

2359-11

**Joint ICTP-IAEA Workshop on Physics of Radiation Effect and its Simulation
for Non-Metallic Condensed Matter**

13 - 24 August 2012

Radiation damage in nuclear materials ITU approach

Thierry Wiss
*Joint Research Centre, European Commission
Eggenstein
Germany*

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Thierry WISS

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Stimulating innovation
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Radiation damage in nuclear ceramics



UO_2

$MgAl_2O_4$

Neutrons

SiC

α -decay

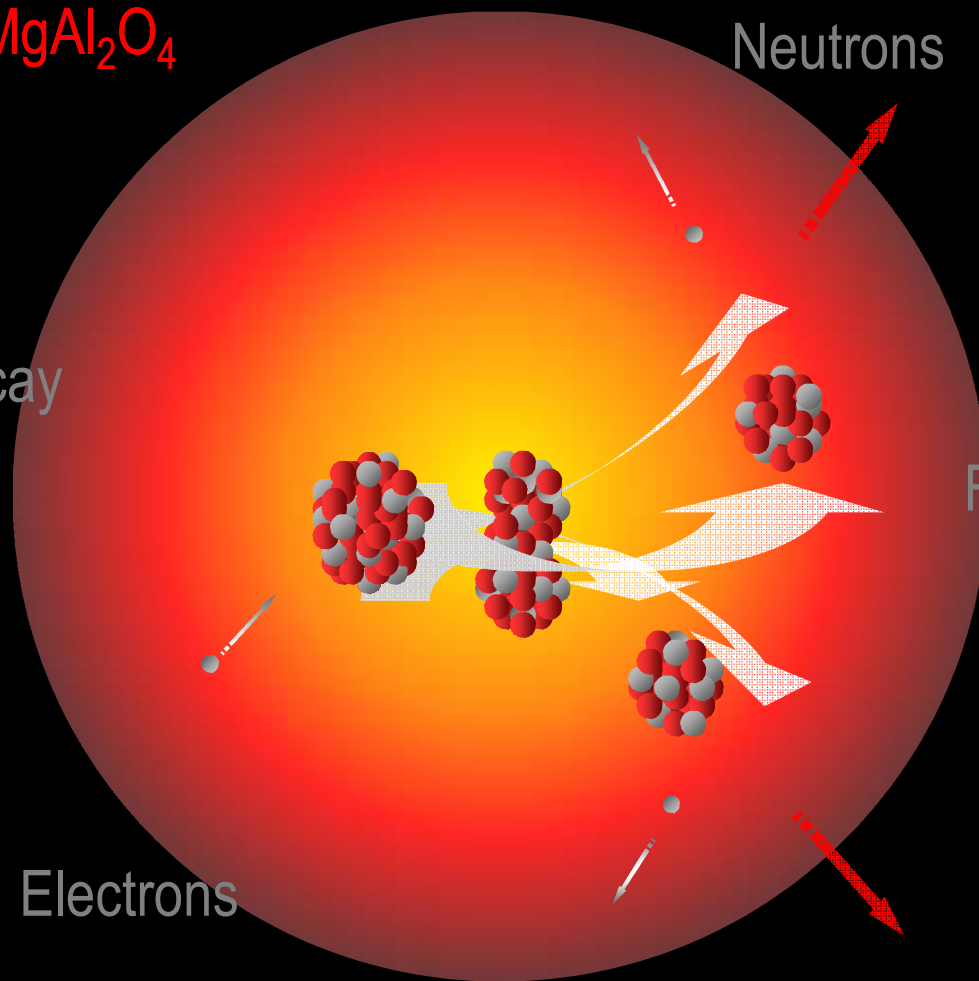
Fission

MOX

Electrons

$CaZrTi_2O_7$

$(Zr, Am)O_2$



The JRC - ITU

7 Institutes in 5 Member States (4 with nuclear activities)

IRMM - Geel, Belgium

Institute for Reference Materials and Measurements

ITU - Karlsruhe, Germany

Institute for Transuranium Elements

IE - Petten, The Netherlands – Ispra, Italy

Institute for Energy

IPSC - Ispra, Italy

Institute for the Protection and Security of the Citizen

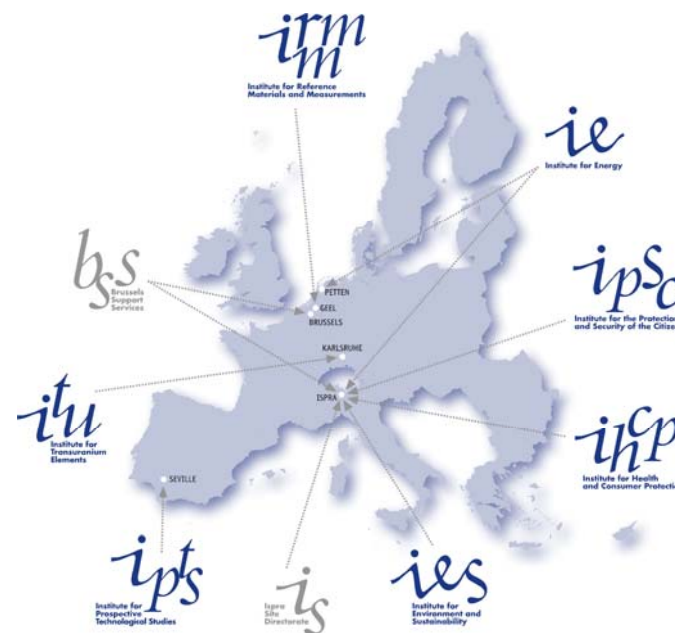
Governance:

Board of Governors (Member States)

EU parliament (Framework Programme, budget)

~ 2750 staff

~ 330 M€y budget (+ 40 M€y competitive income)





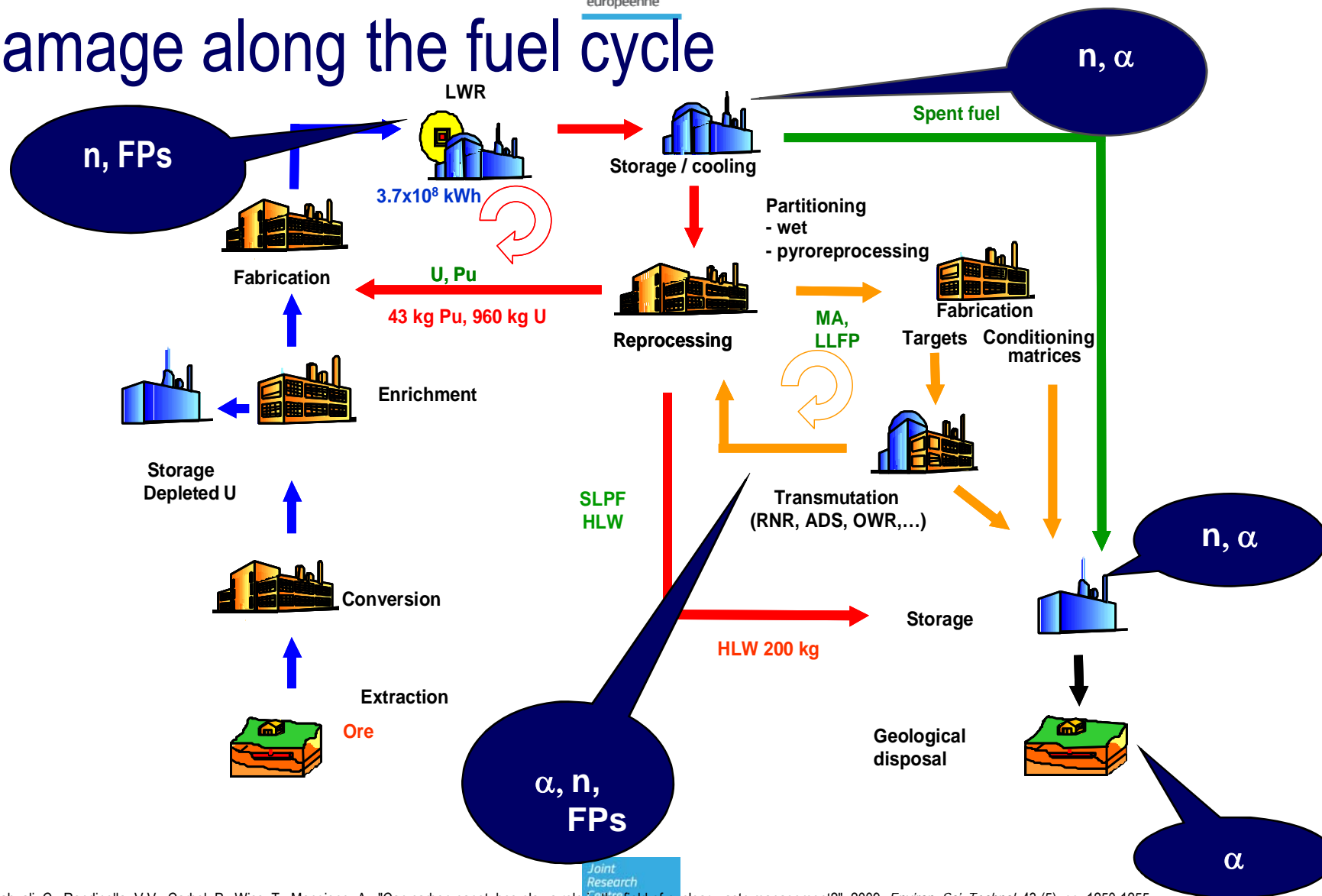
Rationale

- Lifetime of nuclear materials is reduced due to radiation damage build-up.
- Most properties (thermo-physical, mechanical, chemical) are affected by radiation damage (normal and accidental conditions).
- An accurate understanding of the mechanisms of damage production and annealing should help to forecast the behaviour of a given material exposed to different sources of damage.
- Design the materials that will resist to radiation damage.



Commission européenne

Damage along the fuel cycle



Content



Methodology – Basic processes

Examples

High burnup UO_2 fuel

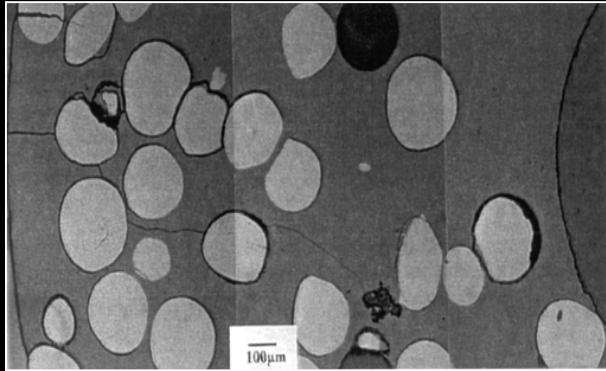
Spent fuel (alpha-doped UO_2)

Spinel MgAl_2O_4 (transmutation matrix)

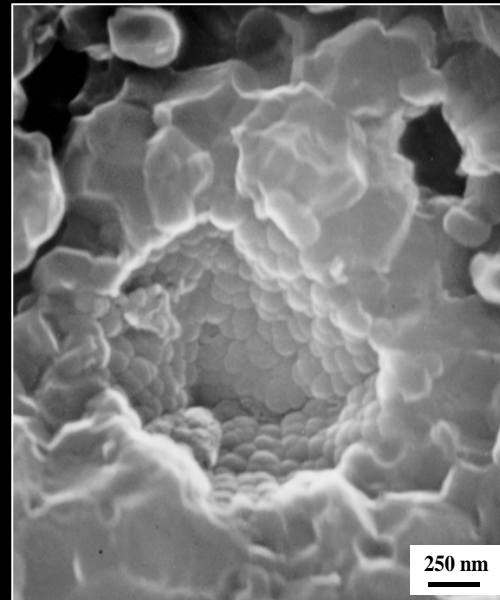
Waste conditioning matrices ($\text{CaZrTi}_2\text{O}_7$)

Conclusions

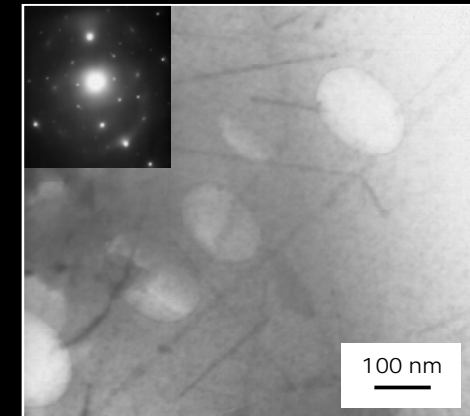
Materials considered



Transmutation targets - IMF

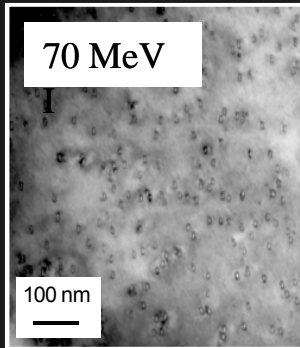


Nuclear fuels

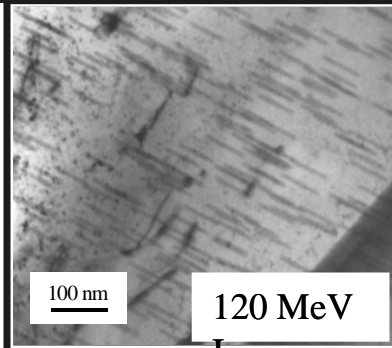


Waste matrices

Methodology



CeO_2



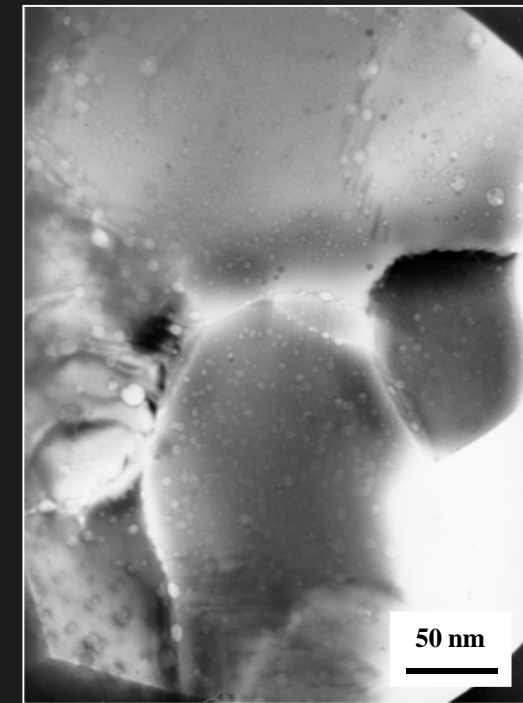
$\text{Nd}_2\text{Zr}_2\text{O}_7$

Single effect studies: irradiation with selected ions at given energies, fluences, T_{ures}



$(\text{U}, ^{238}\text{Pu})\text{O}_2$

Doping with alpha-emitters for homogeneous damage and helium distribution



$\text{UO}_2 - 75 \text{ GWd}/t_{\text{U}}$

Concomittant effects of different damage sources

Methodology



Irradiated fuels, alpha-doped material, implanted samples

**Property changes vs.
 α -damage (time)**

**Radiation damage
mechanisms**

**radiation damage
gas accumulation
oxidation**

**He accumulation/
release behaviour**

**Annealing
behaviour**

**Swelling, hardness, thermal
diffusivity, oxygen potential**

**defects, dislocation loops,
He bubbles, internal stress**

Tools: SEM-TEM, XRD, DSC, Laser Flash, KC, Hardness Meas.

Interaction of a charged particle with matter



Inelastic collisions with an electron

main process of energy loss producing excitation and ionization

Inelastic collisions with a nucleus

Bremsstrahlung and coulombic excitation

Elastic collisions with a nucleus

Rutherford diffusion

Elastic collisions with an electron

Some pioneers....



“Les rayons alpha sont des projectiles matériels susceptibles de perdre de leur vitesse en traversant la matière” (1900)



H. Becquerel



P. Curie

M. Curie-Slodowska



E. Rutherford



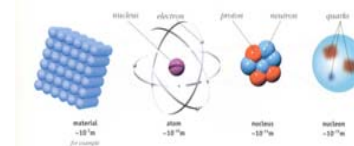
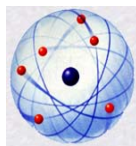
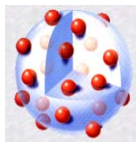
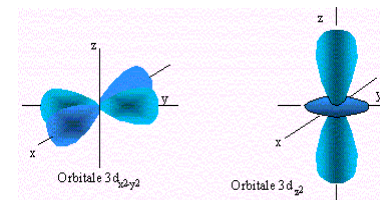
N. Bohr



E. Fermi



E. Schrödinger



1896

1911

today....

Range of different particles



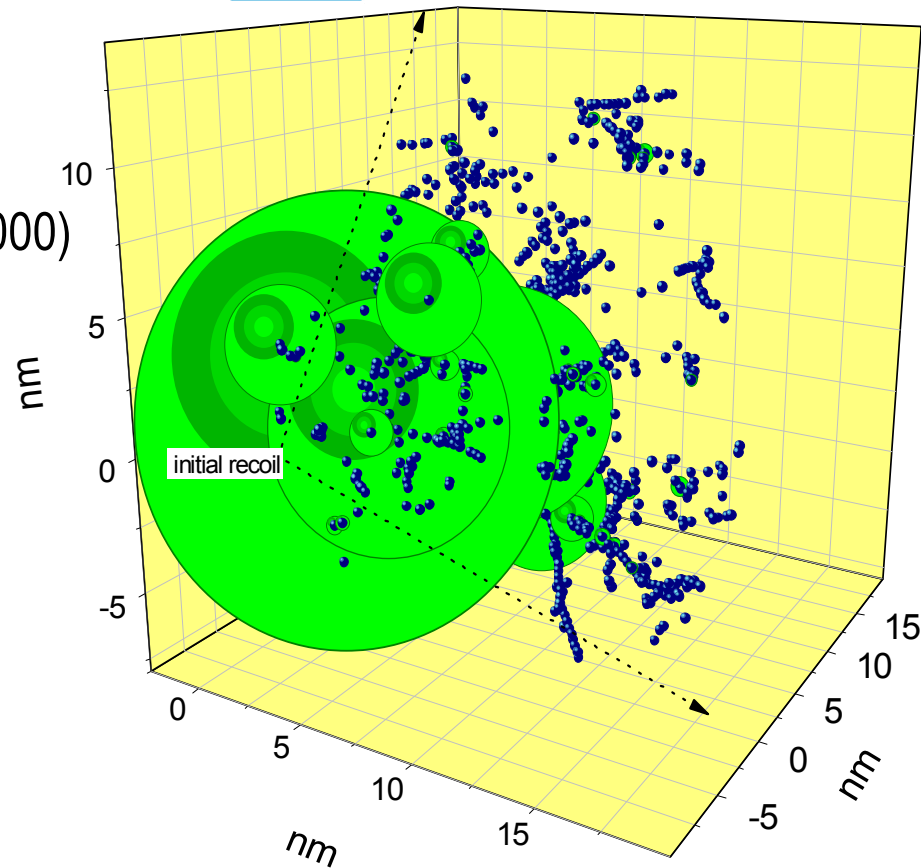
	Energy, keV	Range, μm	dE/dx, Nucl./Elec.	Defects formed
Light FPs	95000	9	0.03/0.97	40000
Heavy FPs	67000	7	0.06/0.94	60000
α -particles	5000	12	0.01/0.99	200
Recoil nucleus	95	0.02	0.90/0.10	1500
Cosmic rays (p^+)	10^{17} 10^6 (typical)	Light years !		

Damage in UO₂



Cascade from a recoil (SRIM2000)

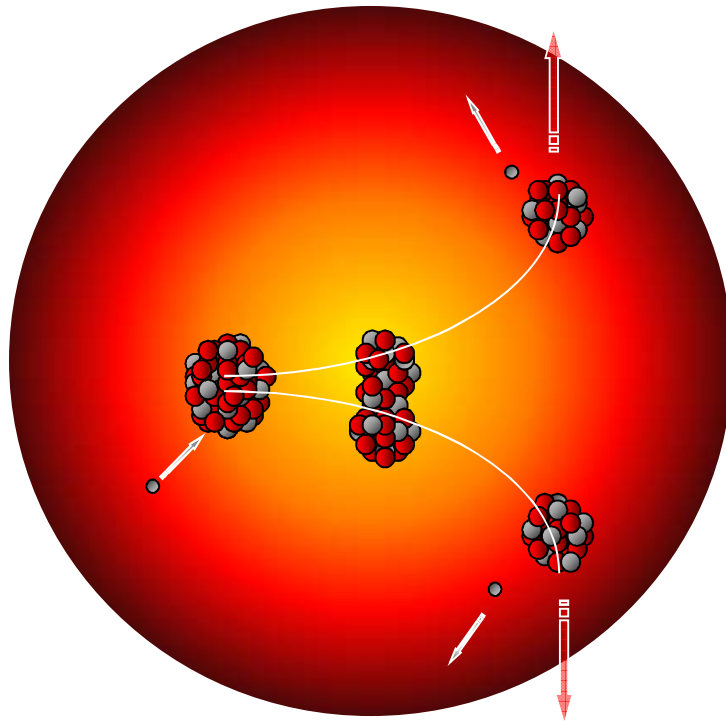
$E_{dO} = 20$
eV
 $E_{dU} = 40$
eV



typical pka energy ~ 50 eV; only a few > 2 keV

Ziegler, J. F., Biersack, J.P., Littmark, U., The Stopping and Range of Ions in Solids, Pergamon Press, Oxford, 1985

Nuclear fission



Only the electrons which “rotate” at a higher speed than that of the fission fragment are carried away.

Fission rate:

$10 \text{ f}\mu\text{m}^{-3}\text{s}^{-1} \dots 10^9 \text{ f}\mu\text{m}^{-3}$ in 3 years
($\sim 7 \cdot 10^{10} \text{ atoms}\cdot\mu\text{m}^{-3}$ in UO_2).

Displacements:

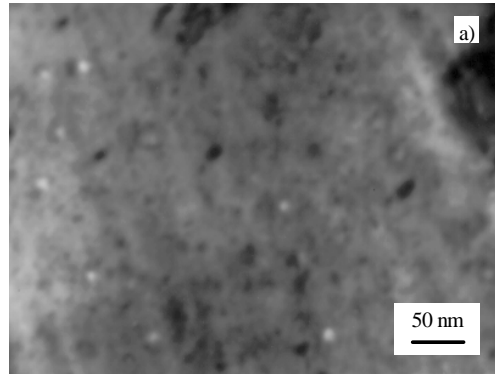
two fission fragments (67 and 95 MeV) produce $\sim 10^5$
displacements along 7-9 μm range.



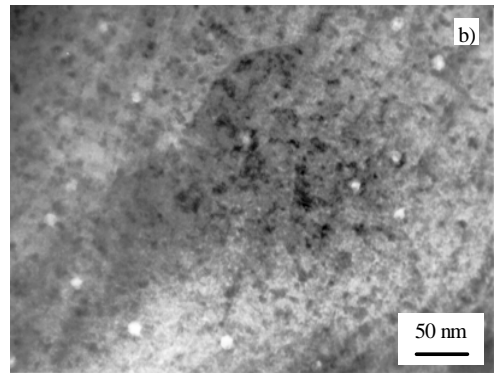
$\sim 1 \text{ dpa / day}$

At the end of irradiation each fuel atom has been displaced a few thousand times!

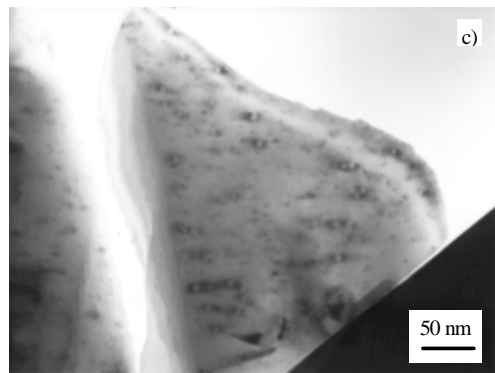
Track formation in UO_2 by swift heavy ions



a) 1300 MeV ^{238}U
dE/dx = 56 keV/nm



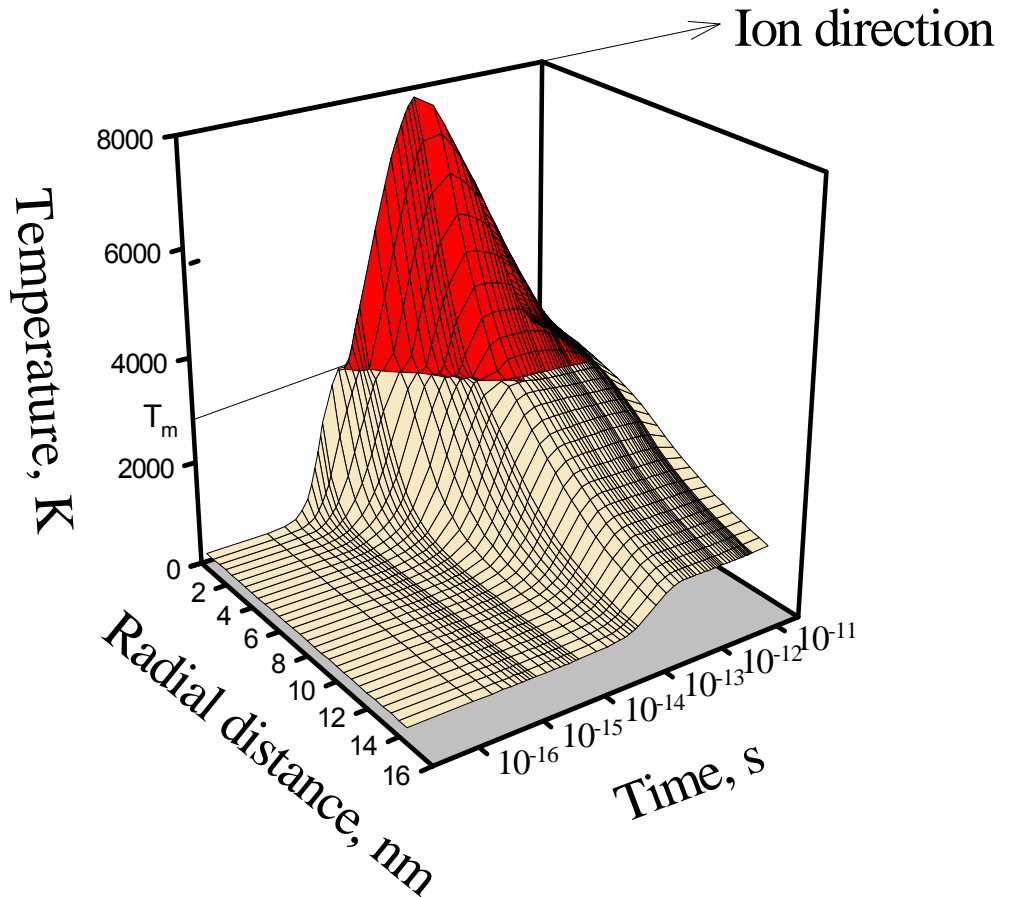
b) 2713 MeV ^{238}U
dE/dx = 59 keV/nm



c) 173 MeV Xe
dE/dx = 29 keV/nm

Ion tracks observed by TEM

Thermal spike effect (*Toulemonde* model)



Radial temperature spread in the track
Here corresponding to the case b)
i.e. maximum energy 2.7 GeV

Thermal spike effects in UO_2



Track formation at UO_2 surface [1] and fission-spike induced phase change in U_4O_9 needles existing in UO_{2+x} (at $T > 1150^\circ \text{C}$ [2]).

Fission-enhanced diffusion of U in UO_2 (athermal below 1100°C) explained by thermal and pressure effects of fission spikes [3].

Re-resolution of fission gas bubbles due to passing fission products [4].

Radiation-enhanced creep due to thermal spikes [5].

[1] C. Ronchi, J. Appl. Phys. 44 (1973) 3575.

[2] H. Blank, Phys. Stat. Sol. (a) 10 (1972) 465.

[3] Hj. Matzke, Rad. Effects 75 (1983) 317.

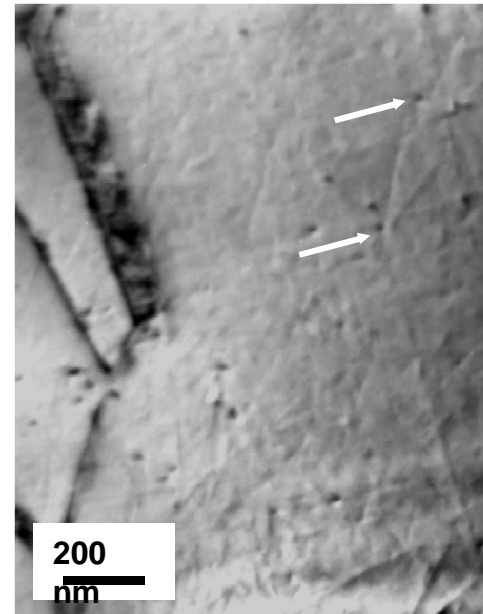
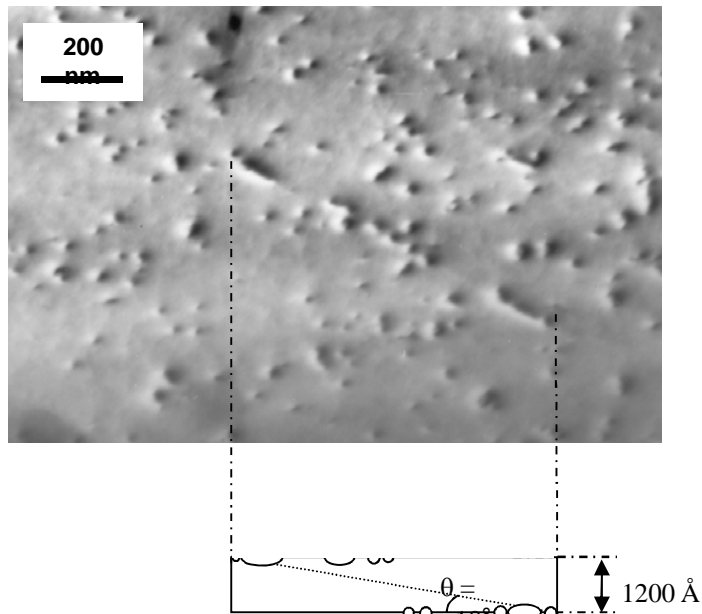
[4] H. Blank and Hj. Matzke, Rad. Effects 17 (1973) 57.

[5] D. Brucklacher and W. Dienst, J. Nucl. Mater. 42 (1972) 285.

Fission track at the surface of UO_2

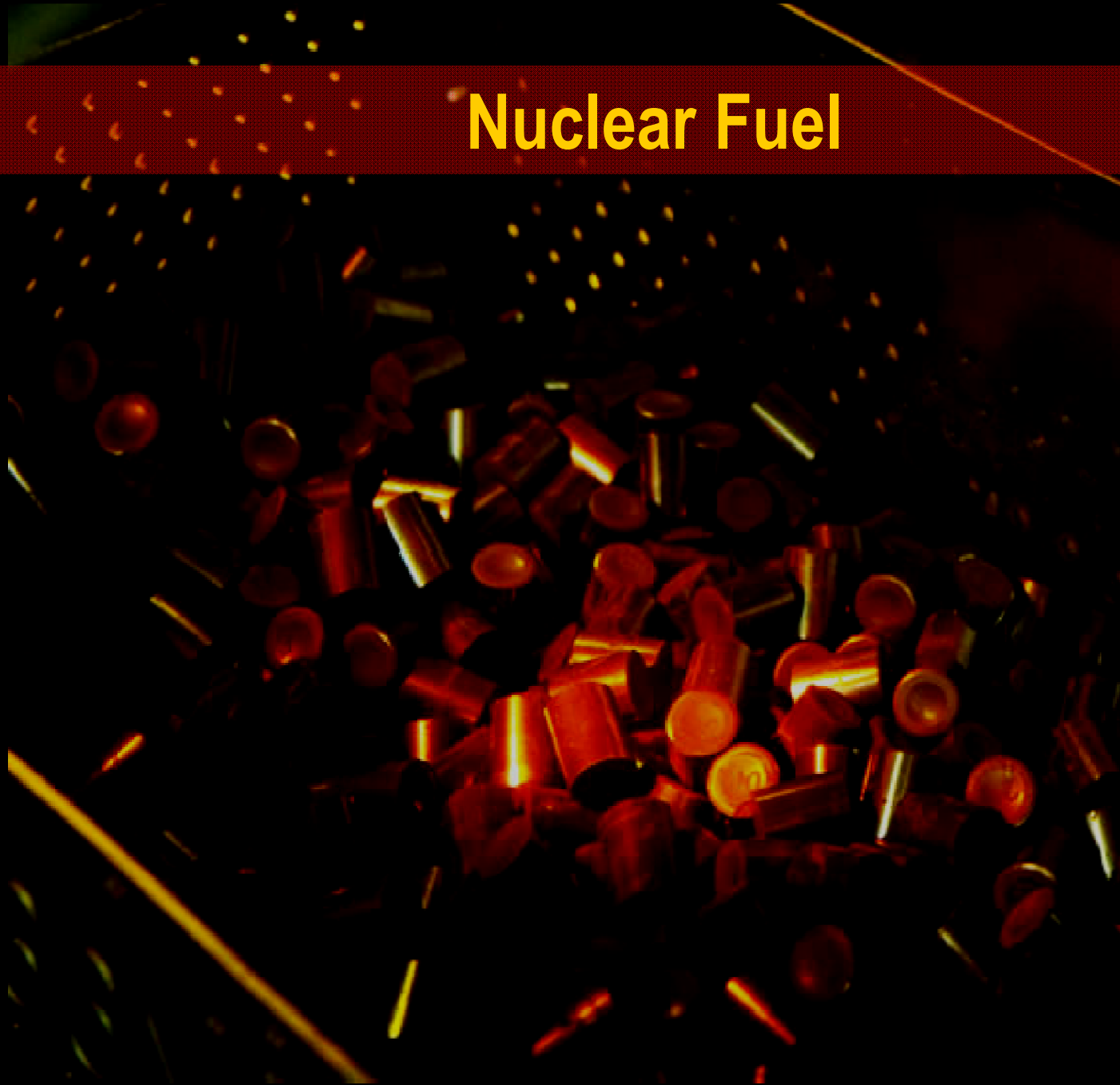


The spike produces a shock wave (strong compression wave outside the track core) which can result on tensile stresses on the surface layer



TEM micrograph evidencing the nature of surface tracks, i.e. intermittence of short segments (e.g. two FFs exits indicated by the arrows on the picture right)

Nuclear Fuel



UO₂ - fuel and waste



400 operating reactors worldwide producing a large stockpile of radioactive waste. In the past decade 300000 Tons of spent fuel, 1% of Pu (3000 tons), 0.1% MA, (300 tons), and 400 tons of LLFPs.

Increase of the burnup ($55 \text{ GW}_d/\text{t}_U$).

Spent Fuel Stability (public acceptance).

Two major visions:

- consider the SNF as ultimate waste.
- take benefit from the fissile material still present in the SFN and isolate the fission products and minor actinides in waste forms (implies reprocessing).

Basic questions on the radiation stability of UO₂ (HBS, disposal).

Safety of nuclear fuels



We do not want high burnup LWR fuel to cause rod failure:

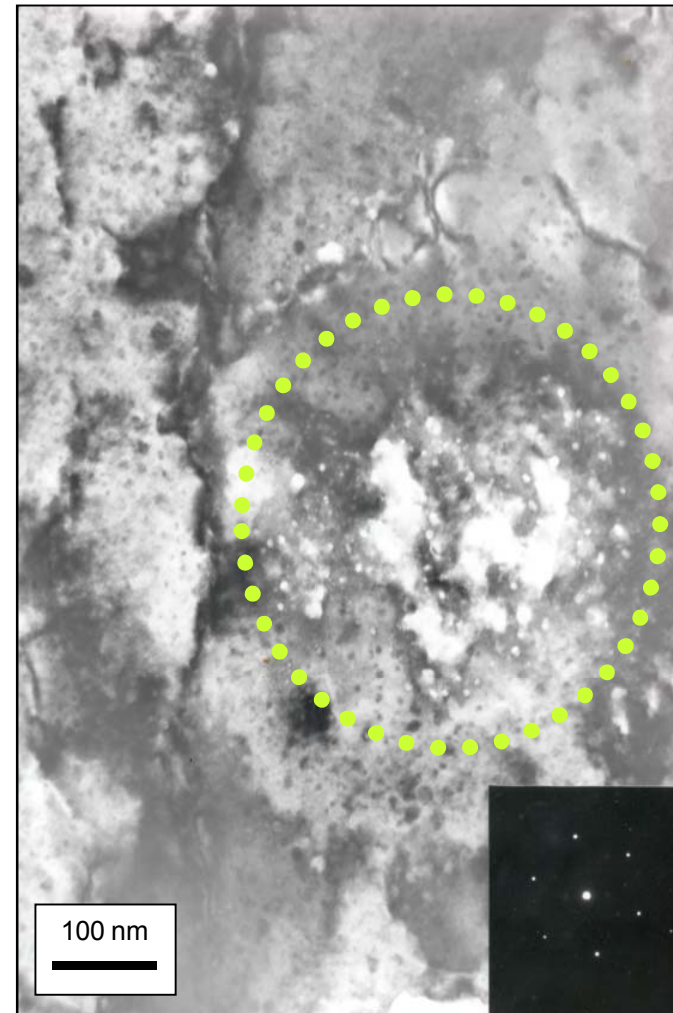
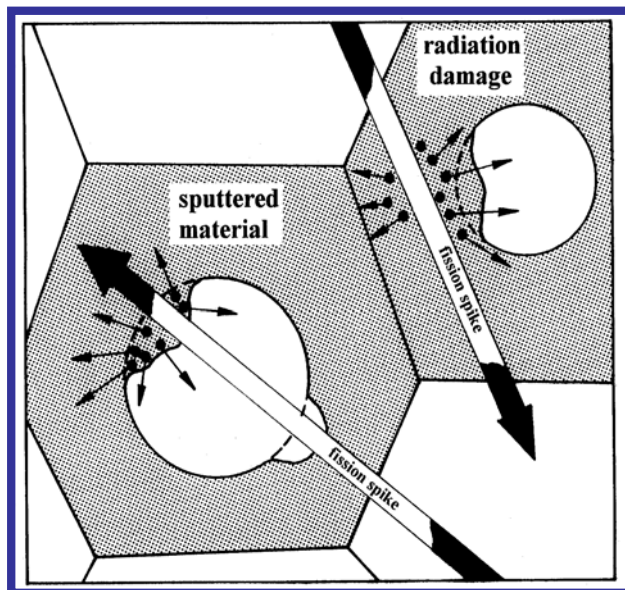
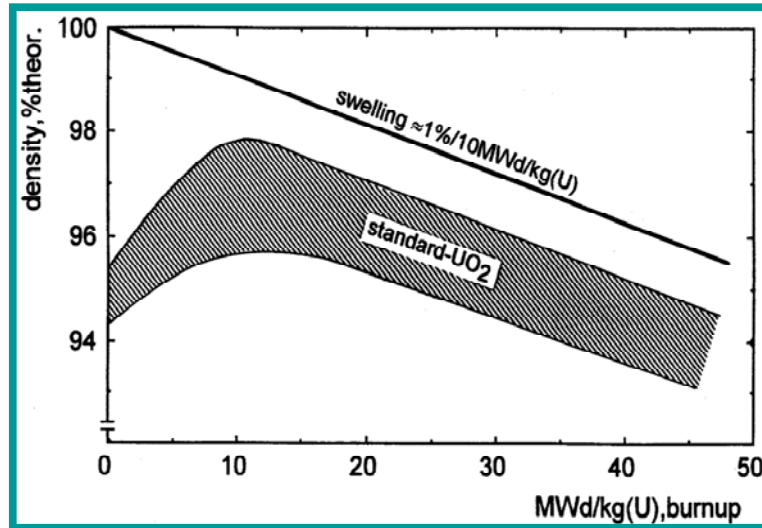
- no excessive pushing of clad.
- no excessive fission gas release hence rod pressurization.
- no fuel melting.

We want to predict the effects of burnup and irradiation temperature on in-pile behaviour (e.g. thermal conductivity, structural stability) but also on the long term behaviour (storage).

Re-resolution of bubbles - densification



Commission
européenne

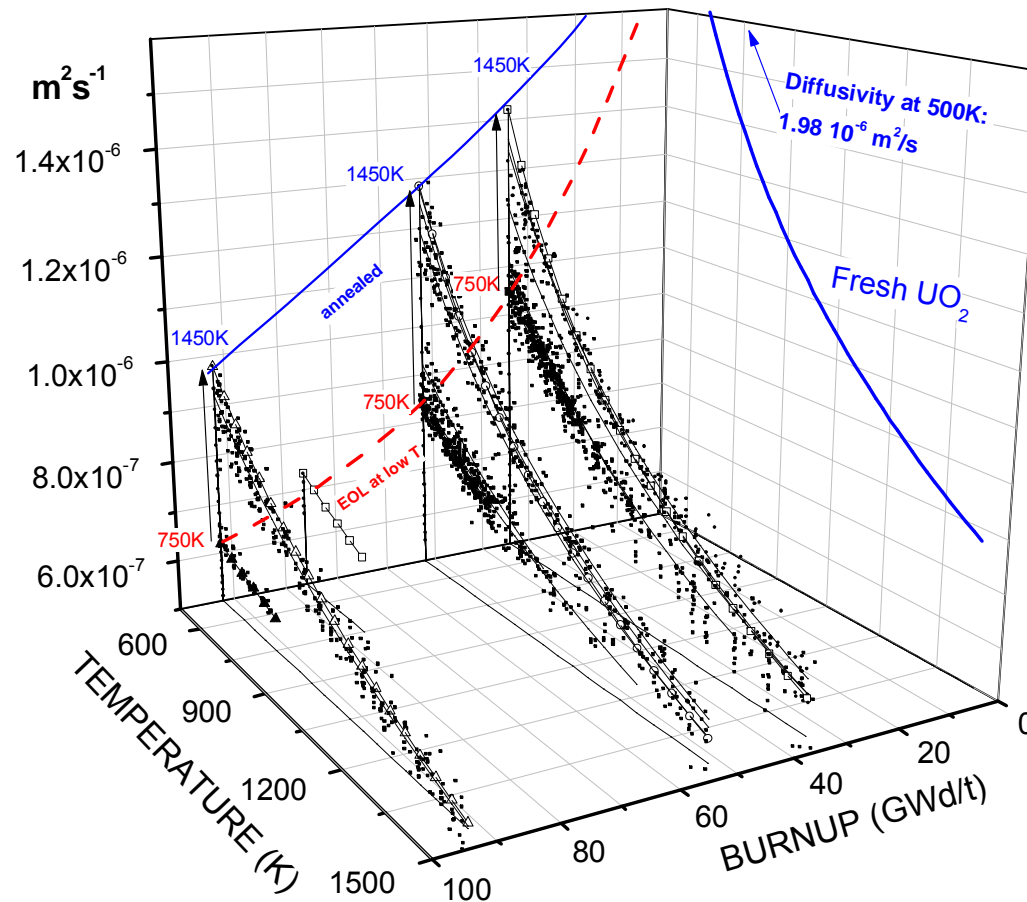


Ronchi, C., Wiss, T., Fission-fragment spikes in uranium dioxide, 2002, Journal of Applied Physics 92 (10), pp. 5837-5848

Effect of burnup, T_{irr}



Thermal diffusivity of UO_2 ; $\lambda = (A + BT)^{-1}$



HBRP experimental database
4 burnup x 4 T_{irr}

High burnup fuel samples typically failed at $T \geq T_{irr}$. Annealing could be measured through thermal cycling only for high T_{irr} fuel.

$$\lambda = (A + BT)^{-1}$$

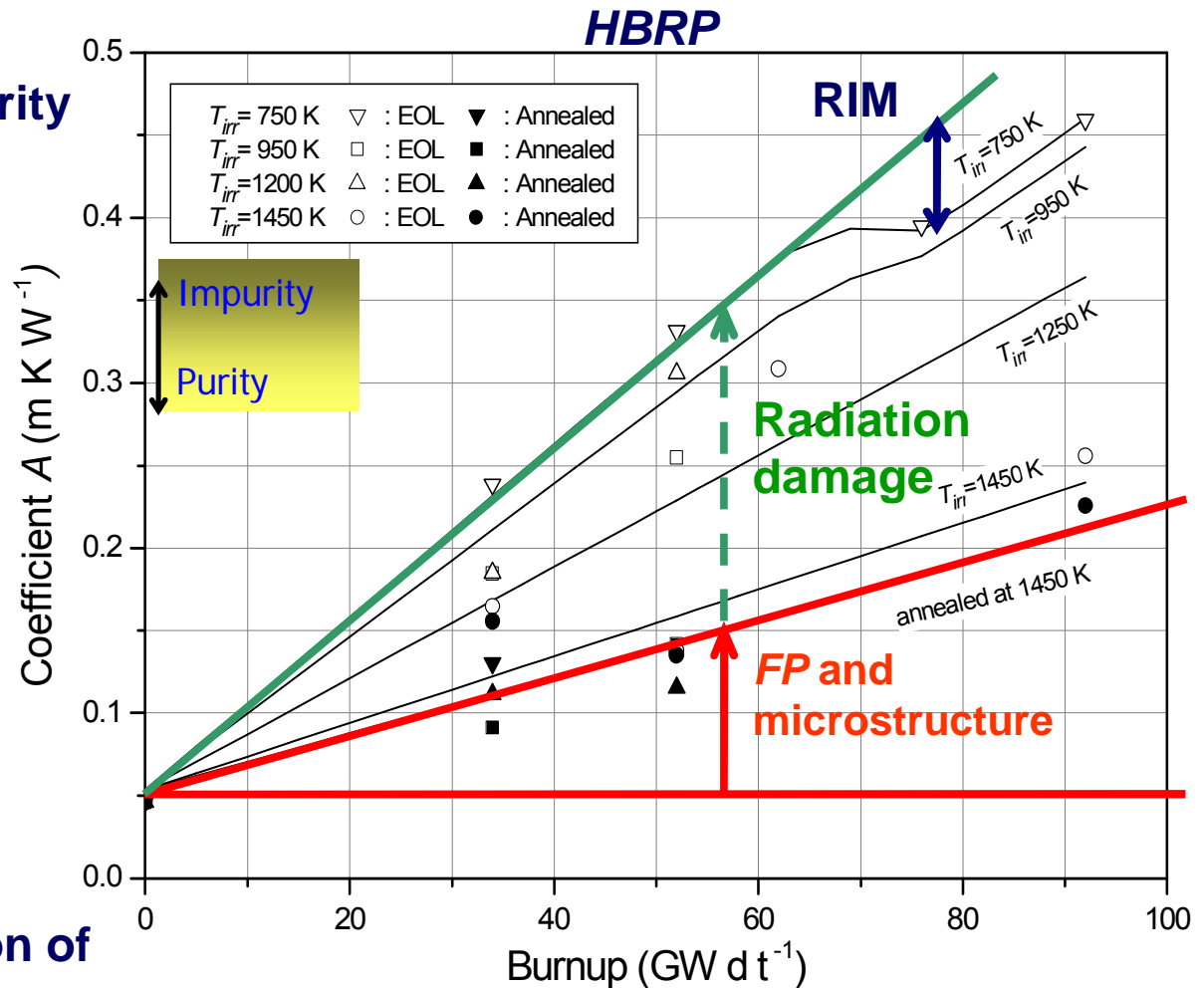


A accounts for phonon-impurity scattering due to:

- soluble fission products
(dependent on burnup only)
- point defects
(dependent on temperature, saturated at low burnup)
- dynamically dissolved *FG* and volatile *FP*
(dependent on burnup and temperature)

B should account for variation of elastic properties with burnup:

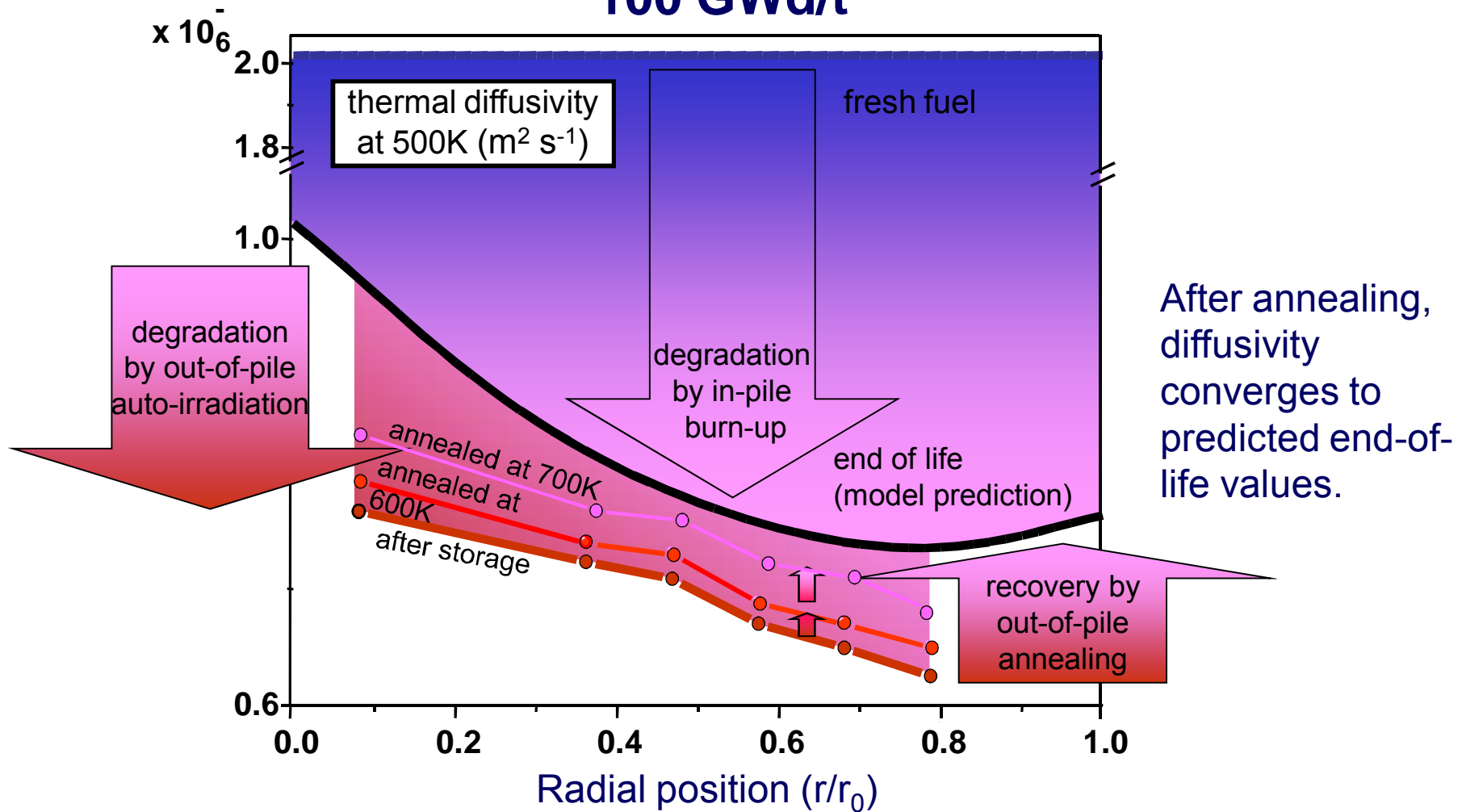
- presently based on empirical fitting



Application to commercial UO₂



100 GWd/t





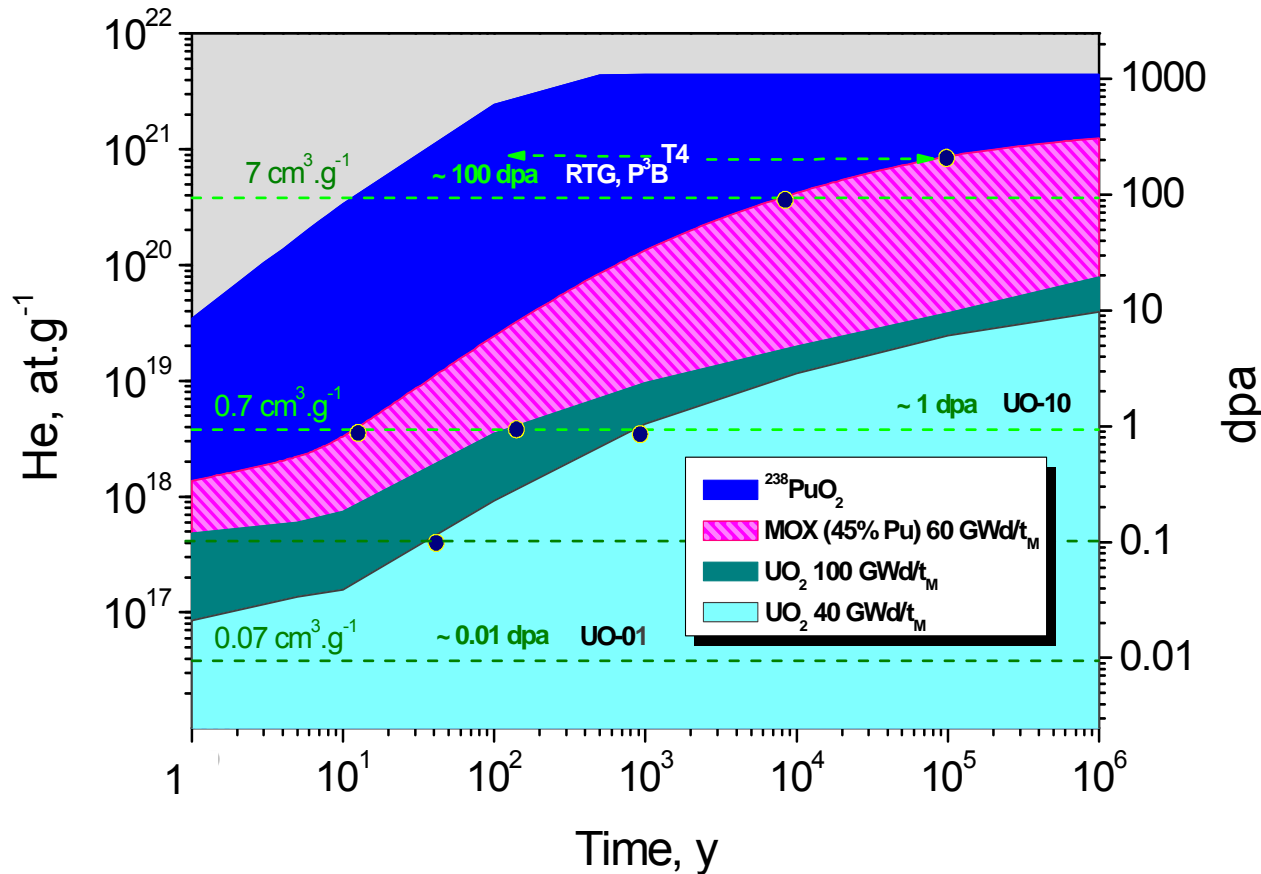
Spent fuel

Evolution of spent fuel



- Assessment of the **evolution of spent fuel prior to water access** ...description of the initial condition of spent fuel that is intended for disposal in a geologic repository.
- What will be the **structure after cumulating alpha-decay** ?
Emphasis will be ... on the evolution of the microstructural stability of spent fuel (waste matrices) as a function of time.
- The final aim is to **extrapolate** experimentally but also to model measured effects **to the storage times** relevant for the applications of interest (interim storage, final disposal).

Aging of nuclear fuels

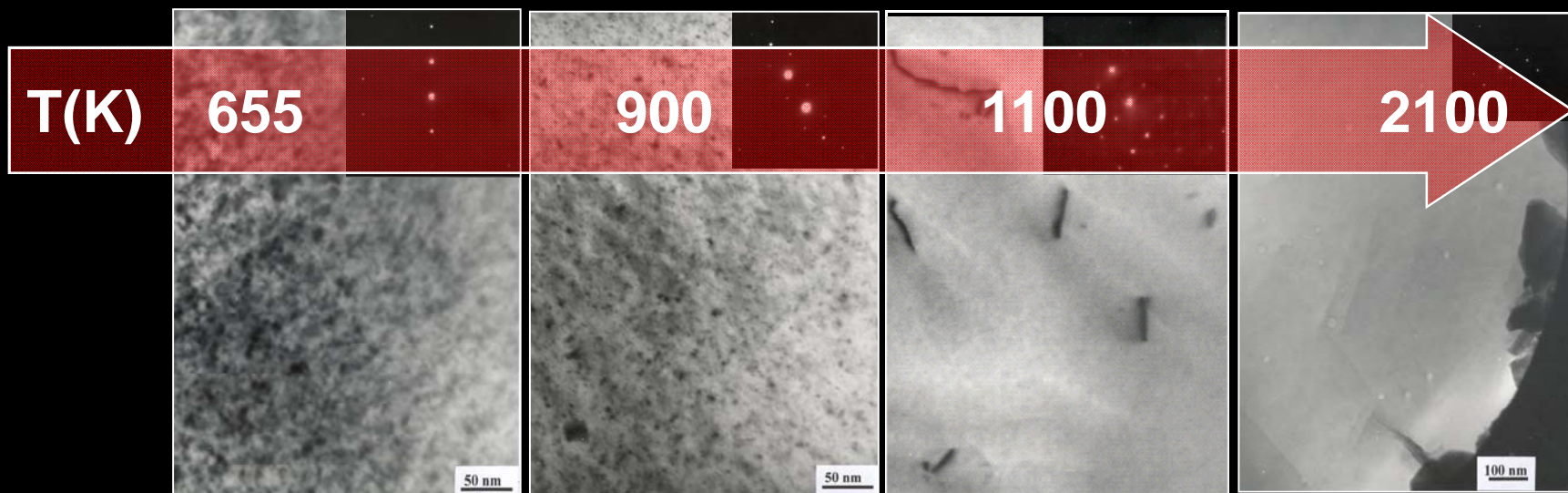
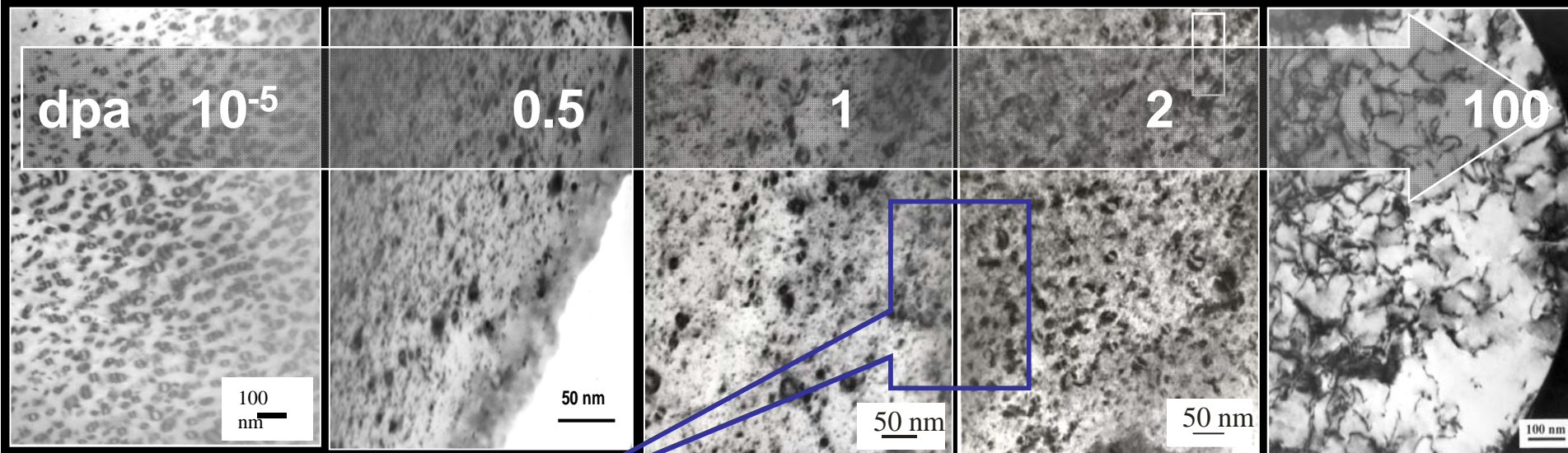


Free volume in a rod: 20 cm³
 Pressure at EOI: 40 bar
 Hydrostatic P disposal: 50 bar
 Increase e.g. 50 bar
 - RTG = MOX 8000 y

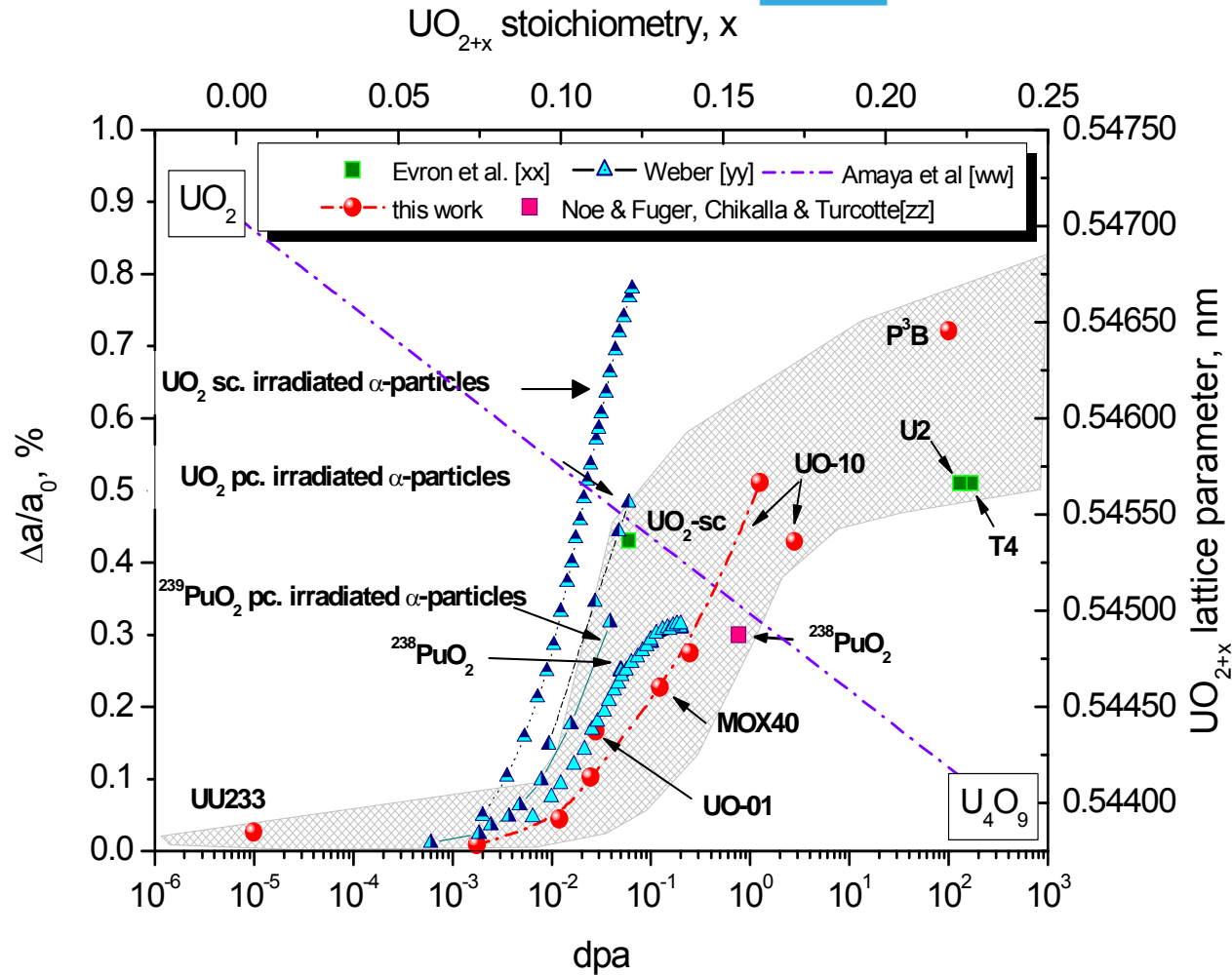
Displacements per atom
 Cascades during alpha-decay
 Elastic – inelastic effects
 Annealing
 Structural integrity

Keywords: solubility, diffusion coefficient, He-release, swelling, fracture, source term (S/V)

TEM alpha-damaged $(U_x, Pu_{1-x})O_2$



XRD analysis of α -damaged samples



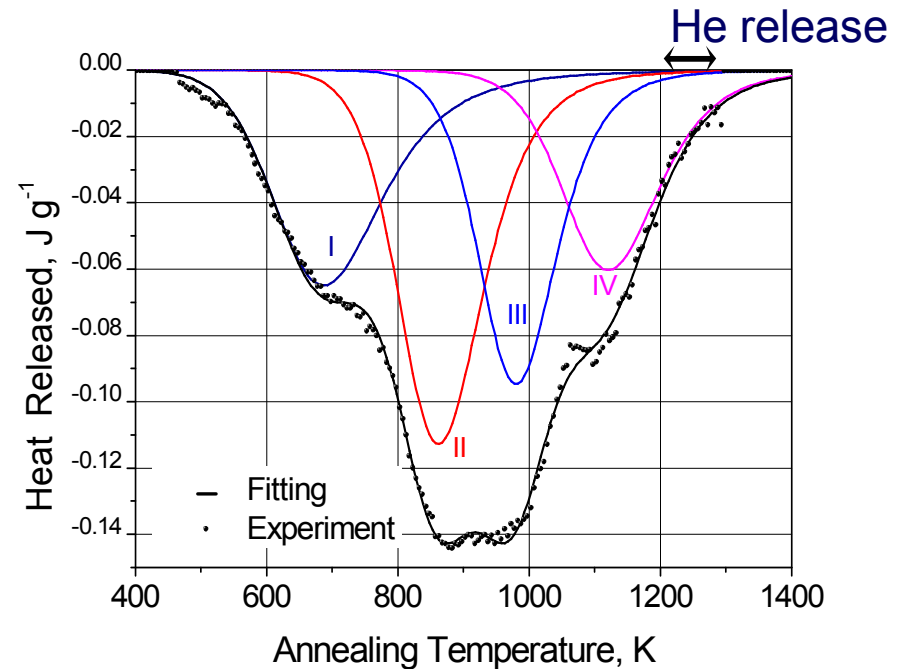
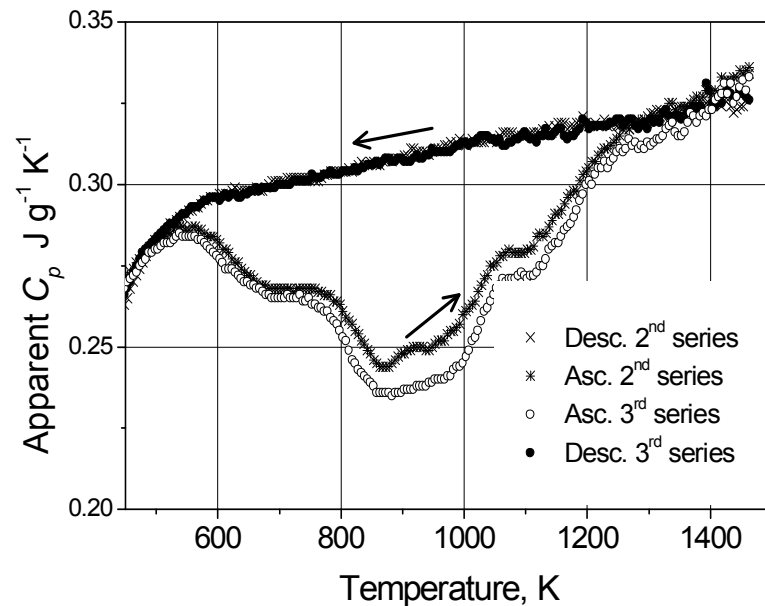
- Oxydation $a \downarrow$
- Damage $a \uparrow$
- Kinetic effects
- Saturation



To be submitted as "From curium heat generator to urano-thorianite minerals as analogues of old nuclear waste",

by T. WISS, J.-P. HIERNAUT, D. ROUDIL, J.-Y. COLLE, H. THIELE, R. JARDIN, E. MAUGERI, V. RONDINELLA, R. KONINGS, H. MATZKE, W. WEBER

Apparent specific heat during annealing



Reproducible runs after 5 and 6 months storage (15 K min⁻¹).

The deviation of initial $C_p^*(T)$ from annealed $C_p(T)$ is due to recovery of latent heat of lattice defects.

Curves corrected for the α -decay heat ($\sim 0.14 J g^{-1} K^{-1}$)

Heat effects

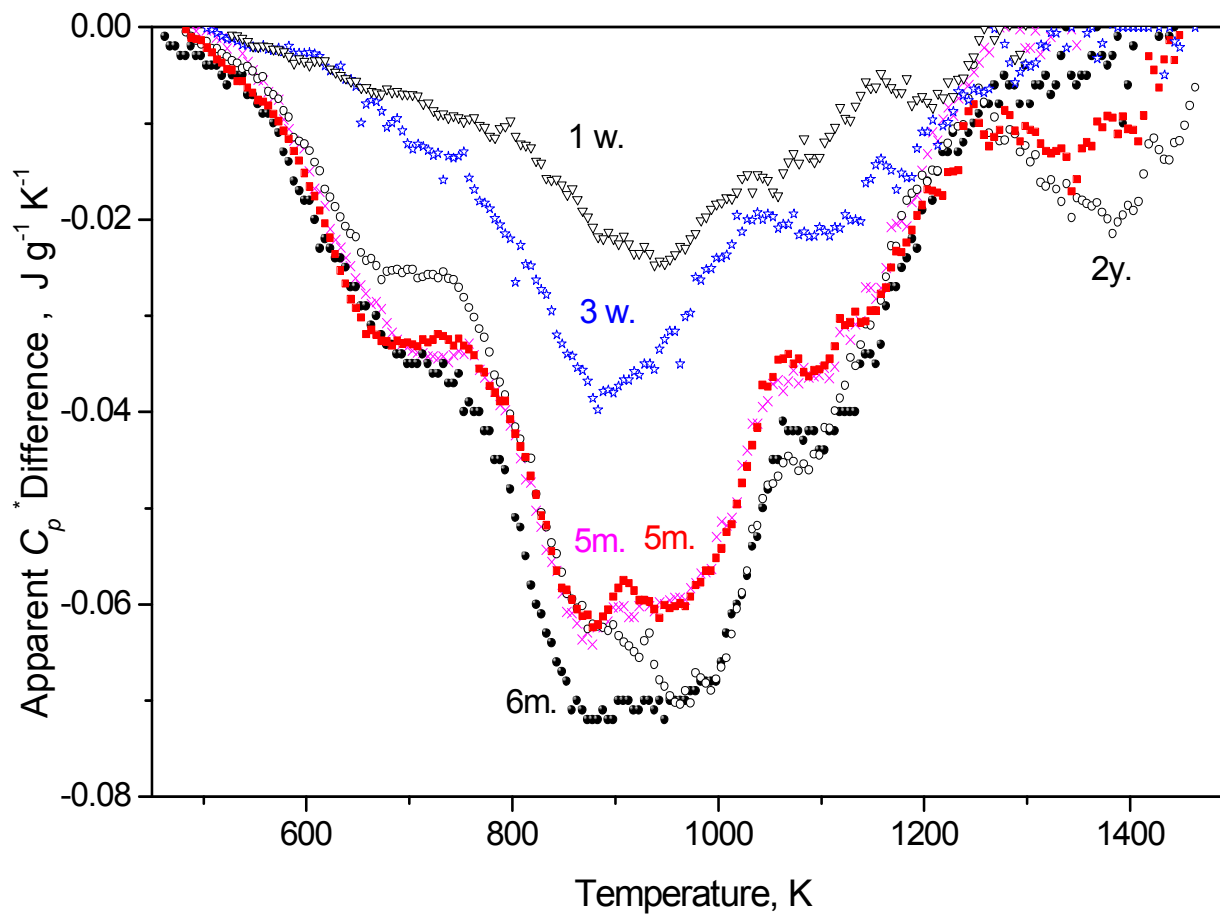
I : O vacancy-interstitial recombination (14 J/g)

II : U vacancy-interstitial recombination (19 J/g)

III : Loop annealing (12 J/g)

IV : Void precipitation (15 J/g)

DSC results



Defects formation



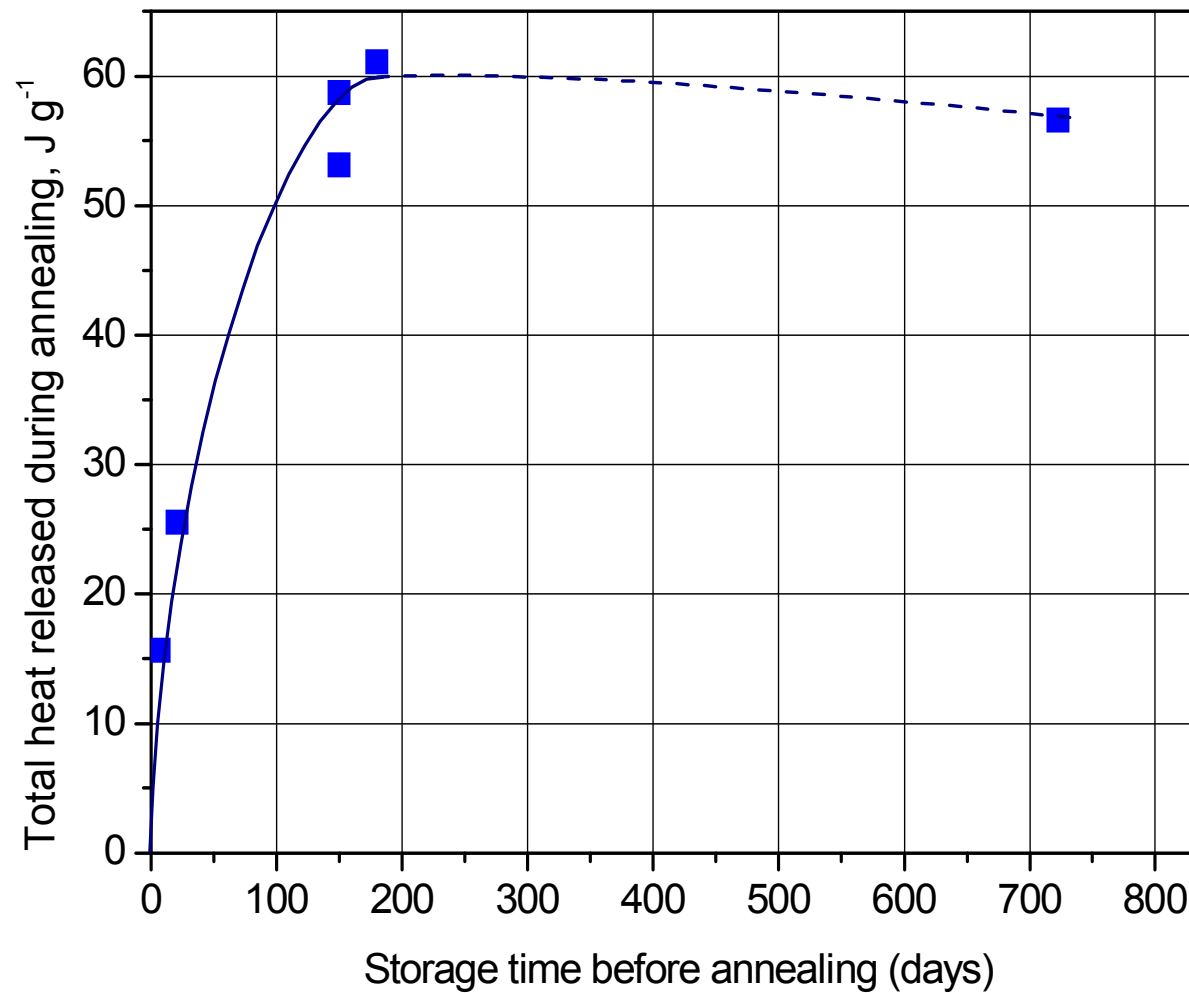
Annealing of defects produces measurable heat. Four distinct annealing stages were observed whose analysis was made possible by a comparative analysis with the independent recovery processes of **lattice parameter, thermal diffusivity, void/dislocation growth and α -helium release.**

Defect Concentrations and Enthalpies Measured in the Four Recovery Stages

<i>Stage</i>	I	II	III	IV
Total released energy	14.7 J g ⁻¹	19.6 J g ⁻¹	11.8 J g ⁻¹	15.0 J g ⁻¹
Mechanism	O vacancy-interstitial recombination	U vacancy-interstitial recombination	Loop formation	Void precipitation
Defects involved in recombination	2.4 10 ²⁰ cm ⁻³		-	-
Defects involved in precipitation	-	-	7.0 10 ¹⁹ cm ⁻³	
Diffusion Enthalpy, <i>H</i>	0.62 eV	1.34 eV	2.0 eV	2.0 eV
Recovered Energy, <i>E</i>	3.8 ± 0.5 eV	5.1 eV	10.6 eV	13.4 eV

The α -Helium Inventory is 4.4 10¹⁸ atoms cm⁻³, much lower than the defects concentration. Helium released at the end of stage IV is a consequence of defect restructuring but plays no major role in it.

Evolution of the heat released with storage



Alpha-damage in UO₂



- The overall microstructure of alpha-damaged UO₂ consists of the rapid formation of dislocation loops. Their growing slows down by re-resolution of interstitials...
- ...But coalescence of diffusing interstitial-type dislocation loops.
- Rapid lattice swelling and saturation at ~ 2%
 - consequence of extended defects ingrowth (polygonisation?)
- MD studies of prismatic dislocation loops show that interstitial loops can diffuse along the direction of the Burger's vector without an applied stress (B.D. Wirth, Science, 318 (2007) pp 923-924, K. Arakawa, K. Ono, M. Isshiki, K. Mimura, M. Ushikoshi, H. Mori, Science 318 (2007) pp 957-959)
- Formation of dislocation tangles based on the growth and interaction of prismatic dislocation loops (origin of the HBS ?).

Conclusions



- Combined analyses allowed quantification of damage and recovery process.
- Accelerated decay accumulation was validated as representative of long-term ageing of high-level waste forms.
- Comparison with irradiated fuels shows that damage effects and recovery processes during thermal annealing occur by similar mechanisms in α - and fission-damaged UO_2 : → towards a unified understanding of radiation damage.

Inert matrix for transmutation – MgAl_2O_4



Previous results on spinel irradiations



With neutrons

- Good **resistance to void formation** (fluences up to 2.3×10^{26} n/cm², $E_n > 0.1$ MeV, 1100K). (F. W. Clinard, Jr, G. F. Hurley and L. W. Hobbs, J. Nucl. Mater. 108&109 (1982) 655.)
and to **void swelling** (Hj. Matzke Rad. Effects **64** (1982) 3-33.)
- Efficient **point defect annihilation** by **interstitial-vacancy recombination** (dpa > 50).
(K. E. Sickafus, A. C. Larson, N. Yu, M. Nastasi, G. W. Hollenberg, F. A. Garner and R. C. Bradt J. Nucl. Mater. **219** (1995) 128-134.)

With low and medium energy heavy ions

- **Al and O sublattices disordering** (2×10^{16} Xe-ions/cm², $E_{Xe} = 300$ keV, RT
(A. Turos, Hj. Matzke, A. Drigo, A. Sambo and R. Falcone Nucl. Inst. and Meth. B 113 (1996) 261-265.)
- **Spinel amorphization** at 100 K when irradiated with 10^{16} Xe-ions ($E_{Xe} = 400$ keV)
(R. Devanathan, K. Sickafus and M. Nastasi J. Nucl. Mater. **232** (1996) 59-64.)
- Step height **swelling** of 0.8% for spinel irradiated with 10^{17} Ar-ions/cm² ($E_{Ar} = 4$ MeV, 200 K) (S. J. Zinkle and G. P. Pells J. Nucl. Mater. **253** (1998) 120-132.)

Ion implantation of spinel



With alpha-particles

- Structurally stable against impact of alpha-particle but formation of He-bubbles.

(R. Fromknecht, J-P. Hiernaut, Hj. Matzke and T. Wiss, Nucl. Instr. Meth. Phys. Res. **B 166 & 167**, pp. 263 - 269, (2000).)

Swift heavy ions

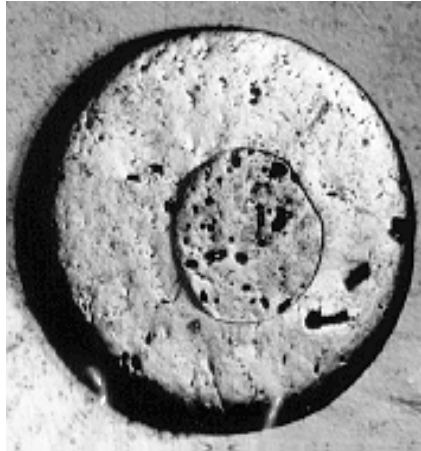
- amorphization when irradiated at RT with 72 MeV I-ions (10^{16} ions/cm²) and track formation for FPs-ions.

(S. J. Zinkle, Hj. Matzke and V. A. Skuratov, Mater. Res. Soc., Warrendale, PA, MRS Symp. Proc. **540** (1999) 299 – 302).

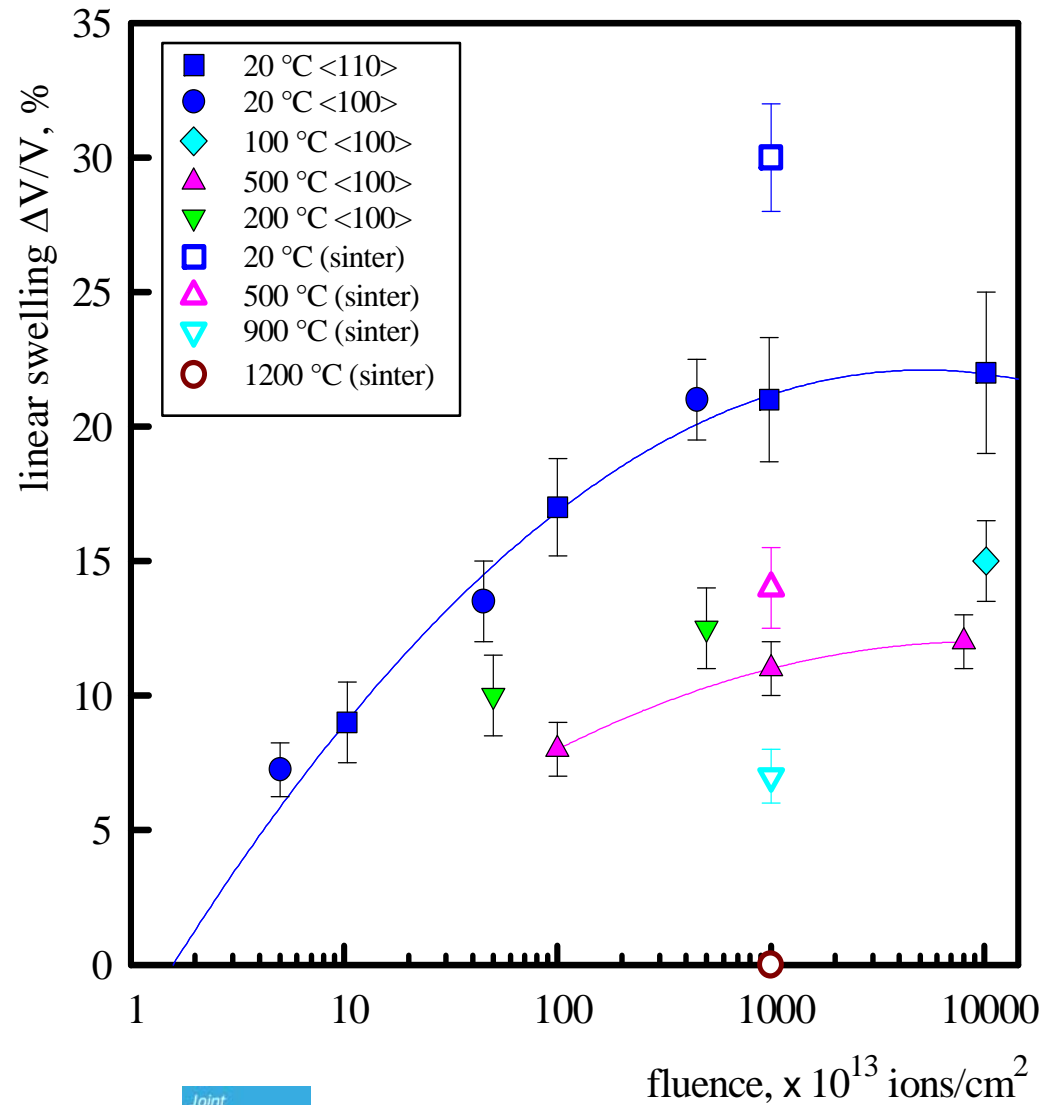
- large swelling (starting at 5×10^{13} I-ions/cm², 72 MeV).

(T. Wiss and Hj. Matzke, Rad. Measurements, **31** (1999) 507 - 514.)

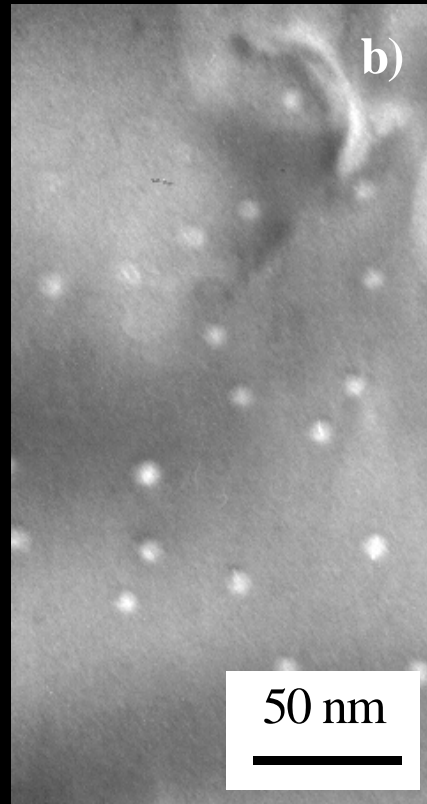
Swelling of implanted MgAl_2O_4



Ions: Iodine
E: 72 MeV



TEM of ion tracks in MgAl_2O_4



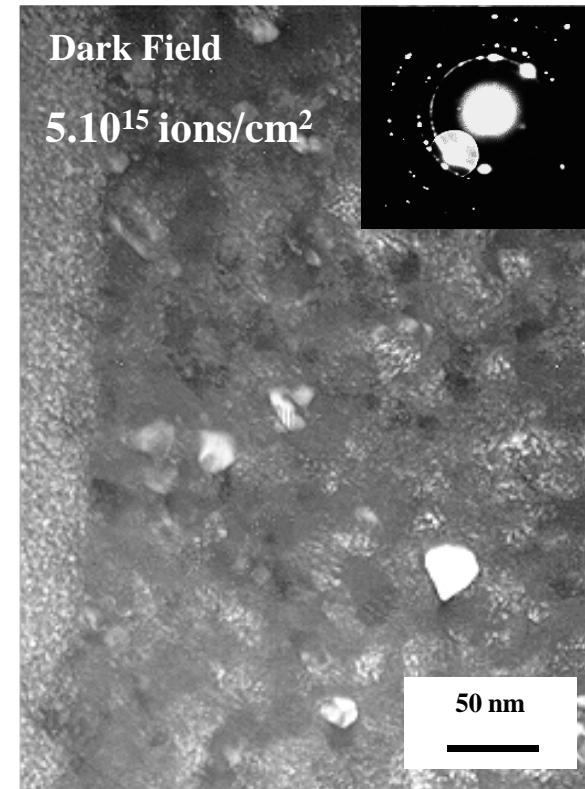
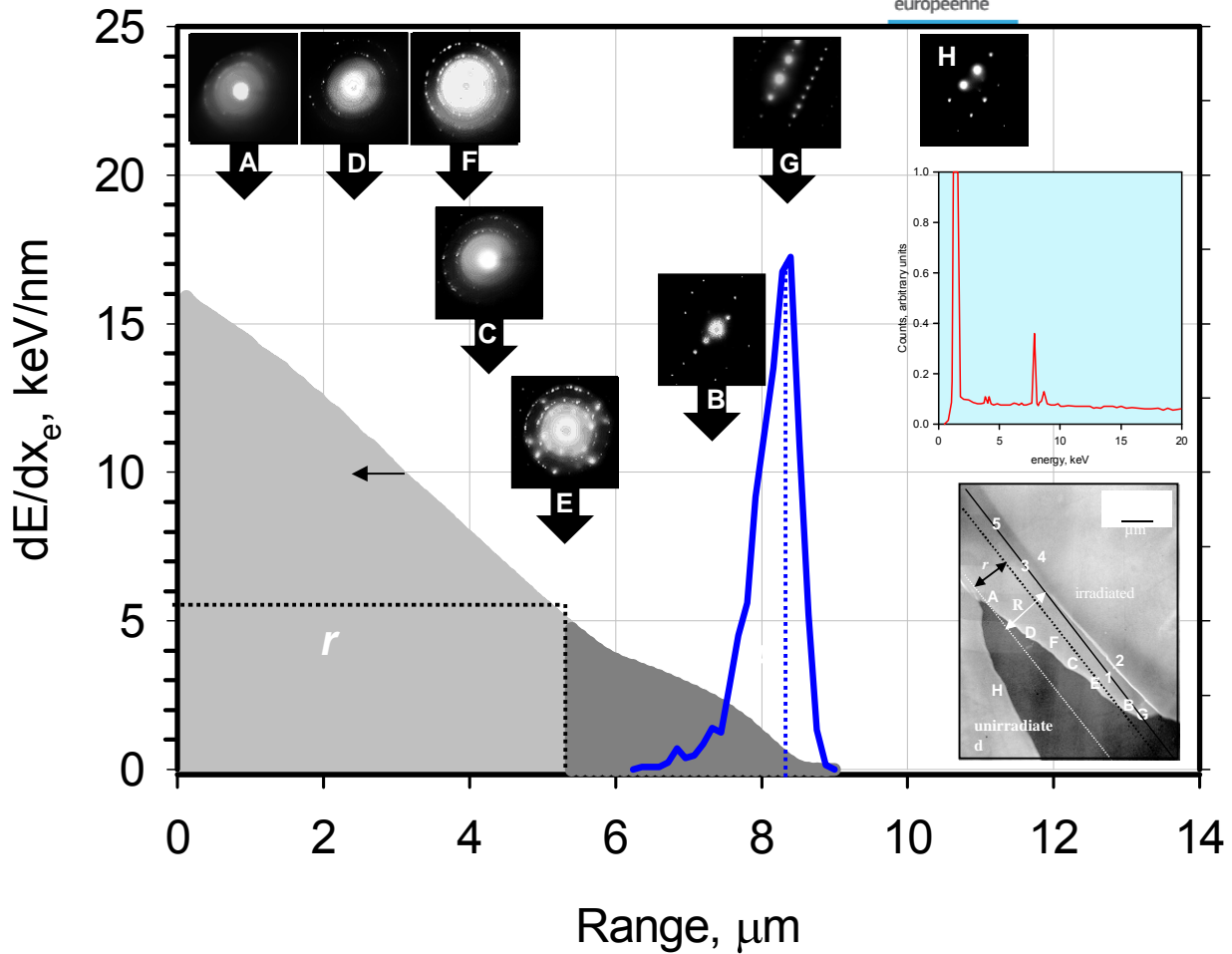
a) 30 MeV C_{60} Buckminster fullerenes

b) 2.38 GeV Bi-ions

c) 120 MeV Bi-ions

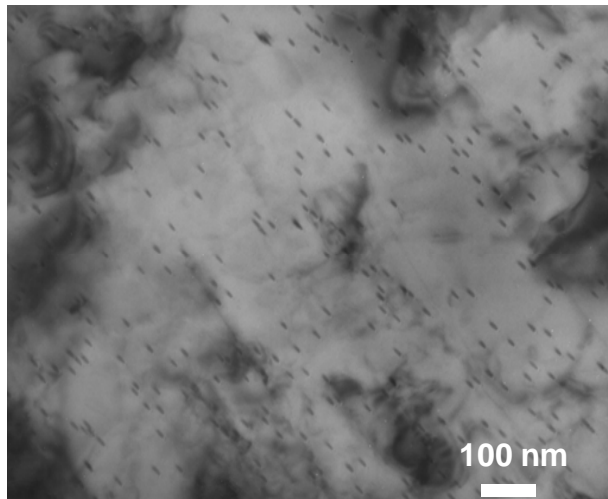
d) 70 MeV I-ions (specimen tilted in the electron beam)

Recrystallization of MgAl_2O_4



A cross-sectional TEM - dE/dx - study has allowed to determine the amorphization threshold (6 keV/nm) of spinel for fission products (iodine 72 MeV)

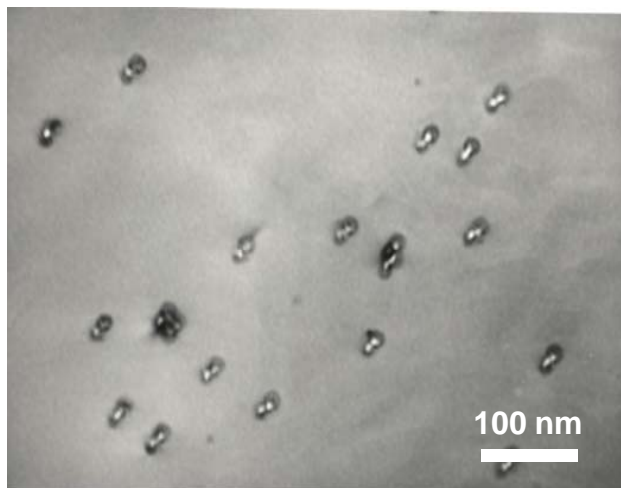
TEM observation on track formation



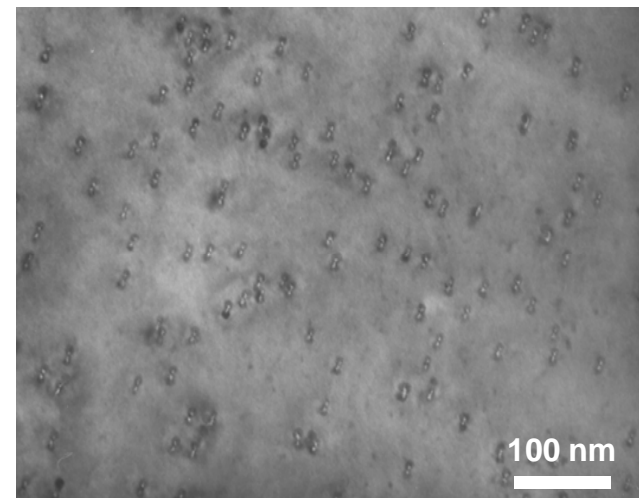
1.3 GeV ^{213}Bi in spinel



70 MeV ^{127}I in spinel



30 MeV C_{60} in spinel



70 MeV ^{127}I in ceria

Damage by energetic ions in spinel



Commission

Calculation of the molten radii along swift heavy ion tracks using a thermal spike model

dE/dx threshold for track formation:
6.6 keV/nm (calculated)

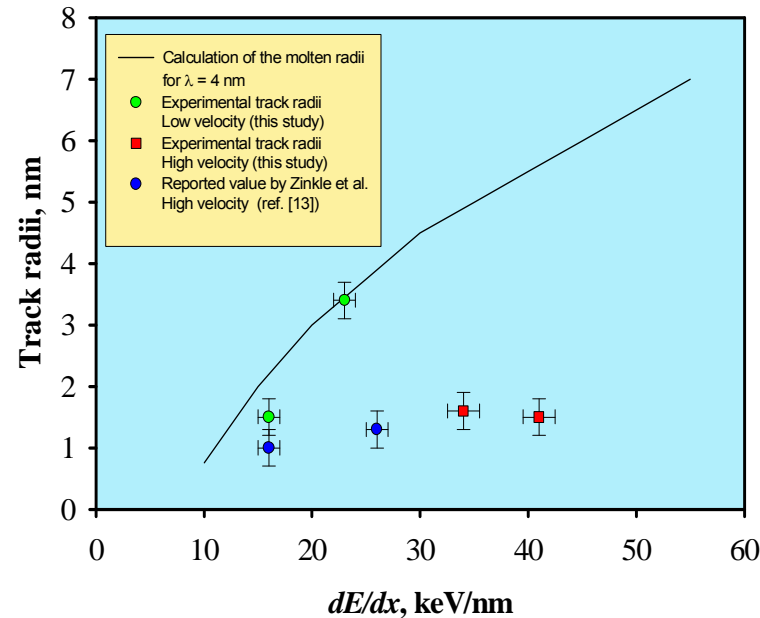
Ion tracks:

- Low velocity (1 MeV/amu, FPs) largest track radii. Well fitted for $l = 4$ nm supporting the assumption of a melt phase around the ion path.
- Medium velocity (5 MeV/amu) lower track radii.
- High velocity (>10 MeV/amu) smaller track radii observed in spinel.

The deposited **energy density** is the key parameter for track radii.

Irradiations with FPs, Amorphization, Swelling

After exposure to e^- : Recrystallization: formation of irradiation-induced nanostructures





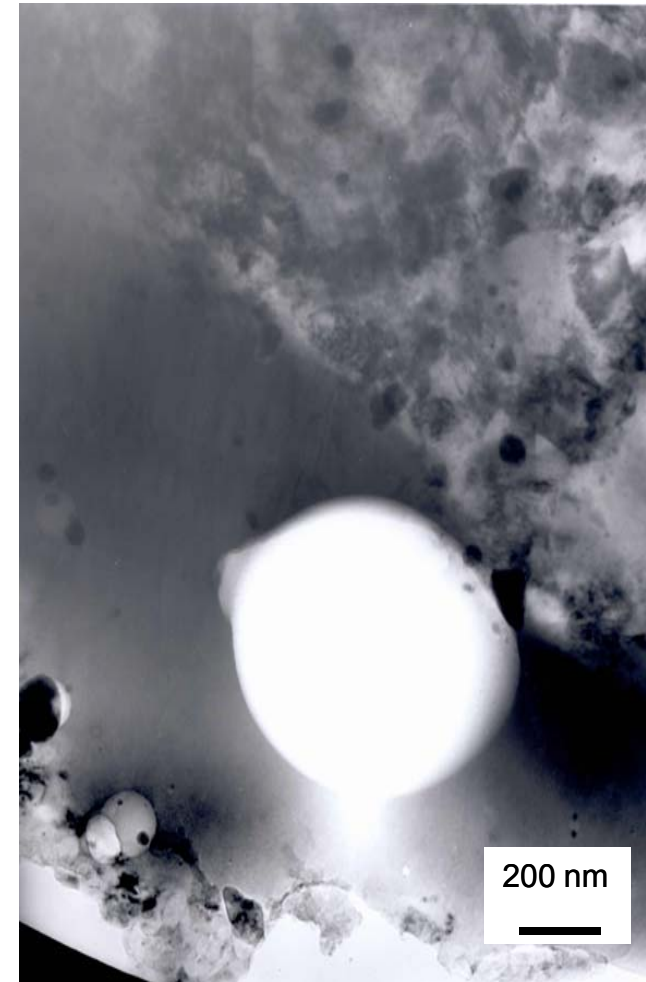
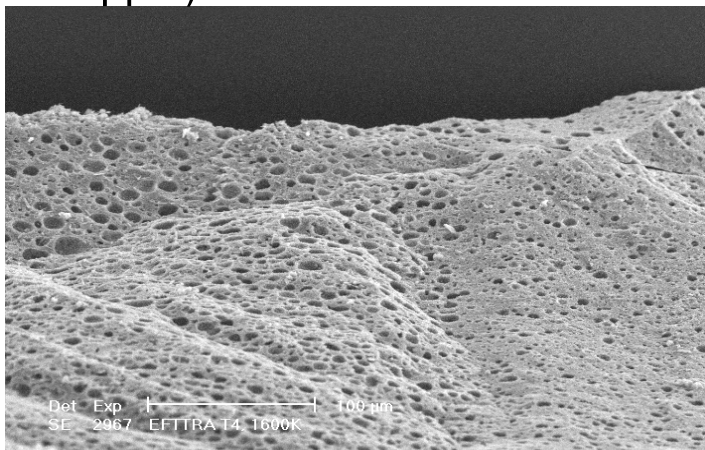
MgAl₂O₄ selected according its properties (λ , σ_n , resistance to damage (n , α), T_m , etc)

Study of a once through scenario in an (epi) thermal flux (HFR)

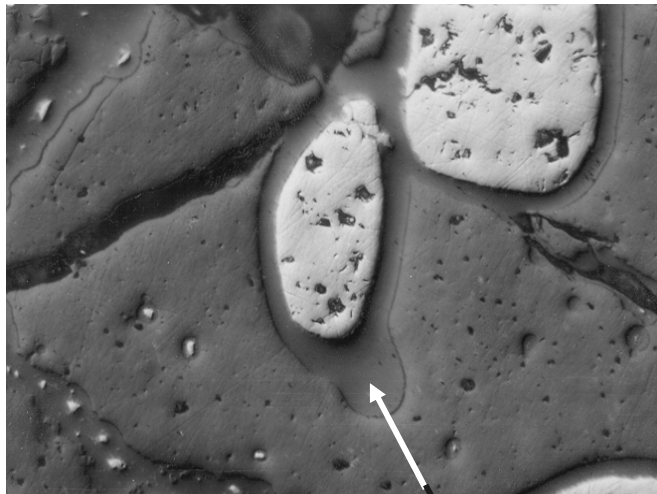
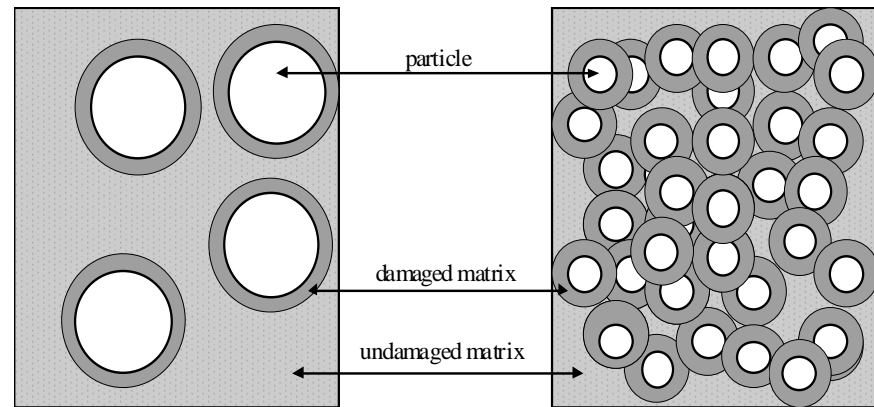
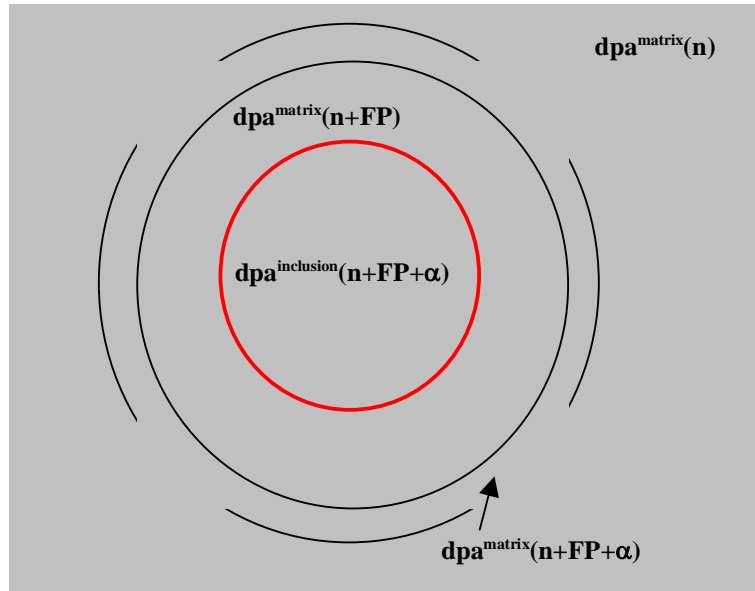
Infiltration of 11 wt% ²⁴¹Am

Irradiation: 358 FPDs, $T < 1050$ K, fission power 30 – 270 W.cm⁻³

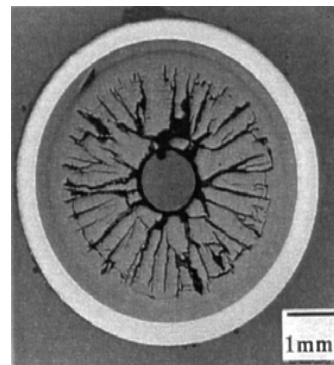
Swelling 18 % due to gas production (He; 10⁻³ mol/cm³; 4400appm)



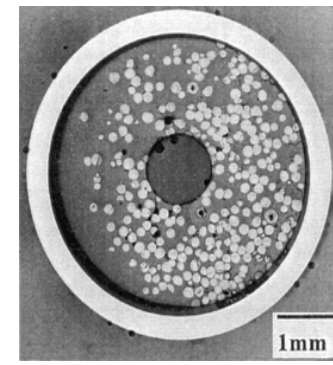
Optimization of IMF with spinel



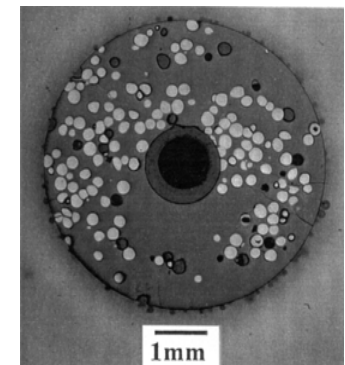
Fissile inclusion (UO₂)



Micro -



Macro -



Jingle -

Conclusions on spinel as IMF



- Information available for MgAl_2O_4 -based fuel is extensive.
- The number of studies certainly exceeds those for most alternatives.
- Further conclusions on the usefulness of MgAl_2O_4 for this specific application must wait for the results of equally detailed studies on alternative materials.
- Chemical and poor radiation stability (FPs) makes it a poor IMF candidate.



Waste Conditioning Matrices

Zirconolites

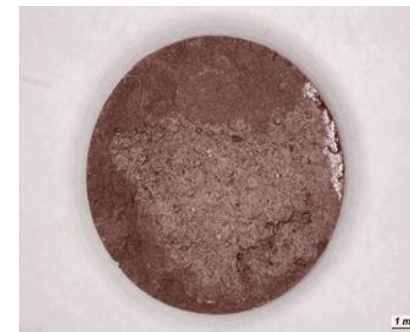
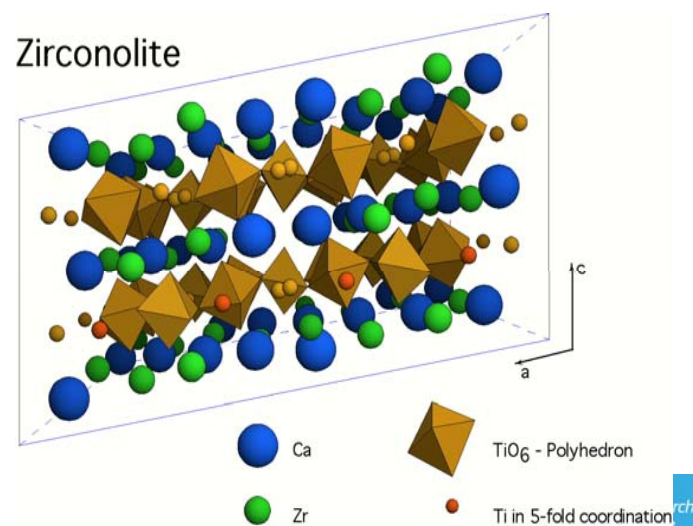


Zirconolite $\text{CaZrTi}_2\text{O}_7$

Main constituent of **SYNROC**® developed at ANSTO: can accommodate Ln and tri- and tetravalent An in the Ca and Zr sites (monoclinic structure). Natural zirconolites have the ability to incorporate up to 24 wt% UO_2 , 22 wt% ThO_2 , and 32 wt% REE_2O_3 in the structure.



^{239}Pu -doped



^{238}Pu -doped

Helium release from doped zirconolites



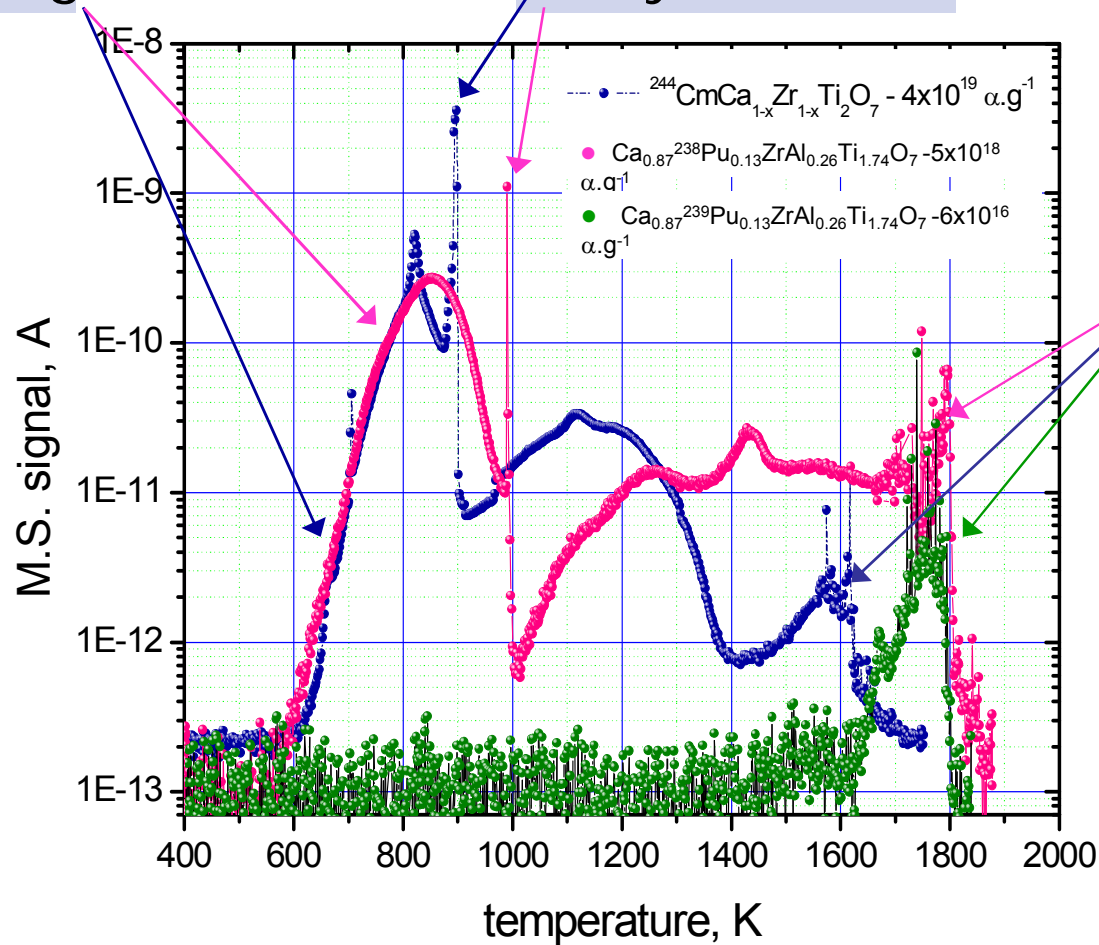
Commission
eu



re-ordering

recrystallization

detrapping

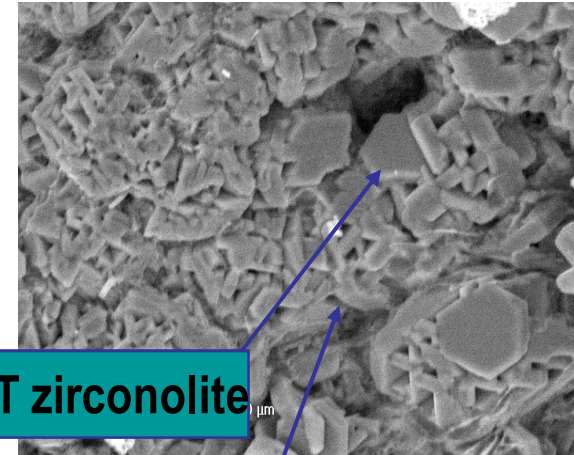
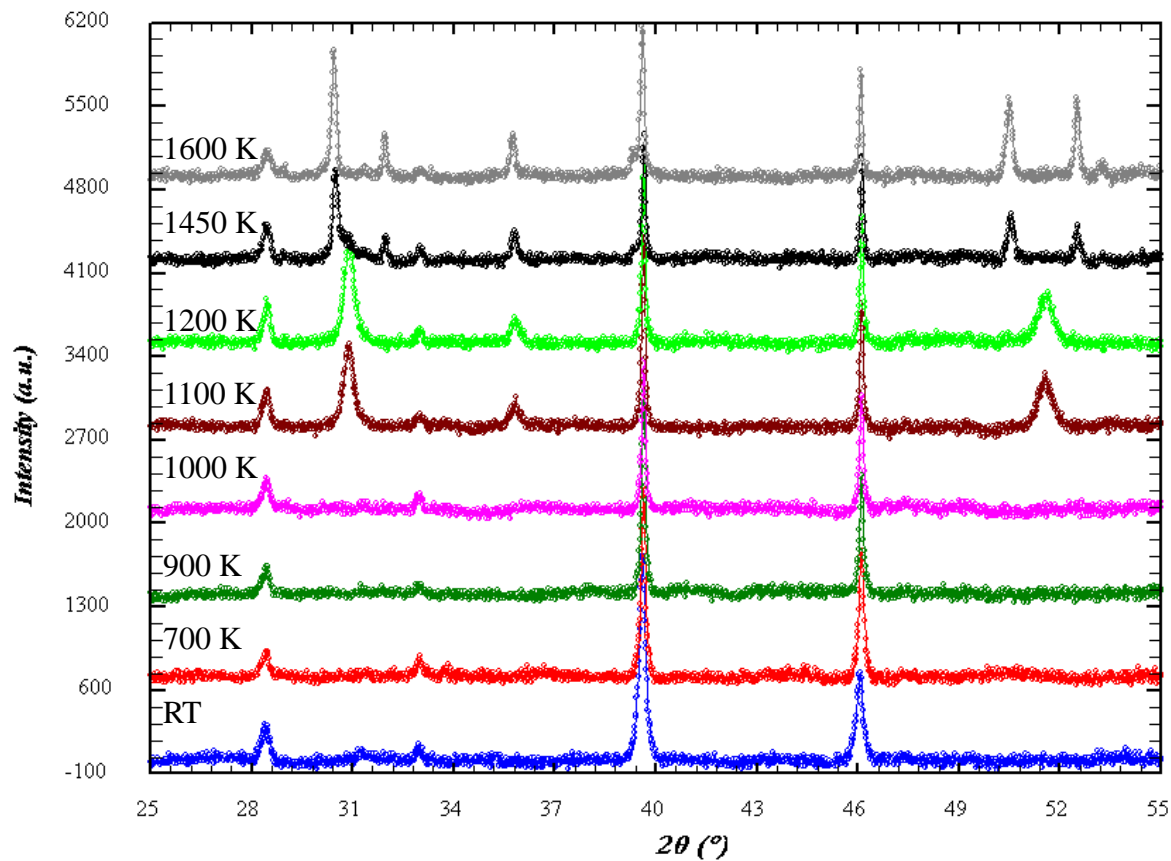


rhombohedral → monoclinic → monoclinic + hexagonal (3T)

Annealing of $^{244}\text{CmCa}_{1-x}\text{Zr}_{1-x}\text{Ti}_2\text{O}_7$

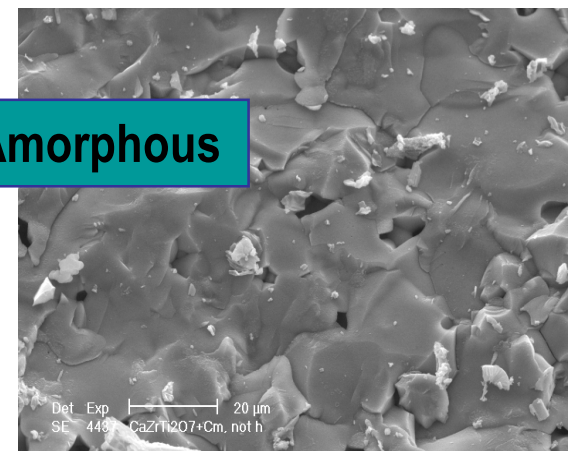


Bruker D8 X-ray diffractometer



3T zirconolite

Monoclinic



Amorphous

Conclusions



The Fractional Release data show that the onset of significant He-release is closely associated with the onset of recrystallization and densification.

The integrity of the studied materials was preserved during storage.

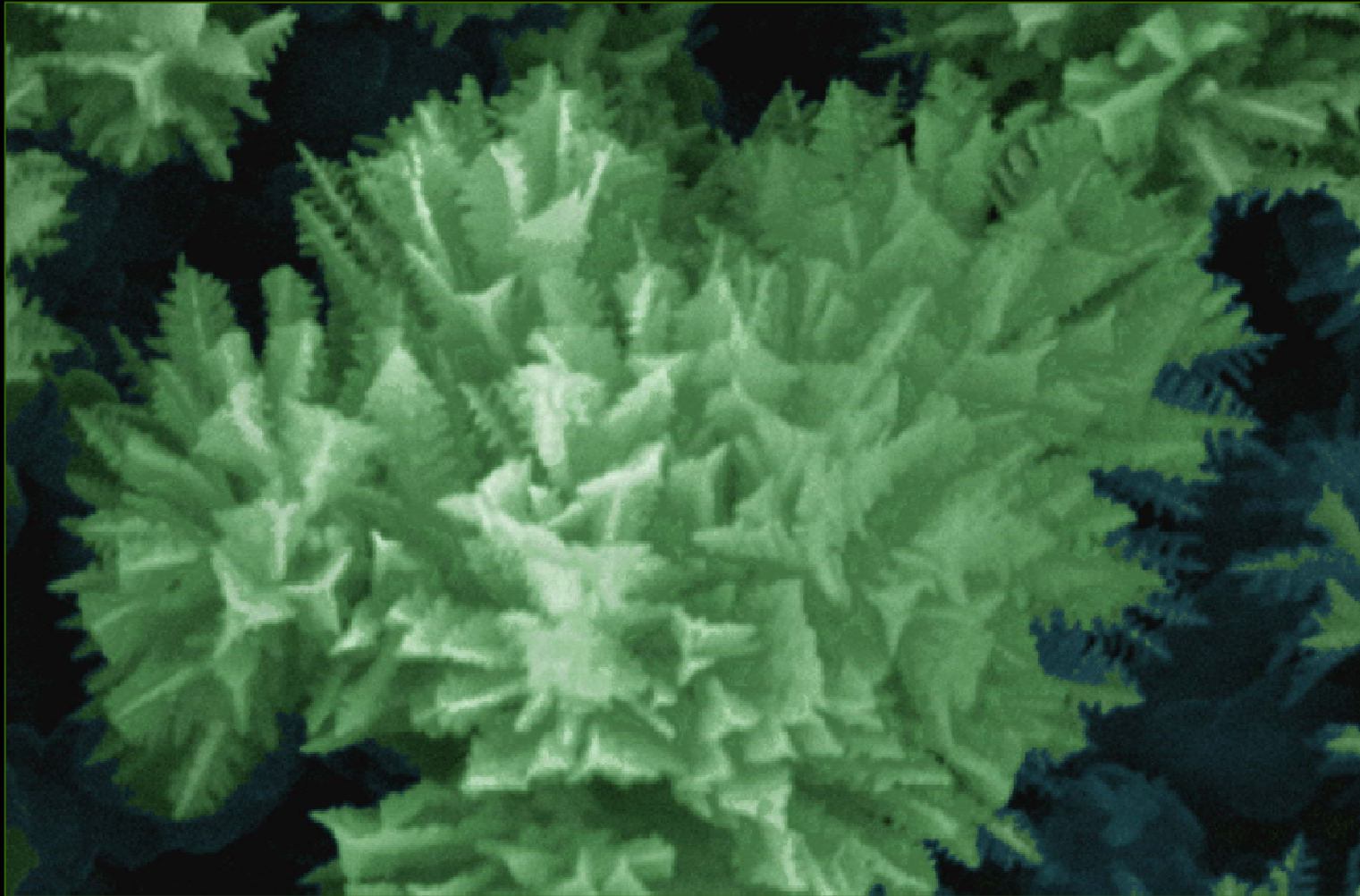
The following sequence could be drawn from the different investigations on the phase transition of 2M-zirconolite during damage build-up and recovery: monoclinic – pyrochlore – fluorite – **amorphous**- **rhombohedral** – monoclinic (+ pseudo hexagonal).

this study on helium behaviour shows the ability for this type of compound to accommodate for large quantities of helium.

Aknowledgements



V. Rondinella, Hj. Matzke, R. Konings, J.-P. Hiernaut, H. Thiele, J.-Y. Colle, B. Cremer, D. Staicu, R. Jardin, E. Maugeri, D. Bouxière, J. Cobos, J. Somers (ITU), R. Conrad (IE), N. Chauvin, J. Noiroot, D. Roudil, X. Deschanel, P. Garcia (CEA), C. Thiriet-Dodane, P. Lucuta (AECL), W. Weber (PNNL), R. Schramm, F. Klaassen, K. Bakker (NRG), A. van Veen[†] (IRI), AREVA, CRIEPI, GSI, GANIL



Thank you for your attention !

Particle/ion-matter interactions



Slowing down of a particle/ion in a target

- **history of the particle**
energy loss of a particle, range, interactions
- **history of the target atoms**
displacements, recombinations, ionization, excitation, radiation damage build-up

Areas of interest

Nuclear industry, nuclear medicine, space applications, semi-conductor, geology...

Rutherford diffusion



Classical description of a two-particles interaction as a function of impact parameter b , diffusion angle θ , and solid angle Ω .

Classical approach

Non relativistic particle, Mass center \equiv Lab. Ref., Coulombic force

$$\vec{F} = \frac{1}{4\pi\epsilon_0} \frac{Z_1 Z_2 e^2}{r^2} \vec{\mu}_r$$

$$\frac{1}{2} M_1 v_1^2 = \frac{1}{4\pi\epsilon_0} \frac{Z_1 Z_2 e^2}{D}$$

Cross-section for diffusion

$$\frac{d\sigma}{d\Omega} = - \frac{(Z_1 Z_2 e^2)^2}{(8\pi\epsilon_0)^2 (M_1 v_1^2)^2} \frac{1}{\sin^4 \frac{\theta}{2}}$$

Rutherford

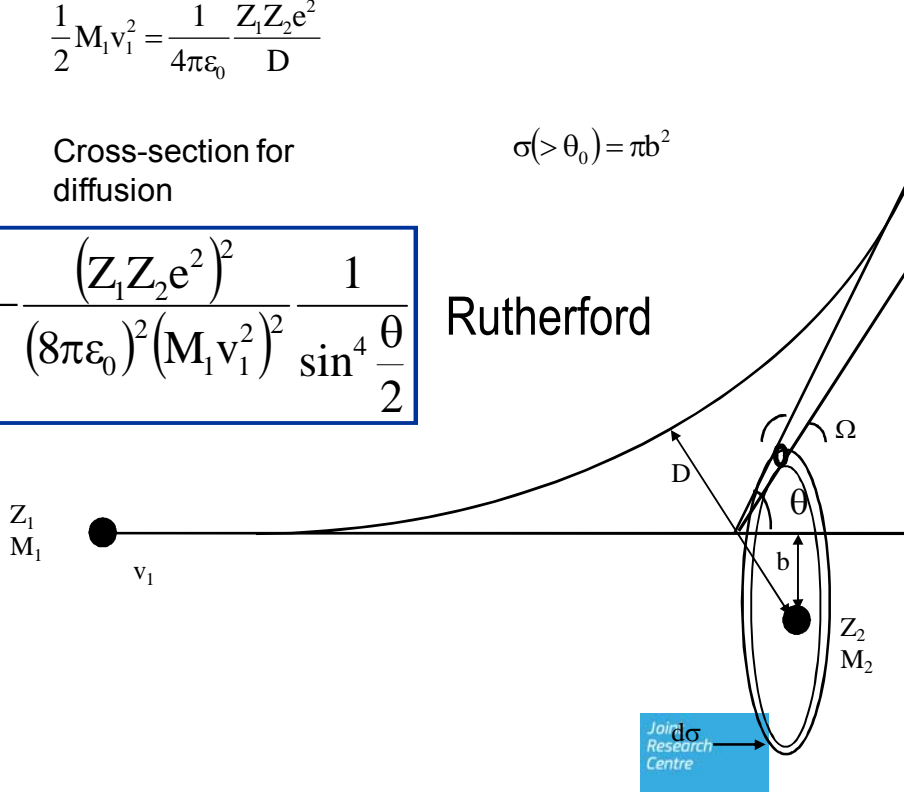
$$\sigma(>\theta_0) = \pi b^2$$

$$p = \int F dt = \int_{-\infty}^{+\infty} \frac{F}{v_1} dx = \frac{Z_1 Z_2 e^2}{4\pi\epsilon_0} \int_{-\infty}^{+\infty} \frac{dx}{v_1 (x^2 + b^2)}$$

$$\Delta G = Q = \frac{p^2}{2M_2} = \frac{2(Z_1 Z_2 e^2)^2}{(4\pi\epsilon_0)^2 M_2 v_1^2 b^2}$$

Thomson

$$\frac{d\sigma}{dQ} = - \frac{(Z_1 Z_2 e^2)^2}{8\pi\epsilon_0^2 M_2 v_1^2 Q^2}$$



! $d\sigma \equiv 1/Q^2$, low energy transfer

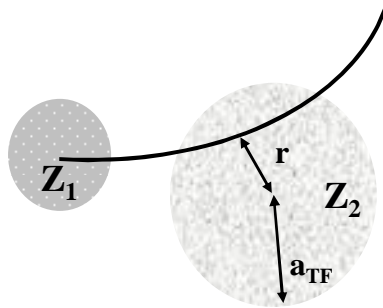
**$1/M_2$, mainly on e^-
 $1/v_1$, end of range**

Rutherford diffusion



....In fact..

Interatomic potential



Other description of the screening function by Lenz, Jensen, Sommerfeld, Moliere

Inter-penetration of the electron clouds
Hartree-Fock-Slater calculations.

However, good approximation by TF

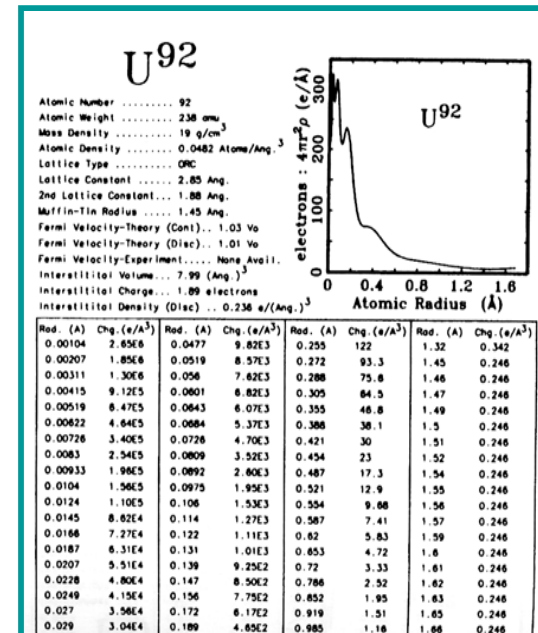
Charge distribution in single atom

Screening by e^- : Thomas-Fermi potential

$$V(r) = \Phi\left(\frac{r}{a_L}\right) \frac{Z_1 Z_2 e^2}{r}$$

with the screening function Φ
and screening length (Lindhard)

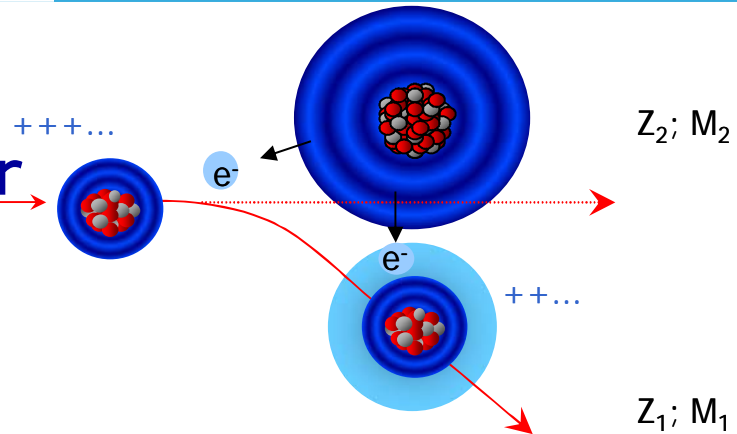
$$a_L = \frac{0.8853}{(Z_1^{2/3} Z_2^{2/3})^{1/2}} a_0$$



The stopping power



Electronic stopping power



Electronic collisions constitutes inelastic interactions where electrons can be exchanged between incident ions and target atoms. The corrected **Bethe and Bloch**

formula is adequate for particle velocity larger than the velocity of the minimum-bound

electrons.

$$-\left(\frac{dE}{dx}\right)_e = nZ_2 \frac{4\pi}{m_e v_2^2} \left(\frac{Z_1^* e^2}{4\pi\epsilon_0}\right)^2 \left[\ln\left(\frac{2mv^2}{I}\right) - \beta^2 - \ln(1-\beta^2) - \frac{C}{Z^2} \right]$$

For lower velocities the electron clouds can re-organize them. **Lindhard and Scharff** proposed an expression for the electronic stopping power based on the TF atom

$$v_1 \ll Z_1^{2/3} v_0 \quad -\left(\frac{dE}{dx}\right)_e = N_A Z_1^{1/6} \times 8\pi r_B e^2 \times \frac{Z_1 Z_2}{\left(Z_1^{2/3} Z_2^{2/3}\right)^{3/2}} \times \frac{v_1}{v_2}$$

The stopping power



Commission européenne

Electronic energy losses produce thermal spike + shock waves resulting in surface track formation.

Nuclear stopping power

(Below 0.1 MeV)

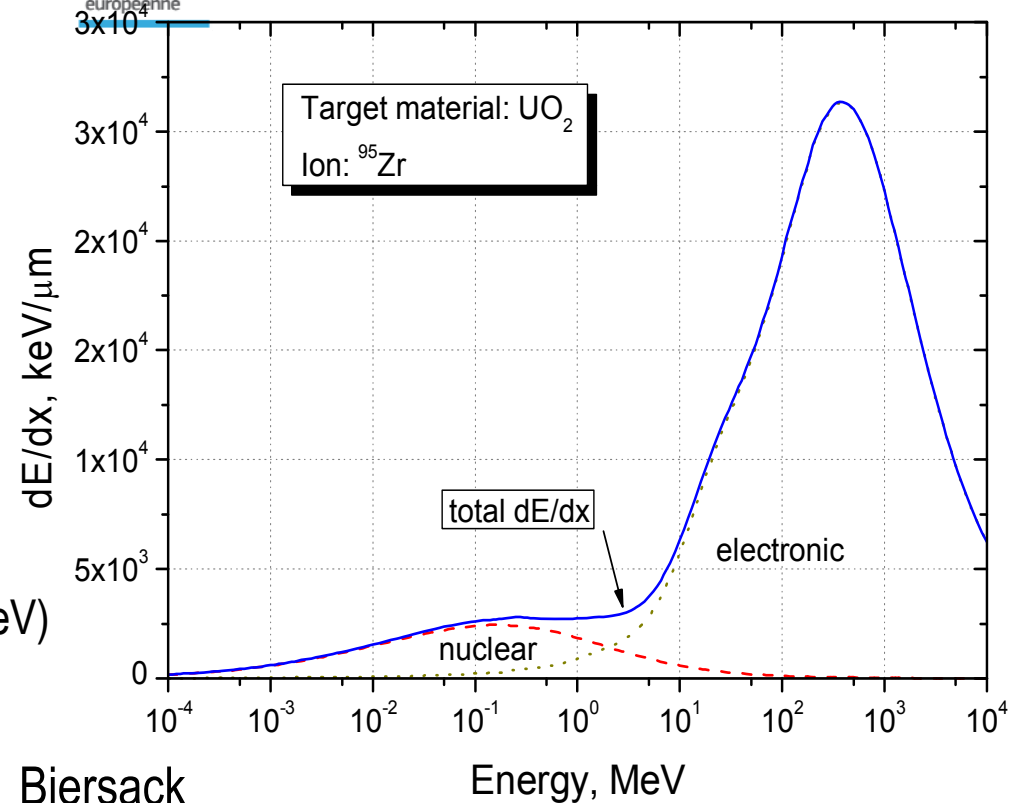
$$-\left(\frac{dE}{dx}\right)_n = T \cdot d\sigma_s(E_1, T) = 4\pi N a_{TF} \left(\frac{M_1}{M_1 + M_2}\right) Z_1 Z_2 e^2 \frac{\log(\epsilon)}{2\epsilon(1-\epsilon^{-1.49})}$$

Biersack

Electronic stopping power

$$-\left(\frac{dE}{dx}\right)_e = n Z_2 \frac{4\pi}{m_e v^2} \left(\frac{Z_1 e^2}{4\pi\epsilon_0}\right)^2 \left[\ln\left(\frac{2mv^2}{I}\right) - \beta^2 - \ln(1-\beta^2) - \frac{C}{Z^2} \right]$$

Bethe & Bloch



Effective charge and stopping power



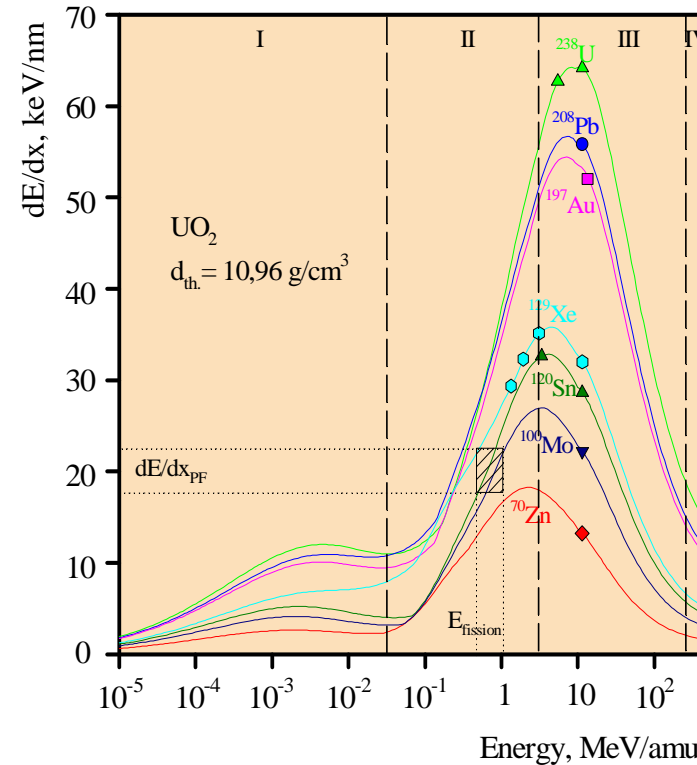
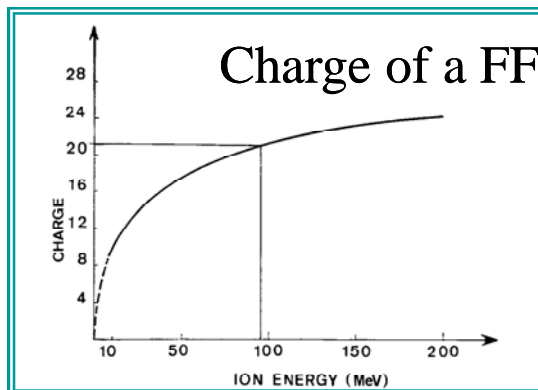
Effective charge Z_1^* - dependence on the velocity

$$Z_1^* = \frac{Z_1^{1/3} V_1}{V_0} \quad \text{if } V_1 < V_0 Z_1^{2/3} \quad \left. \frac{dE}{dx} \right) \propto \sqrt{E}$$

$$Z_1^* = Z_1 \quad \text{if } V_1 \gg V_0 Z_1^{2/3} \quad \left. \frac{dE}{dx} \right) \propto \frac{\log E}{E}$$

Maximum stopping power - Bragg peak

$$V_1 \approx V_0 Z_1^{2/3} \quad \left. -\frac{dE}{dx} \right) \propto \log E$$



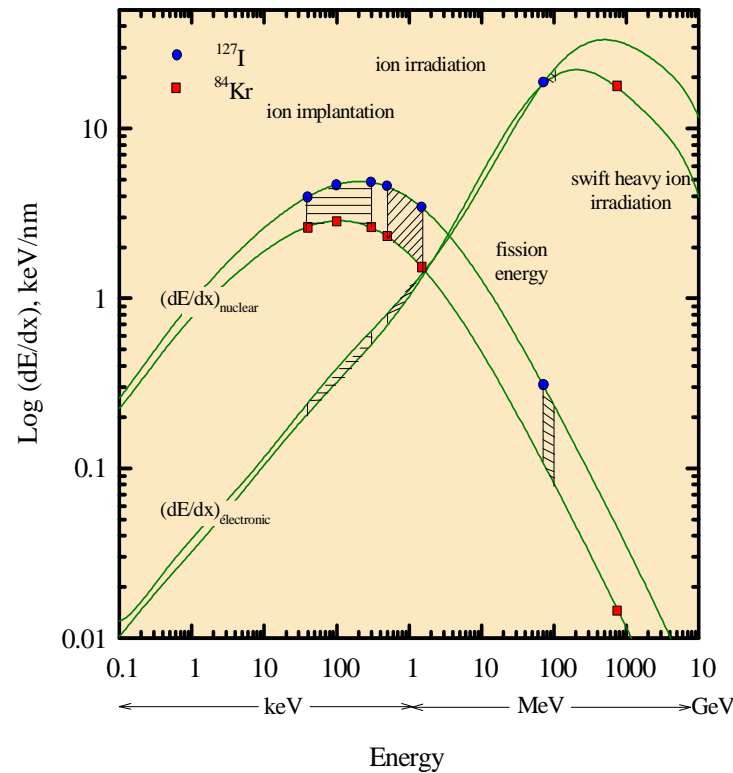
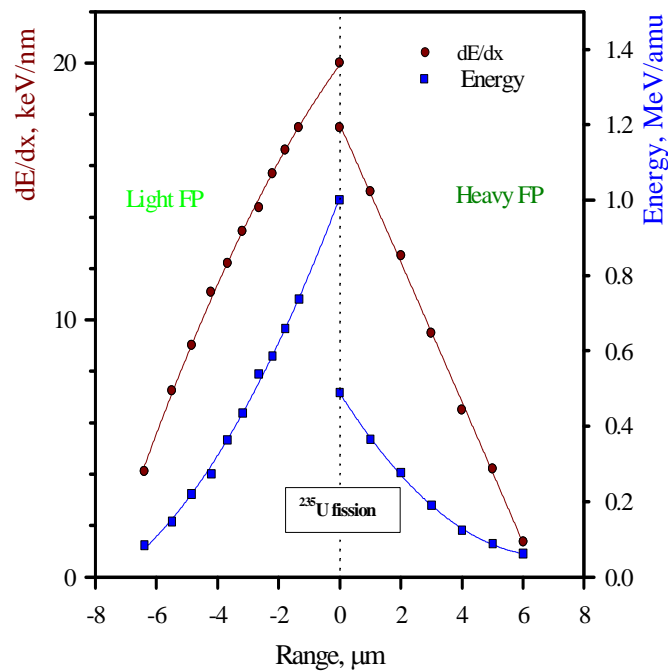
Domain	Velocity
I	$v \ll Z_1 v_0$
II	$v \approx Z_1 v_0$
III	$Z_1 v_0 < v < c$
IV	$v \approx c$

v_0 = Bohr velocity (electron in hydrogen) = $2.19 \cdot 10^8$ cm/s

Nucl., Elec. stopping power and range for 2FPs

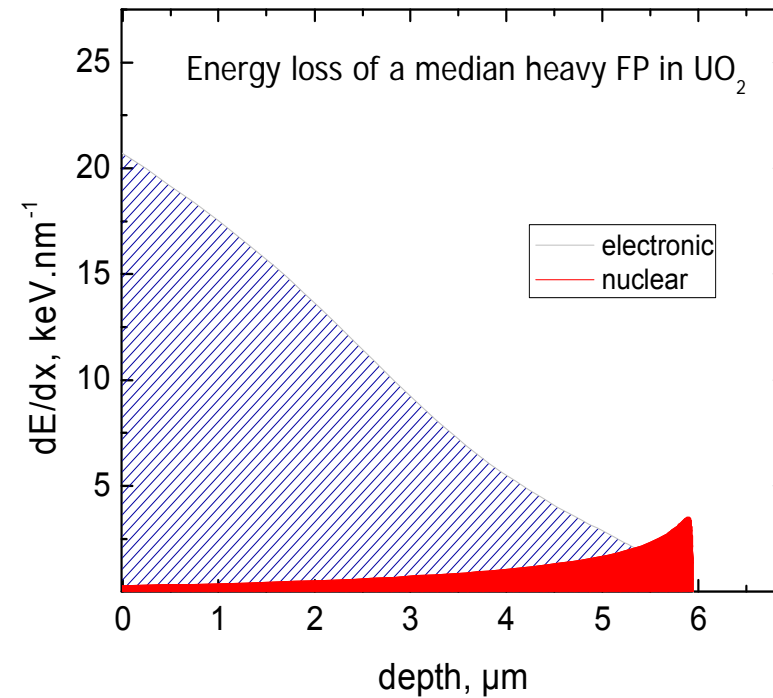
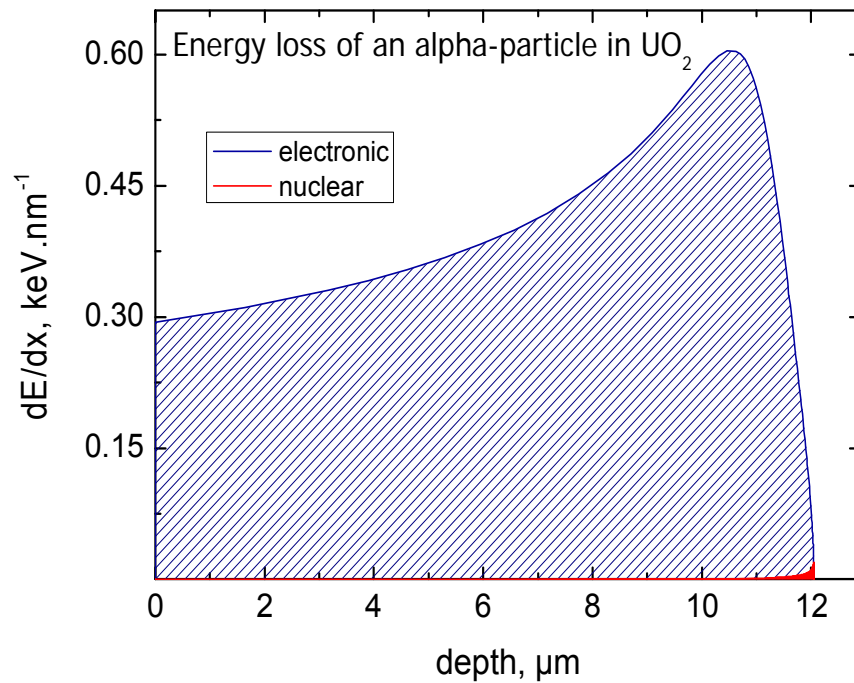


The range can be deduced by integrating the invert of dE/dx



Maximum $dE/dx)_n$ for 0.1 MeV
 Maximum $dE/dx)_e$ for ~ 400
 MeV

Energy loss in UO₂



SRIM: Ziegler, J. F., Biersack, J.P., Littmark, U., The Stopping and Range of Ions in Solids, Pergamon Press, Oxford, 1985

Displacement energy - cascades



Communication of **kinetic energy** to a lattice atom sufficient to break bonds
- lattice elastic forces cannot bring it back

- ☞ energy to transfer, E_d , threshold displacement energy.
- ☞ formation of a Frenkel pair

Dependence on lattice vibrations (Temperature), crystallographic directions.

If sufficient energy is transferred to the **primary knock-on atom (pka)** further collisions/displacements can occur.

- ☞ Displacement cascade

Number of displaced atom, $n(T)$ per pka (Kinchin and Pease, 1955)

$$\begin{array}{lll} n(T) = 0 & \text{if} & T < E_d \\ n(T) = 1 & \text{if} & E_d < T < 2 E_d \\ n(T) = T/2 E_d & \text{if} & T \geq 2 E_d \end{array}$$

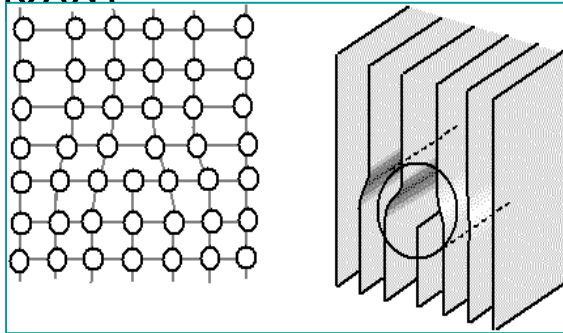
Better approximation: $n(T) = 0.8 (T - E_{\text{ioniz}}) / 2 E_d$ for $T \geq 2 E_d$

Defects creation in crystalline solids

Commission européenne

Linear defects:

- dislocations (screw, edge, mixed)



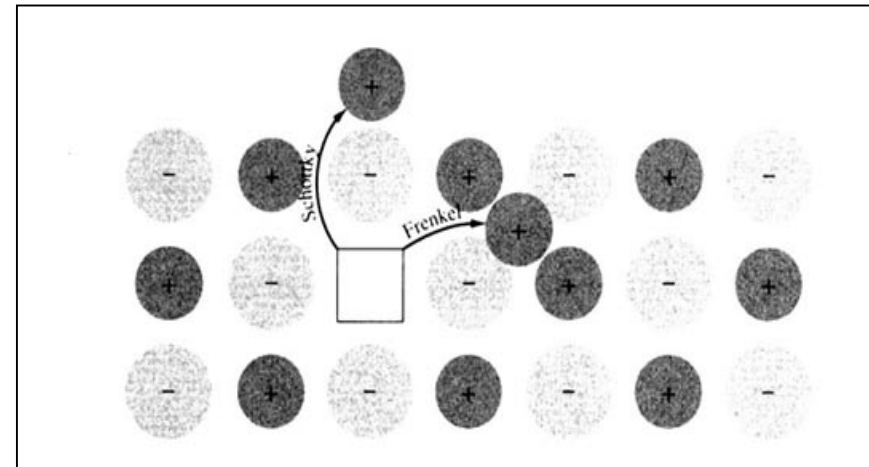
Bi-dimensional defects:

- stacking faults
- grain boundaries

Tri-dimensional defects:

- bubbles
- precipitates
- clusters

Point defects



Vacancy $E_v^f \sim 1 \text{ eV}$

Interstitial $E_i^f \sim 3-5 \text{ eV}$

Frenkel pair: 4-6 eV

Substitutional

Defect concentration is **T dependent**

Joint
Research
Centre

Stability of defects



Low temperature:

athermal recombination by newly produced defects
(overlap of displacement cascades)

Higher temperature:

migration of interstitials

- correlated recombination (interstitial with "its" vacancy)
- non-correlated recombination
- trapping on impurity
- trapping on sinks (dislocations, clustering)

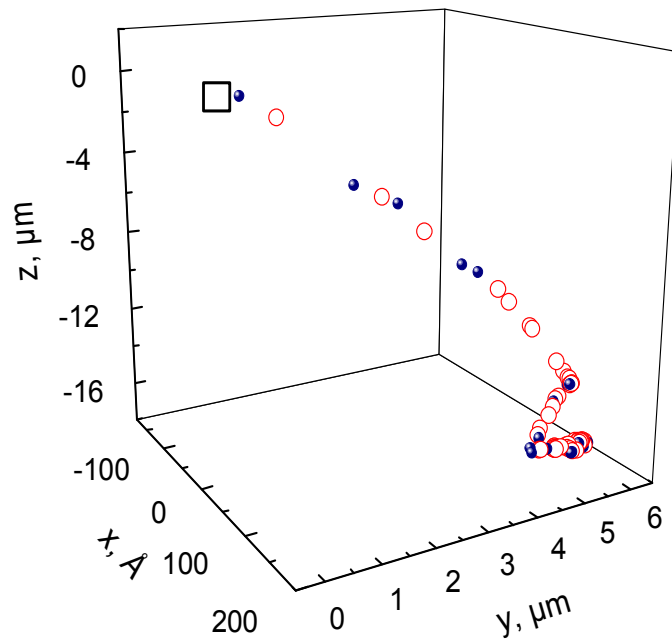
The number of remaining defects is lower than the total number of displaced atoms.

e.g. in operating fuel values as high as 1500 dpa are reached during the fuel lifetime and the material remains crystalline !!

Collision cascades in UO_2

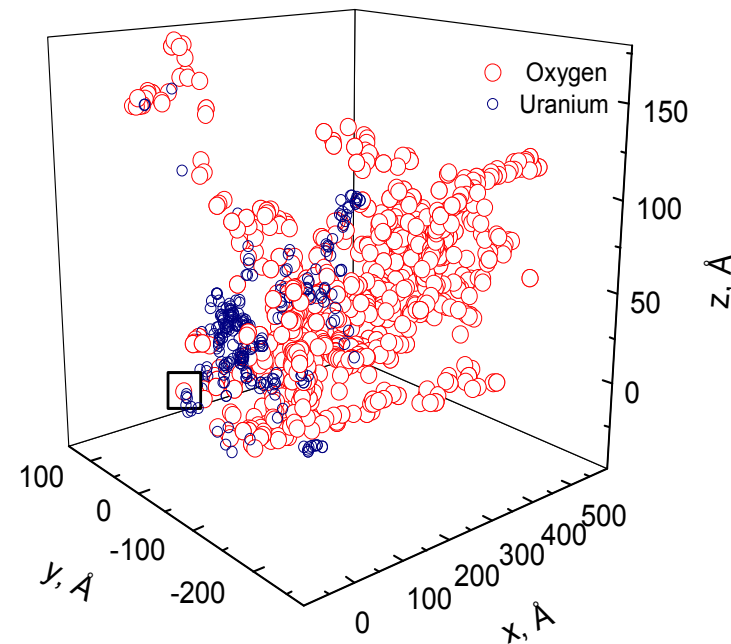


Alpha-particle 5.5 MeV



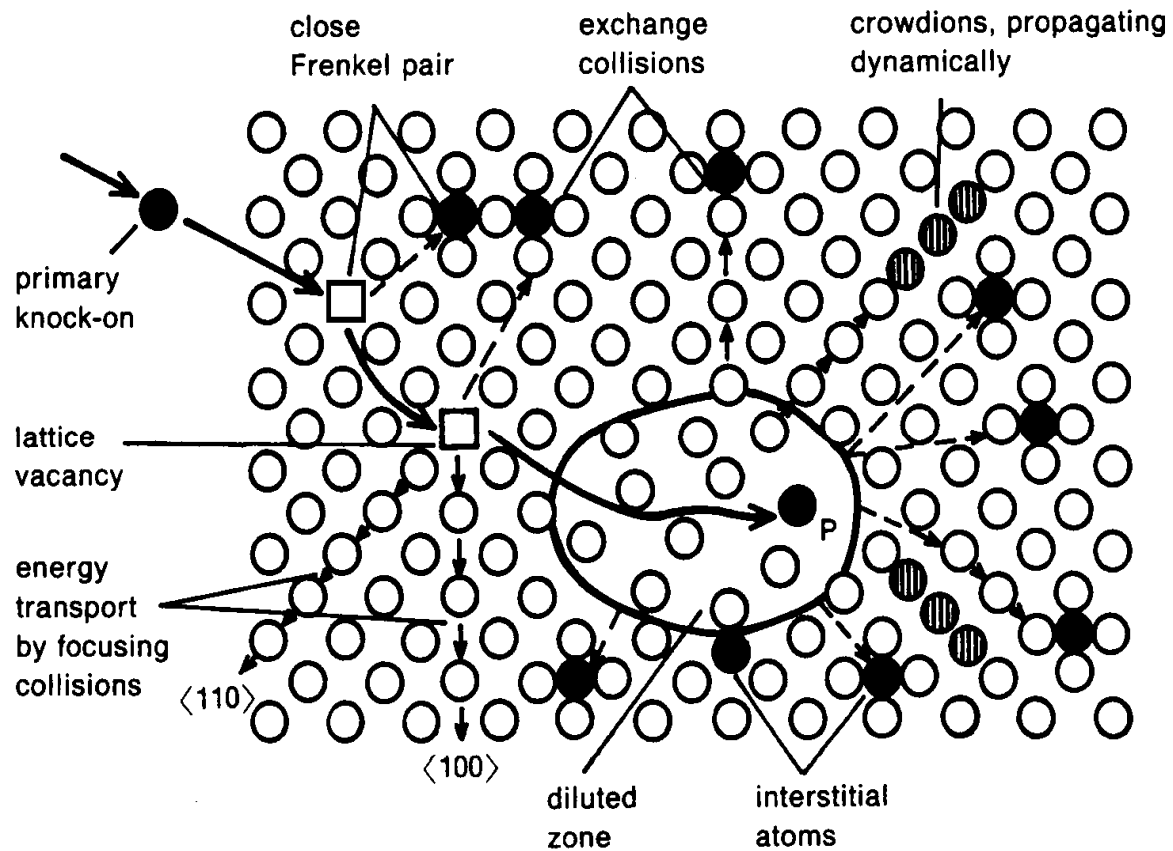
~ 150 displacements

U-recoil 100 keV



~ 1500 displacements

SRIM: Ziegler, J. F., Biersack, J.P., Littmark, U., The Stopping and Range of Ions in Solids, Pergamon Press, Oxford, 1985



The High Burnup Structure (HBS)



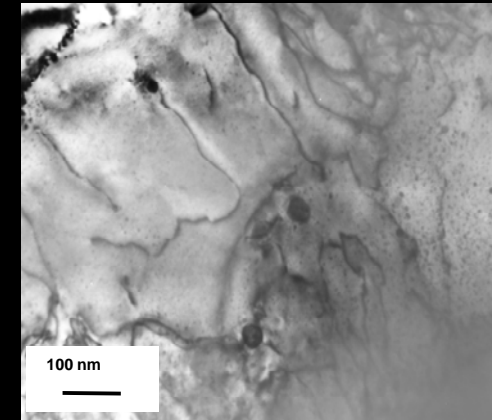
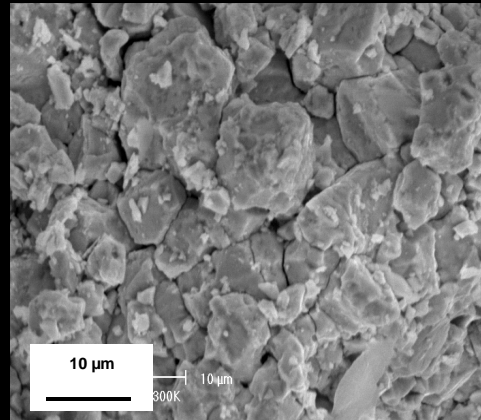
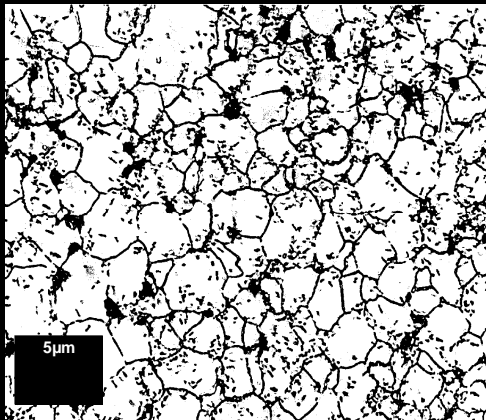
- HBS (or RIM) structure is formed at high local burnup and low T_{irr} . It is characterized by grain subdivision, increased porosity, and evolves to an “ultimate” microstructure at very high burnup.
- No universal consensus on mechanisms and properties of HBS.
- However, it seems that HBS is not a negative feature of high burnup fuel:
 - fg is not released when HBS is formed
 - depletion of fission gases in the matrix, but almost complete retention in the fuel (rim porosity).
 - but release temperature decreases with decreasing T_{irr} and increasing burnup

Optical

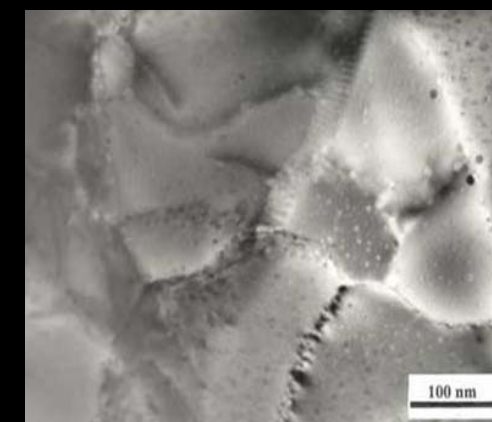
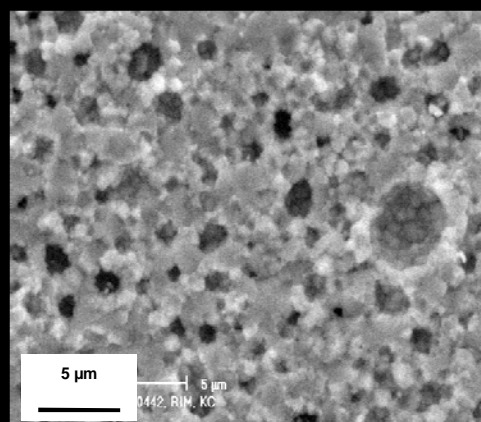
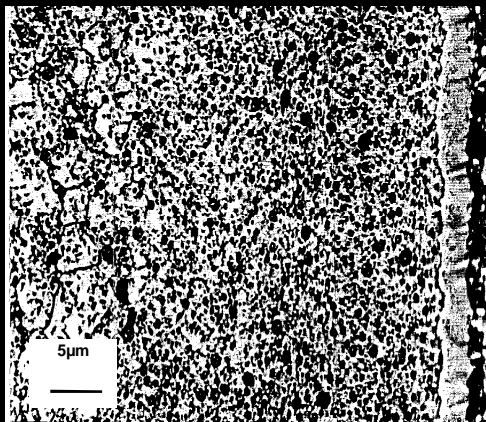
SEM

TEM

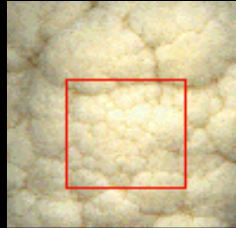
Std.



HBSI



High Burnup Structure



Fractal dimension

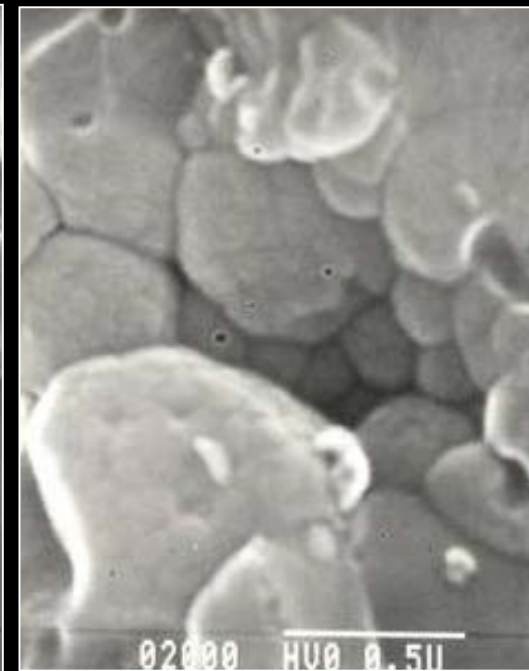
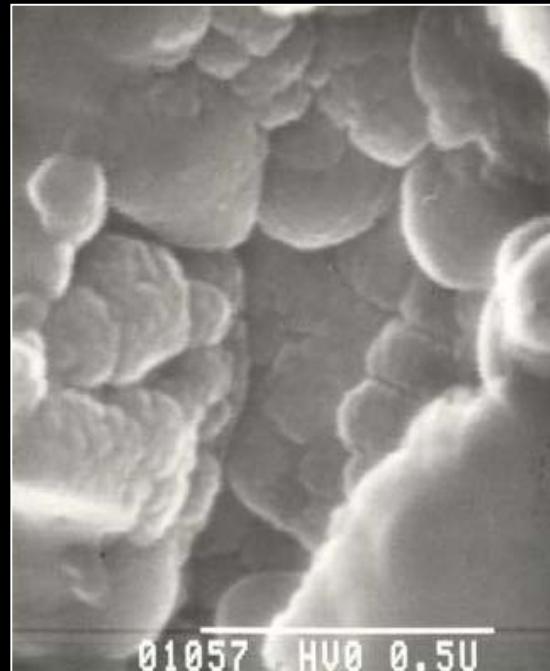
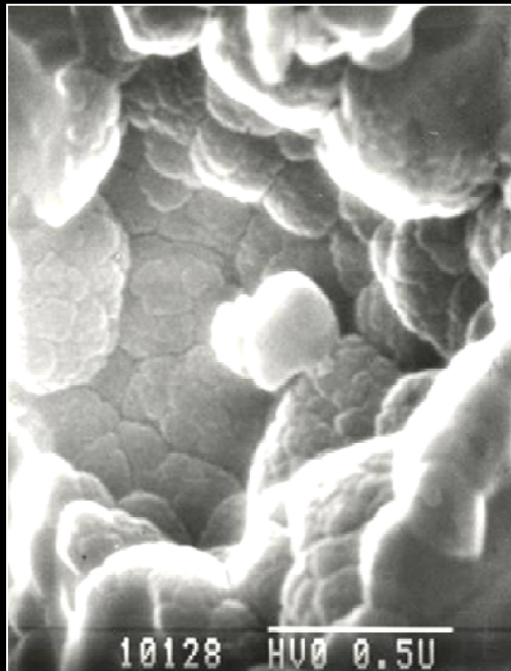
$\text{Log } p / \text{log } q$

p: nb of fractals

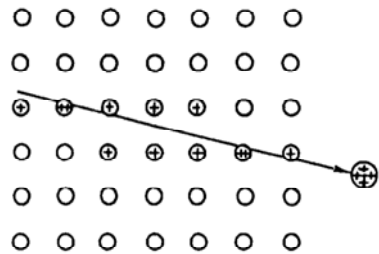
q: magnification

HBS d= 2.2

(Cauliflower d = 2.33)

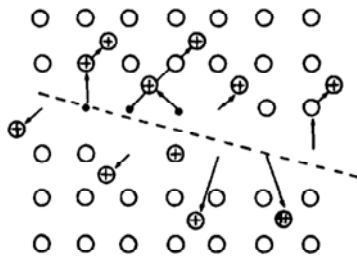


Coulomb explosion (Fleisher, Price, Walker, 1965)



Ionization

Depends strongly on the primary ionization, on the lattice binding forces.

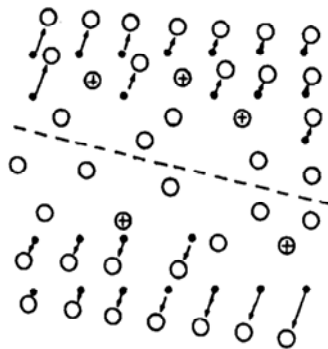


Electrostatic displacement

But also...

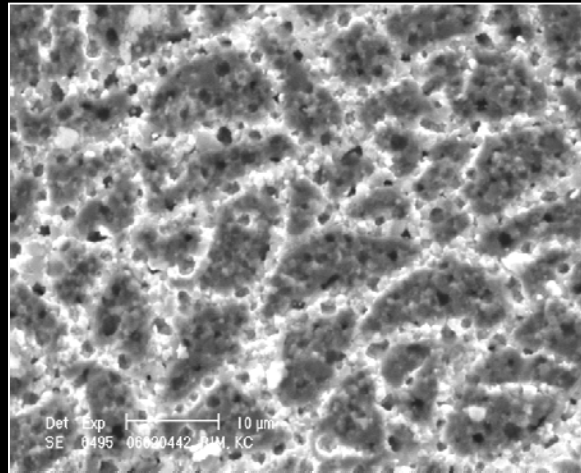
on the electron mobility

→ Insulators most sensitive



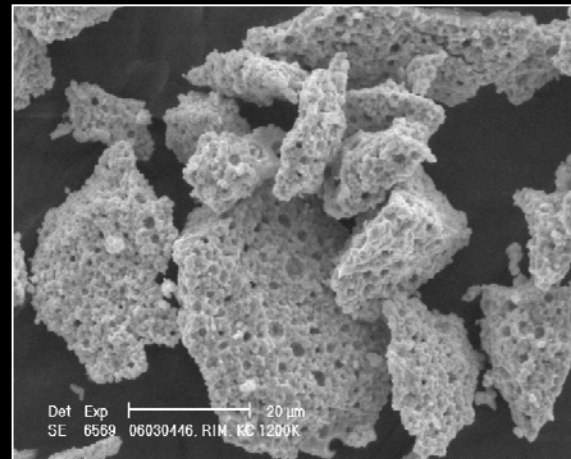
Relaxation and elastic strain

SEM of a 200 GWd/t_U fuel sample

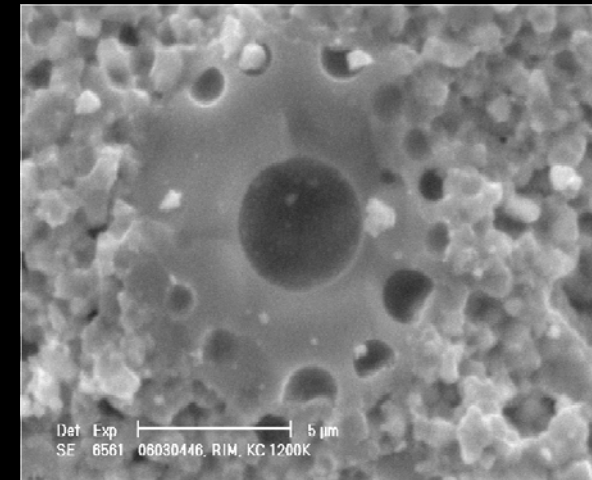


Memory effect after
HBS formation

5000 dpa

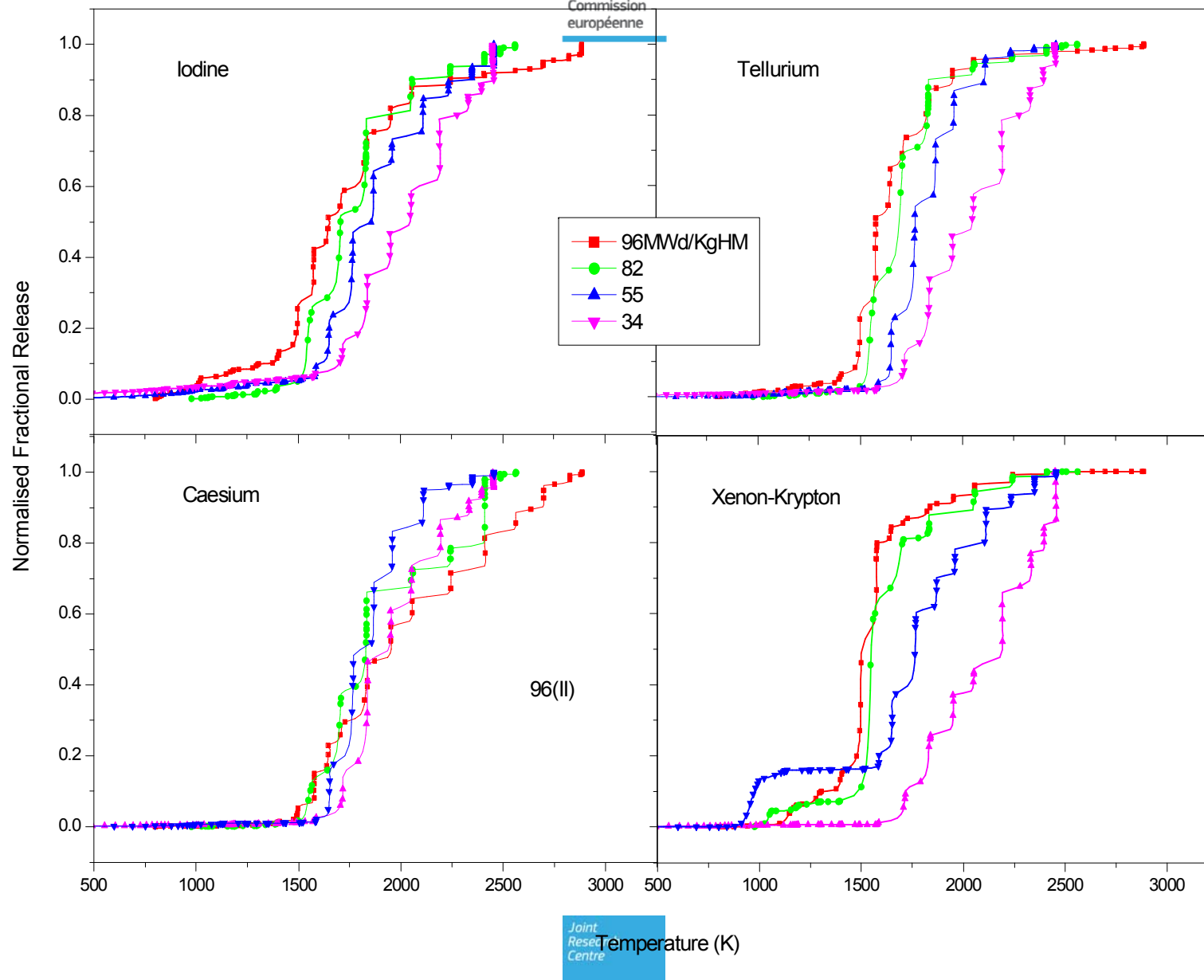


Break of the structure
during annealing (1200
K)



Formation of „ultimate“
pores at very high
burnup

Release of volatile FPs vs BU

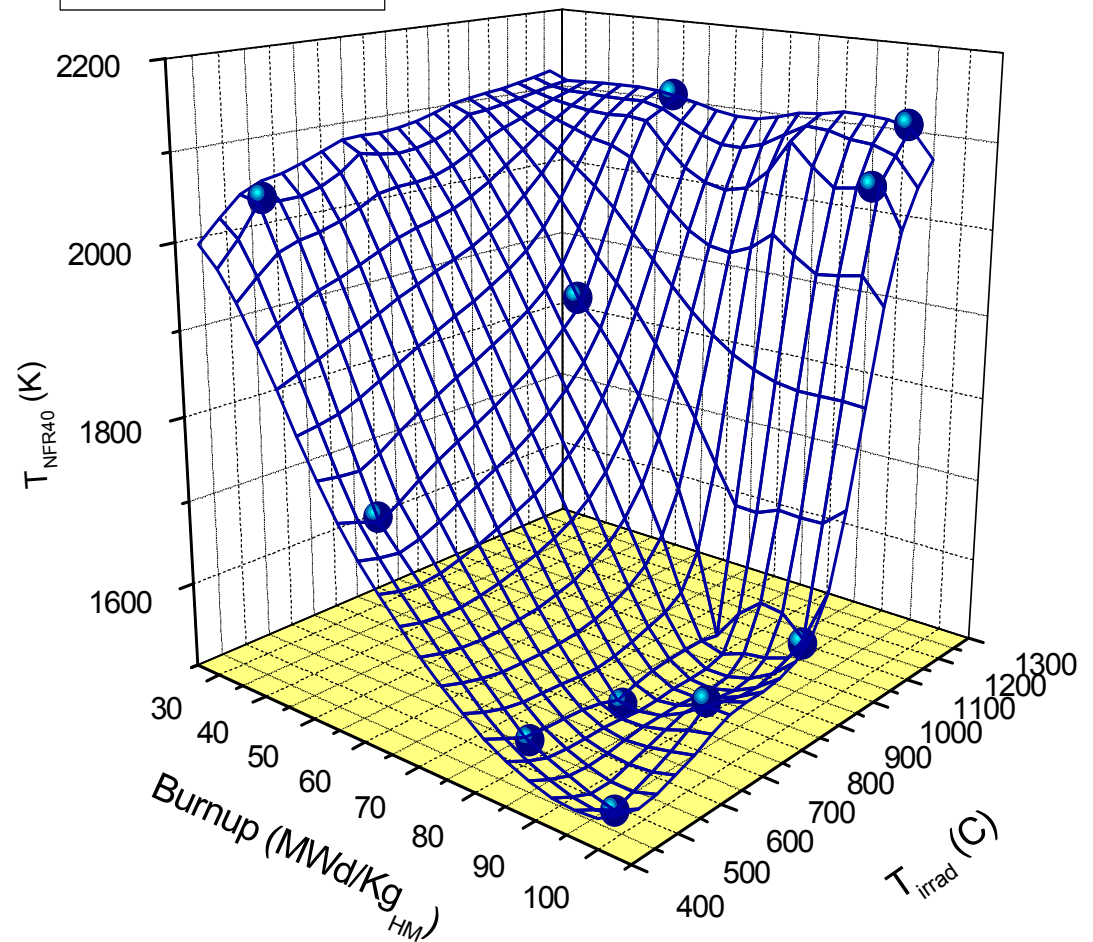


Fission gas Release in irr. UO_2



Xenon-Krypton

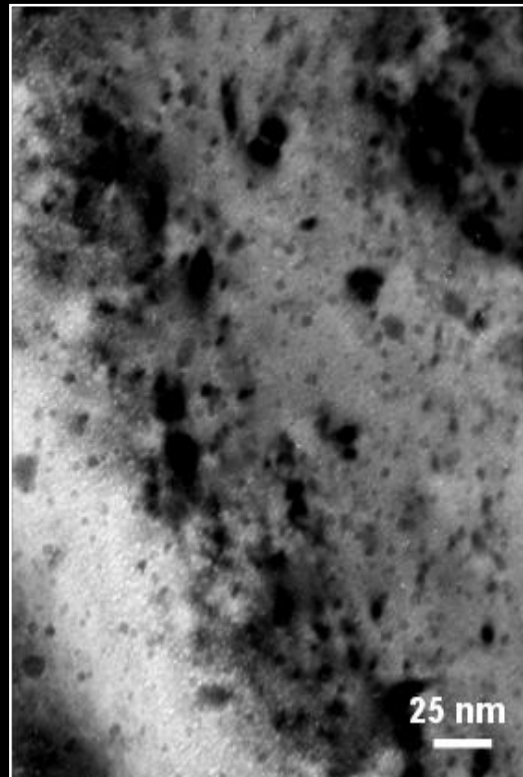
A burnup and temperature matrix has been used to determine the threshold for fission gas release



To be submitted to JNM in, "Release of volatile fission products during thermal annealing of LWR UO_2 fuel irradiated of different burnup and temperature"

By J.-P. Hiernaut, T. Wiss, J. Spino, V.V. Rondinella, R.M.J. Konings, T. Sonoda, M. Kinoshita

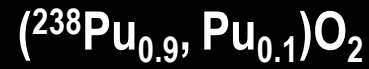
TEM analysis of $(U_x, Th_y, Pu_z)O_2$



$1.7 \cdot 10^{18} \text{ He.g}^{-1}$

0.7 dpa

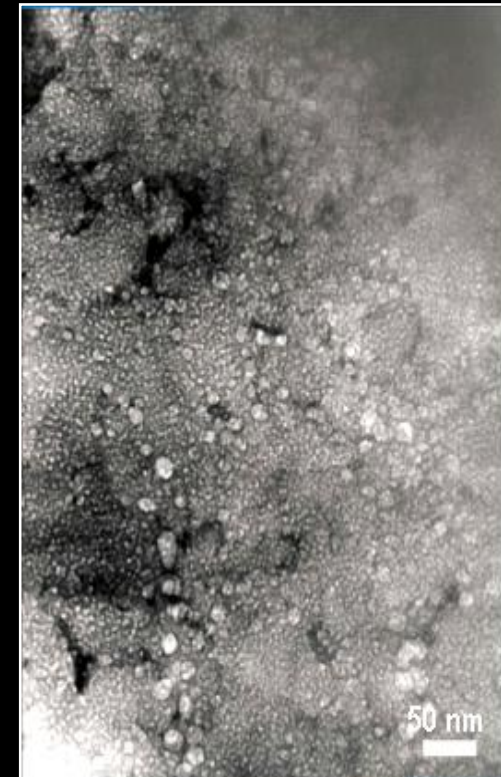
T = 2 y



$3.6 \cdot 10^{20} \text{ He.g}^{-1}$

100 dpa

T = 30 y



$7.2 \cdot 10^{20} \text{ He.g}^{-1}$

170 dpa

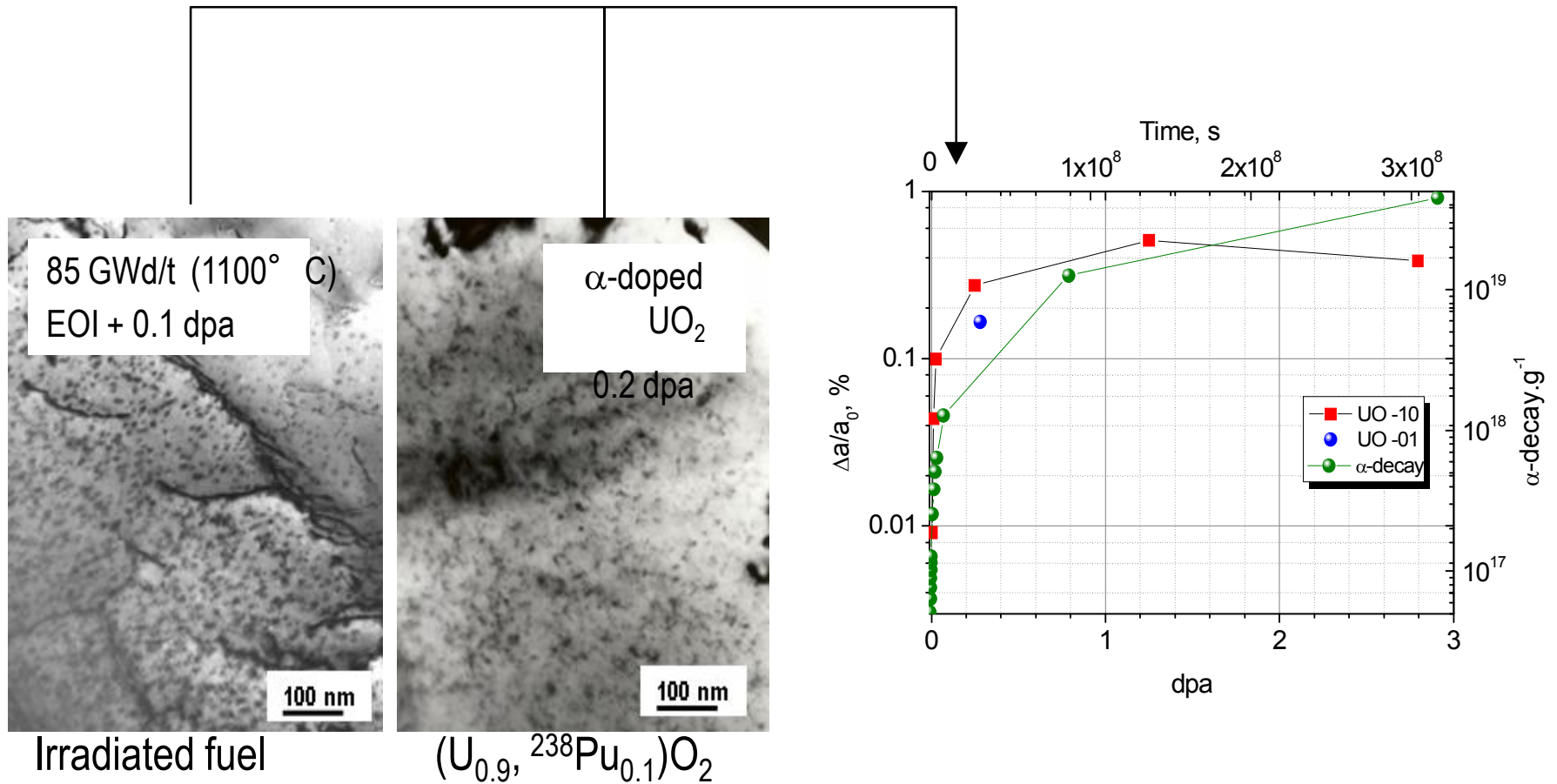
T = $550 \cdot 10^6$ y



PIE of fuel



Large damage ingrowth

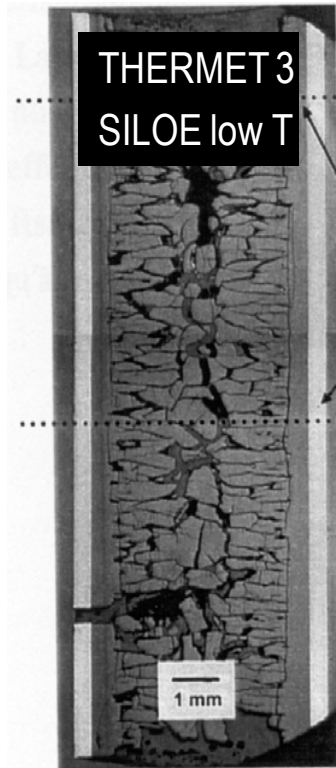


Can HBS be explained by these observations ?

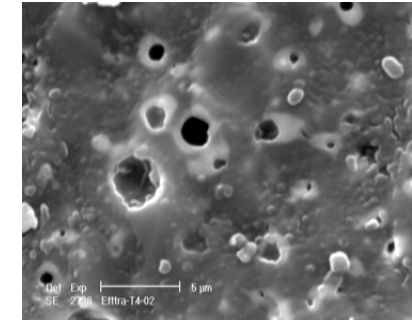
Swelling of $MgAl_2O_4$ IMF



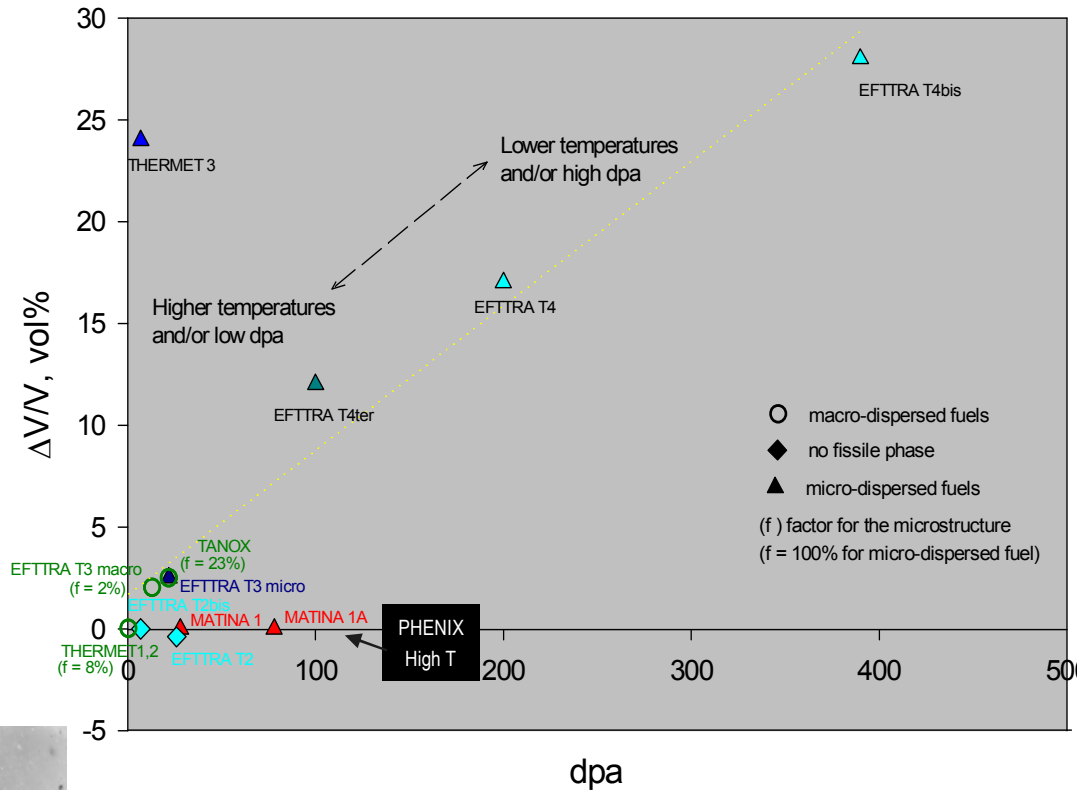
Commission européenne



← Microdispersed →

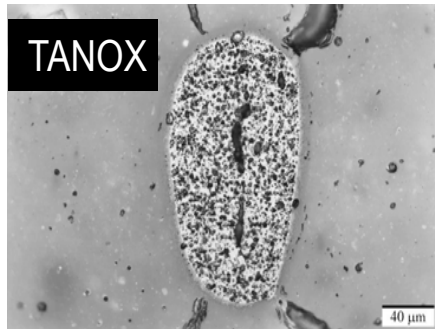


EFTTRA-T4

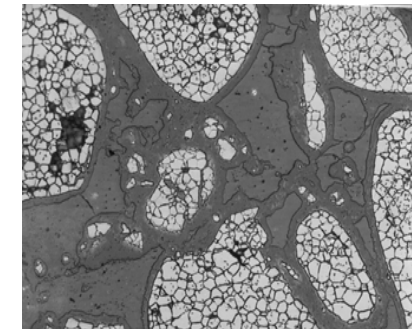


HFR

EFTTRA-T3 macro



← Macrodispersed →



Fission induced gas release

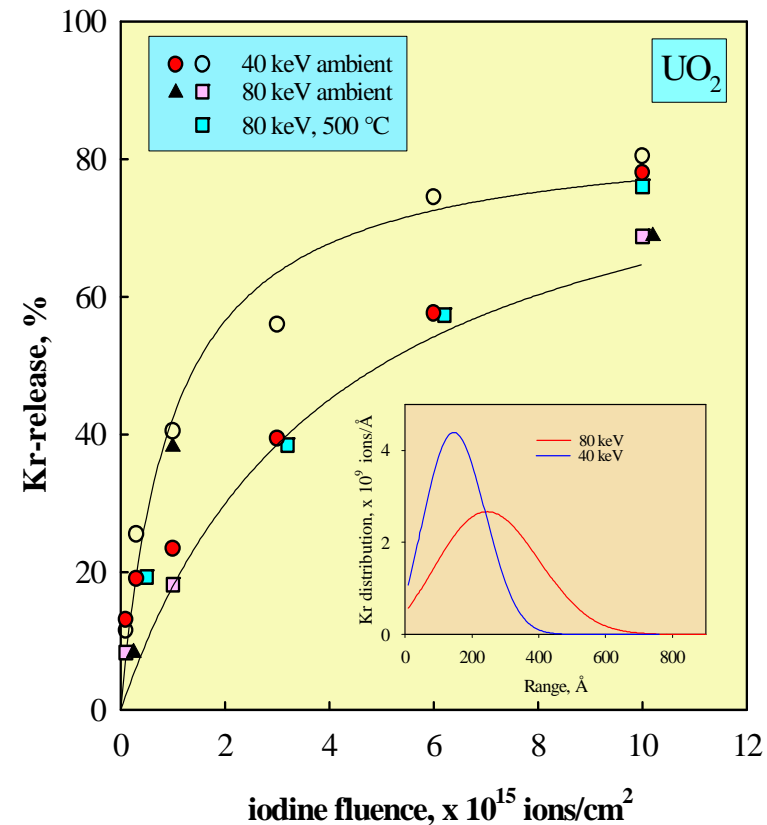


Implantation of ^{85}Kr

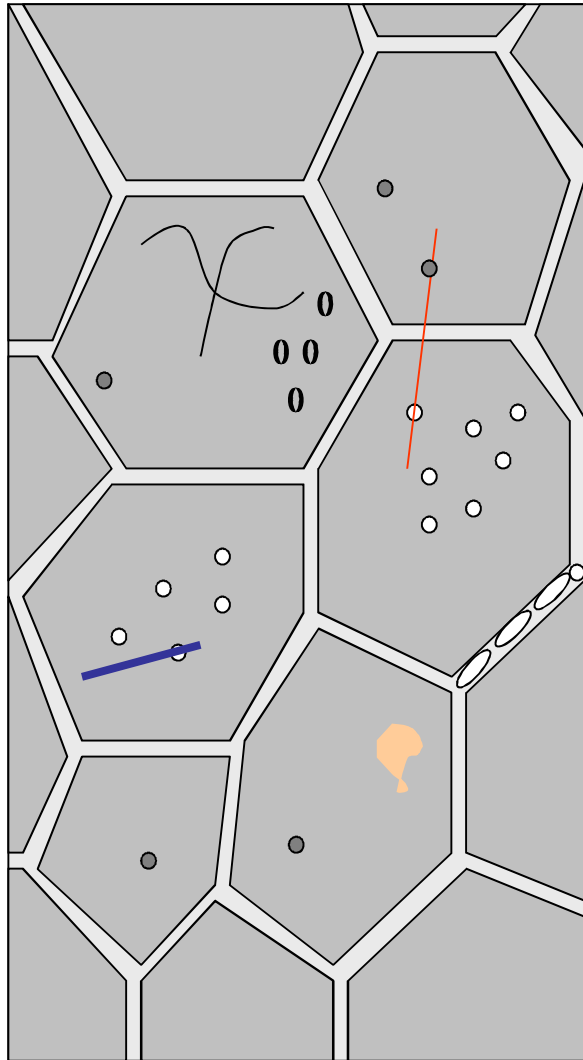
Subsequent irradiation with 72 MeV iodine-ions

The radiation-enhanced diffusion coefficient, D^* , varied linearly with the fission rate, F , according to the relation

$$D^* = AF \quad \text{with } A = 1.2 \times 10^{-29} \text{ cm}^5 \text{ and } F \text{ in fissions/sec} \cdot \text{cm}^3.$$



Behaviour of gas in solids



Fundamental data

thermodynamic solubility, diffusion coefficients

Influence of: grain boundaries, bubble formation, radioactive decay, fission, temperature, gas resolution, impurities, microstructure,...

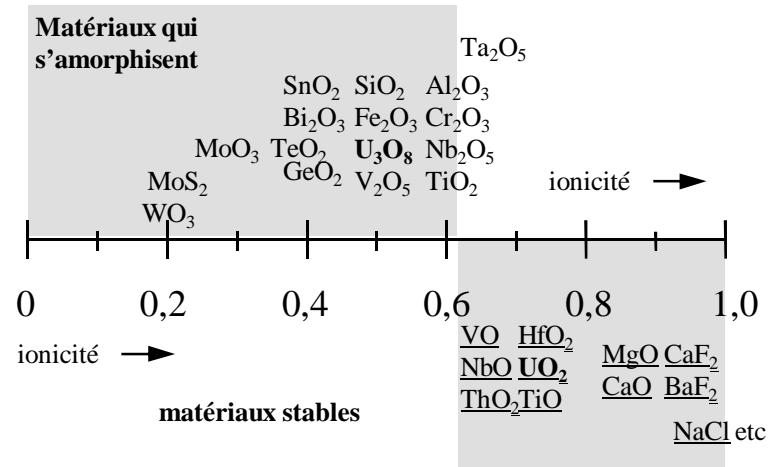
On: gas mobility, release, material property changes (mechanical, integrity, thermo-physical)

Concerns: Spent fuel, operating fuels, waste conditioning matrices, IM.

Criteria for stability

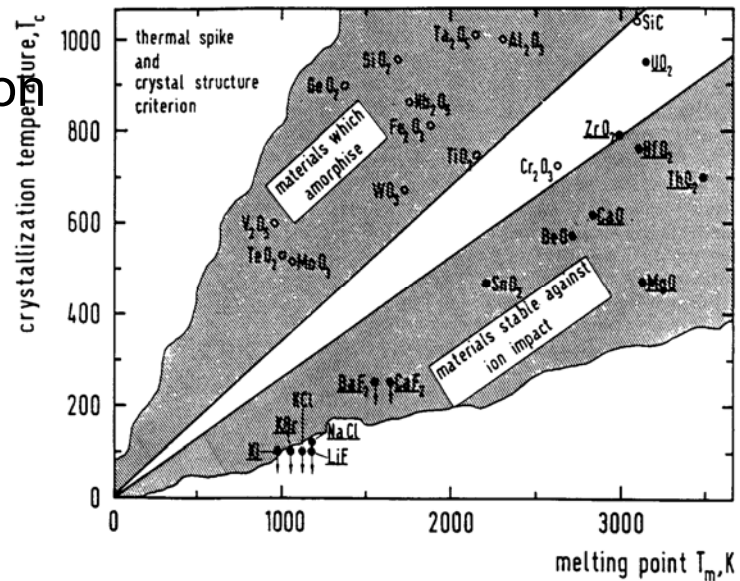


The ionicity criterion
Cubic structure are underlined



Crystallization temperature criterion

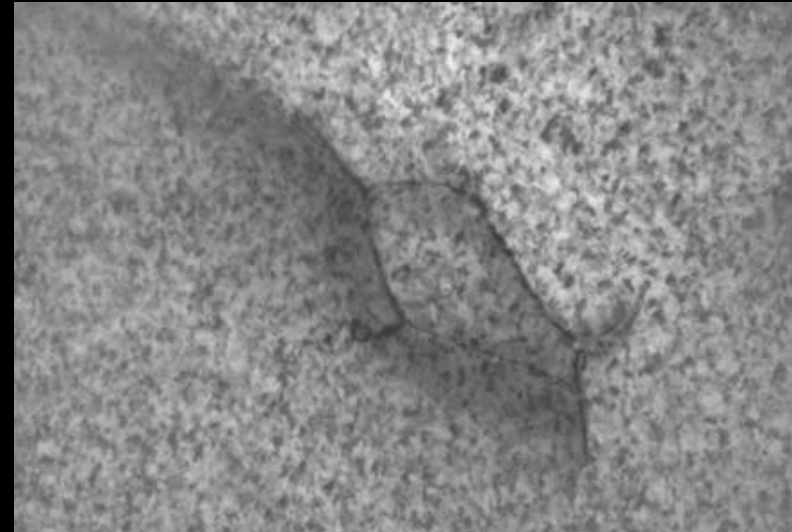
H.M. Naguib and R. Kelly



Lattice defects from radiation damage



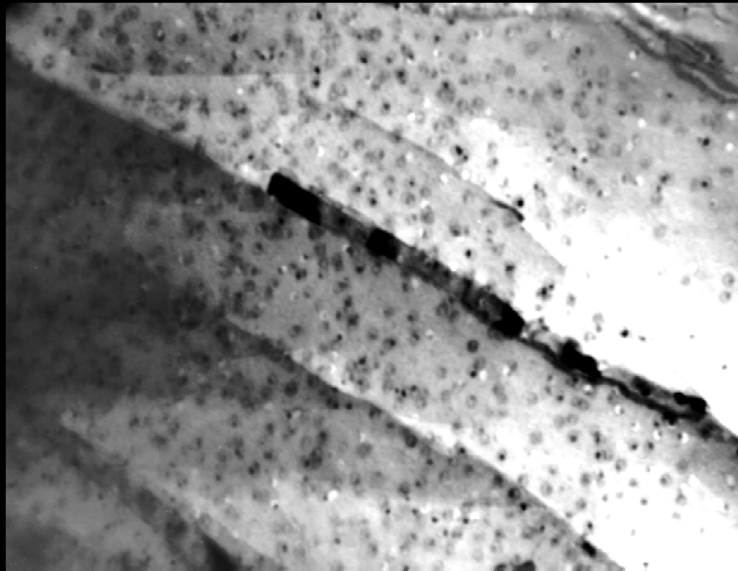
defect clusters in ion-irradiated UO_2



Dislocation loops in UO_2 irradiated at 800 K

100 nm
↔

Dislocations in UO_2 irradiated at 1300 K



Thermal spike model of *Toulemonde*



$$C_e \frac{\partial T_e}{\partial t} = \nabla(K_e \nabla T_e) - g(T_e - T) + \frac{B(r, t)}{C_e}$$
$$\rho C(T) \frac{\partial T}{\partial t} = \nabla(K(T) \nabla T) + g(T_e - T)$$

g : electron-phonons coupling constant ($\text{W.cm}^{-3}.\text{K}^{-1}$)

C_e : electron specific heat ($\text{J.cm}^{-3}.\text{K}^{-1}$).

C : material specific heat ($\text{J.g}^{-1}.\text{K}^{-1}$).

T : lattice temperature (K).

T_e : electronic temperature (K).

The equations describe the heating and cooling of the electronic system and the atomic system respectively.

The term $B(r,t)/C_e$ is the energy deposited to the material (UO_2) by one ion from the ion-beam.

The equation system is not solved analytically but a numerical solution can be calculated with only one free parameter, i.e. the mean diffusion length of the energy on the electrons. For the case of UO_2 based on the TEM observations of tracks a value of 6 nm is found.

Tracks of 3 nm diameter could be expected for a heavy fission fragment (full energy).

No direct observation of tracks in fuel but athermal diffusion and creep and gas bubble re-solution.

Apparent Specific Heat during annealing



Analysis of the heat effects

The reaction-rate formalism can be used to calculate the interstitial and vacancy concentrations :

$$K - D_i c_i k_i^2 - \alpha c_i c_v = \frac{dc_i}{dt}$$

$$K' - D_v c_v k_v^2 - \alpha c_i c_v = \frac{dc_v}{dt}$$

Simple model for defect annealing : each kind of defects is a single-energy activated process and the reaction (recombination or precipitation) is supposed to obey a reaction-rate equation of type:

$$\frac{dc}{dt} = -kc^2$$

c is the spatial concentration of the involved defects or defect/antidefect pairs, and k is a characteristic time related to the mobility of the faster defect, and expressed as:

$$k = KD_0 e^{-\frac{H}{RT}}$$

4 parameters for each process:

C_0 (initial concentration): deduced from the previous experiments

H (diffusion enthalpy)

$K D_0$ (reaction constant)

E (recovered energy during annealing): deduced from the observed heat effect & literature

Sample description – Main results



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sample	Original composition	Age, y	Damage, dpa	He, at.g ⁻¹	Bubbles		Bubble pressure, MPa	Swelling, %	
					Average radius, nm	Conc., m ⁻³		lattice	From bubbles
UO233	(U _{0.9} ²³³ U _{0.1})O ₂	5	0.00001	3.8x10 ¹⁴				0.09	
UO01	(U _{0.999} ²³⁸ Pu _{0.001})O ₂	9	0.028	7.6x10 ¹⁶				0.5	
MOX40	(U _{0.6} ²³⁹ Pu _{0.4})O ₂	12	0.12	4.7x10 ¹⁷				0.7	
UO10	(U _{0.9} ²³⁸ Pu _{0.1})O ₂	9	2.8	7.6x10 ¹⁸	1.2	1.5x10²²		1.3	0.01
P ³ B	(²³⁸ Pu _{0.9} , Pu _{0.1})O ₂	30	100	3.6x10 ²⁰	2.5	5x10²³	180	2.2	3
RTG	²³⁸ PuO ₂	36	110	5.5x10 ²⁰					
T4	(U _{0.33} , Th _{0.67})O _{2+y}	550x10 ⁶	170	7.2x10 ²⁰	3	8x10²³	320	1.5	9
U2	(U _{0.92} , Th _{0.08})O _{2+y}	220 x10 ⁶	130	5.8x10 ²⁰				1.5	

Nb: the van der Waals equation of state has not been used to calculate P_{bubble}