



# **Experimental techniques for radiation damage effects: In-situ Ion-Irradiation in a Transmission Electron Microscope**

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**EPSRC**

Engineering and Physical Sciences  
Research Council

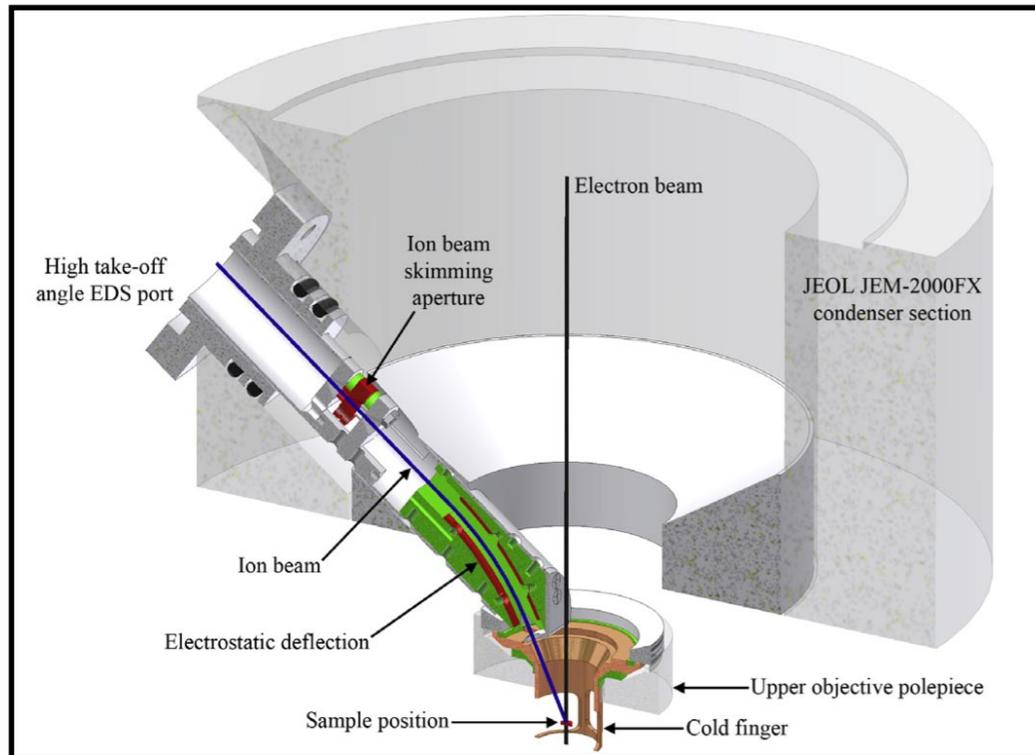
Joint ICTP-IAEA Workshop on Radiation Effects in Nuclear Waste Forms  
and their Consequences for Storage and Disposal,  
Trieste, 12–16 September 2016



# In-Situ TEM\* / Ion-Accelerator Facilities

\*Transmission Electron Microscope

# In-situ TEM / ion accelerator facilities



Experimental systems combining one or more ion-accelerators with a transmission electron microscope (TEM) enabling observation of ion-beam induced radiation damage at high magnification in real time.

Permit study of the formation and development of defects at the nanoscale during ion irradiation, often providing insights into fundamental properties and processes that are difficult to obtain by other means.

Also allows irradiation and observation to be carried out at low temperatures. This can be difficult to do with separate ion accelerators and microscopes.

# In-situ TEM / ion accelerator facilities



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Kyushu, Japan



Argonne, USA



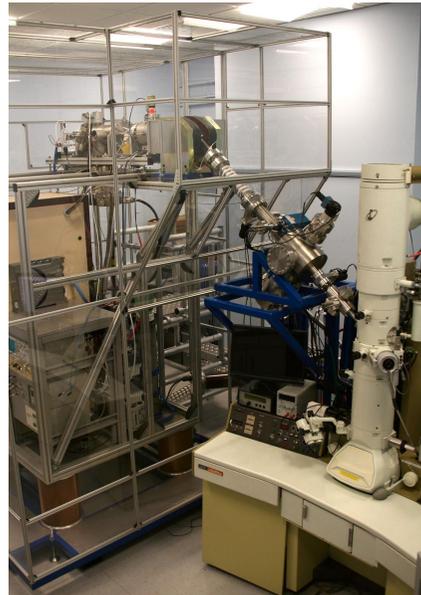
Hokkaido, Japan



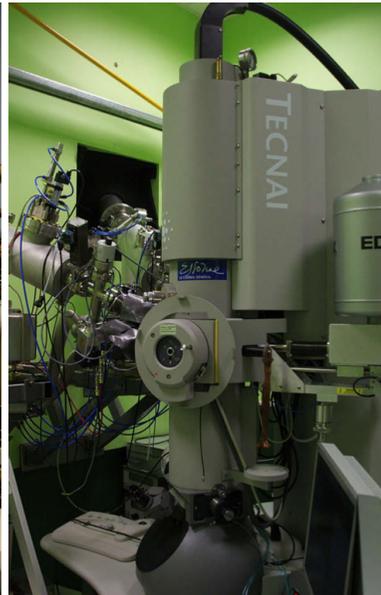
Tsukuba, Japan



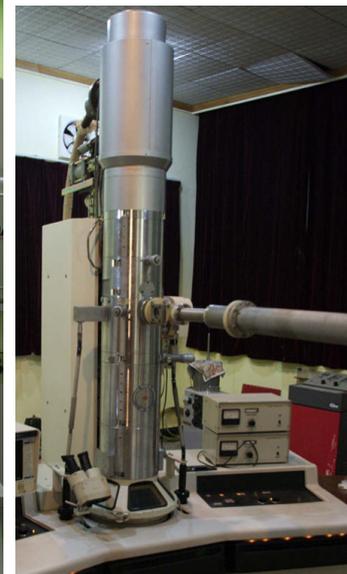
Shimane, Japan



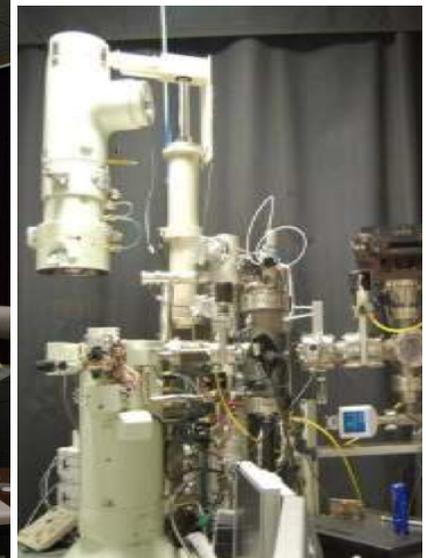
Huddersfield, UK



Orsay, France



Wuhan, China



Sandia, USA



# Applications

Investigations into any materials subjected to radiation damage from energetic particles, such as:

- Semiconductor processing and damage to microelectronic devices used in irradiating environments;
- Materials in space;
- Nanotechnology – e.g. use of ion beams to create or modify nanostructures;
- Materials for nuclear fission (current and Gen IV) and nuclear fusion. Glasses and ceramics for nuclear waste storage.



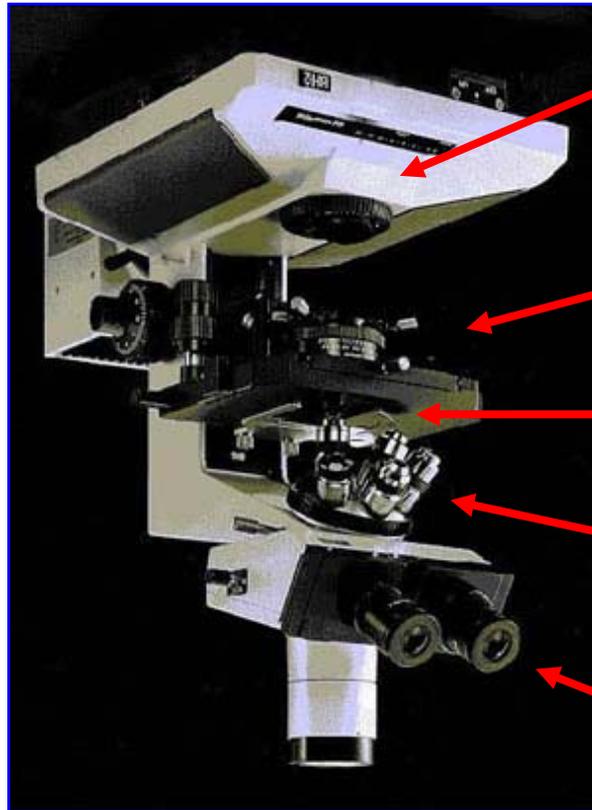


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# **Interfacing an Ion-Beam System with a TEM**



# Transmission Electron Microscope (TEM)



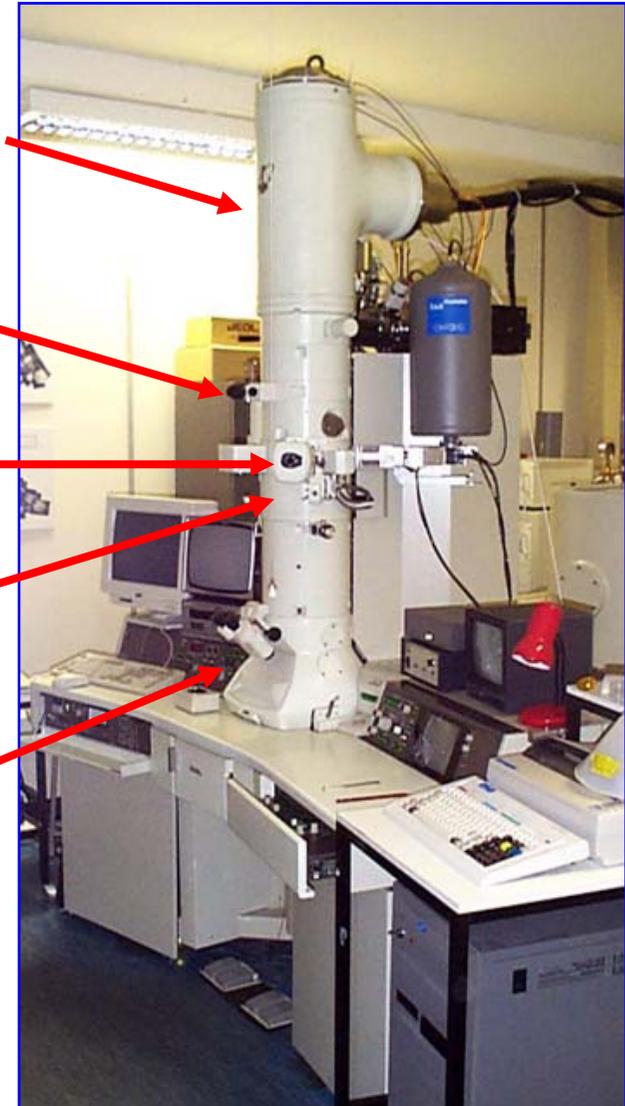
Source of light/electrons

Condenser Lens

Specimen

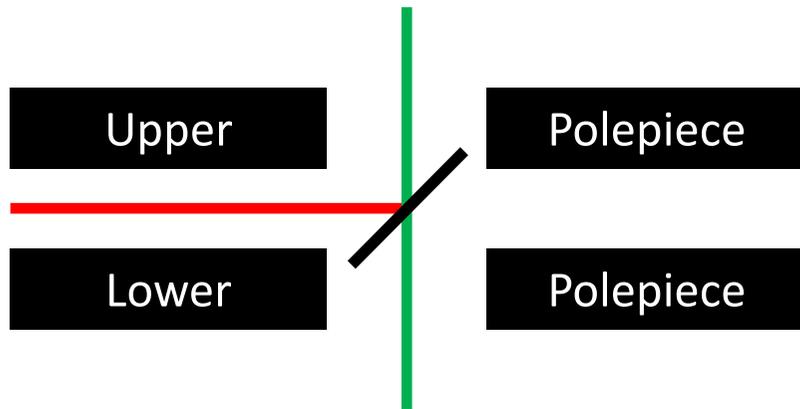
Objective Lens

Eyepiece

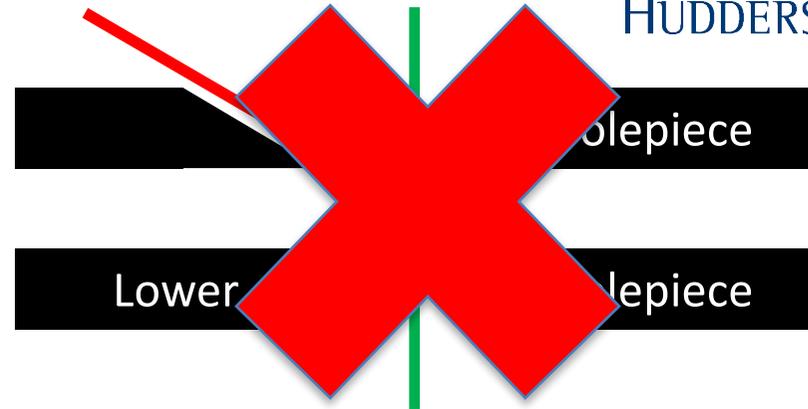




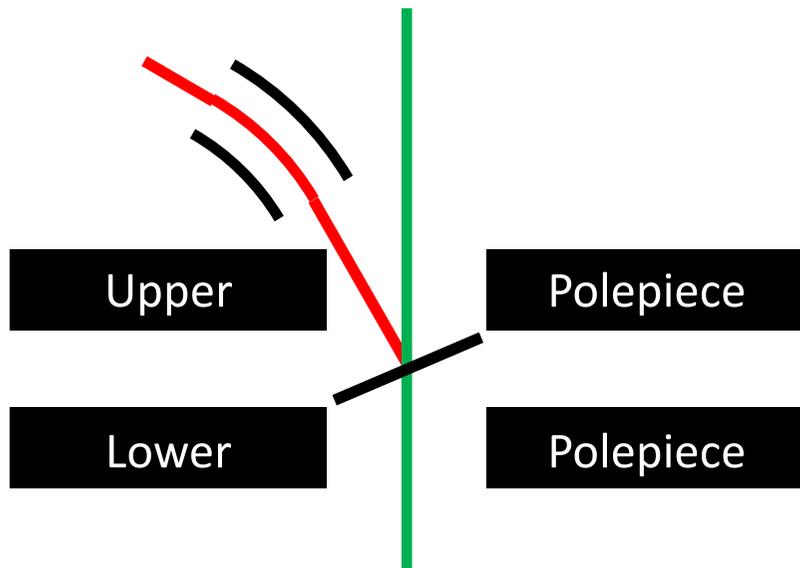
## Interfacing of TEM and Ion Beam



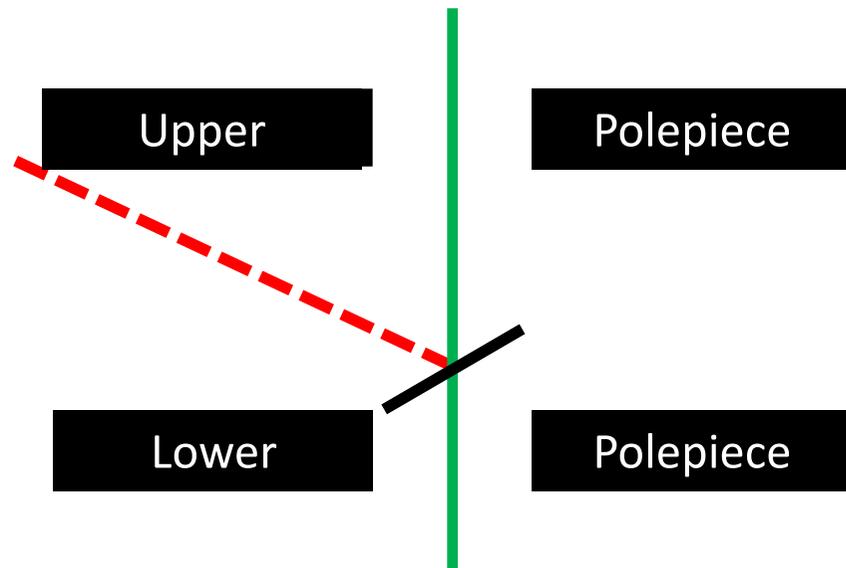
Side entry through polegap



Bore through upper objective polepiece



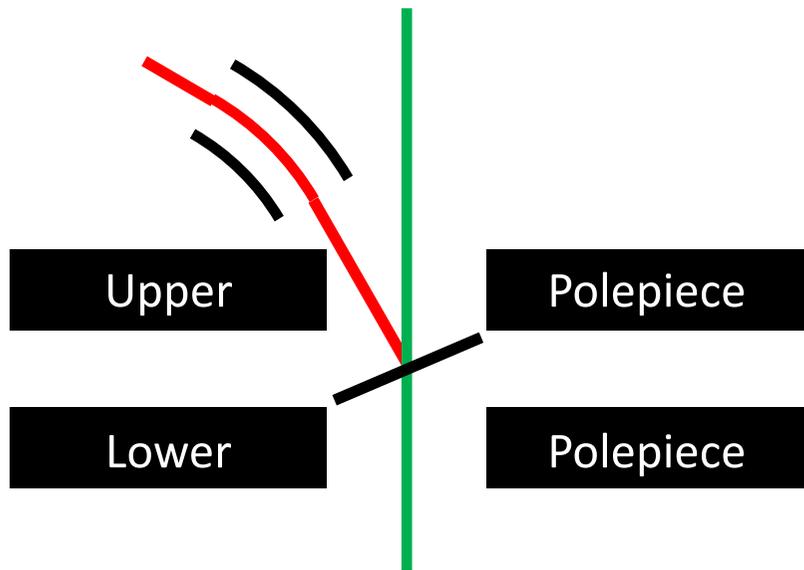
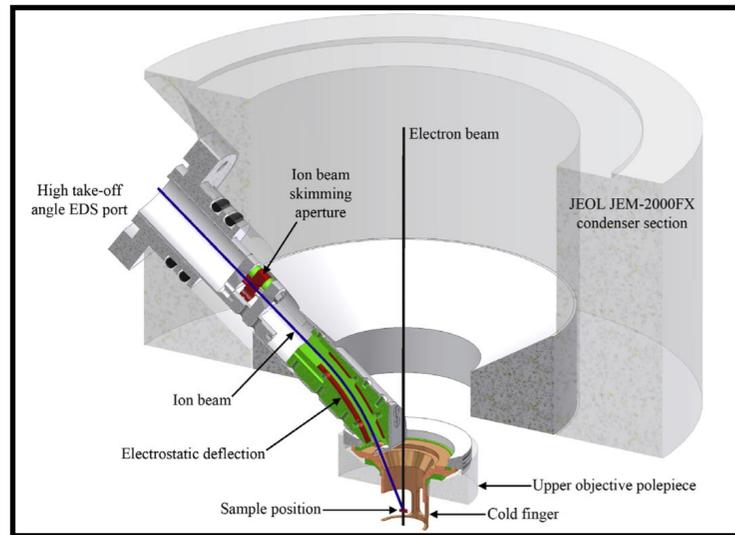
Electrostatic deflection inside TEM



Possibilities offered by larger polegap

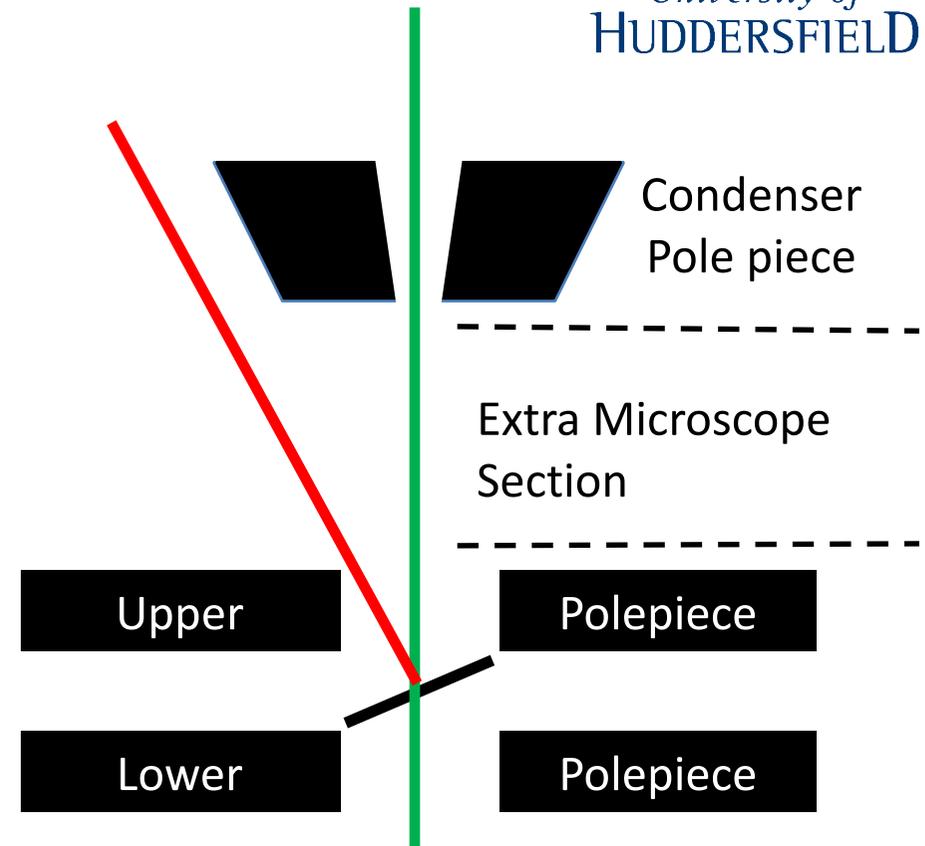


# Interfacing of TEM and Ion Beam



Electrostatic deflection inside TEM

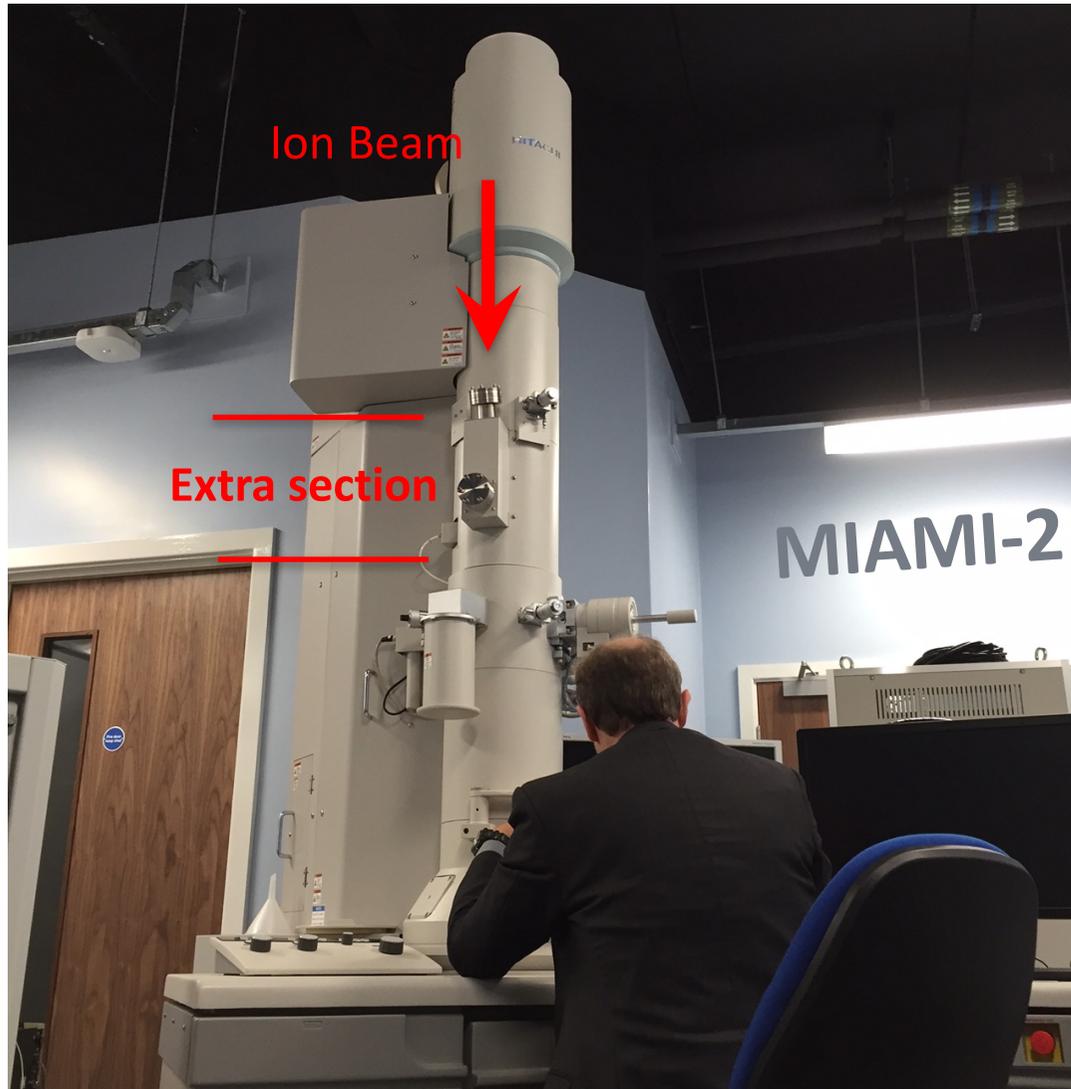
## MIAMI-1



Direct line-of-sight to specimen  
over top of upper objective polepiece

## MIAMI-2

# Interfacing of TEM and Ion Beam

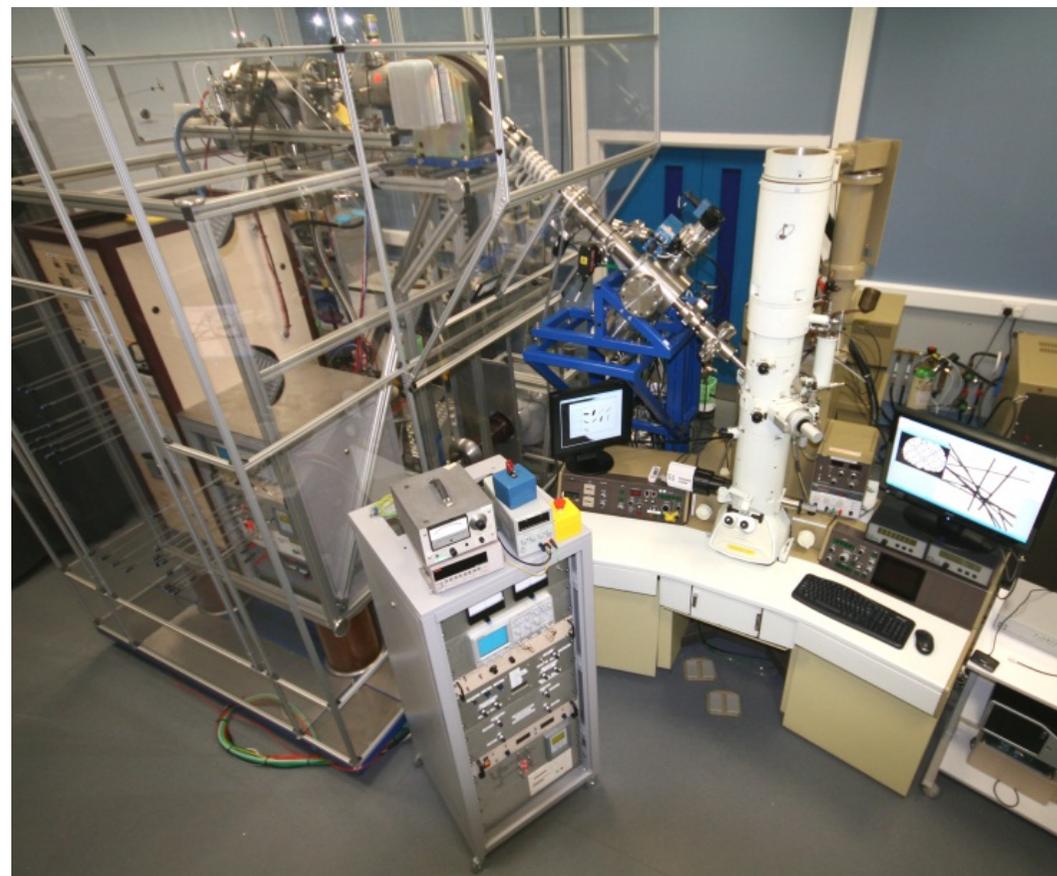




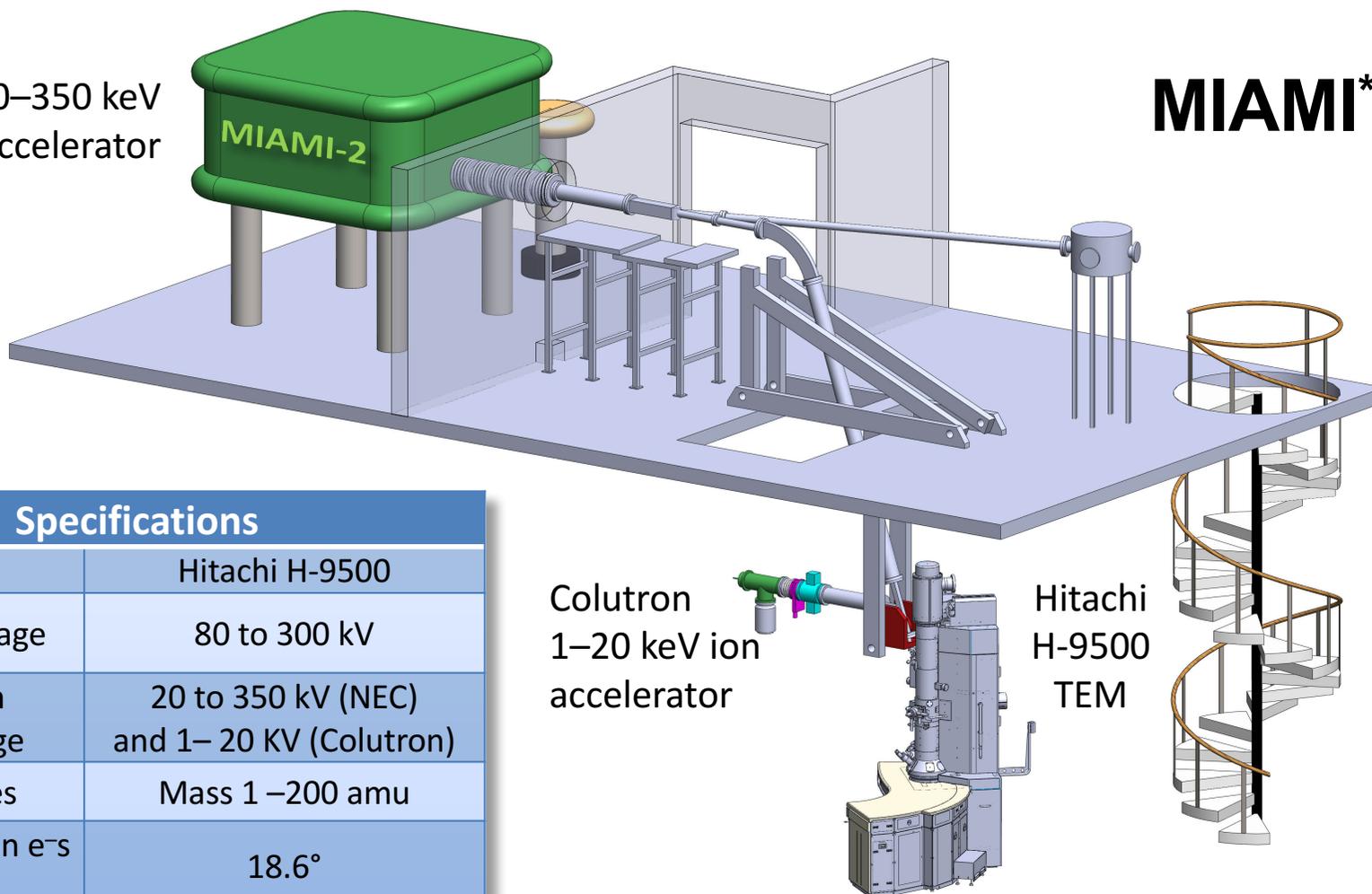
# MIAMI\*-1 Facility

## \*Microscope & Ion Accelerator for Materials Investigations

Specifications	
TEM	JEOL JEM-2000FX
e-Beam Accelerating Voltage	80 to 200 kV
Ion Beam Accelerating Voltage	1 to 100 kV
Ion Species	Most ions from H to W at all energies (limited by bending magnet)
Ion Flux	Fluxes of up to $1.5 \times 10^{14} \text{ cm}^{-2} \text{ s}^{-1}$ for 6 kV He (for example)
Angle between Ion and Electron Beams	30°
Temperature	100 to 380 K or RT to 1270 K
Image Capture	Gatan ES500W Wide Angle CCD Gatan Orius SC200 (4 Megapixels)



NEC 20–350 keV  
ion accelerator



# MIAMI\*-2

Specifications	
TEM	Hitachi H-9500
e-Beam Voltage	80 to 300 kV
Ion Beam Acc. Voltage	20 to 350 kV (NEC) and 1– 20 KV (Colutron)
Ion Species	Mass 1 –200 amu
Angle between e <sup>-</sup> s & ions	18.6°
Environment	Temp: 100 to 1570 K Gas injection system
Image Capture	Gatan OneView 25 fps 4096x4096 px 300 fps 512x512 px
Analysis	EELS (Gatan Imaging Filter) and EDS
Tomography	Tomography holder and software

Colutron  
1–20 keV ion  
accelerator

Hitachi  
H-9500  
TEM



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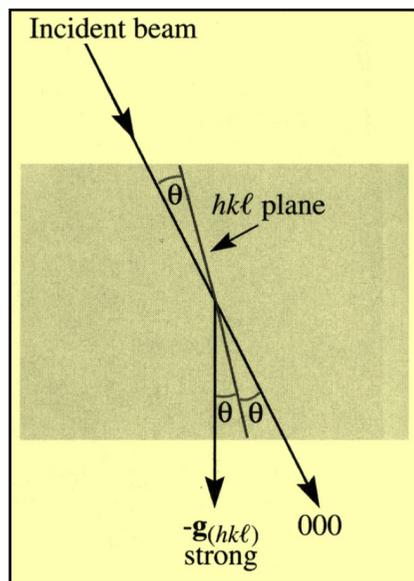
# **In-Situ Studies**

## Semiconductors



# Formation Amorphous Zones in Silicon by Heavy-ion Impacts

## Structure factor contrast



Two beam conditions

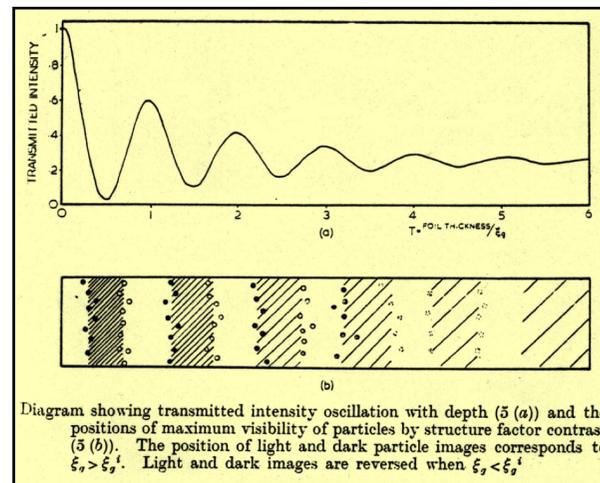
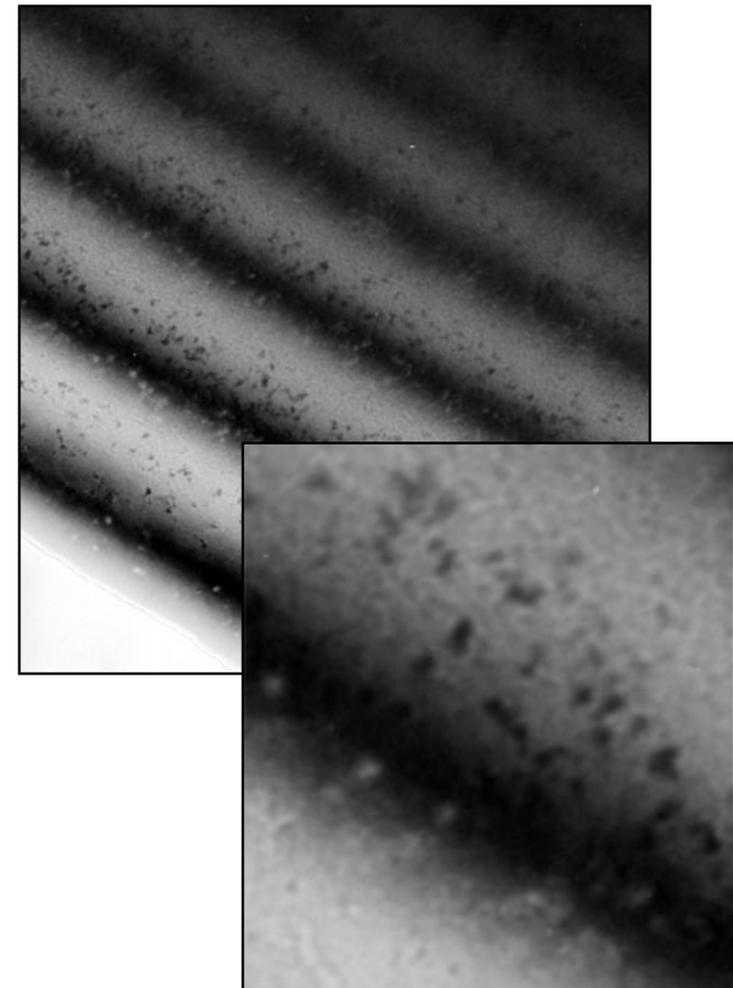


Diagram showing transmitted intensity oscillation with depth (5 (a)) and the positions of maximum visibility of particles by structure factor contrast (5 (b)). The position of light and dark particle images corresponds to  $\xi_z > \xi_z^*$ . Light and dark images are reversed when  $\xi_z < \xi_z^*$ .



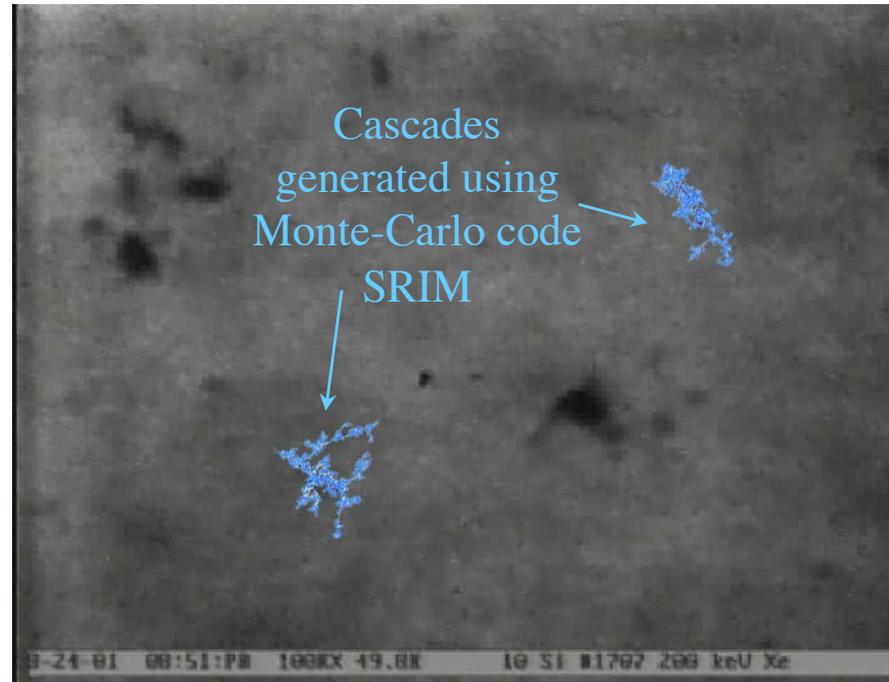
## Formation Amorphous Zones in Silicon by Heavy-ion Impacts

Recorded using a 100 keV electron beam.

No amorphisation is observed when using a 300 keV electron beam.

In this case amorphous zone, if formed, disappears in less than the time to record one video frame. (1/30<sup>th</sup> second).

Electrons acting as Kurt's "eraser"?



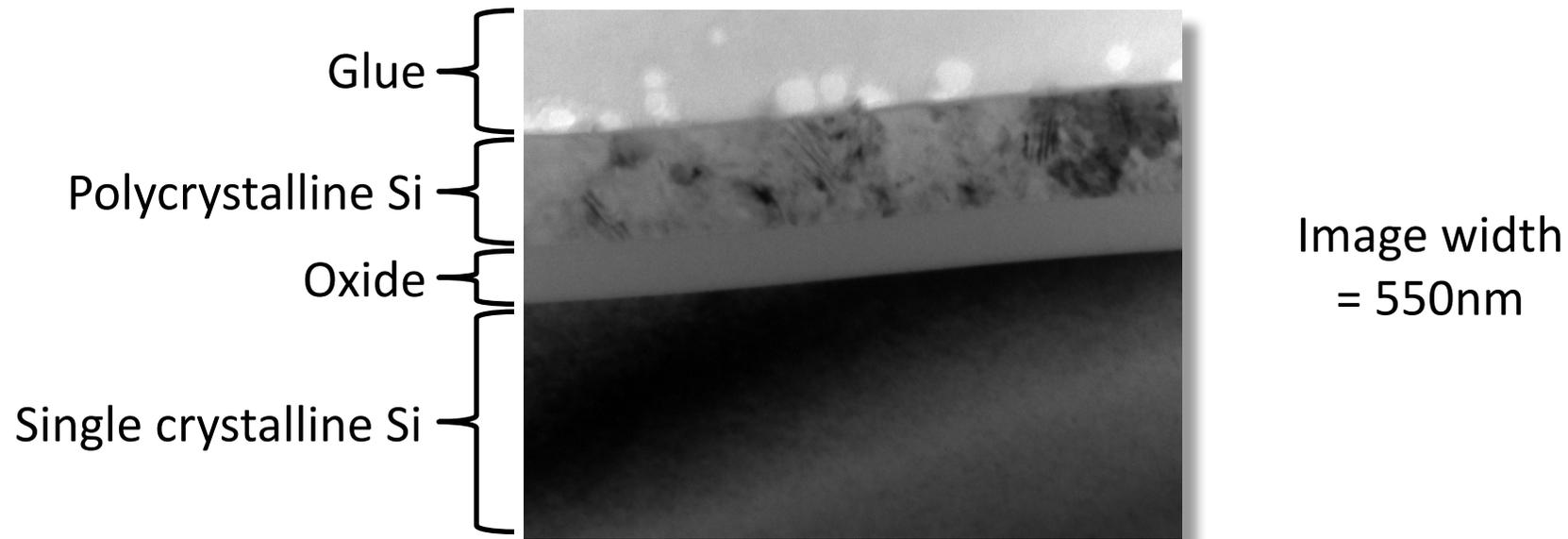
Width of image 110 nm

**Specimen irradiated with 200 keV Xe ions**

Experiment conducted at the IVEM Facility at Argonne National Laboratory

Direct impact amorphisation as discussed by Kurt Sickafus this morning. Literally "black spots" in this case!

## He Irradiation of Silicon Trilayer — Si/SiO<sub>2</sub>/Si



Experiment to compare the development of helium bubbles in monocrystalline and polycrystalline silicon.



## He-irradiation of Si/SiO<sub>2</sub>

Develops a high degree of porosity

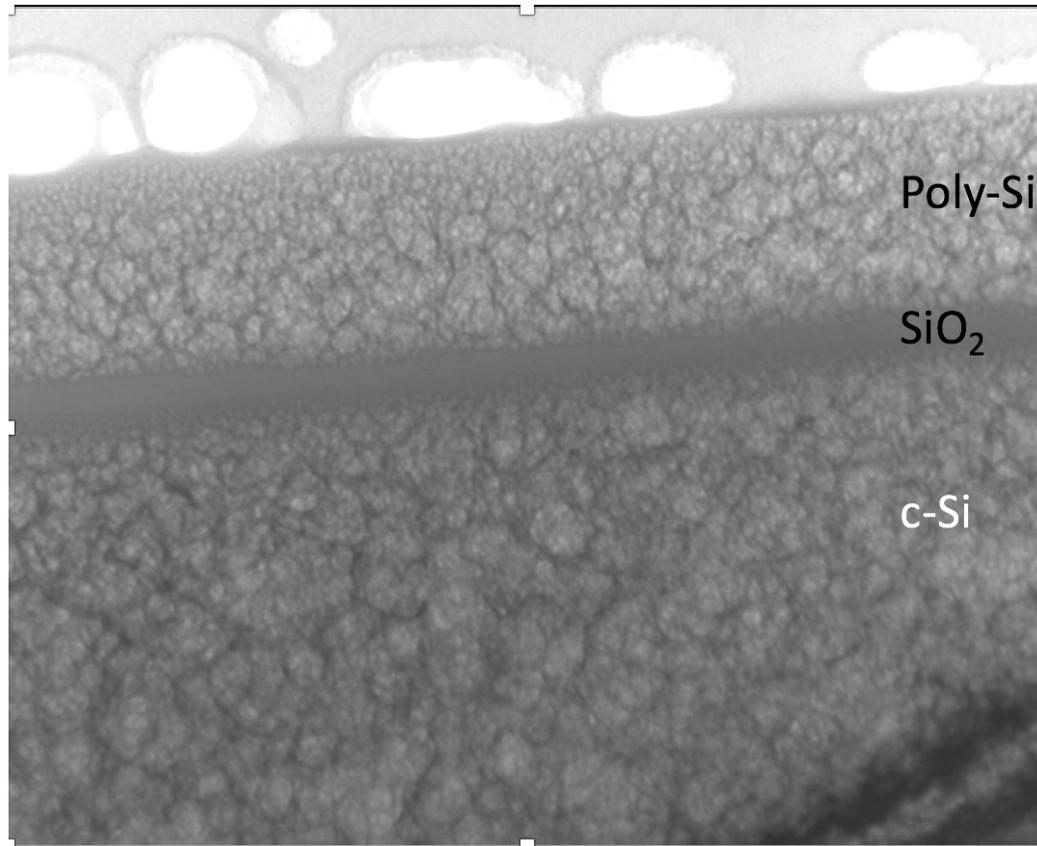
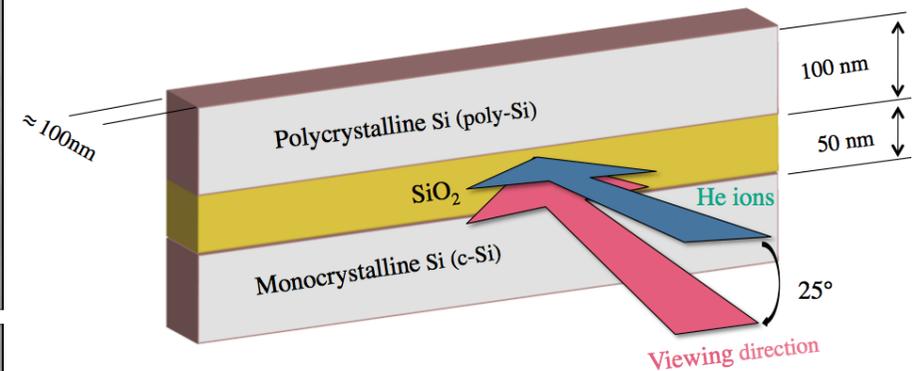


Image width  $\approx$  550 nm



**Ion energy:** 6 keV

**Final fluence:**  $\approx 5 \times 10^{17}$  ions/cm<sup>2</sup>

**Flux:**  $\approx 3 \times 10^{13}$  ions/cm<sup>2</sup>/s



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# **In-Situ Studies**

## **Nanostructures**



## Heavy Ion Impacts on Au foil



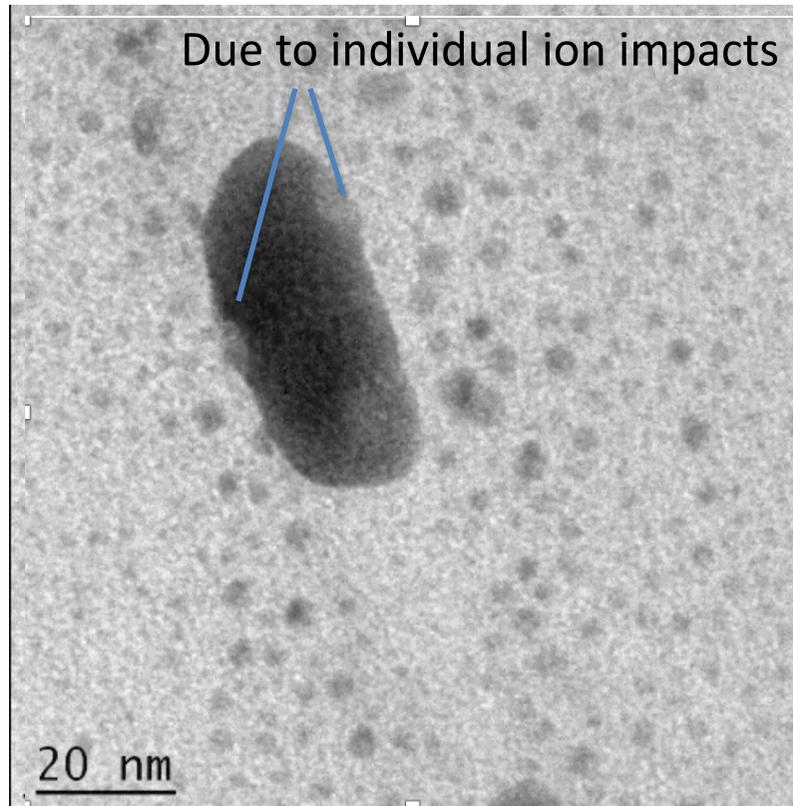
Holes caused by  
individual ion  
impacts

20 nm

Individual 200 keV Xe ions impacting on a thin gold film  
NB: specimen is at room temperature.



## Heavy Ion Impacts on Au Nanorods



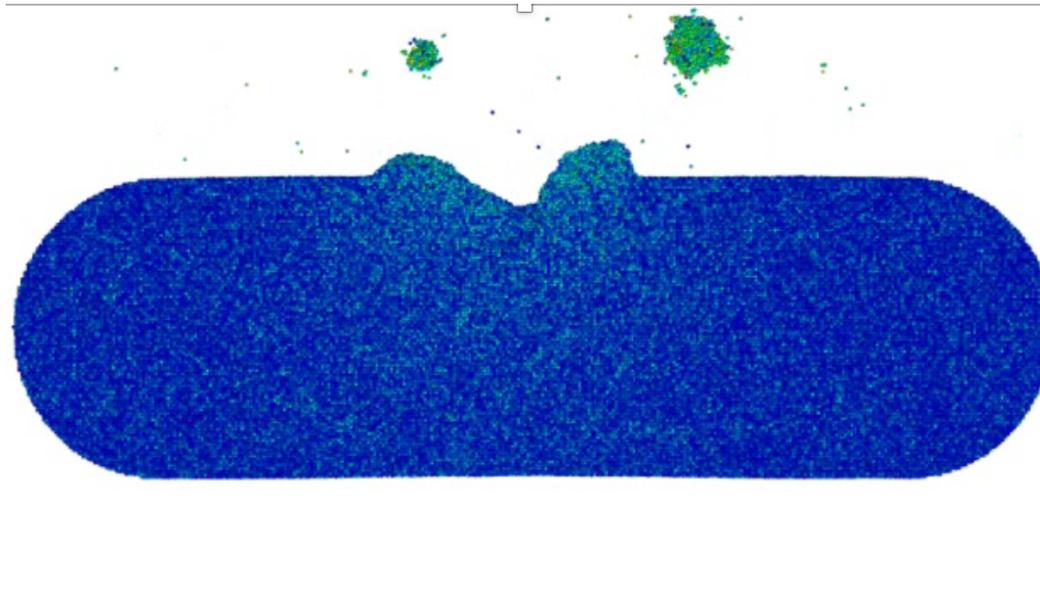
Monocrystalline nanorod on Formvar film.  
80 keV Xe ions. Flux  $\approx 2.1 \times 10^{11}$  ions/cm<sup>2</sup>/s.  
Temperature  $\approx 20^\circ\text{C}$ . Video playback rate = x 8

The Au nanorod remains solid at all times (as indicated by diffraction contrast); however, localised melting due to the thermal spike induced by each impact together with flow/surface tension processes modify shape of nanorod. There is also a decrease in volume resulting from (enhanced sputtering yield).

(The small particles are Au grains growing as a result of sputter-deposition of Au on the Formvar film).



## Molecular Dynamics Simulations



“Explosive” cluster emission is additional to ballistic and thermal components of sputtering yield

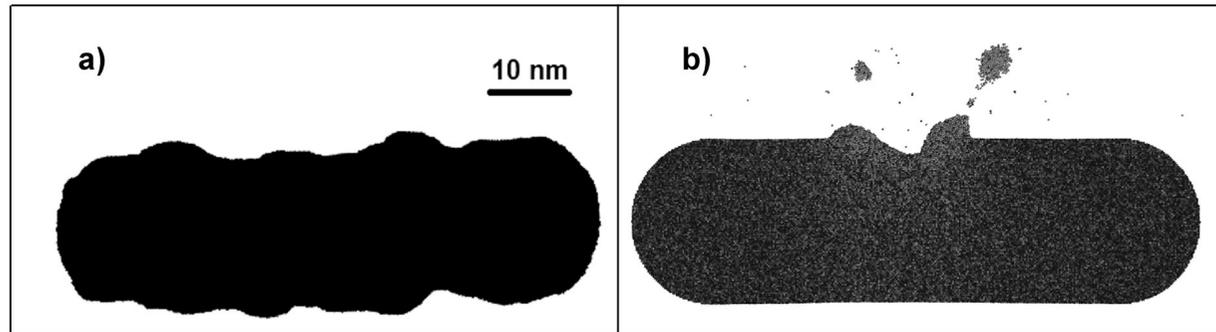
**Sputtering yield from impact shown:  $S=2560$  atoms/ion**

About 100 atoms sputtered due to “normal” ballistic and thermal processes – the rest due to cluster emission.

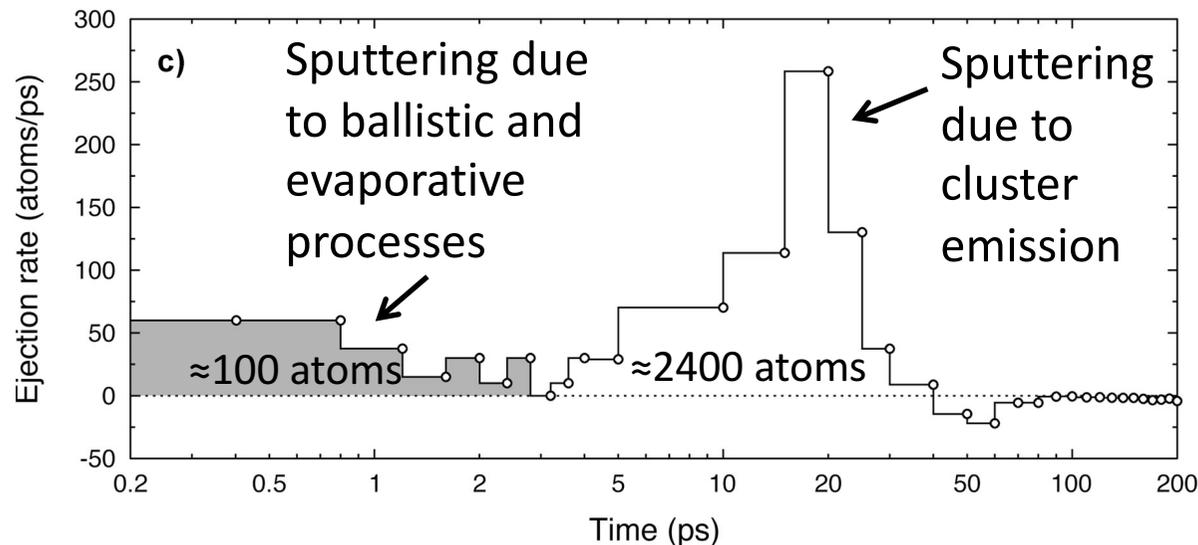


# Molecular Dynamics Simulations

Sputtering yield  
from this  
simulated  
impact:  
  
**S = 2560**



Average  
sputtering yield  
from 30  
simulated  
impacts:  
  
**S = 1005**



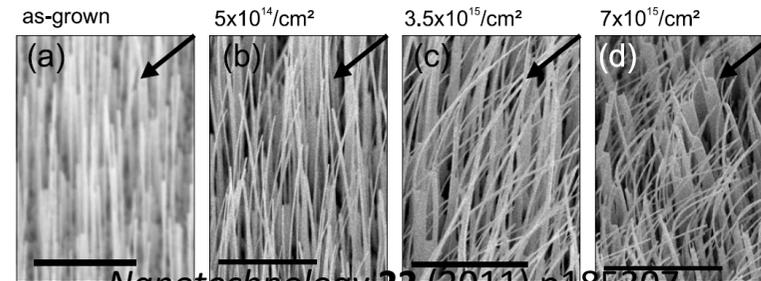
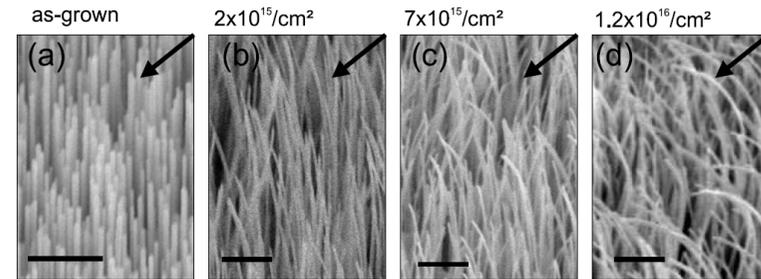
Results of MD simulations of 80 keV Xe ions on an Au nanorod: a) silhouette of the nanorod following 30 ion impacts; b) image at 80 ps following a single ion impact showing a crater and ejected nanoclusters; c) plot of ejection rate (atoms/ps) as a function of time for a single 80 keV Xe ion impact. The shaded area indicates the contribution from ballistic and evaporative processes. Each point indicates the mean ejection rate for the period since the previous point. The negative ejection values around 50 ps result from atoms evaporated from the clusters being redeposited on the nanorod.

# Ion-Beam-Induced Bending of Nanowires

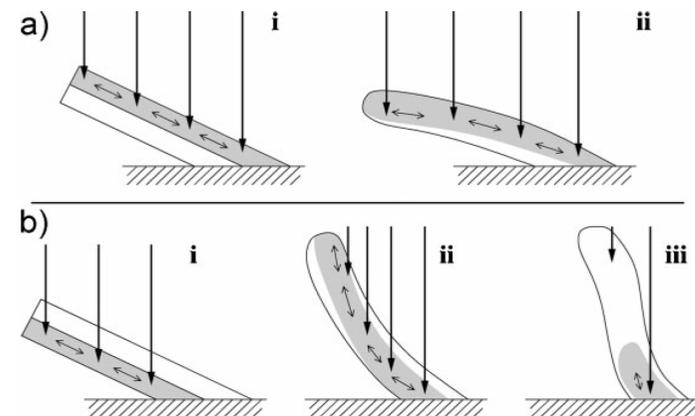


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- Phenomenon reported in literature mainly in semiconductor nanowires (Si, Ge, GaAs, ZnO) but also Pt and W
- Various models have been proposed in the literature but the prevailing explanation is volume change due to damage accumulation
- Other mechanisms have been suggested including electronic-energy loss, thermal expansion and sputtering
- A general trend is observed that irradiation conditions with shallower damage profiles lead to bending away from the ion beam and deeper profiles cause bending towards the ion beam.

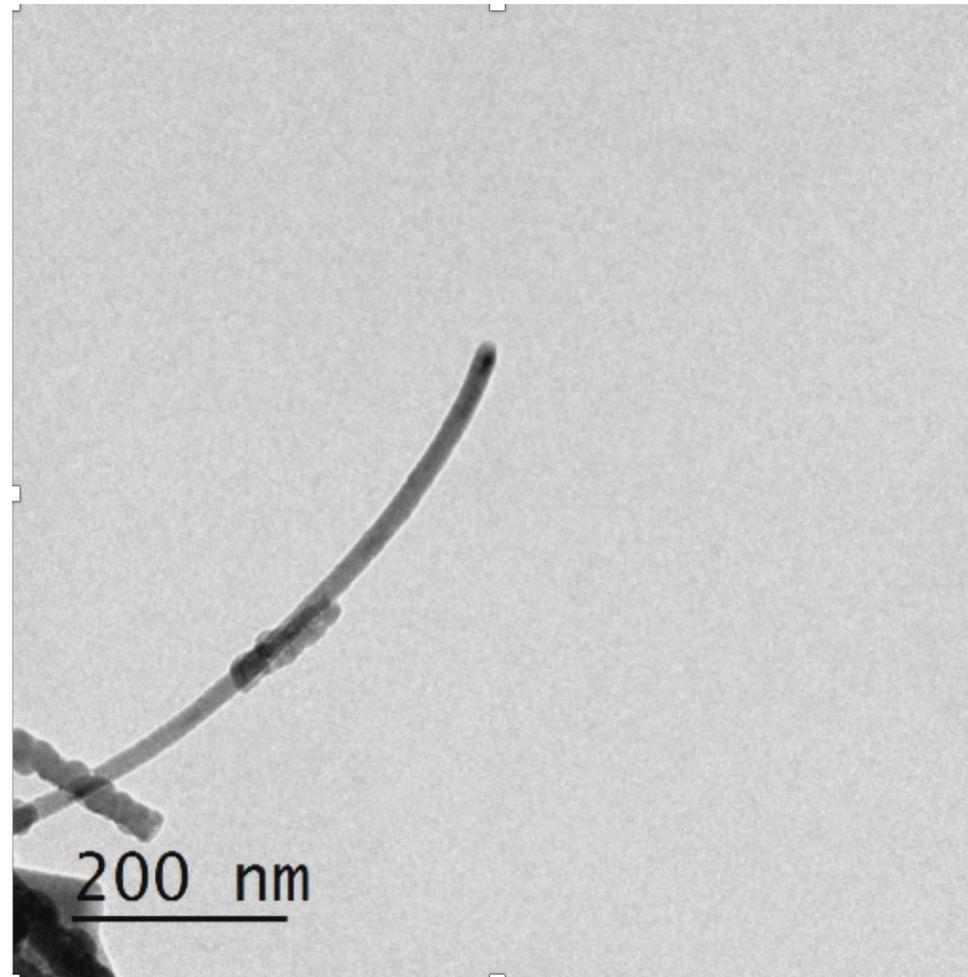


*Nanotechnology* 22 (2011) p185307



*Small* 22 (2009) p2576

# Ion-Beam-Induced Bending of Nanowires



7 keV Xe<sup>+</sup> irradiation of silicon nanowire at RT  
End fluence =  $1.2 \times 10^{14}$  ions.cm<sup>-2</sup>

Work by I. Hanif, PhD student, University of Huddersfield.



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# **In-Situ Studies**

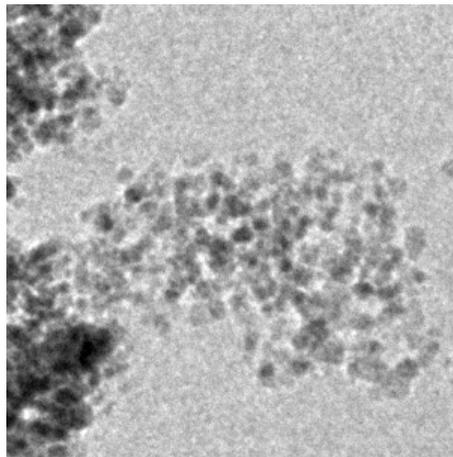
## Materials in Space



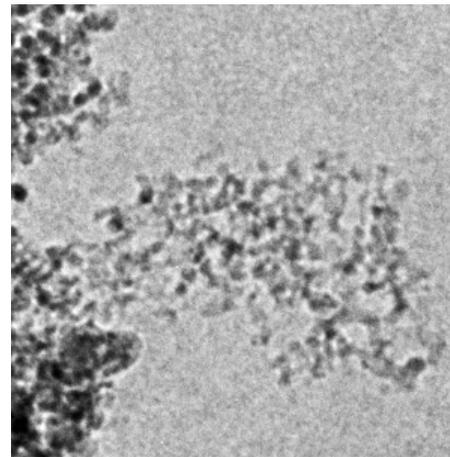
# Xe Irradiation of Nanodiamonds

Meteoric nanodiamonds are observed to contain noble gases (particularly Xe) probably implanted by shock waves in supernovae explosions. In this context, we are interested in studying Xe ion irradiation of nanodiamonds .

Frame width 75 nm

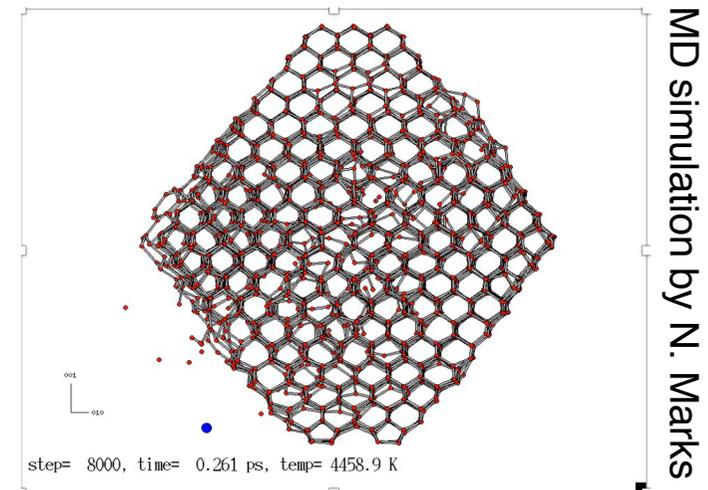


Before irradiation



After irradiation

Irradiation of nanodiamonds with  
6 keV Xe ions. Fluence =  $6.5 \times 10^{15}$  ions/cm<sup>2</sup>



Reduction in size of  
nanodiamonds

Ongoing collaboration with A.A. Shiryayev, Institute of Physical Chemistry and Electrochemistry, Russia and N. Marks, Curtin University, Australia



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# **Nuclear Materials: Graphite**

## Radiation Damage in Graphite



### *Fundamentals of Nuclear Graphite (FUNGraph):*

Work carried out as part of an EPSRC consortium grant awarded to the universities of Sussex, Salford, Nottingham, Manchester, Leeds and Huddersfield.

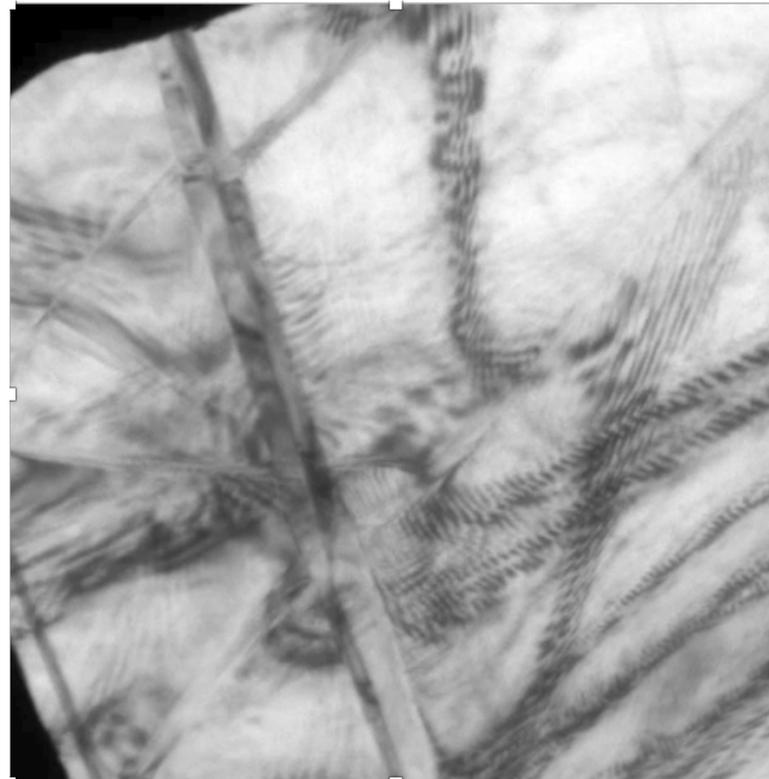
The project aimed to understand the behaviour of nuclear graphite under neutron irradiation at elevated temperatures.



## Radiation Damage in Graphite

Xe damage profile is strongly peaked towards bottom of film leading to greater basal-plane contraction in the bottom of the film than in the top

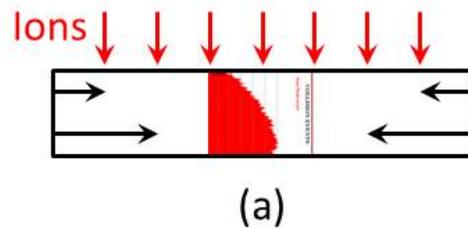
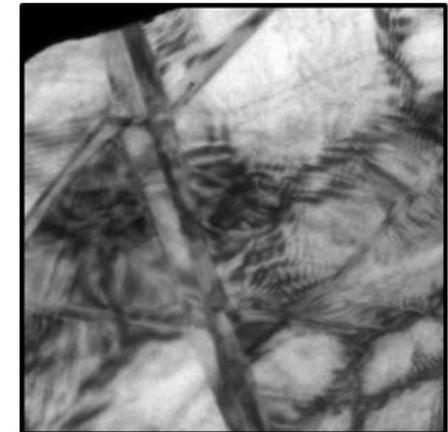
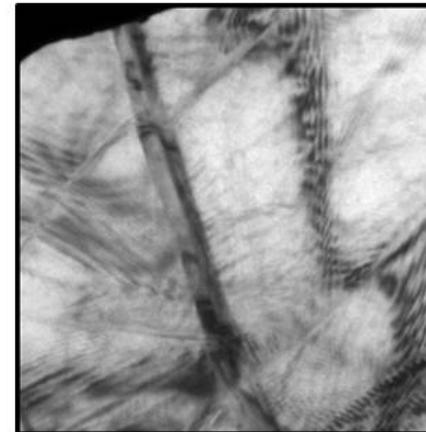
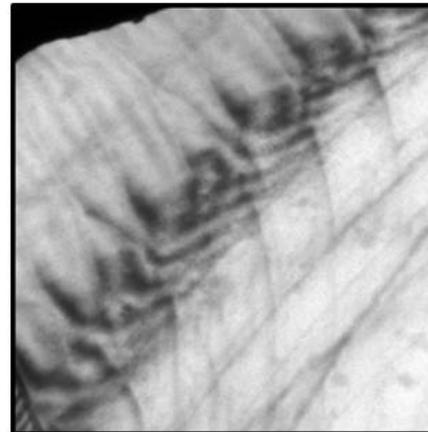
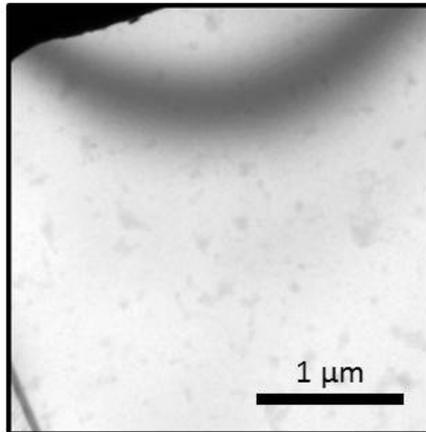
This then results in dislocation formation followed by ridge formation.



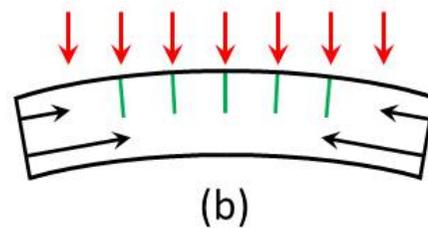
Frame width  
= 3.65  $\mu\text{m}$

Room-temperature irradiation with 60 keV Xe ions  
with a flux of  $10^{10}$  ions/cm<sup>2</sup>/s. Video playback rate = x 8

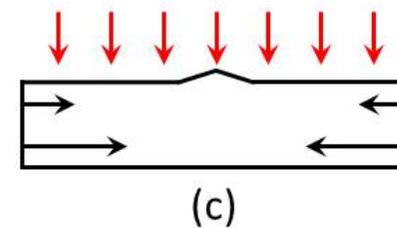
# Radiation Damage in Graphite



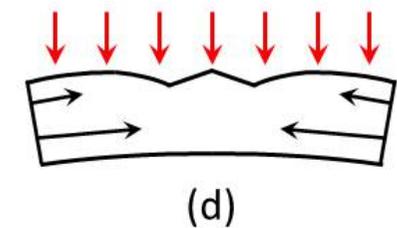
Point defect creation leads to stress build-up non-uniformly in film presumably due to contraction of basal planes occurring to a greater degree in the lower part of film



Propagation of basal-plane dislocations.



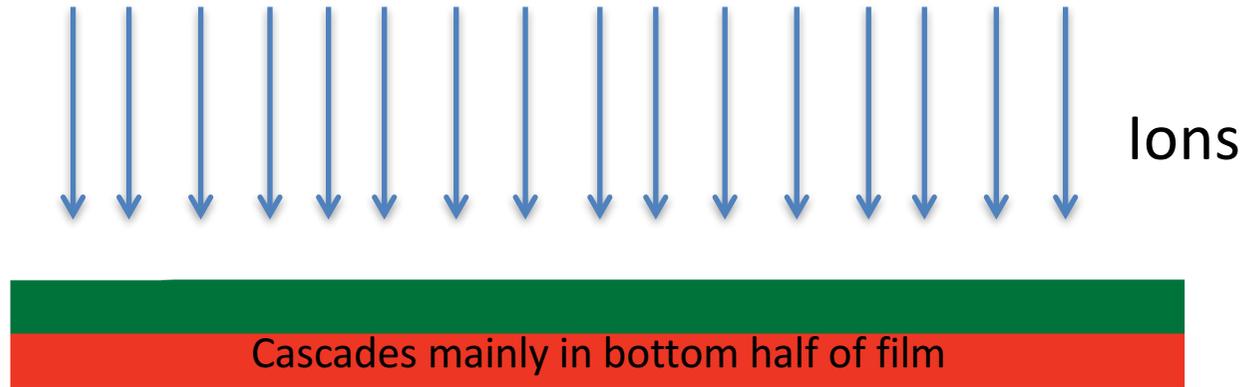
Ridge formation and cracking of film to form platelets/grains.



Continued deformation of platelets leading to further ridge/crack formation

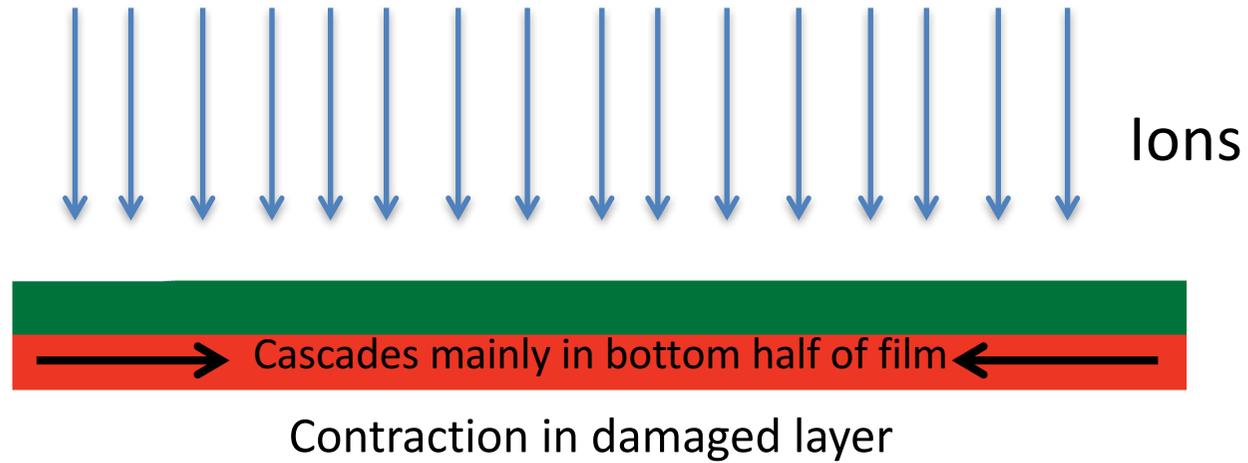


# Deformation under ion irradiation

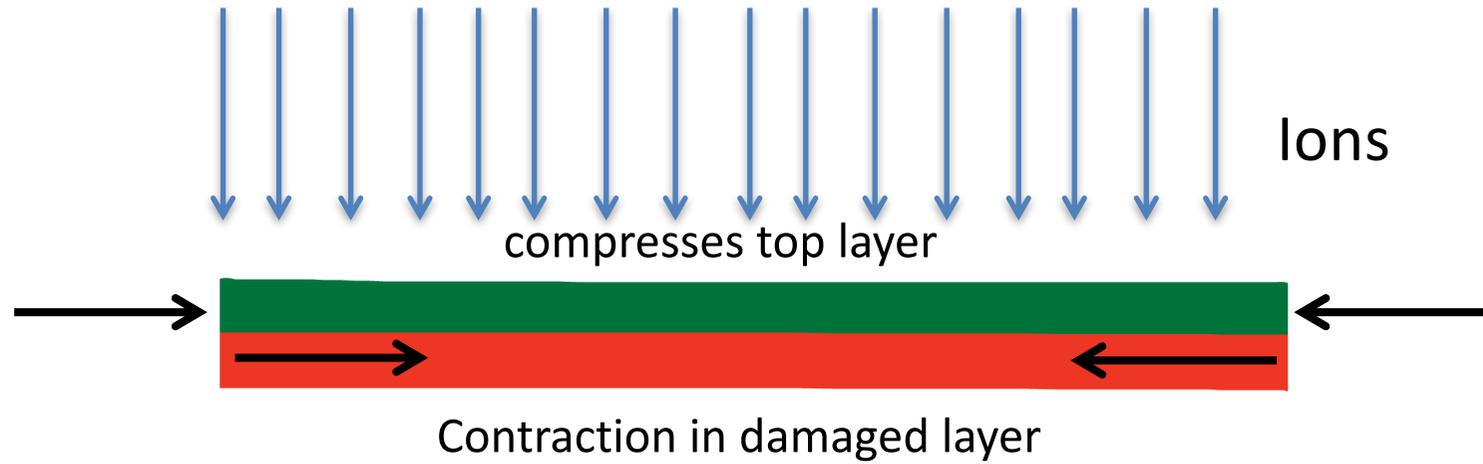




# Deformation under ion irradiation

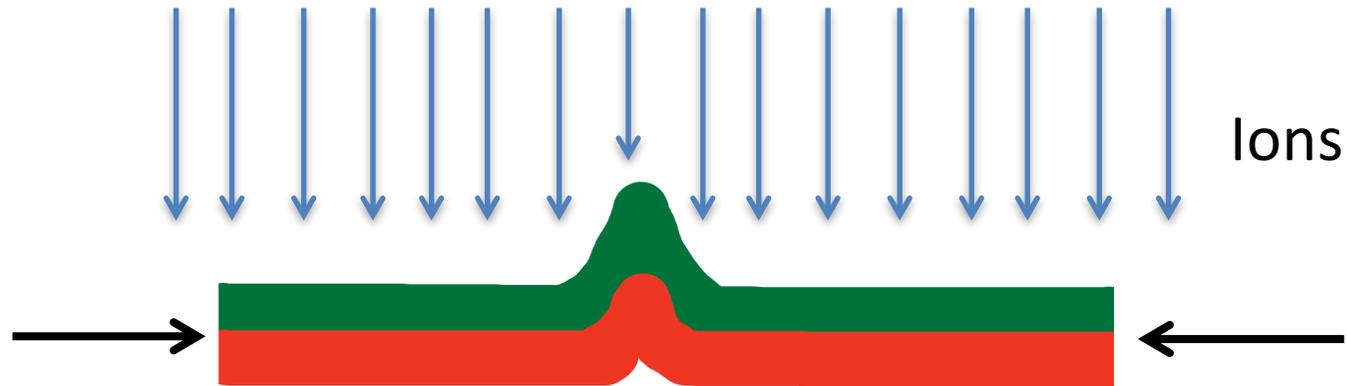


# Deformation under ion irradiation





# Deformation under ion irradiation

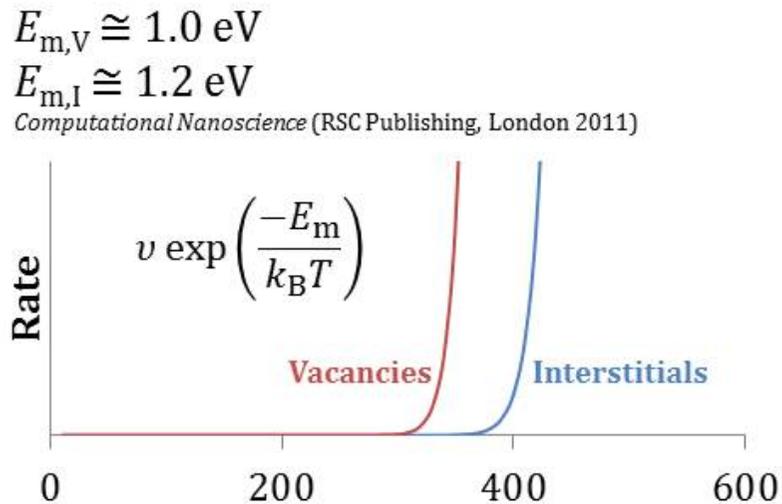


Deformation occurs. Extra volume in top layer is accommodated in kink



## Radiation Damage in Graphite

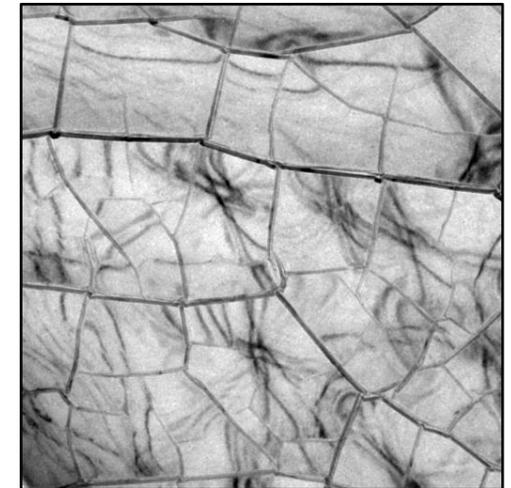
Experiments have also been performed at 100 and 673 K (400°C) showing same effects.  
Note that both interstitials and vacancies are both expected to be immobile at 100 K.  
Suggests that process is NOT driven by point defect creation, migration and agglomeration.



100 K

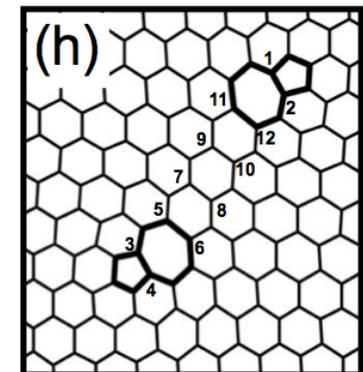
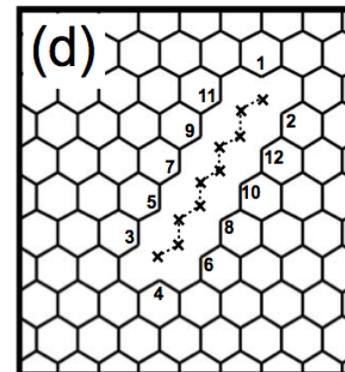


673 K



But how does contraction of basal planes occur?  
Need agglomeration of vacancies (e.g. into line).

Mechanism for transformation of immobile point defects in dilute cascade into macroscopic deformation is not understood.



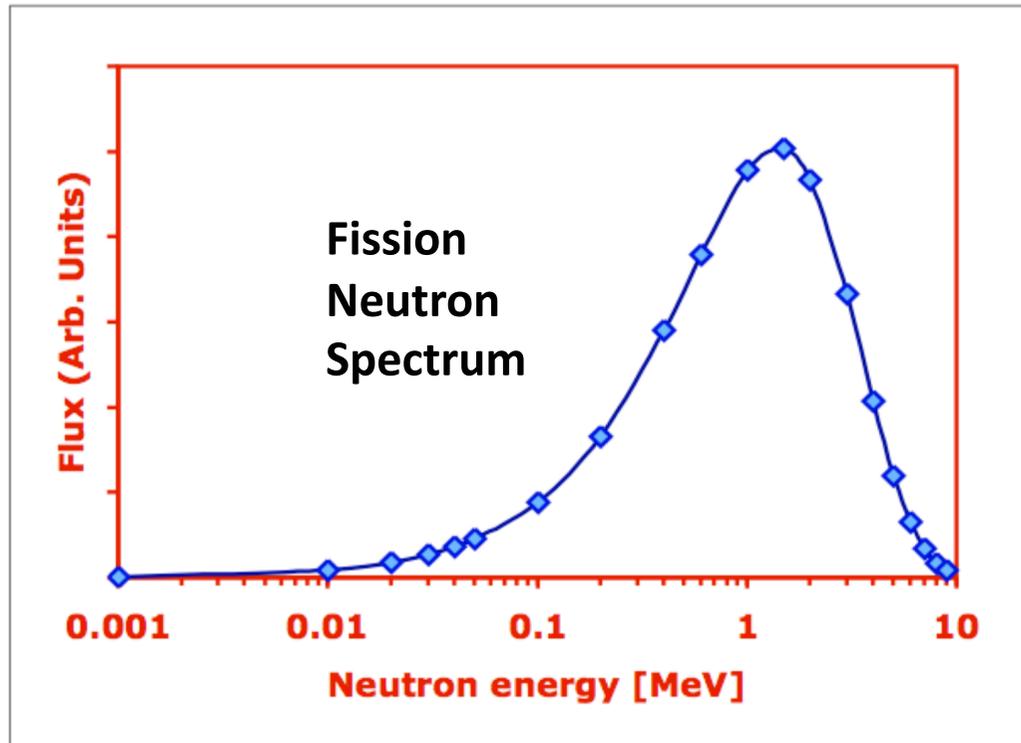


## “He/DPA” Project

- To develop an understanding of the roles that displacement damage, helium content and temperature play in determining the defect morphology in a number of model structural nuclear materials, including Fe/Cr alloys, W and SiC.
- To develop an understanding of the roles that displacement damage, helium content, glass composition (specifically alkali content) have on defect morphology (particularly the development of helium bubbles) in alkali borosilicate, lanthanide borosilicate and aluminosilicate glasses with a view to being able to predict the defect structures that might be expected to develop in these glasses in geological disposal facilities.
- To study the role played by the ceramic/glass interface in the development of defect structures (particularly those related to helium bubbles) in model glass/ceramic wastefoms.



# Structural Materials: Fission Reactors



Max Energy Transfer from 1 MeV Neutron		
Element	Mass	$E_{\max}$ (keV)
Fe	56	69
W	184	21
Si	28	133
C	12	284

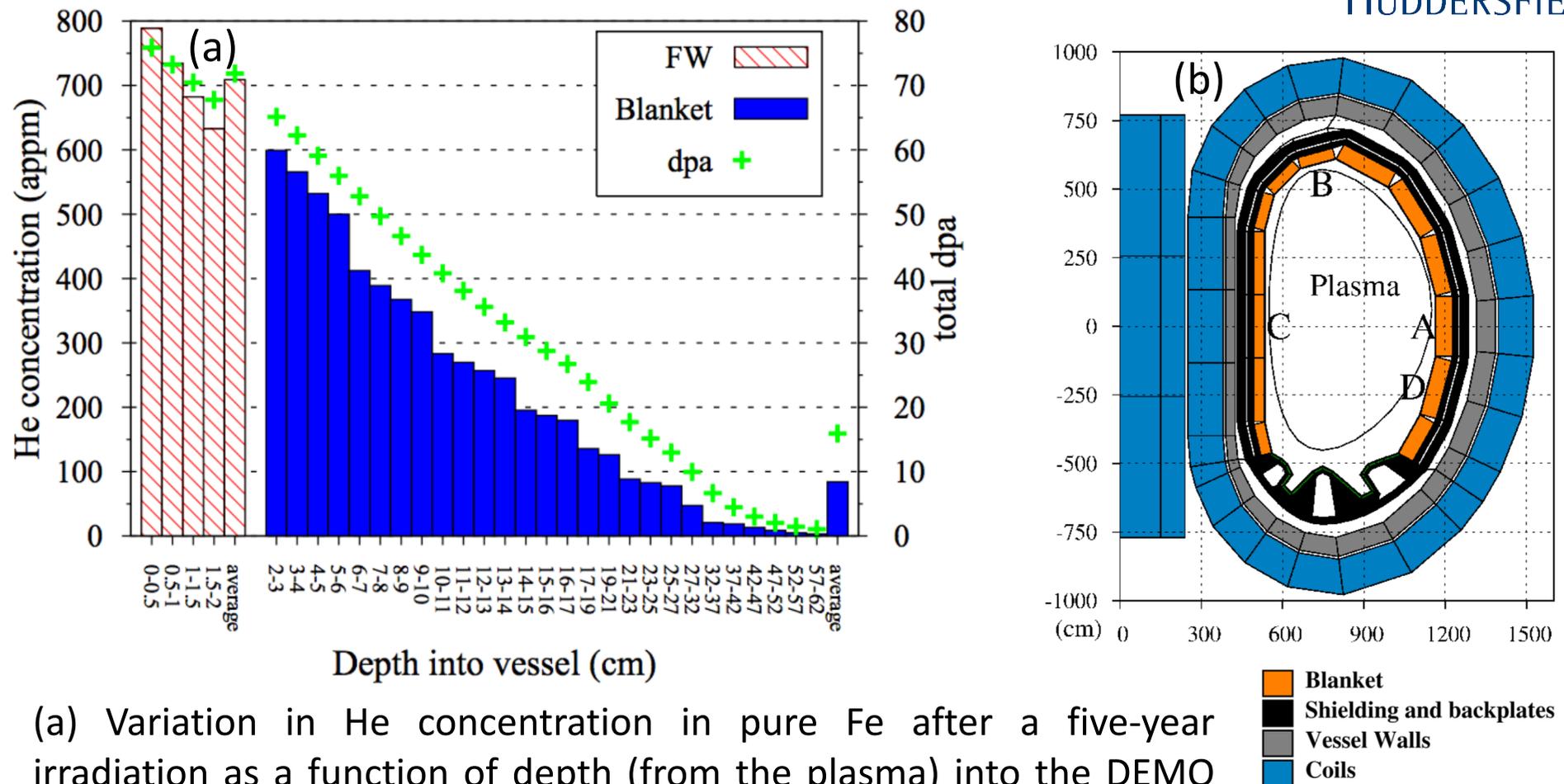


Maximum energy of primary knock-on (PKA)

Two important parameters to be simulated using ion beams: displacement damage and transmutation gas build-up, mainly He.



# Structural Materials: Fusion

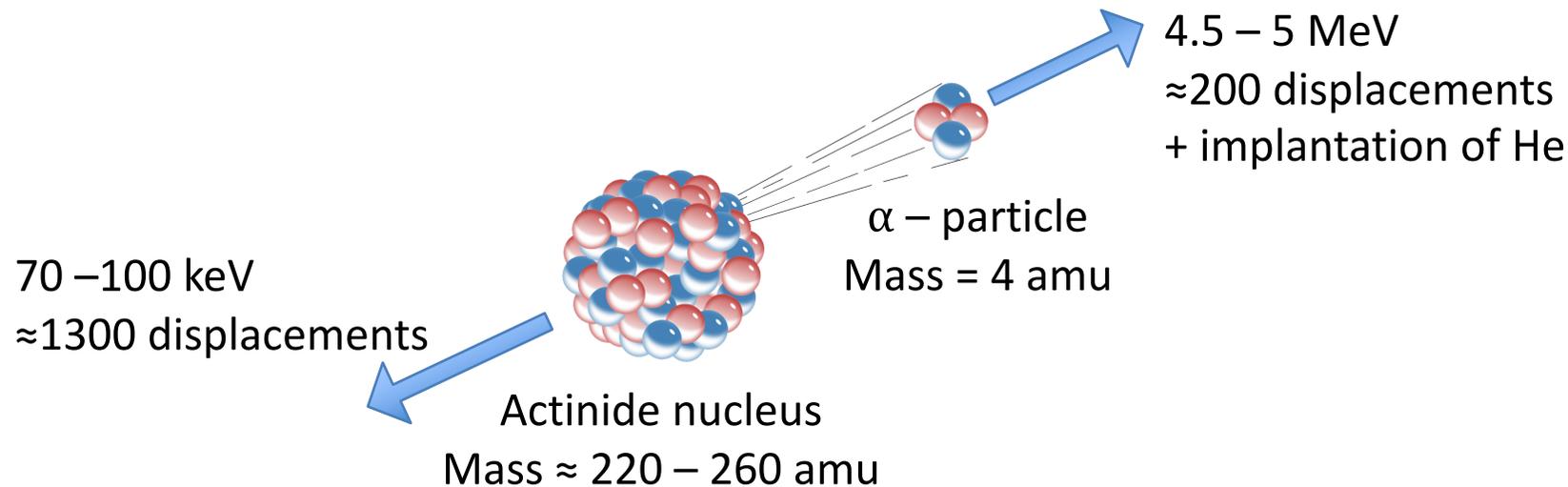


(a) Variation in He concentration in pure Fe after a five-year irradiation as a function of depth (from the plasma) into the DEMO vessel at (A) in figure (b). Also shown is the total dpa in pure Fe, evaluated by integrating the dpa rates over time, at each depth after five years.

## Calculated He and DPA in DEMO Fusion Reactor



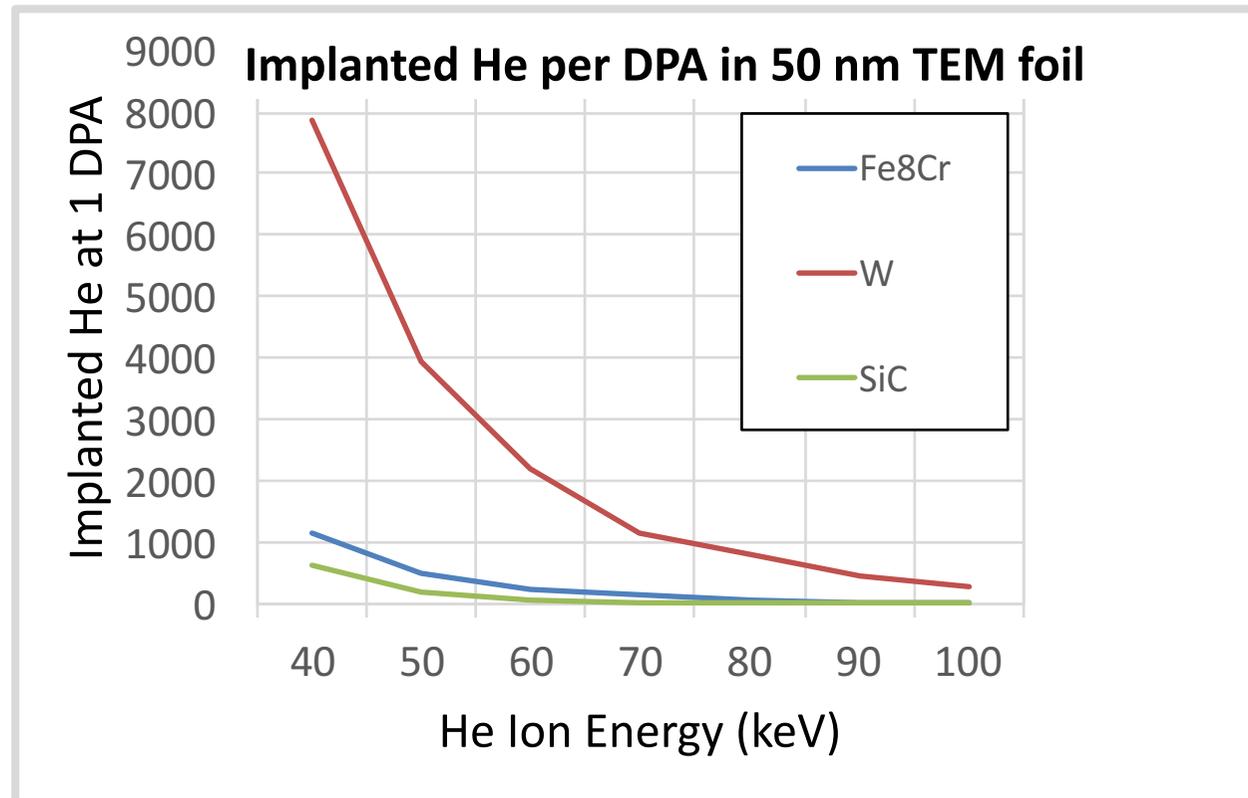
## Nuclear Wasteforms



In wasteforms, after 500–1000 years,  $\beta$ -decay becomes negligible and damage is due to  $\alpha$ -decay which may result in the build-up of both He and displacement damage, the former due to  $\alpha$ -particles acquiring two electrons and coming to rest within the glass, the latter due to both the  $\alpha$ -particle itself (energy 4.5– 5 MeV) and the recoiling heavy nucleus (energy 70–100 keV). These contribute approximately 1500 displacements (200 from the  $\alpha$ -particle, 1300 from the recoiling nucleus) per decay event, yielding a (relatively) constant value of  $R_{\text{He/DPA}}$  (ratio of He content to DPA) in the range 600–700 (appm He)/DPA.



## He/DPA ratio available using 40–100 keV He irradiation of TEM foil



Alternatively, if two ion beams are available, displacement damage and He can be injected and controlled independently.

For thermal neutrons, incident on alloys containing significant amounts of nickel (e.g. austenitic steels),  $R_{\text{He/DPA}}$  may be of order 100 appm/DPA whereas, for fast neutrons, a figure of 0.1 is likely. For fusion,  $R_{\text{He/DPA}}$  is likely to be in the range 10–15 in structural alloys but will be higher ( $\approx 150$ ) in SiC-based materials  $R_{\text{He/DPA}}$  will thus vary by approximately 3 orders of magnitude across different types of reactor and different materials.

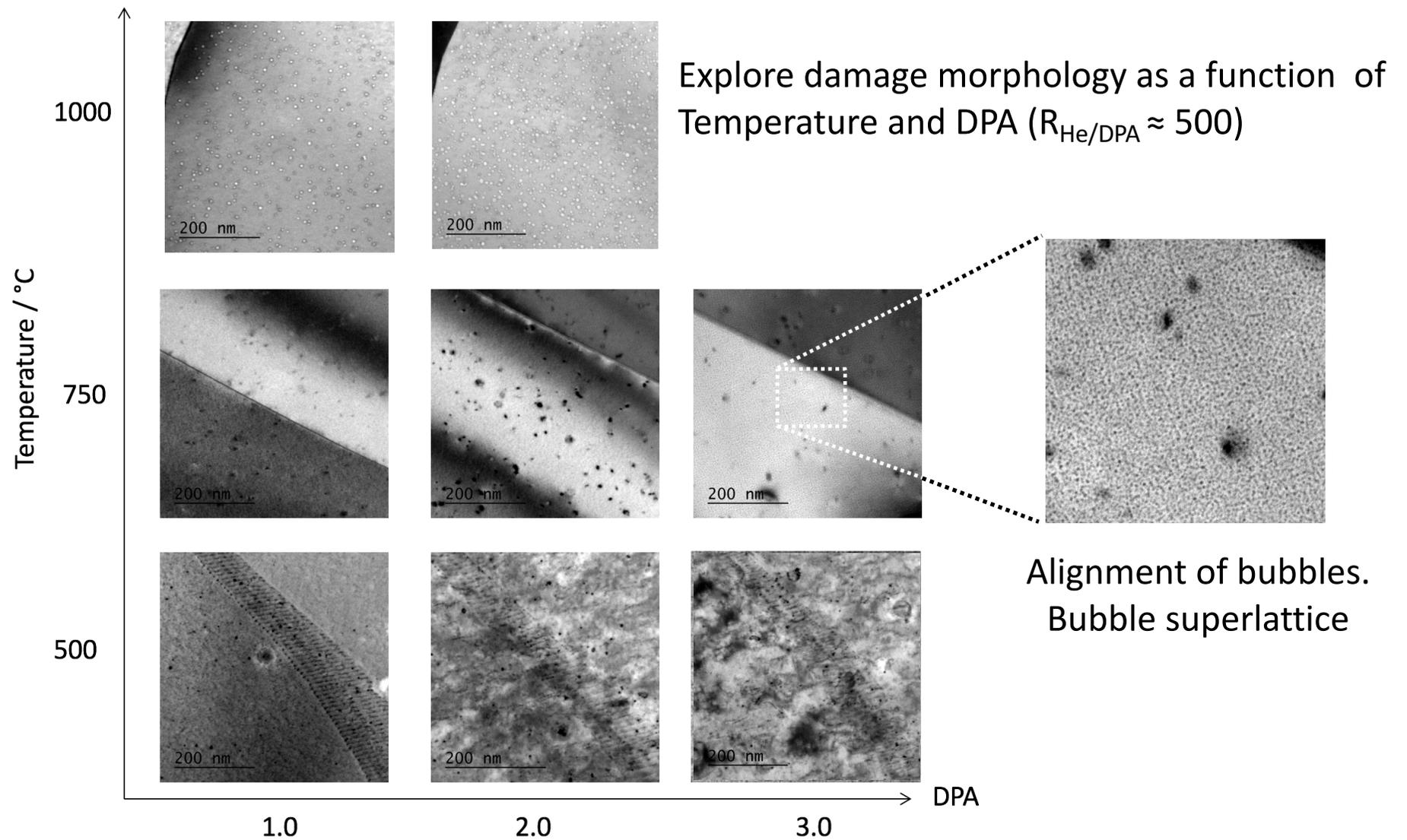


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# **Nuclear Materials: Tungsten**

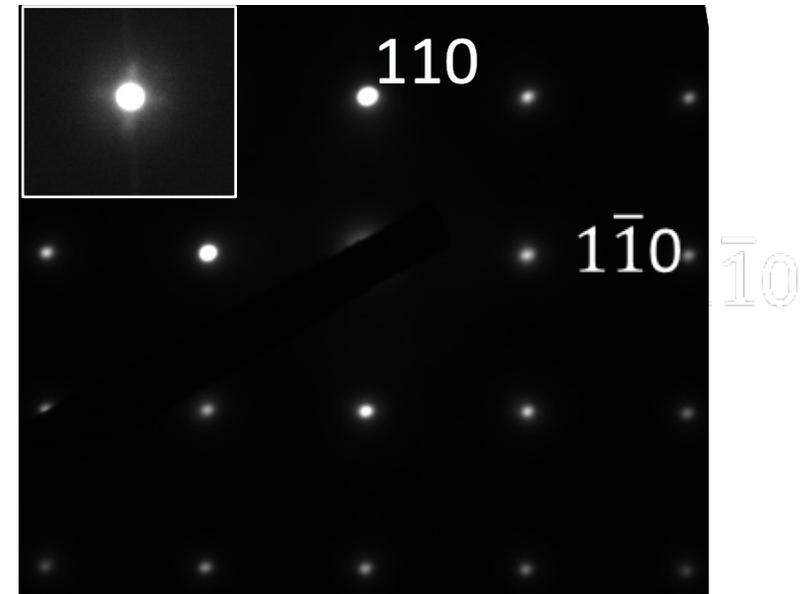
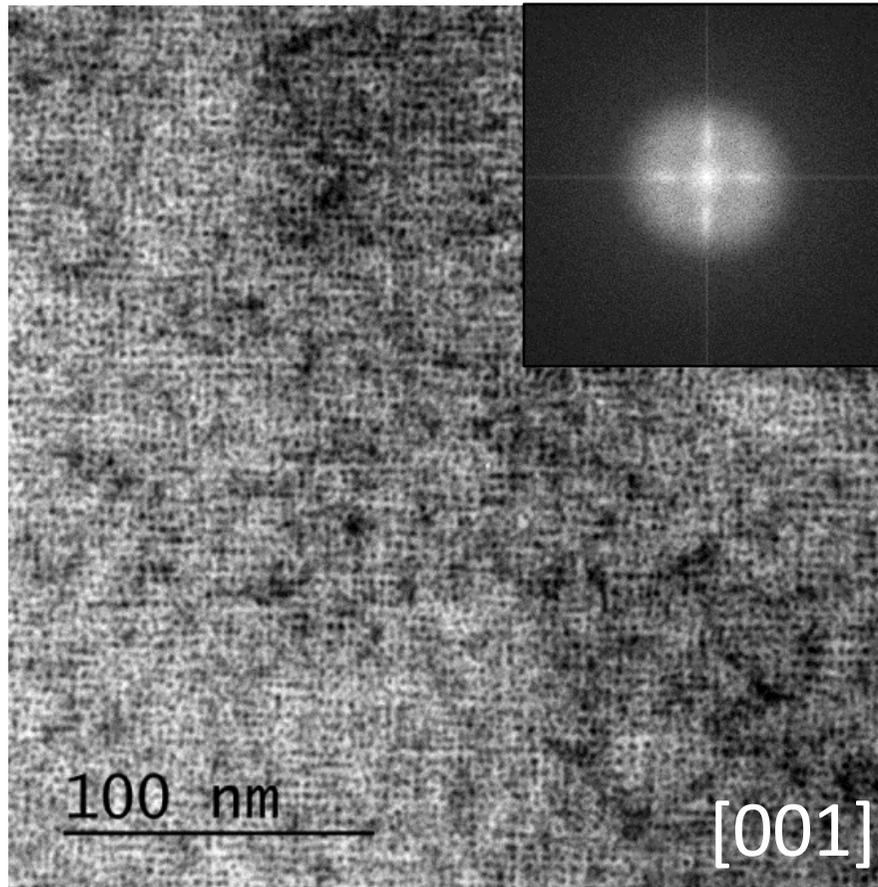
# He irradiation of W: Effect of varying temperature and DPA

85 keV He<sup>+</sup> → W



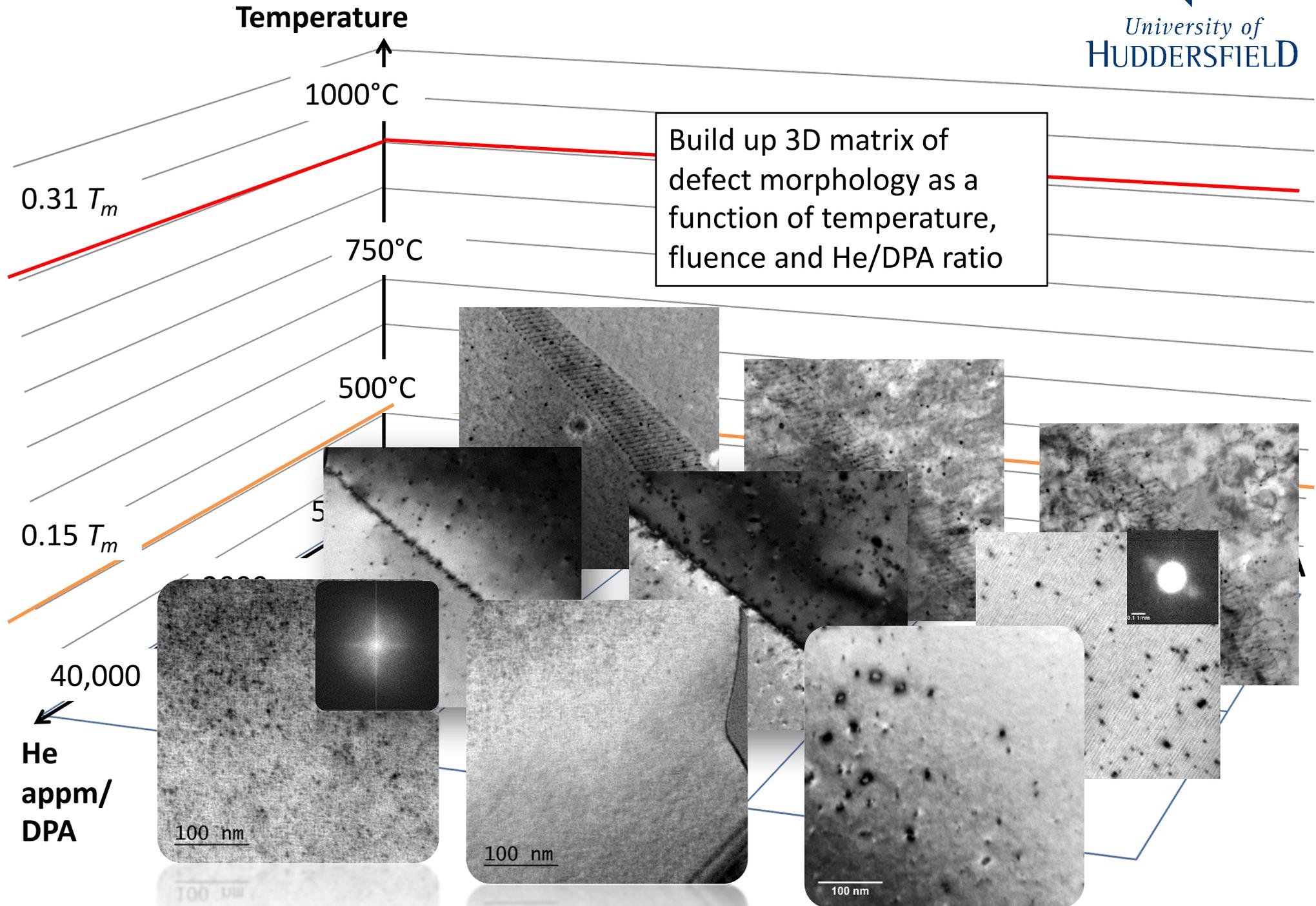
## He Bubble Superlattices in W

W: 15 keV He<sup>+</sup>, T = 500°C. He appm/DPA ratio ~40,000



Lattice constant of helium bubble lattice,  
 $a = 4.6 \pm 0.2$  nm

Bubble density =  $2.3 \times 10^{19}$  He bubbles/cm<sup>3</sup>





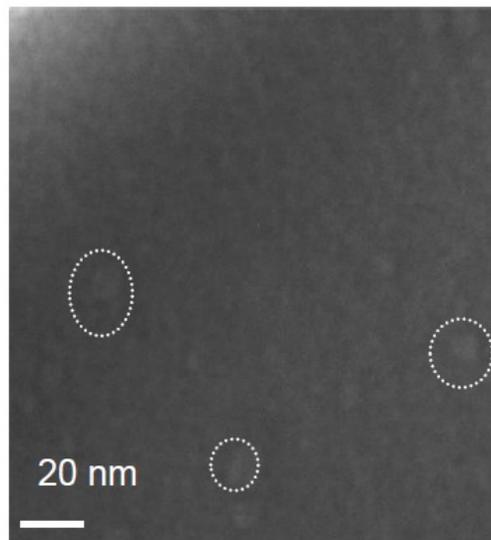
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# **NUCLEAR MATERIALS: Glasses**

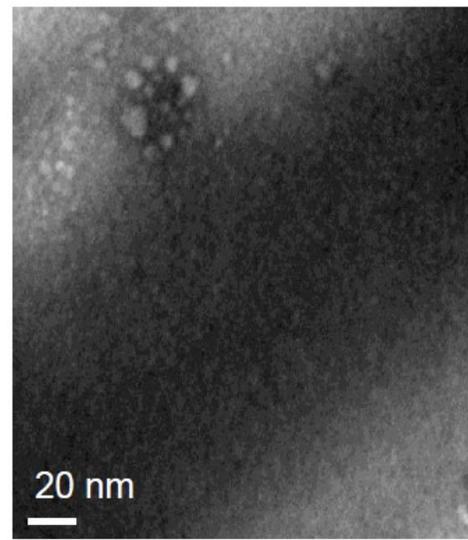
# He/DPA Studies of Nuclear Glasses

In-situ experiments at MIAMI-1 in collaboration with Sylvain Peugnet's group at CEA Marcoule. He/DPA  $\approx$  1.7% at%/DPA. 6 keV He at a flux of  $10^{14}$  ions/cm<sup>2</sup>/s. Temperature  $-130^{\circ}\text{C}$ . SON68 glass.

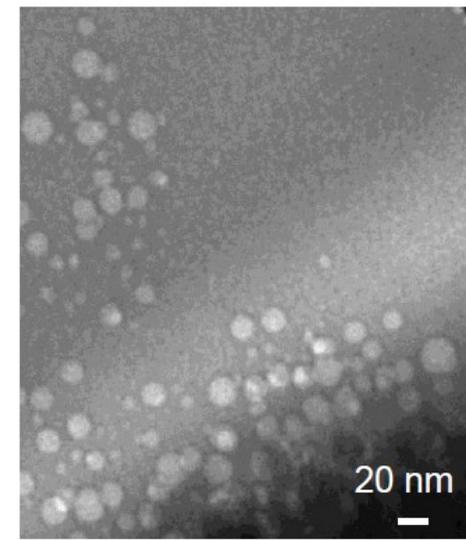
Identification of threshold fluence for bubble nucleation correlates with free volume (SON68  $N_s \sim 3 \times 10^{21}$  sites.cm<sup>-3</sup>  $\sim$  2–3 at-%)



**First bubbles ~ 2 at%**



~ 4 at%



~ 9 at%

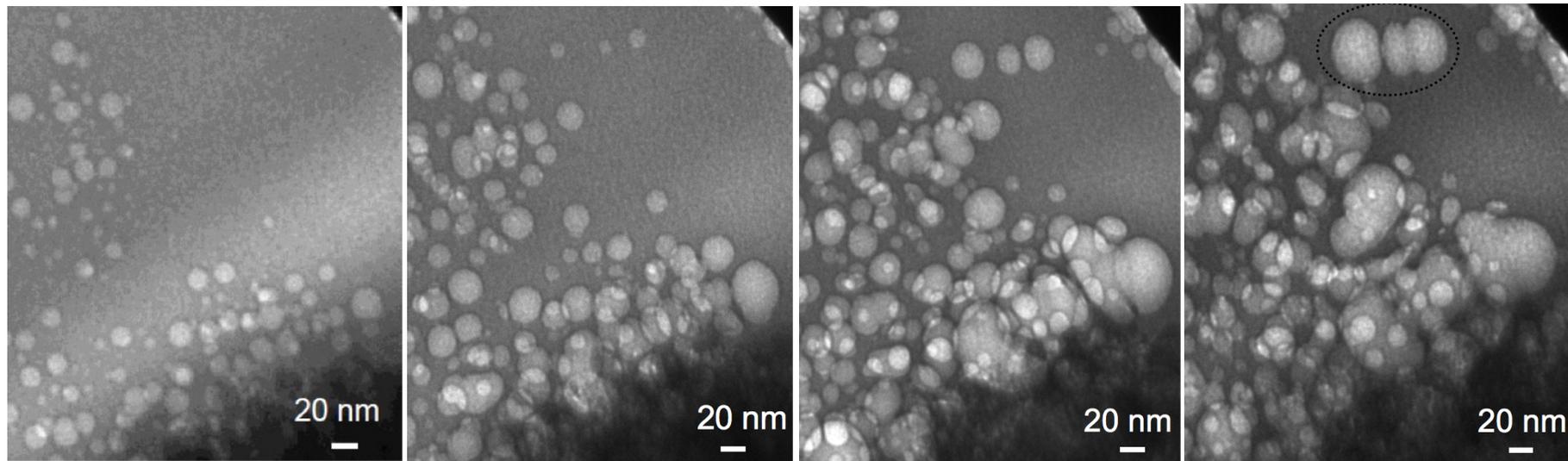
Non-uniform bubble distribution could be indicative of some inhomogeneities within the glass but areas with no bubbles are generally close to the edge of FIBbed lamellae.

# He/DPA Studies of Nuclear Glasses

Continuation of irradiation to higher fluences:

He/DPA  $\approx$  1.7% at%/DPA. 6 keV He at a flux of  $10^{14}$  ions/cm<sup>2</sup>/s.

Temperature  $-130^{\circ}\text{C}$ . SON68 glass.



9 at%

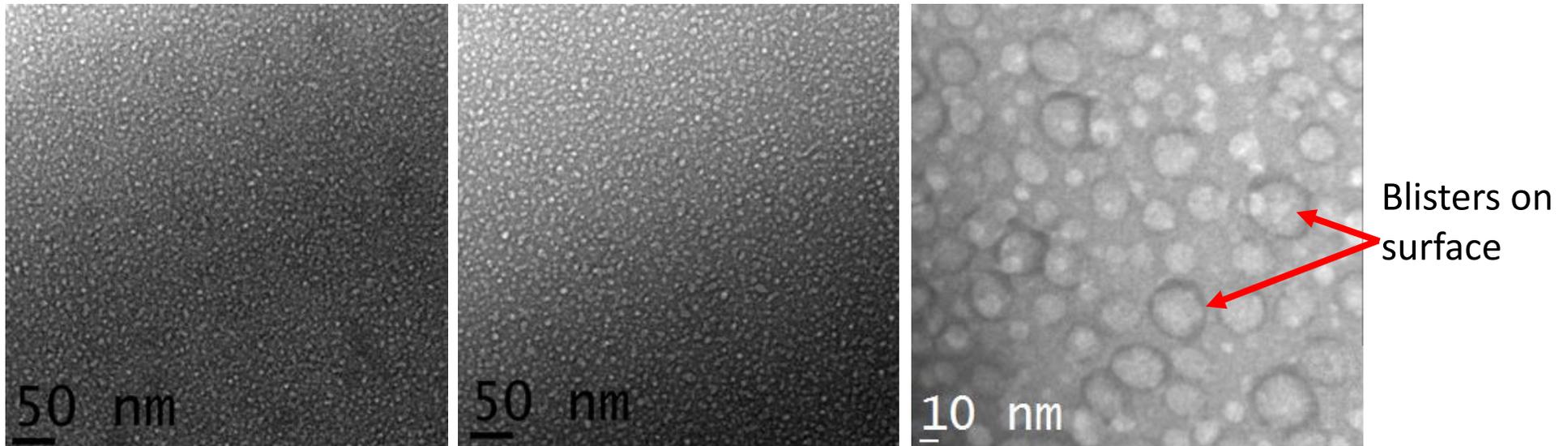
14 at%

18 at%

23 at%

# He/DPA Studies of Nuclear Glasses

Similar experiments but with He/DPA  $\approx 0.7$  at%/DPA. 15 keV He at a flux of  $10^{14}$  ions/cm<sup>2</sup>/s. Temperature  $-130^{\circ}\text{C}$ . SON68 glass



**First bubbles ~ 0.2 at%**

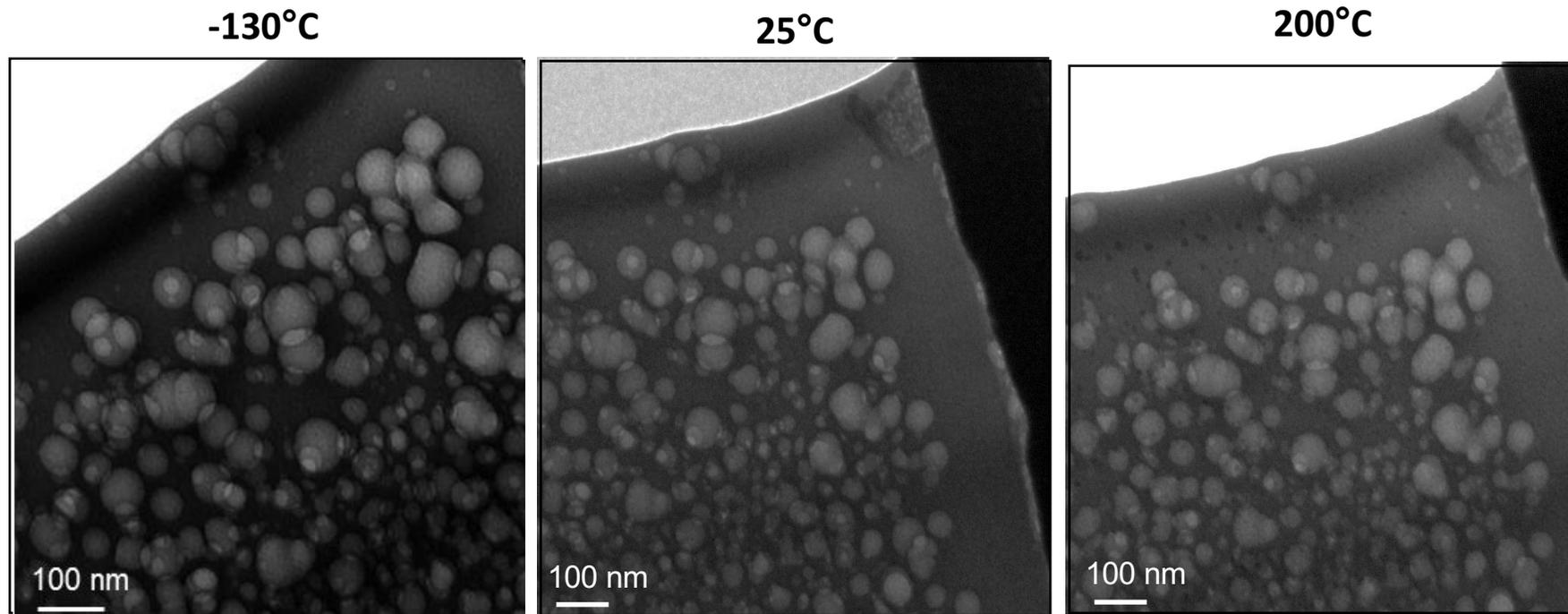
**~ 0.6 at%**

**~ 9 at%**

Additional damage (as a function of helium content) appears to result in a higher bubble nucleation density with nucleation occurring at a lower gas content. This needs to be verified by further experiments.

# He/DPA Studies of Nuclear Glasses

Effect of annealing on existing bubble population



No change up to the glass transition temperature



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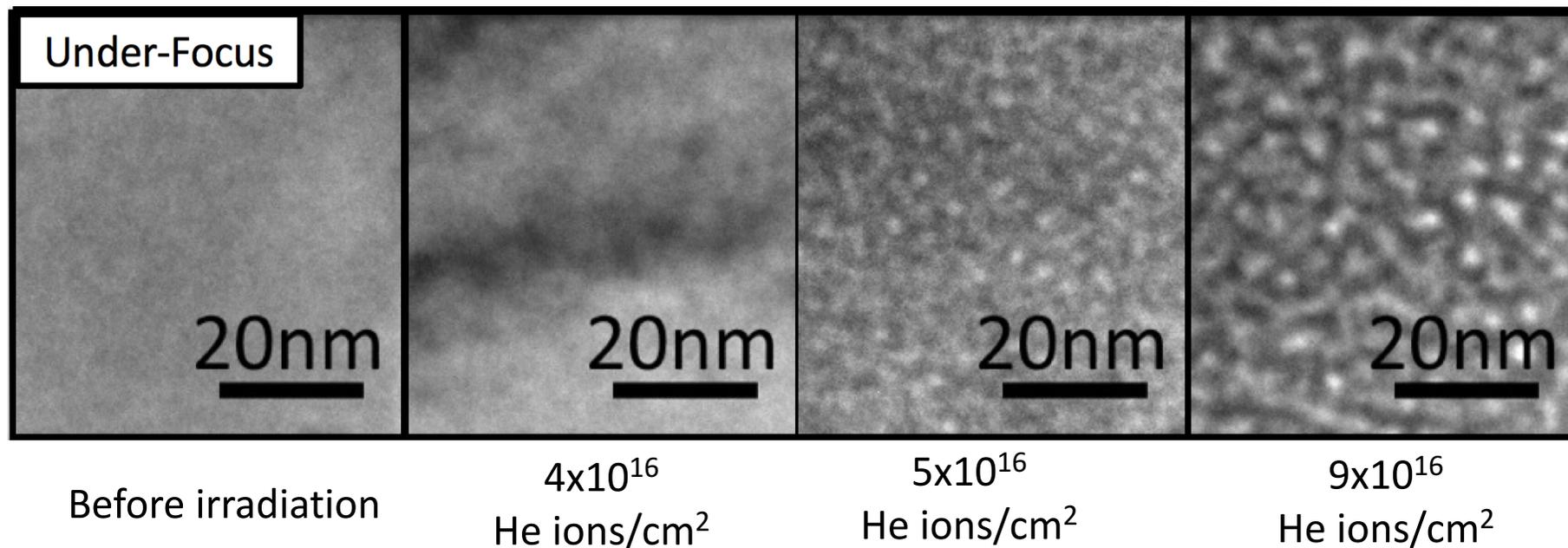
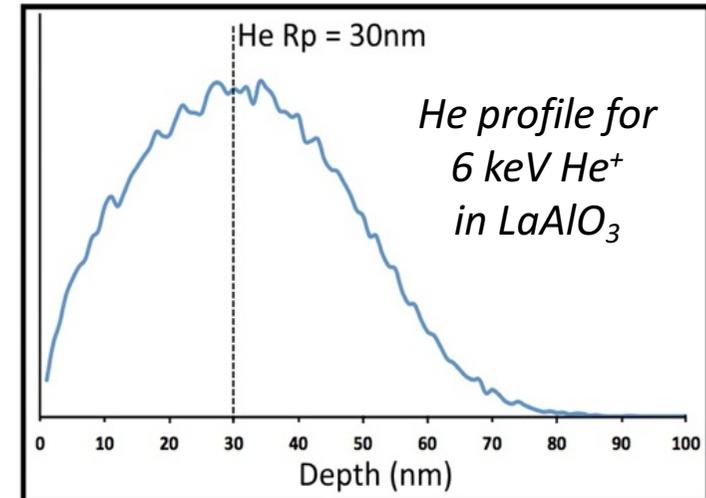
# **Nuclear Materials: Ceramics**



## 6 keV He Irradiation of Perovskites

6 keV He irradiation of  $\text{La Fe}_{0.8} \text{Al}_{0.2} \text{O}_3$  at room temperature. Flux  $\approx 4.2 \times 10^{13}$  He ions/cm<sup>2</sup>/sec

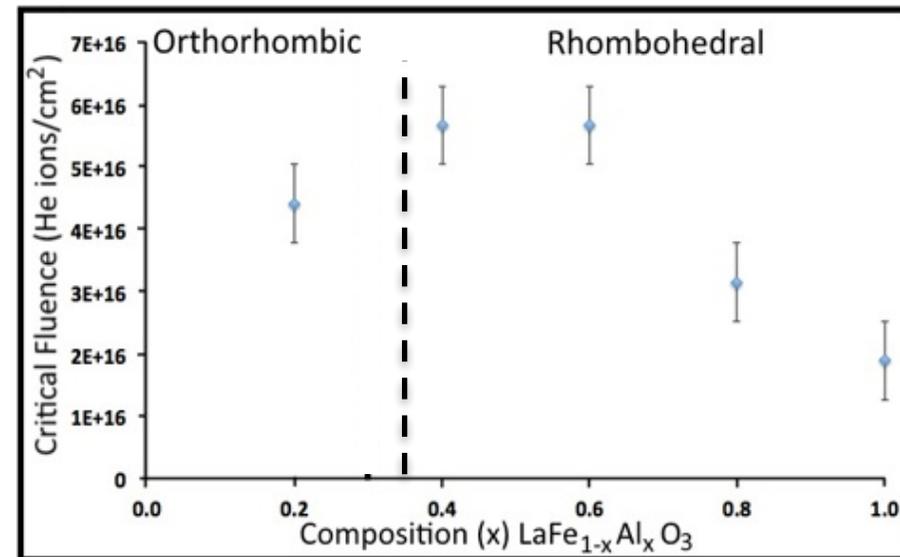
Airy rings, indicative of formation of amorphous or nanocrystalline material are also seen at the high fluences ( $9 \times 10^{16}$  He ions/cm<sup>2</sup>).





## 6 keV He Irradiation of Perovskites

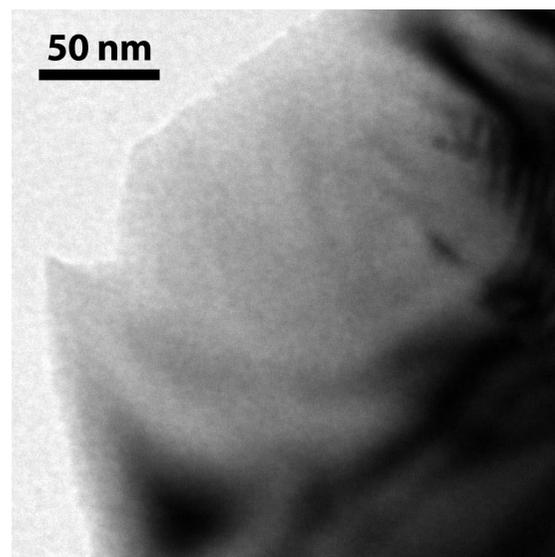
Composition	Critical Fluence (He ions/cm <sup>2</sup> )
LaFeO <sub>3</sub>	-----
LaFe <sub>0.8</sub> Al <sub>0.2</sub> O <sub>3</sub>	4.4x10 <sup>16</sup> He ions/cm <sup>2</sup>
LaFe <sub>0.6</sub> Al <sub>0.4</sub> O <sub>3</sub>	5.7x10 <sup>16</sup> He ions/cm <sup>2</sup>
LaFe <sub>0.4</sub> Al <sub>0.6</sub> O <sub>3</sub>	5.7x10 <sup>16</sup> He ions/cm <sup>2</sup>
LaFe <sub>0.2</sub> Al <sub>0.8</sub> O <sub>3</sub>	3.1x10 <sup>16</sup> He ions/cm <sup>2</sup>
LaAlO <sub>3</sub>	1.9x10 <sup>16</sup> He ions/cm <sup>2</sup>



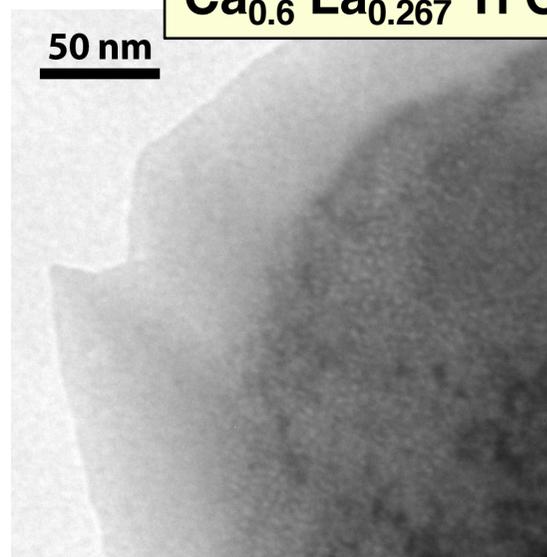
- Critical fluence required for He bubble formation highest for LaFe<sub>0.6</sub>Al<sub>0.4</sub>O<sub>3</sub> and LaFe<sub>0.4</sub>Al<sub>0.6</sub>O<sub>3</sub>, and lowest for LaAlO<sub>3</sub>.



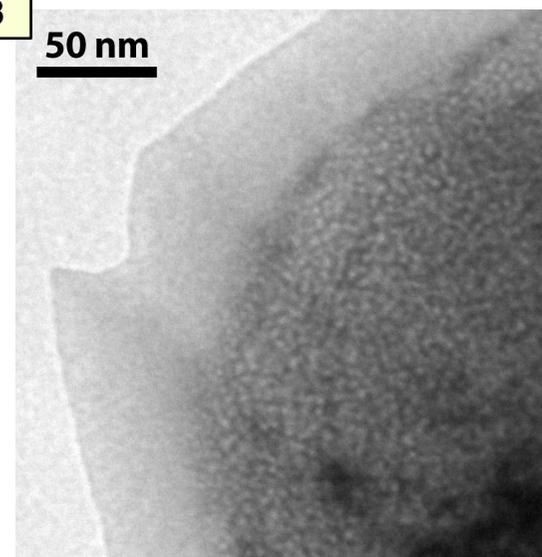
## 6 keV He Irradiation of Perovskites



Unirradiated



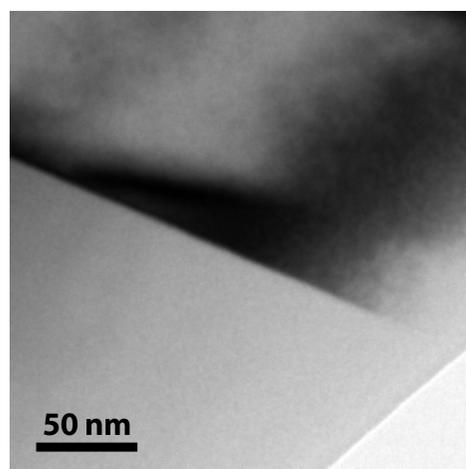
$4.2 \times 10^{16}$  ions/cm<sup>2</sup>



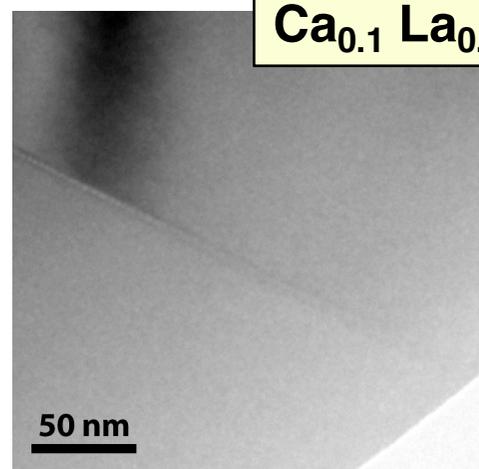
$1.0 \times 10^{17}$  ions/cm<sup>2</sup>



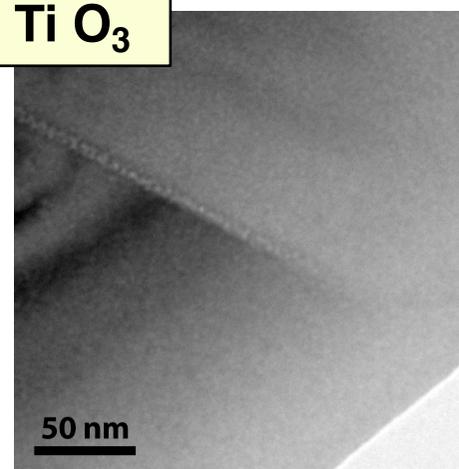
In collaboration with  
S Lawson, A S Gandy &  
N C Hyatt, University of  
Sheffield



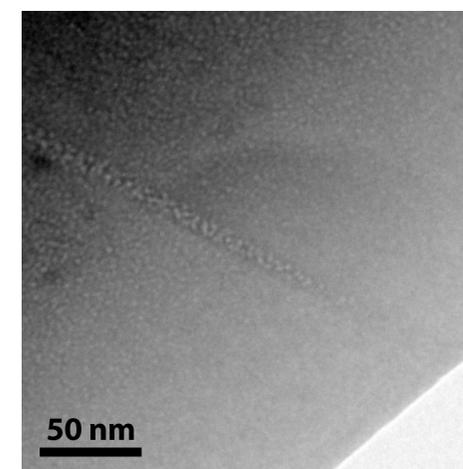
Unirradiated



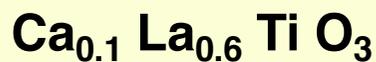
$4.0 \times 10^{16}$  ions/cm<sup>2</sup>



$6.3 \times 10^{16}$  ions/cm<sup>2</sup>



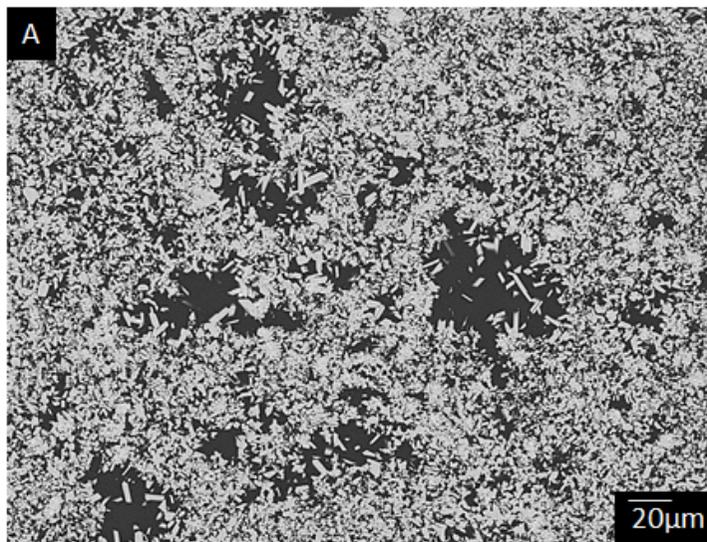
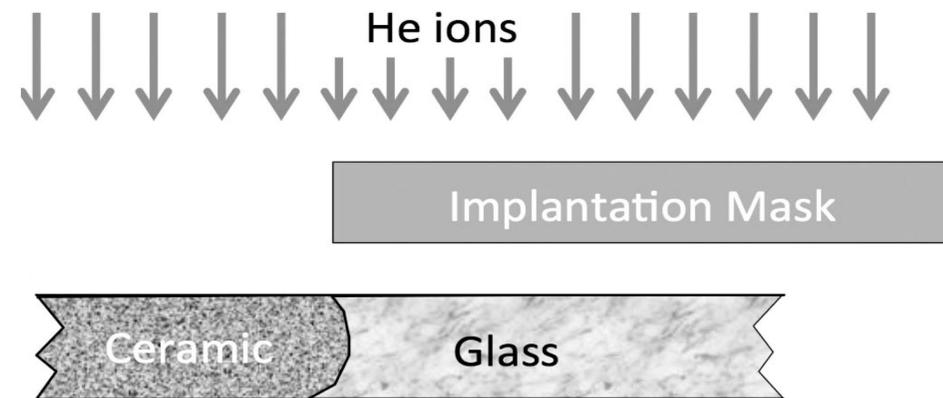
$1.0 \times 10^{17}$  ions/cm<sup>2</sup>





## He/DPA Studies of Nuclear Glasses

We are developing, a masking/heating holder to allow specific areas of a samples to be irradiated. This will be used to investigate the behaviour of helium in the ceramic, glass and at the interfaces in zirconolite glass-ceramic composites





# Conclusions

I hope that I have convinced you that studies of ion-induced radiation damage in-situ in a transmission electron microscope can provide significant insights into a wide range of radiation-damage processes.

And also that experiments with ion beams can be used to simulate neutron damage –at least in order to explore qualitatively the fundamental processes involved. In this context, it is vitally important to collaborate with modellers in order to develop an atomistic-level understanding which may permit (cautious) quantitative extrapolation to neutron irradiation of bulk materials.

There are, however, a number of important caveats:

- (i) It is always necessary to control for electron beam effects (comparison with areas of specimen not e-beam irradiated; beam-on, beam-off experiments, use of lower energy electrons . . .);
- (ii) It is also necessary to compensate for accelerated timescale e.g. with temperature adjustments;
- (iii) Close proximity of surfaces in TEM foils may greatly influence defect processes. Maybe, multiscale modelling can partially help in extrapolating to bulk materials.

Thank you  
for  
your attention





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THE END

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MIAMI



Microscope and  
Ion Accelerators for  
Materials Investigations