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**V.G. Khlopin
Radium Institute**

Leaching and chemical alteration of ^{238}Pu -doped borosilicate glass

ICTP, Trieste, Italy

6-11 November, 2017

Background

- Chemical durability and radiation effects in waste forms
- How to study radiation effects?
- Accelerated radiation damages (by ^{238}Pu or ^{244}Cm): challenges at every step!

Samples

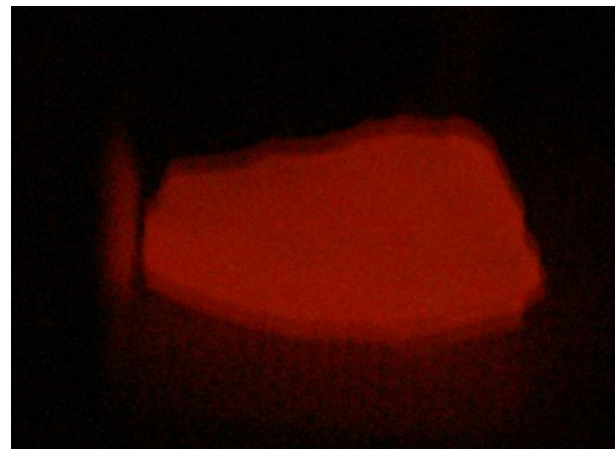
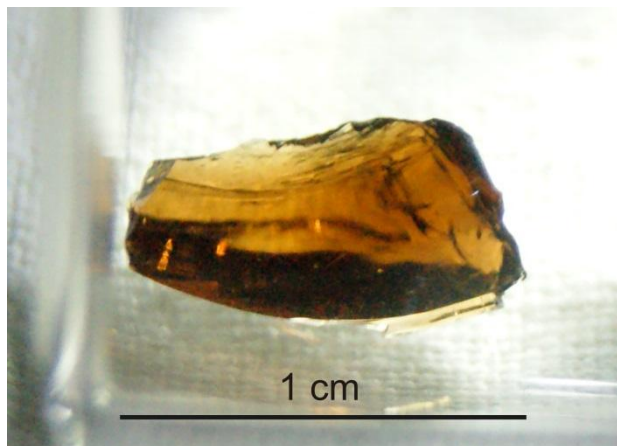
Synthesis of Pu-doped B-Si-glass

9/06/2016

- **B-Si-glass SON68 (France)**
 - ✓ Well known material for HLW immobilization.
 - ✓ Commercial technology based on SON68 glass composition.
- **Sintering in air, 1400°C, 1 hour**
at high temperature furnace developed at KRI (Patent N°14714, Vol. N°29, 20.10.2014)
- **0,45 wt.% ²³⁸Pu for acceleration of radiation damages**
and nonradioactive (referent) sample with almost the same composition
- **3 wt.% Eu for trivalent lantanides simulation**



Sample of SON-68 glass doped with 0,4 macc.% ^{238}Pu right after synthesis



Self glowing in darkness

Leach tests in static conditions

Leaching of plutonium (unsaturated conditions)

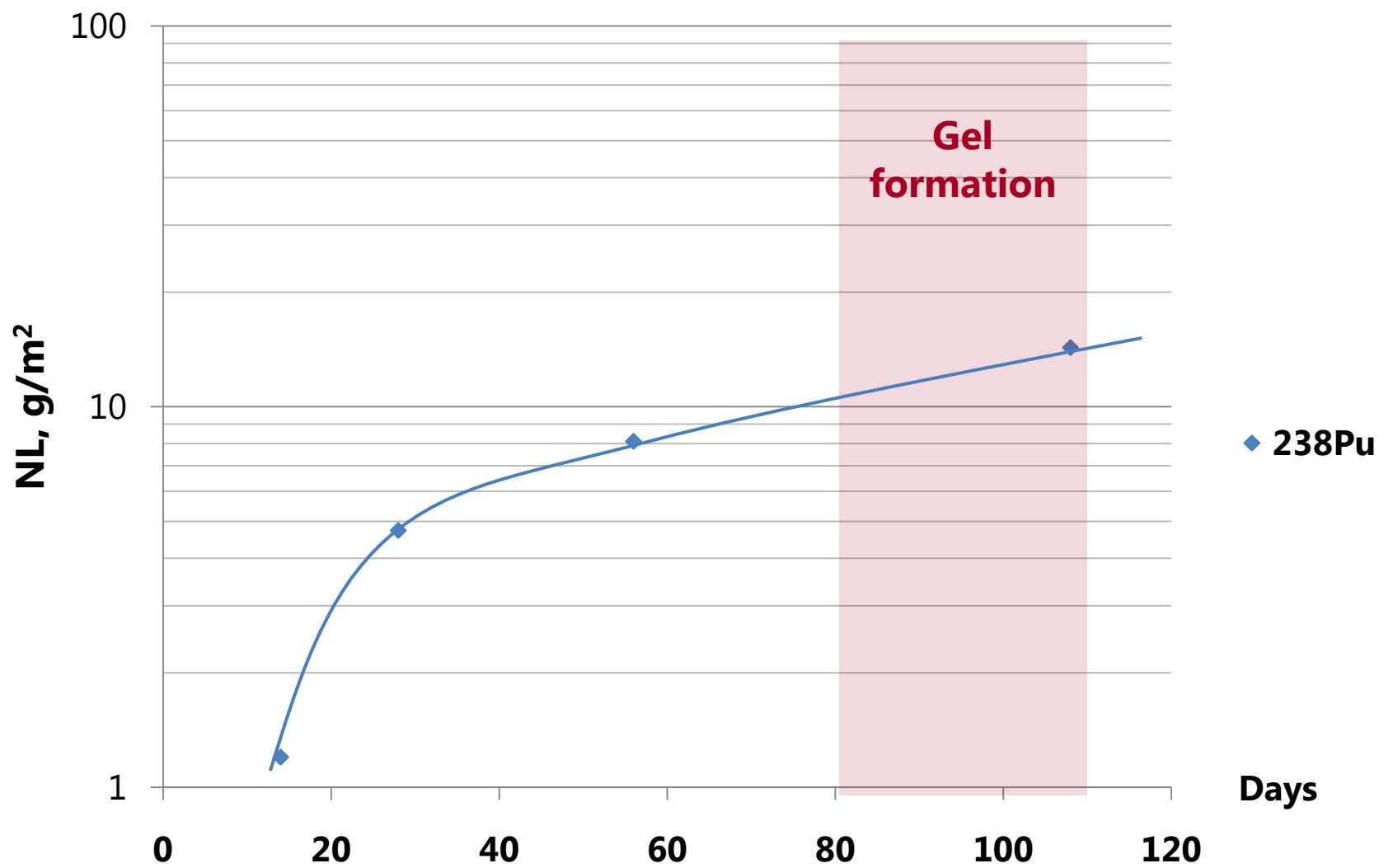
Static leach test, 90°C

SA : V = 1 cm² : 80 cm³

Days	7	14	28	56	108
Leach rate, g/(m ² day)	0.08	0.04	0.34	0.58	0.13

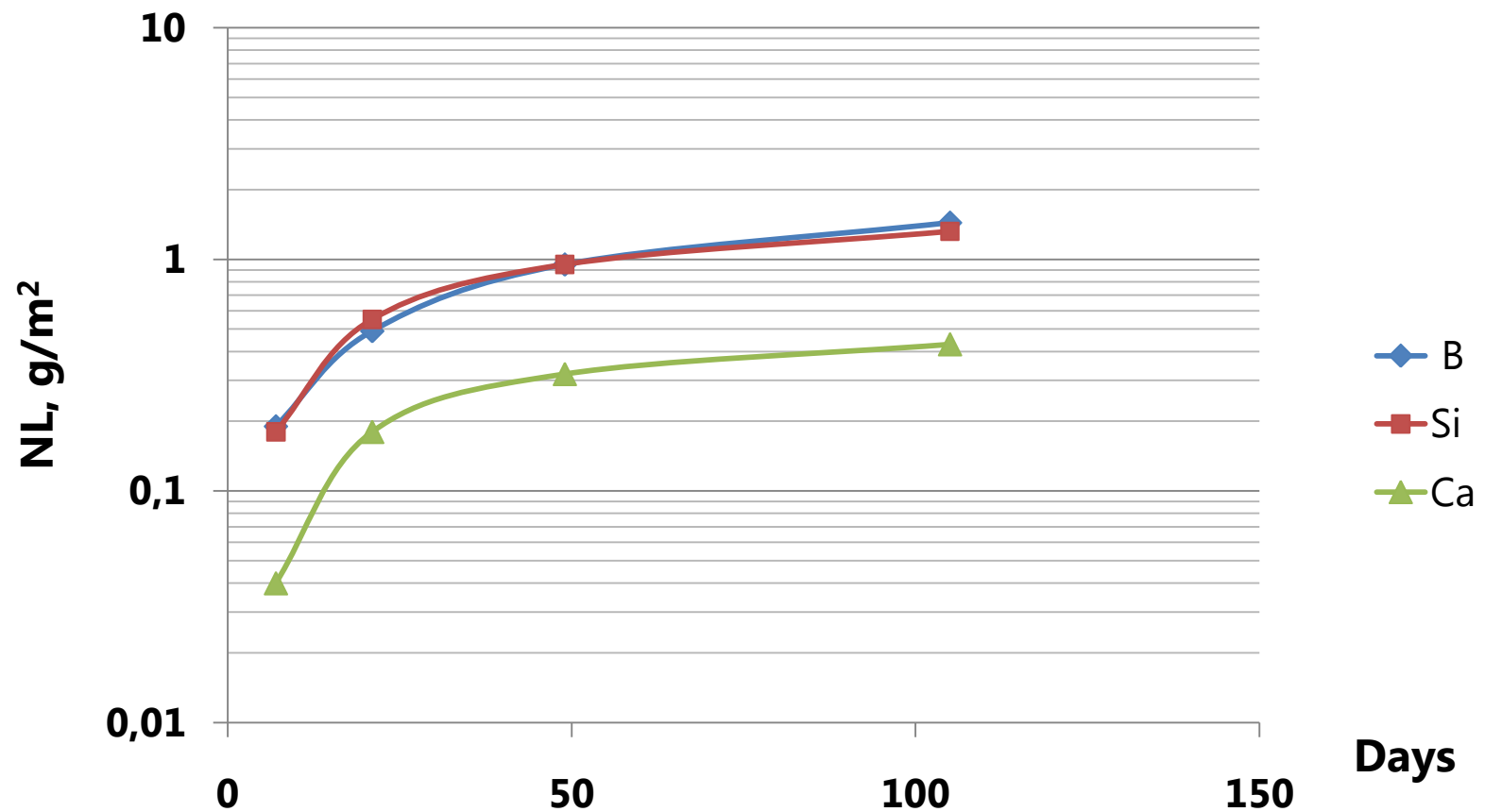
Accumulated dose (on 11.11.2017)

$2,5 \cdot 10^{23}$ α -decays/m³ or $1,7 \cdot 10^{16}$ α -decays/sample



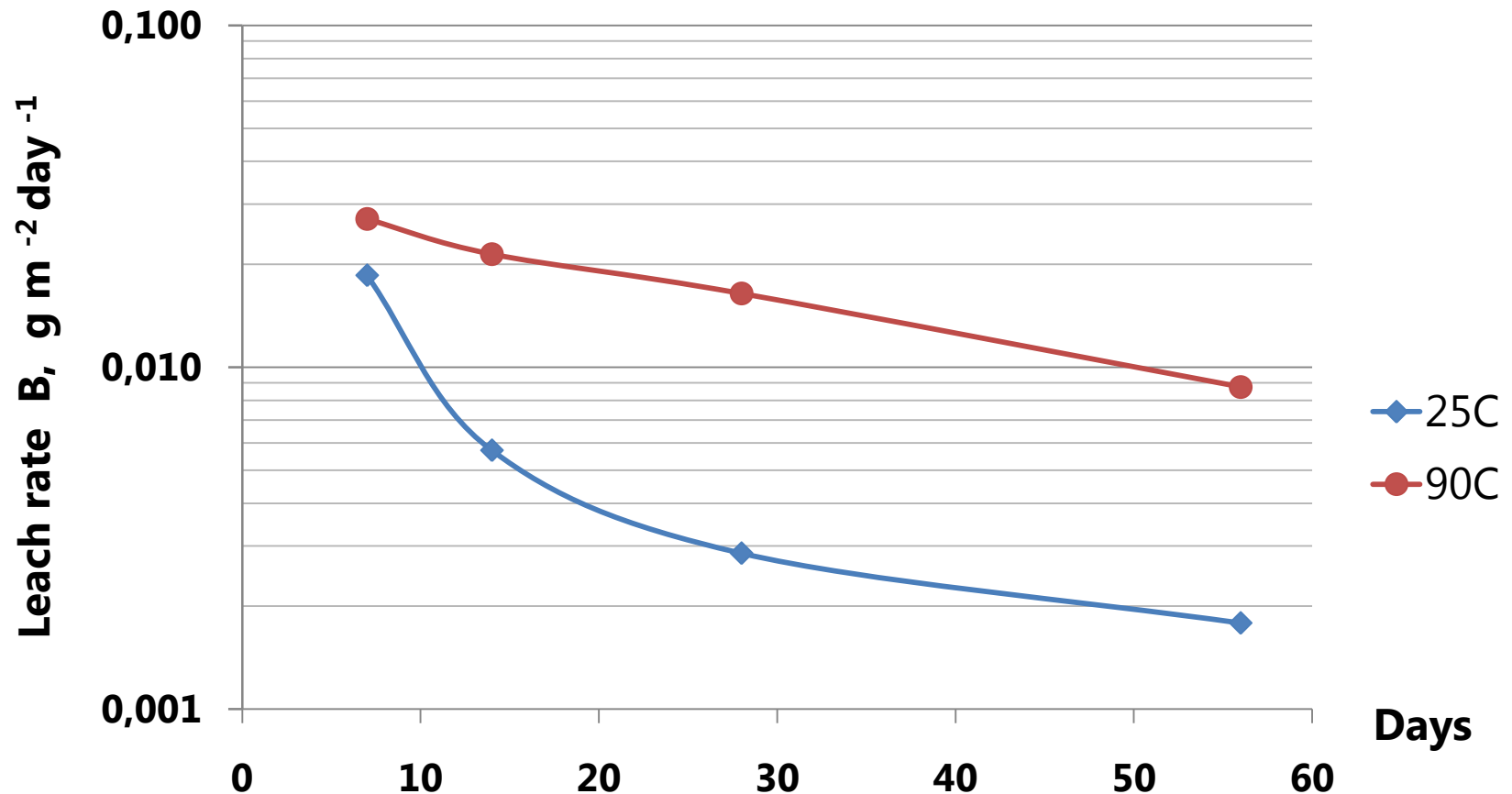
^{238}Pu normalized mass loss (90C, static, distilled water)

Corrosion of glass matrix (for non-radioactive sample)



Static leach test at 90°C, distilled water

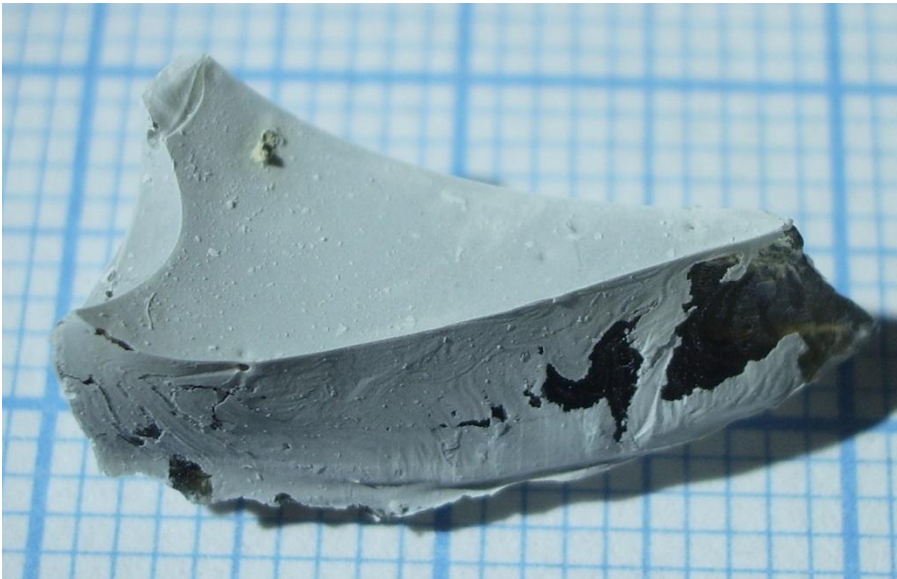
Effect of temperature on boron leaching



Static leaching at 25 and 90°C

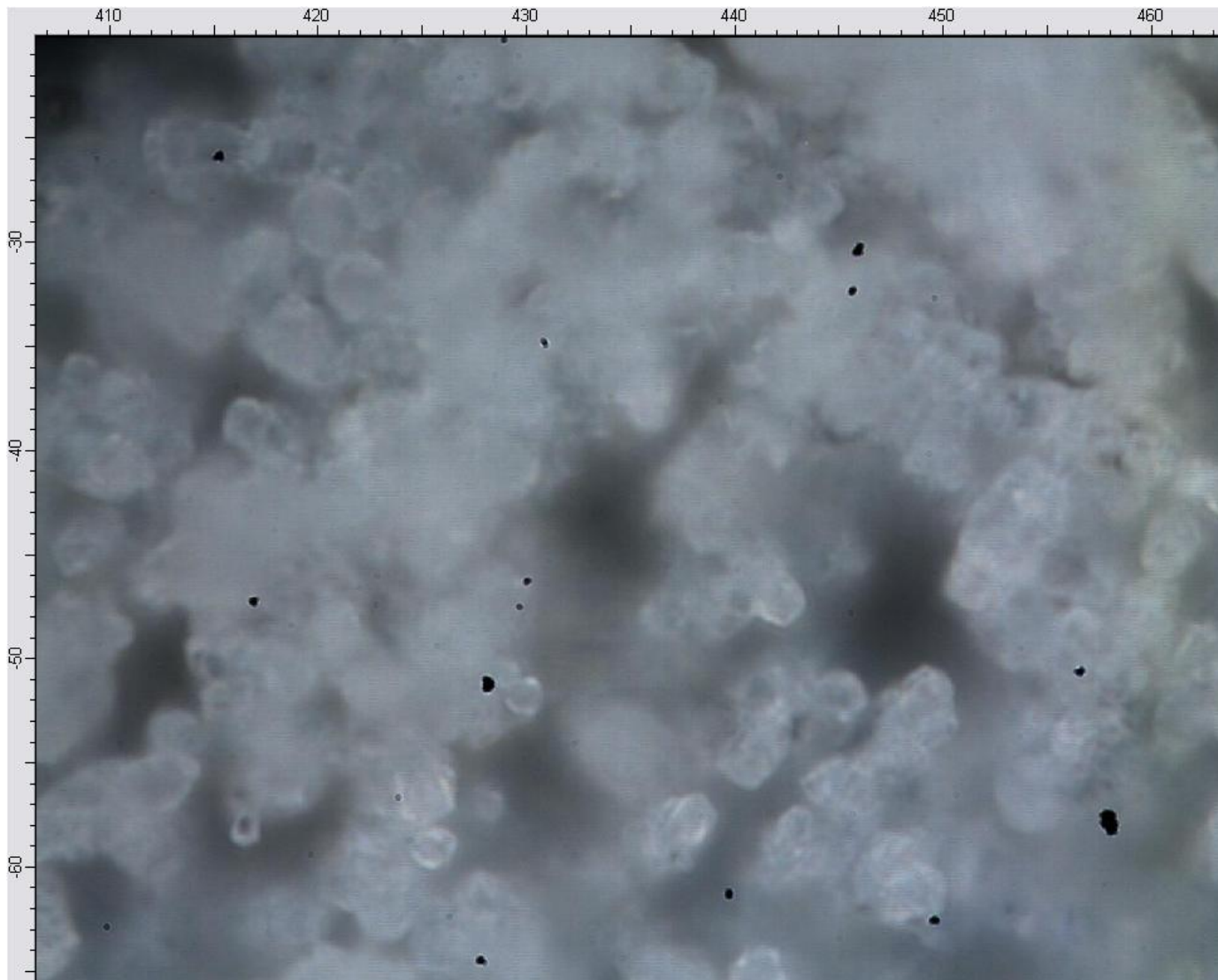
Alteration

Alteration at saturated conditions



Sample doped with 0,4 wt. % ^{238}Pu (left) and non-radioactive sample with the same composition (right) after contact with water at saturated conditions
static conditions, 4 month, 90°C, SA : V= 1 cm² : 4 cm³

**Self-destroying of the gel was observed
in a week after gel formation!**



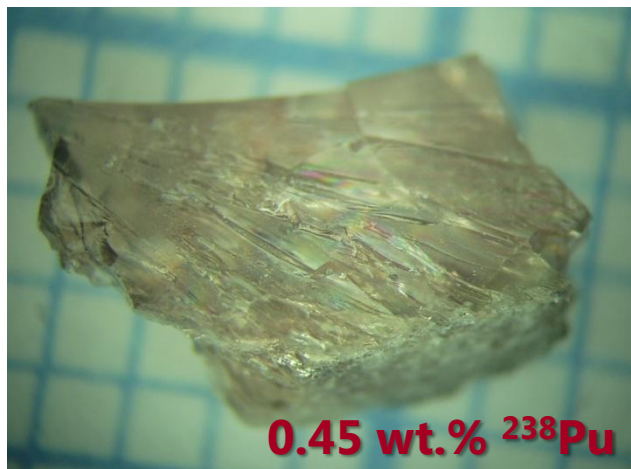
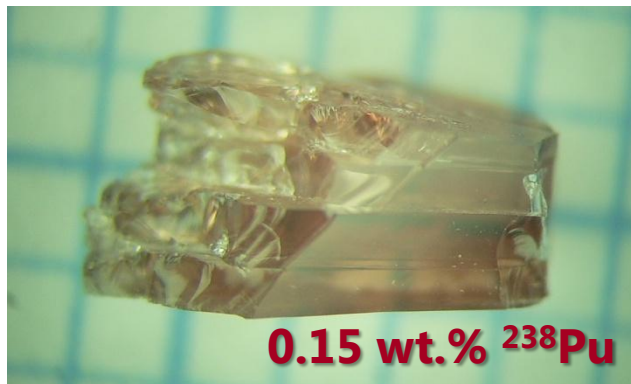
Optical microscopy of «gel» fragment
(scale in microns)

Summary

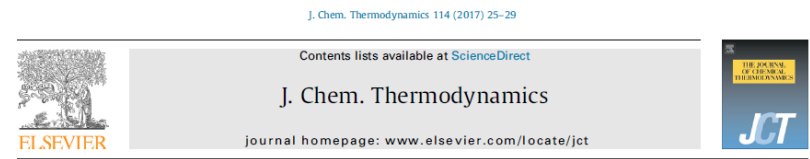
- After about 4 month Pu leach rate decrease and gel formation was observed at the same time. Glass sample remains monolith, visually homogeneous, no cracks were observed.
- Different behavior of ^{238}Pu -doped glass at different ratio SA : V
Strong fixation of the gel in unsaturated conditions and self destroying of the gel at less amount of water. What about VHT?
- Different alteration behavior of non-radioactive and ^{238}Pu -doped glass. What is the key factor affecting this process – radiolysis, radiation damage...?
- Further research in needed to study secondary phases and altered glass surface

Other research activities

- Study of Na-Al-P glass doped with ^{238}Pu



- Study of artificial glass-like material – Chernobyl “lava”



Leaching of actinides and other radionuclides from matrices of Chernobyl “lava” as analogues of vitrified HLW

Bella Yu. Zubekhina, Boris E. Burakov*

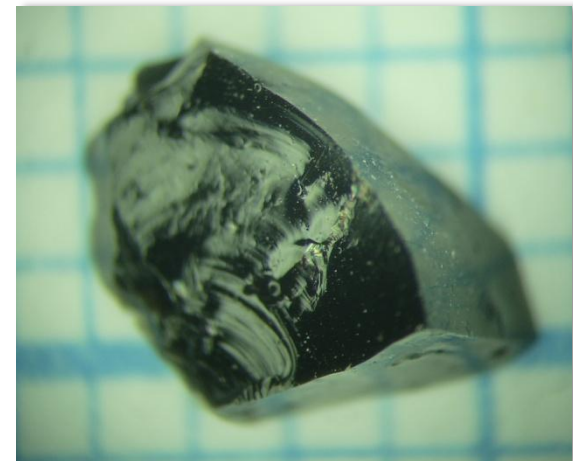
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IAEA and ICTP



St-Petersburg 2017 – a year of anniversaries

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100 years **of October Revolution**



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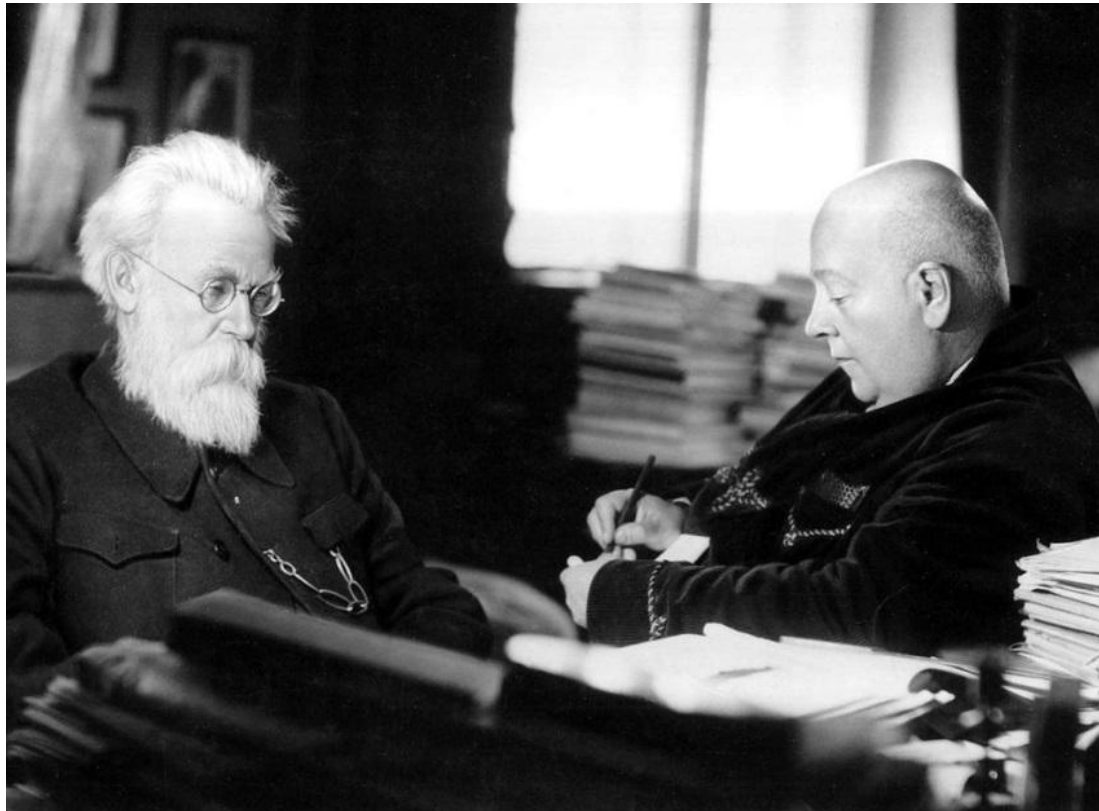


80 years of first cyclotron in Europe



Khlopin Radium Institute

from geochemistry to radiochemistry



INSTITUT DE RAGIER.
LABORATOIRE CENTRAL.
1, rue Pierre Curie, Paris (5^e).

37.

CERTIFICAT. N° 4781

DOSAGE DE RADIUM PAR LE RAYONNEMENT γ .

NATURE ET PROVENANCE DE L'APPAREIL.
Appareil à sel de Radium nitrate, sans étiquette, marque "2 A 2.8".
des jansons. 25 mm.
de fabrication 1922.
Appareil par le Radium nitrate. le 17 août 1922
et rendu par le 17 août 1922.

CONDITIONS DE MESURES.
Le rayonnement γ de l'appareil est mesuré au rayonnement γ de l'étalon du Laboratoire.
Si l'appareil n'a pas atteint un rayonnement limite, celui-ci est déterminé des mesures par le calcul.
L'appareil qui fait l'objet de ce Certificat avait atteint son rayonnement limite.

RÉSULTAT DES MESURES.
Le rayonnement γ limite dans l'unité de l'appareil est équivalent à celui de
9.2 Milligrammes de radium élément.

QUANTITÉ DE RADIUM CONTENUE DANS L'APPAREIL.
Cette quantité est évaluée en tenant compte de l'absorption du rayonnement γ par le puits
de l'appareil, conformément à l'équation de calcul et à son coefficient d'absorption.
L'équation indiquée par le Radium nitrate. le 17 août 1922
La correction qui en résulte est évaluée à 0.05.
La quantité de radium contenue dans l'appareil est donc :

MILLIGRAMMES DE RADIUM ÉLÉMENT 16.15
des milligrammes, single, standard.

MILLIGRAMMES DE BROMURE DE RADIUM HYDRATÉ RDR, 20.0 16.15
des milligrammes, single, standard.

A la condition que le matériel employé ne contienne pas d'autres substances radioactives
que le radium et ses dérivés.
La précision des mesures est suffisante pour que l'erreur ne puisse atteindre 1%.
Ce Certificat est unique et doit accompagner l'appareil pour lequel il a été délivré.

Le Directeur du Laboratoire,
M. Lise.

The only hot cell facility...



The only hot cell facility...



... located in 3 km distance from Emperor Palace



Practical workshops at KRI and abroad



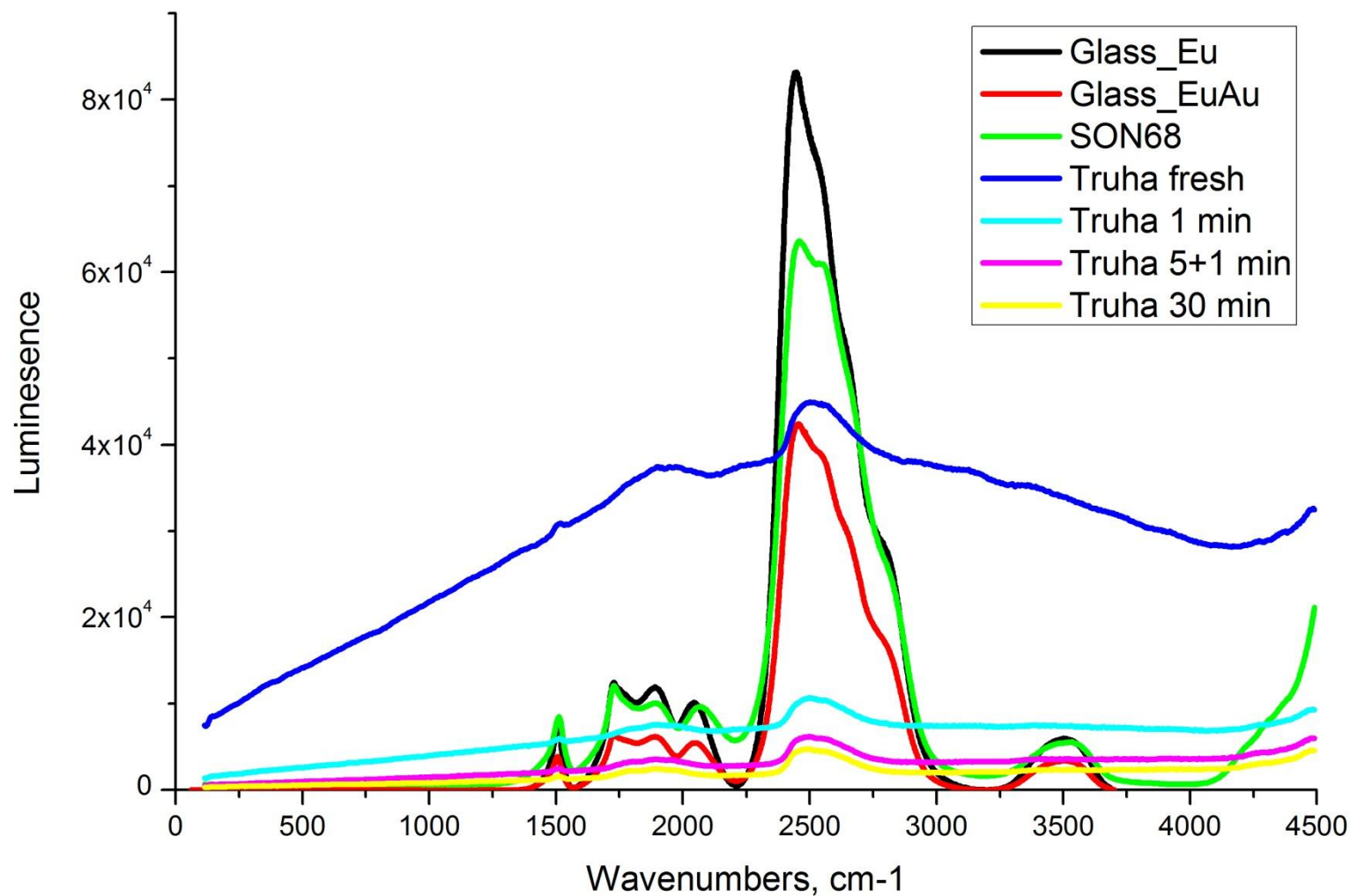


Thank you for your
attention!

Glass composition

элемент / оксид	масс.%	
	Стекло с ^{238}Pu	Нерадиоактивное стекло
SiO_2	47.84-47.87	47.71
Na_2O	14.59-14.60	14.52
B_2O_3	21.19-21.21	21.13
Al_2O_3	6.84-6.85	6.96
Eu_2O_3	3.02	3.84
CaO	5.87	5.84
PuO_2 (81.3 wt. % ^{238}Pu)	0.65-0.58	-
$^{238}\text{PuO}_2$	0.53-0.47	-
^{238}Pu	0.45-0.42	-

Спектры фотолюминесценции исходных образцов стекла SON68 и новообразованной фазы («Truha»)



Synthesis of Pu-doped Na-Al-P glass

- **Na-Al-P glass (Russia)**
 - ✓ Uses for vitrification of HLW only in Russia
 - ✓ Vitrified legacy waste for disposing in deep geological disposal
- **Sintering in air, 1200°C, 2 hours**
at high temperature furnace developed at KRI (Patent №14714, Vol. №29, 20.10.2014)
- **0,43 wt.% ^{238}Pu for acceleration of radiation damages**
and nonradioactive (referent) sample with almost the same composition
- **HLW simulation for both samples, including 2,5 wt.% of lanthanides (La, Nd) and fission products (Ba, Cs, Sr, Mo)**

Leaching

NL – normalized mass loss, g/m²

for radioactive samples

$$NL = \frac{a}{a_0} W_0 \frac{1}{SA}$$

a – activity of isotope in leachate, Bq

***a*₀** – initial activity of isotope in the sample, Bq

***W*₀** – initial weight of the sample, g

SA – surface area, m²

for non-radioactive samples

$$NL = \frac{m}{f \cdot SA}$$

m – weight of element in leachate, g

f – mass fraction of element in the sample before leaching

SA – surface area, m²