

Silvania Pereira





















Back propagation





Back propagation



#### **Object reconstruction**

**Diffracted field** 

#### Photo of the object



#### log(Intensity) ×10<sup>-3</sup> 1.5 1 0.5 y(m) 0 -0.5 -1 -1.5 -2 -1 0 1 2 x (m) ×10<sup>-3</sup>

#### Reconstructed object





# Optical metrology for surface inspection

- Contamination control
- Quality control of printed structures
- Application: inspection of gratings printed on wafers for chip fabrication -> smartphones, computers, ...

In collaboration with ASML



# Optical metrology for surface inspection

- Contamination control
- Quality control of printed structures

# Why do we use light?



# Why do we use light?

Fast

Noninvasive

In-situ measurements



The main problem:

#### required accuracy << wavelength



The main problem:

#### required accuracy << wavelength

# "imaging" is not possible



## Quality control of printed structures: diffraction gratings



Example: grating under laser illumination: wavelength of the grating << period



## Scatterometry on periodic gratings

- Reflected signal depends on the incident light properties and physical properties of the grating (structure)
- Light properties: wavelength, angle of incidence, polarisation
- Physical properties of the grating: geometry of the grating (period, height, side wall angle), material



## Test gratings

#### Parameters of the grating:





## Coherent Fourier scatterometry: experiment





# Grating reconstruction



#### Reconstructed parameters

Parameters	(CFS)	SEM	AFM
MidCD (nm)	$563\pm2$	$562 \pm 4$	_
Height (nm)	$116 \pm 1$		$116\pm3$
$SWA(^{\circ})$	$89 \pm 3$		_
Bias (nm)	$1190 \pm 1$		



N. Kumar *et al, Opt. Exp.* **20**, pp 24678-24688 (2014)

# Contamination control : scatterometry for non-periodic, isolated structures





# Applications: lithography on wafers and plastic substrates



**Plastic electronics** 



Silicon wafers



Plastic solar panels



**Plastic-based OLEDs** 



# Example of detected polystyrene particles on silicon wafer with diameters = 40,50,60 nm



Wavelength 400 nm



Kolenov et al., Appl. Opt. 59 (2020)

#### **Detection of smaller particles**

~25x25x25 nm photoresist cubes fabricated with e-beam on silicon wafer:



D. Kolenov et al., Opt. Express 29, 16487 (2021)



# Explore the phase information: synthetic holography





# Explore the phase information: synthetic holography



#### Miniaturisation: 3D printed



Designed and built by mechanical engineering students



# Other applications

- Detection of smaller isolated particles: current limit is 30 nm PSL particles at wavelength of 400 nm. Applications in biology for detection of virus and bacteria
- Detection of contamination of the air pollution at the level of particles smaller than 100 nm (ultrafine dust)
- Detection of microplastics in sea and river water



## More information?

Copies of the articles, open positions for PhD/postdocs, visits



Silvania Pereira

s.f.pereira@tudelft.nl











