



SENSORS  
AND DEVICES

# Micro- and Nano- Fabrication & Quantum Technology: Towards Applications

Prof. Richard Hall-Wilton

*FBK-SD director*





...from Sweden



to Trento, Italy



# Aim of the talk

First talk was about looking at the data acquisition system as a whole ...

- How this fits into the whole for a particular application ....

In this talk, will looking towards Sensing ....

- i.e. front-end input into the DAQ pipeline ...
- Creating the data that can be used
- Will concentrate on Silicon and related technologies ...
- ... Scalability ...
- As last time, will use FBK as an example of how this works in this sector ...



# Presentations

## 2 different perspectives



### Micro-Nano Facility at the FBK Sensors & Devices Centre

Top-down overview: Outline of FBK SD centre from a helicopter view



### Quantum Technology: The Sensors & Devices Niche

Application focussed on providing sensors & devices to enable quantum science

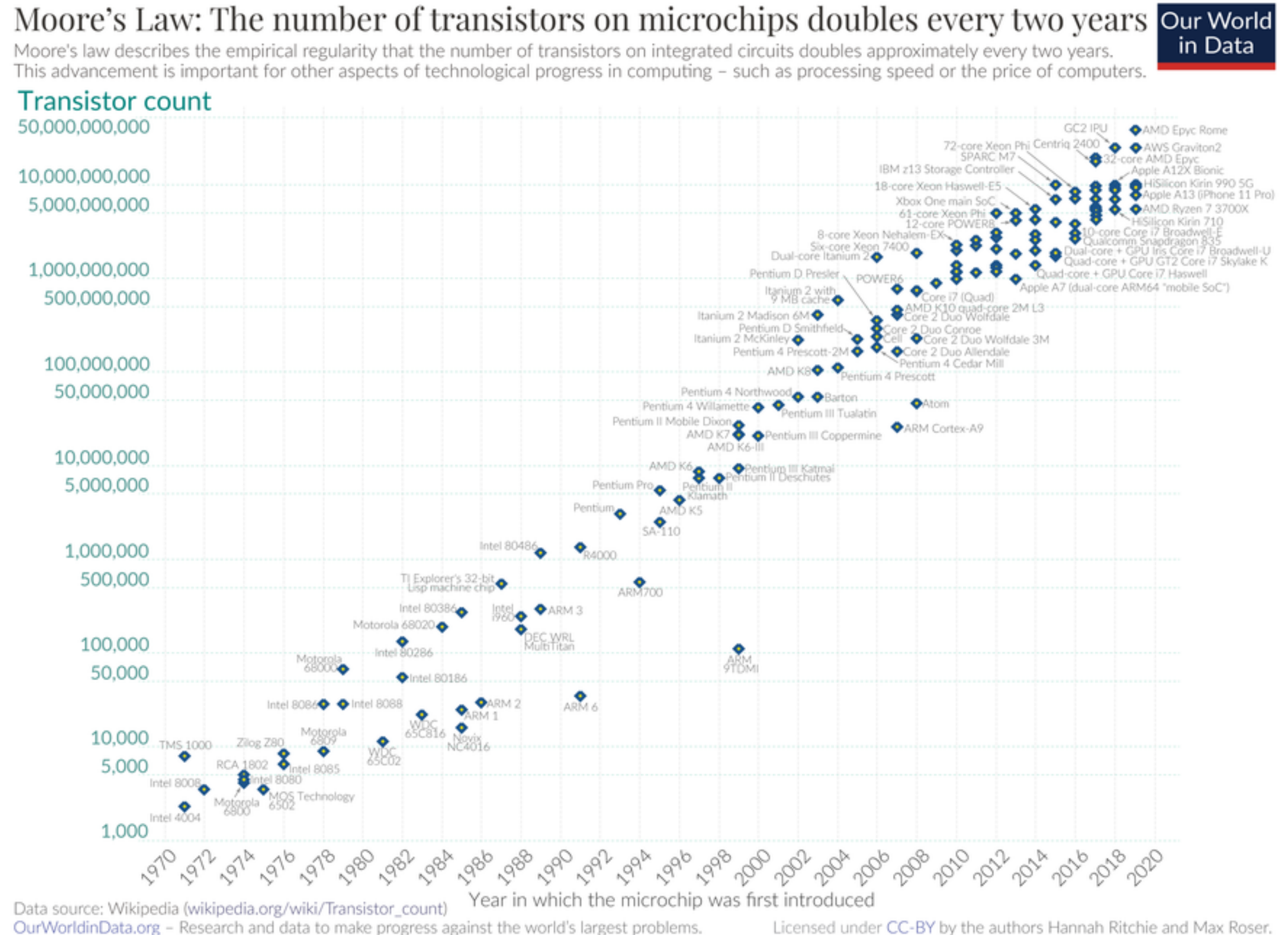
An invitation to take different perspectives on how  
you approach the challenges in your research



# Scalability

## Moore's Law

- Incredible rate of growth
- Accompanied by ability to scale to huge volumes of production
- AI is going through a comparable scaling now ...?
- Quantum just starting...?
- Silicon et al. is a huge area divided into 1 000s of niches ...



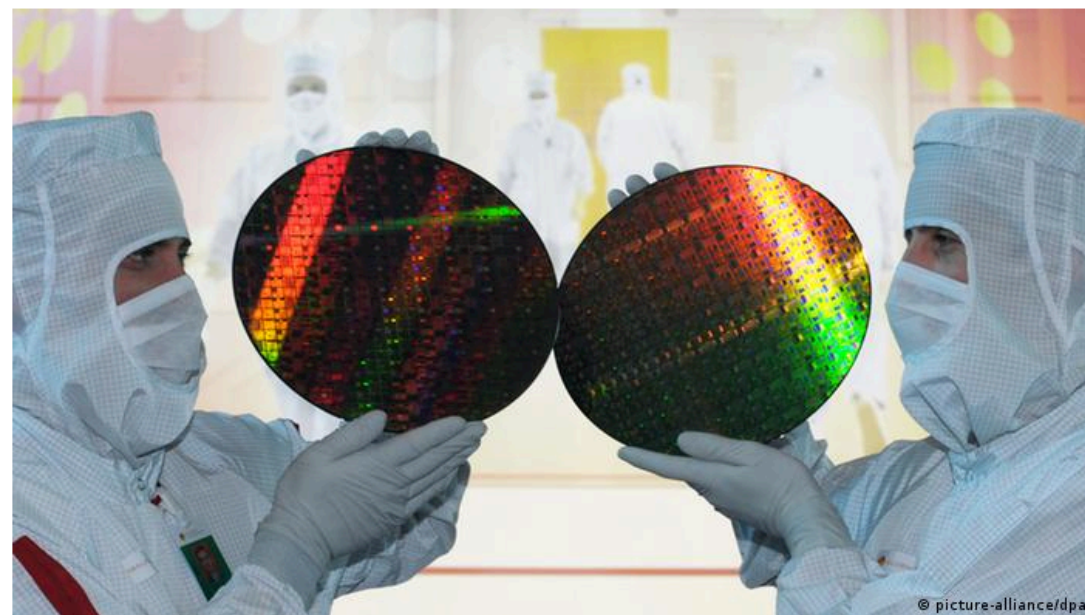


# ... highly topical themes ...

BUSINESS

## The EU's microchip dilemma: Too little or too late?

The EU is running low on semiconductors — advanced chips used in smartphones, medical devices and more — exposing its vulnerability to the vicissitudes of the China-US trade war. The bloc plans to change that. Can it?



Chipmaker GlobalFoundries is part of the Cool Silicon cluster in Dresden, Germany

The European Union said in March it planned to more than double microchip manufacturing output in the 27-member bloc to 20% of the global market by 2030. The announcement came [after a supply crunch disrupted production earlier this year](#), in particular for German auto manufacturing, the key industry in Europe's most important economy.

Chip shortages led to a million fewer cars — 5% of total production — being produced in the first quarter of 2021 as compared with the same period a year earlier, according to market analyst IHS Markit.

The bloc's ambitious "Digital Compass" plan is based on an investment of €140 billion (\$166 billion) in the digital sector over the next two to three years. Brussels also wants EU firms to step back into the

Date 29.04.2021

Author Jo Harper

Related Subjects [European Union \(EU\)](#)

Keywords [microchips](#), [chips](#), [semiconductors](#), [bottlenecks](#), [shortage](#), [EU](#)

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- The silicon crisis has been front page news
- This is an opportunity
- Message: this is solved by having a strong ecosystem backed up by research
- This leads to the capacity to solve it

Since 2 years ... now EU chips act, US, ...

An official website of the European Union How do you know?

BLOG POST | By Thierry Breton | 15 September 2021

## How a European Chips Act will put Europe back in the tech race

The world is short of semiconductors.

The shortage of semiconductors — also known as chips — has very concrete consequences on the EU economy, jobs and even leisure. Carmakers postpone the production of vehicles. Broadband providers run out of Internet routers. Gamers cannot get their hands on next-gen consoles.

**The situation might last for a while.** Semiconductors are at the core of our world's digitisation, but global supply is currently struggling to meet the explosion of demand driven by smartphones, Internet of Things and connected cars.

But it is not only about supply and demand.

### Semiconductors are at the core of the global technological race

Semiconductors are at the centre of strong geostrategic interests, and at the core of the global technological race.

Superpowers are keen to secure their supply in the most advanced chips as they are well aware that it will condition their capacity to act (militarily, economically, industrially) and drive digital transformation.

Chips are a strategic component of any industrial chain. **The race for the most advanced chips is a race about technological and industrial leadership.**

[https://ec.europa.eu/commission/commissioners/2019-2024/breton/blog/how-european-chips-act-will-put-europe-back-tech-race\\_en](https://ec.europa.eu/commission/commissioners/2019-2024/breton/blog/how-european-chips-act-will-put-europe-back-tech-race_en)

- Semiconductors, Nanotechnology, small scales and low dimensional materials are very topical
- The ability to look at these scales and these topologies makes this relevant







# Ubiquitous Sensors ...



## Sensors

Face ID  
LiDAR Scanner  
Barometer  
High dynamic range gyro  
High-g accelerometer  
Proximity sensor  
Dual ambient light sensors

## Location

Precision dual-frequency GPS (GPS, GLONASS, Galileo, QZSS, and BeiDou)  
Digital compass  
Wi-Fi  
Cellular  
iBeacon microlocation

Source: apple

- + microphone
- + buttons
- + magsafe
- +++



# Ubiquitous Sensors ...



- + video
- + true depth camera ...

## Camera

### Pro camera system

48MP Main: 24 mm,  $f/1.78$  aperture, second-generation sensor-shift optical image stabilization, seven-element lens, 100% Focus Pixels

12MP Ultra Wide: 13 mm,  $f/2.2$  aperture and 120° field of view, six-element lens, 100% Focus Pixels

12MP 2x Telephoto (enabled by quad-pixel sensor): 48 mm,  $f/1.78$  aperture, second-generation sensor-shift optical image stabilization, seven-element lens, 100% Focus Pixels

12MP 3x Telephoto: 77 mm,  $f/2.8$  aperture, optical image stabilization, six-element lens

3x optical zoom in, 2x optical zoom out; 6x optical zoom range; digital zoom up to 15x

Sapphire crystal lens cover

Adaptive True Tone flash

Photonic Engine

Deep Fusion

Smart HDR 4

Portrait mode with advanced bokeh and Depth Control

Portrait Lighting with six effects (Natural, Studio, Contour, Stage, Stage Mono, High-Key Mono)

Night mode

Night mode portraits enabled by LiDAR Scanner

Panorama (up to 63MP)

Photographic Styles

Macro photography

Apple ProRAW

Wide color capture for photos and Live Photos

Lens correction (Ultra Wide)

Advanced red-eye correction

Auto image stabilization

Burst mode

Photo geotagging

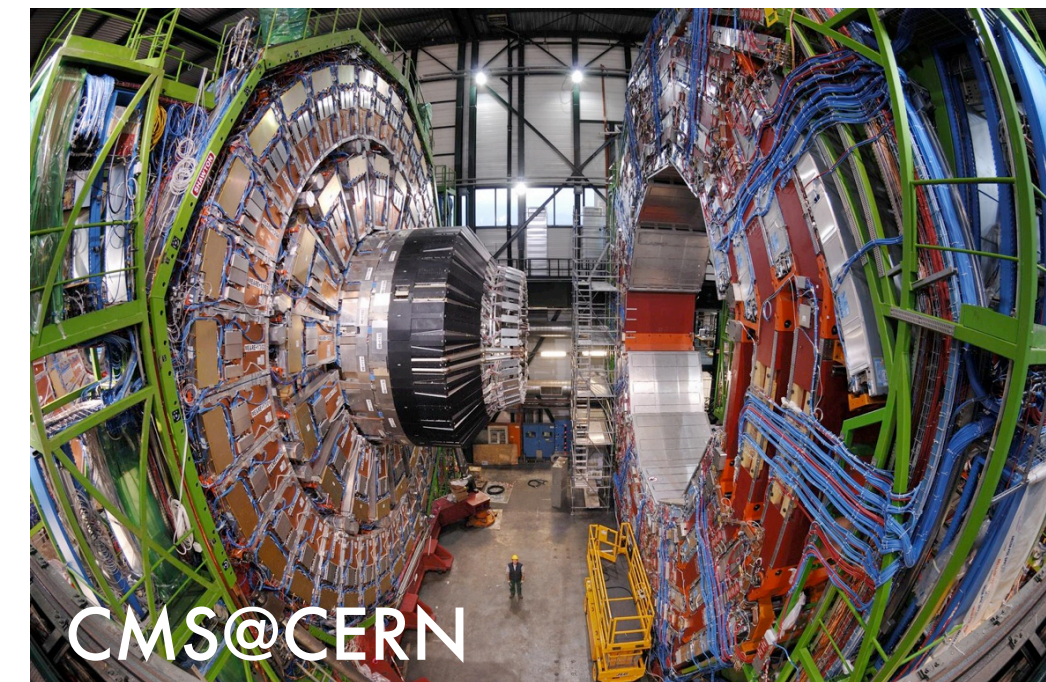
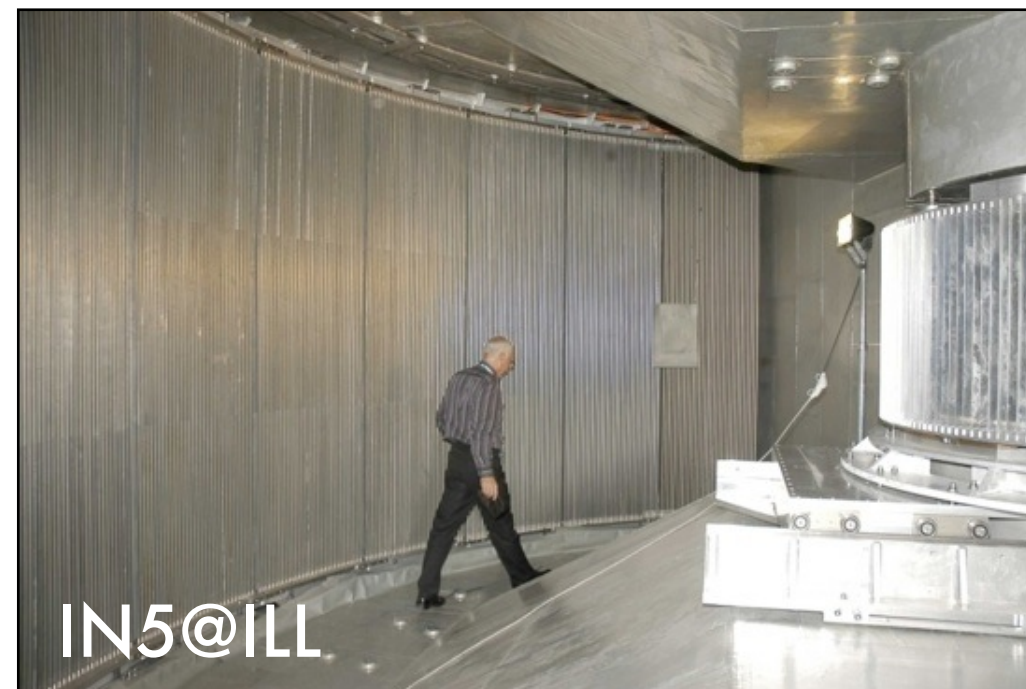
Image formats captured: HEIF, JPEG, and DNG



# Instrumentation



What camera you use has a big impact on the quality of photos that you get out of it ...



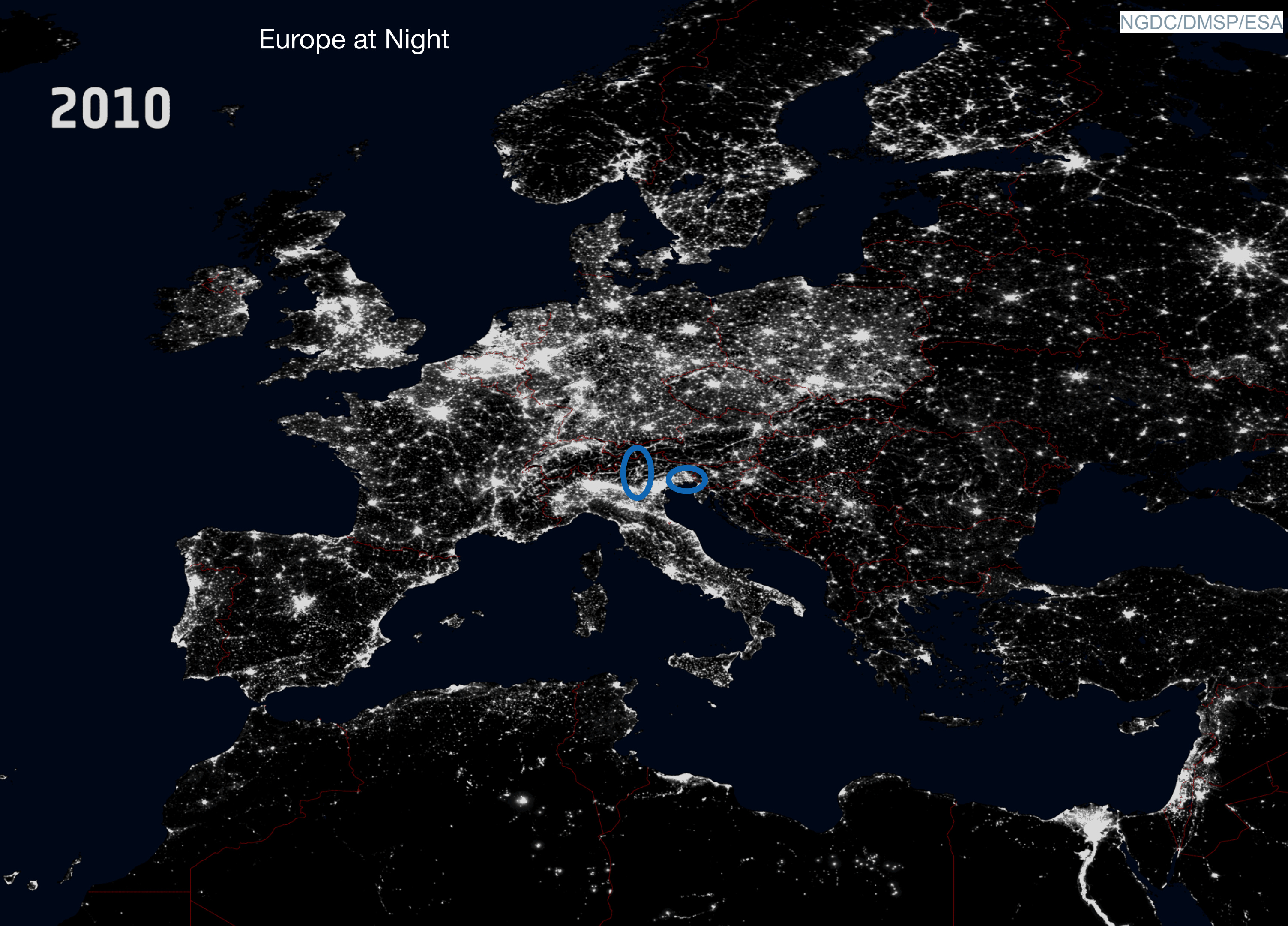
Bleeding edge Instrumentation enables novel and future science



# **FBK Sensors & Devices Centre & Micro- Nano- Facility**



2010



- Trento is on one of the main north - south Europe routes
- Region close to Austria and Switzerland

Trade routes and borders are drivers of ideas and creativity



# Fondazione Bruno Kessler

## About us

### PROFILE

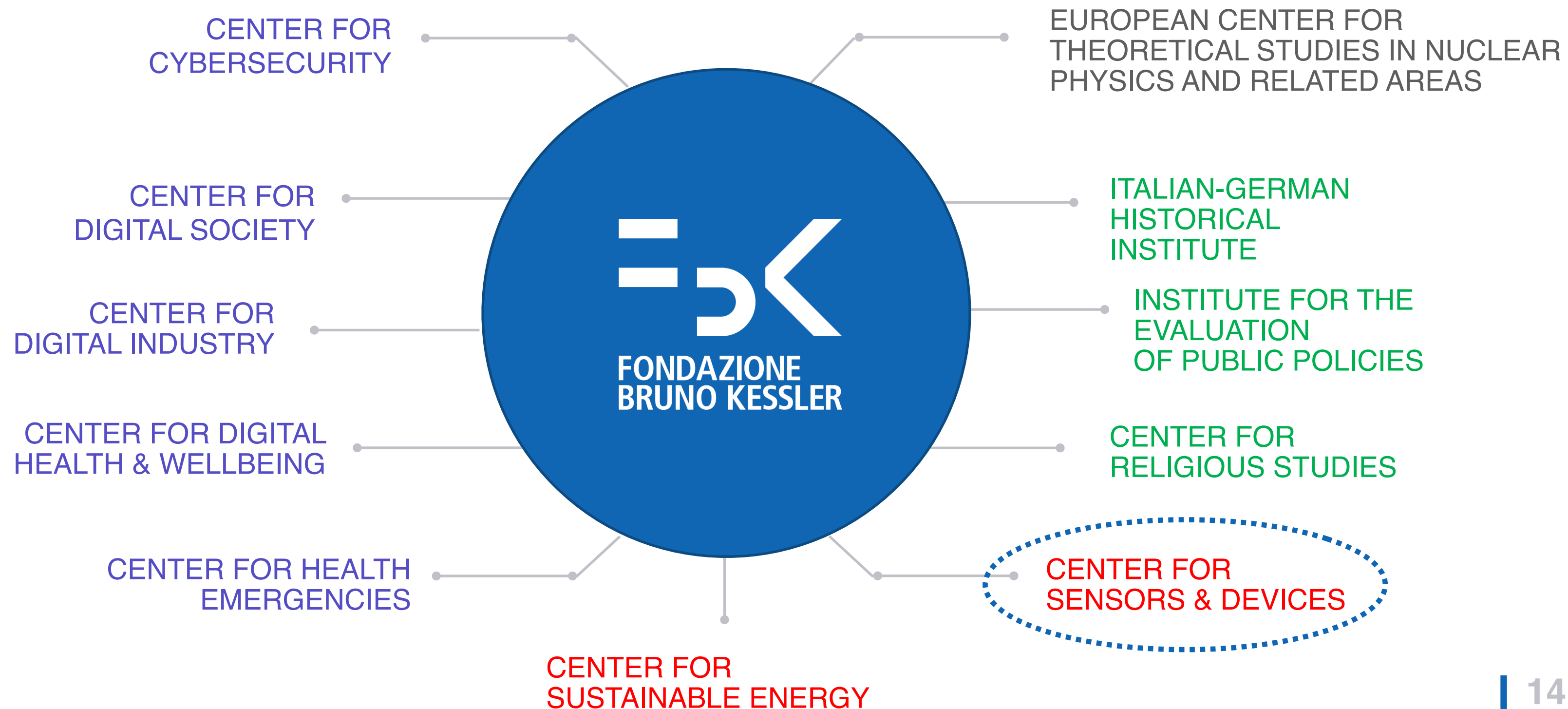
Fondazione Bruno Kessler (FBK) is a research not-for-profit public interest entity result which is 60 years old

### MISSION

FBK aims to excellence in science and technology with particular emphasis on interdisciplinary approaches and to the applicative dimension.

- **11 research Centers**
- **410 researchers**
- **2 specialized libraries**
- **7 laboratories**







# FBK-Sensors & Devices Centre

*at a glance*

20 mil €  
ANNUAL BUDGET

130+  
PUBLICATIONS/YEAR

65 Researchers  
20 Technicians  
20 PhD

100+  
EMPLOYEES

65+  
ACTIVE FINANCED PROJECTS

20 EU projects

6  
RESEARCH UNITS  
+ Partnership with CNR

2  
MAIN INFRASTRUCTURES  
(MicroNanoFacility + Labssah)

40+  
COMPANY COLLABORATIONS  
Inc. 1 newco

41  
ACTIVE PATENTS





## sensors

**a device that is used to record that something is present or that there are changes in something**



## devices

**an object or machine that has been invented for a particular purpose: an electronic device**

*Cambridge English dictionary*





*Bleeding Edge Sensors and Devices based around technological platforms*

*Scalable: silicon et al. fabrication techniques*

*Contribution across the development chain: ideation to fabricate in-house to bring to market*

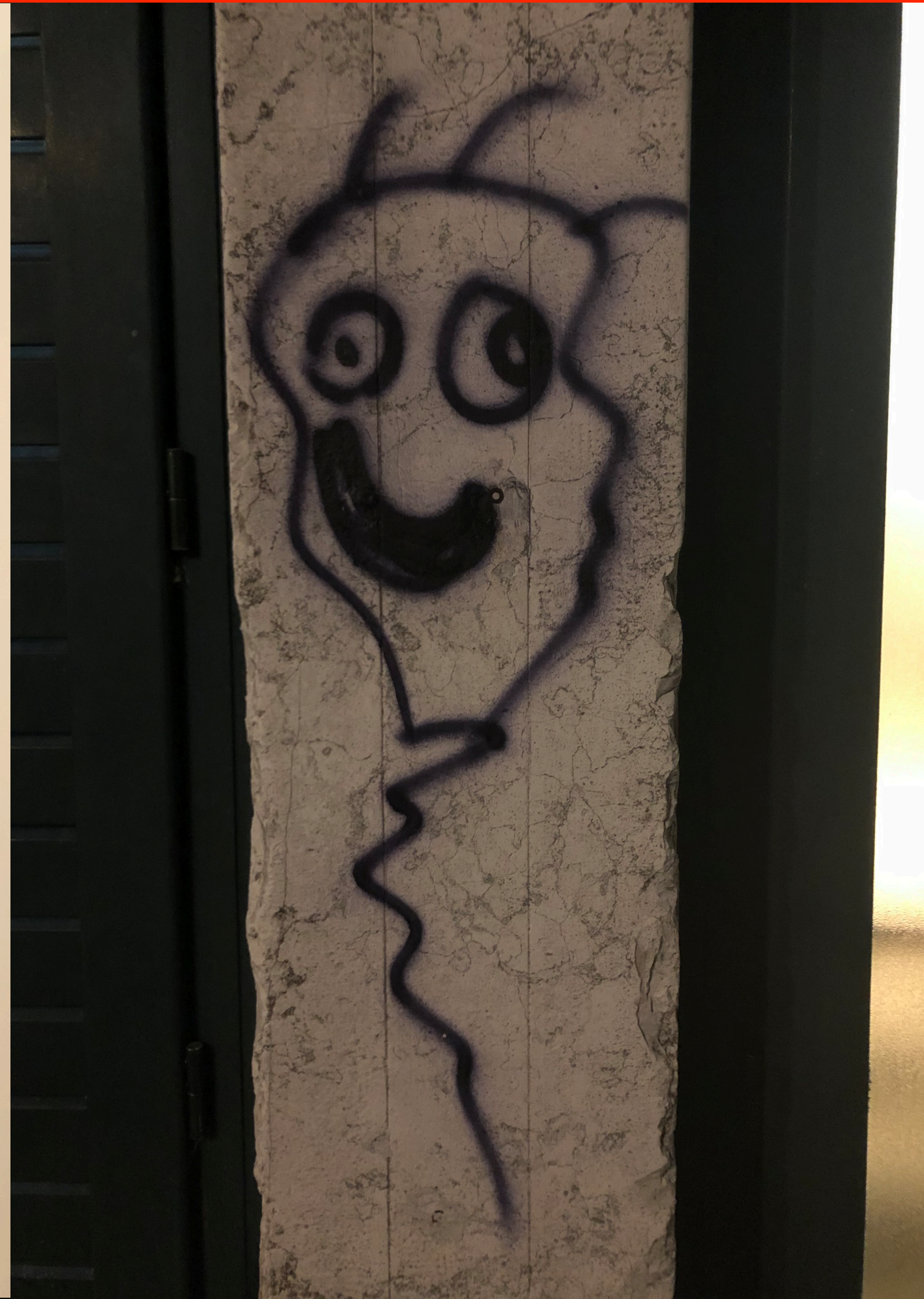
*For science and society*

**Development Philosophy:**  
*Unique capability*





... capability is only limited by creativity ...



In terms of capability, this means:

- processing capabilities of silicon to a very fine scale
- crafting features
- ability to scale

Ability to create:

- 1D features of considerable length
- 2D features
- 3D designs and integration

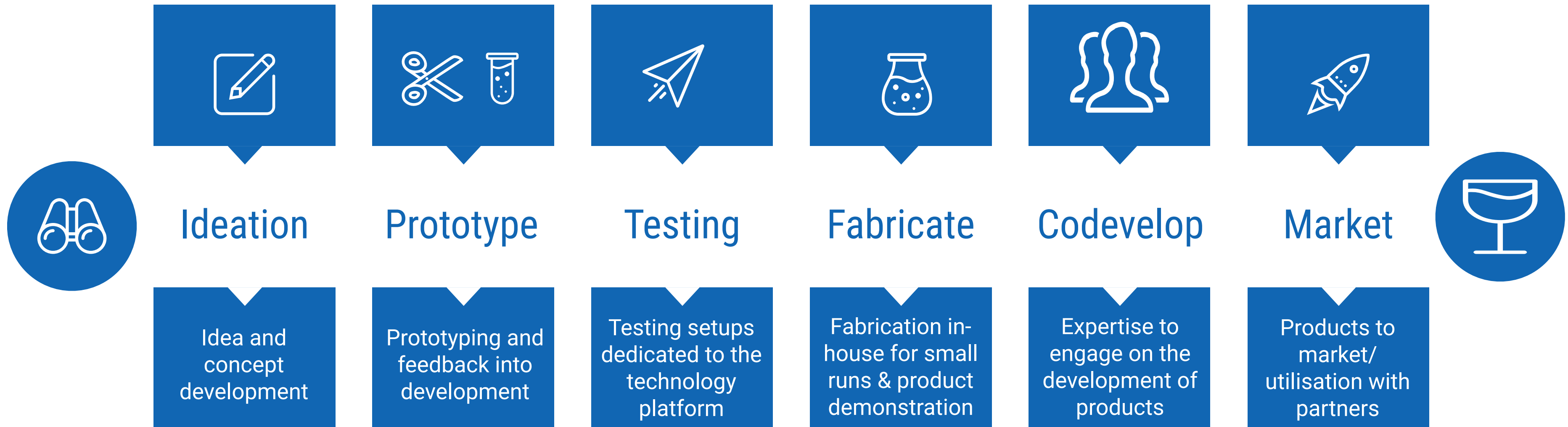
**"Sculpting on silicon"**

- Collaboration is typically needed with the application experts



## SD Centre Modus Operandi Technological Platforms

The technology platforms have expertise over the whole development chain



**Feedback loop:** advances in the technology platforms lead to seeds for the idea creation

**This represents a unique capability from the centre to collaborate and contribute at any and all stages of the development chain**





Quantum Technology

Industry

Space Industry & Big Science

*Training*

Health & Environment

*Dissemination*



Integrated Optics

Silicon Radiation Detectors:  
strip, pixel, SDD, LGAD, 3D, ...

SiPMs

CMOS: SPADs, MAPs,  
ASICs, ...

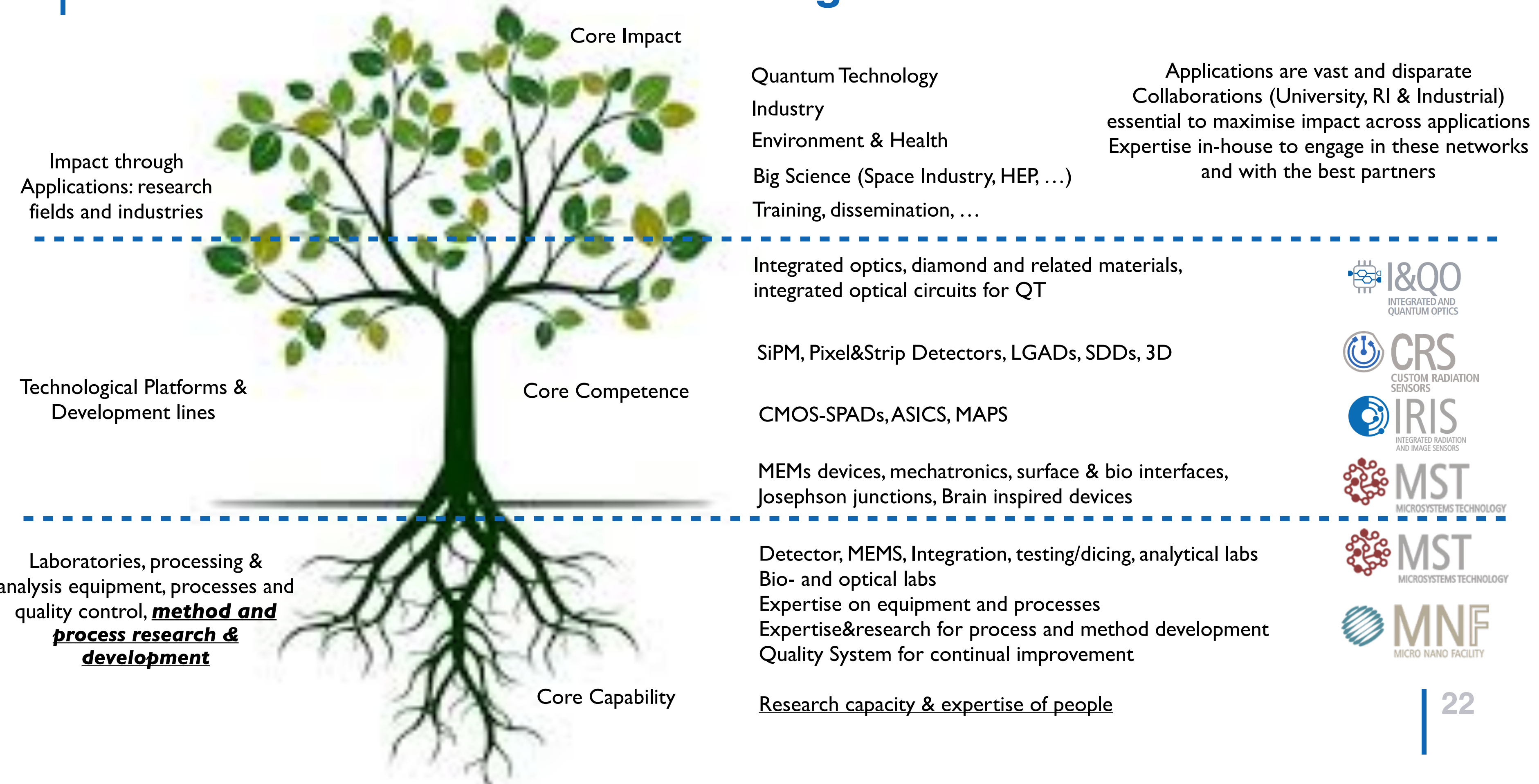
MEMs and Mechatronics

Surface Interfaces

Superconducting devices: Bolometers,  
Josephson junctions, Josephson  
Parametric Amplifiers, SQUIDs, ...



# FBK-SD Centre - How does it fit together?





# SD Centre Research Units



## Micro- and Nano- Fabrication

Cleanrooms and micro fabrication as well as the analytical capability.



## Integrated & Quantum Optics

Integrated photonic and quantum systems.



## Micro Systems Technologies

MEMS technology to cover a broad range of application fields, in particular in the mechatronics, health and environment sectors. Responsible for the joint bio-labs.



## Custom Radiation Sensors

Provide the SiPMs and silicon detectors to a wide range of clients.



## Integrated Radiation & Image Sensors

Imaging sensors designed by CMOS processes and related techniques

## Project Support & Management

Support unit to enhance research output, enable greater strategic focus, better exploitation of opportunities and effective dissemination.



# I&QO Custom Products

## Photonics and Quantum Technology

Nanomaterials

**Upconversion nanoparticles** TRL 5-6  
Nanodiamonds and bulk **diamond with NV centers**  
TRL 3-4

Integrated Optics

Integrated **spectral shaper** TRL3  
**Evanescent microring biosensors** TRL 3-4  
PICs\* with **integrated photodetectors** TRL 3  
PCB boards, **electrical control circuits** for heater TRL 3-4

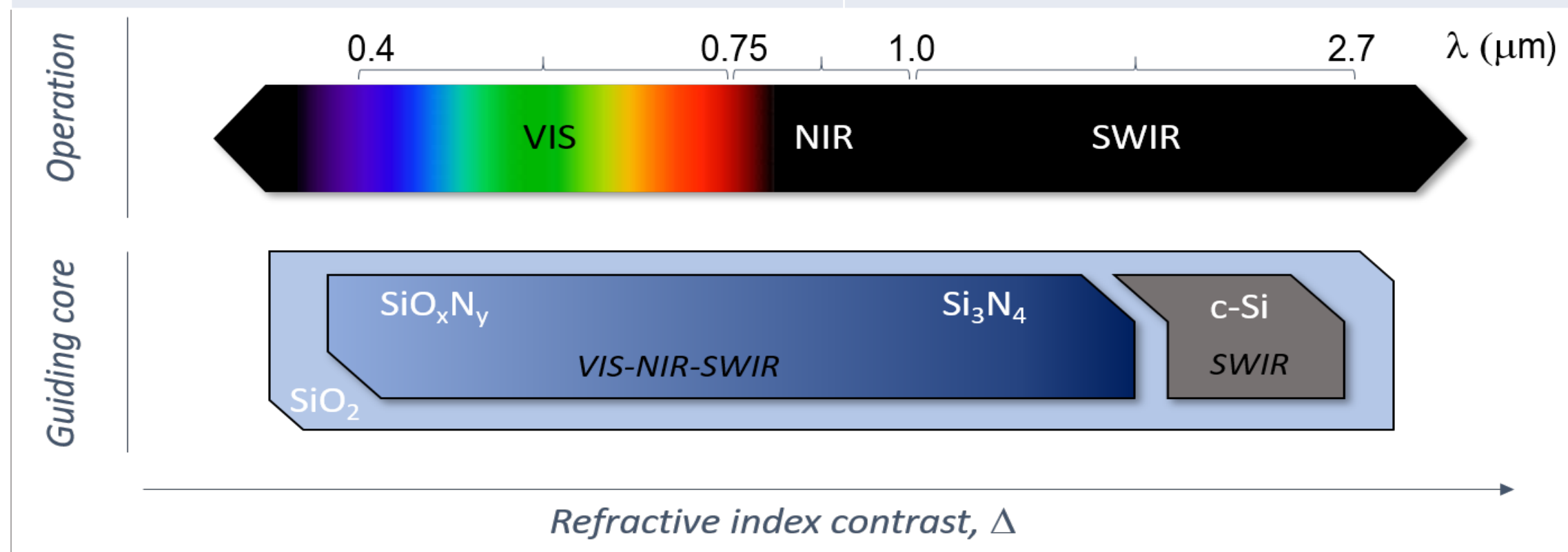
SOI based PICs TRL 2  
Si<sub>3</sub>N<sub>4</sub> and SiON based PICs TRL 3

Quantum Optics

PiCs for **linear quantum optics** TRL2  
PiCs with **integrated single photon counter** TRL2

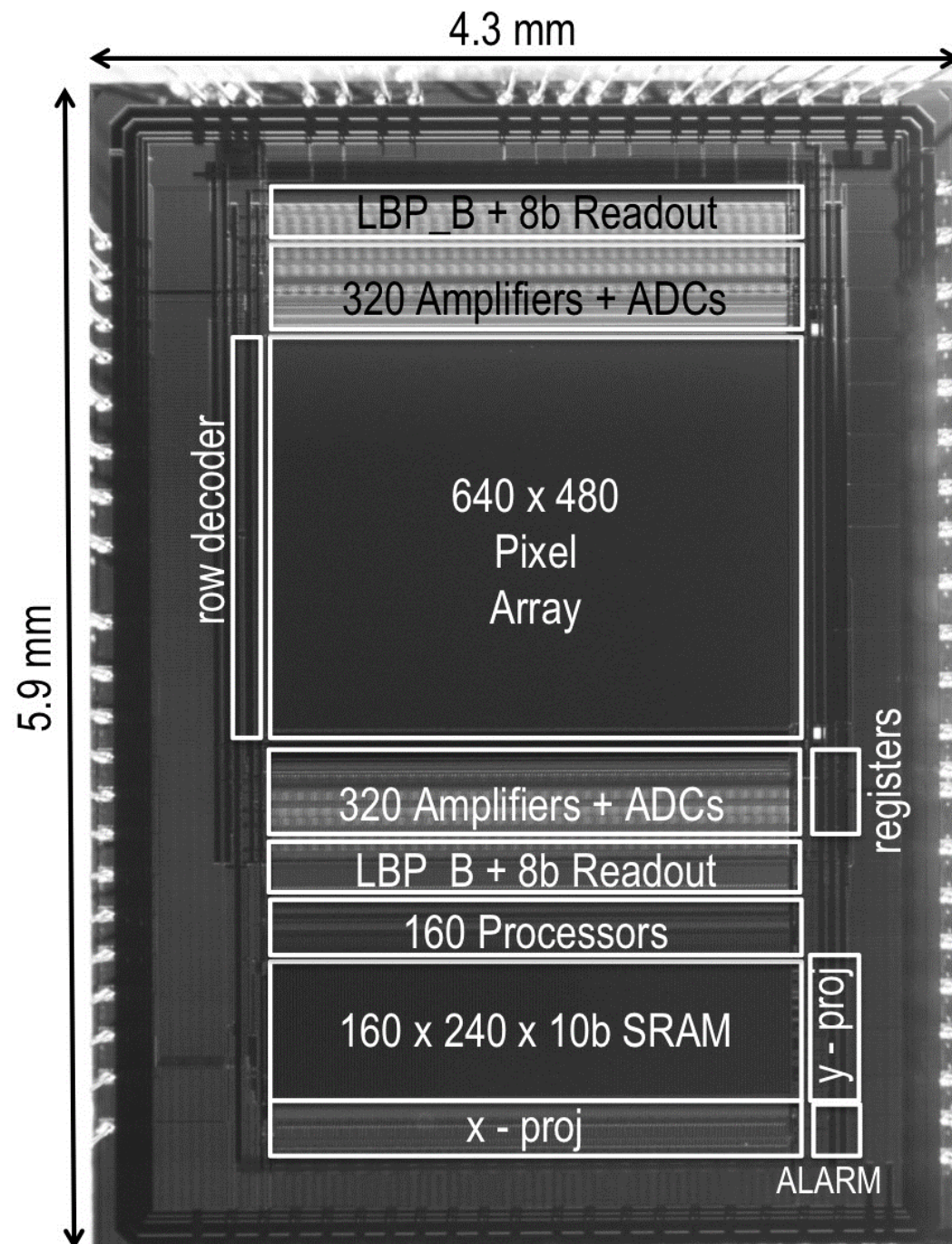
SOI PICs with **entangled photon generation** TRL 2  
Si<sub>3</sub>N<sub>4</sub> and SiON based PICs TRL 3

\* PIC Photonic integrated circuit





# Integrated Readout ASICs and Image Sensors products



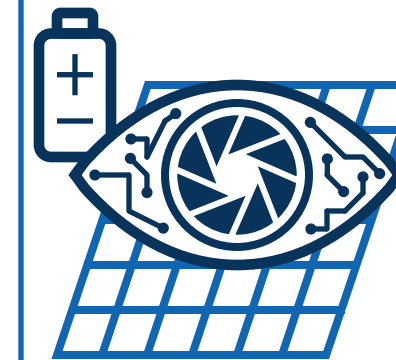
Example of a low-power vision sensor for battery-operated surveillance systems.

## Single-photon Imagers



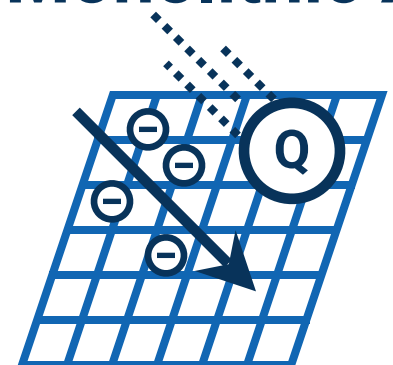
They combine single-photon detectors and high-speed electronics to count photons and measure their arrival time in parallel for each pixel.

## Low-Power Vision Sensors



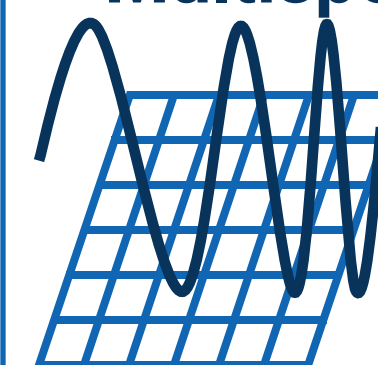
They gather extra information from the scene at chip- or pixel-level to perform complex tasks using a small amount of power.

## Monolithic Active Pixel Sensors



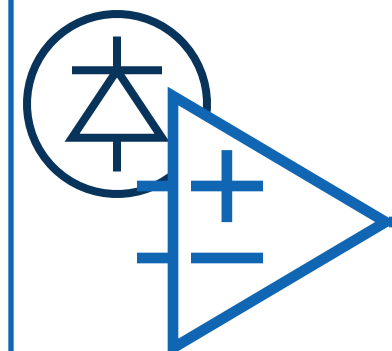
MAPS exploit the interaction of charged particles with matter to measure their energy, position and direction with a low energy budget.

## Multispectral, X-ray and THz



They add the wavelength as another variable capable of increasing the information carried by an image, to see things our eye cannot see.

## Readout ASICs



They extract the useful signal from custom detectors (SiPM, SDD, strip detectors, 3D SiPM, ...), minimizing noise and distortions.



# IRIS Technology / Application matrix

	Quantum S&T	Space S&T	Science	Bio-/Medical Food, Health	Security	Industrial / Automotive	Consumer / IoT
Single-Photon imagers	Quantum & ghost QRNG Quantum comm.	<sup>1</sup> <b>Solid-state LiDAR</b> Scientific imaging HDR imaging	Time-resolved img Quanta imaging	FLIM, PET, hadron therapy Raman, SPECT, ...		LiDAR/d-ToF	3D imaging Depth sensing 2D imaging
Low-Power Vision Sensors		Star-tracking			<sup>3</sup> <b>Low-power video-surveillance</b>	High-speed vision	AI-enhanced imaging, HDR
Multispectral, X-ray and THz			Multi-spectral (THz) imaging	X-ray imaging for dental appl.	THz / MIR sensing	<sup>4</sup> <b>Quality control with THz</b>	
Monolithic Active Pixel Sensors			Particle tracking for HEP	<sup>2</sup> <b>Particle tracking for hadron therapy</b>			
Readout ASICs	Readout ASICs for quantum detectors & photonic circuits	Readout ASICs for SiPM, SDD, InGaAs	Readout ASICs for SiPM, SDD, InGaAs	Air quality monitoring		Self-mixing interferometry	Self-mixing interferometry

TRL LEVEL

Examples



**<sup>1</sup> Solid-State LiDAR**  
Direct Time-of-Flight depth sensing based on single-photon detectors

Outdoor scene

**<sup>2</sup> Particle tracking for hadron therapy**  
Direct detection of charged particles with a low material budget

Proton Beam Source

water phantom

Detection of  $\beta$  particles from a  $^{90}\text{Sr}$  source

**<sup>3</sup> Low-power video-surveillance**  
Surveillance of large areas with battery operated devices

Smart motion detection insensitive to standard background variations (sea waves, trees moving)

**<sup>4</sup> Quality control with THz**  
Multi-spectral analysis of packaged components

Components

Components sealed in a package

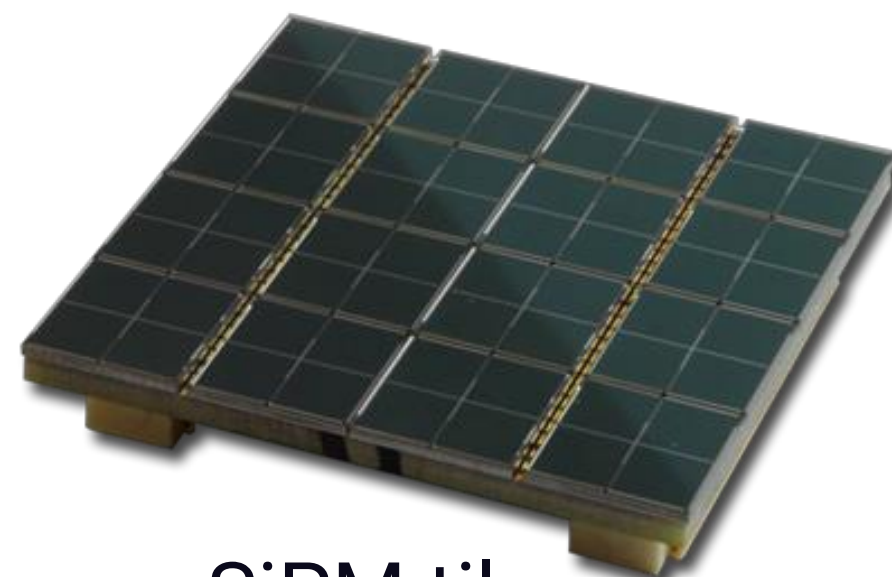


# Custom Radiation Sensors at a glance

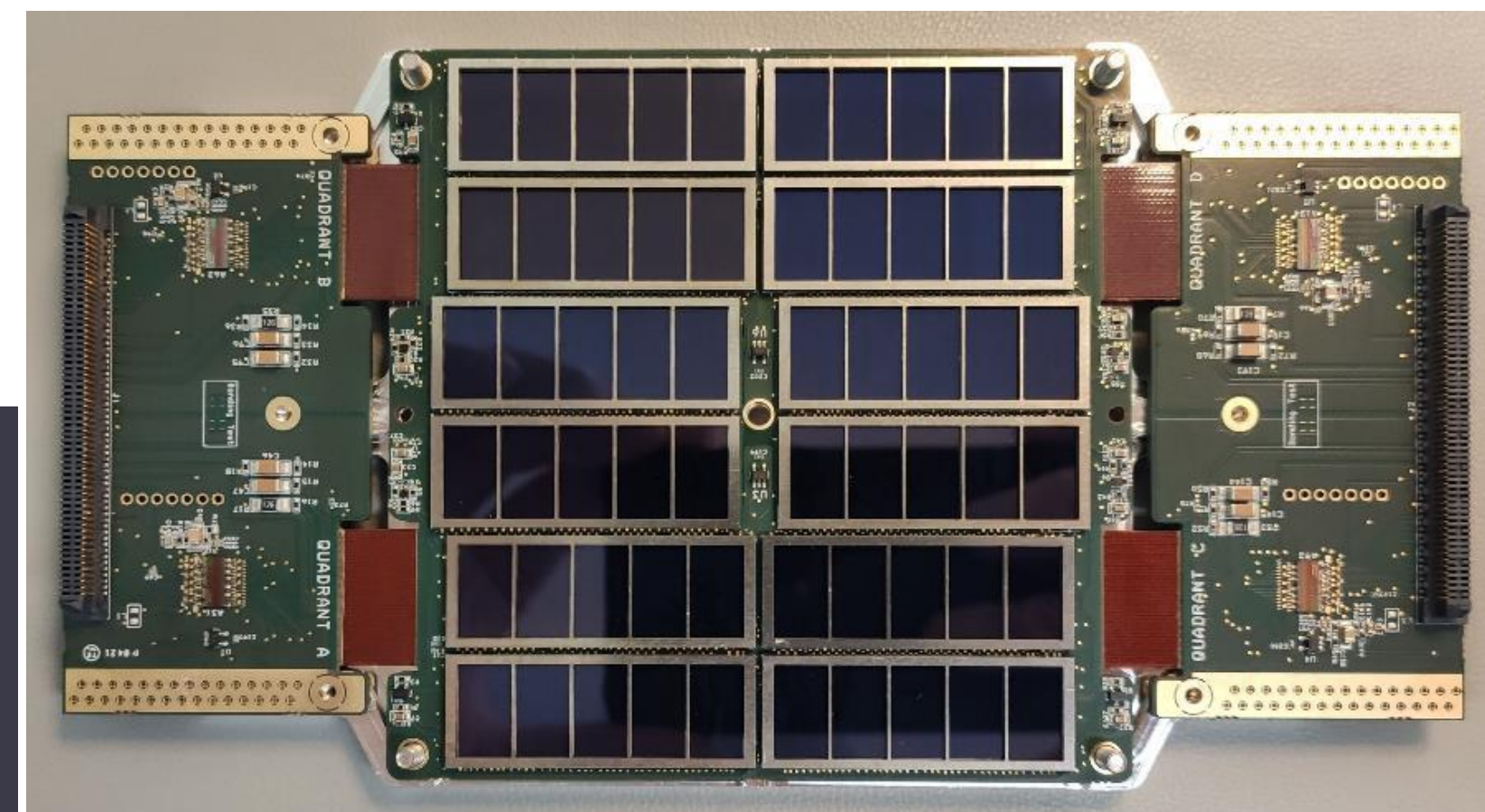
Applications (amongst others):

Medical Physics

Big Science: High Energy Physics, neutrino physics, ...



SiPM tile



*X/Gamma sensors (SDD produced at FBK)  
integrated on PCB in FBK with space compliant  
components (payload of nanostallite  
constellation)*

Space Industry



Mission: Sensors designed and realized  
to meet your needs

Our mission is highest quality research in the field of radiation sensors to stay at the forefront of the worldwide understanding of the physical processes and the technological developments to provide our partners with leading-edge devices.



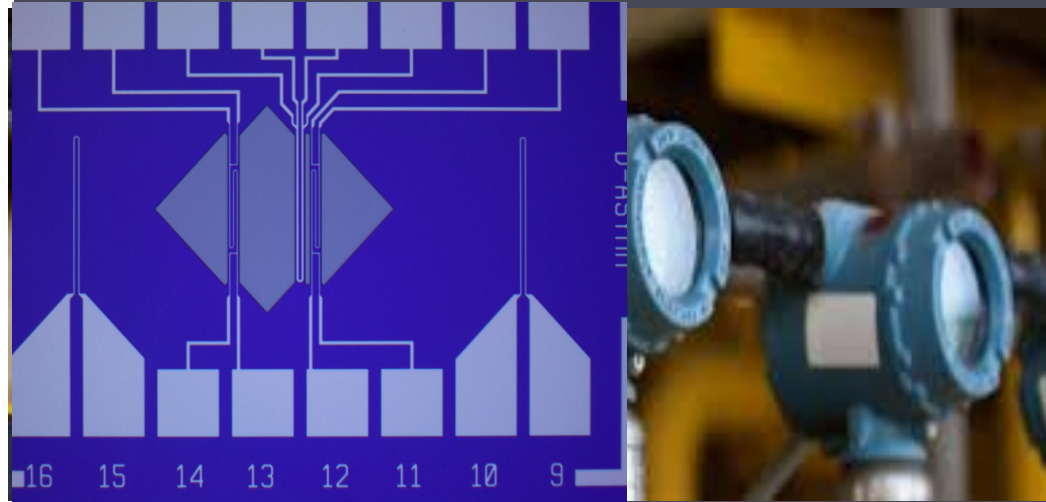
## Flow sensors for Gas **Energy metering**

## Stress Sensors for the **automotive** sector

## Nano-g accelerometer for **Space** satellite (MST/MNF)

### Objectives

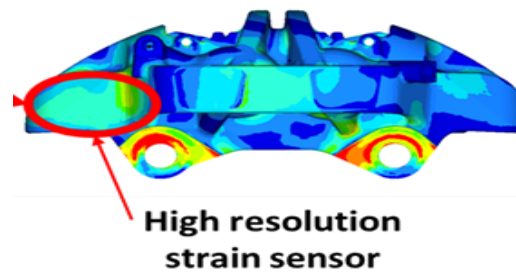
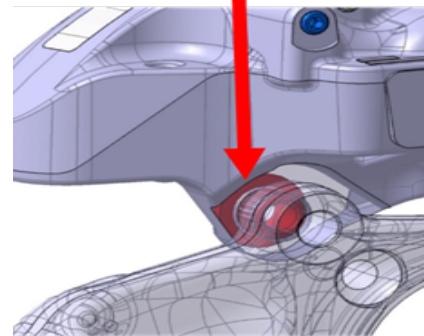
- Measurement of gas quality at the point of delivery, also in the perspective use of hydrocarbons / hydrogen mixtures for residential or industrial use.
- A multisensor MEMS device and an artificial intelligence approach to measure the higher heating value of natural gas



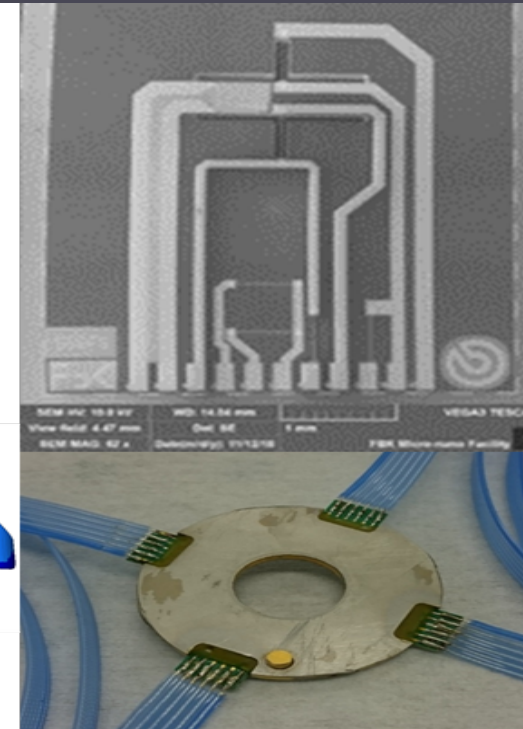
### Objective

To study MEMS sensors for direct measurement of braking torque.

Sensorised washer for reaction forces

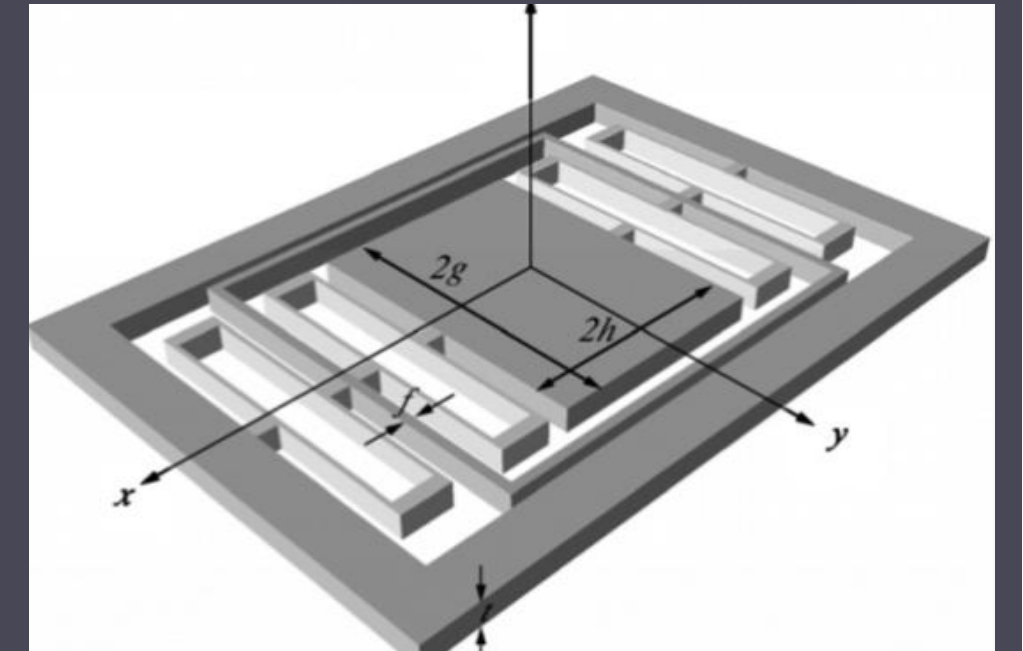


High resolution strain sensor



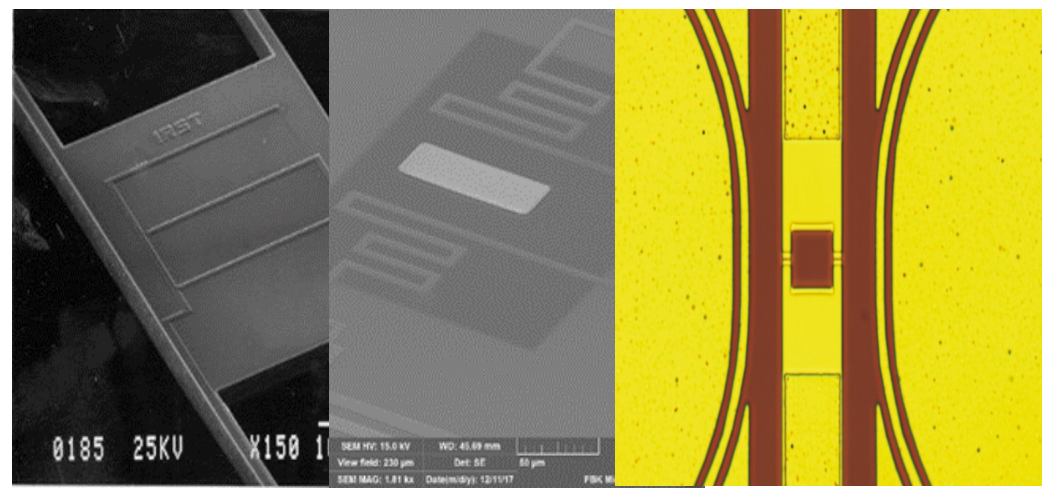
### Objectives

- The accelerometer will be based on an inertial sensor on silicon "capacitive comb" with transversal movement, realized through a process of bulk micromachining.



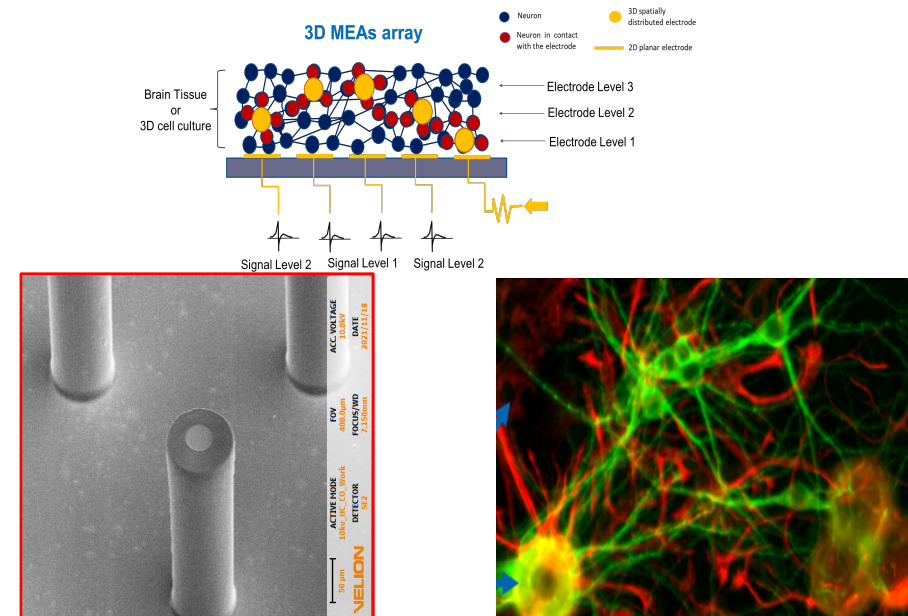
## Technologies for Quantum Devices

Superconducting devices such as SQUIDs, Josephson Junctions, Josephson Parametric amplifiers

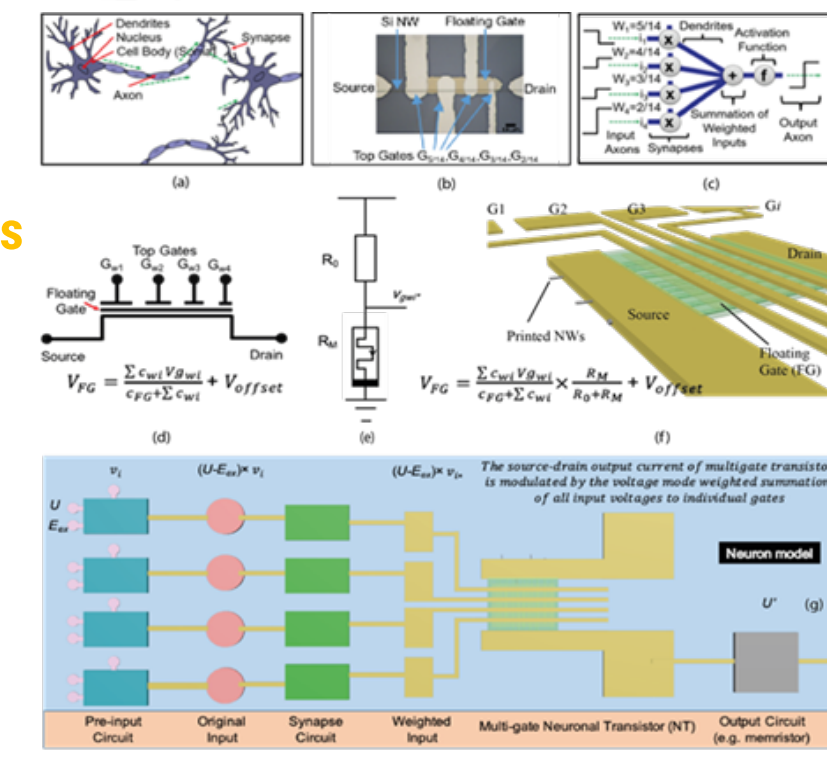


## Brain Inspired Devices

### Brain Organoids - On Chip



### Adaptive Memories for AI





## FBK Micro-Nano Facility: charting the furrow for the micro-nano technologies of the future

Our mission is to continuously push semiconductor technology, with main attention to silicon micro- and nanoprocessing, beyond consolidated state.

Leading edge sensors are produced at MNF facility thanks to worldwide recognized competences in optical and electronic lithography, etching, PVD and CVD deposition, ion implantation, thermal processes.

Fully controlled process modules allow customization of several technological platforms, like SDD, SiPM, LGAD, opto sensors, gas sensors to different applications, including space and other harsh environment.

Quantum technologies and nanofabrication R&D based on FIB/SEM innovative prototype.

Materials and devices can be characterized in the testing and analytical laboratories.

The packaging and integration laboratories allow to develop full systems at different TRLs

MNF is an open infrastructure, organized to host external users, both from research and industry.

The MNF laboratories are ISO certified.



More than 2000 sqm of Semiconductor ISO4-6 cleanrooms, testing, dicing, characterization, packaging and integration laboratories

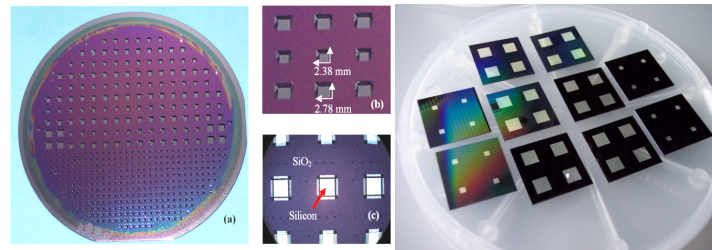
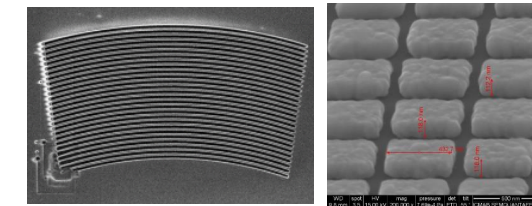


# MNF – R&D, technology, infrastructure

Silicon technology platforms for radiation sensors MEMS, photonic and QT sensors :

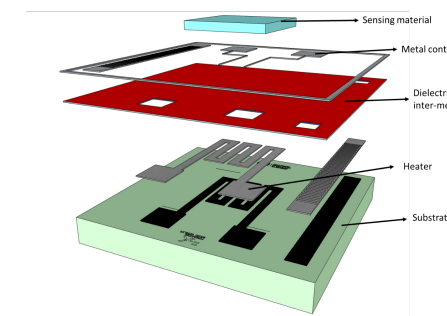
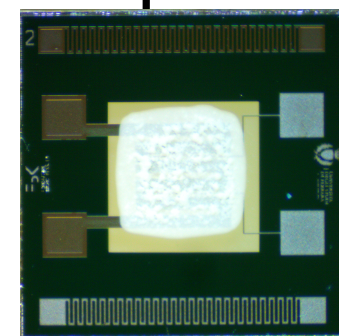
- Wafer front/back aligned optical lithography
- Highly controlled junctions
- Optical windows
- Passivation layers
- Suspended structures like free standing membranes, bridges, cantilever
- Low stress controlled thin and thick layers by PVD and CVD
- TSV – through silicon vias
- 3D integration

Nano-fabrication and characterization for quantum and plasmonic



Advanced target materials for the laser driven nuclear fusion physics experiments and laser particles acceleration

Highly selective materials for gas sensing

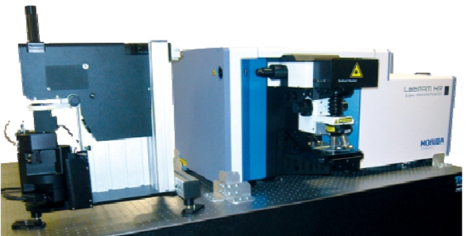
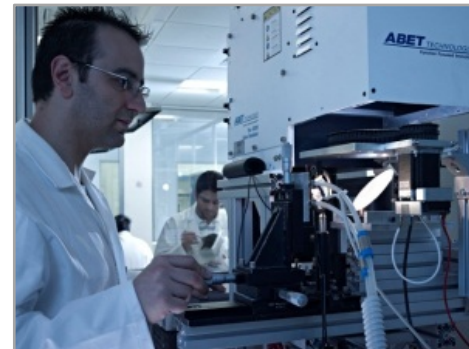


Technology customization for standard conditions and harsh environment applications



# Micro and Nano Fabrication Facility

IPCEI1: 1200m<sup>2</sup> moving to >2000m<sup>2</sup> semiconductor ISO4-6 cleanrooms



## 6" Microfabrication Area

### Clean Room Detectors

700 m<sup>2</sup>; Class 10/100 0,8 um CMOS pilot line: Ion Implantation, Oxidation, Diffusion, RIE, Deep RIE (silicon and oxide), Lithography (stepper 0.35 um and mask aligner), metal sputtering, optical profilometry

## Clean Room MEMS

500 m<sup>2</sup> Class 100/1000 diffusion, lithography (mask aligner), wafer bonding, electroplating, Si bulk micromachining, metal evaporation, RIE, mechanical and optical profilometry,

## Testing Area

300 m<sup>2</sup> manual parametric testing, automatic parametric/functional testing, optical testing (spectral responsivity, quantum efficiency), solar cells efficiency characterization, gas and pressure sensors test benches

## Integration Area

100 m<sup>2</sup> clean room Class 1000 Microassembly station; screen printing, bonding (ball & wedge bonder), Shear-Pull Tester, reflow oven, CNC micro-mill, pick and place

## Nano- and Micro- Analytical Facility

Nano Ramen, FIB-SEM-EDX-EBSD, D-SIMS, TOF-SIMS, XPS, AFS, XRD/XRF



# Analytical facility



## D-SIMS Dynamic Secondary Ion Mass Spectrometry

Composition depth profile  
very high sensitivity: ppm-ppb  
depth resolution: 1 nm; lateral resolution: 1 mm



## ToF-SIMS Time of Flight Secondary Ion Mass Spectrometry

Elemental chemical mapping  
very high sensitivity: ppm-ppb  
lateral resolution: 0.3 mm

## XPS X-Ray Photoelectron Spectroscopy

Chemical and elemental surface analysis  
sensitivity: 0.5-1%; lateral resolution: 5 mm

## FIB-SEM-EDX-EBSD

Focused Ion Beam; Electron microscopy; Energy Dispersion X-Ray; Electron Back Scattered Diffraction

## AFM Atomic Force Microscopy

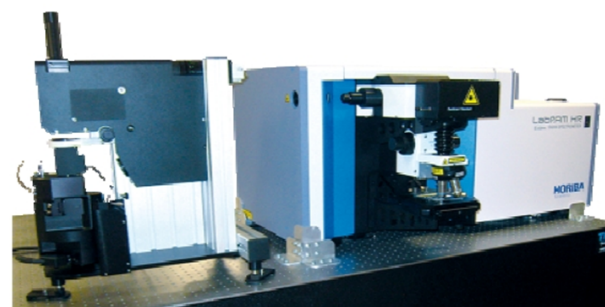
Surface microscopy  
vertical resolution: 0.5 nm; lateral resolution: 5 nm

## Nano Raman

Raman Spectroscopy coupled to SPM microscopy

## XRD/XRF X-ray Diffraction / X ray Fluorescence

Elemental, crystallographic phase and stress analyses  
Spatial resolution: 1 cm; Sensitivity: 0.1-1%





# IPCEI ME 1: improve European competitiveness in microelectronics

## Improve production of devices in Europe

IPCEI: Key strategic instrument with regard to the implementation of the European Union Industrial Strategy

IPCEI ME (Microelectronics) 1: 32 companies and RTOs from FR/DE/IT/AU on 43 sub-projects

*Ecosystem: Up to 425 indirect partners involved*

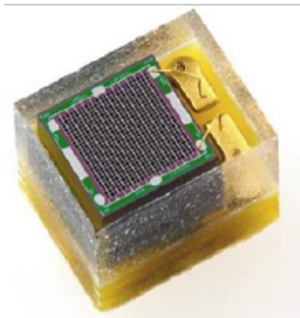
5 technology fields: energy efficient chips, power semiconductors, sensors, advanced optical equipment and compound materials

*IPCEI ME1 for FBK:*

- Ongoing 2021-2024
- Equipment, people, research effort to achieve this
- Technical target: towards 3D integration with through silicon vias (sensor + readout chip).

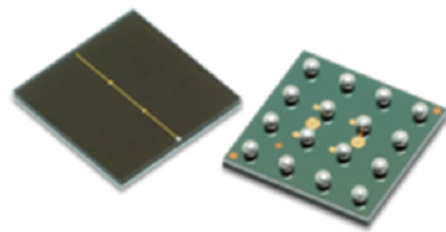
**... + new 3D cleanroom ...**

□ **Standard SiPM**



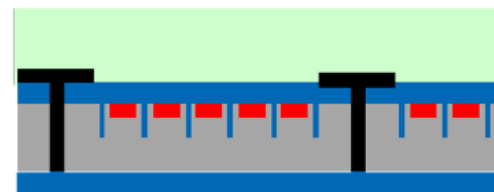
1 channel

□ **TSV SiPM**



1 channel

□ **Segmented SiPM**



Tens of channels

□ **3D-integrated SiPM**



Thousands of channels  
(1 chn per pixel)

Sensor



Readout chip

TSV



# IPCEI ME/CNT: improve European competitiveness in microelectronics

## Improve production of devices in Europe



IPCEI ME continuation - *now approved* - expected to be:

- 20 States
- More than 100 members
- Coordination
- Future connection with the CHIPS ACT?
- Achieving sustainability by updating equipment, expertise, techniques, research and investing in personnel
- Sustainability by strengthening the ecosystem

IPCEI ME/CNT for FBK:

- 3D integration -> heterointegration
- SiC & Ge on Si – with attention to space, QT, environment, automotive sectors



# 「Custom Radiation Sensors」

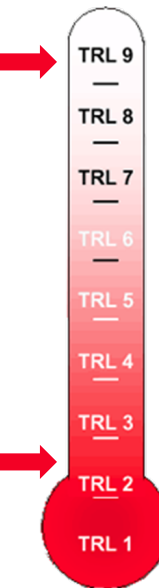


# CRS research Unit

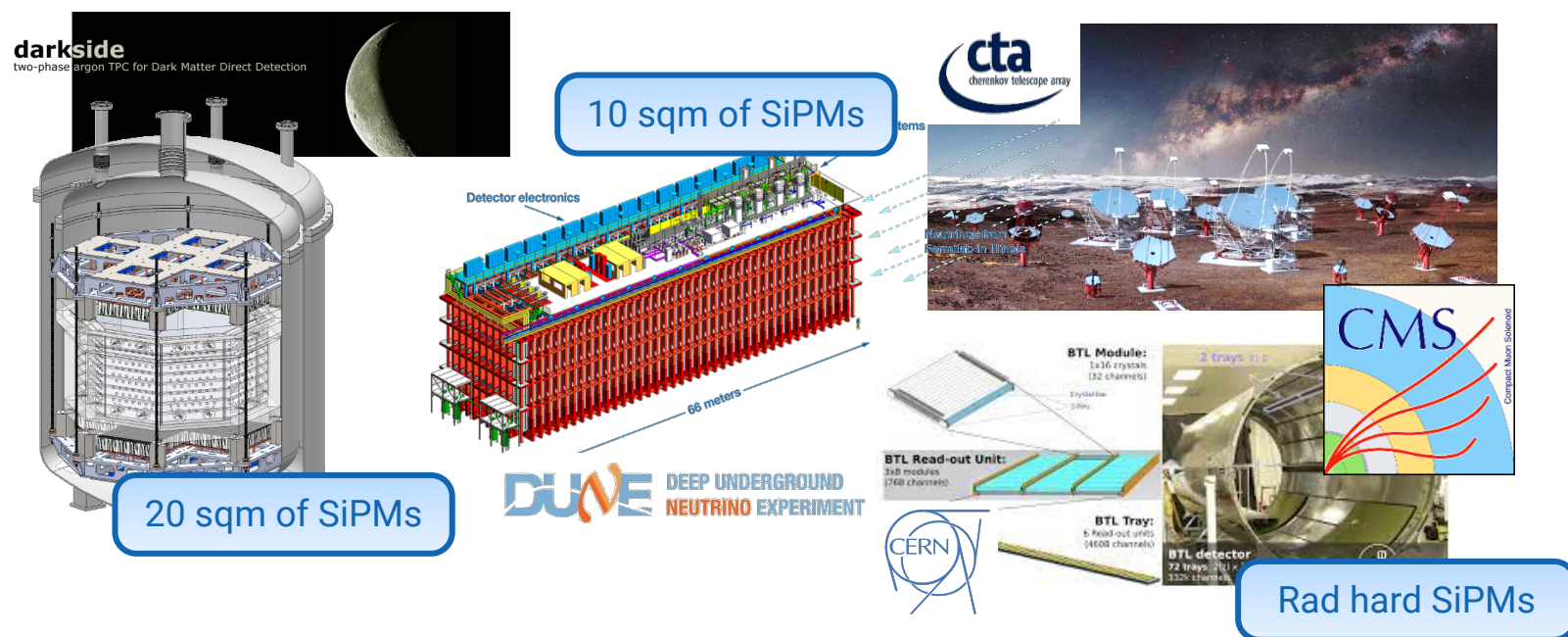
## Silicon Photomultipliers

FBK-SD is *recognized as one of the world leaders in the development of Silicon Photomultipliers (SiPMs)*.

FBK-SD SiPMs are *employed in a wide range of high-tech applications*, from Big Science Experiments to Industry (Medical Imaging, Automotive and Space). All SiPM activities require *high R&D intensity to remain competitive and to serve new applications*.



### FBK SiPMs for Big Science Experiments



**Relevance:** *high-profile experiments, large production volumes* of silicon wafers (potentially > 40 sqm), *high TRL* (silicon in package).

**Experiments:** Darkside-20k (INFN), CMS-BTL (CERN), CTA (INFN + international), DUNE (INFN + US-DoE), nEXO (Stanford)

### FBK SiPMs for Industry



**Relevance:** *Industrialization* of FBK SiPMs (through partnership with Broadcom), *mass-market applications* (automotive LIDAR), *space economy*, strong *scientific network* in medical imaging.

**Applications:** Health: Medical Imaging (ToF-PET), Automotive LIDAR, Satellite payloads (Atmospheric LIDAR, scientific payloads), + other emerging applications.



# CRS research Unit

## Silicon Drift Detectors, planar and 3D sensors

FBK-SD is *recognized as one of the world leaders in the development of Silicon Drift Detectors* (SDD) and silicon planar technology, strip and pixel detectors, and 3D sensors. The detectors are finds applications mainly in high energy physics, and x-ray spectroscopy both for astrophysics and material analysis.

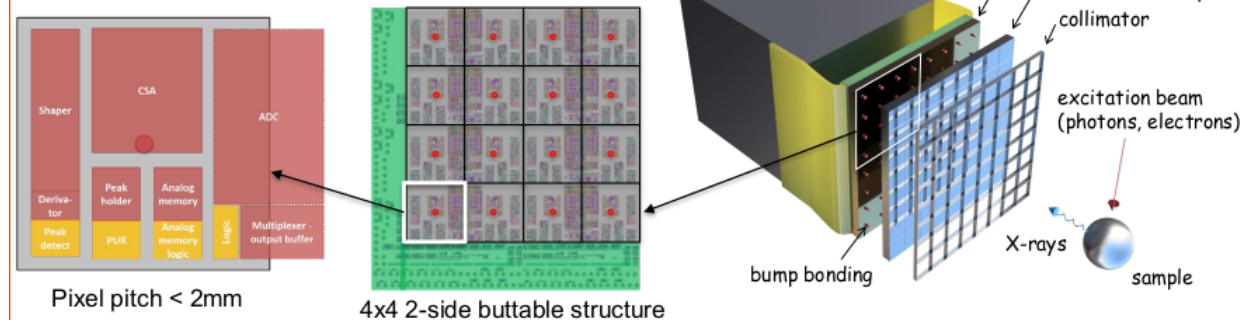
### SDDs



monolithic SDDs arrays to be coupled to the **SCARLET** ASIC for ultra-high rate X-ray spectroscopy (50-100Mcount/s)

ASIC main features:

- >1Mcounts/s/channel count rate
- $\Delta E < 200\text{eV}$  @1Mcps
- full spectroscopy chain on-chip
- bump-bonding with detector



### Sensors for KAONNIS: the SIDDHARTA-2 experiment

KAONNIS (KAOn Nuclear/Nuclei Interaction Studies) is an integrated initiative dedicated to the experimental studies of the low-energy kaon-nucleon and kaon-nuclei interactions. -> 1mm thick sensors.



### Planer and 3d

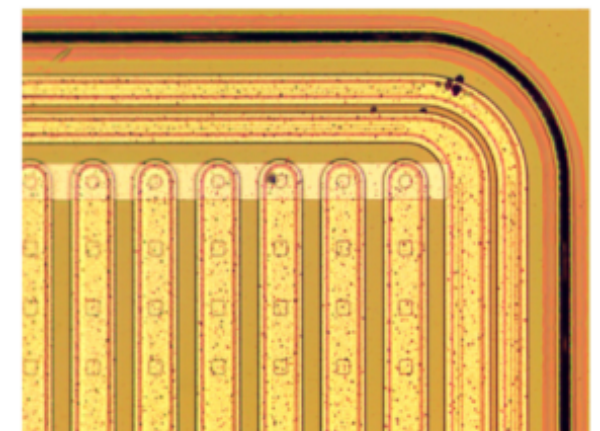
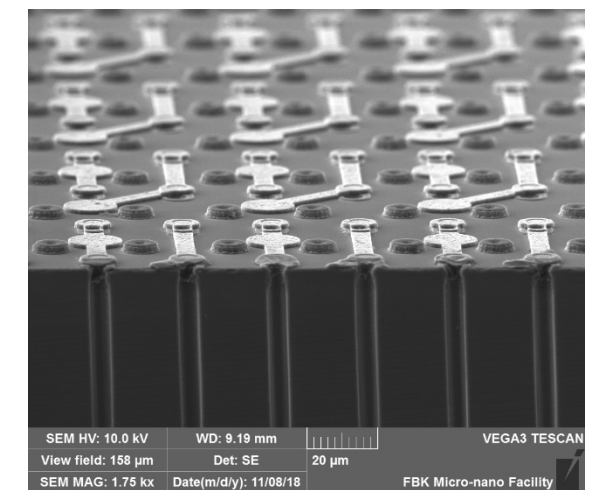
#### HEP applications

Production of pixel and 3d detectors for ATLAS ITk

Expecting productions for CMS ITk

#### Spectroscopy

Production of pixel detectors with thin entrance window for PSI : soft x-ray ( ~200eV) spectroscopy

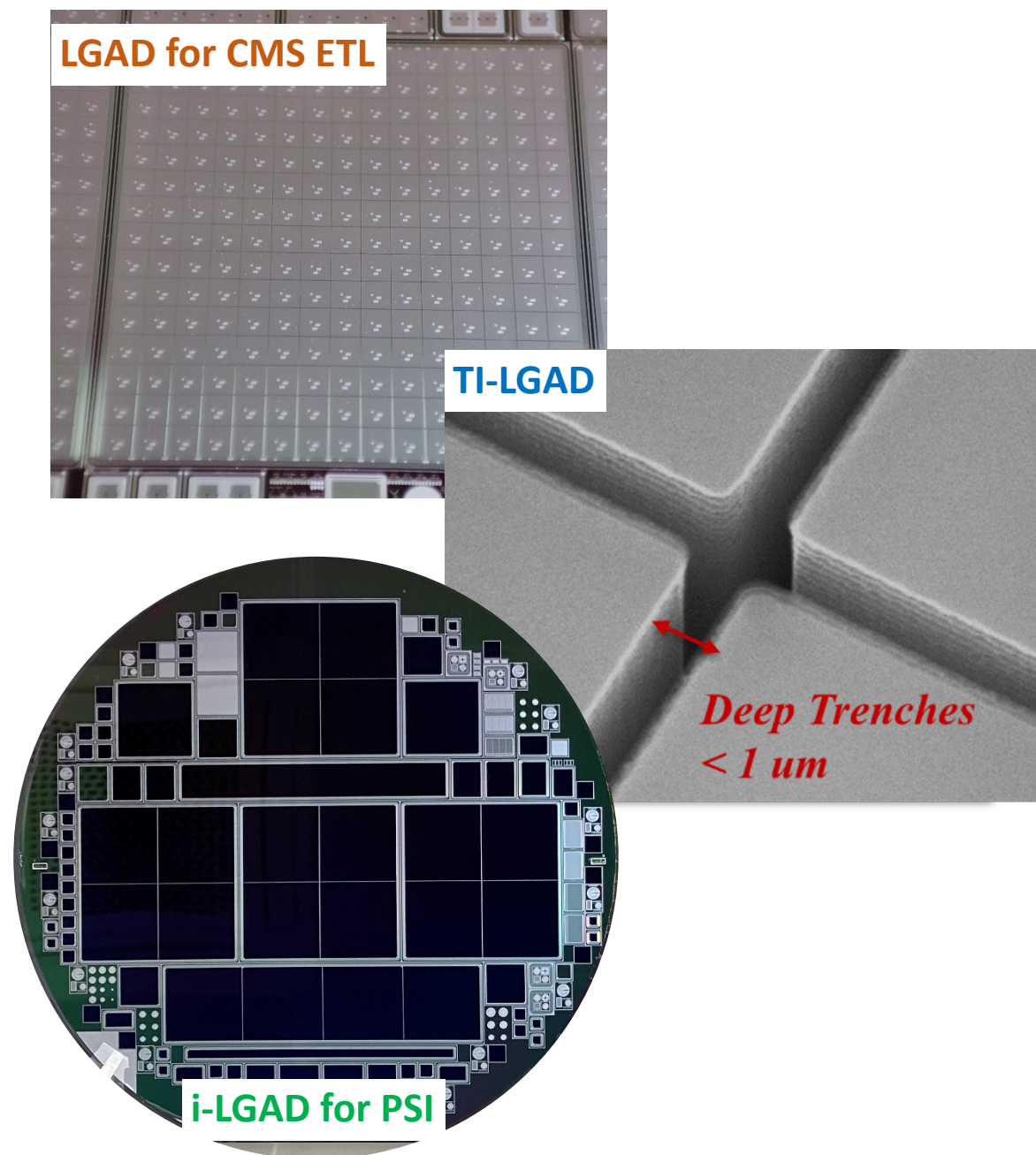




# CRS research Unit

## Low Gain Avalanche Diodes (LGADs)

FBK-SD was one of the first developer of Low Gain Avalanche Diodes. These detectors are exploited for Timing applications in high energy physics and for soft X-Ray spectroscopy.



**LGADs for Fast Timing:** 35 ps time resolution with MIPs after fluence of  $2.5 \times 10^{15}$  neq/cm<sup>2</sup>. Demonstration full-size sensors (15x15 pixels, 2x2 cm<sup>2</sup>) for CMS and ATLAS HL-LHC upgrade.

**Fine pixelated LGADs:** Development and first production of Trench-Isolated LGADs (TI-LGAD) with pixels down to 50  $\mu\text{m}$

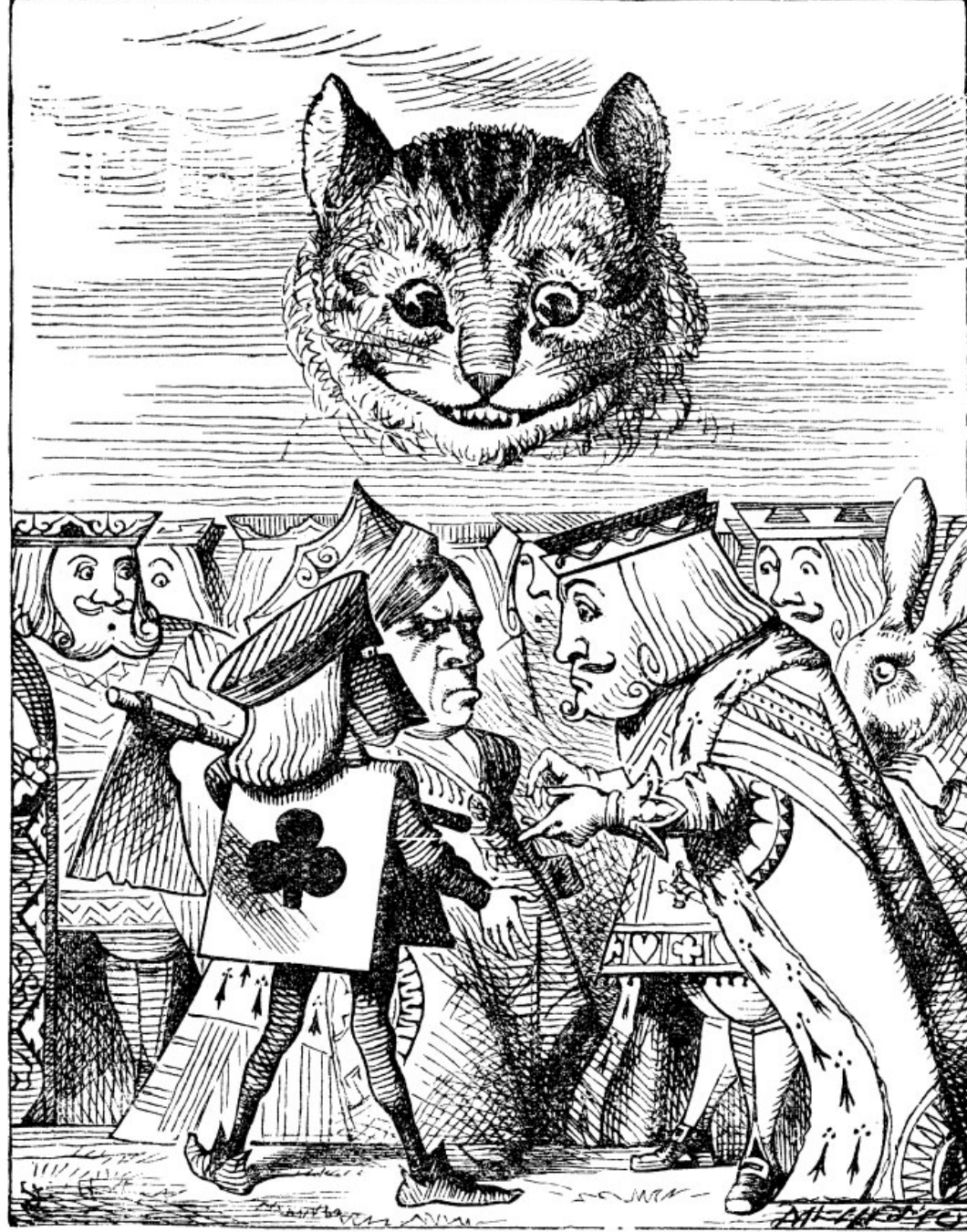
**LGADs for soft x-rays** development and production of the first batch of inverted-LGADs with thin entrance window for soft x-ray detection (in collaboration with PSI). Demonstration of photon-counting capability at  $E < 1\text{keV}$

Other Projects: Moveit (INFN), HADES (GSI).



# Quantum Technology





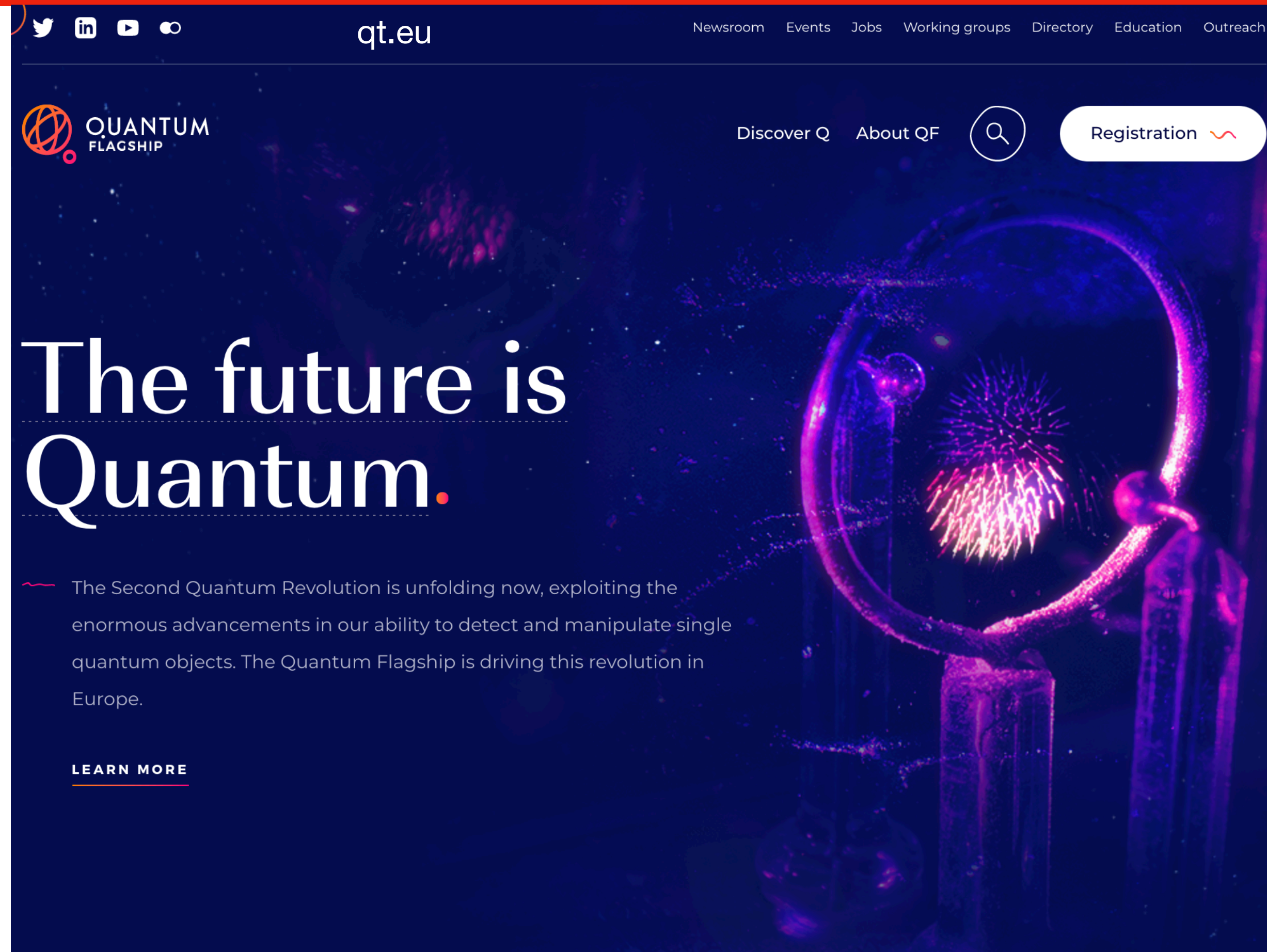
Illustrations: John Tenniel

Alice in Wonderland



# Quantum Science & Technology

- Quantum Science and Technology is a big trend at the moment
- Huge investment from US, China, Europe, ...
- Most countries have a strategic programme in QST





# Why Should You Care?

- TRL1-4 is not the primary concern for society, however ...
  - 2nd quantum revolution will change everything (but not clear when)
  - Being informed and aware is the first step in preparation ...
- 2 quick examples:
- Quantum Computing will break current digital security (not clear when)
  - Being ready and migrating protocols essential
  - Quantum Communication field is therefore relevant and important

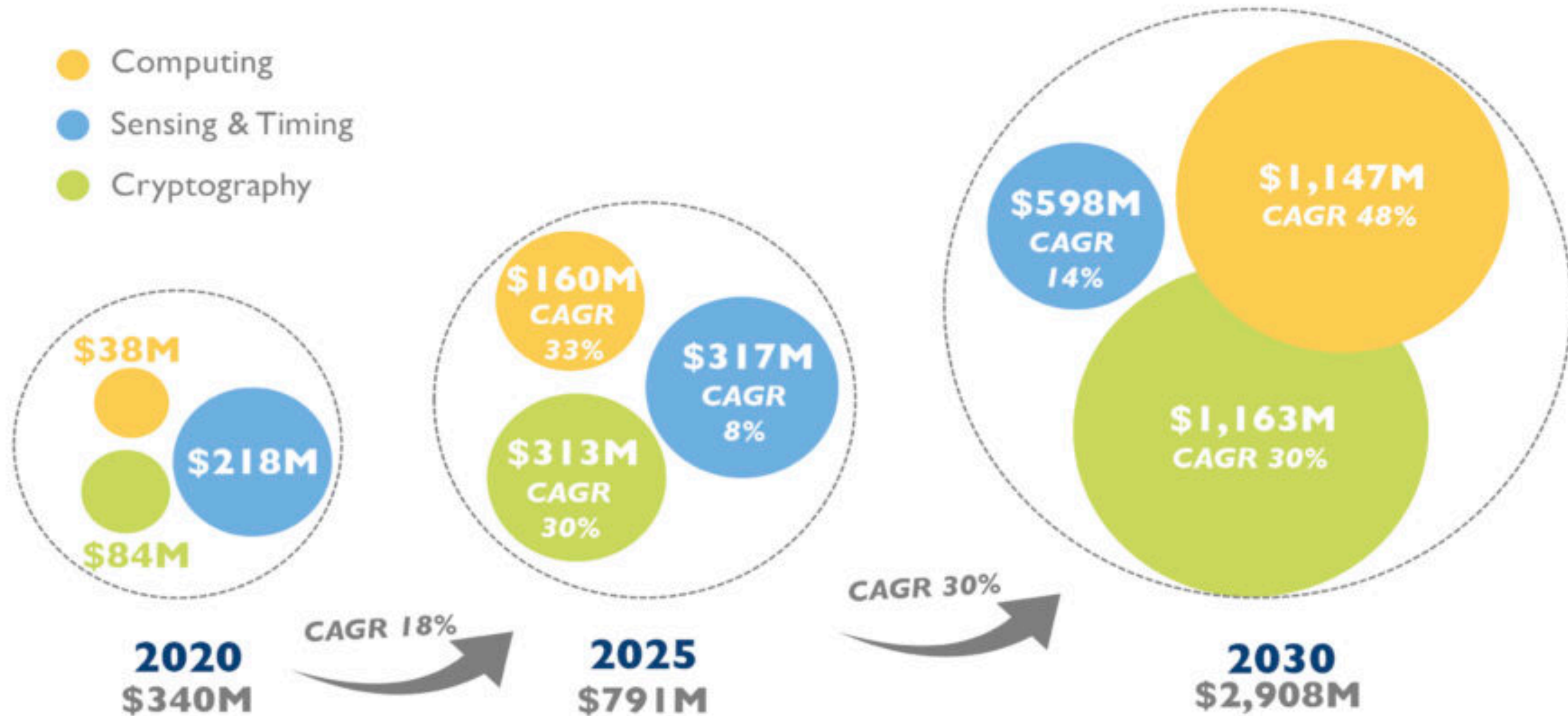
*Archimedes: "Give me a lever long enough and a fulcrum on which to place it,  
and I shall move the world."*

- Quantum Sensing can transform sensitivity
- Quantum Imaging can transform imaging capabilities



# 2020-2030 market forecast for quantum technologies

(Source: Quantum Technologies 2021 report, Yole Développement, 2021)





# What is Quantum Technology?

- Emerging field relying on quantum effects
- Particularly relevant when you approach quanta - i.e. units of information or particles
- Not new ... but there is a growing appreciation of its potential uses
- Why now? Trend of scale: dimensions of structures (10s of atoms) mean that quantum effects are relevant/dominant ...
- Like most new technologies - the current hype will be unfulfilled in the short term and exceeded in the long term
- Probably the most significant impacts are yet to be realised ...
- Many particle sensors are detecting quanta

How to make the biggest impact? Stick to core competances:

Quantum Sensors

Devices that can be built using features on silicon

Use collaboration to find the applications in quantum technology



Twofold role:

- Provide technologies to industrial and academic partners
- Participate in excellent research

4 main areas/platforms :

- Single photon detectors
- Integrated photonics
- Superconducting devices
- Colour centres in diamond and related materials



# Quantum Technology is Horizontal / Cross Unit Activity



Integrated optical  
circuit platform

CMOS-SPADs

Hybrid SPAD array

Josephson Parametric  
Amplifiers

Defects in Diamond, Silicon,  
SiC, ... Single Photon Sources

Integrated quantum  
photonics

Quantum RNG

SiPMs

Superconducting  
Qubits

Core Processing and  
Production Capability

Dielectric materials

Quantum and  
ghost imaging

Fund. Physics.  
Applications

Superconducting  
Devices

Single ion implantation

Diamond

ASICs

LiNbO3

A/D design & readout

Maximal impact from generating synergy from cross-unit activity





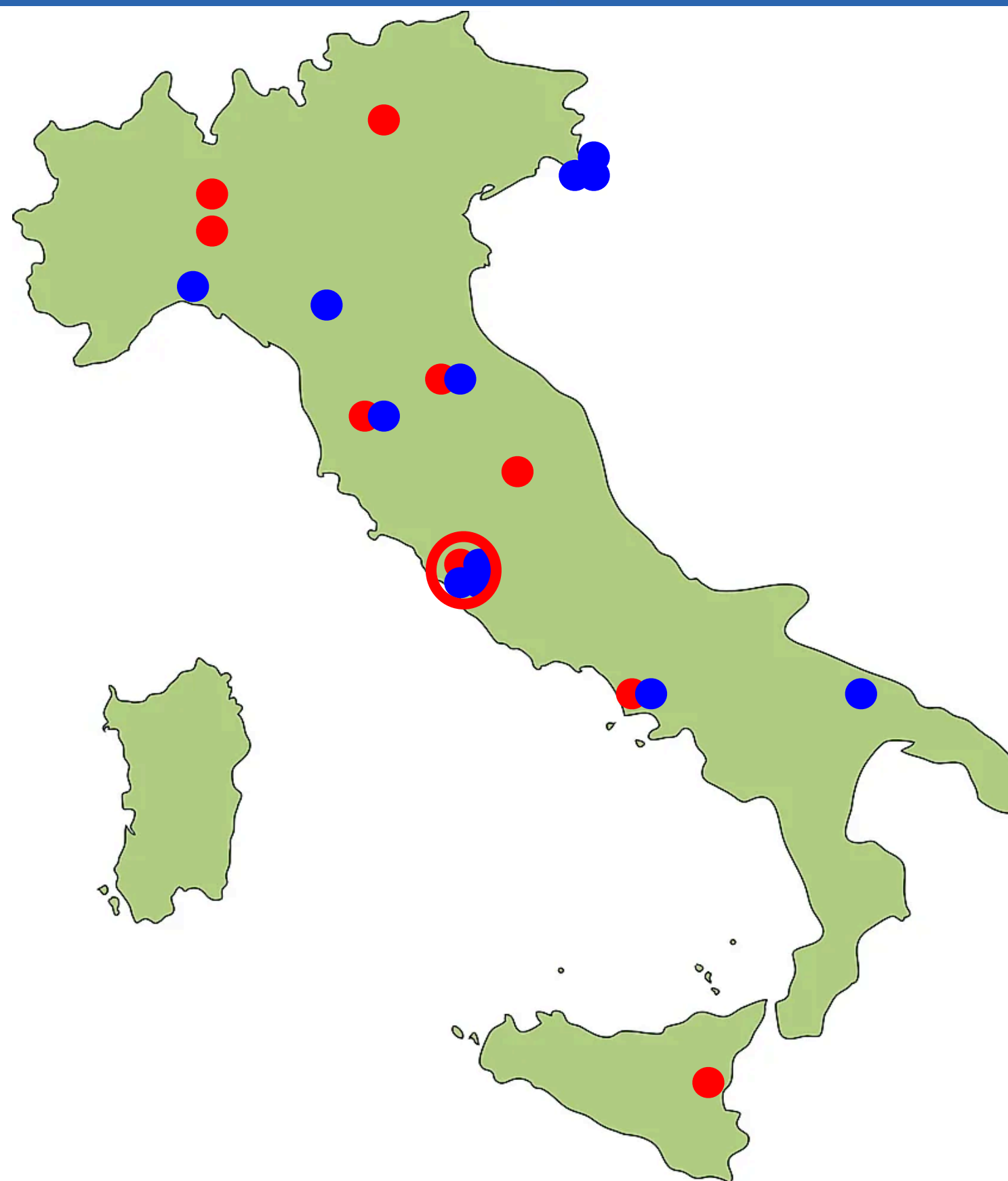
Finanziato  
dall'Unione europea  
NextGenerationEU



Ministero  
dell'Università  
e della Ricerca



Italiadomani  
PIANO NAZIONALE  
DI RIPRESA E RESILIENZA



**20 Institutions**



**Researchers  
322**



**MUR funding  
116 MEuro**

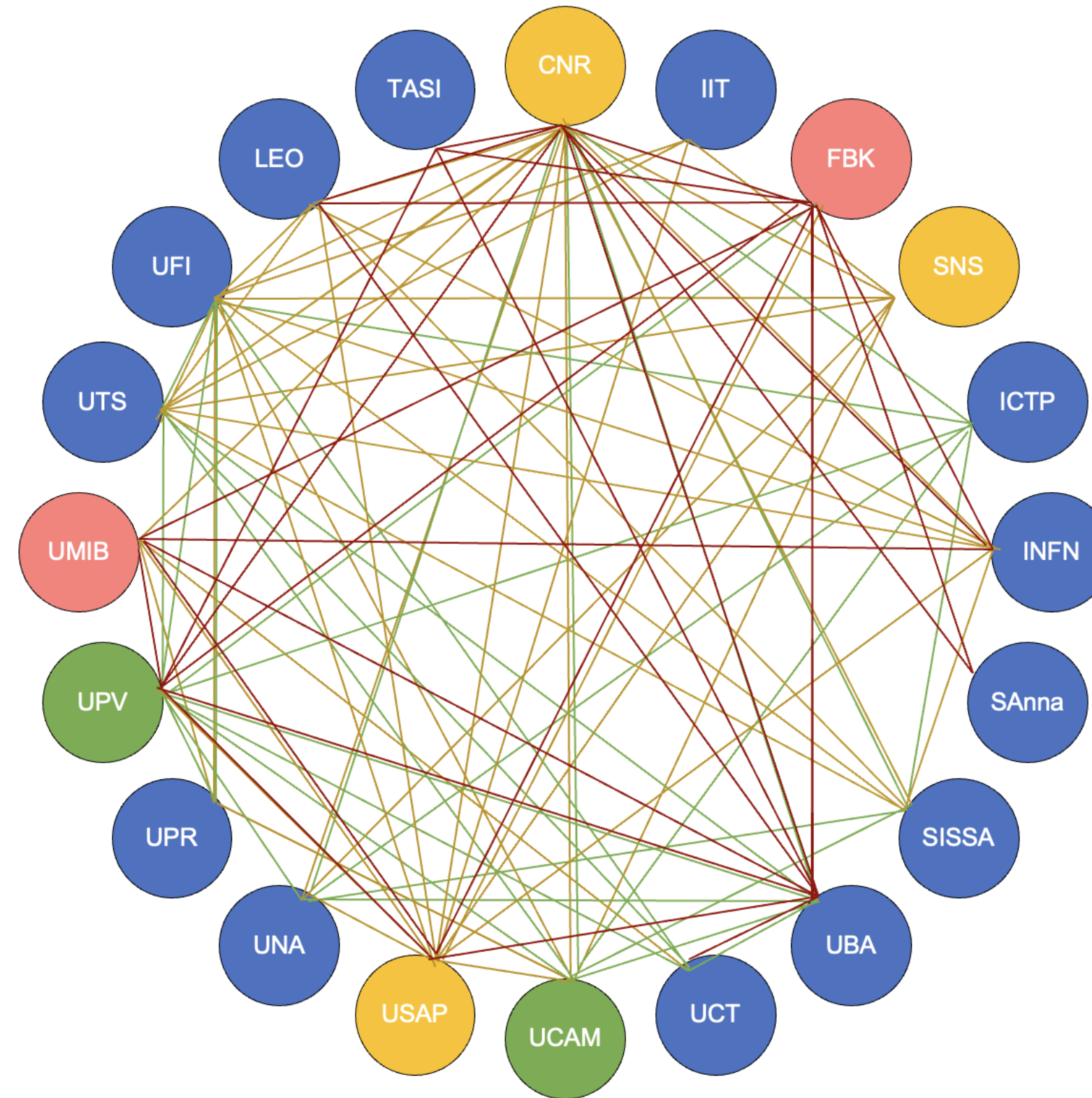


**New RTD  
104**

**Italian National Quantum Science and Technology Institute**



# Collaborations created by NQSTI activities



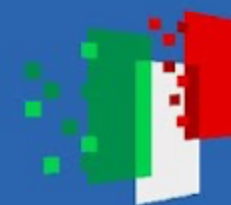




Finanziato  
dall'Unione europea  
NextGenerationEU



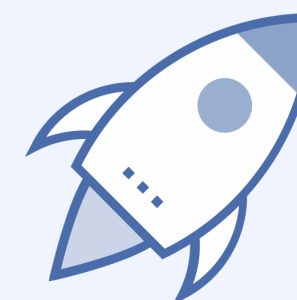
Ministero  
dell'Università  
e della Ricerca



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DI RIPRESA E RESILIENZA



International  
programs



New  
companies



Small Medium  
Enterprises



Outreach and  
education



Quantum  
research



Industries

NQSTI



NQSTI



**SD Centre in Italian National Quantum Science  
and Technology Institute  
PNRR nQSTI (2022-25)**

Significant role in PNRR nQSTI

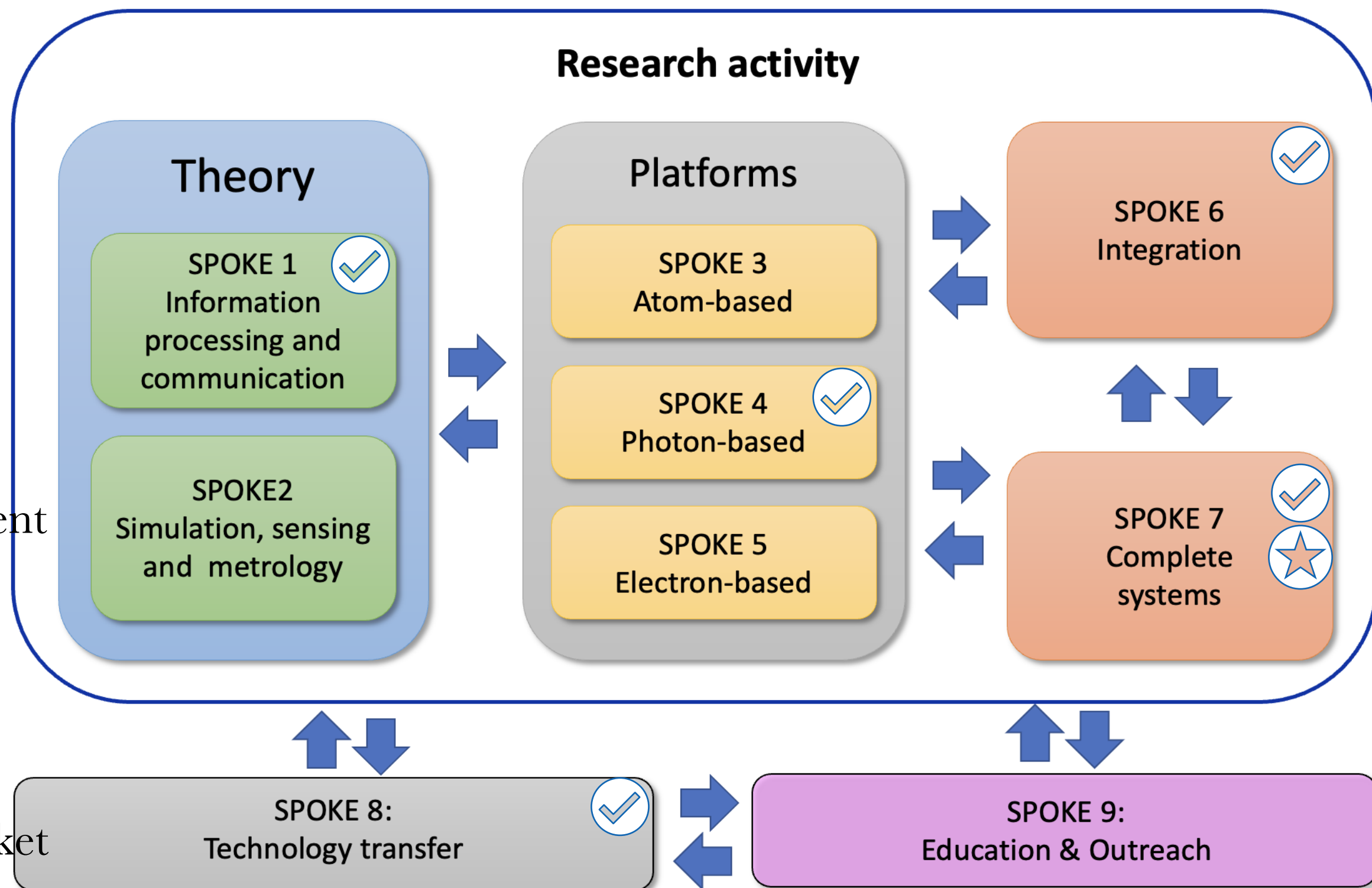
- Leading spoke 7 on complete systems
- Involved in spoke 4, 6 & 8
- ECT\* in spoke 1

Complete systems aligned with:

- FBK unique research and fabrication capabilities
- Exceptional record on industrial engagement
- Philosophy of systems of technological platforms
- Strong collaboration networks

Opportunity:

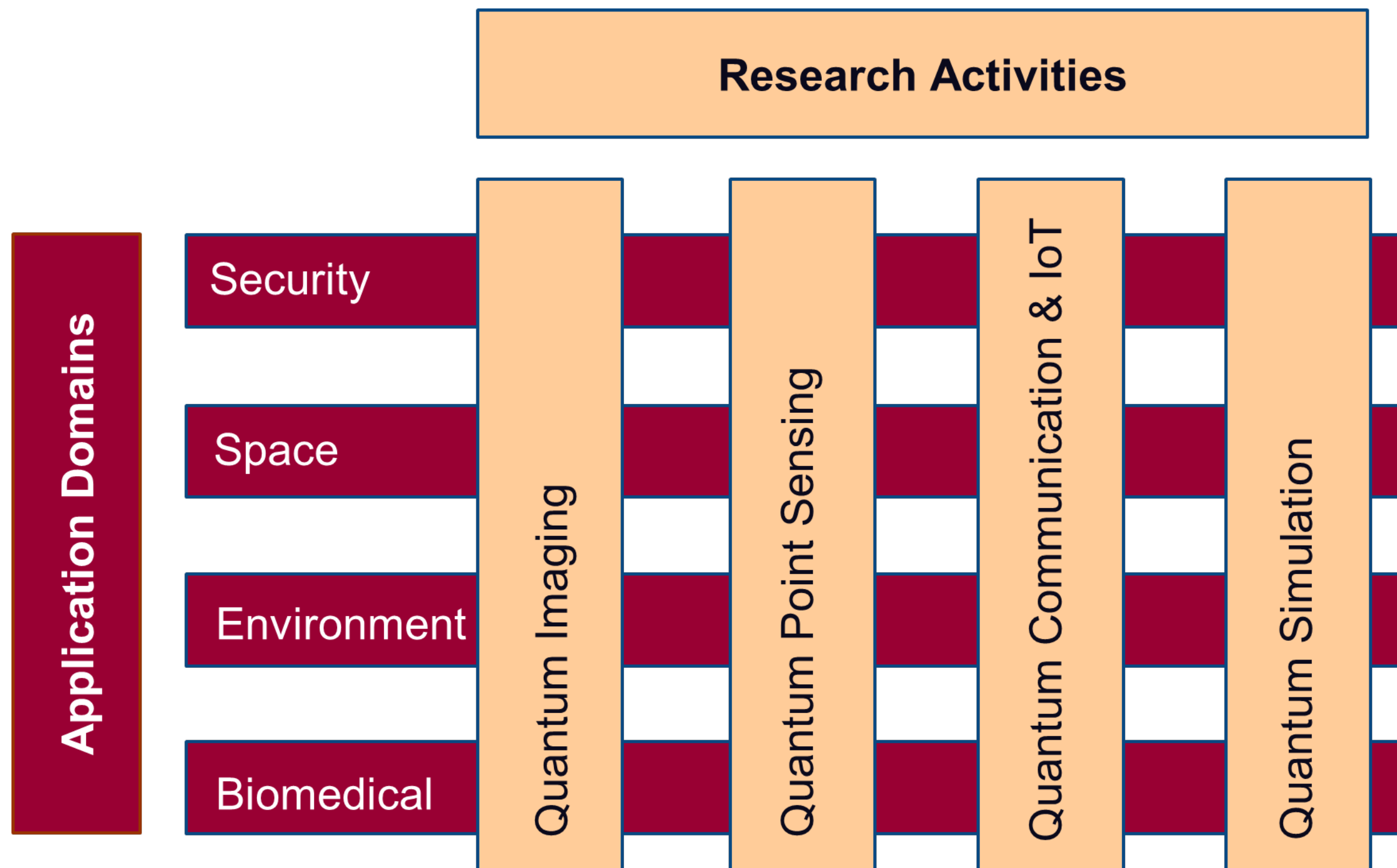
- Sensors and devices utilised + path to market
- Establish technology platforms in QST
- Central in a strong ecosystem





# nQSTI Spoke 7: Complete Systems

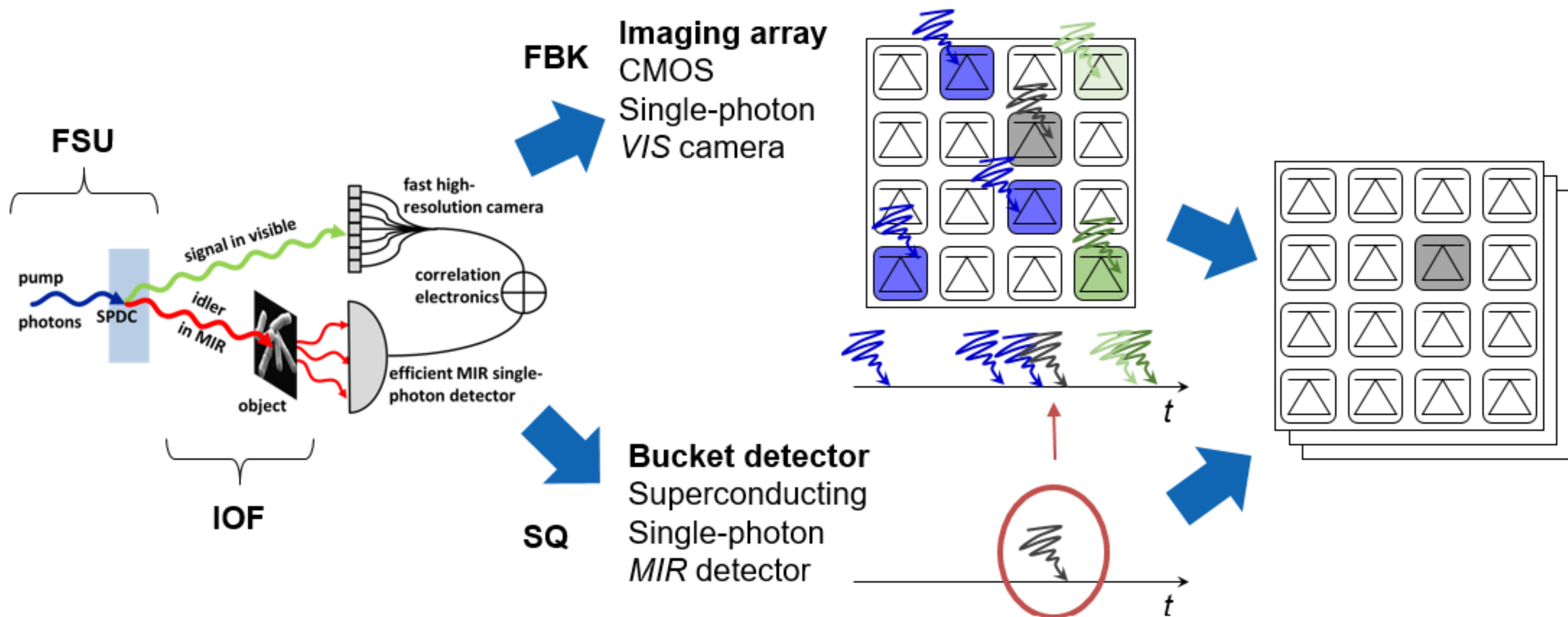
## Research Activities and Application Domains





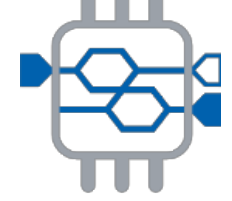
# Quantum imaging with SPADs

## EU FET FastGhost – Ghost Imaging





# SC -Josephson junctions - DARTWARS



## Precision metrology

Josephson voltage standard

SQUID's are used as very **sensitive magnetometers** and are widely used in science and engineering, e.g. magnetoencephalography

Superconducting digital computing

Digital processors with clock frequencies up to 20 GHz have been developed

Superconducting quantum computing

Flux and charge qubit's and transmons

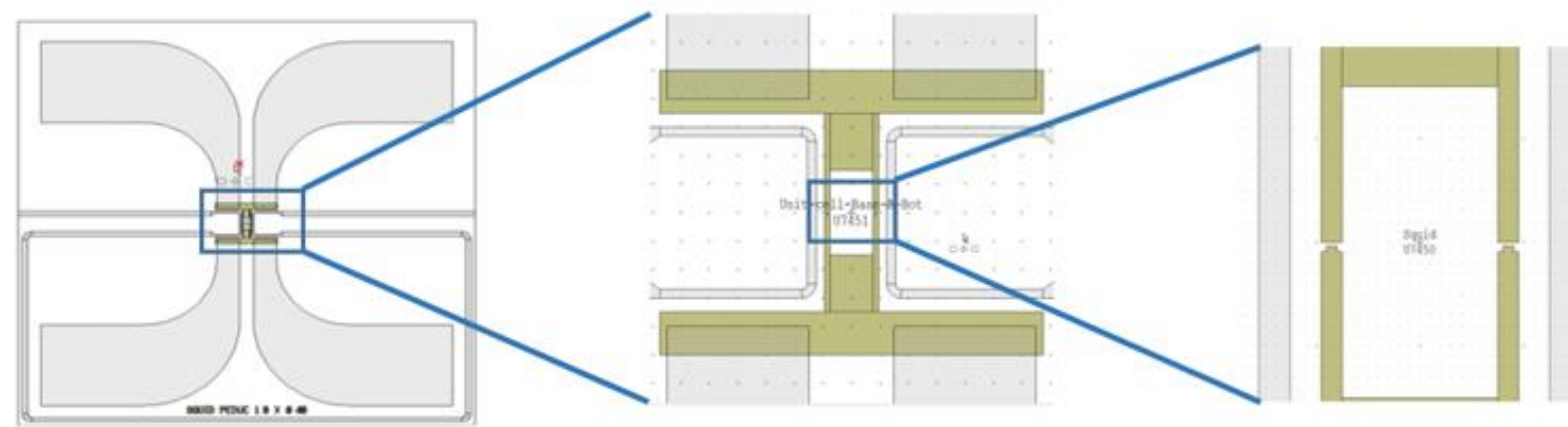
SQUID-based Parametric Amplifiers for ultrasensitive detection at the quantum & subquantum limit

microwave/qubit photon detectors

cavity-based axion detectors

SQUID multiplexing for large scale arrays of TES (Transition Edge Sensors) or Magnetic Calorimeters for CMB and X-ray astronomy.

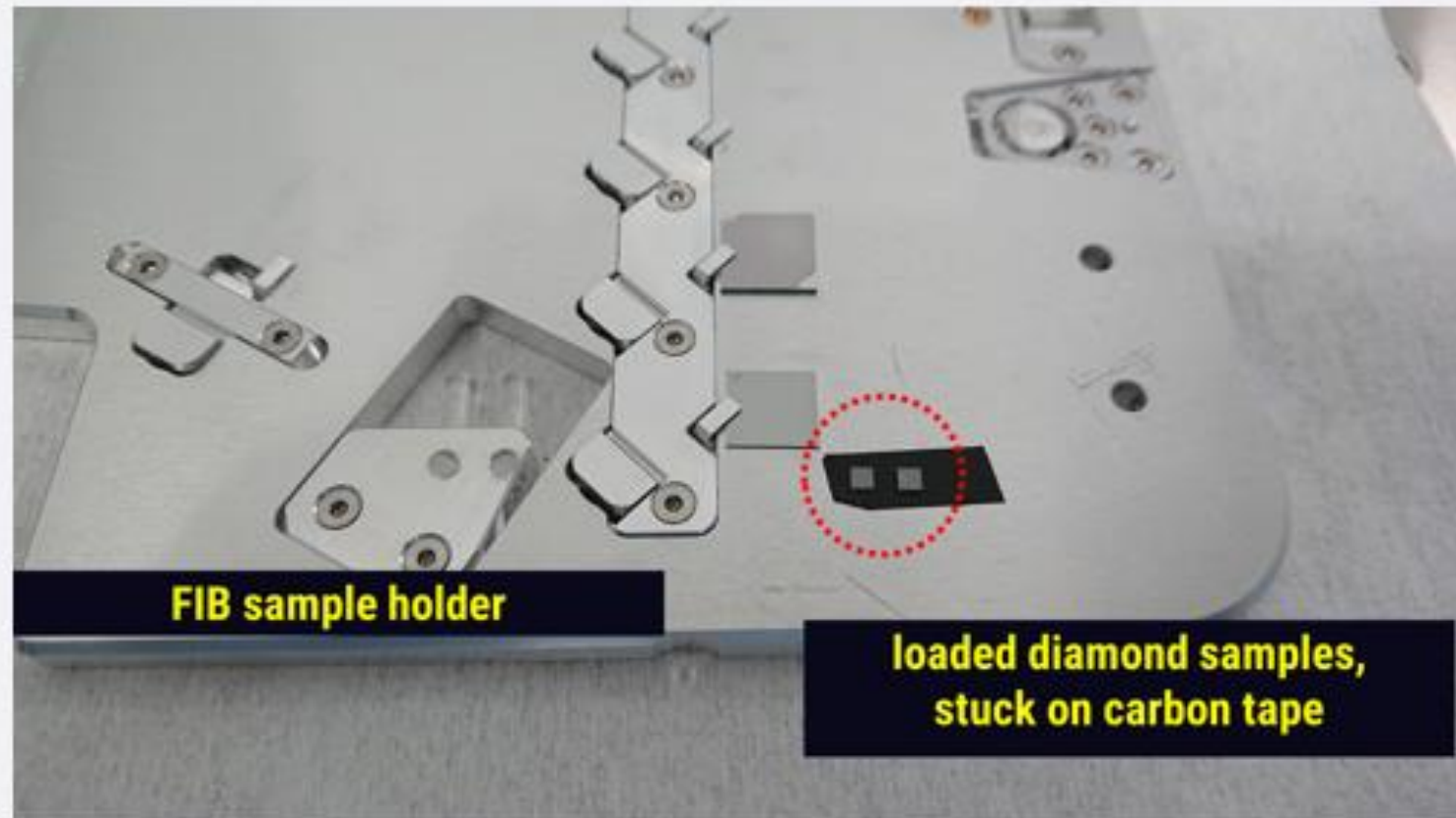
Etc.





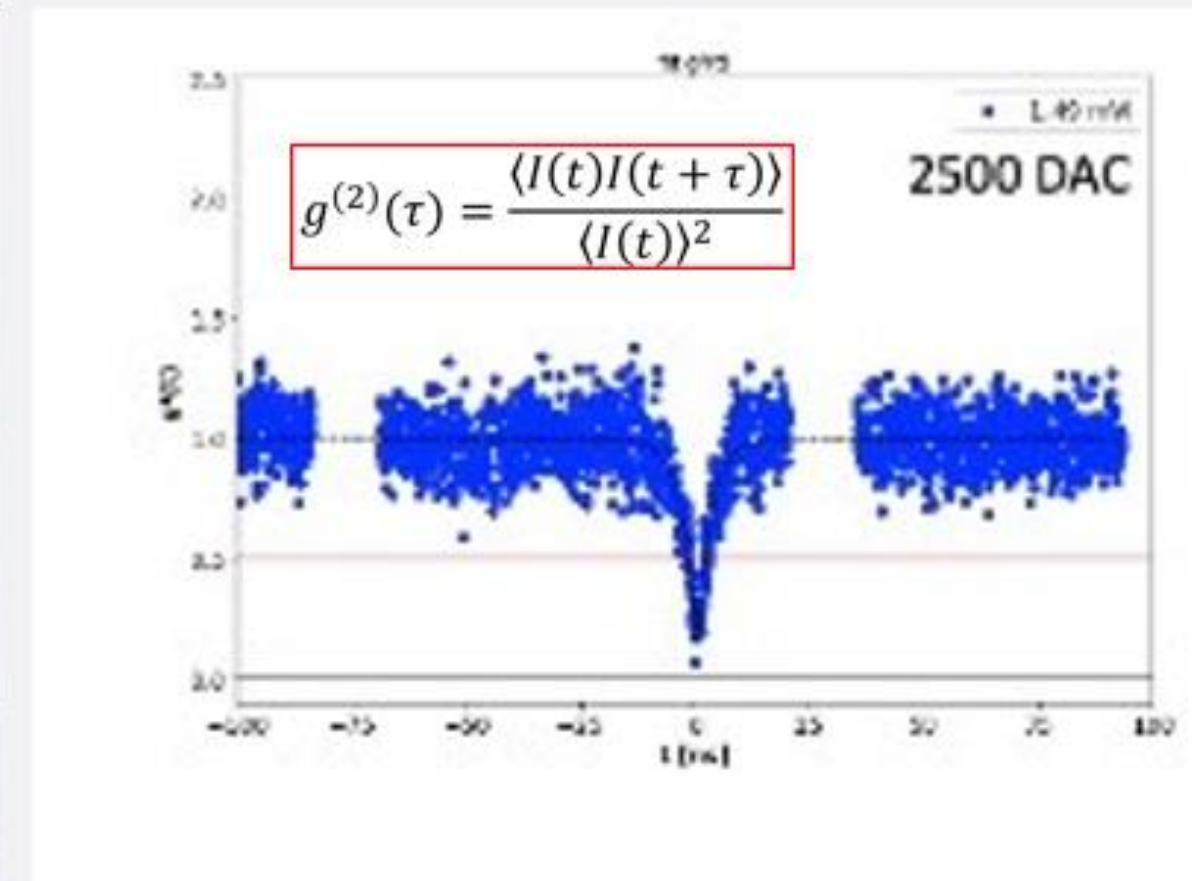
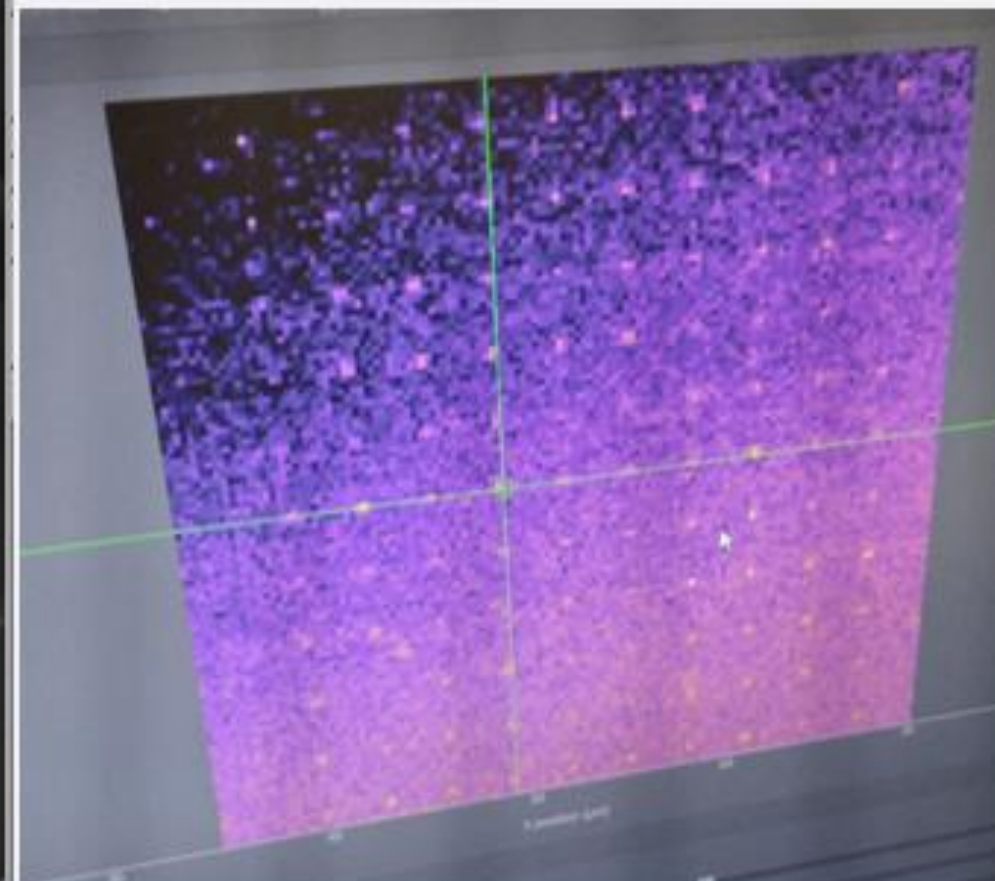
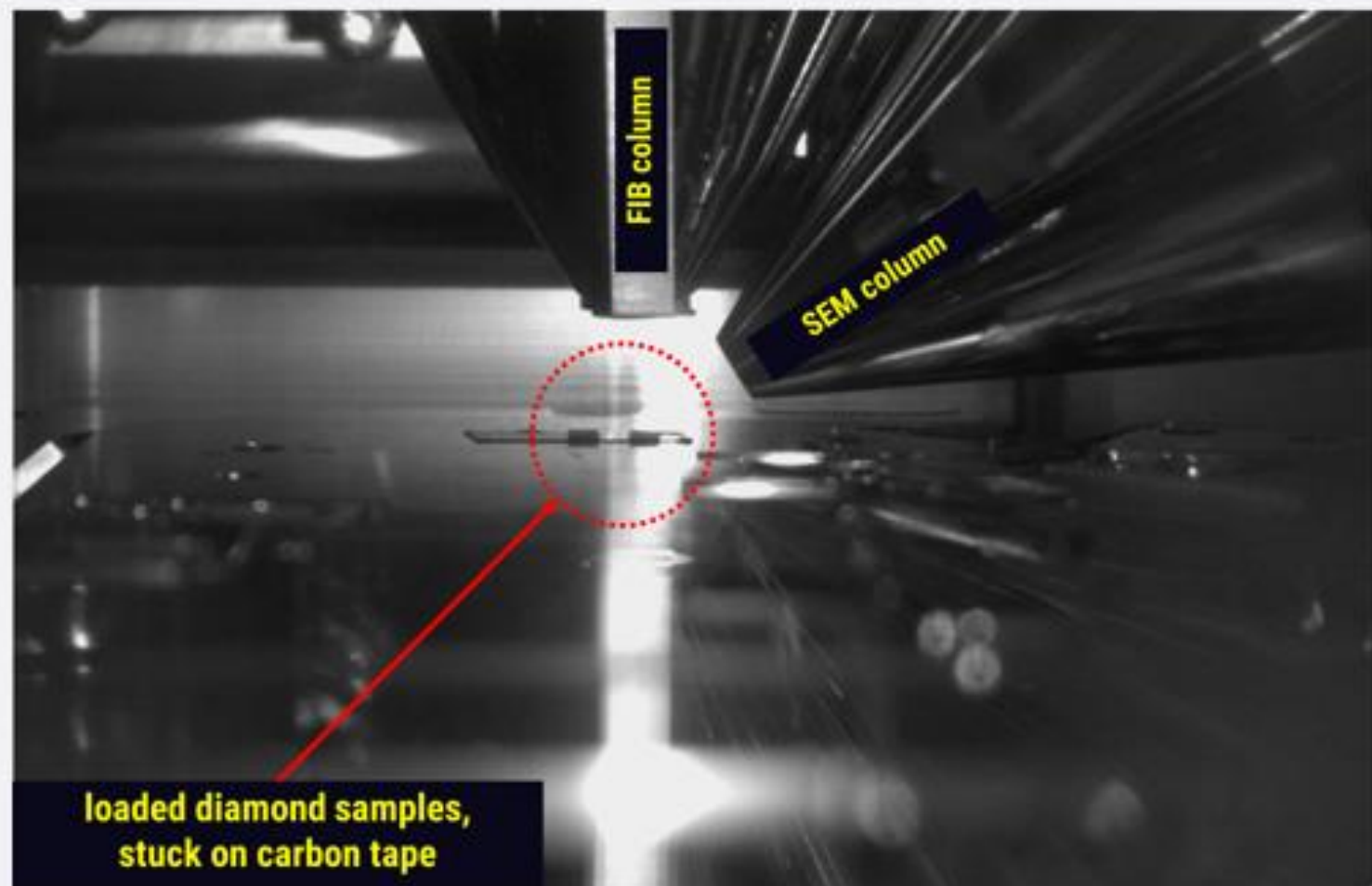
# First FBK Production of Single Photon Emitters (Ge-V) in diamond

Q@TN Project: GeVion-Q, Sept. 2022



## FIRST EVIDENCE of FORMATION of SINGLE Ge-V EMITTER

- **Ge<sup>++</sup> 35 kV => 70 keV impl. energy**
- **beam current: ~2.3 pA** (diameter: ~10 nm)
- Annealing: 1000°C/ 2h @ 1E-6 mbar
- **100 i+ fluence => found single and double photon emitters**
- **ZPL  $\lambda = (601.5 \pm 0.2)$  nm**
- **Lifetime  $\tau = (3.6 \pm 1.1)$  ns**
- **Formation Yield: ~0.9 %** (emitters per implanted ions)



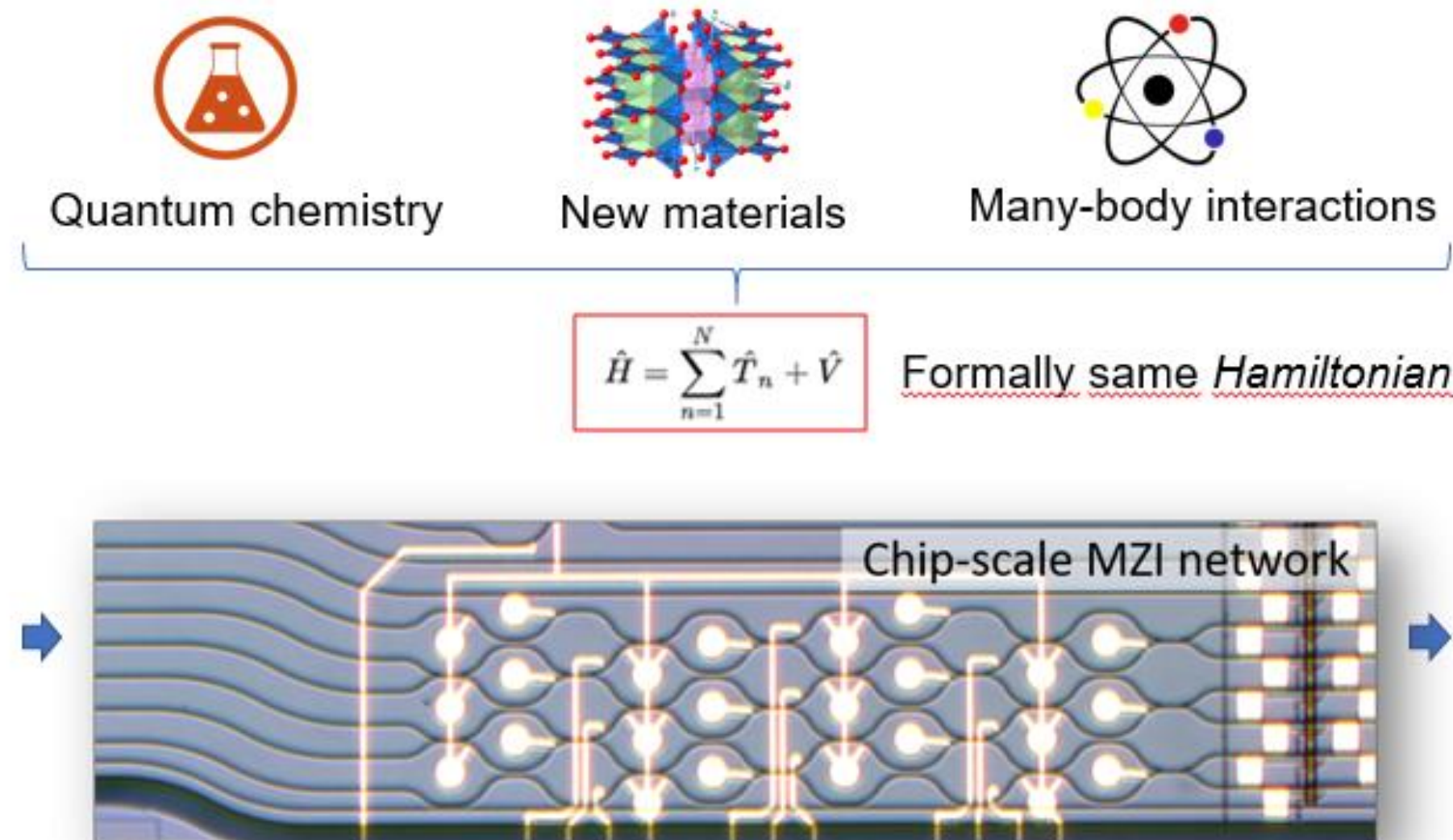


EPIQUS aims to demonstrate a cheap, easy-to-use, performant Quantum Simulator (QS) which will simulate quantum mechanical problems in a compact device operating at ambient temperatures.

What are Quantum Simulators?

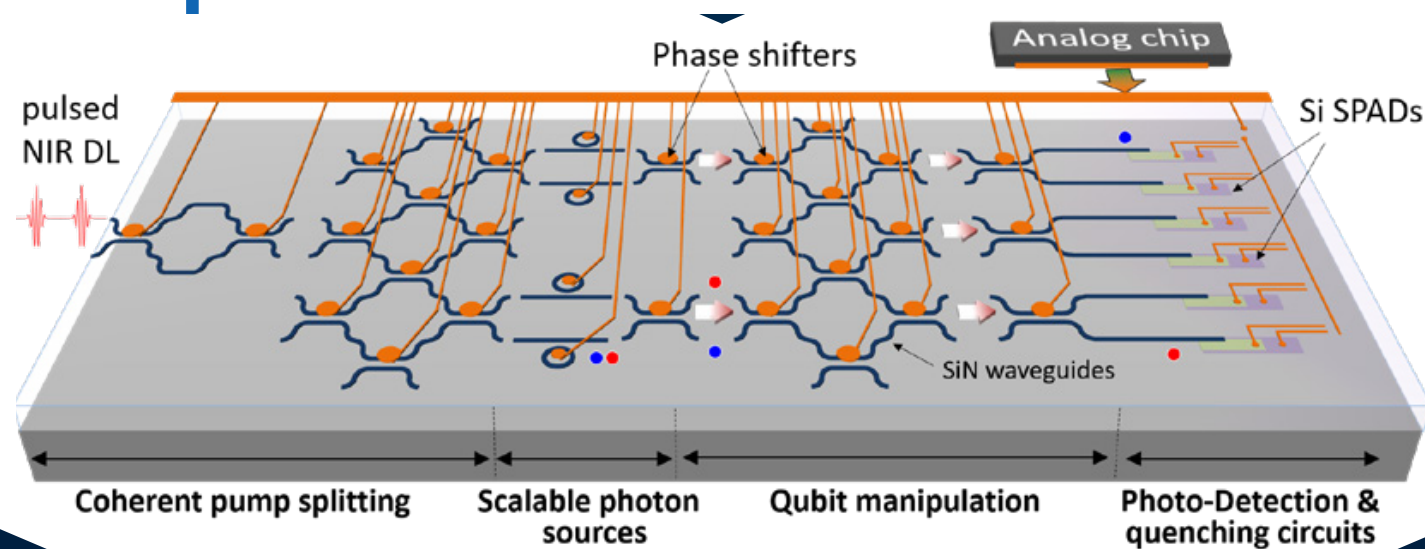
The simulation of quantum mechanical systems using conventional computers, requires resources, which grow exponentially with the system size.

**Quantum Simulators** are devices that operate according to the laws of quantum mechanics and possess the capability to simulate a broad range of quantum phenomena that relegate beyond the classical computer capabilities [[Quantum Manifesto](#)].

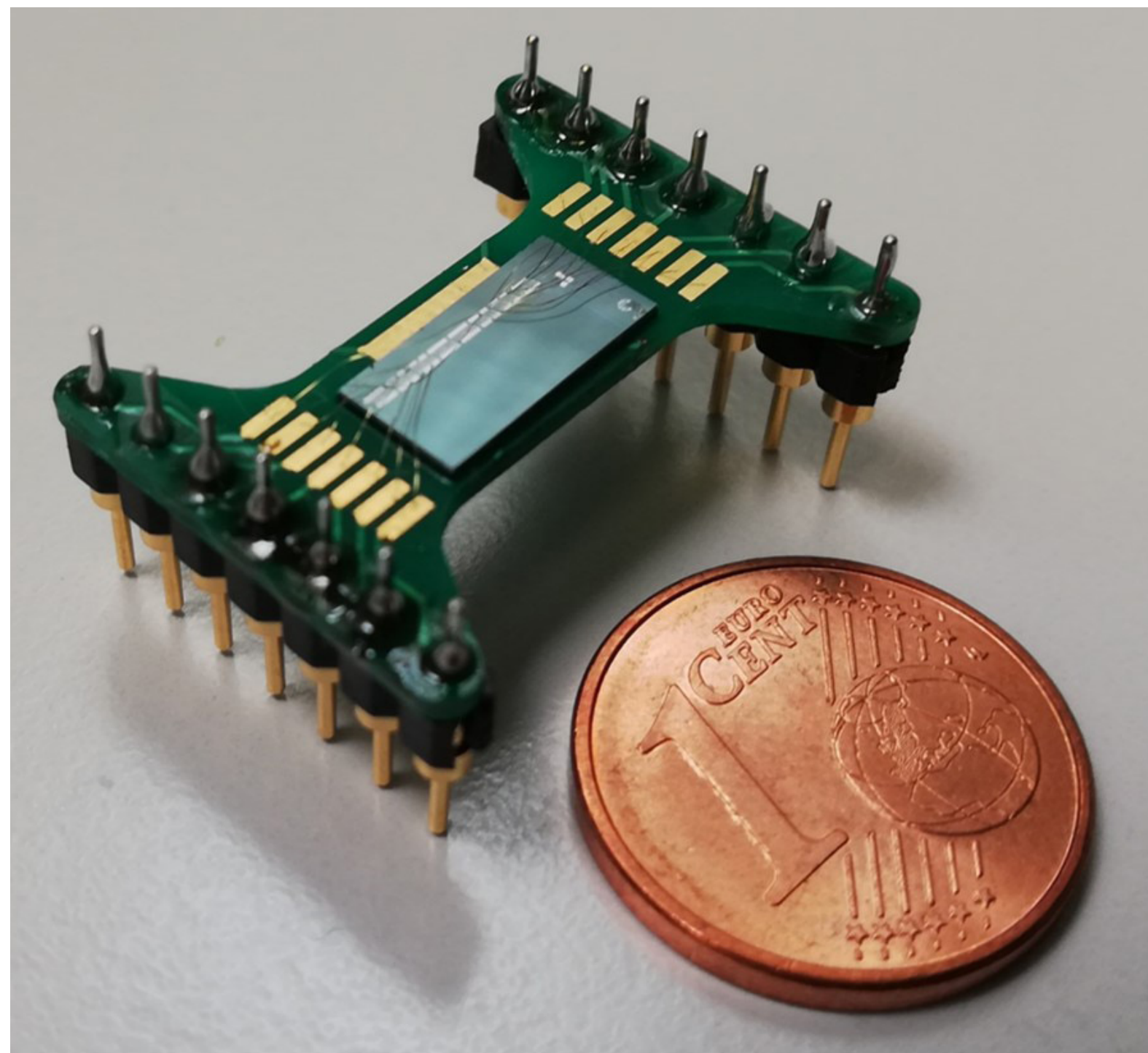




# Quantum Simulations on a Chip

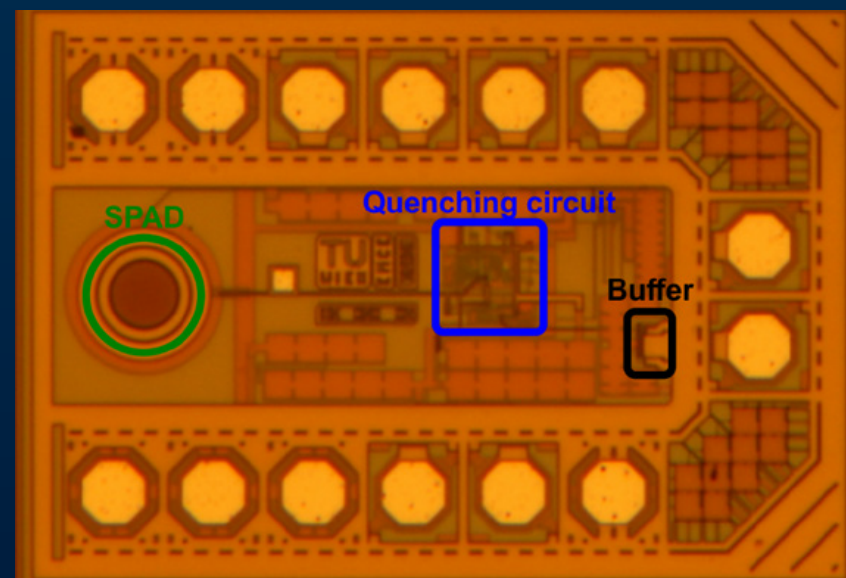


Quantum Simulations on  
a fully functional  
QS module

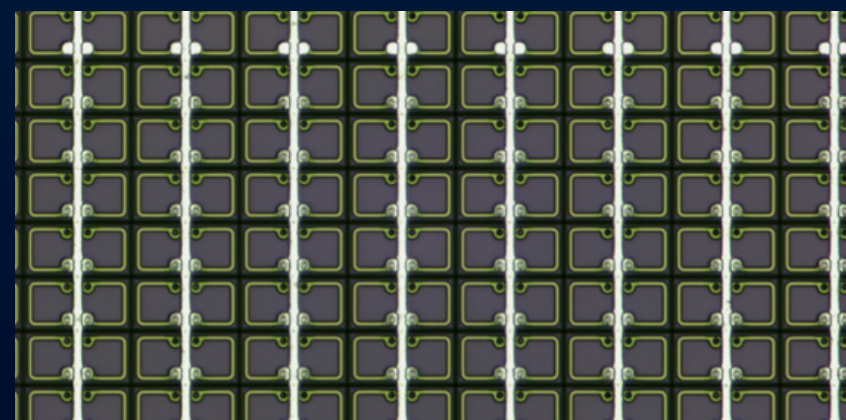




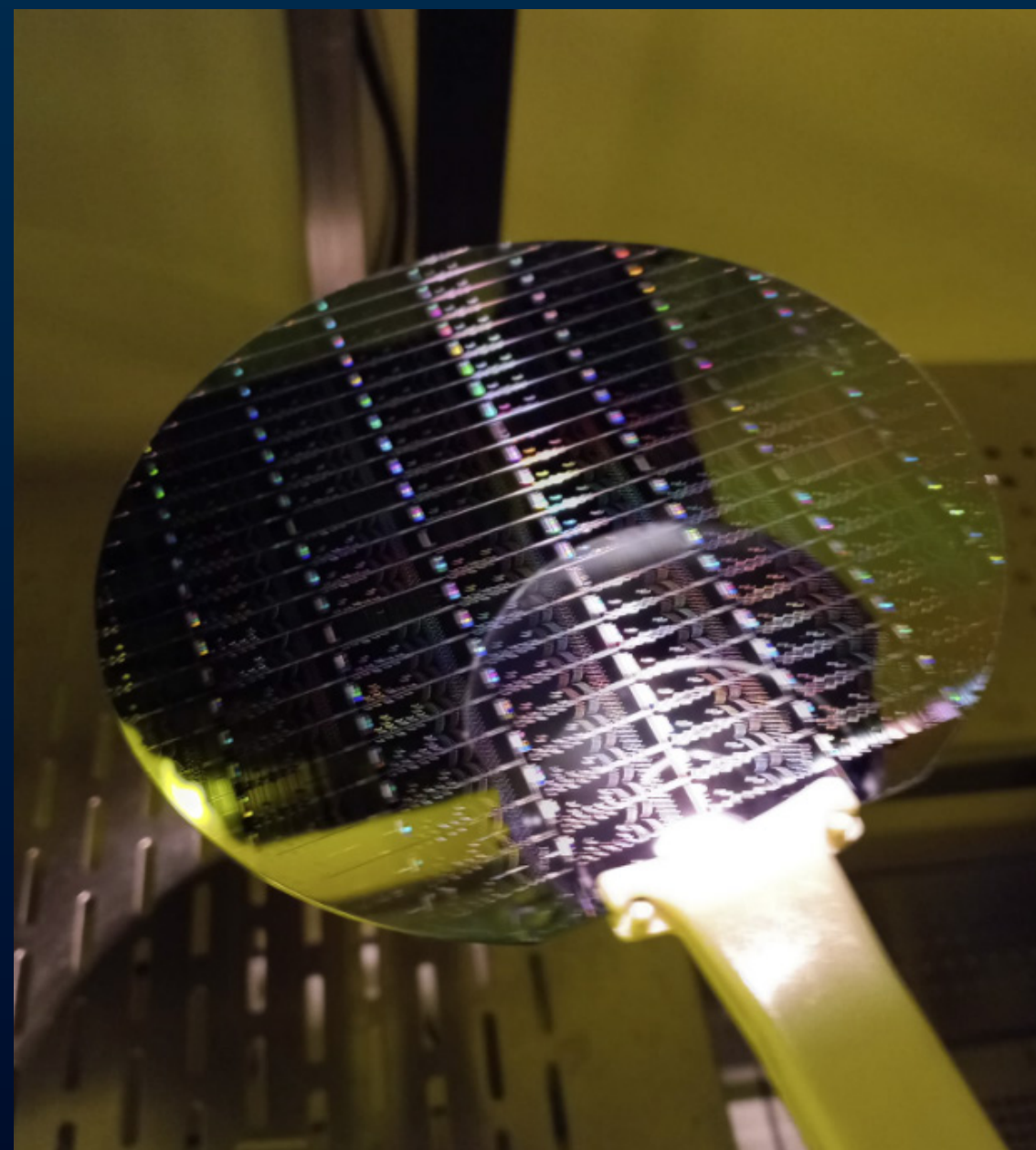
# Quantum Simulations on a Chip



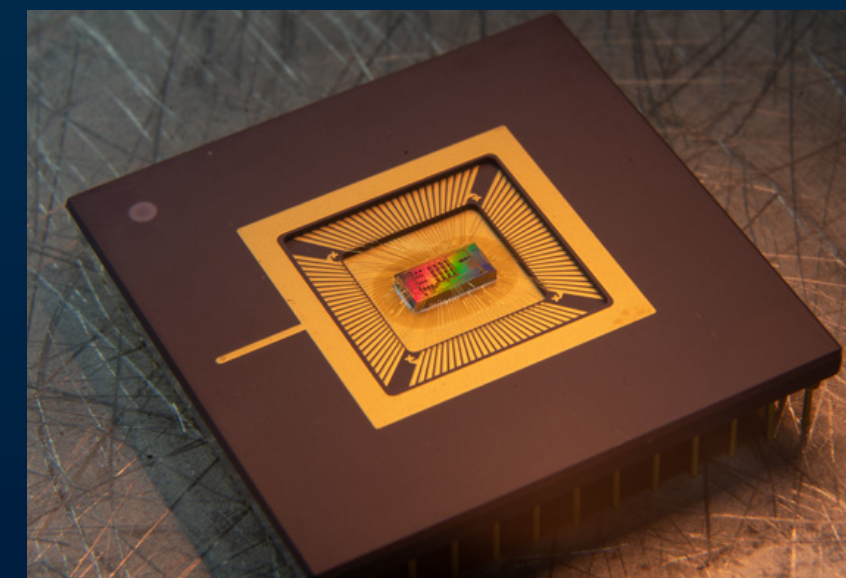
*Analog control and readout*



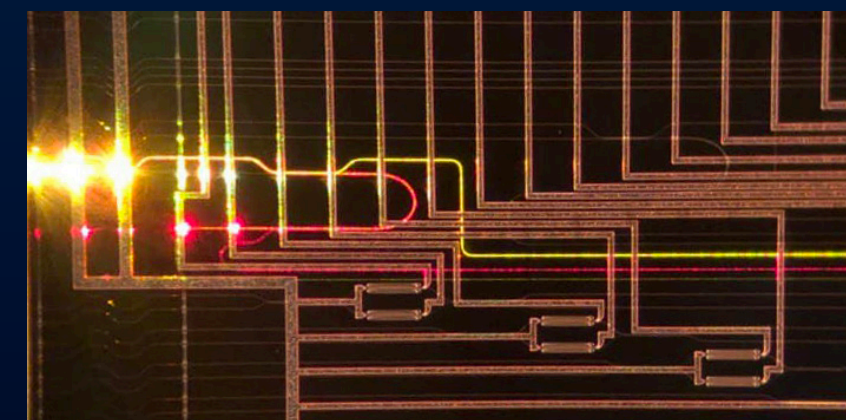
*SPAD arrays*



*Quantum Photonic chip wafer*



*Interfaced Quantum PC*



*Quantum simulation on chip*



## Last Reflections ...





## La pittura in Trentino al tramonto del principato vescovile

Nella seconda metà del Settecento, Trento, pur mantenendo il ruolo di capitale del piccolo principato vescovile, si avvia ad assumere un peso

## Painting in Trentino in the twilight of the episcopal principality

In the second half of the eighteenth century, Trento, while maintaining its role as the head of the small episcopal principality, started to lose importance

“Once again, local patrons turned to foreign craftsman or Trentino artists which had made their fortune outside the homeland”

atto in tutta Europa a cavallo dei due secoli: la crisi degli antichi ordinamenti, l'affermazione del pensiero illuminista, le guerre napoleoniche, la diffusione degli ideali di libertà e uguaglianza, l'avvento del potere laico e l'affacciarsi della questione nazionale.

In questo clima, la modesta corte principesca dei vescovi non è in grado di dare adeguate possibilità di lavoro ad artisti di una certa levatura, impedendo di fatto lo sviluppo di una scuola pittorica autoctona.

Ancora una volta, la committenza locale si rivolge quindi ad artefici forestieri o a maestri trentini che avevano costruito la propria fortuna fuori patria. Le opere esposte in questa sezione riflettono questa varietà di orientamenti: vi sono rappresentate da un lato la corrente tardobarocca e rococò, nelle sue declinazioni veneziana (Francesco Fontebasso) e tirolese (Michelangelo Unterperger e Carl Henrici), dall'altro il misurato classicismo di Giovanni Battista Lampi, Anton von Maron e dei seguaci di Martin Knoller.

the crisis of the old order, the Enlightenment, the Napoleonic wars, the spread of the ideals of freedom and equality, the advent of secular power and the emergence of the national question.

In this atmosphere, the modest princely court of the bishops was unable to provide adequate work opportunities to artists of a certain standing, thus hindering the development of a local school of art.

Once again, local patrons turned to foreign craftsmen or Trentino artists who had made their fortune outside their homeland. The works exhibited in this section reflect this variety of

perspectives: on the one hand, the late Baroque and Rococo movements, in their Venetian (Francesco Fontebasso) and Tyrolean (Michelangelo Unterperger and Carl Henrici) versions, while on the other, the measured classicism of Giovanni Battista Lampi, Anton von Maron and the followers of Martin Knoller.

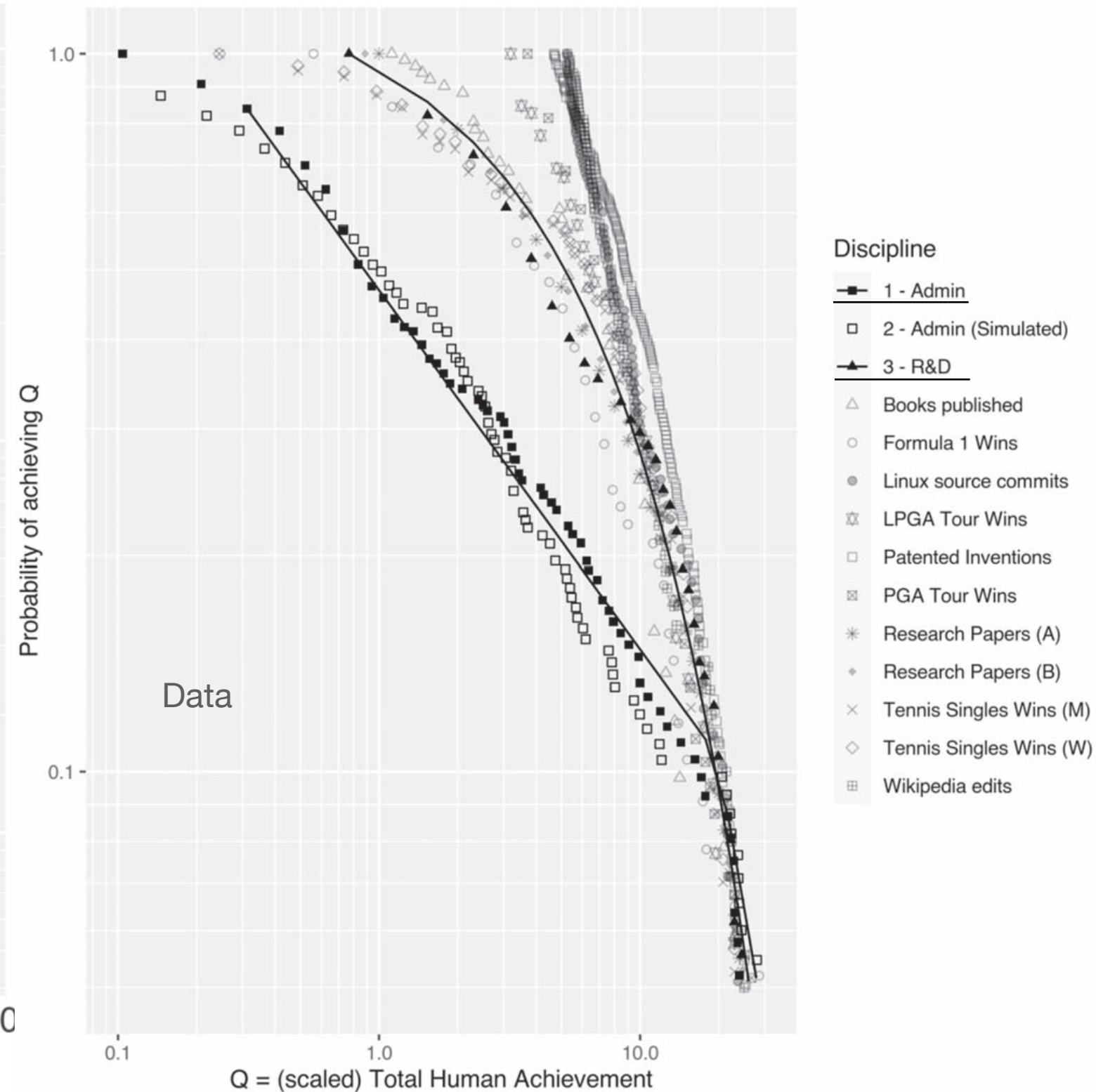
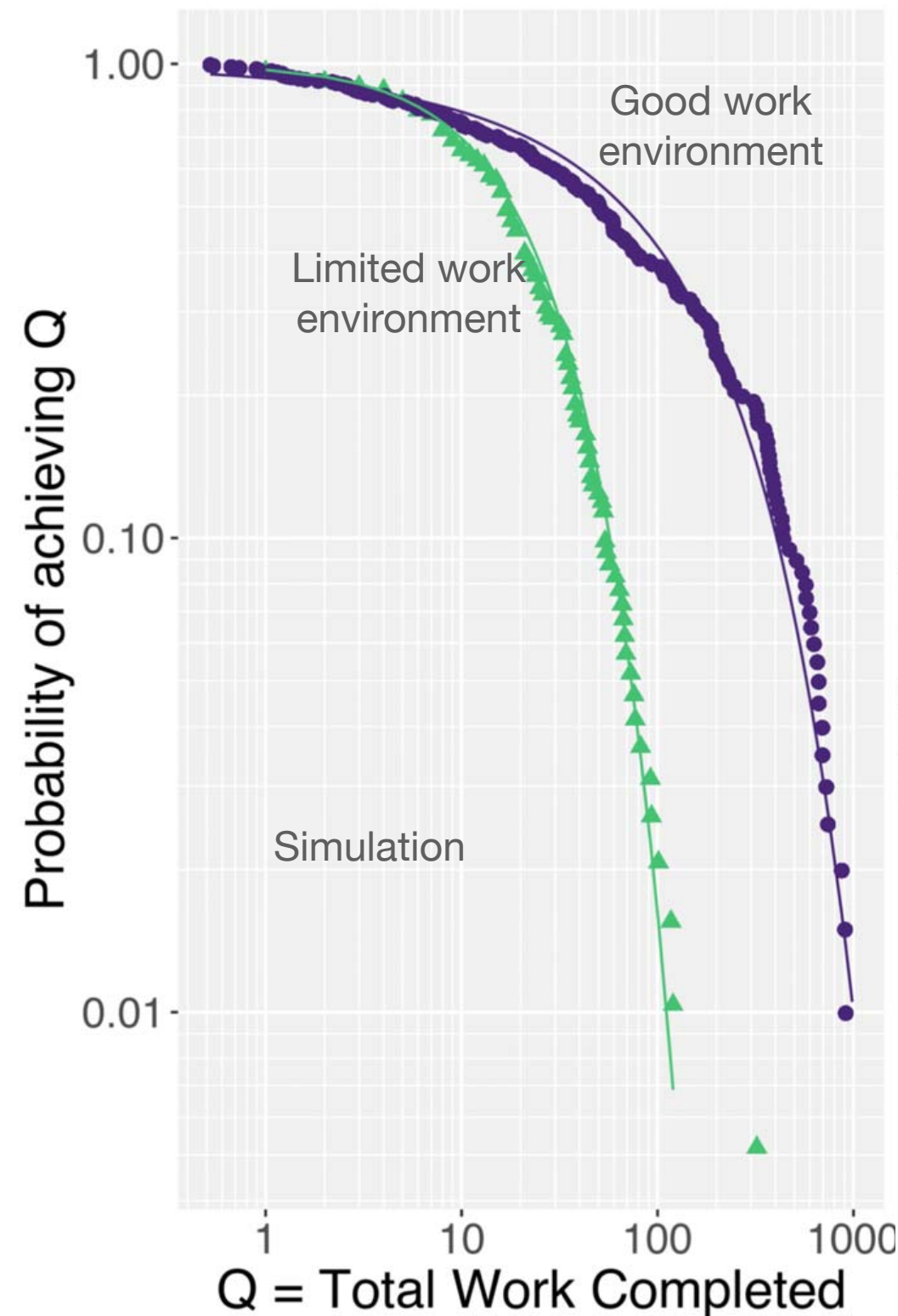


- Competition to develop talent and expertise is nothing new ...
- This School is in this spirit - about enhancing contact between experts in a very exciting field
- Enjoy it! Be Creative!
- Use the environment and location to tickle your creativity and innovation



# Research is all about people ...

P. Bentley 2021 J. Phys. Commun. 5(2021)115004  
Productivity curve & social network analysis in science megaproject management



- Who they are ...
- ... and the conditions they work in ...
- Research is about experts
- Centre is a mixture of scientists, engineers, technicians, admin: all experts, all "rare"
- Best leadership style is a mixture of coaching and democratic
- Clear Vision and Mission, communicated often
- Typically projects deliver incremental progress
- i.e. deliver what they promise
- Transformative progress comes often through *obliquity*
- i.e. outside the projects direct objectives
- Important to build curiosity into the work and project culture
- "Academic freedom" or the "google 20%"



# Interdisciplinary Collaboration

Important to get the teamwork right ...

- Everyone should play to their strengths
- Interdisciplinary aspects vital to success

Specialisation

- Specialisation: be excellent at what you do
- Collaborate with experts for everything else

Collaboration is the greatest strength of the European research environment

- Publish and disseminate also the technological techniques



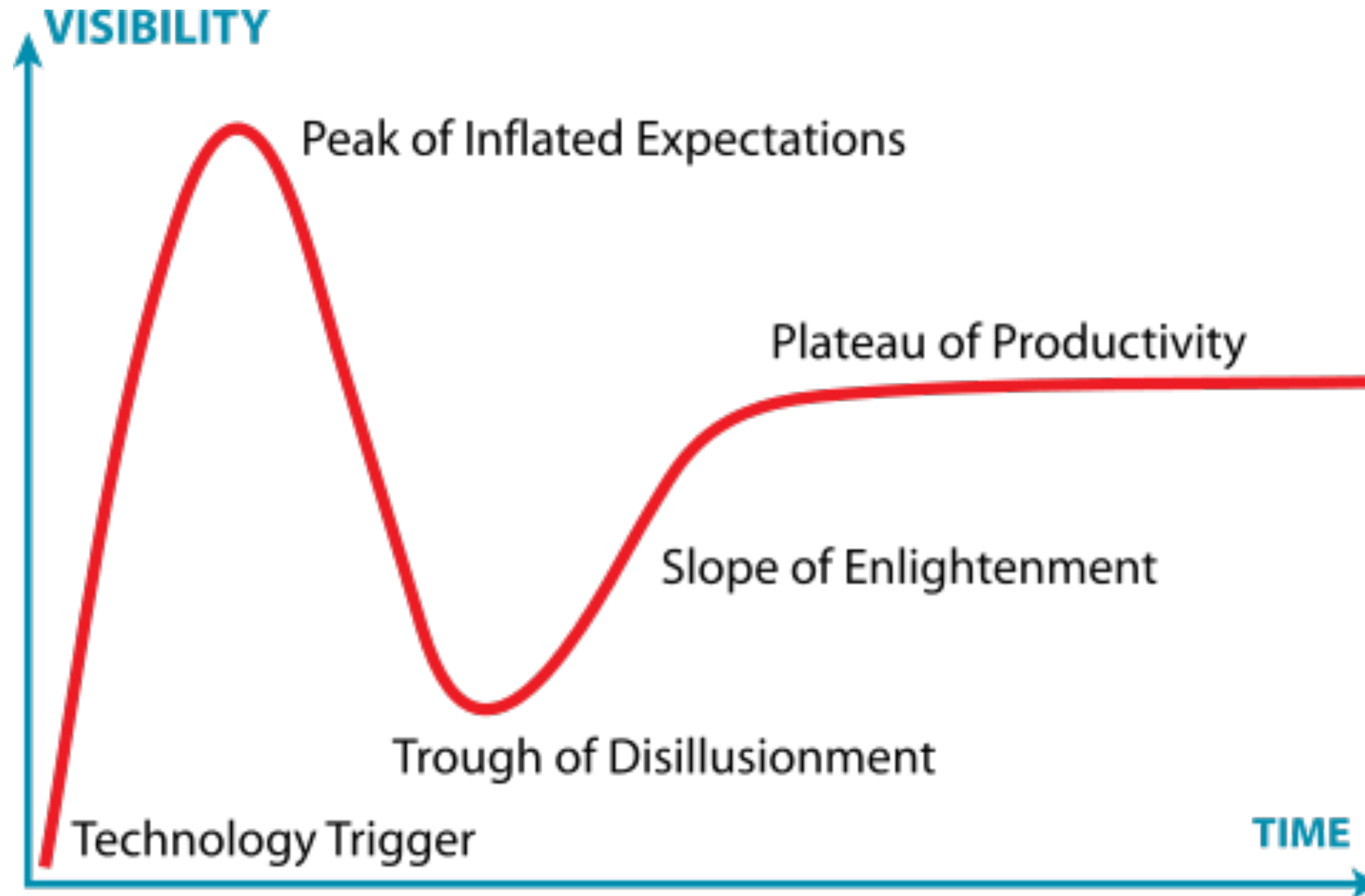
# TEAMWORK

Share Victory. Share Defeat.



# Development?

## Beware the Hype Cycle and “Bandwagon-ing”







How research works ...

You work in many collaborations ....

Established, stable, successful interdisciplinary environment  
increases the probability of productive interactions



- Sensors & Devices Centre has a wide range of capabilities centring around sensors & devices
- Analytical, fabrication, design capability
- Think about how everything fits together and where strengths and weaknesses are to be able to make most impact
- Synergies and collaborations
- Effective research is all about people and being able to leverage on their strengths
- Used this as an example to think about research from a top-down point of view



*Thanks!*