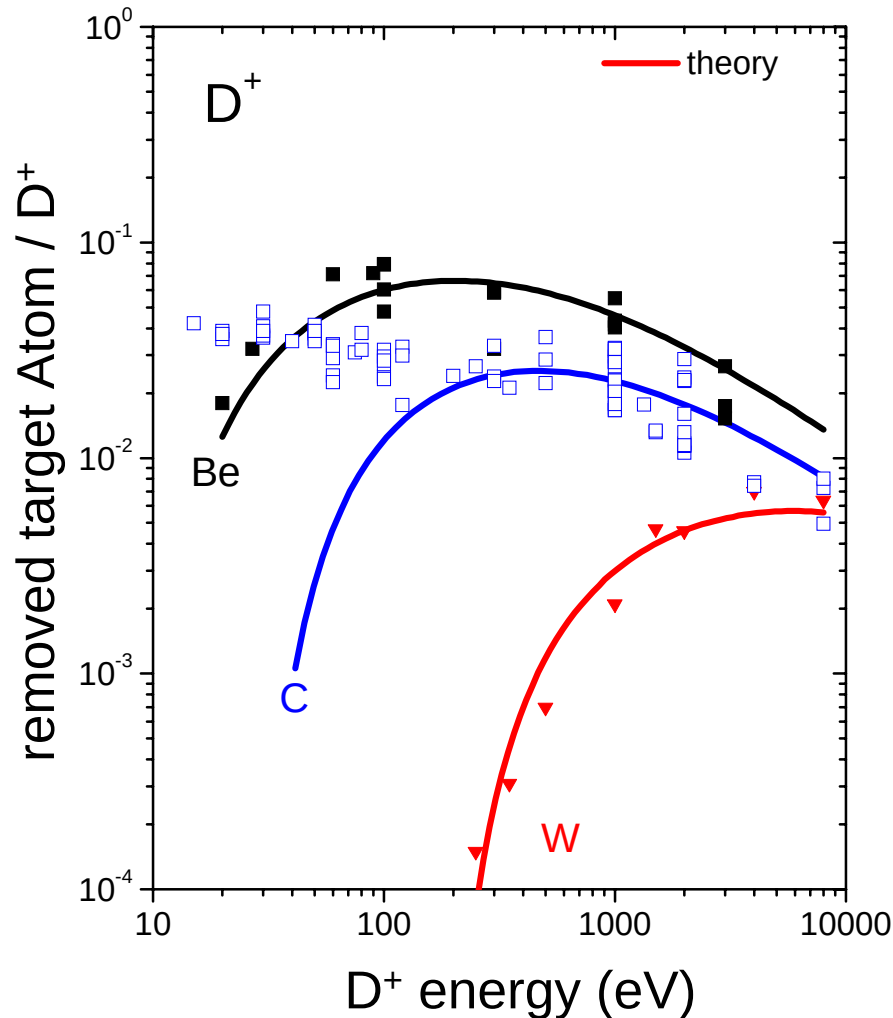


Thomas Schwarz-Selinger

Erosion Processes (erosion of carbon by hydrogen)

- Chemical erosion
- Physical sputtering
- Chemical sputtering

Erosion by hydrogen impact at room temperature



- Advantage for high-Z materials

- Strong deviation for Carbon based materials

⇒ what is different?

⇒ chemical reactions between D and C forming volatile hydrocarbons

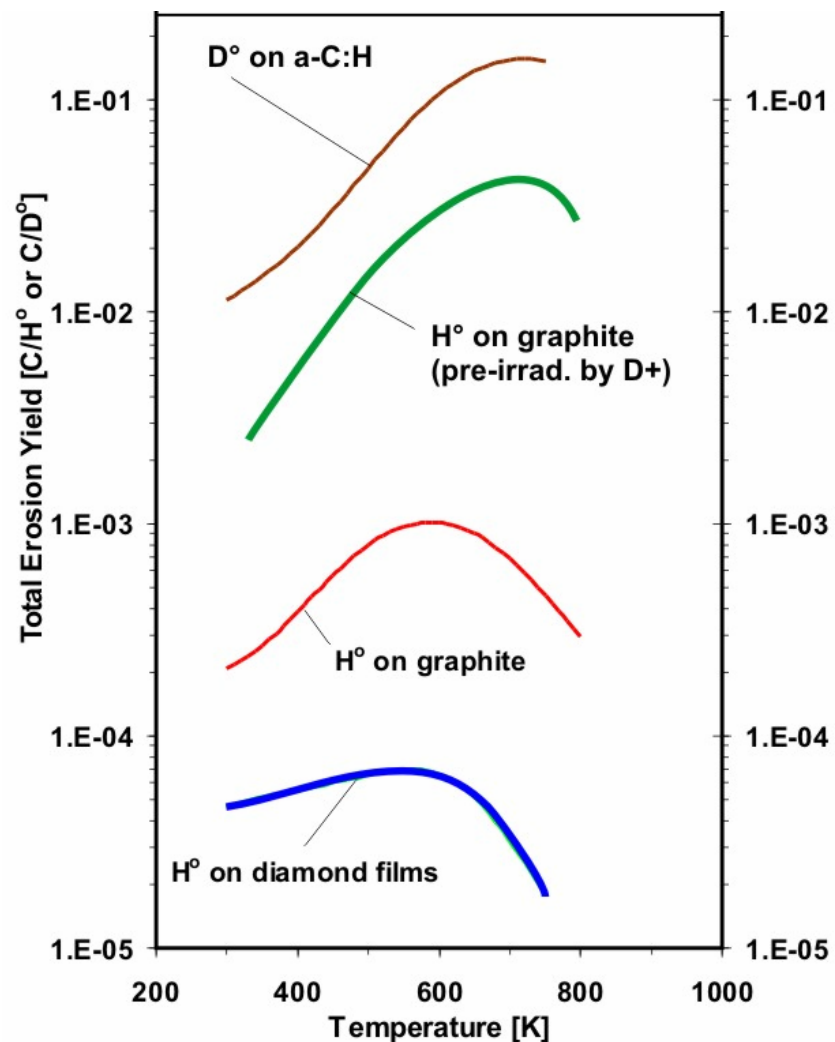
Research groups: Erosion of carbon by hydrogen



- **Roth:**
 - IPP, Garching-Germany
- **Jacob:**
 - IPP, Garching-Germany
- **Küppers:**
 - Experimentalphysik III, Universität Bayreuth, Bayreuth-Germany
 - IPP, Garching-Germany
- **Vietzke:**
 - Institut für Chemie, KFA Jülich GmbH, Jülich-Germany
- **Haasz/Davis:**
 - Fusion research group, university of Toronto, Ontario-Canada
 - Institute for Aerospace Studies and Centre for Nuclear Engineering, Ontario-Canada

- Chemical erosion is a selective removal of surface atoms by *chemical reactions*, forming volatile reactants that can desorb.
- Physical sputtering is the *kinetic ejection of surface atoms* by incident energetic ions or atoms *due to collision processes*. (playing billiards with surface atoms).
- Chemical Sputtering is a process whereby *ion bombardment causes or allows a chemical reaction to occur* which produces a particle that is weakly bound to the surface and hence easily desorbs in the gas phase.

Chemical erosion: structure dependence



disorder



1000 x



order

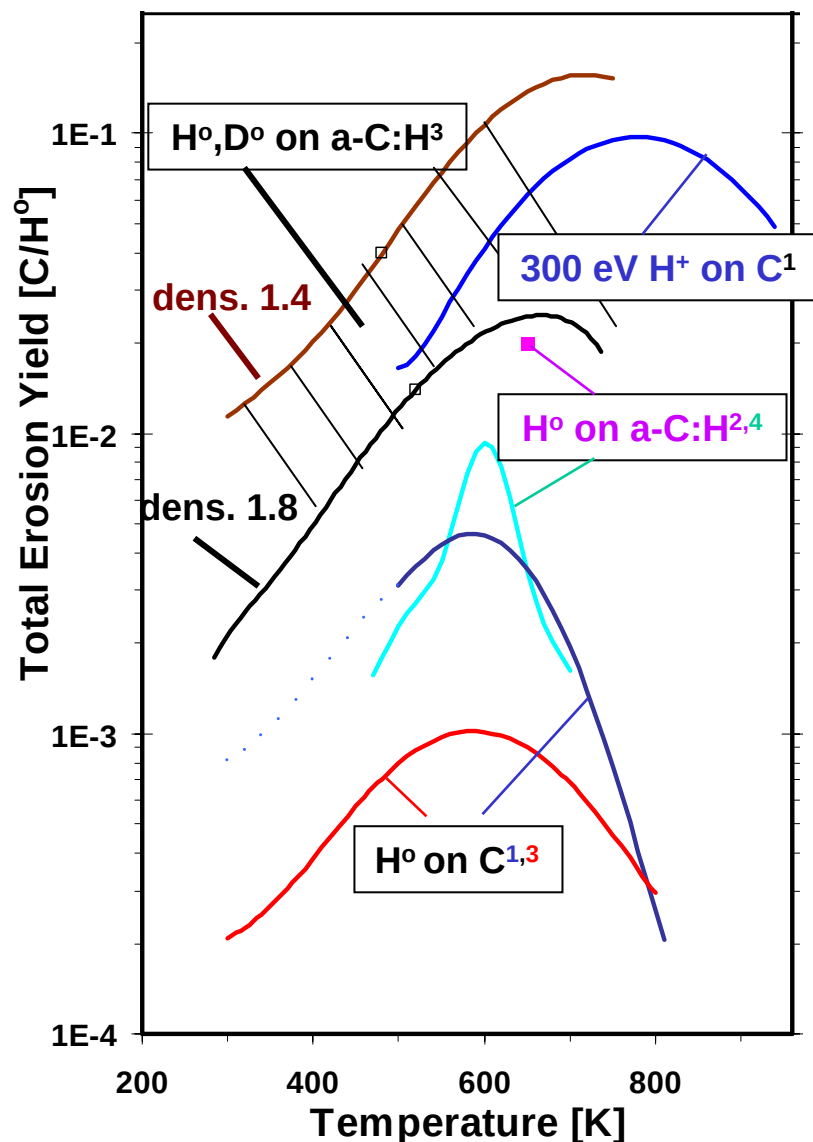
Total Y of H° on films of:

- a-C:H (plasma-deposited),
- pre-irradiated graphite,
- graphite and
- diamond

➤ reactivity of the surface depends critically on the surface structure

E. Vietzke et al., Surf. Coat. Technol. 47 (1991) 156-161

Chemical erosion: structure dependence



- The erosion yield of H⁰ on a-C:H reach values of the maximum of H⁺ on C
- Good agreement of a-C:H(hard): black curve and Schwarz-Selinger calibration point, less compared to Horns curve.

1. J.W. Davis et al., JNM 155-157(1988)243
2. T. Schwarz-Selinger et al., J. Vac.Sci.Techn. A18 (2000) 995
3. E. Vietzke et al. Fus. Technol. 15 (1989) 108
4. A. Horn et al., Chem. Phys. Lett. 231 (1994) 193

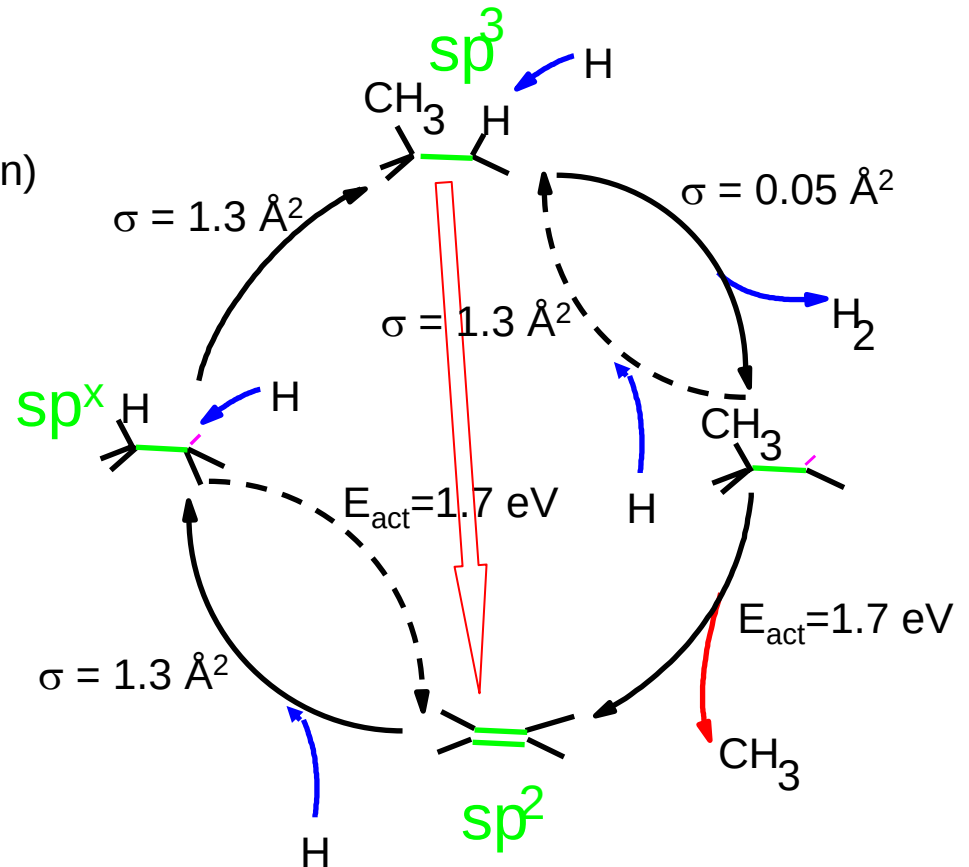
Chemical Erosion: microscopic model

Hydration and erosion circle:

Horn et al., Chem. Phys. Lett. 231, 193 (1994)

Zecho et al. J. Phys. Chem. B 105 (2001).

- 1) chemisorption of H on sp^2 site
- 2) chemisorption of H on sp^x site (hydration)
- 3) abstraction of H to form H_2
- 4 a) thermal release of CH_3 radicals from activated sites above 400 K
- 4 b) chemisorption of H on sp^x site
- 5) relaxation back to sp^2 above 750 K
- 6) direct thermal decomposition to sp^2 above 900 K with $E_{act}=2.4$ eV



Chemical Erosion: microscopic model

Hydration and erosion circle:

Horn et al., Chem. Phys. Lett. 231, 193 (1994)

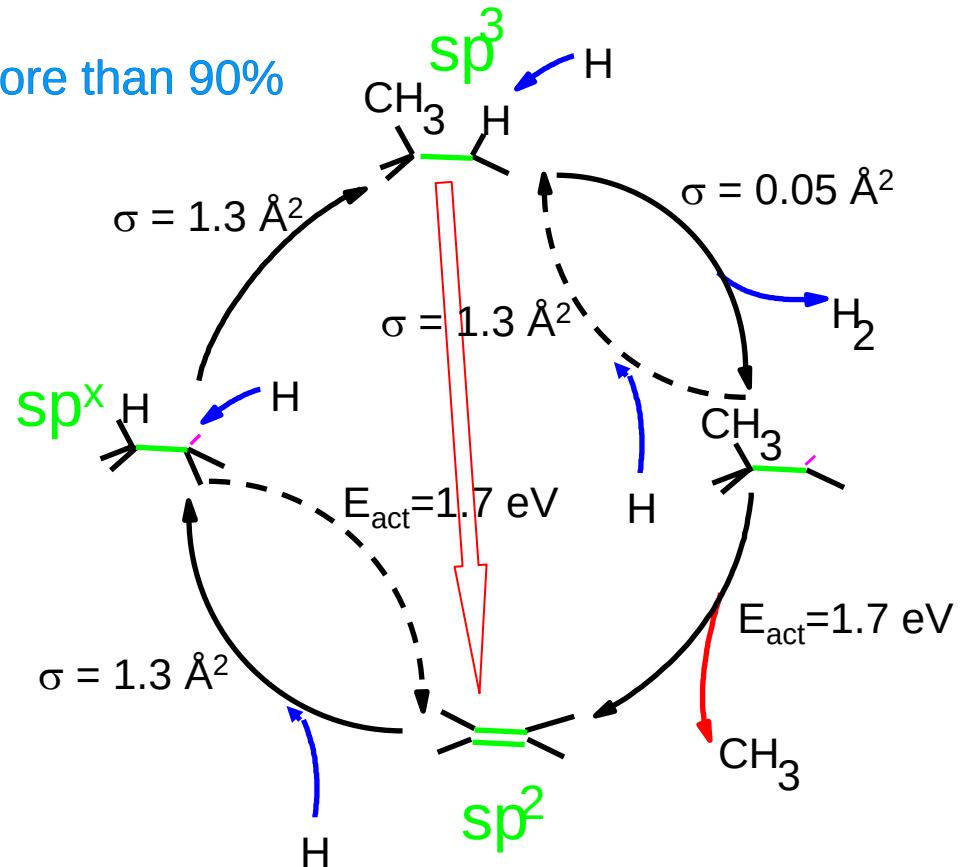
Zecho et al. J. Phys. Chem. B 105 (2001).

- hydration at room temperature of more than 90% of all possible adsorption sites
- erosion maximum
- flux dependence of the erosion maximum

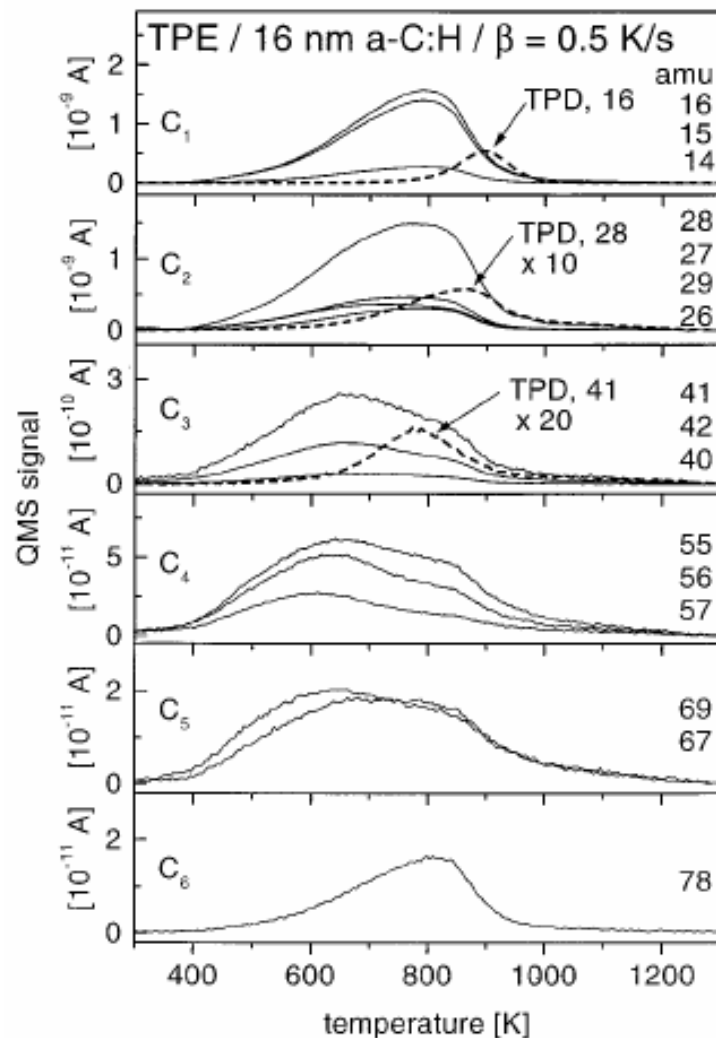
600 K at $10^{17} \text{ m}^{-2}\text{s}^{-1}$

750 K at $10^{20} \text{ m}^{-2}\text{s}^{-1}$

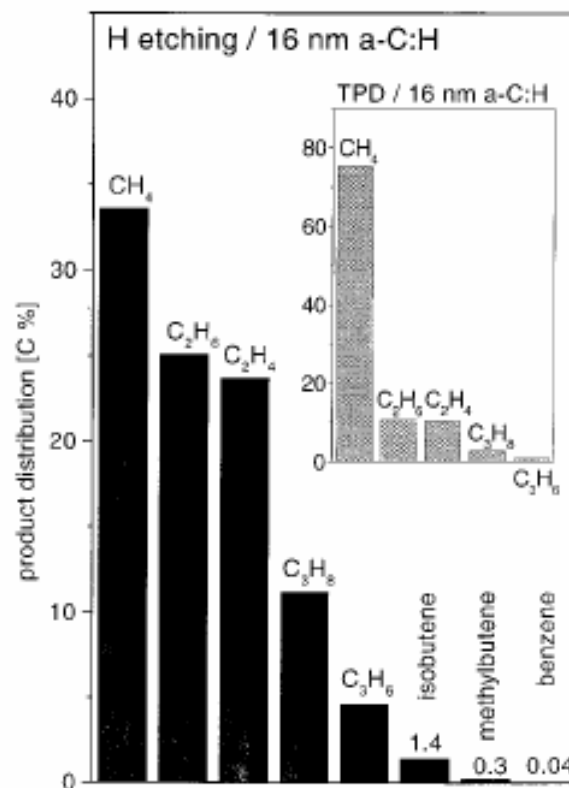
??? K at $10^{24} \text{ m}^{-2}\text{s}^{-1}$ (ITER)



Chemical erosion: product distribution



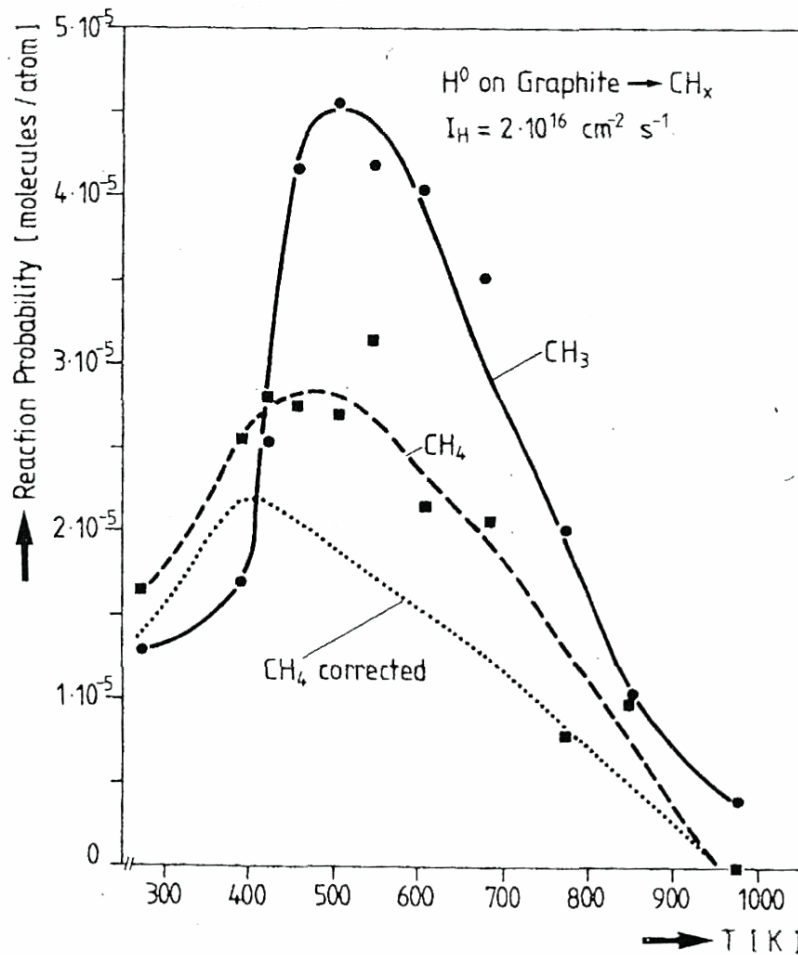
Formation of volatile C_xH_y :
Thermal **decomposition** and **erosion**
with H^0 of dense a-C:H film



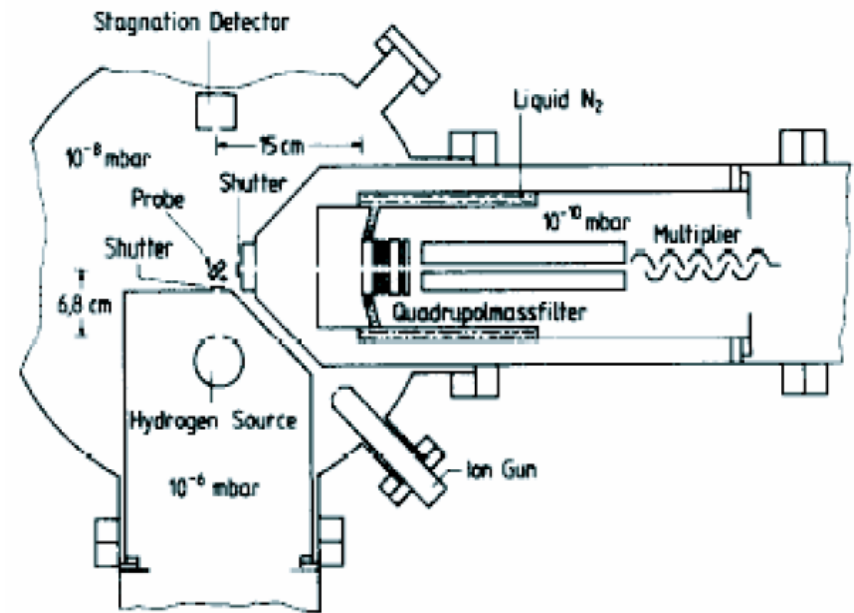
T. Zecho, B. D. Brandner, J. Biener, J. Küppers; *J. Phys. Chem. B* **105** (2001) 6194-6201

Chemical erosion: direct identification of the precursor

At $T=500\text{K} \rightarrow \text{ratio } \text{CH}_3/\text{CH}_4 \sim 2$



dedicated experiment to detect reactive products:

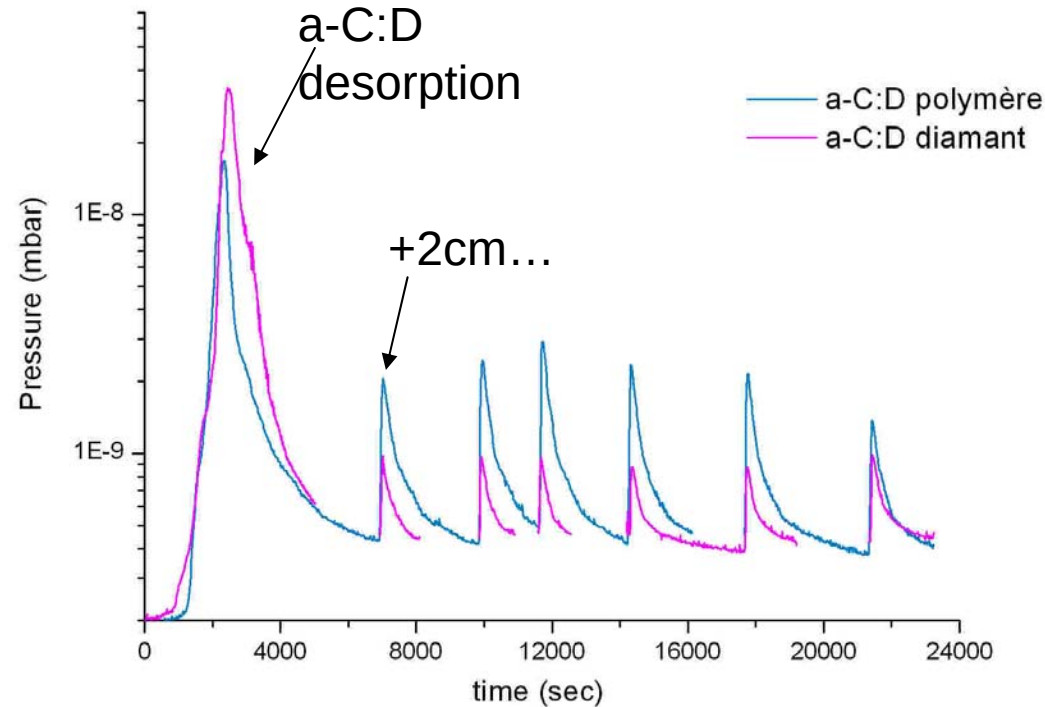
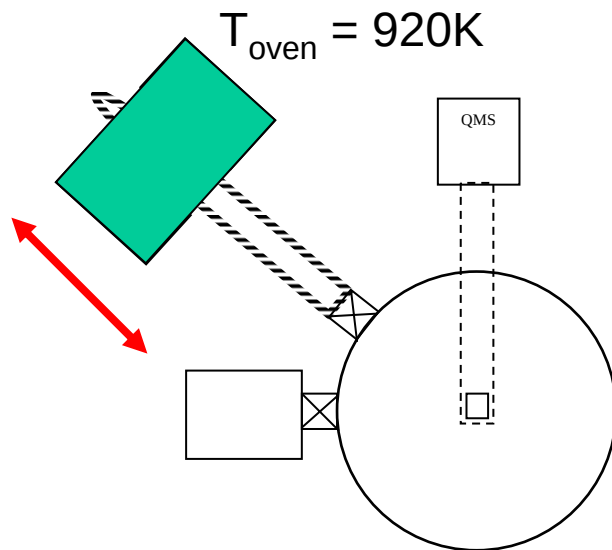


E. Vietzke, K. Flaskamp, V. Philipps.; J. Nucl. Mater. **128-129** (1984) 545-550

Chemical erosion: product distribution

what about soft a-C:H (polymerlike):

Redeposition!



Oven displacement : Redeposition on the wall of the quartz tube

Soft a-C:D : ~50% of the initial desorption

Hard a-C:D : <10% of the initial desorption

erosion of dense α -C:H

- Precursor for chemical erosion is a CH_3 group (C_2H_x) adjacent to a dangling bond site
(both are produced by interaction with atomic hydrogen)
- cross section for hydrogenation and abstraction and threshold energies for relaxation are known
- nearly all eroded material is transferred into none-reactive volatile products
- shows no isotope effect

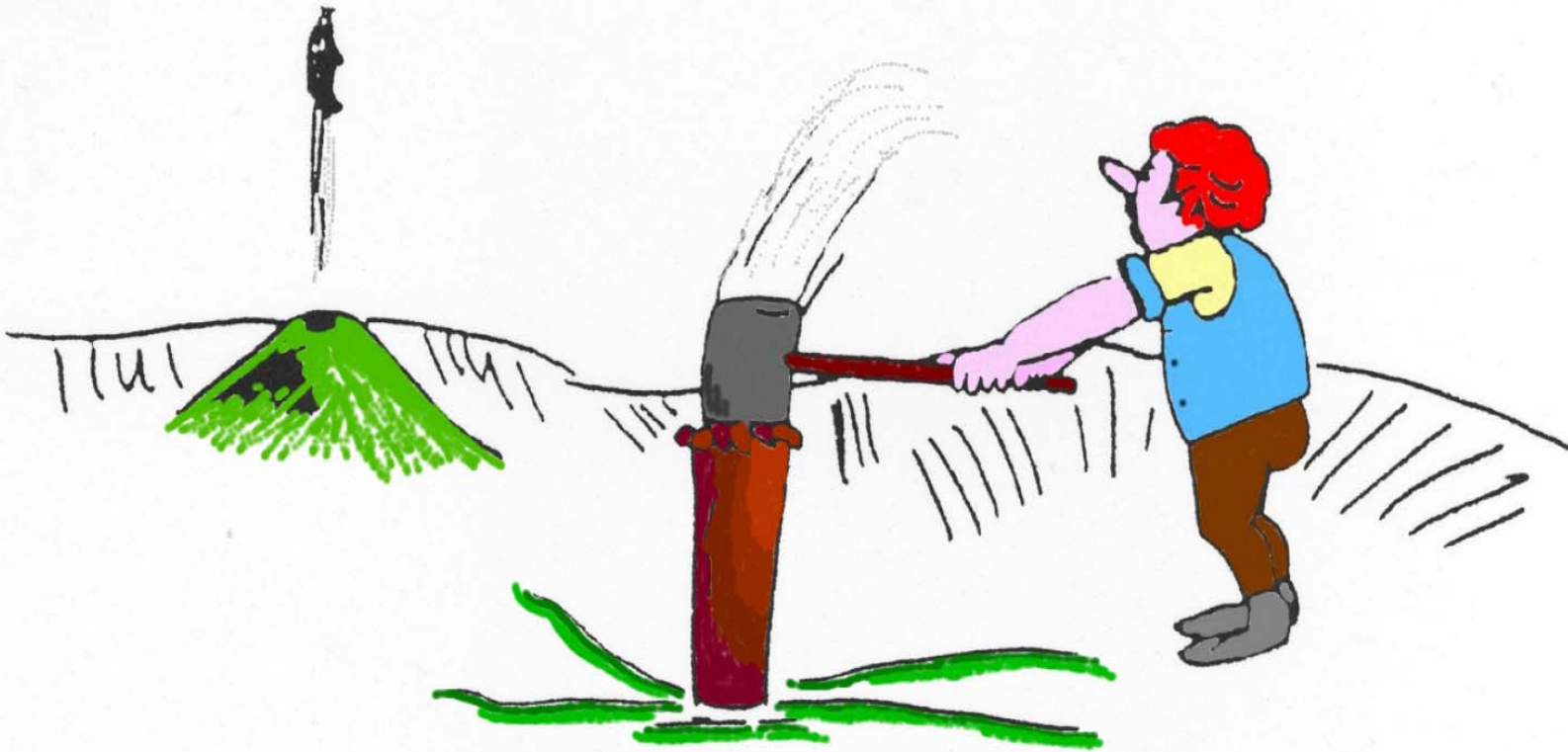
erosion of soft α -C:H

- thermal decomposition above 600 K and redeposition of up to 50% of the material

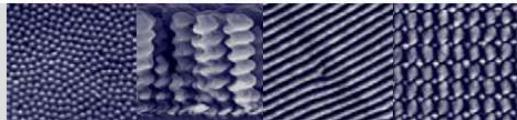
open questions

- high flux limit of the model
- impact of vibrationally excited molecules on erosion?

- **Chemical erosion** is a selective removal of surface atoms by *chemical reactions*, forming volatile reactants that can desorb.
- **Physical sputtering** is the *kinetic ejection of surface atoms* by incident energetic ions or atoms *due to collision processes*.
(playing billiards with surface atoms).
- **Chemical Sputtering** is a process whereby *ion bombardment causes or allows a chemical reaction to occur* which produces a particle that is weakly bound to the surface and hence easily desorbs in the gas phase.



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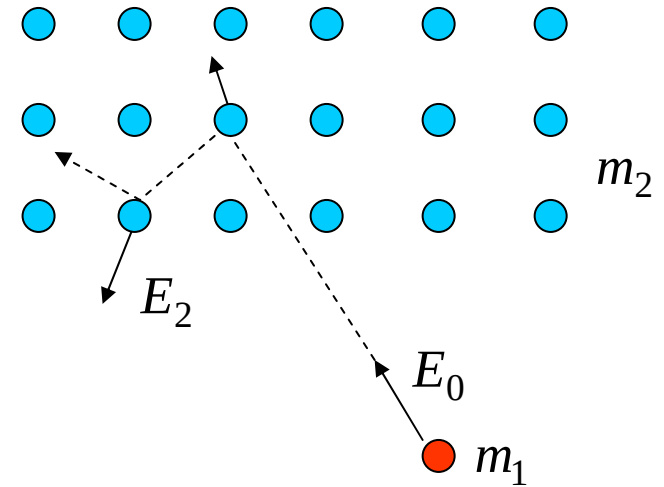
Mühlleithen 2006

Leibniz-Institut für
Oberflächenmodifizierung e. V.
Nanostructured Thin Film Group



8

sputter yield $Y = \frac{\text{average No of sputtered particles}}{\text{incident ion}}$



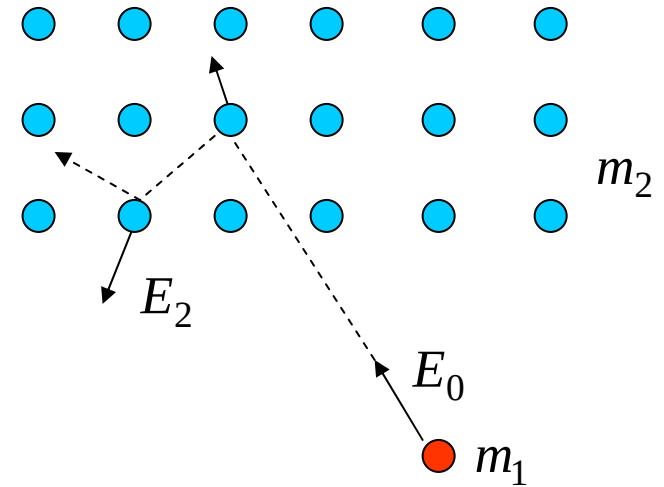
energy transfer in central collision: $\gamma = 4 \frac{m_1 m_2}{(m_1 + m_2)^2}$

$m_1 < m_2$, after first collision: $E_1 = E_0(1 - \gamma)$

transferred energy: $E_2 = \gamma \cdot E_0(1 - \gamma)$

threshold energy: $E_{\text{th}} = \frac{E_s}{\gamma(1 - \gamma)}$ (E_s : surface binding energy) $3.5 \text{ eV} < E_s < 9 \text{ eV}$

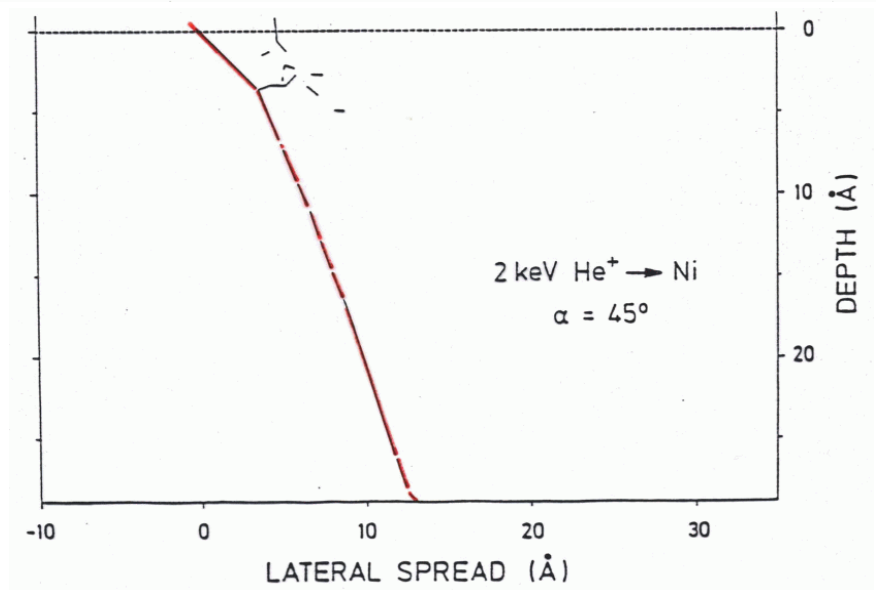
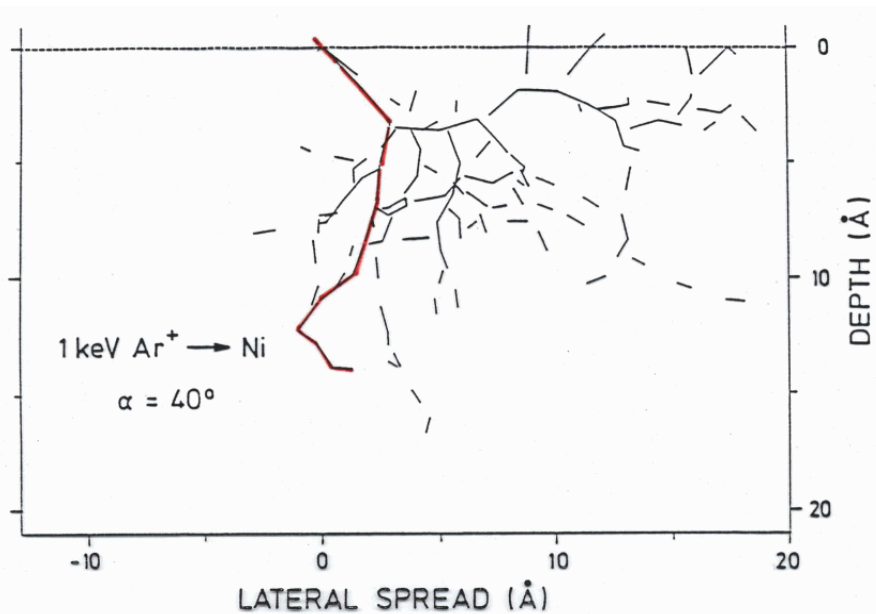
sputter yield $Y = \frac{\text{average No of sputtered particles}}{\text{incident ion}}$



$m_1 = m_2$ (extended collision cascade): $E_{\text{th}} = 4E_s$ (self sputtering), $3.5 \text{ eV} < E_s < 9 \text{ eV}$

self sputtering: if $Y > 1$: unlimited increase of impurity content

Collision cascade



- TRIM.Sp Monte-Carlo Code

Heavy ions:

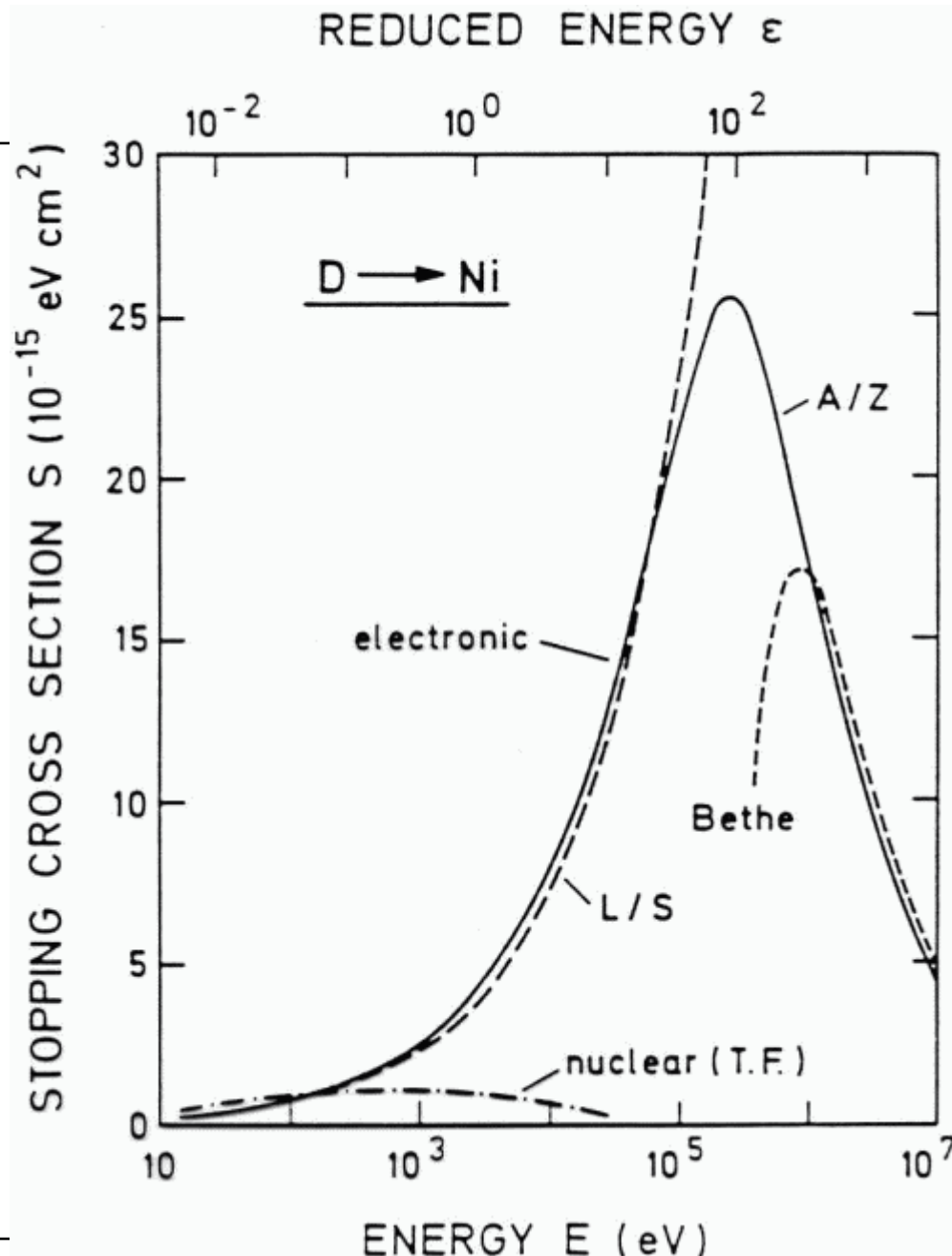
- large collision cascade
- isotropic velocity distribution
- yield proportional to energy deposited in first two layers

Light ions:

- few collisions
- energy transfer in single collision

- $$T = E_0 \frac{M_1 M_2}{(M_1 + M_2)^2} \cos^2 \delta$$

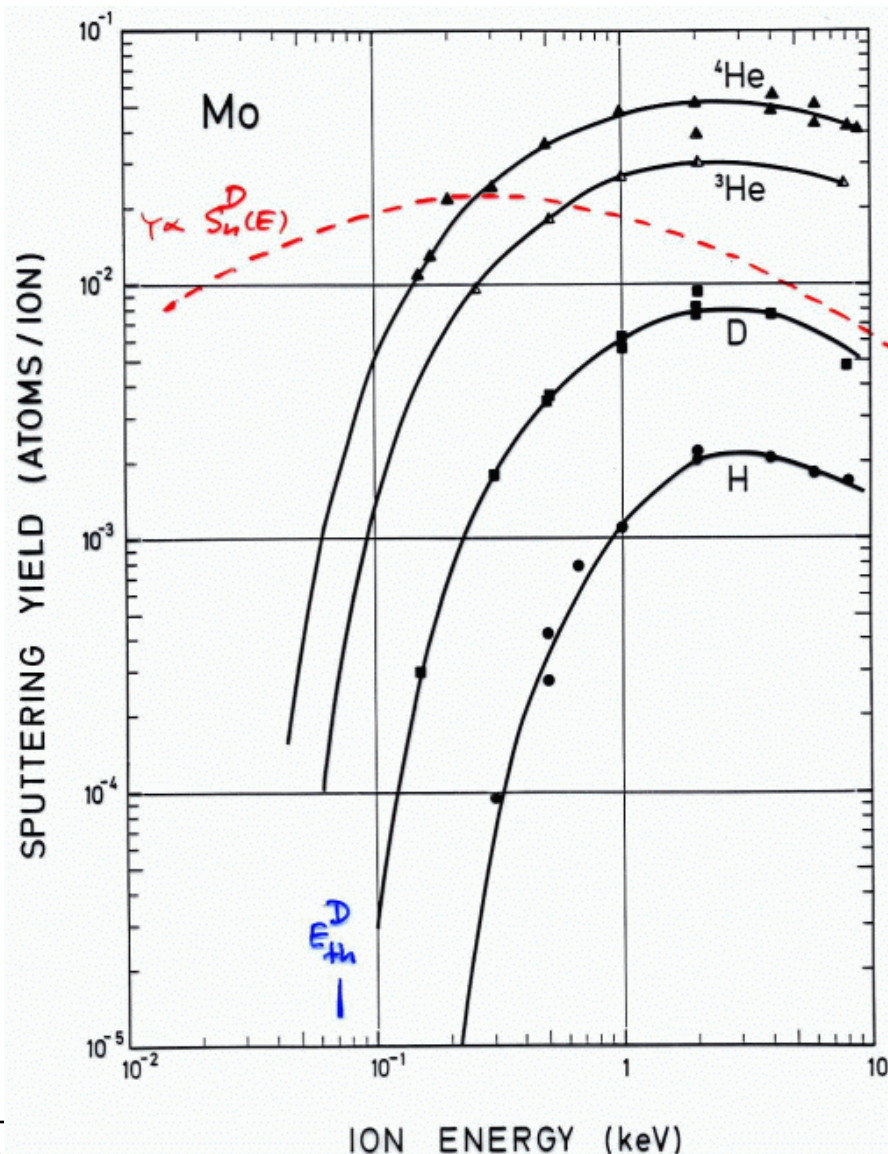
Stopping power



- Projectiles and recoil atoms lose energy in elastic collisions (nuclear stopping) and collisions with electrons (inelastic stopping)
- The stopping cross section is a universal function if plotted versus the reduced energy ε

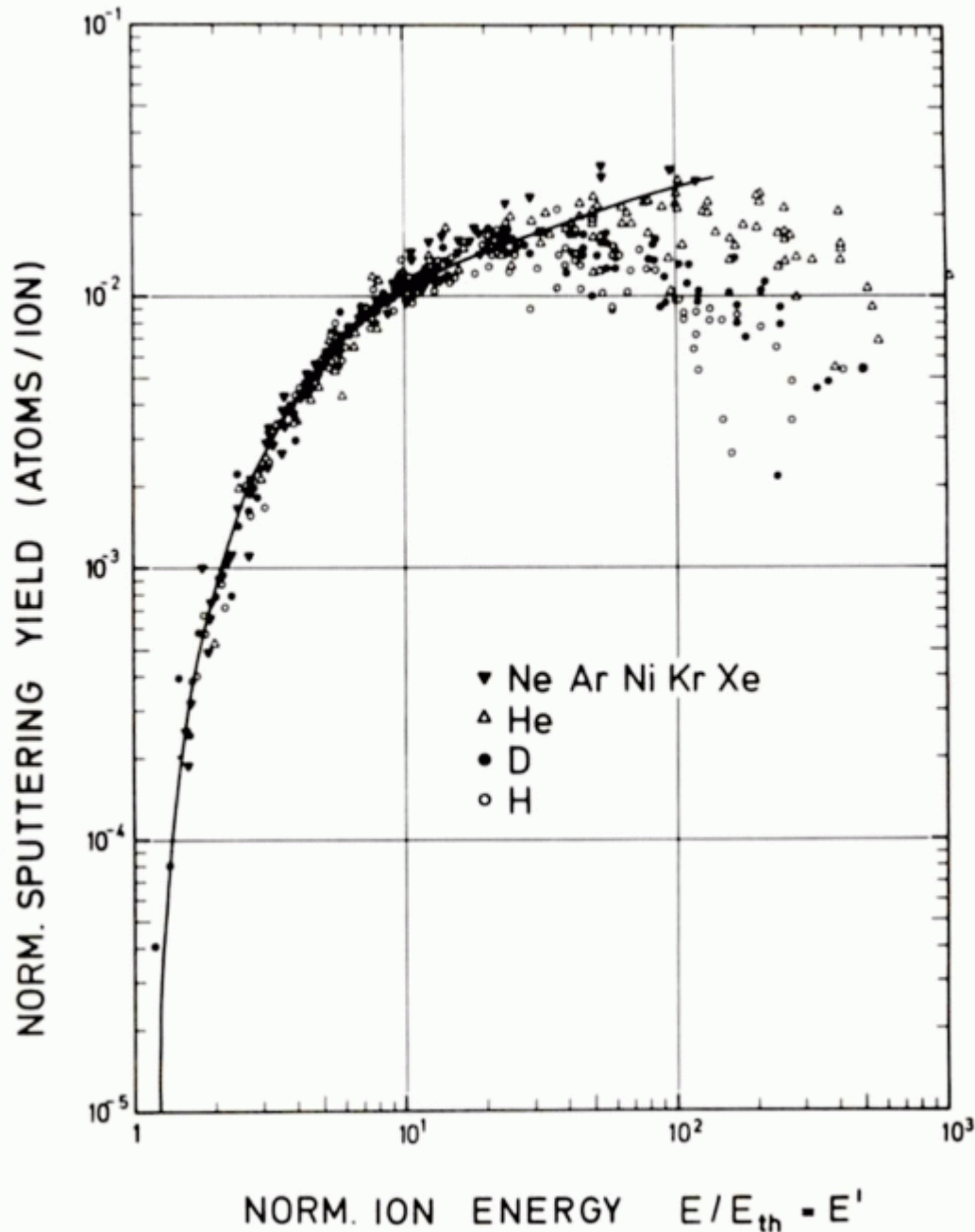
$$\varepsilon = E_0 \frac{M_2}{M_1 + M_2} \frac{a}{Z_1 Z_2 e^2} = \frac{E_0}{E_{TF}}$$

$$S_n(\varepsilon) = \frac{0.5 \ln(1 + 1.2288\varepsilon)}{\varepsilon + 0.1728\sqrt{\varepsilon} + 0.008\varepsilon^{0.1504}}$$



- Light ion sputtering in fusion application is dominated by threshold effects
- Self-sputtering due to re-deposited target atoms can be described by the isotropic collision cascade

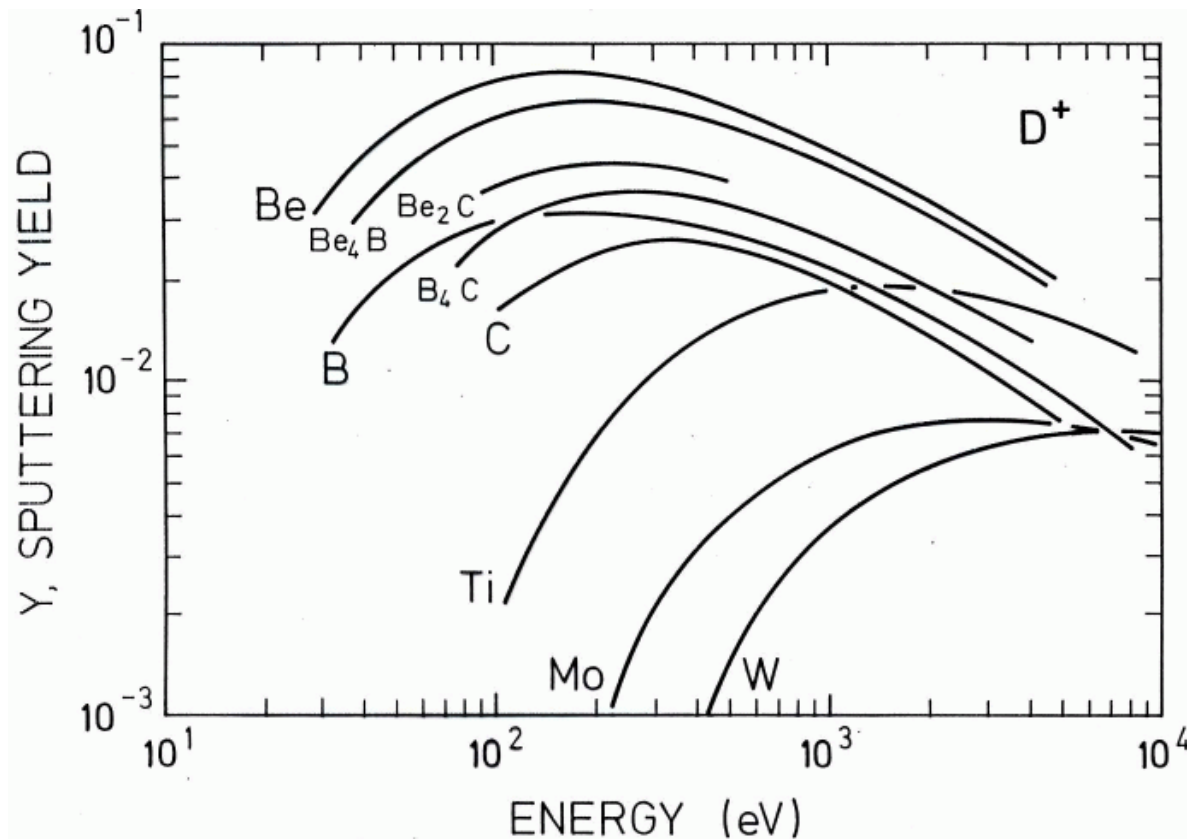
Threshold function



- In the threshold regime all experimental data show a similar energy dependence
- normalized energy scale
 $E' = E/E_{th}$
- Good fit to universal function with

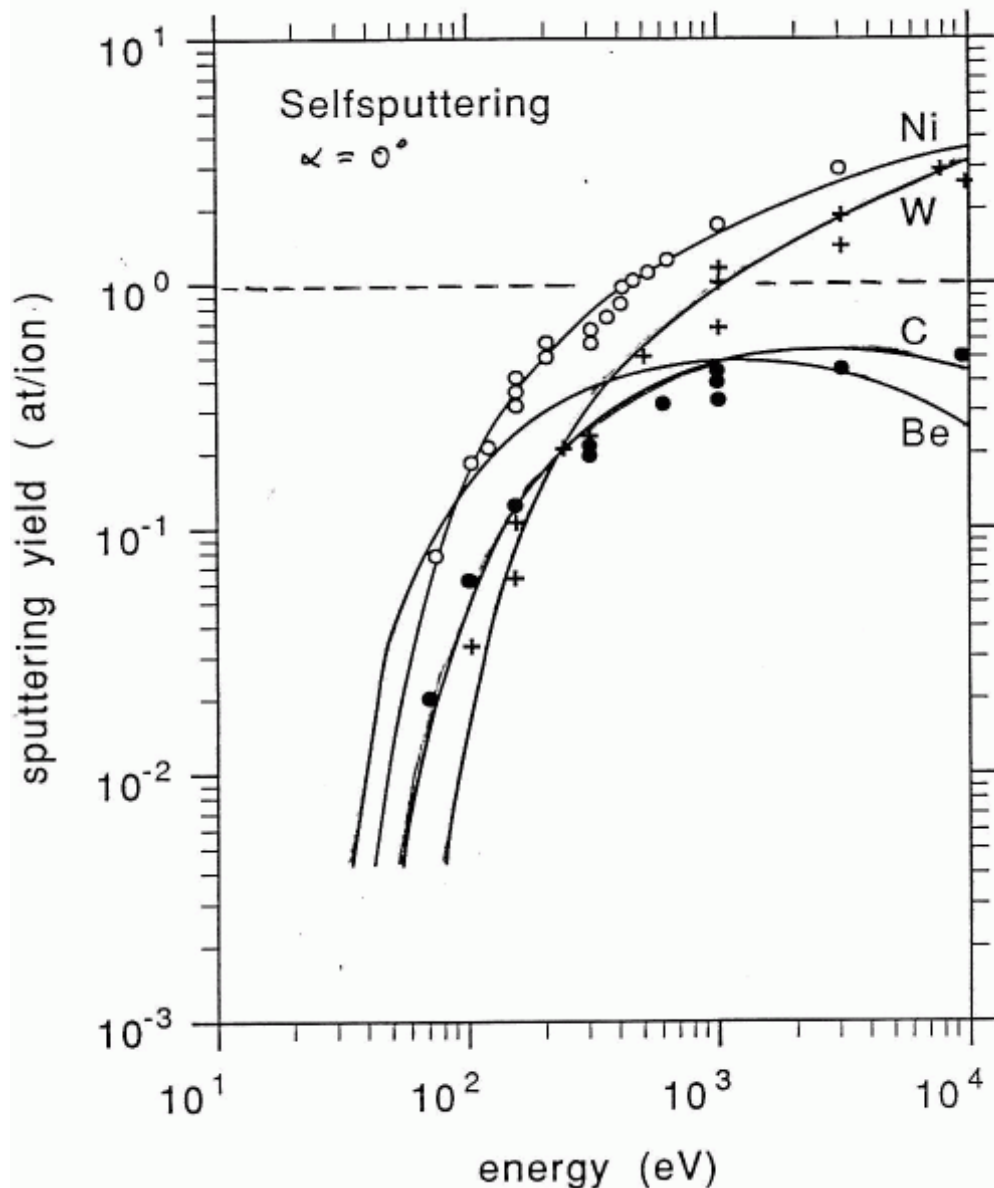
$$Y(E') = \left(1 - \frac{1}{E'}\right)^{3.5}$$

Systematics for light ions



- Similar yields in isotropic cascade regime
- Strong influence of Z_2 on threshold energy E_{th}

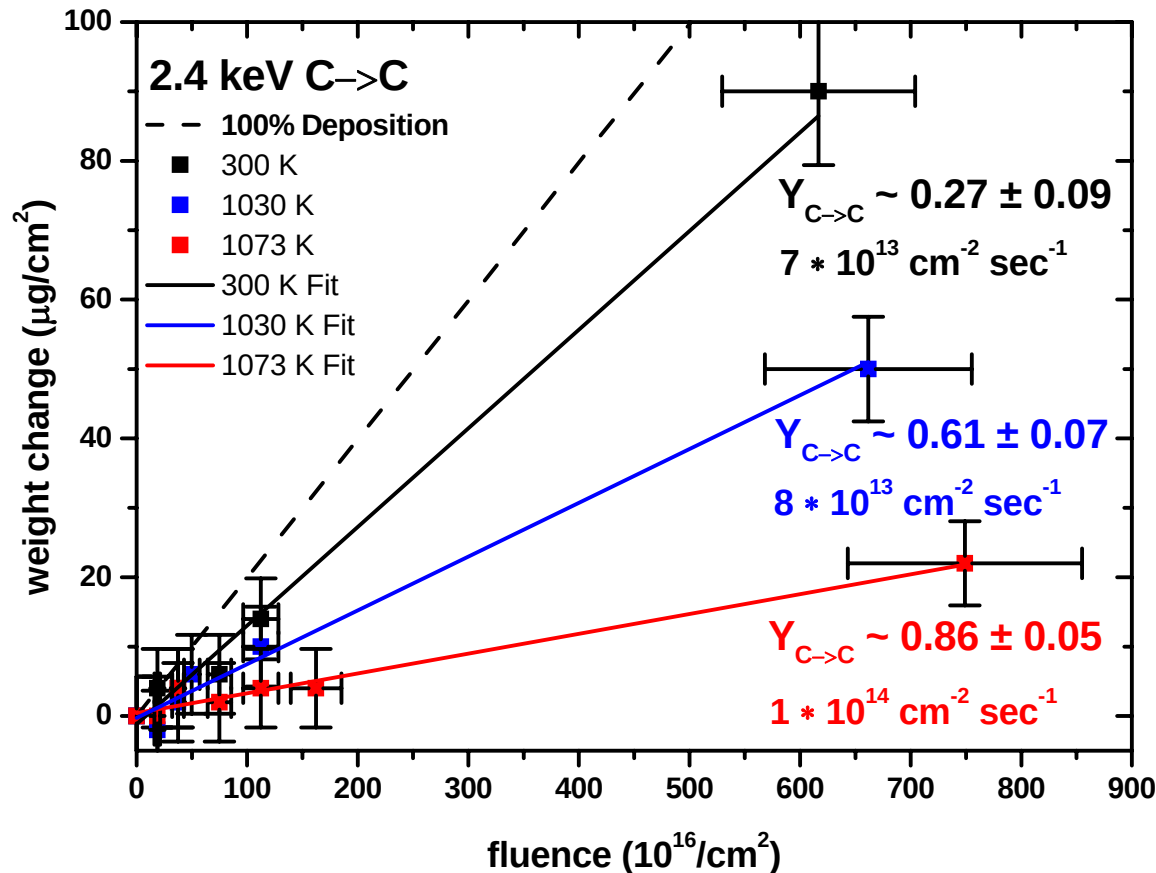
Systematics for self-sputtering



- No dependence of E_{th} on target mass, but on surface binding energy E_s
- Strong dependence of yield on mass in isotropic cascade regime due to nuclear deposited energy.
- Most important is the yield range close to unity, as runaway impurity production may occur

$$Y_{eff} = \frac{Y_D}{(1 - Y_{self})}$$

Physical sputtering: Temperature dependence

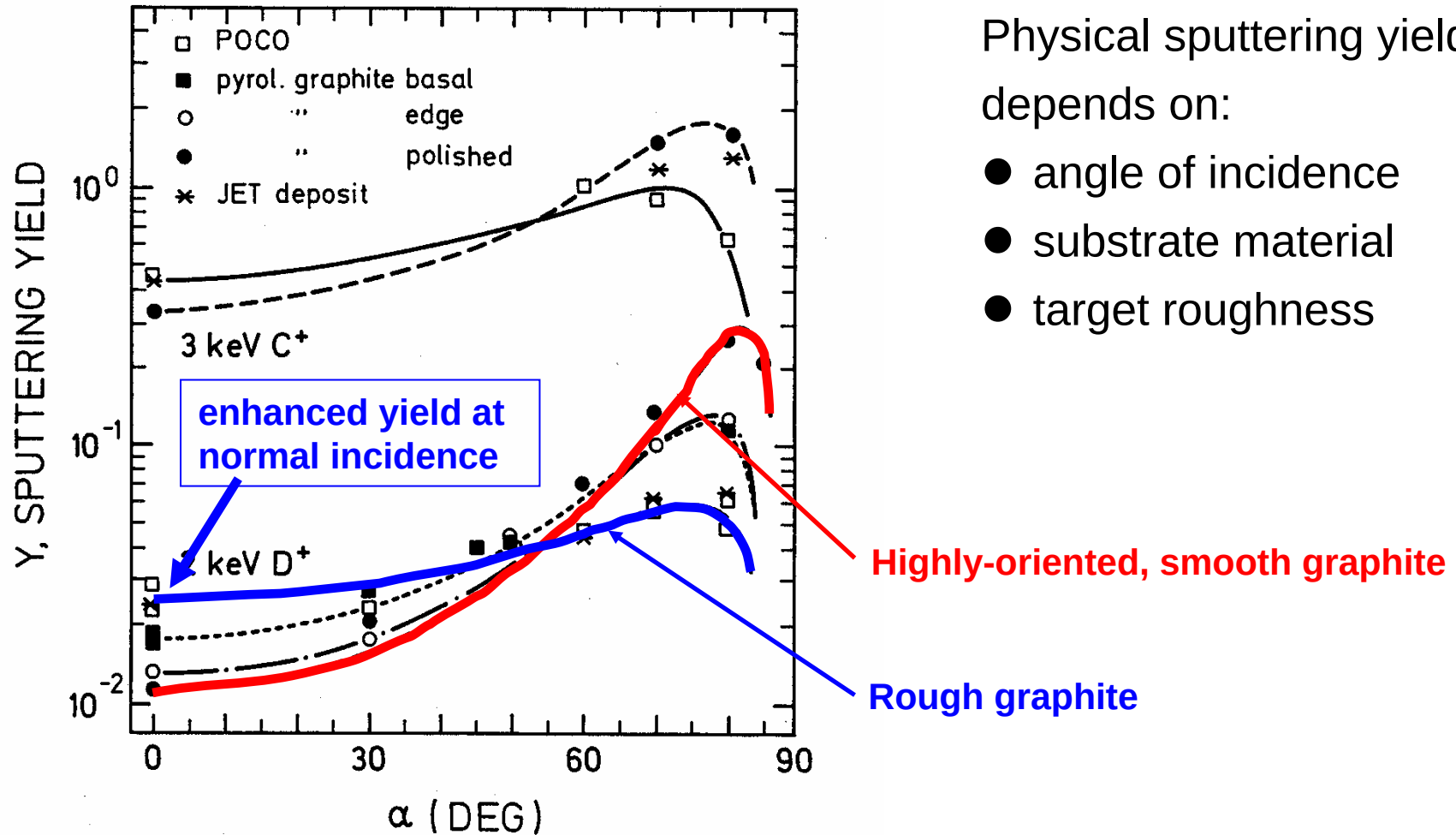


Carbon self sputtering
as a function of
temperature

Around 1000 K onset of
enhanced sputtering

K. Schmid, J. Roth, J. Nucl. Mater. **313-316**, 302 (2003)

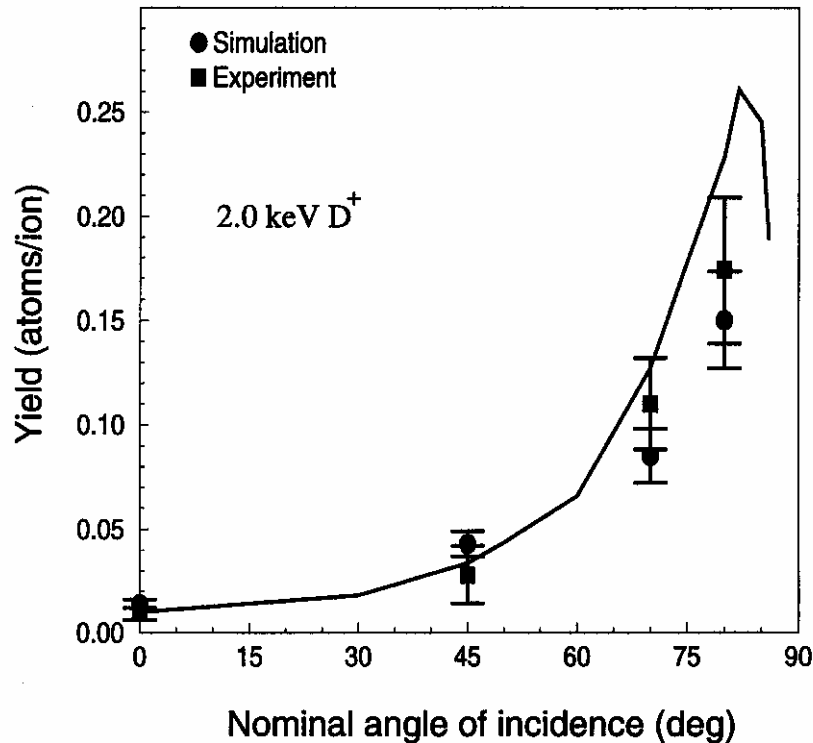
Physical sputtering: Angular dependence



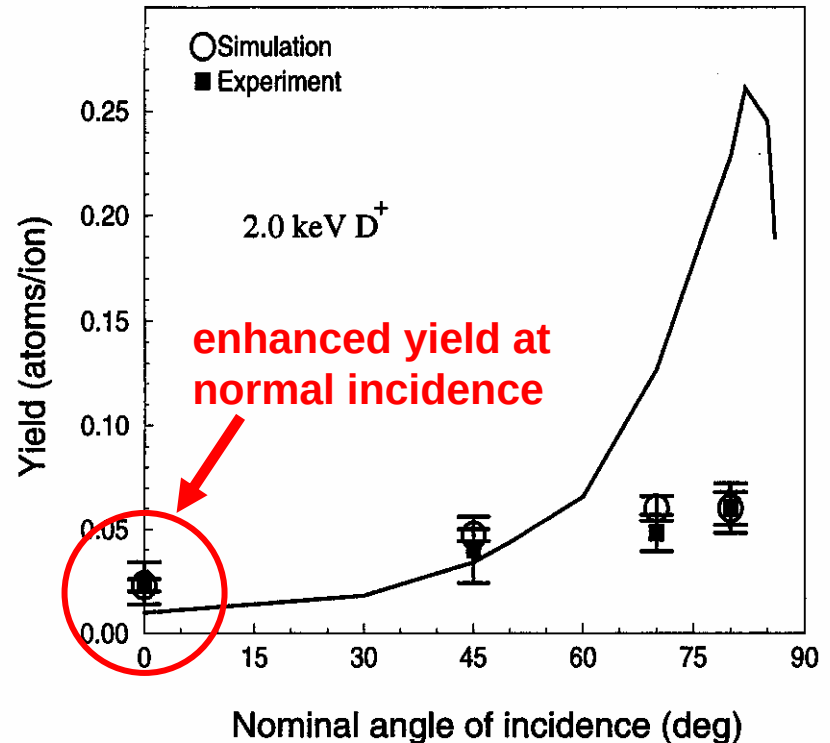
J. Roth, W. Eckstein et al., *J. Nucl. Mater.* **179-181**, 34 (1991)

Physical sputtering: Angular dependence

Highly-oriented, smooth graphite



Rough graphite



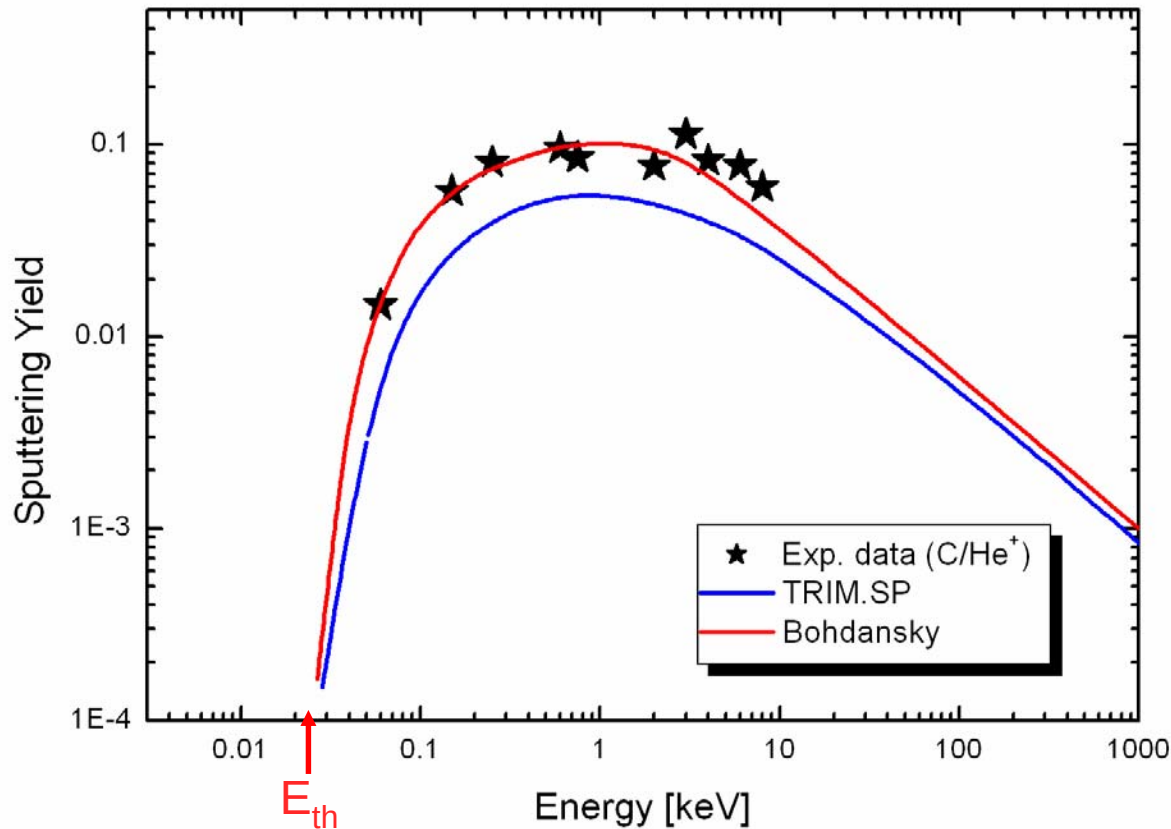
M. Küstner, W. Eckstein, V. Dose, J. Roth, Nucl. Instrum. Meth. B **145**, 320-331 (2000)
The influence of surface roughness on the angular dependence of the sputter yield

- well understood (for the most part)
 - key parameter is the surface binding energy E_{SB} (= 7.4 eV for carbon)
 - depends on particle energy → energy transfer:
 - depends on particle mass → $T_{\max} = 4 M_1 M_2 / (M_1 + M_2)^2$
 - depends on the particle atomic number → isotope effect
-
- only weakly T dependent
 - threshold energy depends on target/projectile combination
 - depends on angle of incidence (roughness)

Open questions / problems:

- molecular ions $\leftrightarrow$ atomic ions (at low and high energy)
(most data are measured using H_2^+ or H_3^+ ions!)
- surface roughness (dynamical development during process)

Quantitative description of Physical Sputtering



The experimental data is fitted with the **Bohdansky** formula:

$$Y = Q \cdot s_n^{TF} \cdot \left(1 - \left(\frac{E_{th}}{E_o} \right)^{2/3} \right) \cdot \left(1 - \frac{E_{th}}{E_o} \right)^2$$

$$s_n^{TF} = s_n^{TF}(\varepsilon)$$

$$\varepsilon = E_o \frac{M_{target}}{M_{ion} + M_{target}} \cdot \frac{a_L}{Z_{ion} \cdot Z_{target}}$$

$$Q = 0,169 \text{ [atoms / ion]}$$

$$E_{th} = 25,4 \text{ [eV]}$$

J. Roth, E. Vietzke, A.A. Haasz; *Atomic and Plasma-Material Interaction Data for Fusion, Suppl. to Nuclear Fusion* **1** (1991) 63.

C. Garcia-Rosales, W. Eckstein, J. Roth; *J. Nucl. Mater.* **218** (1994) 8-17.

Monte Carlo Simulations based on the *binary collision approximation*

- calculating asymptotic trajectories of consecutive collisions between projectile and target atoms
- continuous drag by electronic stopping
- randomly choosing the distance to the next collision partner,
the collision parameter, and
the azimuth.
- following the projectile and all colliding target atoms that received a certain minimum energy

Quantitative description of Physical Sputtering

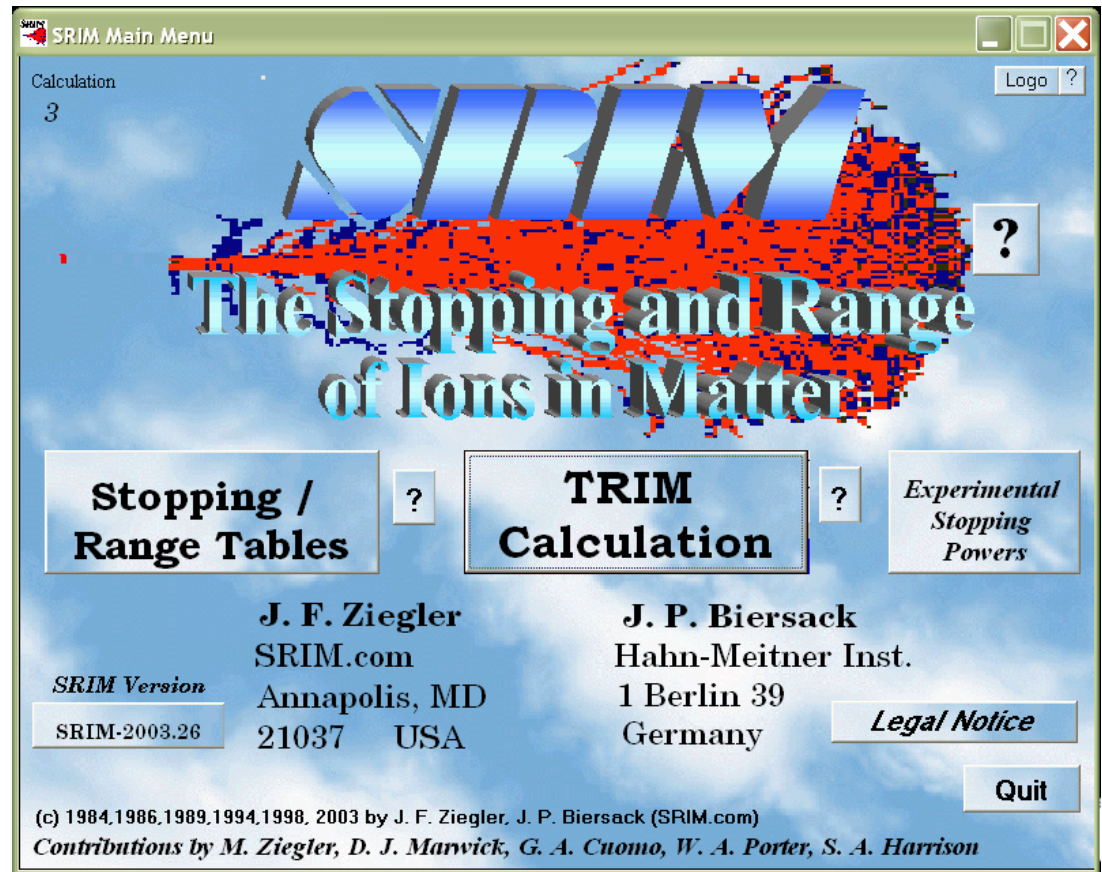
TRIM (transport of ions in matter)

TRIM.SP (sputtering)

TRIDYN* (dynamic TRIM)

SRIM (see www.srim.org)

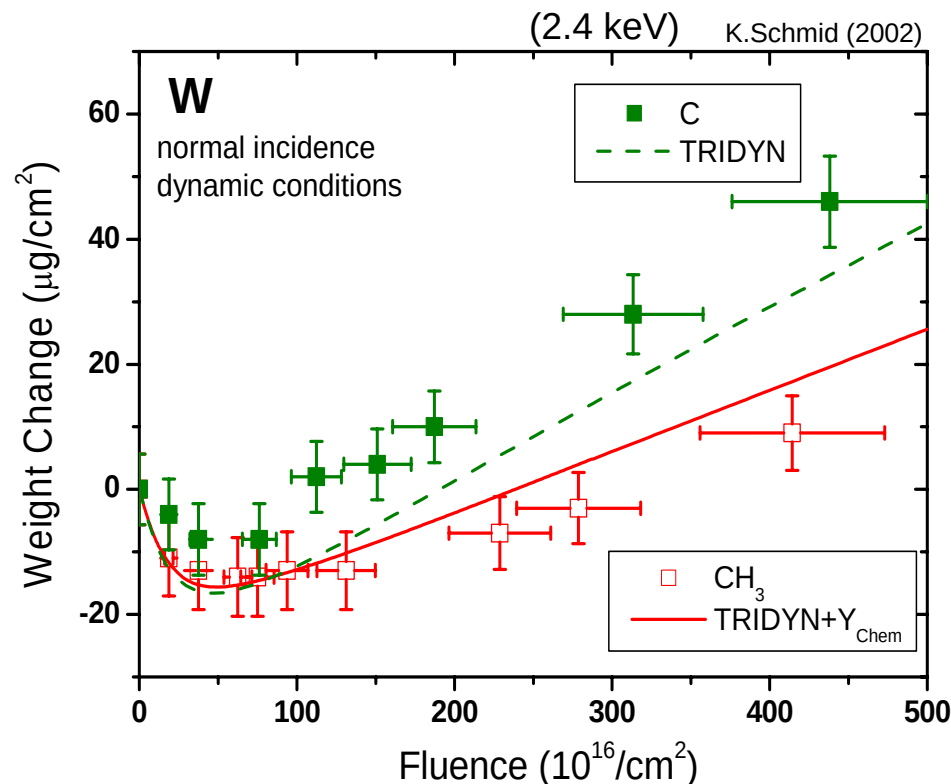
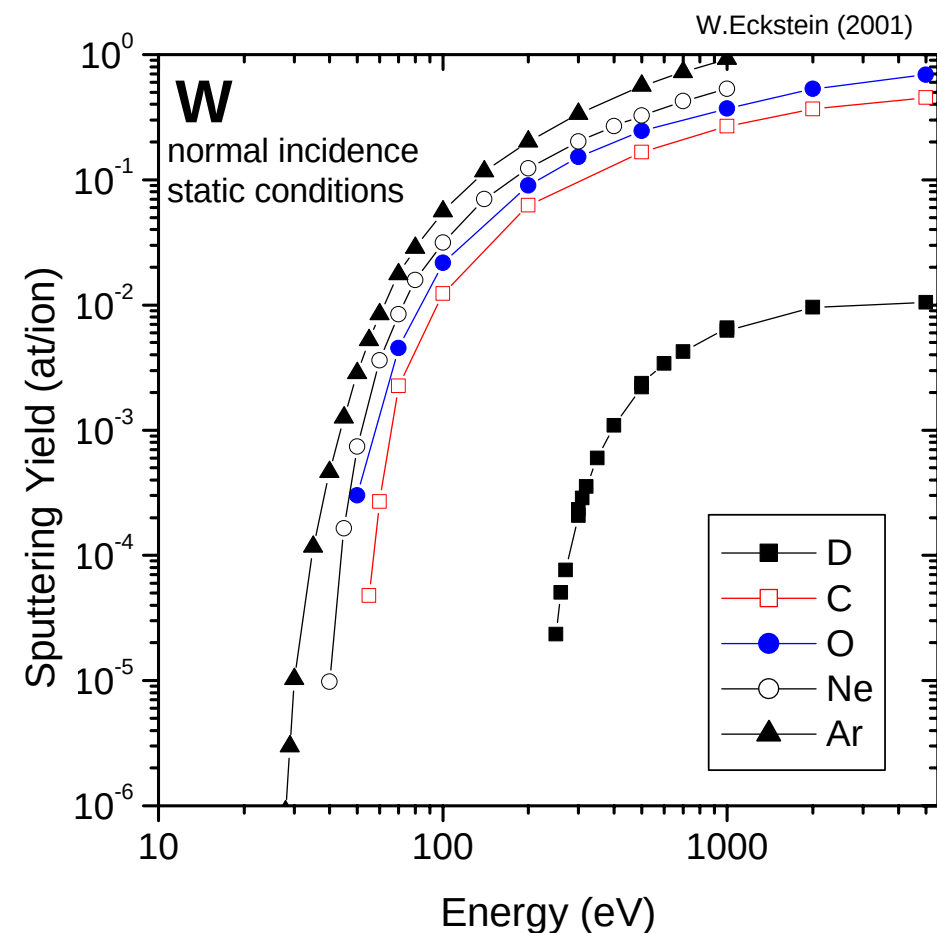
⋮



some remarks on TRIM and its derivatives

- are very powerful tools in describing the collision cascades for nearly every projectile on every target atom out of the elemental table
- they are not ab initio calculations but include fit parameters to describe experimental data like
 - surface binding energy
 - displacement energies
- do not include chemistry effects (bonding of H in C)
- do not include diffusion effects
- often do not change the layer composition (TRIDYN does)

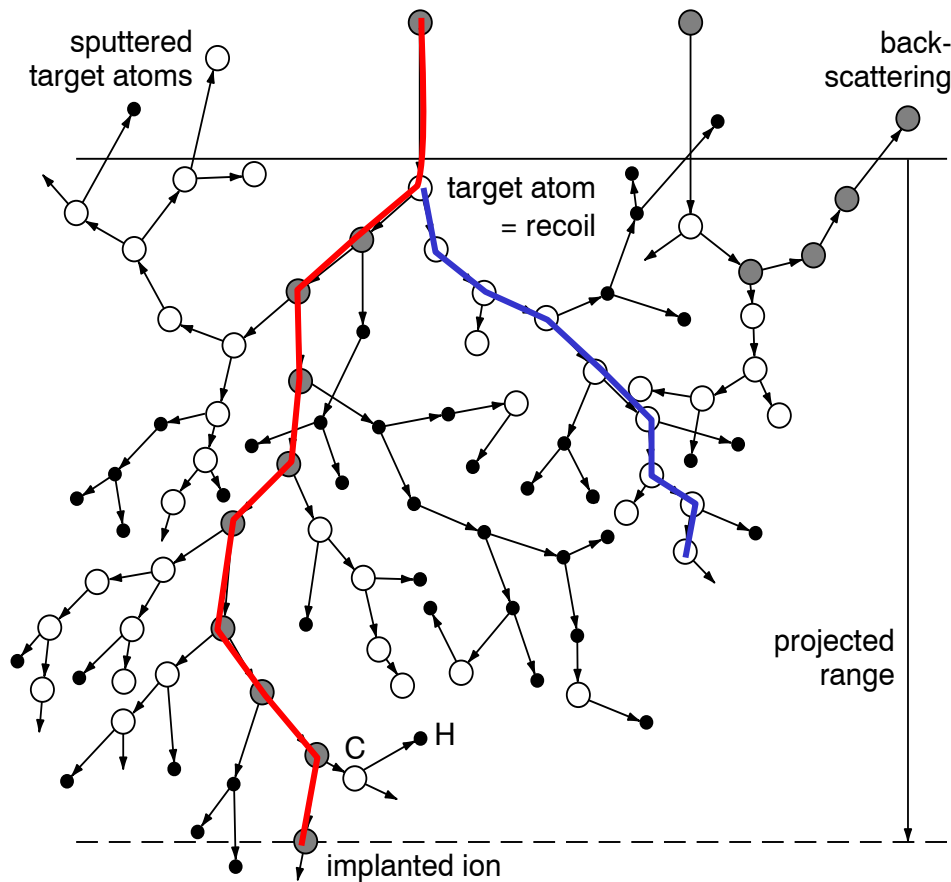
Sputtering by non-recycling ions



- TRIM.Sp for static conditions
- TRIDYN for dynamic conditions
- Data base published in

Atomic and PMI Data for Fusion Vol. 7
<http://www-amdis.iaea.org> (AMBDAS)

Physical sputtering: projectile-solid interaction



Schematic representation of C impinging on a-C:H

Relevant processes:

- sputtering
- implantation
- backscattering
- displacement
- activation

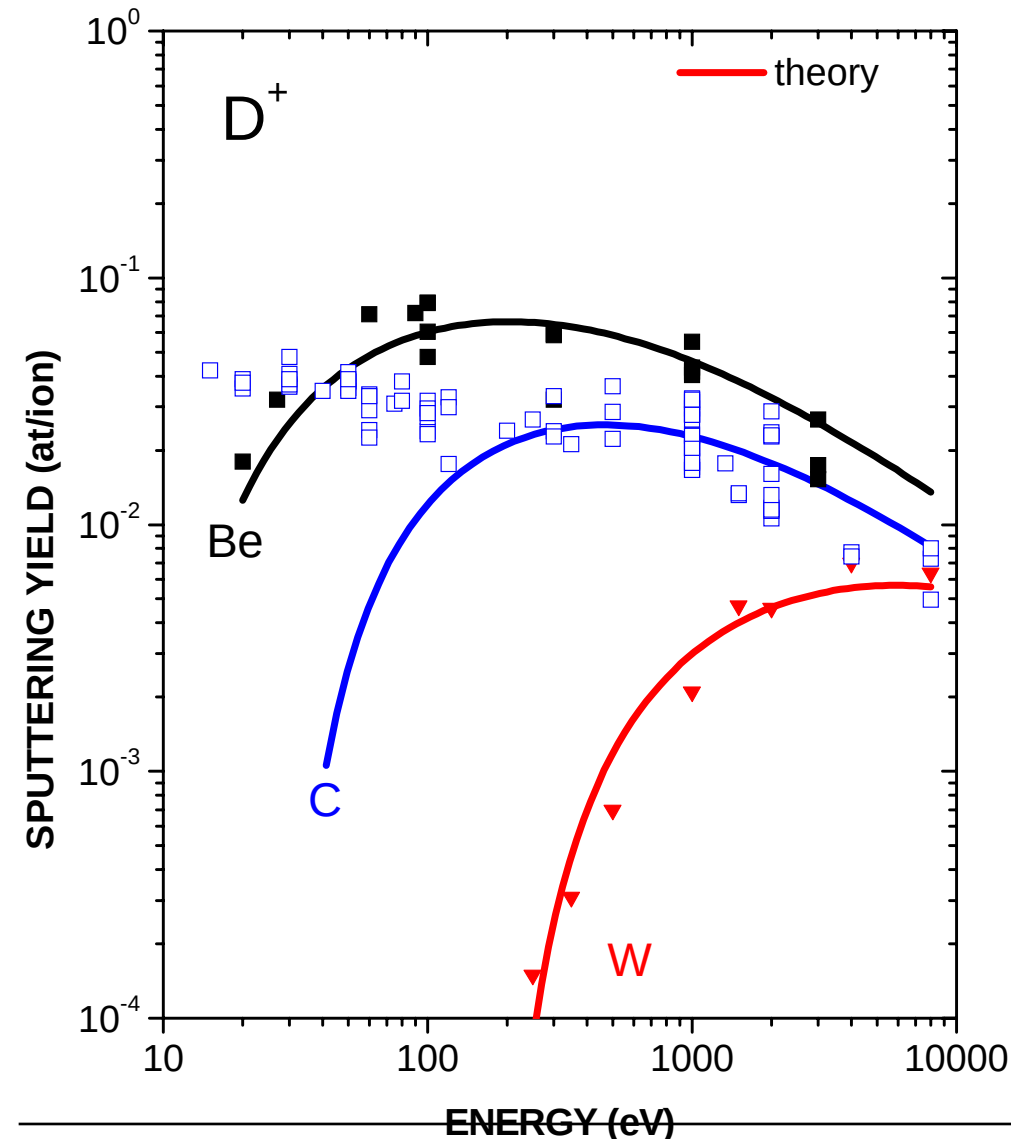
open questions:

- what happens with displaced hydrogen?
- how to incorporate the chemical nature of hydrogen

*W. Eckstein, 'Computer Simulations of Ion-Solid-Interactions', Springer-Verlag (1991)

W. Jacob, *Thin Solid Films* **326** (1998) 1-41.

Chemical/ physical sputtering at room temperature



- Advantage for high-Z materials
- Strong deviation for Carbon based materials
⇒ Chemical erosion for Carbon at low ion energies

- Physical sputtering is the ***kinetic ejection of surface atoms*** by incident energetic ions or atoms ***due to collision processes*** (playing pool with surface atoms).
- As surface atoms can escape only if it receives an energy larger than the ***surface binding energy***, a threshold energy for the incident particles is required.
- In fusion application sputtering by hydrogen and helium ions and atoms is important, but also the self-sputtering due to returning impurity atoms.

- Chemical erosion originates from the formation and release of volatile molecules in the interaction of incident plasma particles and target atoms.
- In fusion application the formation of hydrocarbons in the interaction of hydrogen atoms with carbon surfaces is the dominant example of chemical erosion
- As chemical reactions are involved, chemical erosion shows a strong temperature dependence in contrast to physical sputtering.
- Chemical erosion can occur with low-energy ions or thermal atoms and does not require a threshold energy.

- Use SRIM to compute the energy dependence of the physical sputtering yields for D^+ on tungsten and carbon, as well as the self-sputtering yields.
- Evaluate the threshold energies for D^+ sputtering on tungsten and on carbon.
- At what energy, self-sputtering yield equals unity in these two cases.
- compare the yield for D^+ on carbon with the yield for D^+ on a thin (5 nm thick) carbon film on tungsten for an energy of 1 keV. Why is it so different?