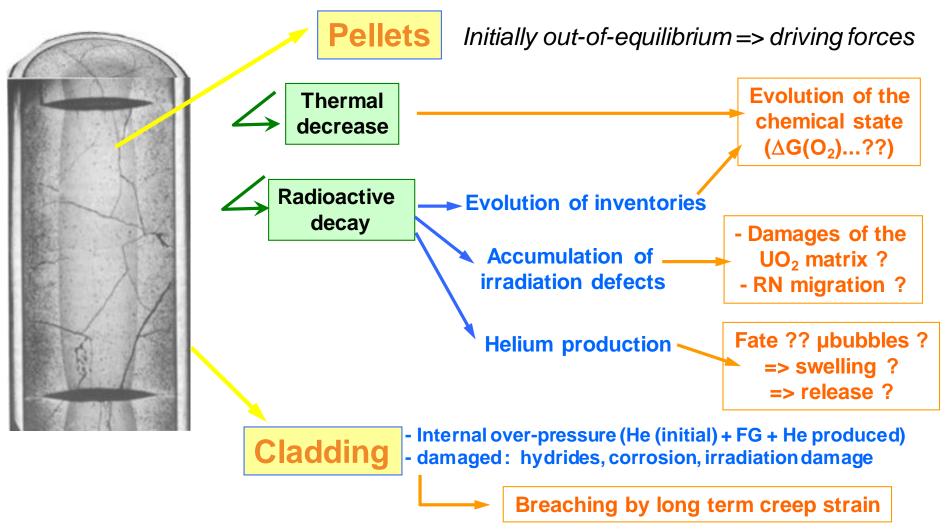
Stage III

Time

> 10 '000 y.



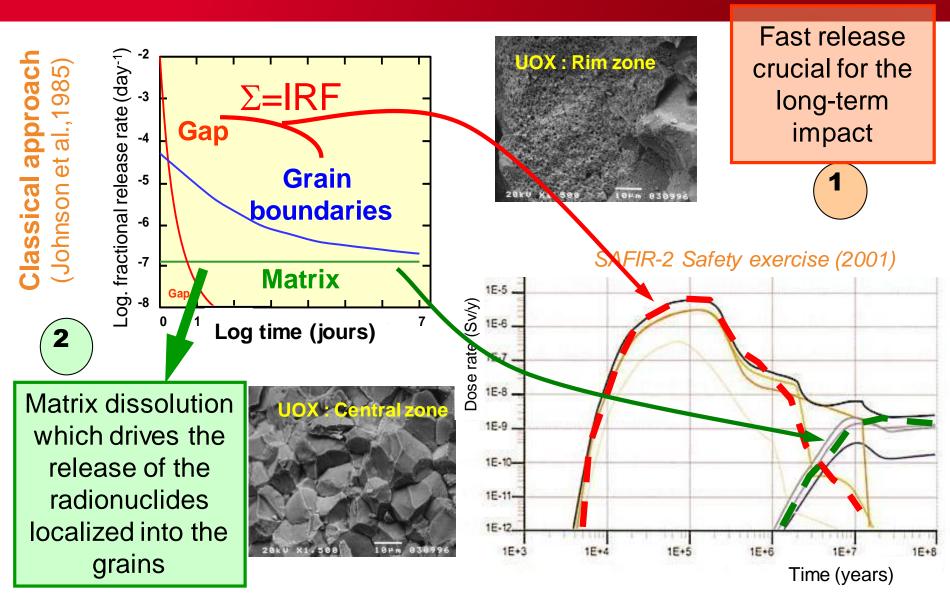
Intrinsic evolution of Spent Fuel in closed system prior to the access of water



Effect of helium on the microstructure of spent fuel in a repository: An operational approach C. Ferry et coll. JNM 2010 Impact of auto-irradiation on the thermophysical properties of oxide nuclear reactor fuels D. Staicu et coll. JNM 2010 Evolution of spent nuclear fuel in dry storage conditions for millennia and beyond T. Wiss et coll. JNM 2014



Spent fuel radionuclide source-term model for assessing spent fuel performance in geological disposal

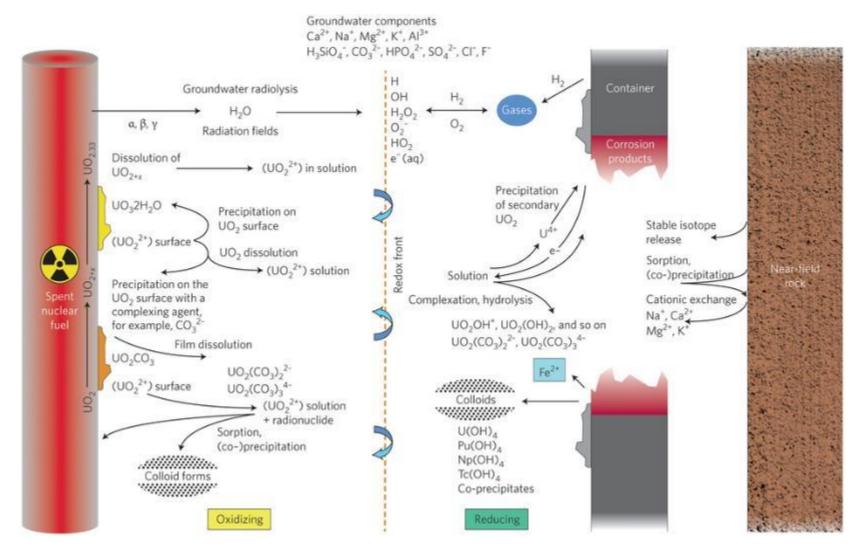


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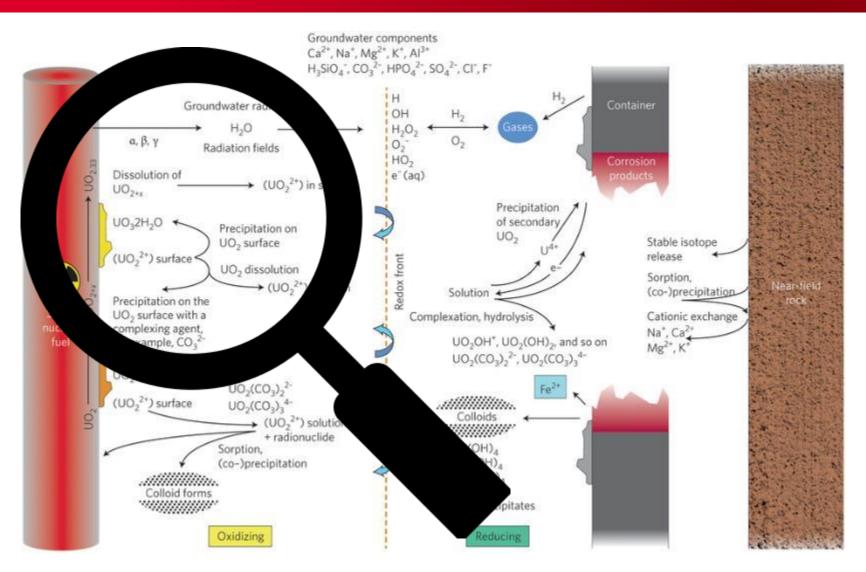


CHEMICAL PROCESSES THAT MAY AFFECT THE ALTERATION OF UOX SPENT FUEL IN CONTACT WITH GROUNDWATER



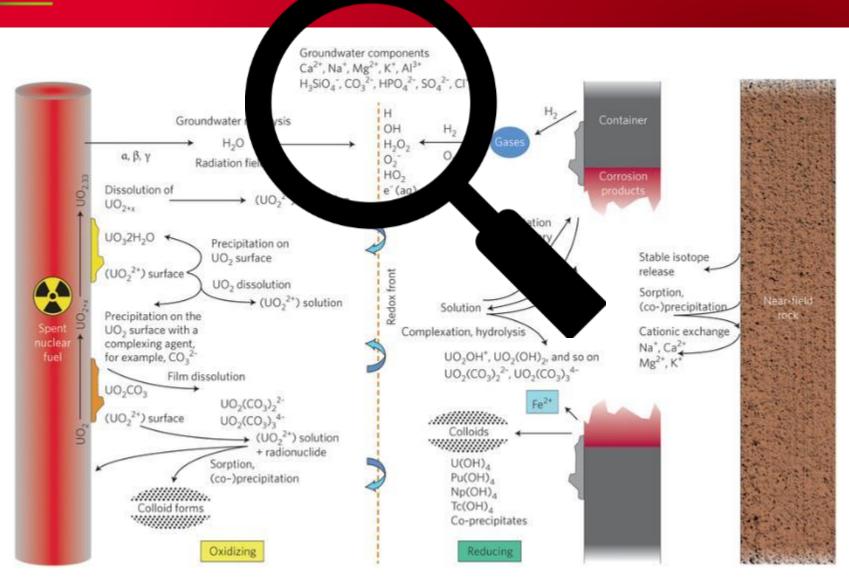


THE OXIDATIVE DISSOLUTION UNDER RADIOLYSIS



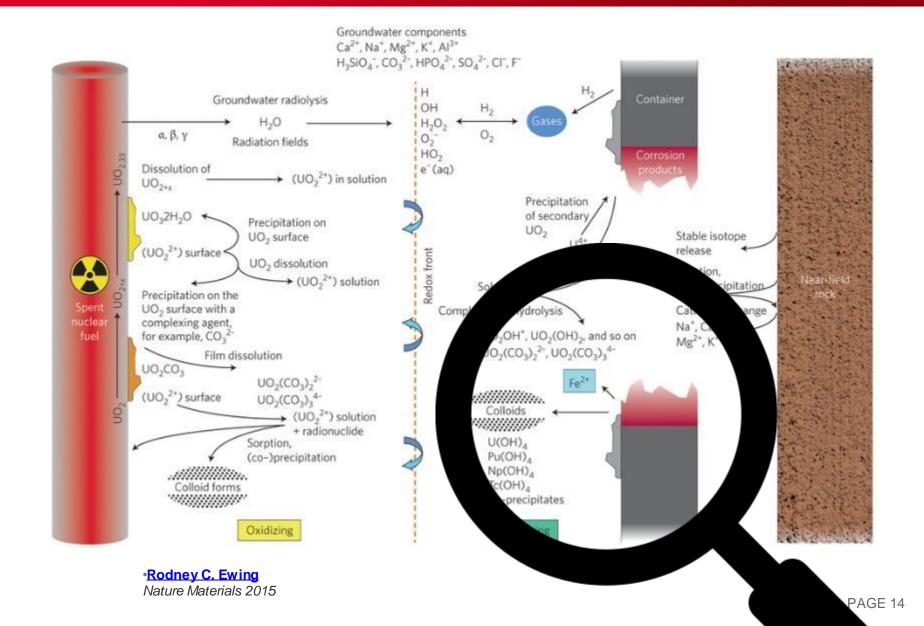


THE EFFECTS OF WATER CHEMISTRY AND IRON



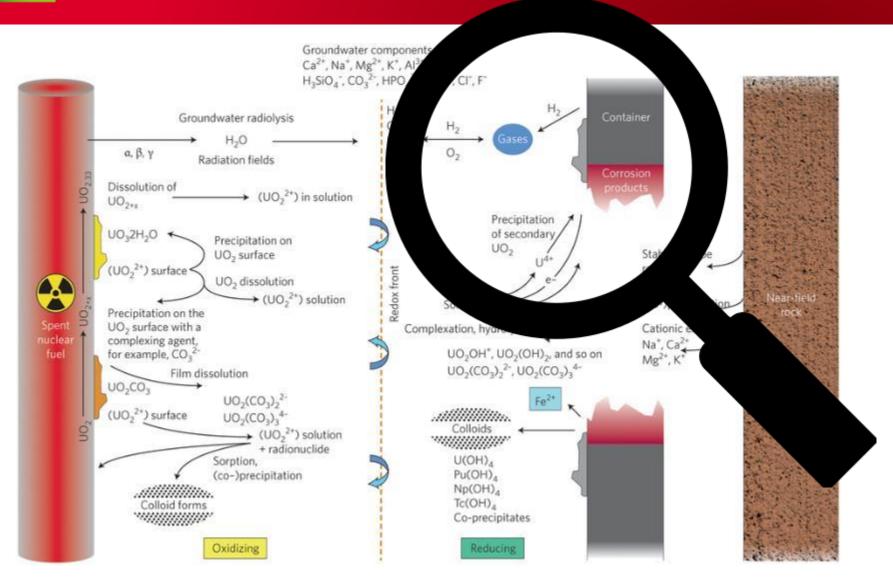


THE EFFECTS OF WATER CHEMISTRY AND IRON



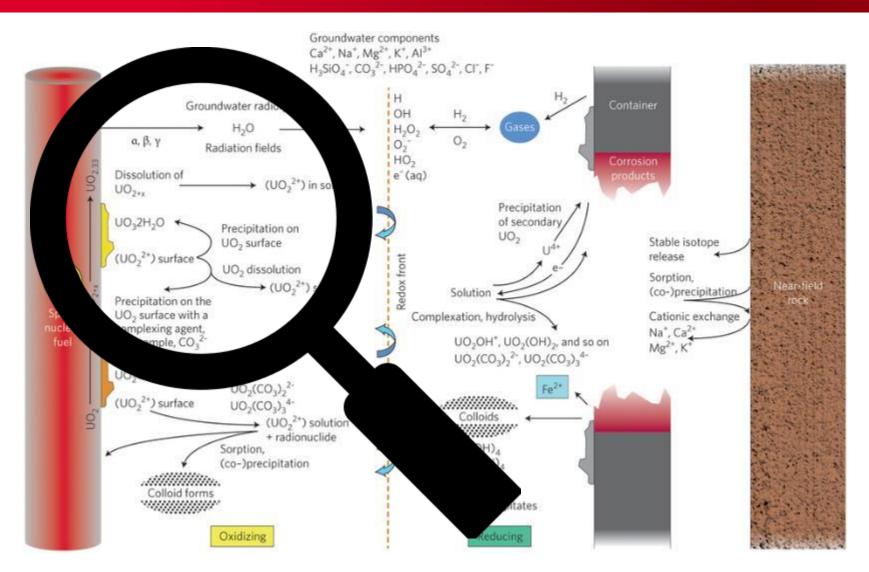


THE INHIBITORY EFFECT OF HYDROGEN





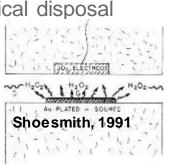
THE OXIDATIVE DISSOLUTION UNDER RADIOLYSIS

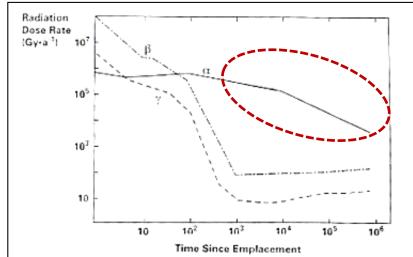




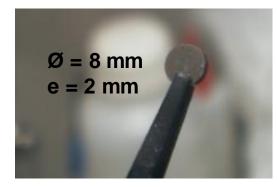
DOPED UO₂ PELLETS TO REPRESENT THE LONG TERM ACTIVITY OF SPENT FUEL

- 2 types of irradiation :
- short term : βγ dominant
- long term : α dominant → geological disposal
- 2 possibilities in laboratory :
- External irradiation source
- Pellets doped with α-emitters

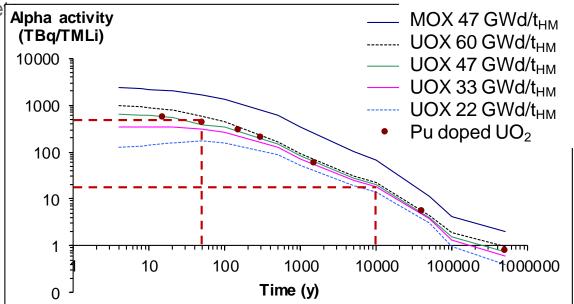




- Pu-doped (or ²³³U doped) UO₂ peller
- 15 to 40000 years UO₂
- Reference UO₂



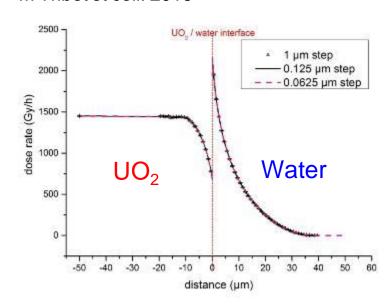
α-emitters doped UO₂ pellet



Alpha energy deposit profiles

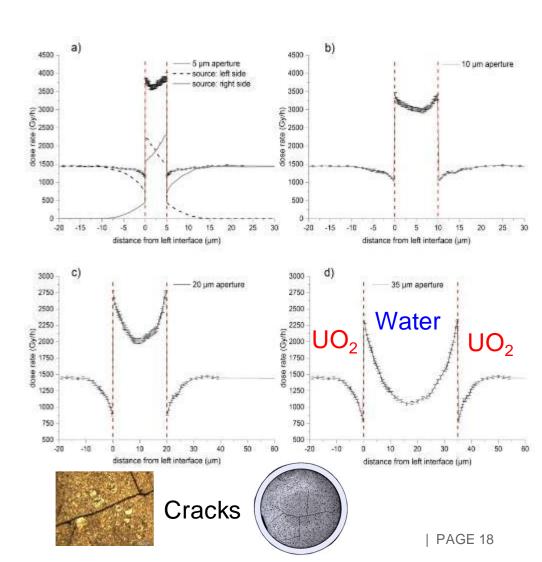
alpha activity of 4.73×10⁸ Bq.g_{HM}-1 after 15 years of alpha decay (UOX47)

M Tribet et coll. 2016



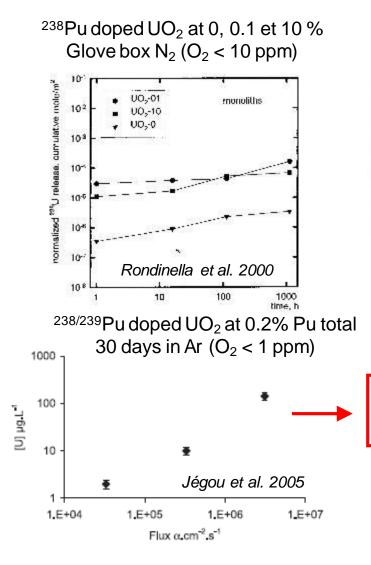
Flat surface

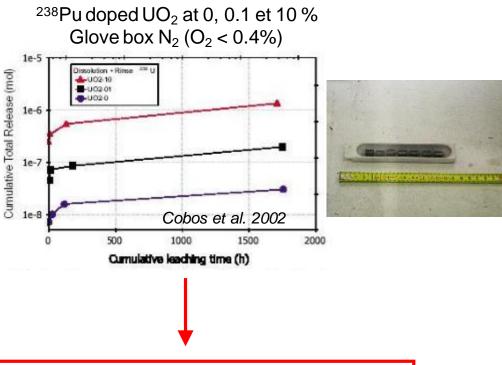






Leaching of alpha doped UO₂ pellets in pure water and anoxic media



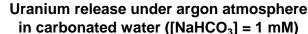


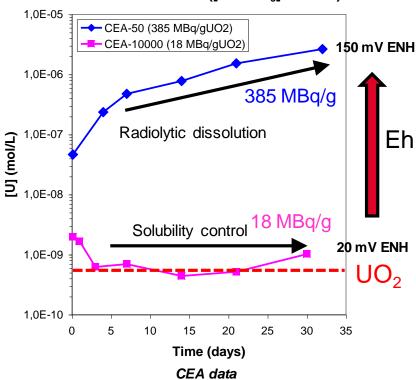
Uranium release depends on the

alpha activity of the UO₂ pellets



Specific alpha activity threshold in carbonated water

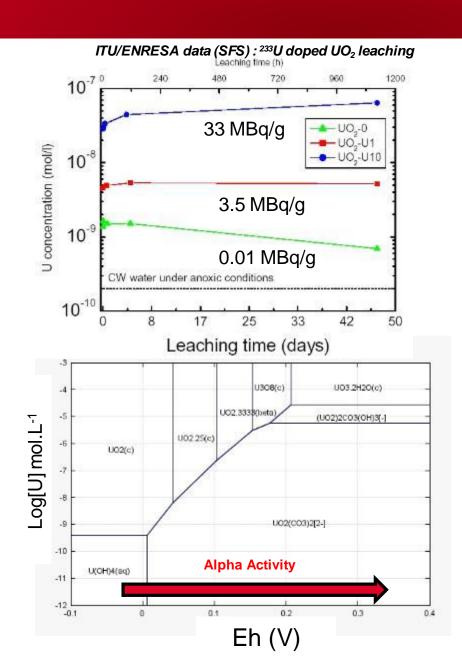




Two release controls for uranium

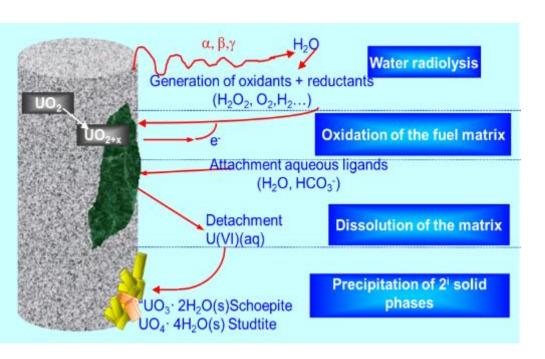
Definition of the specific activity threshold in anoxic carbonated conditions

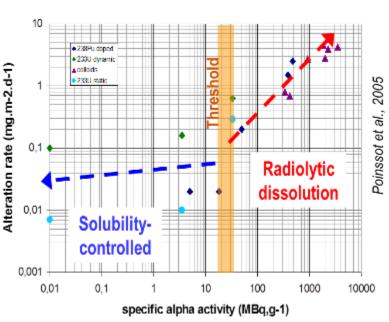
→ between 18 and 33 MBq/g





Specific alpha activity threshold for simple systems

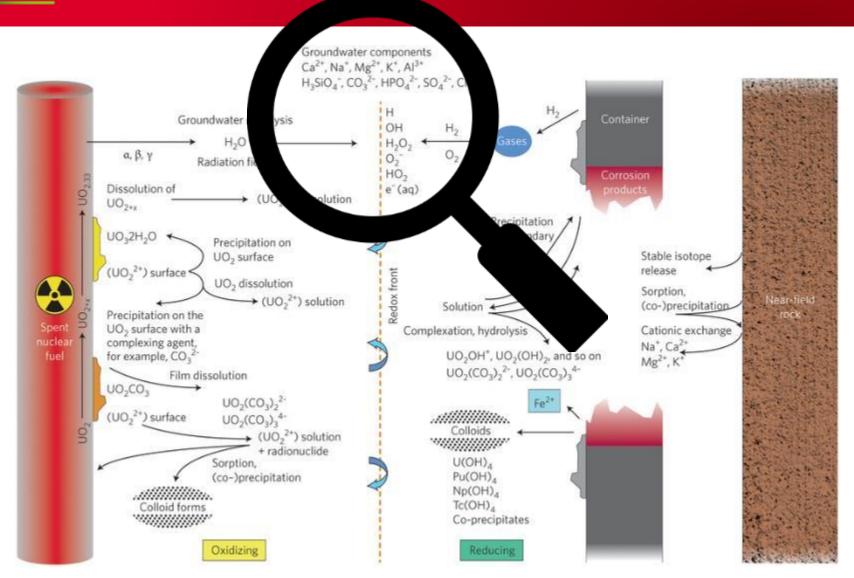




European Project SFS - 2005

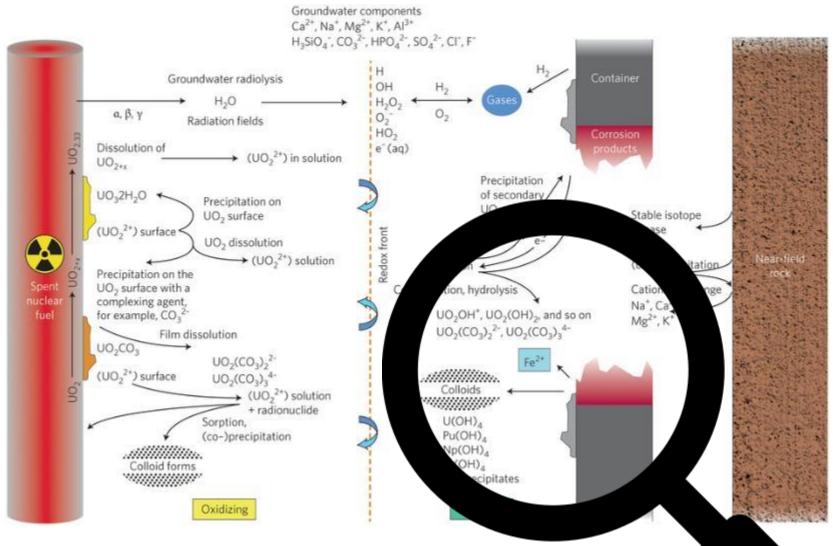


THE EFFECTS OF WATER CHEMISTRY AND IRON



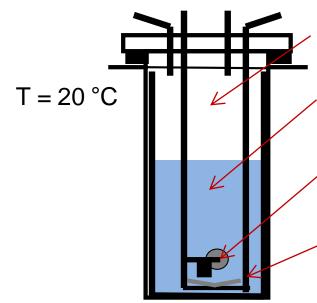


THE EFFECTS OF WATER CHEMISTRY AND IRON





Influence of groundwater and metallic iron



Gaseous phase Ar/CO_2 3000 ppm (P = 3.5 bars)

anoxic conditions

Synthetic ground water

Pu-doped UO₂ pellets

salpha radiolysis of water

Metallic iron foil

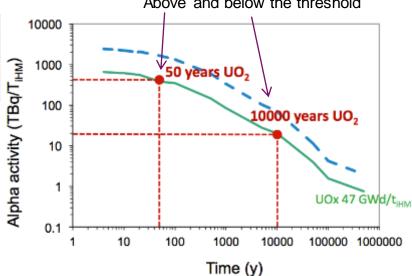
\$ steel container

2 Da	iches s	elected	
Above and	below	the thre	eshold
1			

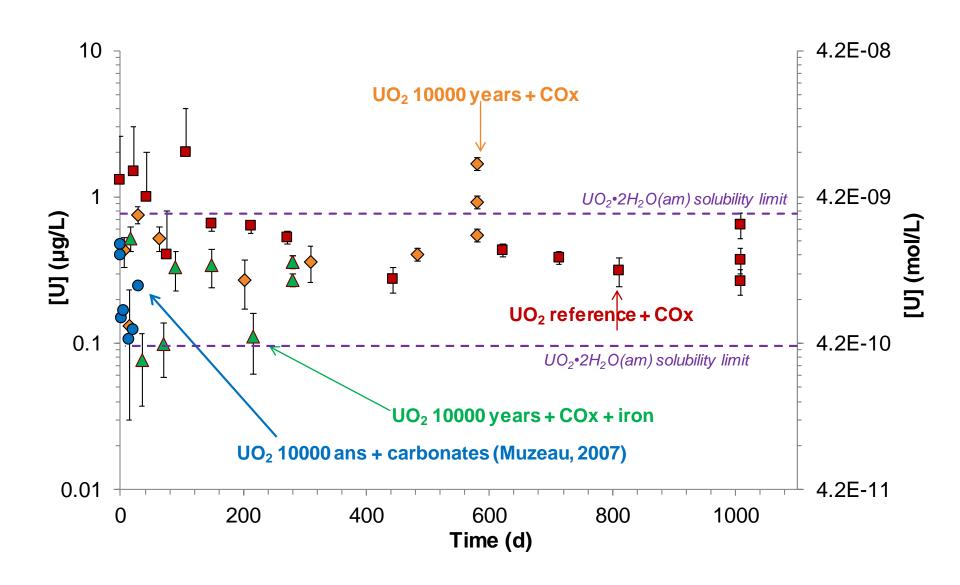
			Eh	PCO ₂	Concentrations (mmol/L)											
pH	pe	(mV)	PGU2	Al	Fe	Si	Sr	к	Mg	Ca	Na	CI	S(6)	TIC	<u>S(-2)</u>	
EST25687	7,1	-2,85	-168	-2,0	4,7.10-8	0,034	0,18	0,20	1,03	6,67	7,36	45,6	41,0	15,6	3,34	2,6.10-7
EST21400H	7,2	-2,90	-171	-2,0	4,4.10-6	0,029	0,18	0,18	1,52	5,80	6,28	36,2	29,0	15,1	3,33	2,7.10-7



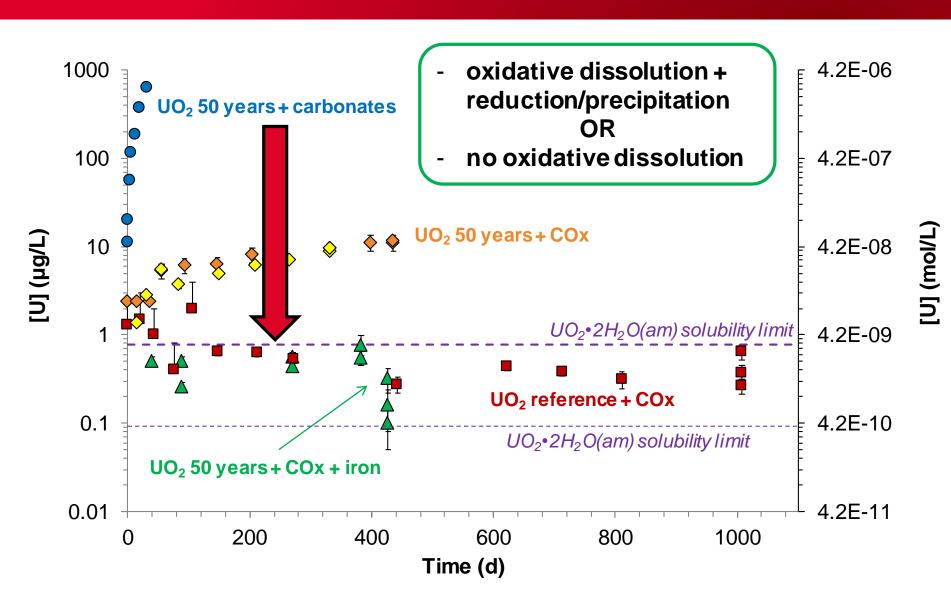
 $(U_{0.997}Pu_{0.003})O_2$ grains



URANIUM CONCENTRATION: UO₂ 10000 YEARS



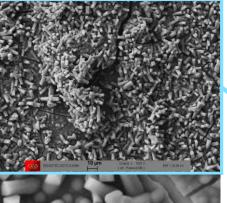
URANIUM CONCENTRATION: UO₂ 50 YEARS





UO2 PELLETS CHARACTERIZATIONS: SEM-EDS

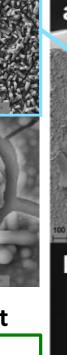




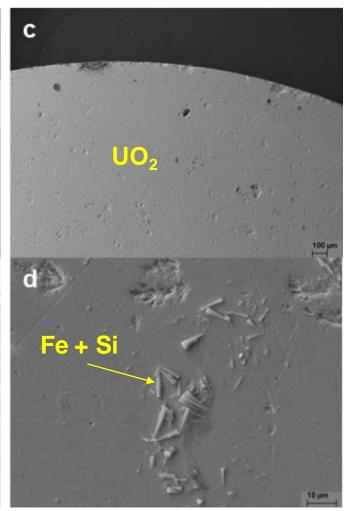
50-years UO₂

SEM images: in collaboration with G. Jouan (CEA/LEMA) 10000-years UO₂





UO, Fe + Si ~ 20 µm



Upper crust

95% Fe 12 μm 5% Si 80% Fe $8 \, \mu m$

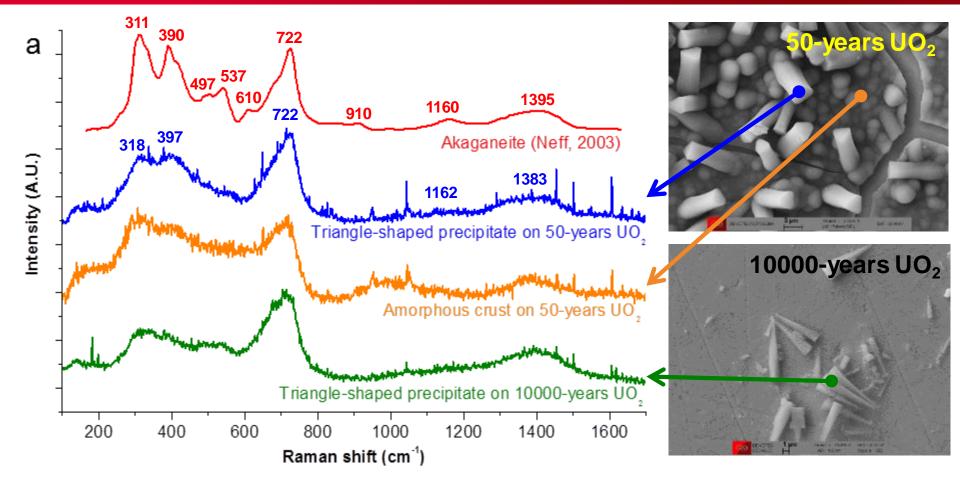
Lower crust

20% Si



UO₂ PELLETS CHARACTERIZATIONS: RAMAN SPECTROSCOPY





- Precipitation of the Fe(III)-oxyhydroxide : akageneite FeOOH
- Si detected by EDS → Amorphous cronstedtite Fe²⁺₂Fe³⁺₂SiO₅(OH)₄?

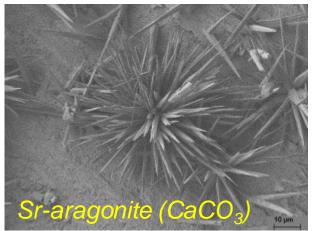


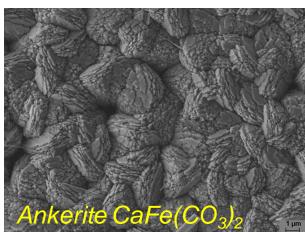
IRON FOIL CHARACTERIZATIONS: SEM

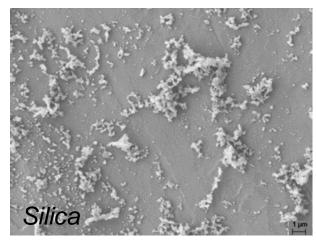


With 50-years UO₂

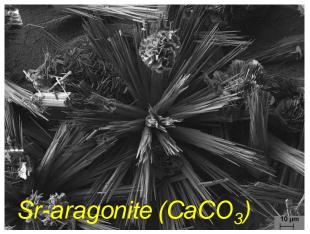




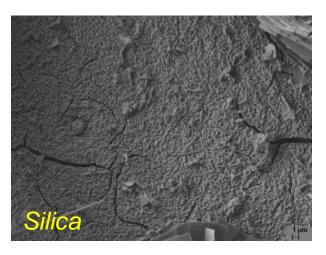




With 10000-years UO₂

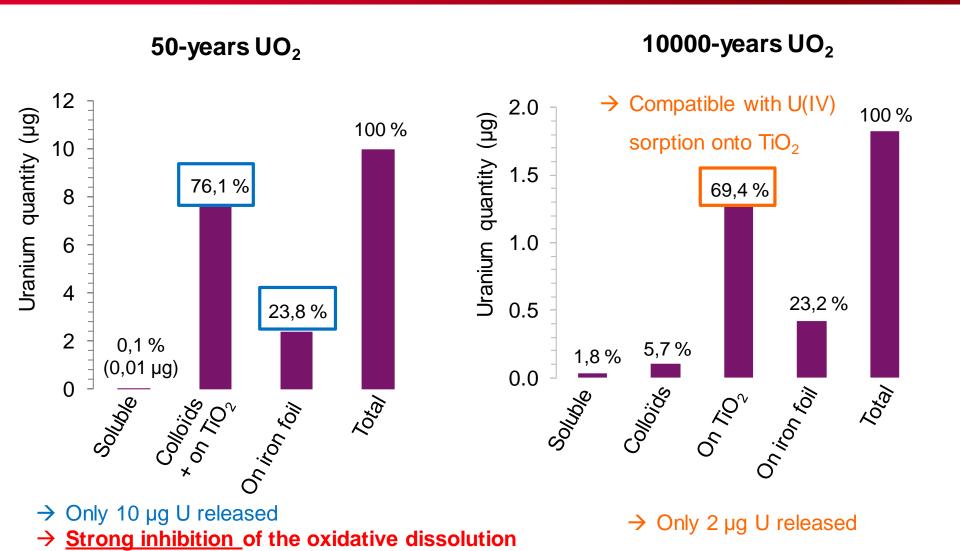








URANIUM TOTAL RELEASE



→ For comparison, total U released: In carbonated water: > 1000 µg in 450 days; for 10000-years UO₂: 2 µg in 450 days

Modeling of the experiments in presence of iron

- **Main objectives** (this presentation)
 - Support the interpretation of lab experiments by modeling
 - Calibrate kinetic rate laws of UO₂ dissolution and iron corrosion from the literature
 - Develop a reactive transport model of the whole system UO₂ –
 Fe(0) groundwater

Background goals

- Extend this geochemical model to spent-fuel (SF) matrix
- Performance assessment of the disposal near field SF steel canister – clay



Modeling approach

Geochemical thermodynamics and kinetics

- Code : CHESS HYTEC
- Database: ThermoChimie (Andra)
 + added species (H₂O₂, Pu-doped UO₂,...)
- Added kinetic laws:

H₂O₂ production

$$\begin{split} \frac{d[\mathsf{H}_2\mathsf{O}_2(\mathsf{aq})]}{dt} &= \frac{d[\mathsf{H}_2(\mathsf{aq})]}{dt} = k_{rad} \; A_{UO_2} \\ k_{rad} &= 10^{-9} \; mol.m^{-2}.sec^{-1} \; \left(385 \; MBq.g_{UO_2}^{-1}\right) \end{split}$$

H₂O₂ disproportionation

$$H_2O_2(aq) \to H_2O + 0.5O_2(aq)$$

$$\frac{d[\mathsf{H}_2\mathsf{O}_2(\mathsf{aq})]}{dt} = k_{disp} \left[\mathsf{H}_2\mathsf{O}_2(\mathsf{aq})\right]$$

Iron corrosion

Fe + 2H₂O
$$\rightarrow$$
 Fe²⁺ + 2OH⁻ + H₂(aq)
 $\frac{d[Fe]}{dt} = k_{anox} A_{Fe} ; k_{anox} = 10^{-9} \text{ mol.m}^{-2}.\text{sec}^{-1}$

Pu-doped UO₂ dissolution

$$\frac{d[\mathit{UO}_2]}{dt} = R_{total} = R_{red} + R_{O_2} + R_{H_2O_2}$$

In reducing media

$$UO_2 + H_2O \Rightarrow U(OH)_4(aq)$$

$$R_{red} = rac{d[UO_2]}{dt} = k_{red} A_{UO_2} \left(rac{IAP}{K_{UO_2}} - 1
ight)$$

$$k_{red} = 10^{-12} \text{ mol.m}^{-2}.\text{sec}^{-1}$$

In oxidizing media

$$H_2O_2$$
 $UO_2 + 2H^+ + H_2O_2(aq) \rightarrow UO_2^{2+} + 2H_2O$

$$R_{H_2O_2} = \frac{d[UO_2]}{dt} = k_{ox}^{H_2O_2} A_{UO_2} (H_2O_2(aq))^{0.59}$$

$$k_{ox}^{H_2O_2} = 10^{-6} \ mol.m^{-2}.sec^{-1}$$

$$O_2$$
 $UO_2 + 2H^+ + 0.5O_2(aq) \rightarrow UO_2^{2+} + H_2O_2^{2+}$

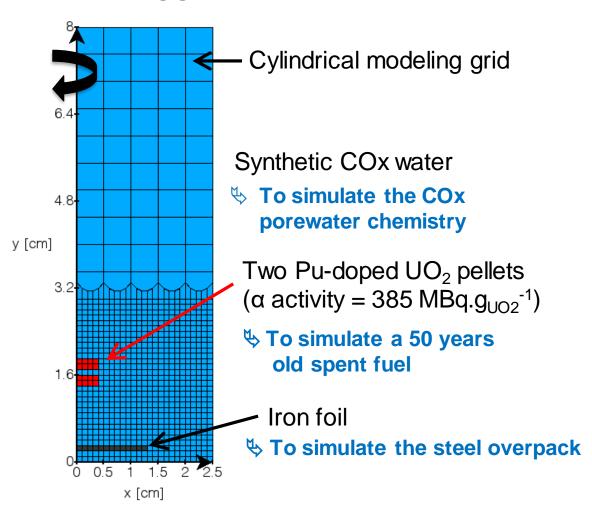
$$R_{O_2} = \frac{d[UO_2]}{dt} = k_{ox}^{O_2} A_{UO_2} (O_2(aq))^{0.74}$$

$$k_{ox}^{O_2} = 10^{-7} \text{ mol.m}^{-2}.\text{sec}^{-1}$$

Modeling approach

Reactive transport

Modeling grid



No stirring during lab test => diffusion and coupling

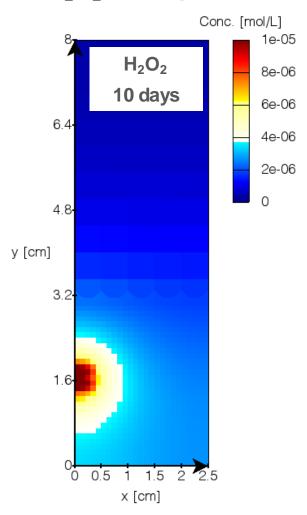
$$\frac{\partial \omega c_i}{\partial t} = \nabla (D_e . \nabla c_i) - \frac{\partial \omega \bar{c}_i}{\partial t}$$



Modeling of lab test

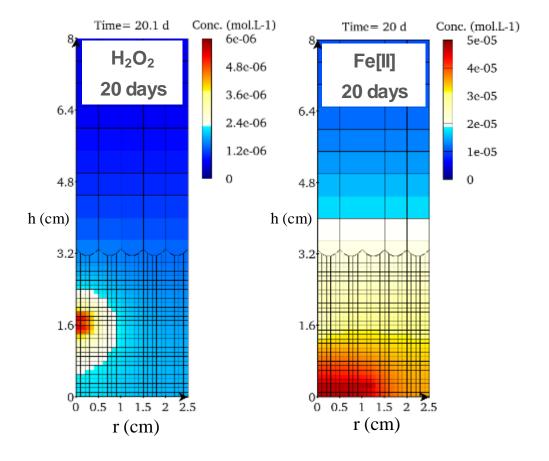
Diffusion of H₂O₂ vs. diffusion of Fe²⁺

H₂O₂ initial production





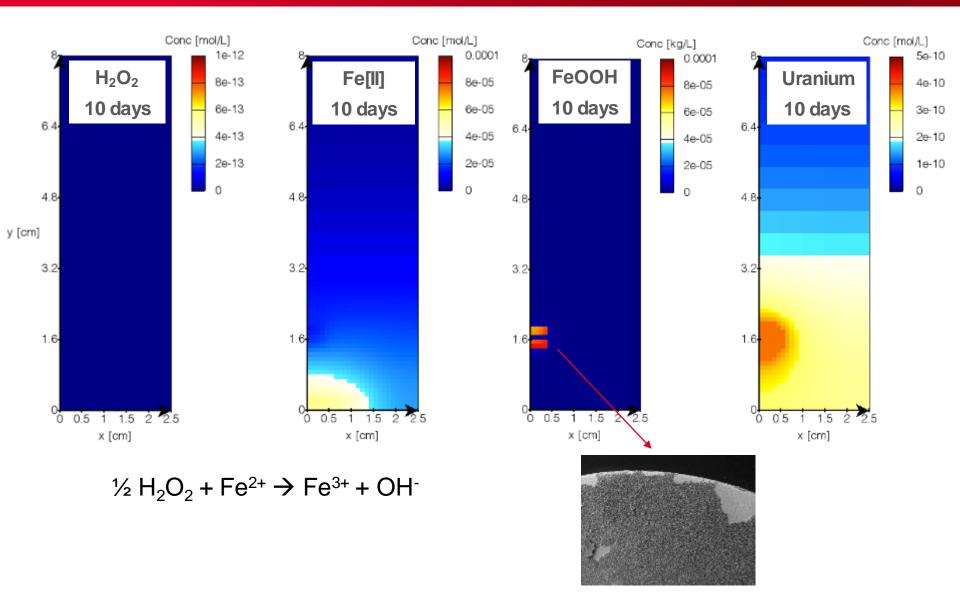
Fe²⁺ production (anoxic iron corrosion)





50-YEARS UO₂ MODELING RESULTS : FE(III)-HYDROXIDE PRECIPITATION Proportion H. O. / Fo²t at the LIO surface

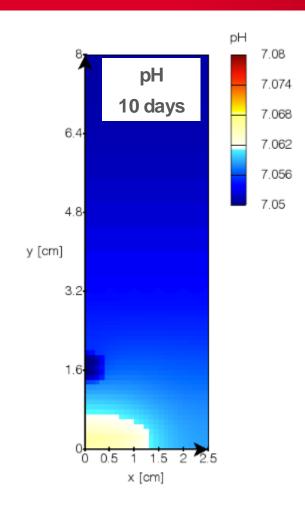
Reaction H₂O₂ / Fe²⁺ at the UO₂ surface

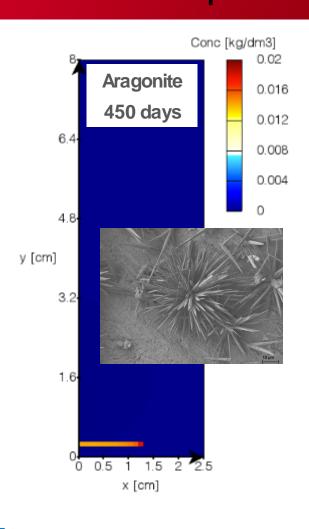


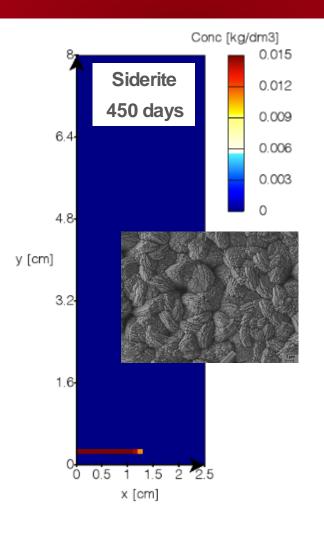
 $Fe^{3+} + 2 H_2O \rightarrow FeOOH + 3 H^+$



50-YEARS UO₂ MODELING RESULTS: CARBONATES PRECIPITATION Corrosion products on the iron foil surface







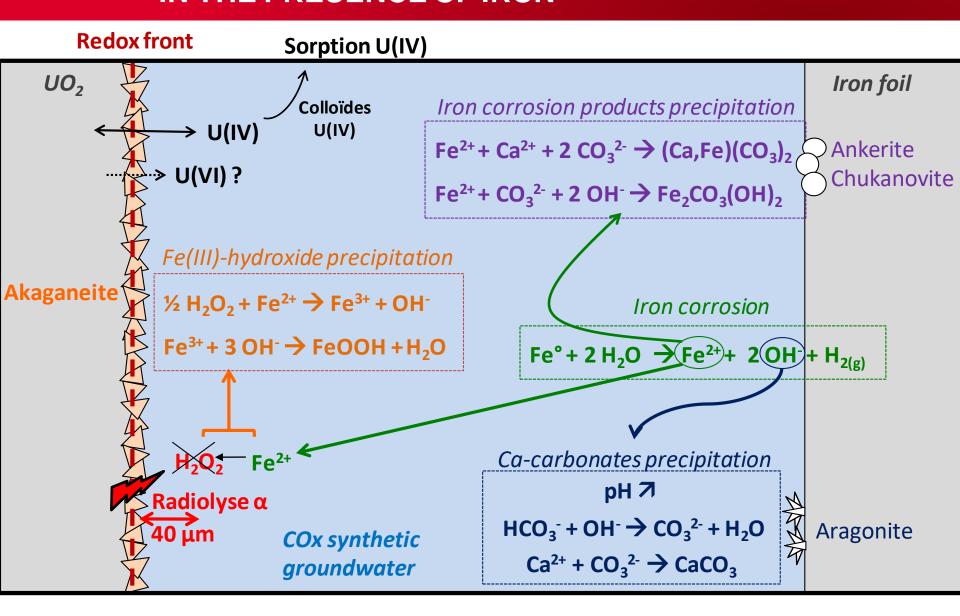
Fe° + 2 H₂O
$$\rightarrow$$
 Fe²⁺ + 2 OH⁻ + H_{2(g)}
HCO₃⁺ + OH⁻ \rightleftharpoons CO₃²⁻ + H₂O

$$Ca^{2+} + CO_3^{2-} \rightleftharpoons calcite$$

$$\mathsf{Fe}^{2+} + \mathsf{CO_3}^{2-} \ \rightleftharpoons \ \mathsf{siderite}$$

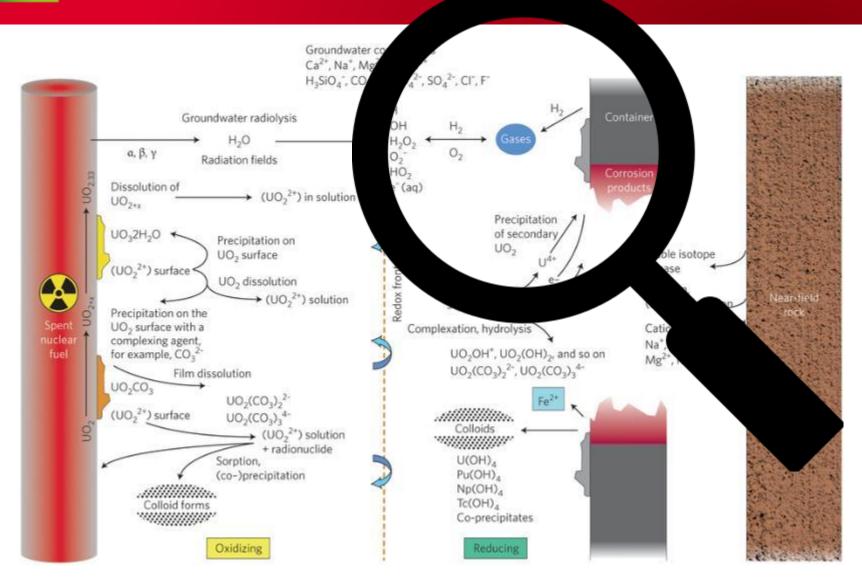


50-YEARS UO₂ MATRIX DISSOLUTION IN COX WATER IN THE PRESENCE OF IRON





THE INHIBITORY EFFECT OF HYDROGEN

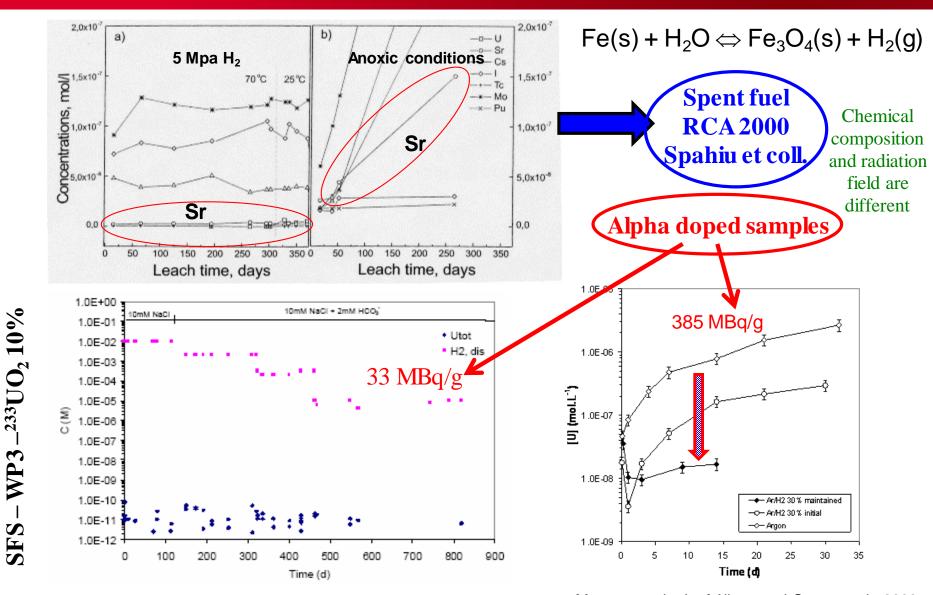


•Rodney C. Ewing
Nature Materials 2015



Effects of hydrogen on SF matrix dissolution

A strong inhibition of the alteration is observed...



Radiolytically produced $O_2 >>$ measured O_2

Muzeau et al., J. of Alloys and Compounds 2009



Which Mechanisms are Involved in this inhibitory effect?

Key issues = catalytic decomposition of hydrogen at low temperature and is the H₂ reduction effect possible even in the long-term perspective of the SF disposal?

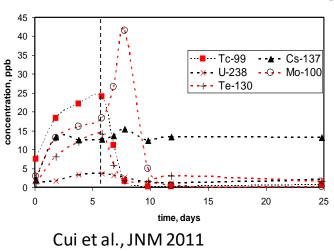
- Hydrogen activation by the $\beta\gamma$ irradiation field : OH° + H₂ => H₂O + H°

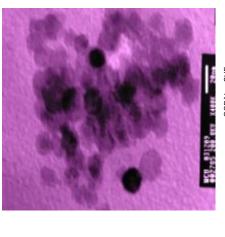
- Hydrogen activation by the surfaces

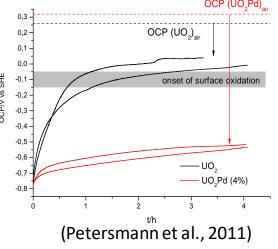
- UO₂ surface + alpha Irradiation

(Carbol et coll. GCA 2009; Bruno and Spahiu Applied geochemistry 2014)

- Epsilon Phases => Strong catalytic power



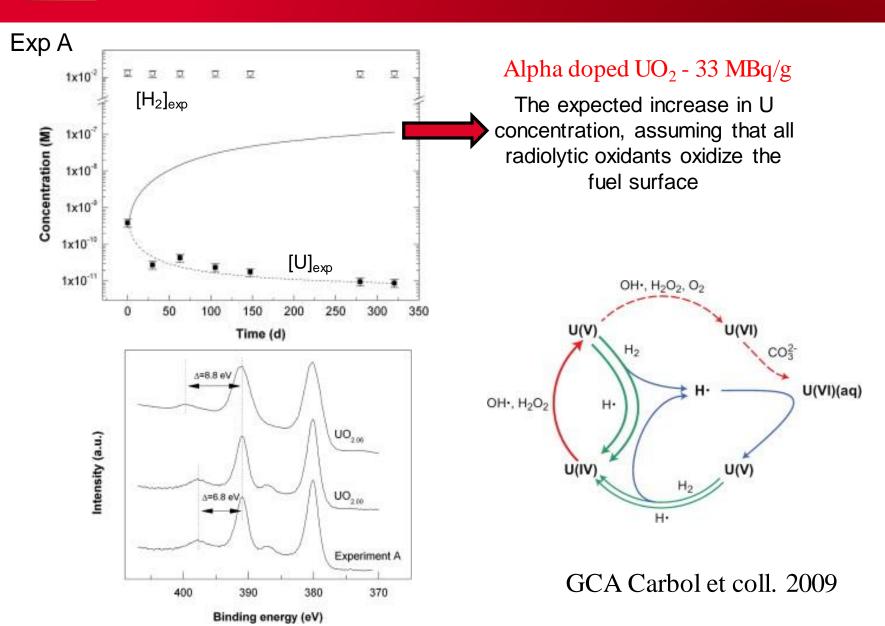




- OH° radical formation by the catalytic decomposition of H₂O₂ at the surface



Hydrogen suppresses UO₂ corrosion



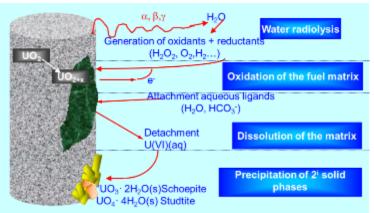
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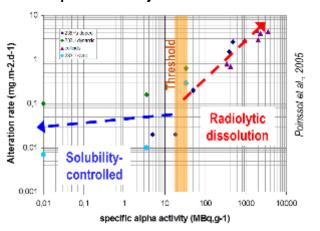


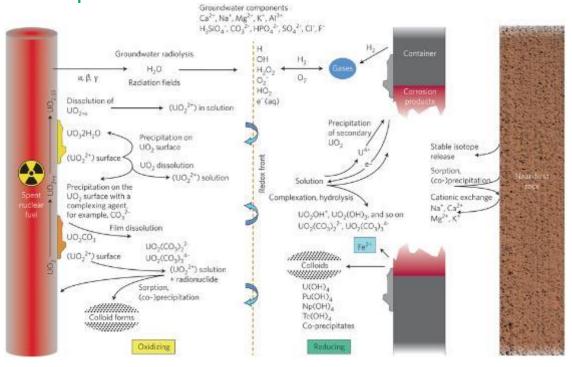
What about MOX fuels?

There is already a broad international consensus on the corrosion mechanisms of the UOX spent fuel matrix



European Project SFS - 2005





"The spent mixed-oxide fuel is not entirely the same as irradiated UO_2 , but the processes of corrosion and alteration will be similar to that described here for irradiated UO_2 ."

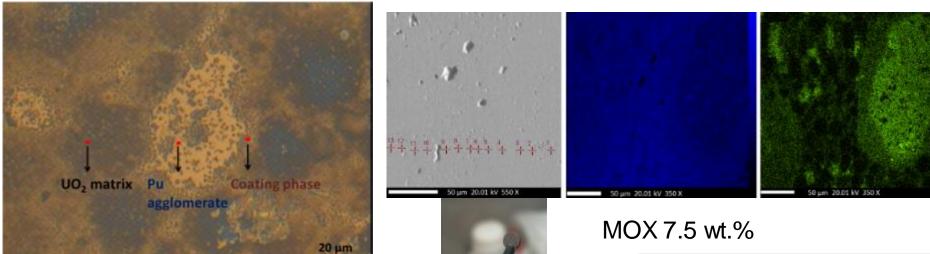
•Rodney C. Ewing Nature Materials 2015

Can we really extend these concepts to the case of MOX fuel and should we take into account certain specificities?



The French Mimas Mox fuel - Before irradiation

Fabrication: MIMAS (Micronized- MASter blend) – February 2000 – Melox facility



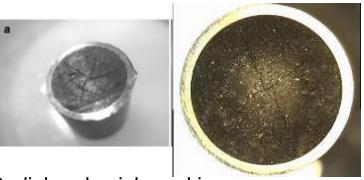
(Ammonium Di-Uranate powders) type UO₂ powders

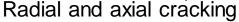
	[Pu] wt.%	Total amount (%)	Surface fraction (%)
Pu agglomerate	20	40	11
Coating phase	7,3	45	42
UO ₂ matrix	2,7	15	47

MIMAS MOX fuels are characterized by complex microstructure with plutonium-bearing aggregates having high Pu concentrations (20%) and by the existence other zones with lower concentrations (2 to 7%)



The French Mimas Mox fuel - <u>After irradiation</u> MOX spent fuel - Mimas ADU - Dampierre 2 - 4 cycles - 47.7 GWd/t

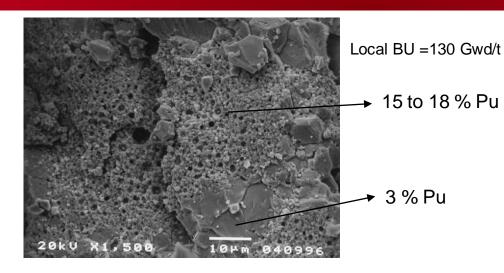




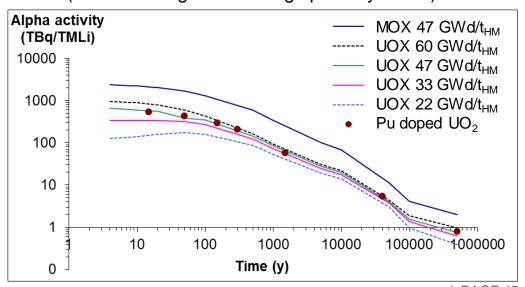




The alpha activity remains higher than for UOX



A restructuring of plutonium enriched agglomerates is observed (submicronic grains and high porosity - HBS)

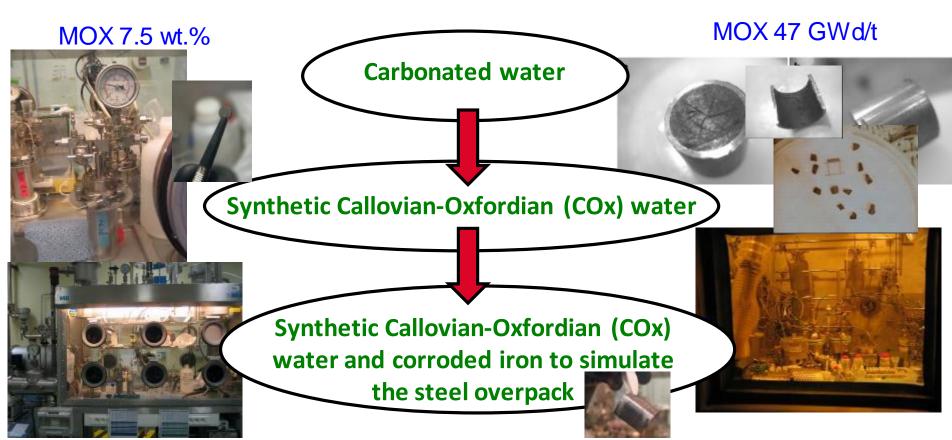




The Experimental approach

A step by step approach including gradually the influence of the environment on the oxidative dissolution of MOX fuel under water radiolysis was developed

<u>Leaching experiments under static and anoxic conditions, T = 25°C</u>



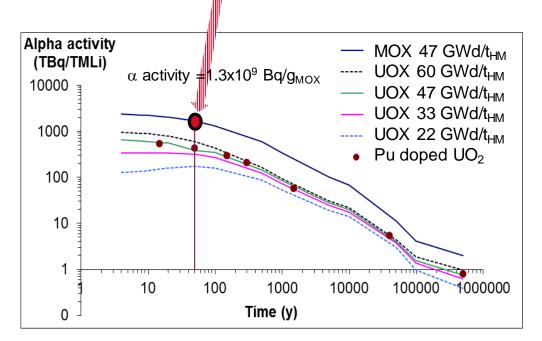
chemical and radiochemical analyzes + characterization of surfaces by EPMA, SEM, Raman ...

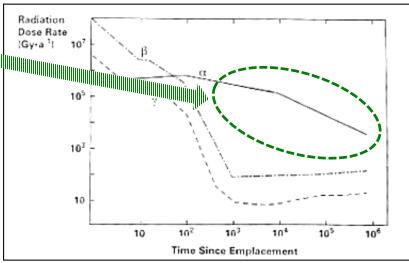


Why to study the unirradiated material? MOX 7.5 wt.%

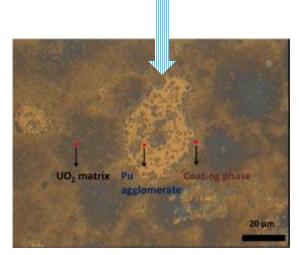
This unirradiated MOX is mainly alpha emitter
that is worth for geological disposal studies

Its alpha activity is high thereby amplifying the mechanisms of alteration => it helps to study the influence of the environment on the oxidative dissolution under alpha radiolysis "alone"



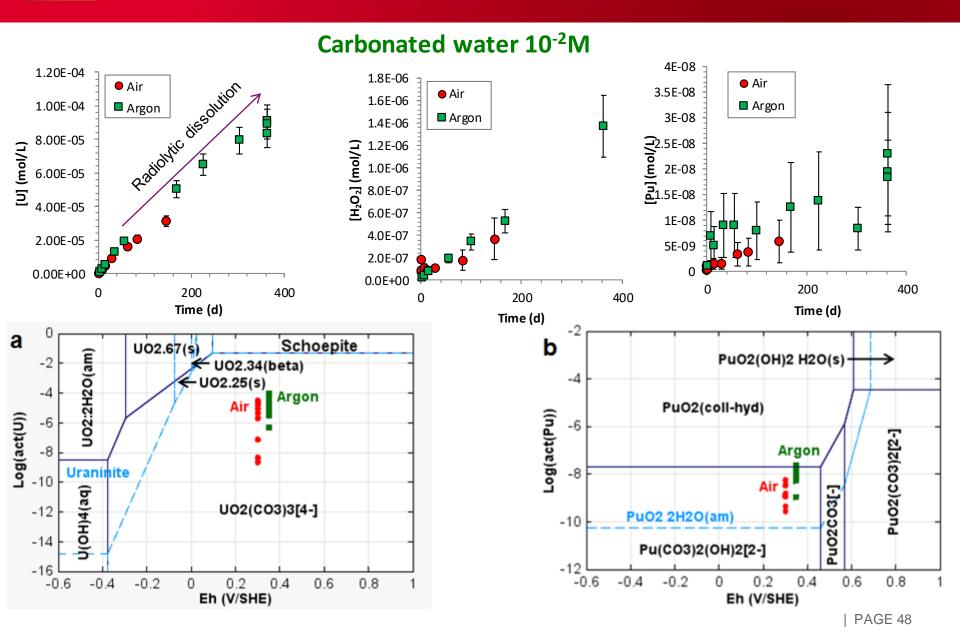


It is possible to study the influence of the chemical and microstructural heterogeneities





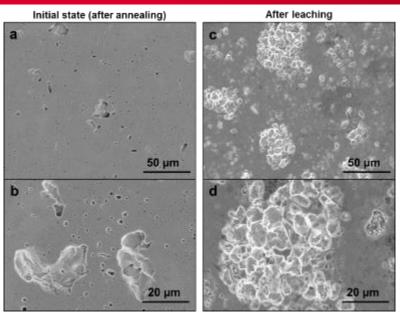
The oxidative dissolution of un-irradiated MOX 7.5 wt.%

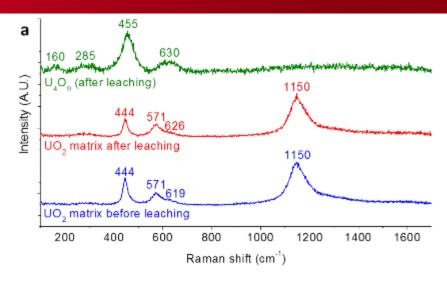


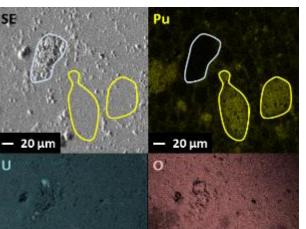


- 20 μm

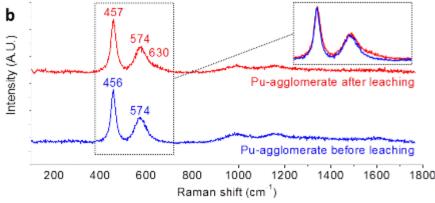
The oxidative dissolution of un-irradiated MOX 7.5 wt.%





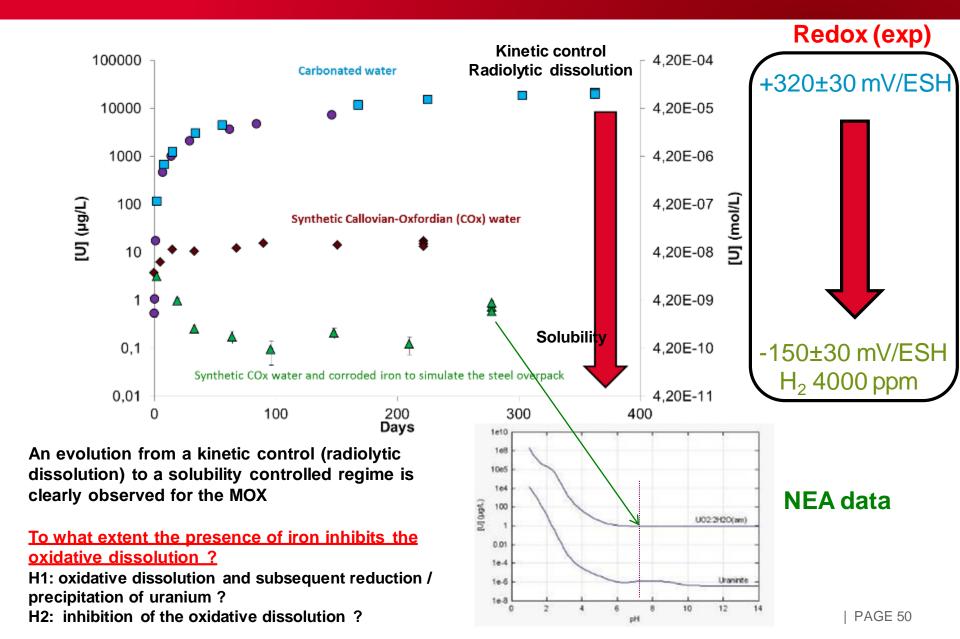


— 20 μm



- Surface characterizations (SEM, EPMA) of the MOX pellets after leaching indicate a preferential dissolution of the UO₂ matrix compared to Pu-enriched agglomerates
- The presence of carbonates did not enable observation of an oxidized layer by Raman spectroscopy with the exception of a few areas revealing the presence of U_4O_9

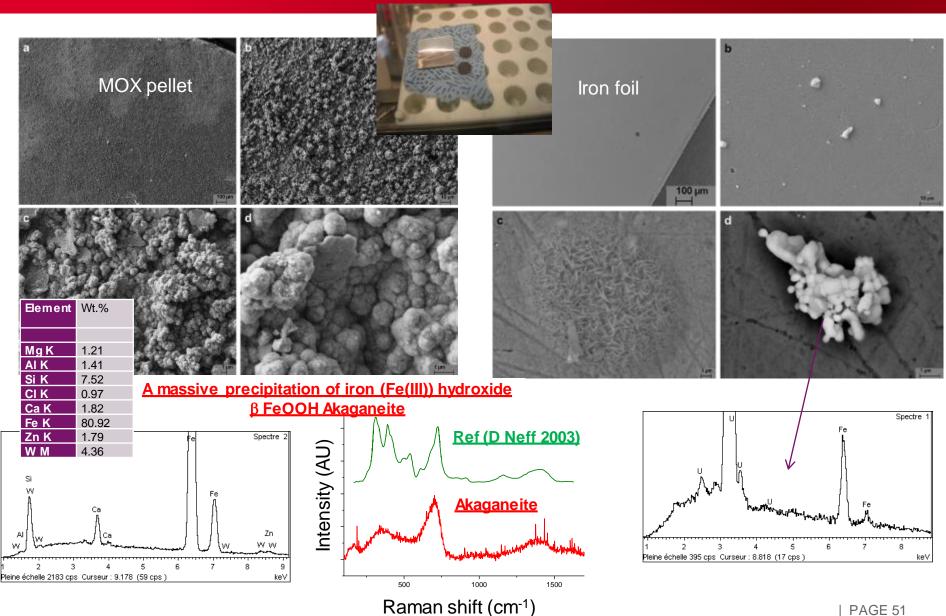
Consideration of the environment on the oxidative dissolution of MOX7.5 wt.%





Consideration of the environment on the oxidative dissolution of MOX7.5 wt.%

Surface characterizations (COX GW + iron foil)

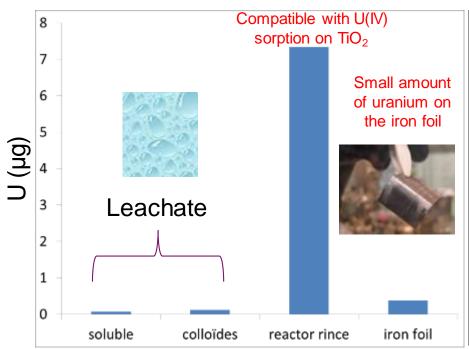


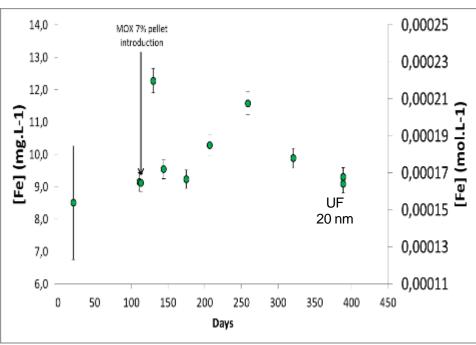


Consideration of the environment on the oxidative dissolution of MOX7.5 wt.%

Mass balances into the solution (COX GW + iron foil)

<1.3 U(IV).nm⁻² Latta et coll. 2014 Environmental Science and Technology





In the presence of iron the total amount of dissolved uranium is only 8 µg!

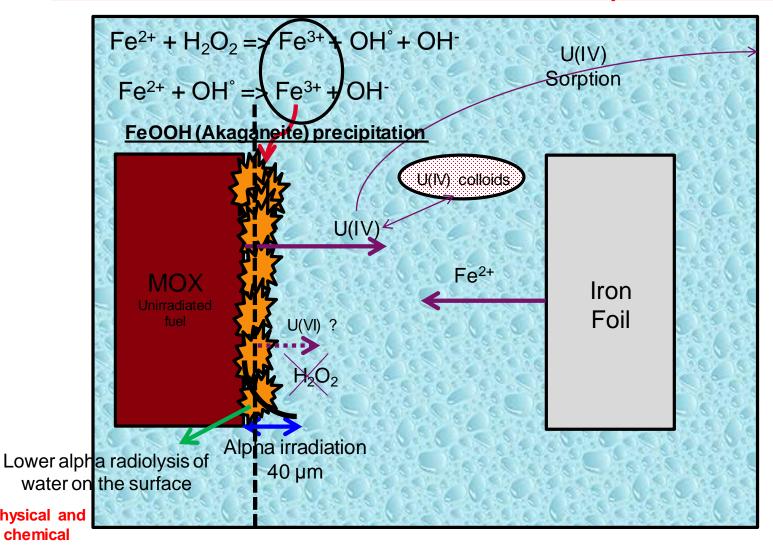
In the presence of iron, the solution was clear and no significant amounts of colloids were detected

A significant oxidative dissolution followed by a reduction of uranium into the homogeneous solution or at the iron foil surface is not observed

barrier

~~>Mechanistic Scheme for the Mimas MOX (7.5 wt.%) fuel dissolution under alpha irradiation in the presence of iron

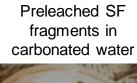
The Redox front is closed to the surface under alpha irradiation





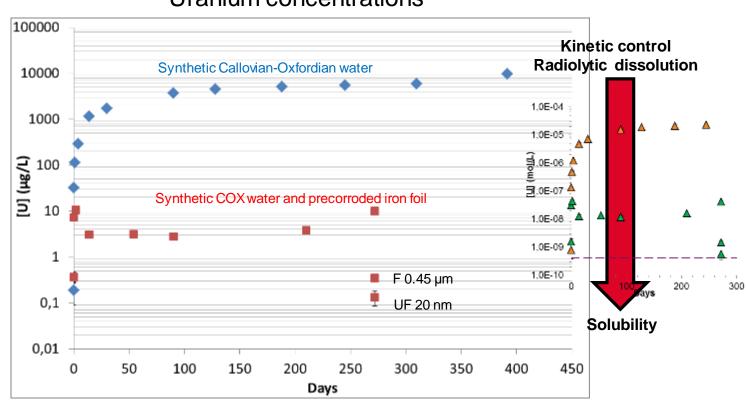
What about irradiated MOX47 fuel?

Uranium concentrations









To what extent the presence of iron inhibits the oxidative dissolution?

H1: oxidative dissolution and subsequent reduction / precipitation of uranium?

H2: inhibition of the oxidative dissolution?



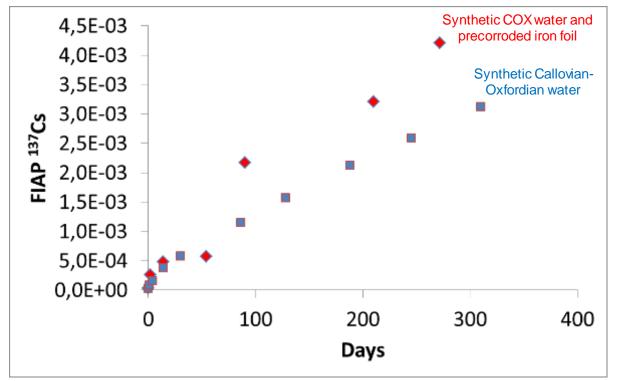
What about irradiated MOX47 fuel?



The spent fuel fragments were washed to remove labile inventories



The release of non redox-sensitive fission products (134/137Cs and 90Sr) is assumed to be controlled by the dissolution of the fluorite matrix



Is it a questioning of the previous conclusions?

The dissolution of SF continued even though the concentrations of uranium dropped in the presence of iron

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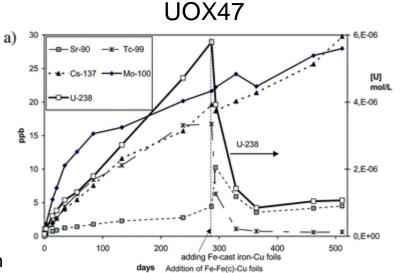


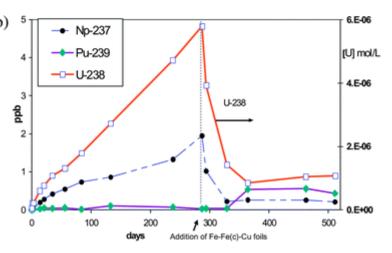
What we learn from the literature on UOX fuels...

Daqing Cui et coll.

Energy and
Environmental
Science (2011)

« It should be mentioned that the dissolution of SNF continued even though the concentrations of some redox-sensitive b) radionuclides dropped due to the insertion of metallic iron. »





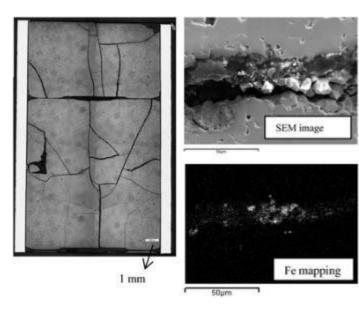
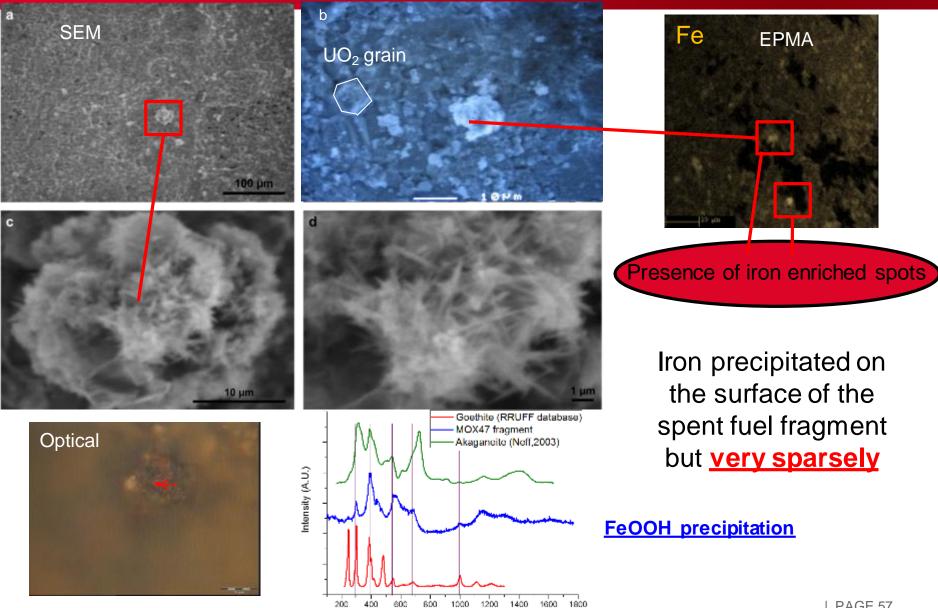


Image of the cross-section of the SNF segment (1.5 fuel pellet) that has interacted in FeCO3 saturated solution. SEM image-EDS Fe mapping shows iron oxide precipitate in the cracks.

Consideration of the environment on the oxidative dissolution of MOX47

Spent fuel fragments characterizations (SF + COX GW + iron foil)

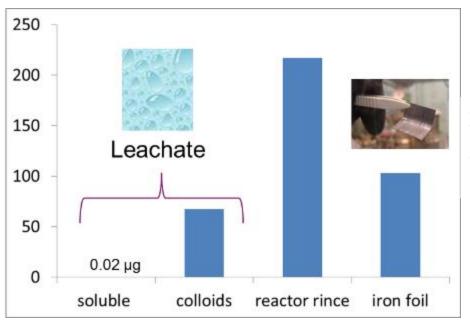


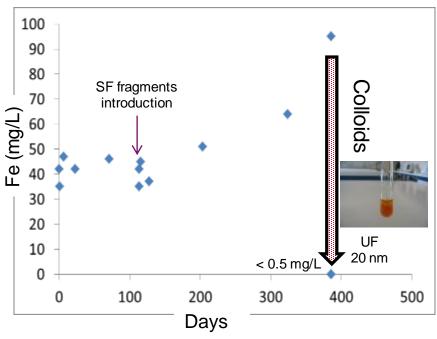
Raman shift (cm⁻¹)



Consideration of the environment on the oxidative dissolution of MOX47

Mass balances into the solution (SF + COX GW + iron foil)





In the presence of iron a significant amount of dissolved uranium is found $\approx 400 \mu g$

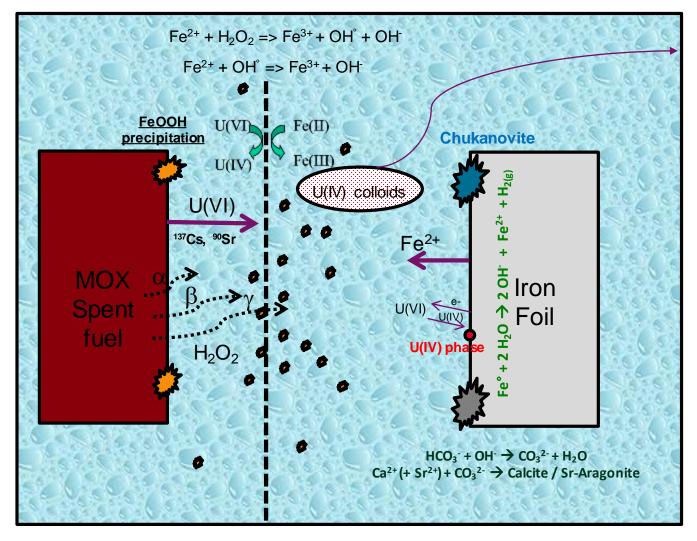
In the presence of iron, the solution was brown and no iron was detected after filtration (0.45 µm) and U-Filtration

An oxidative dissolution is confirmed for the MOX spent fuel and a massive precipitation of iron takes place into the solution



Mechanistic Scheme for the Mimas MOX47 fuel dissolution under $\alpha\beta\gamma$ irradiation in the presence of iron

The redox front is located farther from the surface for spent fuel

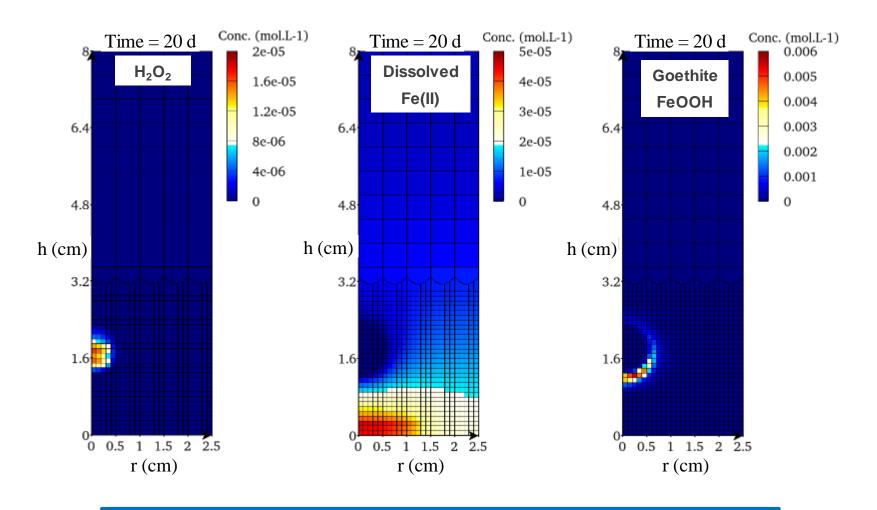


Redox front



Modeling of lab test

Displacement of the redox front



If H₂O₂ primary production is increased by 50

→ the precipitation front of FeOOH is shifted in solution



CONCLUSIONS ON MOX FUELS

In first approach there is a strong similarity in behavior between UOX and Mimas MOX fuels

Mechanisms are similar both in simple systems and under environmental conditions

- ⇒ Oxidative dissolution under alpha radiolysis
- ⇒ Switching from a system controlled by the oxidative dissolution to the solubility of U(IV) in the presence of electroactive species (iron + hydrogen)
- ⇒ Concerning the inhibition of the oxidative dissolution the redox front location is a key issue (pay attention to the methodology of studies (irradiation fields) that plays on this location)
- ⇒ Difficulties are encountered in defining matrix alteration tracer under reducing conditions

Nevertheless there are some specificities associated to the Mimas MOX Fuel / UOX fuel

- => high heterogeneity in terms of reactivity and microstructure but the plutonium enriched aggregates are stabilized and more resistant to the oxidative dissolution despite a more intense irradiation field
- => higher alpha activity (= higher U dissolution) for the same burnup and the same alpha decay duration

Outlooks

A scientific modeling incorporating these features is ongoing associated with dedicated experiments (pure solid solutions with different plutonium contents, dedicated methodology is developed on spent fuel to quantify the origin of the fission products releases...)

OUTLINES

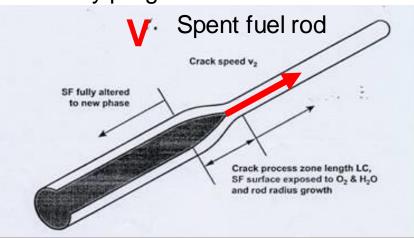
- Introduction
- Spent Fuel Corrosion processes under geological disposal
 - Radionuclides source terms
 - Spent fuel matrix alteration mechanisms: UOX fuel case
 - Spent fuel matrix alteration mechanisms: MOX fuel case
- Spent Fuel Corrosion processes under long term interim storage
- Conclusion



Long-term interim storage of MOX spent fuel assemblies in pools

<u>Incidental scenario</u>: presence of an undetected defect or weakness point on the cladding which may progress over time





Crack process zone where the crack propagation is driven by alteration and expansion of the spent fuel solid Radiolytic oxidation of the matrix together with the formation of secondary phases subject to volume expansion could then no longer be disregarded, and could enhance the degradation of the failed rod

O'Connell W. Clad Degradation-Wet Unzipping, Attachment III. Report ANL-EBS-MD-000014 REV00. Office of civilian radioactive waste management.

$$V = \pi \left[\mu / \sigma_{\text{yield}} \right] D R$$

What is the nature of the secondary phases formed and the volume expansion factor (**D**)?

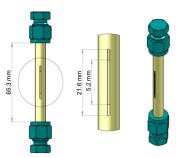
What are the MOX spent fuel leaching mechanisms?
What are the dissolution rates under interim storage conditions (**R**)?

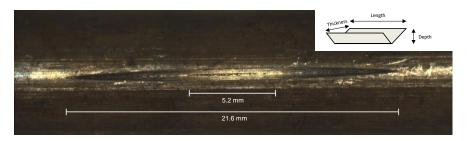


AIMS AND EXPERIMENTAL APPROACH

Carrying out a **defect** (crack-type) on a MOX spent fuel segment (47GWd/t) leading to the water exposure of the SF matrix



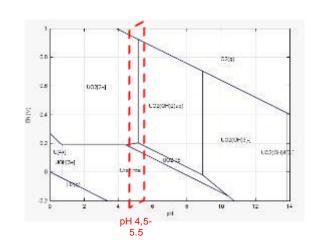




Leaching test under wet interim storage conditions

Aerated pure water and slightly acidic conditions (pH 5)

Under γ external irradiation (210 Gy/h – 30 to 40 years of $\beta\gamma$ decay) = strong oxidizing conditions





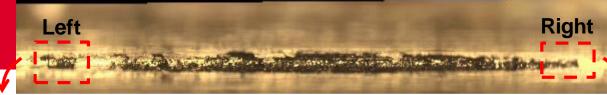
Evolution of the defect size = dimensional monitoring

Solution analysis and radiochemistry

Identification of the secondary phases precipitating on the surface

SURFACE STATE OF THE DEFECT EXTREMITIES







Initial observation





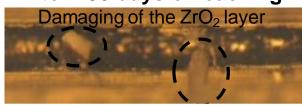
After 497 days of leaching

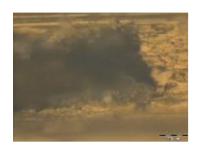
First observation of precipitate phase Recovery of the almost all spent fuel matrix





After 750 days of leaching







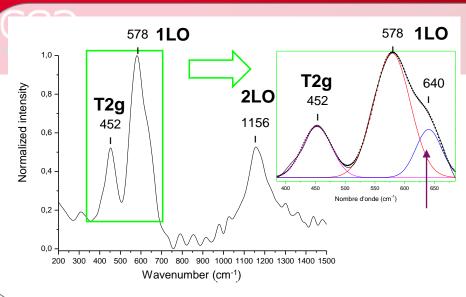
Today after 1042 days of leaching

Precipitate phase Recovery of the almost all spent fuel matrix

No evolution of the defect extremities



SPENT FUEL MATRIX CHARACTERIZATION (RAMAN SPECTROSCOPY)

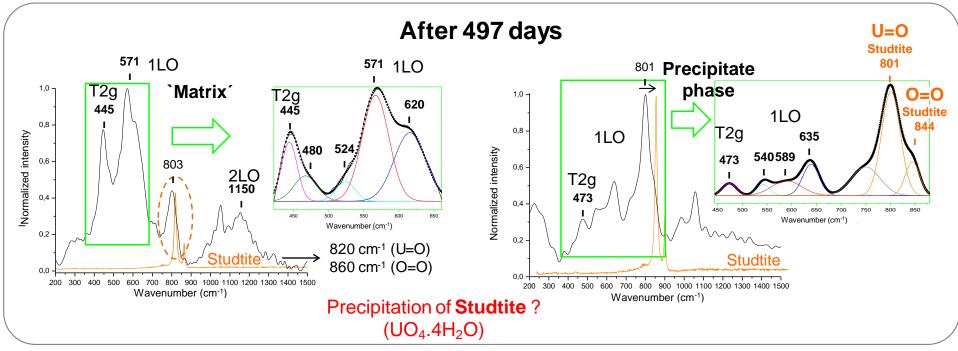


Initial characterization

Matrix spent fuel spectra:
fluorite structure of (U,Pu)O₂
T2g (U=O, Pu=O)
1LO
2LO



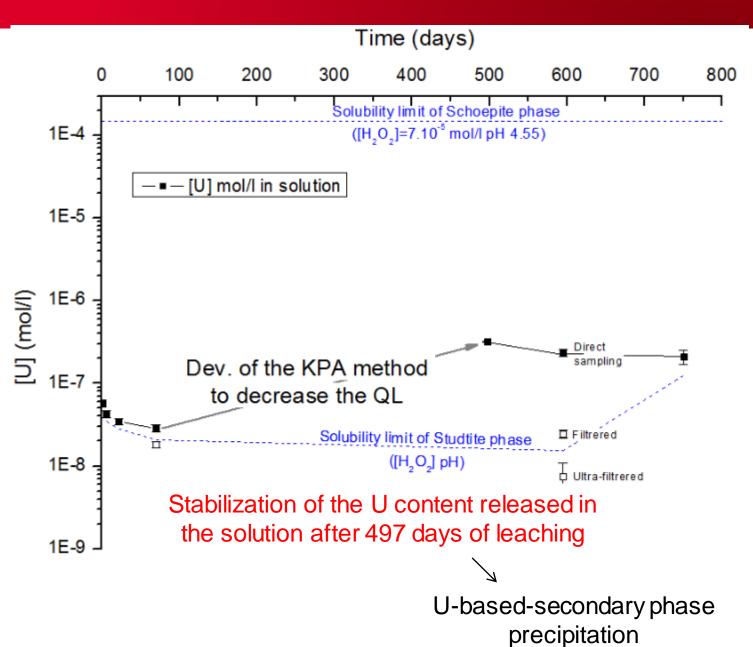
(U,Pu)O₂ spent fuel optical image



Observation most probably the **Studtite phase** (with the **U₄O₉** contribution already present at the beginning)



URANIUM RELEASED IN SOLUTION





Conclusions

Thank you for your attention

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