



IAEA

International Atomic Energy Agency

Atoms for Peace and Development

Nuclear Power Technology Evolution

Frederik Reitsma

Nuclear Power Technology Development Section

Department of Nuclear Energy

***Joint IAEA-ICTP Workshop on the Physics and Technology of
Innovative High Temperature Nuclear Energy Systems***

Presentation Aim

To provide an overview of the evolution of nuclear power technology

Presentation Objectives

By the end of this session, participants should be able to:

- Recall the early history of nuclear physics
- Recall the early reactor developments
- Explain the four generations of reactors and their main differentiating factors
- Summarize the key design and safety features of reactors in operation today



IAEA

International Atomic Energy Agency

Atoms for Peace and Development

Early Reactor Development

Reactor ‘Generations’

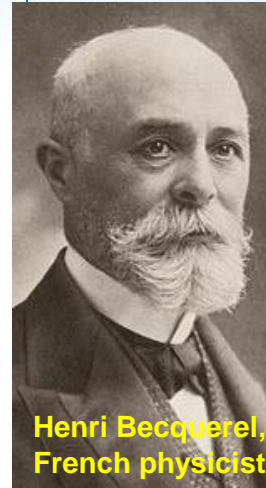
Characteristics of reactors in operation

Briefly on NUCLEAR Discoveries...

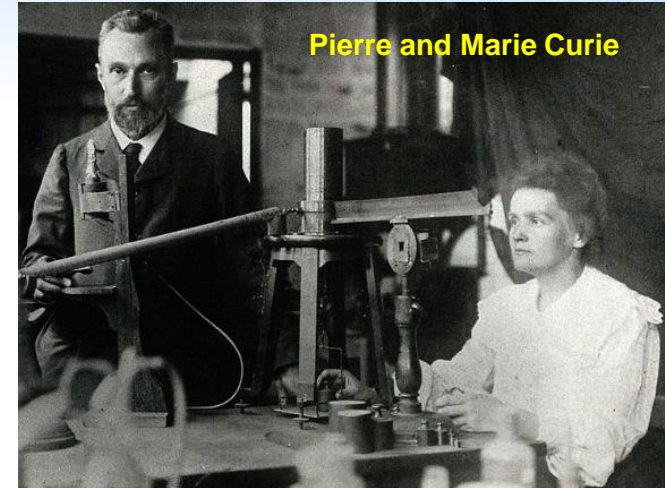
1896 - Antoine Henri Becquerel discovered radioactivity in uranium

1902 - Marie and Pierre Curie isolated a radioactive metal called radium

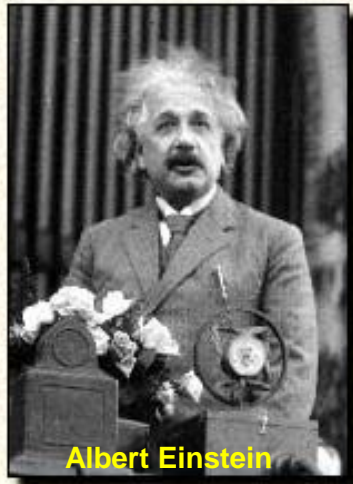
1905 - Albert Einstein published his theory of relativity. If somehow we could transform mass into energy, it would be possible to "liberate" huge amount of energy.



Henri Becquerel,
French physicist



Pierre and Marie Curie

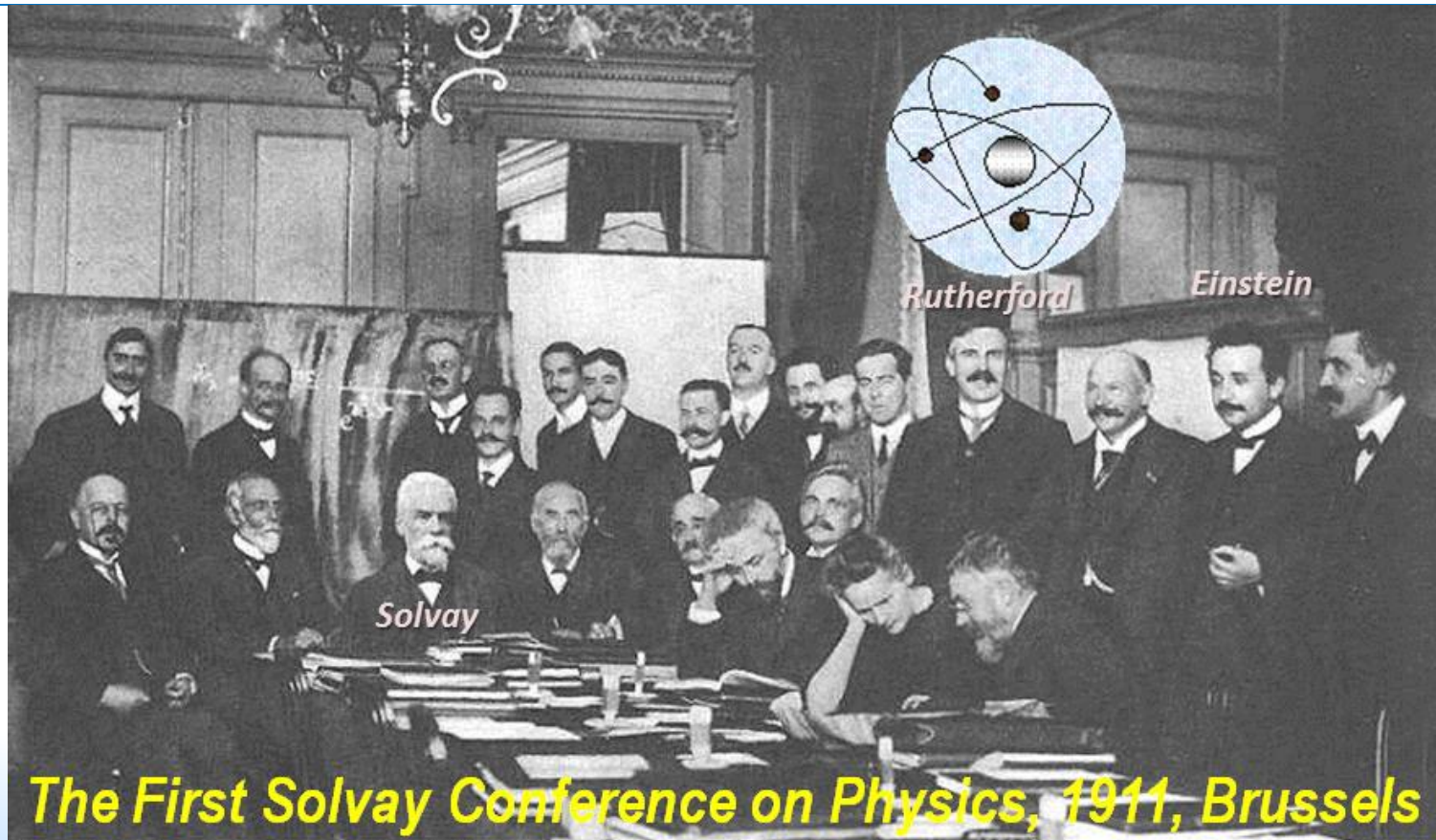


Albert Einstein

"It followed from the special theory of relativity that mass and energy are both but different manifestations of the same thing -- a somewhat unfamiliar conception for the average mind. Furthermore, the equation E is equal to $m c^2$, in which energy is put equal to mass, multiplied by the square of the velocity of light, showed that very small amounts of mass may be converted into a very large amount of energy and vice versa. The mass and energy were in fact equivalent, according to the formula mentioned above. This was demonstrated by Cockcroft and Walton in 1932, experimentally."

Briefly on NUCLEAR Discoveries...

1911 – 20's - Ernest Rutherford and Niels Bohr described more precisely the structure of an atom.



Briefly on NUCLEAR Discoveries...

Fermi discovers nuclear fission

1934 – The Italian **Enrico Fermi** disintegrated heavy atoms by spraying them with neutrons. He didn't realise that he had achieved nuclear fission.

1938 - **Otto Hahn and Fritz Strassman** in Berlin did a similar experiment with uranium and were able to verify a world-shaking achievement.

They had split an atom – *but did not understand the outcome of their experiments* → **Lise Meitner** to coin the word “**nuclear fission**”

They had produced nuclear fission.
They had transformed mass into energy → $E = mc^2$

33 years after Einstein had said it could be done.



Enrico Fermi (1901–1954)



Lise Meitner um 1946



Lise Meitner und Otto Hahn im Labor, Kaiser-Wilhelm-Institut für Chemie, 1913

Lise Meitner

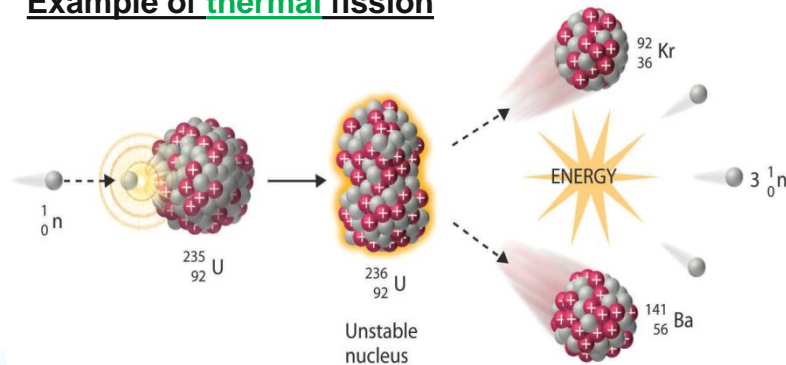
Neutron Induced Nuclear Fission

Fission is the splitting of something into smaller parts.

Nuclear fission is a nuclear reaction in which the nucleus of an atom splits into smaller parts (lighter nuclei) called fission products.

Often free neutrons and photons (in the form of gamma rays) are produced in addition to released energy, and split nuclei. These fission neutrons can then be utilised to induce still further fission neutrons, thereby causing a chain of fission events

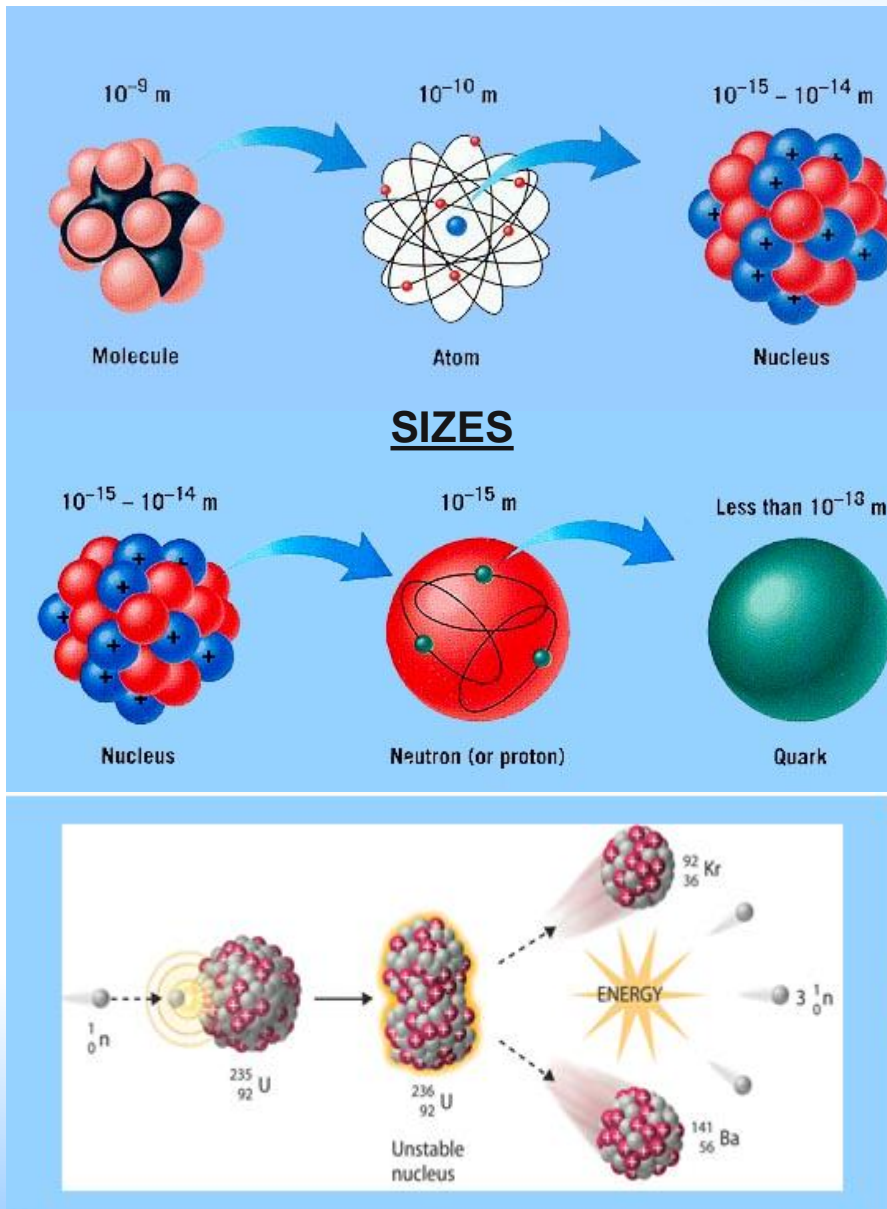
Example of thermal fission



Otto Hahn and
Lise Majtner
1913



Neutron Induced Nuclear Fission



Neutron is electrically neutral

→ Does not interact with electrons

→ Interacts with the nucleus

Nucleus is very small

→ Probability of neutron interaction is small

→ Thus neutron travels long distances



Probability of neutrons interacting with nuclei defined as microscopic cross section

→ Neutron energy

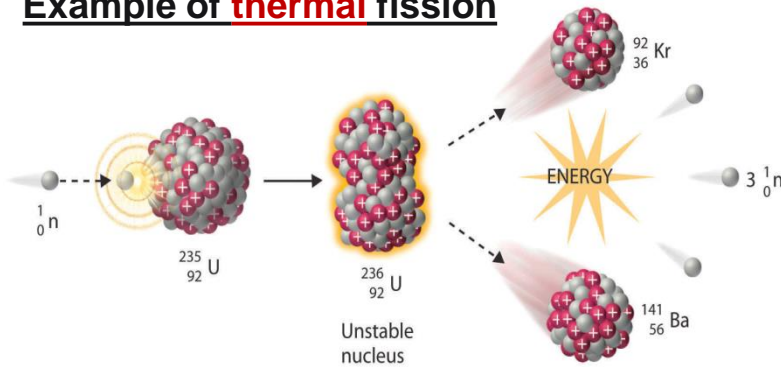
→ Type of a nucleus

Fission occurs for nuclides above iron. Neutron is absorbed to form an unstable compound nucleus which then splits / fission

For these nuclides, the Binding Energy increases (energy released) if a heavy nuclide splits (or fissions) to form two light ones.

Neutron Induced Thermal Nuclear Fission in Heavy Nuclei

Example of **thermal** fission



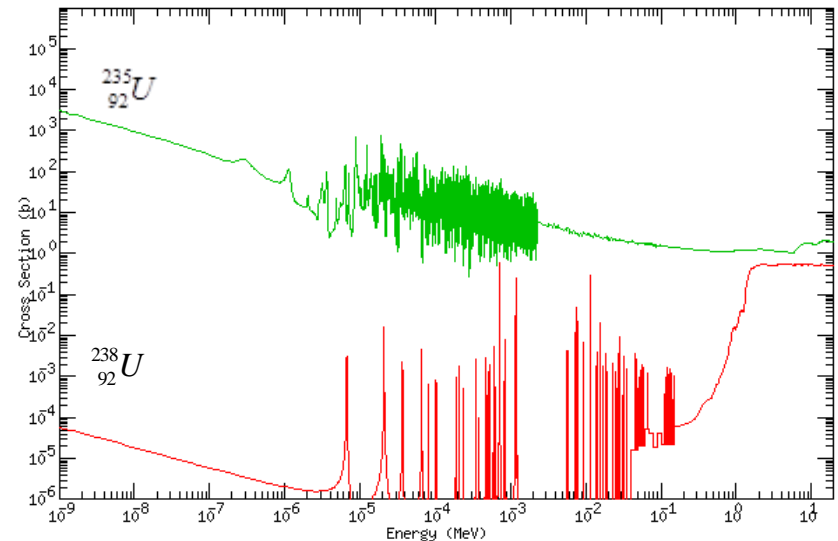
Neutrons created after fission are fast neutrons (high energy)

Thermal fission requires slow neutrons \rightarrow moderator (light nuclei) required to slow fast neutrons

Fast fission requires fast neutrons \rightarrow reactor excludes light nuclei in the core

Thermal Nuclear Reactors

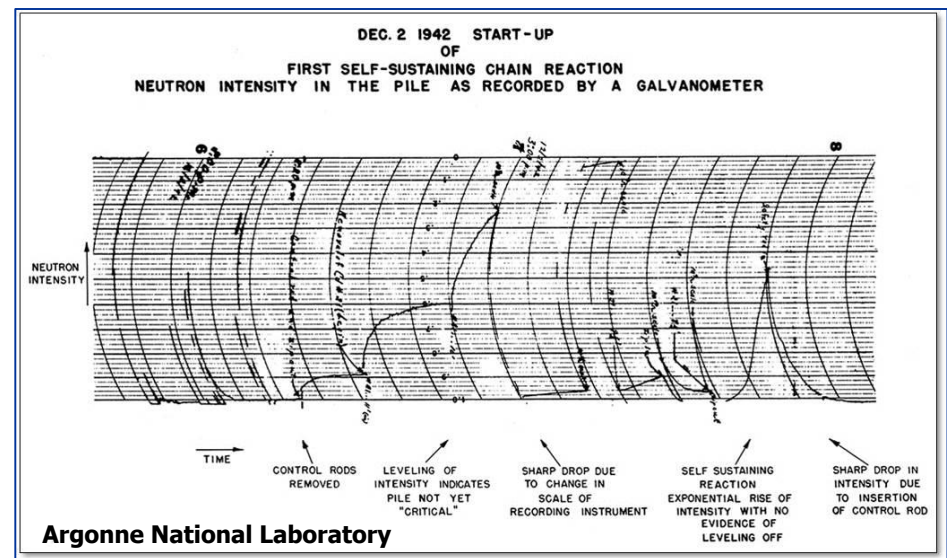
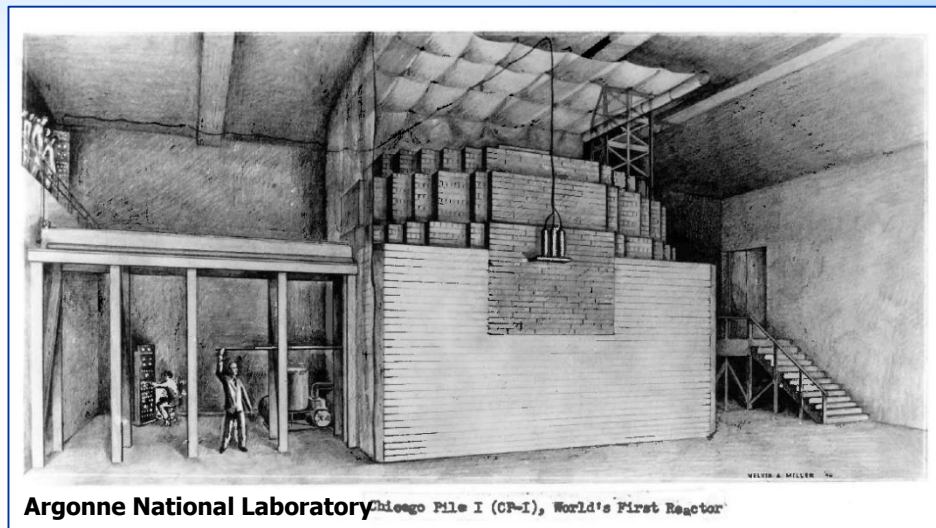
Fast Nuclear Reactors



Microscopic cross sections
(probability of neutrons inducing fission)

Chicago Pile-1 Experiment led by Enrico Fermi

- Multiple options were explored as part of the Manhattan Project, one of which was the creation of a plutonium fission bomb. It was decided to attempt the construction of nuclear reactors for plutonium production.
- The first reactor consisted of stacked graphite blocks with uranium oxide cylinders (fuel) and cadmium sheets (control rods) inserted into holes in the graphite. This success was followed by the construction of additional experimental reactors.
- On December 2, 1942, Chicago Pile-1 reached criticality.



Experimental Breeder Reactor I (EBR-1)



- EBR-1, the first liquid-metal cooled fast reactor, was built at Argonne National Laboratory–West (now Idaho National Laboratory) with the primary purpose of demonstrating breeding of fissile material.
- On December 20, 1951, EBR-1 generated the first usable electricity from nuclear energy to power a series of four lightbulbs. The reactor later supplied 200 kW to power its own building. Experiments in 1953 successfully demonstrated a breeding ratio >1 .

The unfortunate introduction of the world to the power of the nucleus ...



The Manhattan Project

- August 2, 1939, Albert Einstein wrote a letter to the American President, Franklin D. Roosevelt that it should be possible to set up nuclear chain reactions in a large mass of uranium... lead to the construction of bombs... and urging him to begin a nuclear program without delay (an action he regretted deeply later)
- Roosevelt gave note that a atomic weapon should be investigated
- For the next six years scientists, engineers, generals, government officials joined hands in the Manhattan Project-a massive enterprise to produce an atomic bomb.
- The USA government spent more than \$2 billion constructing a number of special research laboratories, hiring scientists and engineers, and building thirty-seven installations in nineteen states and Canada.

Dropping the bomb/The Second World War

- The development of the bomb continued and on August 6, 1945, the Enola Gay, an American airplane, dropped the first atomic bomb ever used in warfare on Hiroshima, Japan, eventually killing over 140,000 people.
- On August 9, 1945, the United States drops a second atomic bomb, this time on the Japanese city of Nagasaki. The drop is one mile off target, but it kills 75,000 people.

Unfortunately nuclear power must still operate under this cloud today

Early Civilian Use

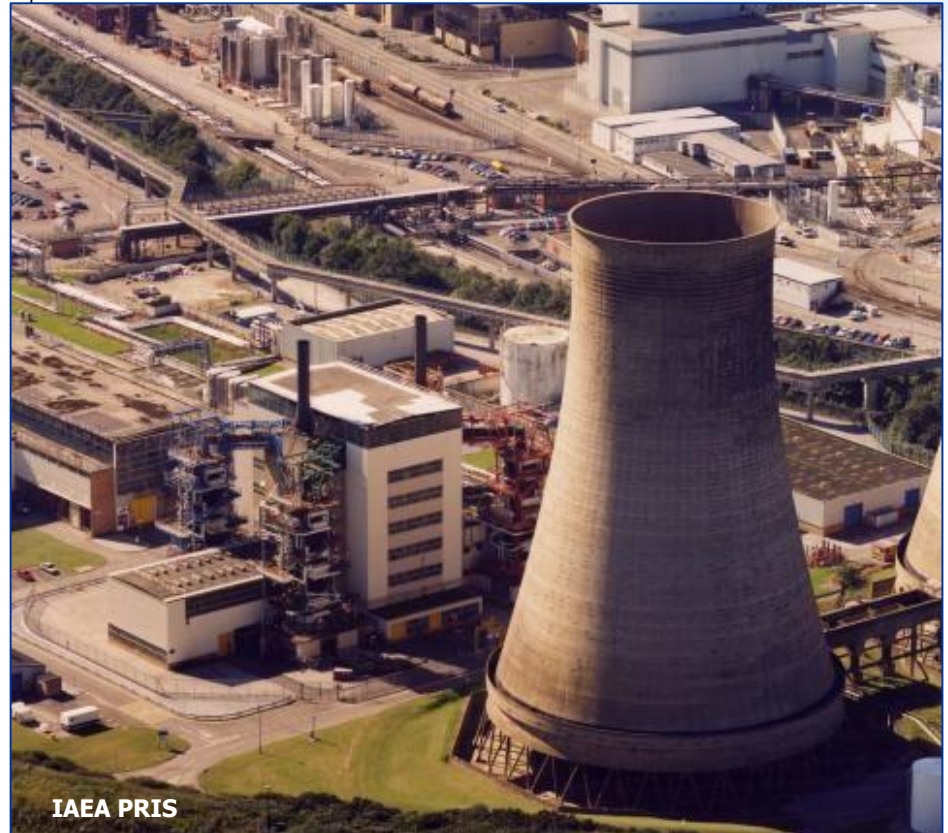
On June 27, 1954, AM-1 Obninsk Nuclear Power Plant in the Soviet Union became the first reactor connected to an electrical grid and supplied 5 MW of power.



BORAX-III, an experimental BWR, was constructed with a turbine generator in order to produce 2000 kW of electricity. On July 17, 1955, BORAX-III became the first nuclear reactor to generate electricity for an entire city by providing power to the reactor facilities and the nearby town of Arco, Idaho, USA (population ~1000).

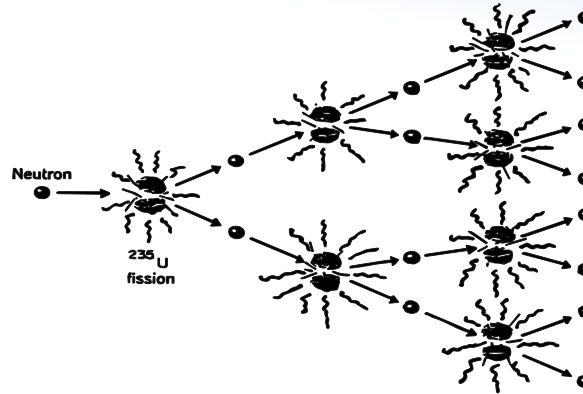
Commercial Power

- On August 27, 1956, Calder Hall Nuclear Power Station in the United Kingdom, consisting of four 60 MW magnox reactors (natural uranium fueled, graphite moderated, CO₂ gas-cooled), became the first industrial-scale power plant.
- In the following decades, hundreds of industrial-scale power plants of various designs and different materials were constructed in countries around the world.



Nuclear Power Plant Engineering

Nuclear Power Plant Engineering is the discipline that takes us from:



Fission chain reaction

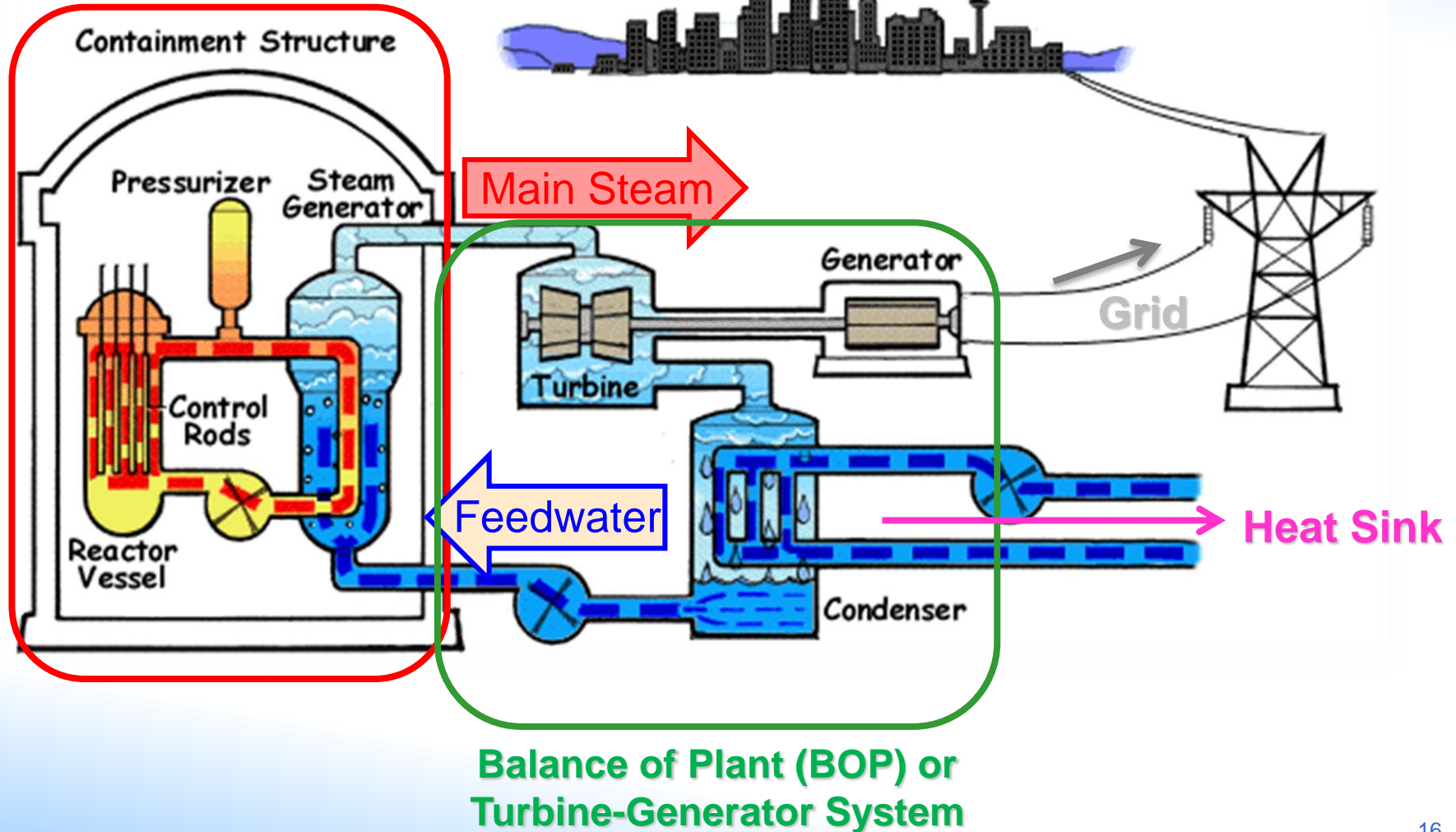
to



The aim is to harness the energy released in the nuclear fission process in a safe and economical way, while containing the radioactive fission products and ensuring their isolation from the environment.

Typical Configuration of Nuclear Power Plants

Nuclear Steam Supply System (NSSS) or Reactor





IAEA

International Atomic Energy Agency

Atoms for Peace and Development

Early Reactor Development

Reactor 'Generations'

Characteristics of reactors in operation

Reactor Classification

- Reactors is typically classified by:
 - the energy range of the neutron contributing most to the fission process
 - its materials or specific conditions of the design
 - power conversion used
 - and more recently the generation or time of design of the reactor

Energy range

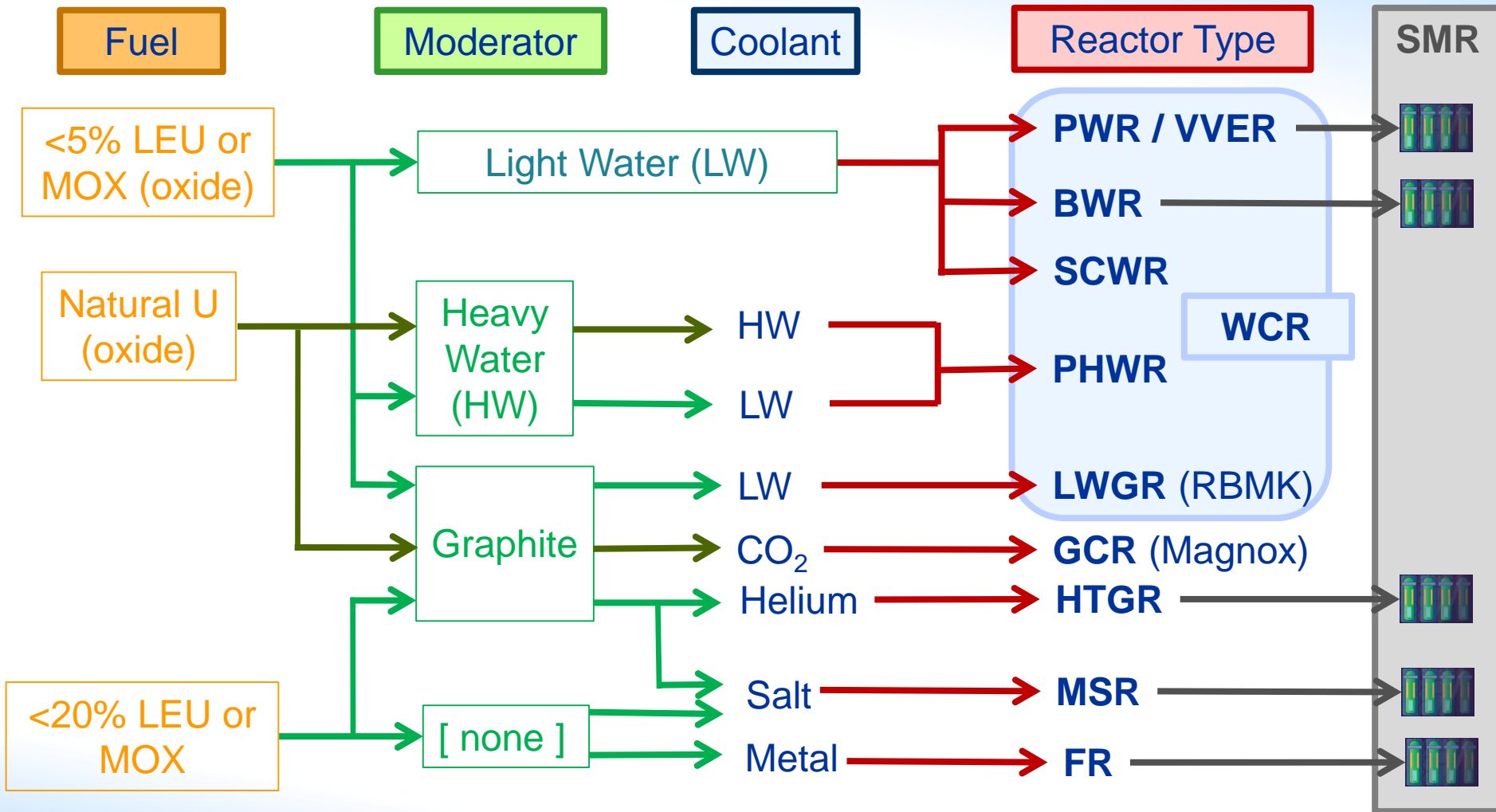
- Neutrons are classified as thermal, epithermal and fast by reactor physicists.
 - Thermal: $E < 1 \text{ eV}$ (often 0.625 eV is also used for LWRs)
 - Epithermal: $1 \text{ eV} < E < 50 \text{ keV}$
 - Fast: $50 \text{ keV} < E < 20 \text{ MeV}$
- The light water reactors (PWRs, BWRs) are thermal since the fission caused by thermal neutrons are contributing just about all of the energy.
- These reactors typically have large cores and need to use slightly enriched U-235 with the slowing down of neutrons to thermal energy (moderation) caused by water.
- In a similar way fast reactors relies on fissions from fast neutrons.

Reactor Classification

Materials

- The coolant material (and state) is often used to name reactor types. The Pressurised Water Reactor (PWR - water coolant kept under pressure to prevent boiling) and Boiling Water Reactor (BWR - the water coolant is allowed to boil in the reactor to create steam to drive the turbine) are two common examples.
- The CANDU (Canadian Deuterium Uranium) is another example where use is made of natural uranium as fuel and deuterium playing the role of moderator and coolant.
- The gas-cooled reactors also typically include the term "gas-cooled" in its name even though the coolant (carbon-dioxide, helium) or the fuel (Magnox referring to the clad alloy, pebble-bed) may differ substantially.
- Some names use a combination of the material and neutron energy range such as the "liquid metal fast reactor"

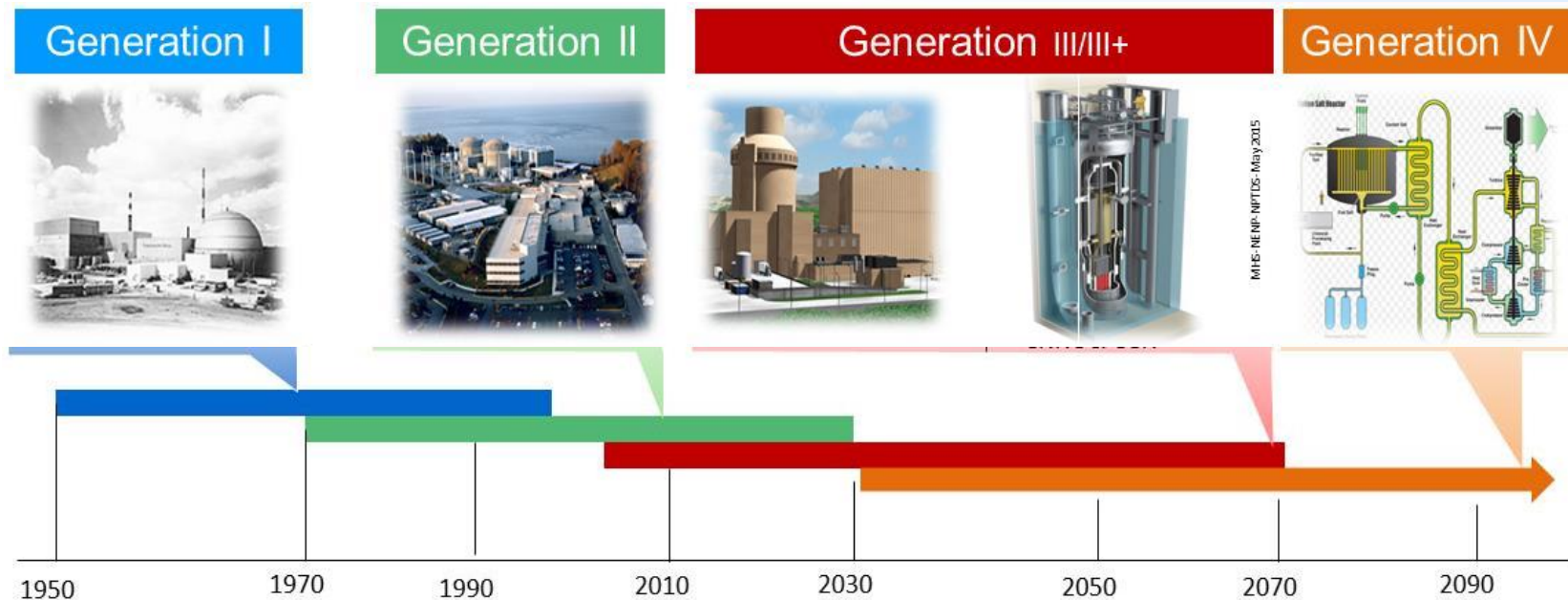
Illustration of Reactor Types



MOX: mixed-oxide containing any combination of U, Pu and Th oxides

FR includes SFR and LFR

Reactor Classification



Time of development, IAEA terminology and common 'generation' scheme:

- Early prototype and demonstration plants (Generation I).
- Commercial Power Reactors (Generation II).
- Advanced reactors, may be 'evolutionary' (Generation III/III+) or 'innovative' (Generation IV).

Generation Differentiating Factors

The key factors characterizing the development and deployment of nuclear power reactors:

- Cost effectiveness
- Safety (notably active vs. passive systems)
- Security and non-proliferation
- Grid preparedness and adaptability
- Commercialization roadmap
- Fuel and fuel cycle

Generation I



*Dresden-1, BWR
General Electric*

Early prototypes

Generation II



*Calvert Cliffs, PWR
Westinghouse*

**Large-scale
power stations**

Generation III/III+



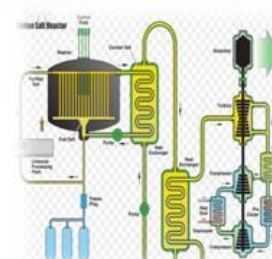
AP1000, Westinghouse PWR



NuScale, iPWR-SMR

**Evolutionary and
Advanced Passive designs**

Generation IV



Molten Salt Reactor

**Revolutionary
designs**

Reactor Deployment Timeline: Early Prototype Reactors

Early prototype reactors may or may not be full commercial scale and are intended to demonstrate:

- performance,
- reliability,
- safety systems,
- economics.

A demonstration plant will typically generate electrical power and/or process heat for industrial applications at some limited scale.

Early Prototype reactors provided the technical basis for the currently operating reactor fleet.

Generation I



*Dresden-1, BWR
General Electric*

Early prototypes

- **Calder Hall** GCR
- **Douglas Point**
PHWR/CANDU
- **Dresden-1** BWR
- **Fermi-1** SFR
- **Kola 1-2** PWR/VVER
- **Peach Bottom 1**
HTGR
- **Shippingport**
PWR

Reactor Deployment Timeline: Commercial Power Reactors

Commercial power reactors use highly reliable reactor power plant designs, are built to full scale and intended solely for commercial use in the generation of electricity and/or process heat for industrial applications.

These commercial power reactors make up the majority portion of the currently operating reactor fleet.

Nuclear accidents in these commercial power reactors have motivated significant developments in safety.

Generation II



*Calvert Cliffs, PWR
Westinghouse*

Large-scale power stations

- **Bruce** (PHWR/CANDU)
- **Calvert Cliffs** (PWR)
- **Flamanville 1-2** PWR
- **Fukushima II 1-4**
BWR
- **Grand Gulf** BWR
- **Kalinin** PWR/VVER
- **Kursk 1-4** LWGR/RBMK
- **Palo Verde** PWR

Safety Argument – Generation of reactors

- Another definition used to define the minimum standards required for Generation-III (sometimes III+) is to show that it includes significant enhancements from the lessons learned from 3 major events:

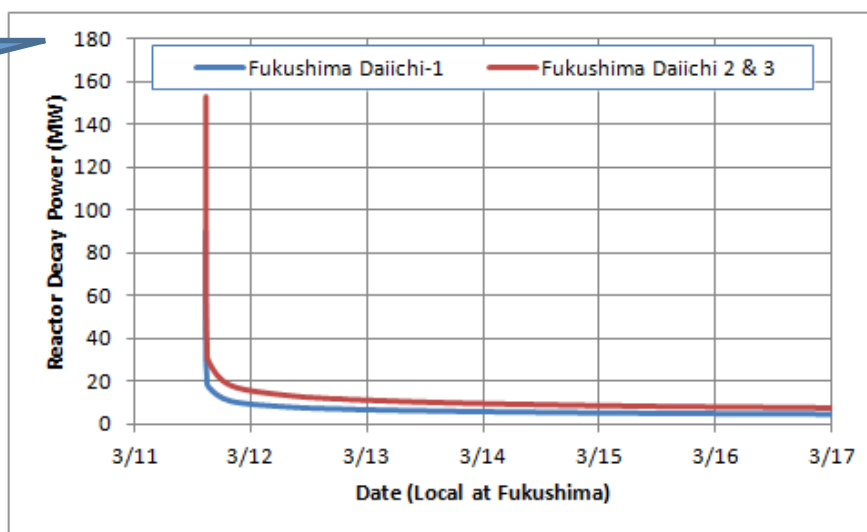
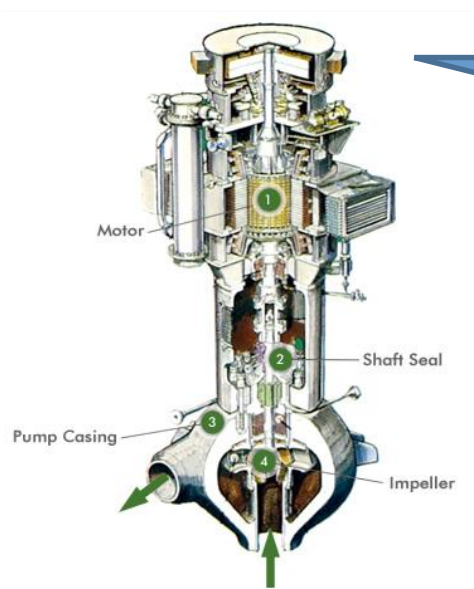
| | | |
|-----|---|--|
| (1) | Three Miles Island (1979) Core meltdown accident | Limit the risk of a new Three miles Island to < 1 reactor over every 100 years all over the world from 1 every 10 years for Generation II |
| (2) | Chernobyl (1986) Dispersal of radioactive material | Eliminate the risk of experiencing consequences on populations similar to the Chernobyl disaster (especially limiting long term consequences) |
| (3) | 9/11 (2001) Terrorist attack using a commercial aircraft | Ensure that a terrorist attack will not cause a severe accident in the context where more and more countries have access to the nuclear technology |

- The evaluation of designs (existing and Generation III+ and IV) against the extraordinary circumstances experienced after the earthquake and tsunami at the Fukushima site has started soon after the accidents (stress tests and design evaluations).

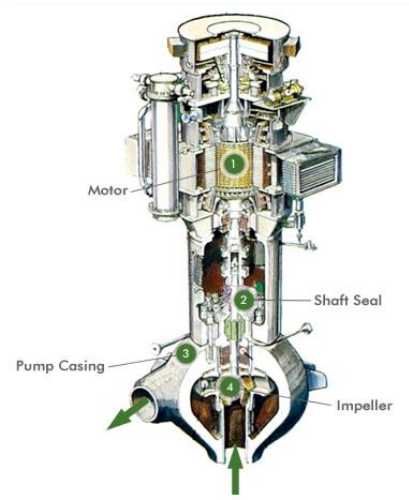
Important Safety Issues - WCRs

Managing Decay Heat

- Large WCRs have between 10-160 MW of decay heat that needs to be managed after the reactor shutdown (fission reactions stopped)
- Needs the water coolant to remove heat to prevent meltdown
- Historically, electrically driven pumps have been used to circulate coolant for decay heat removal – today also passive means

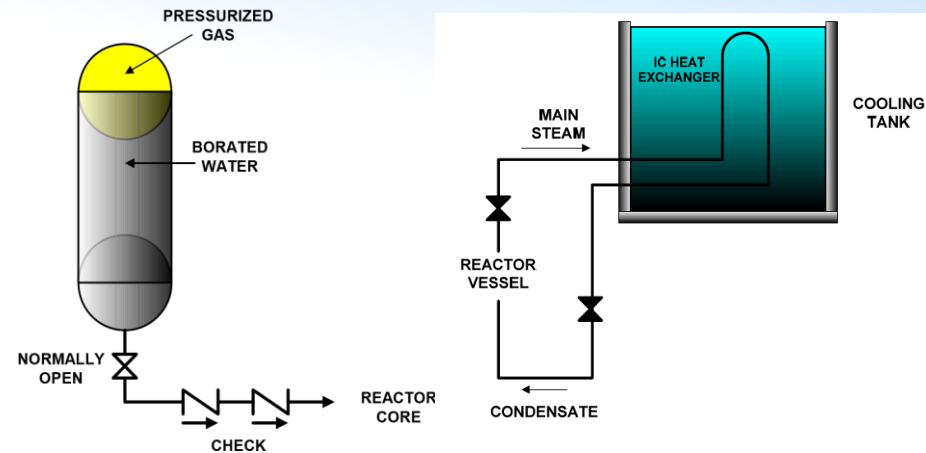


Safety Systems



Active Systems

- Widely used among current reactor fleet
- Electrically powered pumps
- Electrically operated valves
- Systems that **require operator action** or **external power sources** to function
- Back up diesel generators



Passive Systems

- Wholly or in part operated by **natural forces** such as gravity, pressure differences, phase changes or natural heat convection
- Require **limited or no operator action** to function
- Charged accumulators and valves that fail in safe-mode

Reactor Deployment Timeline: Advanced Reactors (Evolutionary)

Evolutionary reactors achieve improvements over previous designs through small to moderate modifications, and may, for example, include:

- Redundant systems
- Increased application of passive safety systems
- Significant improvements to containment

A few reactors are currently operating, with several more under construction.

Generation III/III+



AP1000, Westinghouse PWR



NuScale, iPWR-SMR

MHS-NE NP- NPTDS- May 2015

Evolutionary and Advanced Passive designs

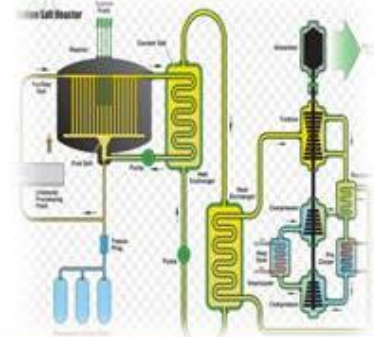
- | | |
|--|--|
| <ul style="list-style-type: none"> ■ ABWR GE-Hitachi, Toshiba ■ ACR1000 AECL CANDU PHWR ■ AP1000 Westinghouse PWR ■ APR1400 KHNP PWR ■ APWR MHI PWR ■ ATMEA1 Areva, MHI, PWR | <ul style="list-style-type: none"> ■ EPR AREVA PWR ■ ESBWR GE-Hitachi Nuclear Energy ■ Small Modular Reactors <ul style="list-style-type: none"> — B&W mPower PWR — Holtec SMR-160 PWR — India BARC AHWR — KAERI SMART PWR — NuScale PWR — Westinghouse SMR PWR • VVER-1200 (AES2006) Gidropress PWR • ACC1000 (Hualong One) CNNC & CGN |
|--|--|

Reactor Deployment Timeline: Advanced Reactors (Innovative)

Innovative reactors incorporate radical conceptual changes from the currently operating reactor fleet and may require a prototype or demonstration plant before commercialization.

Many innovative reactor concepts utilize new materials or different neutron energy ranges from current reactors (as in GFR, LFR, MSR), while others operate in greatly different parameter ranges (as in SCWR, VHTR).

Generation IV




Molten Salt Reactor

Revolutionary designs

- **GFR**
Gas-cooled Fast reactor
- **LFR**
Lead-cooled fast reactor
- **MSR**
Molten salt reactor
- **SFR**
Sodium-cooled fast reactor
- **SCWR** Supercritical water cooled reactor
- **VHTR** Very high temperature reactor


Where to Find the Most Up-to-Date Information about Nuclear Power Reactors?



IAEA
PRIS
Power Reactor Information System

[World Statistics](#)
[Country Statistics](#)
[Publications](#)
[Glossary](#)
[About PRIS](#)

PRIS



The Database on Nuclear Power Reactors

The Power Reactor Information System (PRIS), developed and maintained by the IAEA for over five decades, is a comprehensive database focusing on nuclear power plants worldwide. PRIS contains information on power reactors in operation, under construction, or those being... [READ MORE »](#)

[Registered User ENTRY](#)
[How to Register](#)

SHORTCUTS

Select Country

Select Reactor

2019: Nuclear Power Reactors in the...

2018: Operating Experience with NPP...

PRIS STATISTICS – User's Manual

OVERVIEW

Current Status:

450
NUCLEAR POWER REACTORS IN OPERATION

399 706
MW_e TOTAL NET INSTALLED CAPACITY

52
NUCLEAR POWER REACTORS UNDER CONSTRUCTION

52 704
MW_e TOTAL NET INSTALLED CAPACITY

18 146
REACTOR-YEARS OF OPERATION

Regional Distribution of Nuclear Power Plants
(Click on the chart for more statistics)


| Region | Operational | Under Construction |
|------------------------------|-------------|--------------------|
| Africa | 1 | 0 |
| America - Latin | 1 | 0 |
| America - Northern | 112 | 0 |
| Asia - Far East | 112 | 12 |
| Asia - Middle East and South | 35 | 10 |
| Europe - Central and Eastern | 75 | 10 |
| Europe - Western | 112 | 0 |

HIGHLIGHTS

NPP Status Changes (2019)

Map
Satellite



Status Change Trends

Construction Starts
First Grid Connections
Permanent Shutdown

Year: 2019

New connections to the grid

| | |
|------------------|---|
| NOVOVORONEZH 2-2 | (1114 MW(e), PWR, RUSSIA) on 1 May |
| SHIN-KORI-4 | (1340 MW(e), PWR, KOREA.REP.OF) on 22 April |
| TAISHAN-2 | (1800 MW(e), PWR, CHINA) on 23 June |
| YANGJIANG-6 | (1000 MW(e), PWR, CHINA) on 29 June |

Permanent shutdowns

| | |
|------------|---|
| BILIBINO-1 | (11 MW(e), LWGR, RUSSIA) on 14 January |
| CHINSHAN-2 | (804 MW(e), BWR, TAIWAN.CHINA) on 16 July |
| GENKAI-2 | (529 MW(e), PWR, JAPAN) on 9 April |
| PILGRIM-1 | (677 MW(e), BWR, USA) on 31 May |

Construction starts

| | |
|-----------|---------------------------------------|
| KURSK 2-2 | (1115 MW(e), PWR, RUSSIA) on 15 April |
|-----------|---------------------------------------|

Above data are from the PRIS database. Last update on 2019-08-18

ARIS - Advanced Reactors Information System



Database

ARIS enables users to easily get an overview of the current reactor technologies being developed and deployed by giving people access to the designers' design descriptions



IAEA | ARIS Advanced Reactors Information System

Technical Data

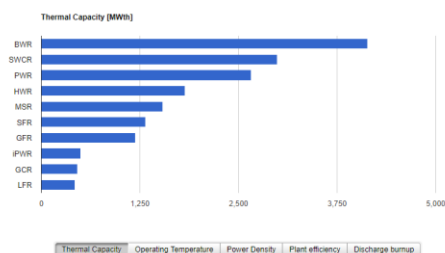
Characteristics

Publications

Glossary

About ARIS

Characteristics of Advanced Reactors



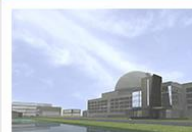
(Click on type for more reactors)

Advanced Reactors Information System(ARIS)

| Overview | General data | Nuclear Steam Supply System | Reactor Coolant System | Reactor Core | Core Materials | Reactor Press | | | | |
|----------|--------------------------------------|----------------------------------|-------------------------------------|------------------------------------|------------------------------------|------------------------------------|-----------------------------|-------------------------------------|------------------------------|---------------------------|
| Type | <input checked="" type="radio"/> All | <input type="radio"/> PWR | <input type="radio"/> BWR | <input type="radio"/> HWR | <input type="radio"/> SCWR | <input type="radio"/> iPWR | <input type="radio"/> GCR | <input type="radio"/> GFR | <input type="radio"/> SFR | <input type="radio"/> LFR |
| Country | <input checked="" type="radio"/> All | <input type="radio"/> Canada | <input type="radio"/> China | <input type="radio"/> EU | <input type="radio"/> France | <input type="radio"/> India | <input type="radio"/> Japan | <input type="radio"/> Rep. of Korea | <input type="radio"/> Russia | |
| Status | <input checked="" type="radio"/> All | <input type="radio"/> On Hold | <input type="radio"/> Under Design | <input type="radio"/> Licensed | <input type="radio"/> Construction | <input type="radio"/> In Operation | | | | |
| Purpose | <input checked="" type="radio"/> All | <input type="radio"/> Commercial | <input type="radio"/> Demonstration | <input type="radio"/> Experimental | <input type="radio"/> Prototype | | | | | |

(Click on acronym for more information)

| OVERVIEW | | | | | |
|----------|--------------------------------------|-------------|-------------|--------------|---------------|
| Acronym | Full name | Design Org. | Coolant | Moderator | Design Status |
| 4S | Super-Safe, Small and Simple Reactor | Toshiba | Sodium | No Moderator | Under Design |
| ABWR | Advanced Boiling Water Reactor | GE-Hitachi | Light Water | Light Water | In Operation |



The Database on Advanced Nuclear Power Reactors

The Advanced Reactor Information System (ARIS) is a database designed and maintained by the IAEA's Nuclear Power Technology Development Section (NPTDS) since 2009. The most important content of ARIS are the design descriptions of evolutionary and innovative advanced nuclear reactors. ARIS enables users to easily get an overview of the current reactor technologies being developed and deployed by giving people access to the designers' design descriptions. [Read more »](#)

The goal of the Nuclear Power Technology Development Section (NPTDS) is to foster information exchange and collaborative research in the area of advanced nuclear reactor technologies to ensure a sustainable, secure, stable and safe energy future for Member States. [NPTDS Website](#)



IAEA

International Atomic Energy Agency

Atoms for Peace and Development

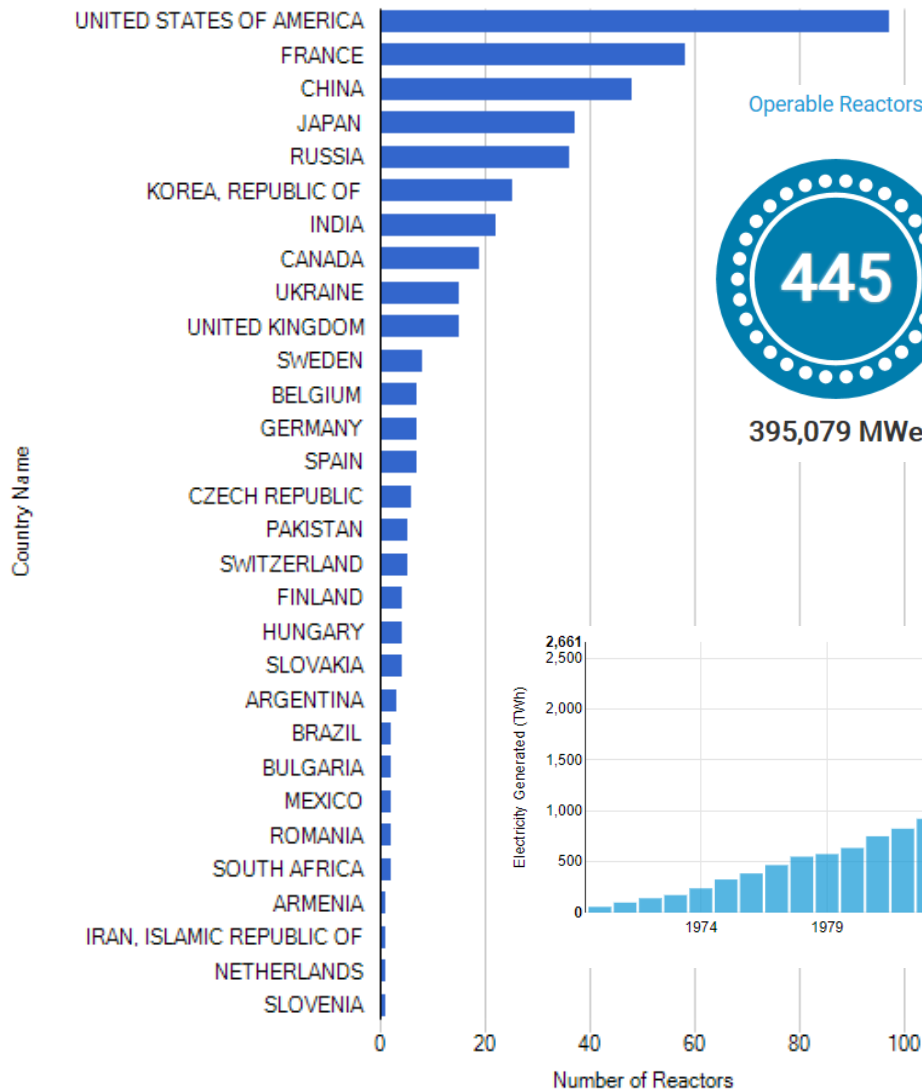
Early Reactor Development

Reactor ‘Generations’

Characteristics of reactors in operation

Nuclear Power in the World: *Today*

Total Number of Reactors: 450



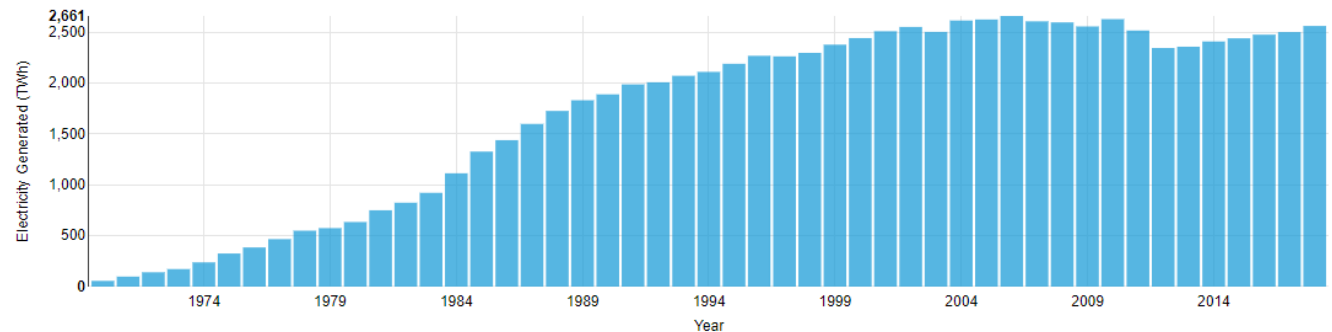
Share of Global Electricity Generation



Reactors Under Construction



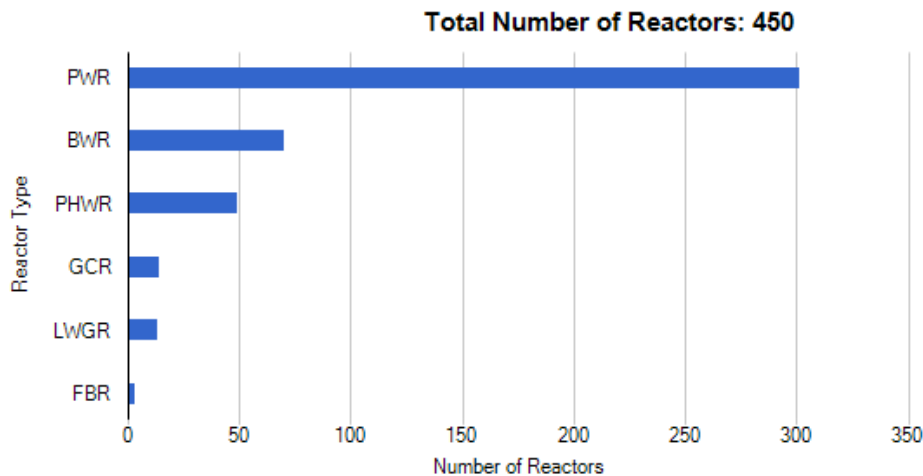
52,306 MWe



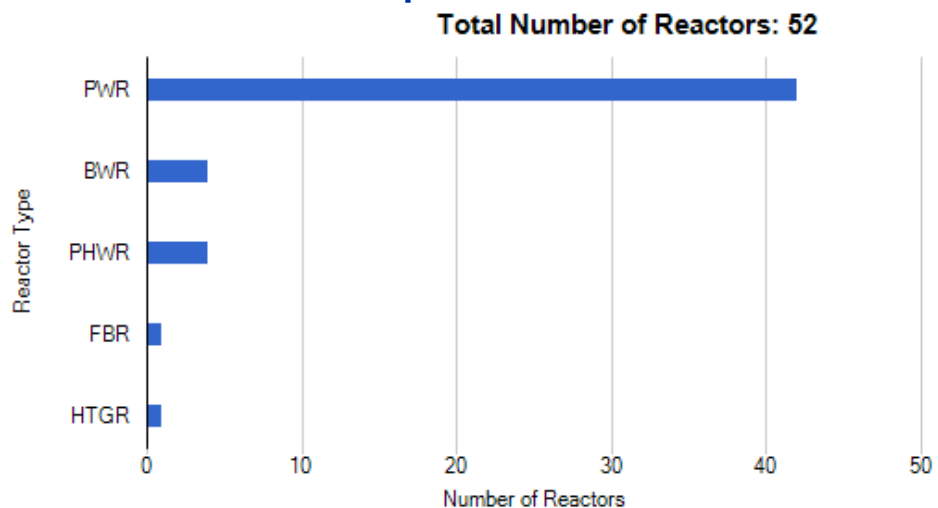
2,563 TWh: global electricity generation from nuclear energy in 2018

NPPs Today

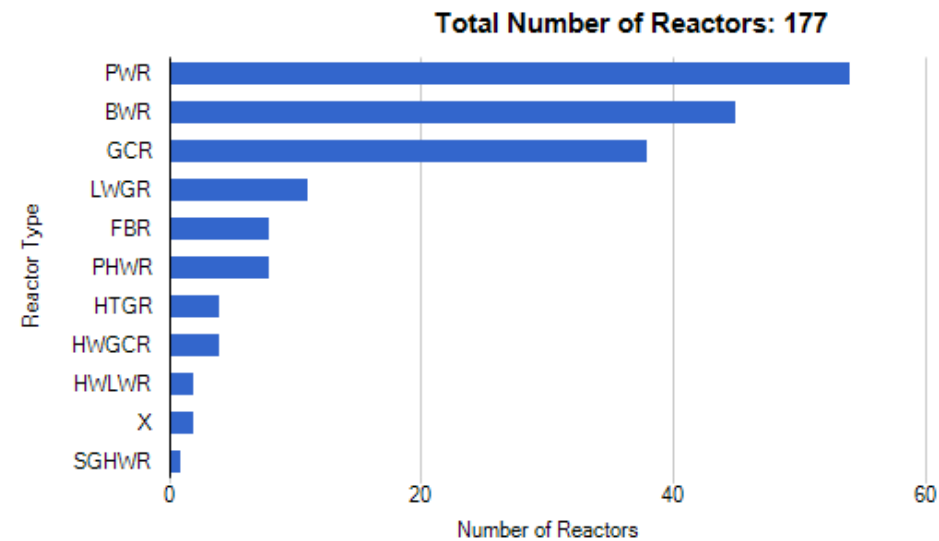
Operating power reactors



Under construction power reactors



Permanent shutdown power reactors

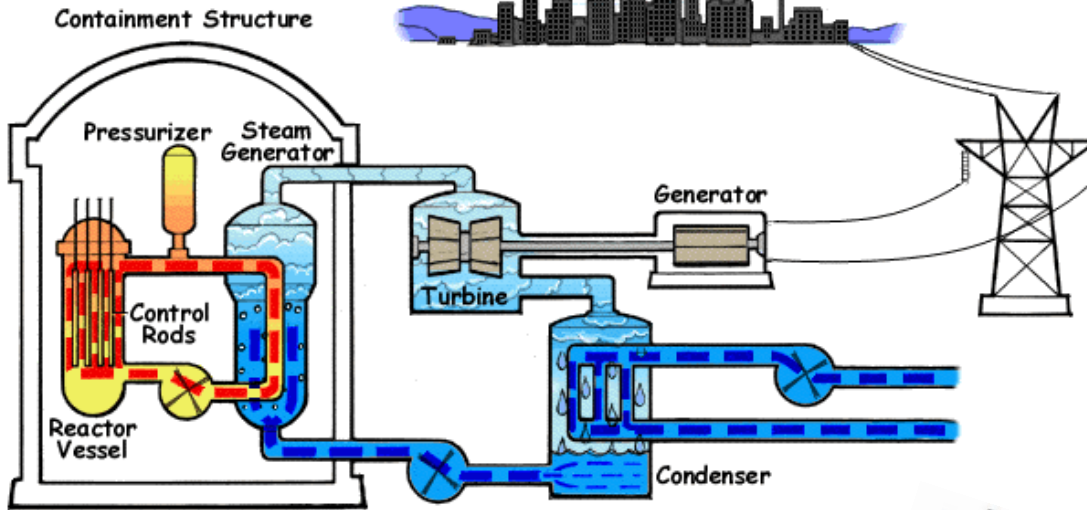


Main reactor designs relevant to power generation (past and today in operation)

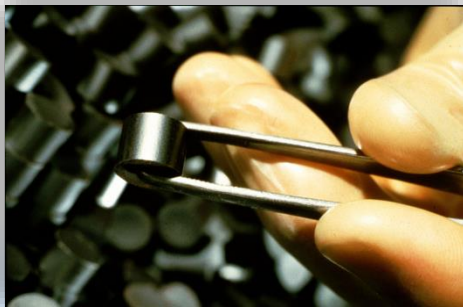
- The Pressurized Water Reactor (PWR)
 - The VVER design
 - The Boiling Water Reactor (BWR)
 - The CANDU design
 - The RBMK design
 - Gas cooled reactors
-
- Operating fast reactors covered as part of Generation-IV

PWR Technology

Plant operation:



- **Most common** thermal reactor technology
- **Moderator: light water**
Important safety feature (increase in temperature causes water to “expand” reducing probability of neutron thermalization which reduces new fissions thus reduces reactivity (called negative temperature coefficient of reactivity))
- **Coolant: light water**
Primary loop: coolant is under ~ 15.5MPa (water remains liquid despite high temperature)



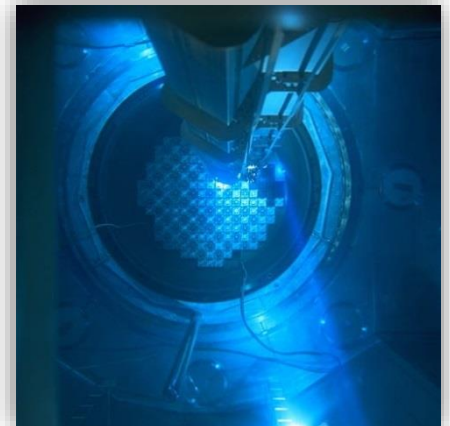
Fuel pellet
(enriched UO_2)

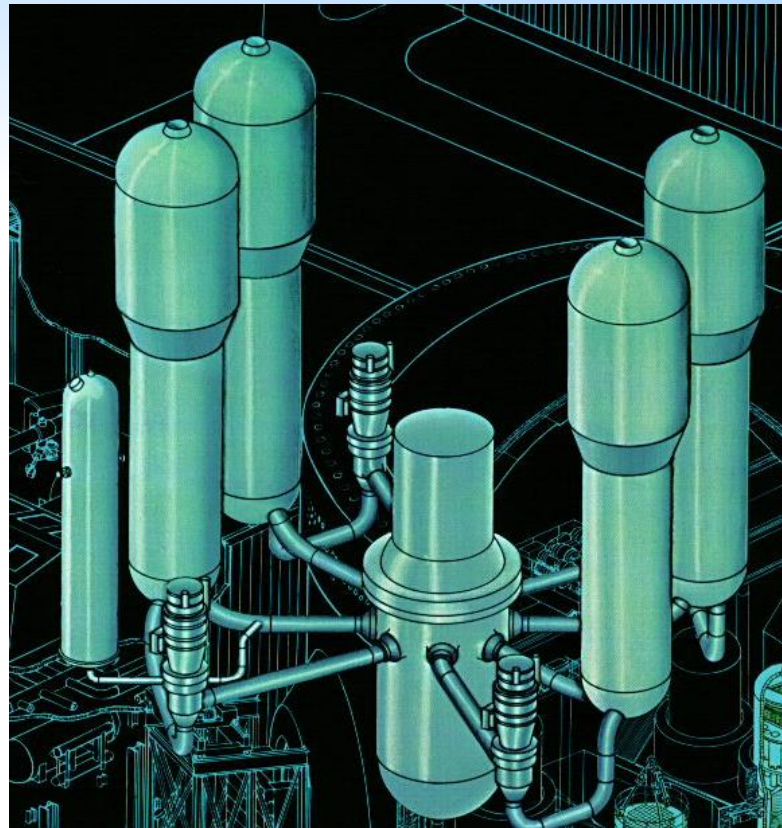
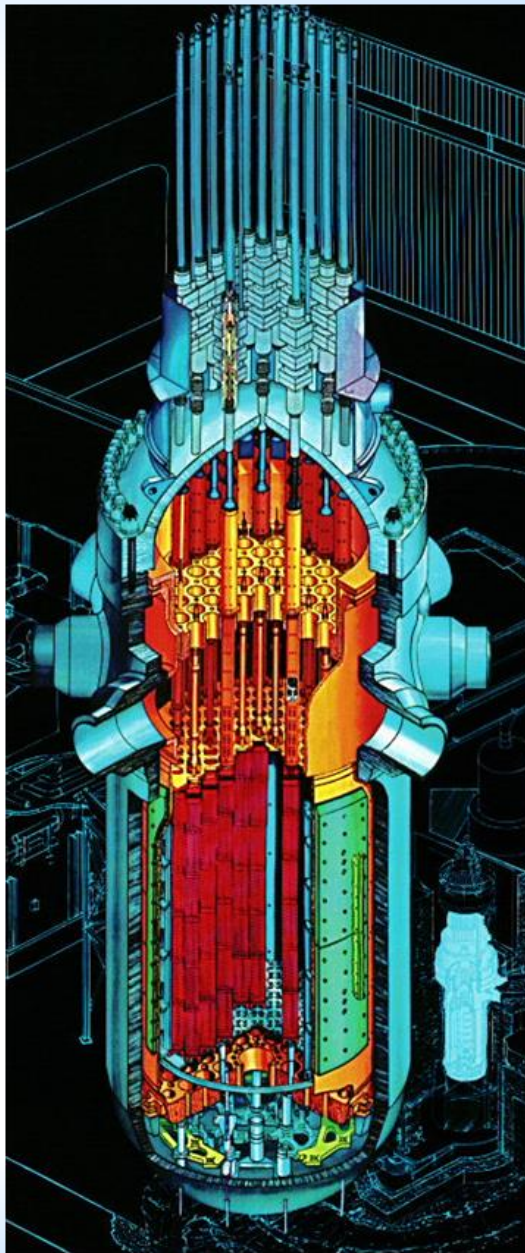


Fuel assembly

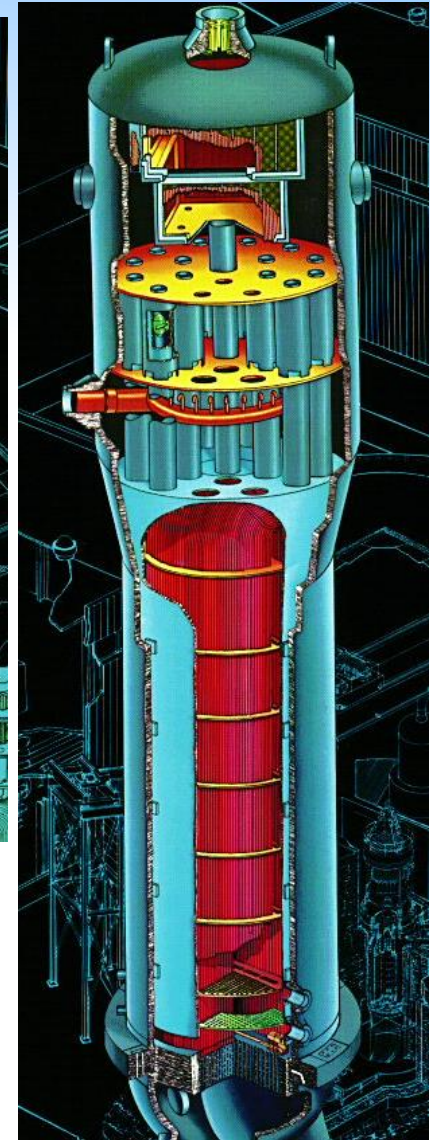


Reactor core





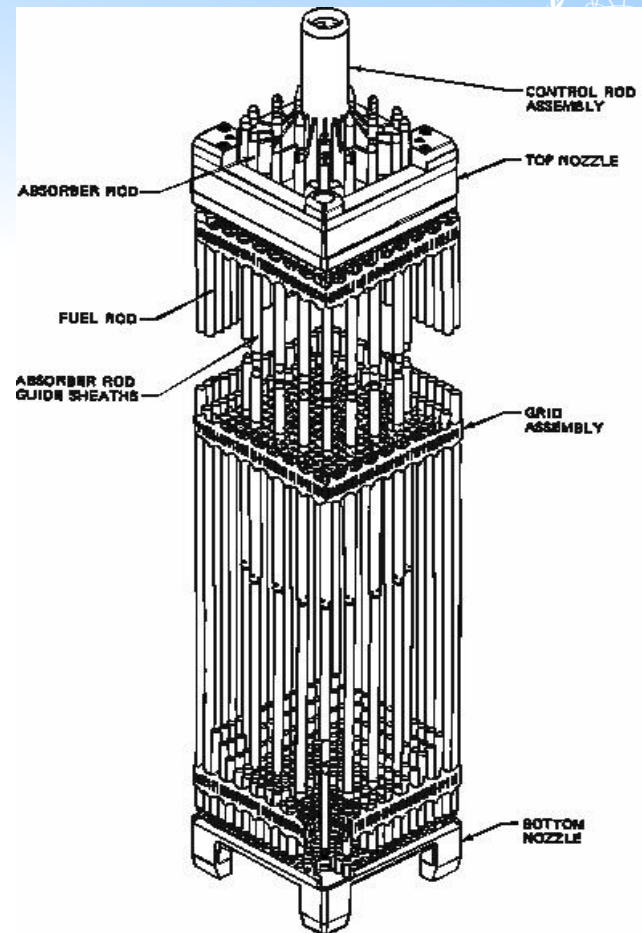
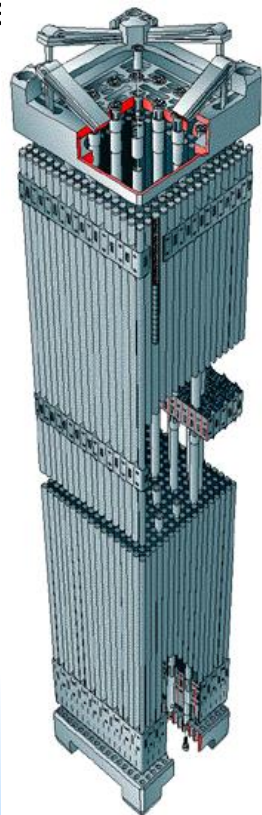
| | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | | | | 49 | 48 | 47 | 46 | 45 | 44 | 43 | | | |
| | | | | | | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 |
| | | | | | | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 |
| | | | | | | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 |
| 1 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 | 42 |
| 2 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 |
| 3 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 |
| 4 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 |
| 5 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 |
| 6 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 |
| 7 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 |
| 8 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 |
| 9 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 |
| 10 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 |
| 11 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 |
| 12 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 |
| 13 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 |
| 14 | 69 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 |
| 15 | 70 | 69 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 |



PWR fuel

PWR Fuel Element

- The PWR fuel element is about 3.6 m in height and has a square radial dimension of 21.4 cm. The fuel rod (pin) locations are on a 1.26 cm pitch and are arranged in a 17x17 array. This implies that there are in excess of 45 000 pin locations in a typical PWR core

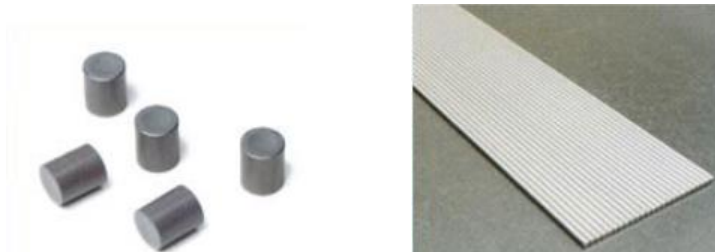


Fuel and control rod assembly of a PWR (Westinghouse Electric Corp.).

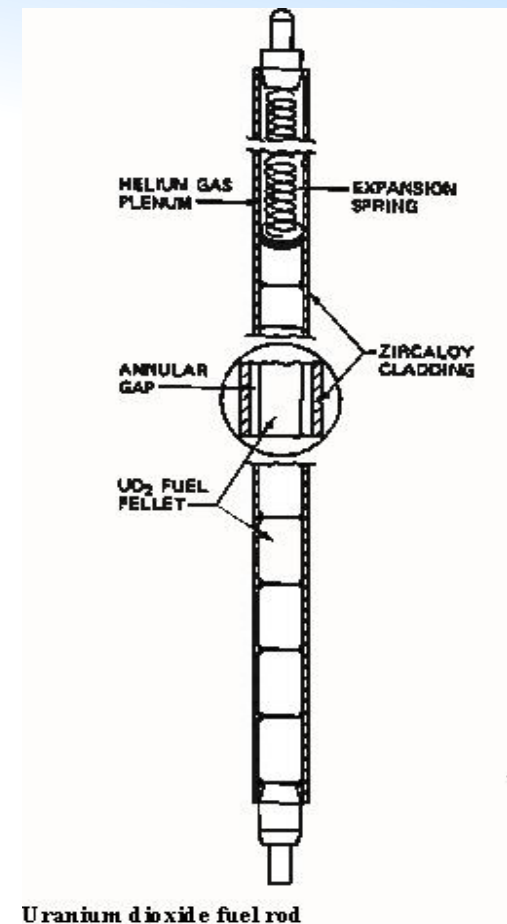
PWR fuel

PWR Fuel Rod

- A typical fuel rod may have an outside diameter of 0.94 cm, a cladding thickness of 0.0572 cm, a pellet diameter of 0.819 cm and a pellet-cladding gap of 0.0082 cm. Fuel enrichments are 1.8%, 2.4%, 3.1% and 3.25% at start-up and initial cycles.

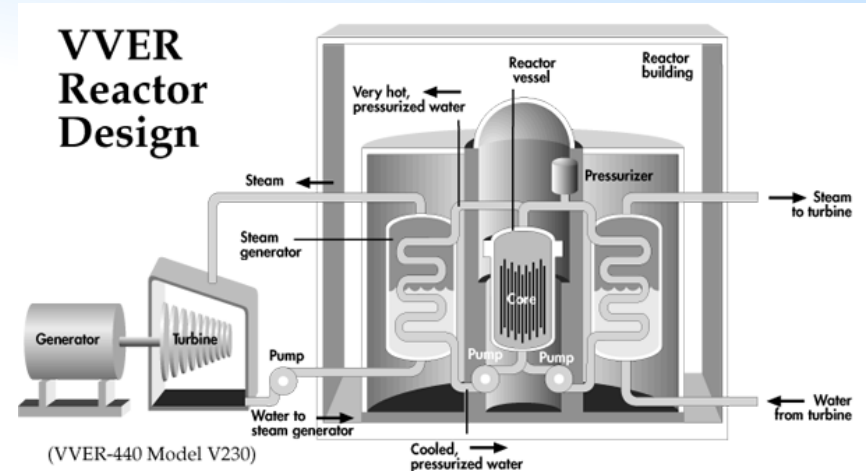


- UO₂ pellets are loaded into a Zircaloy-tube. Then a pellet-hold-down spring is inserted from one end, and end plugs are pressed into place at both ends. Top and bottom end plugs are alternately welded to the fuel tube. Helium gas is pressurized through a vent hole in the top end plug and the vent hole is then seal-welded.



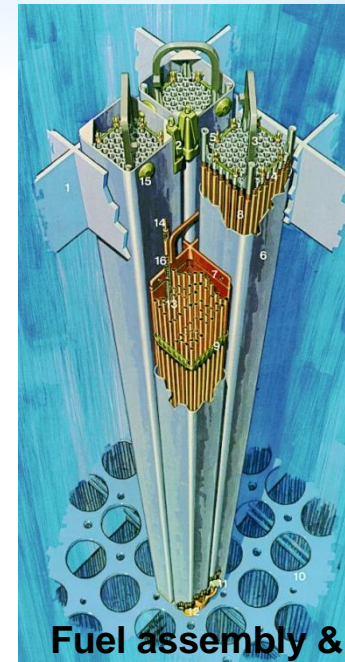
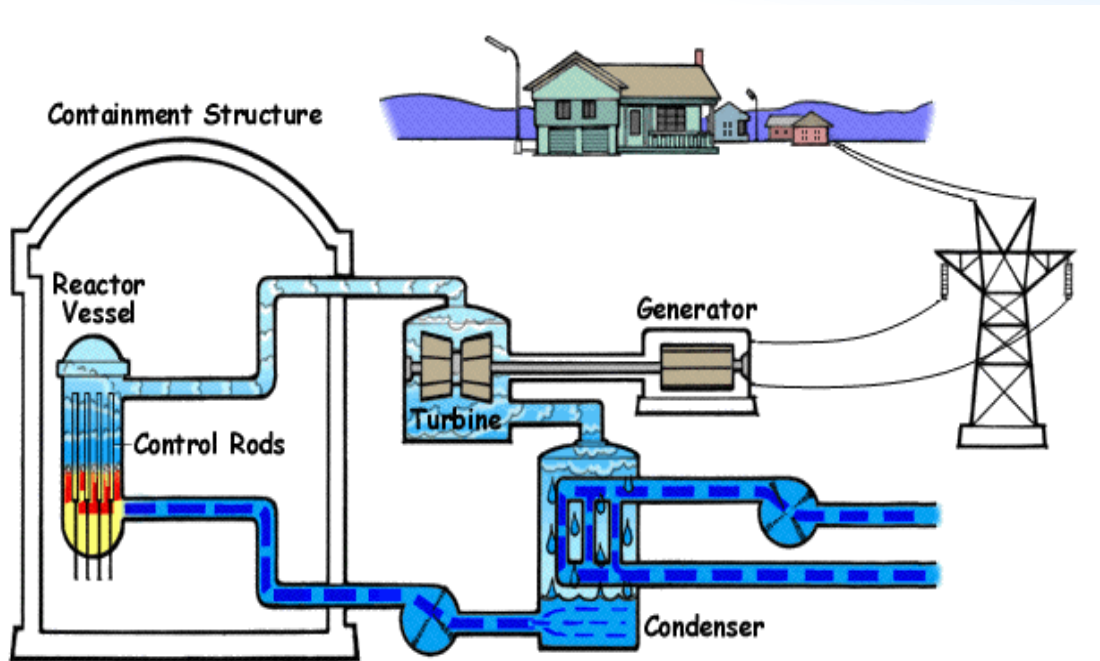
The VVER design

- The VVER is the Russian version of the Pressurised Water Reactor (PWR).
- Fuel different with hexagonal pitch



- A major difference between western designed PWRs and the VVERs is that the latter have horizontal steam generators. The older VVERs have isolation valves in the reactor coolant loops and accident localisation compartments.
- Water passing on the outside of the steam generator tubes is heated and converted to steam. The steam passes to the Turbine as in the Pressurised Water Reactor. The Turbine drives the Generator similar to the Pressurised Water Reactor plants. Steam in the VVER design is not expected to be radioactive.
- The older VVER 440 design includes accident localisation zones and a confinement rather than a true containment. Loviisa 1 and 2 are the exceptions which do have the western-style containment. The VVER 1000 has a traditional containment.

BWR Technology

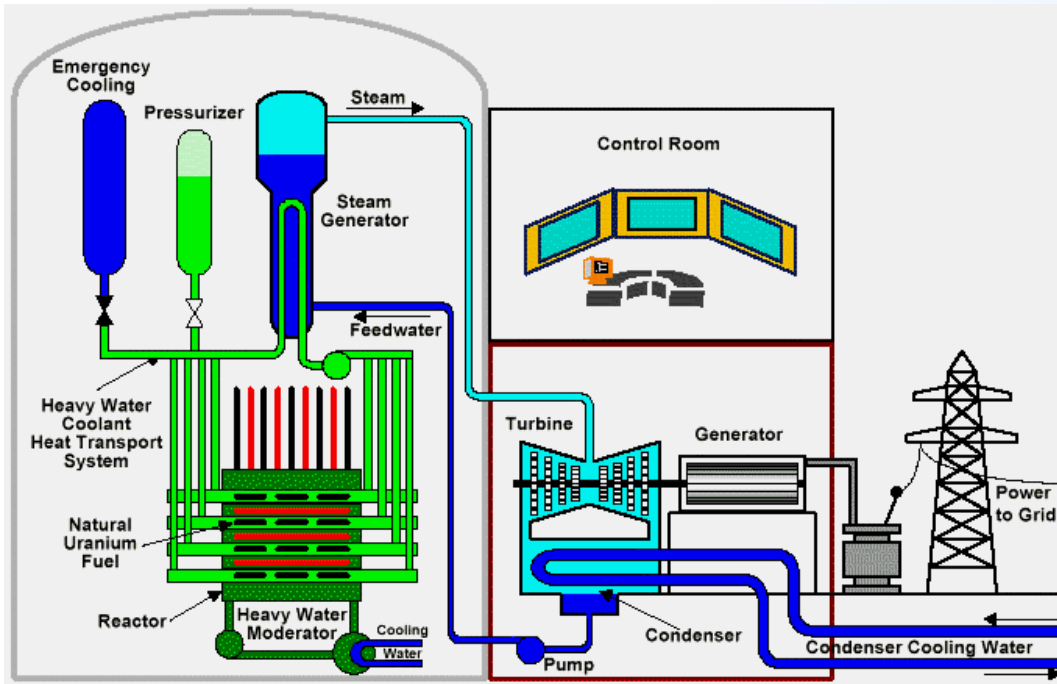


Fuel assembly & Cruciform control rods

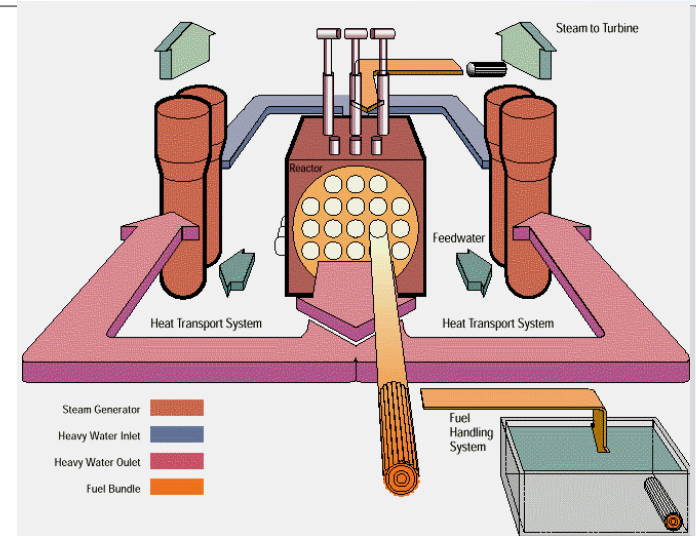
- Second most common power reactor type
- Water: coolant & moderator
- Fission generates heat that causes cooling water to boil producing steam
- Steam separators in the upper part of the reactor remove water from the steam
- Steam drives the turbines directly: direct-cycle
- Cooling water is at low pressure, ~ 7.6 Mpa (it boils in the core at ~ 285 C)
- The Control Rods, used to shutdown the reactor and maintain an uniform power distribution across the reactor, are inserted from the bottom by a high pressure hydraulically operated system

Pressurized Heavy Water Reactor (PHWR)

...also known as CANDU



- Better neutron economy
- On-line refuelling



- Moderator: heavy water →
- Fuel: natural uranium (no enrichment)
- Pressure-tube design: pressure tubes within calandria (380 – 480 tubes assemblies a reactor)



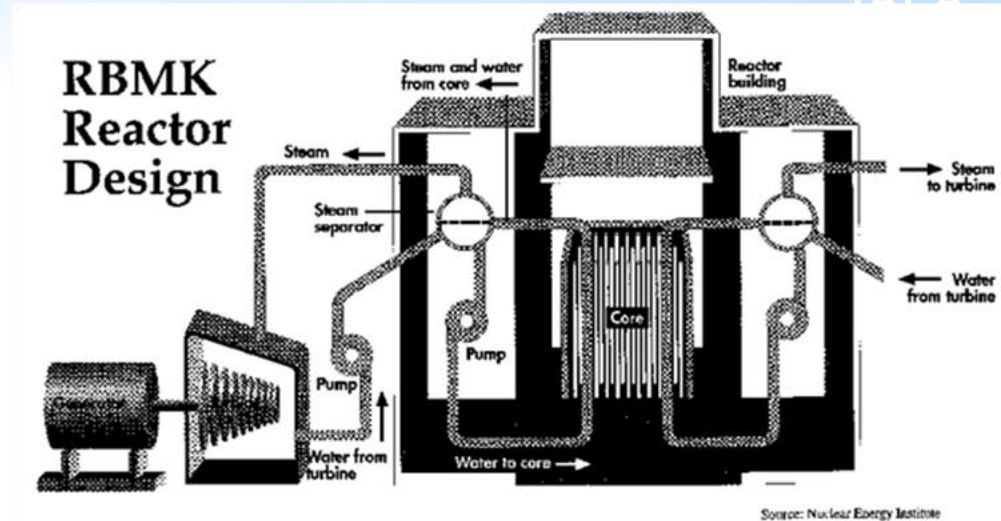
The CANDU Bruce Nuclear Generating Station is the largest nuclear power plant in the world by net operating capacity



Qinshan Phase III units 1 & 2, located in Zhejiang China (30.436 N 120.958 E): Two CANDU 6 reactors, designed by Atomic Energy of Canada Limited (AECL), owned and operated by the Third Qinshan Nuclear Power Company Limited

The RBMK design

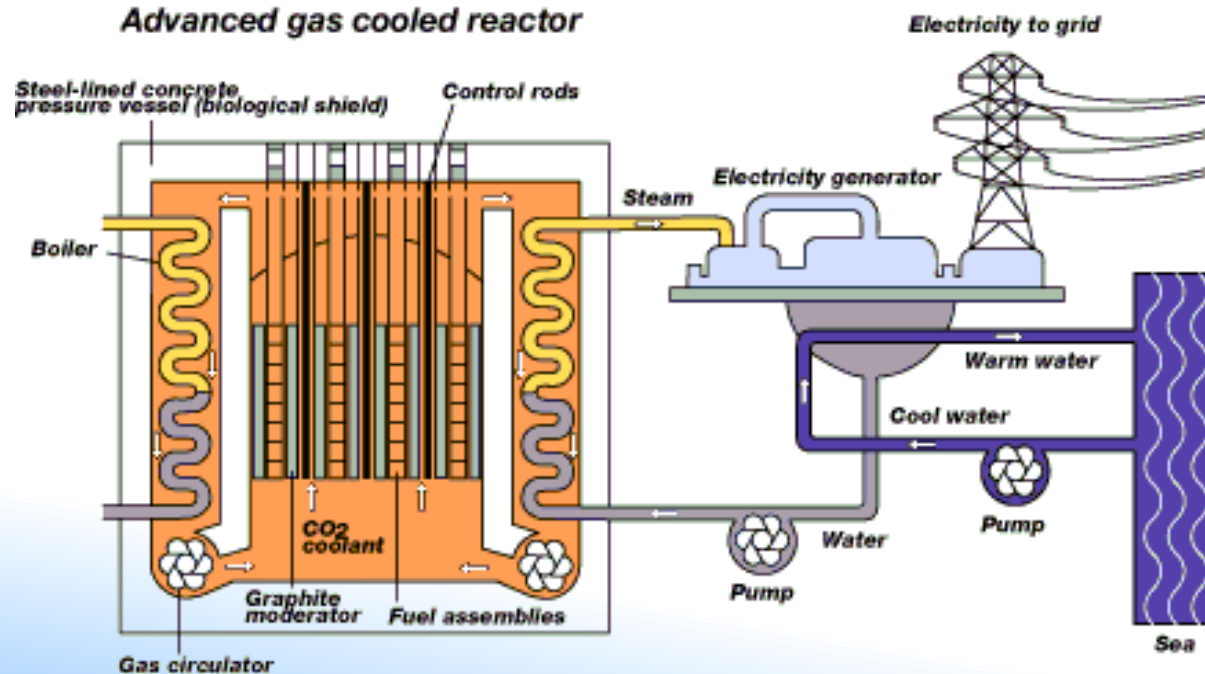
- The RBMK is unique in that it has a graphite moderator with fuel tubes and coolant tubes passing vertically through the graphite.
- The coolant tubes carry water at high pressure.
- As with the CANDU design, these reactors can be refuelled on-line.



- A The RBMK reactor has a huge graphite block structure as the Moderator that slows down the neutrons produced by fission.
- Passing through the Reactor Core are 1661 vertical tubes of about 87mm diameter that circulate water as the Coolant to remove the heat produced by 2 sets of long Fuel Assemblies (consisting of 18 rods length-wise), which are also mounted in the vertical tubes. Fuel rods are about 15mm in diameter. The total core length is 7m+ high.
- There are 2 horizontal steam generators and 2 reactor cooling loops, with headers that then feed the pressure tubes in the reactor.

Gas cooler reactors

- The Gas Cooled Reactor was one of the original designs.
 - In the Gas Cooled Reactor (GCR), the moderator is graphite.
 - Inert gas, e.g. helium or carbon dioxide, is used as the coolant.
- The advantage of the design is that the coolant can be heated to higher temperatures than water.
 - As a result, higher plant efficiency (40% or more) could be obtained compared to the water cooled design (33-34%).
- Still 14 AGRs in operation in the UK today



Evolutionary PWRs

- APR-1400
- APWR
- ATMEA1
- AP-1000
- CAP-1400
- EPR
- VVER-1200

- ABWR
- ESBWR
- KERENA

Evolutionary PHWRs

- EC6 and AFCR
- IPHWR-700

Evolutionary BWRs

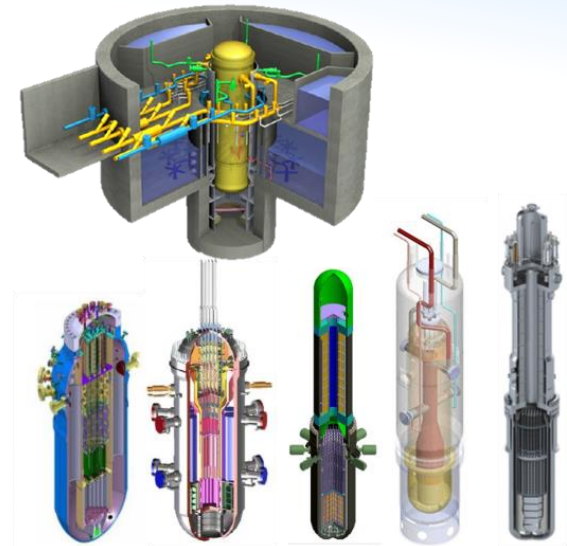
Innovative Nuclear Energy Systems

- Water Cooled Small Modular Reactors (SMR) –
- High Temperature Gas Reactors (HTGR) –
- Generation IV reactor Technology –
 - Supercritical Water Reactors (SCWR)
 - Fast Reactors (FR)
 - (Very) High Temperature Gas Reactors (VHTGR)
 - Molten Salt Reactors (MSR)

Evolutionary WCR Design Goals

Development Areas:

- Simplification
- Modularization
- High reliability systems
- *Passive safety systems*
- Further development of PSA
- Improvement of technology base
- Waste reduction



AWCR Deployed and Available Designs

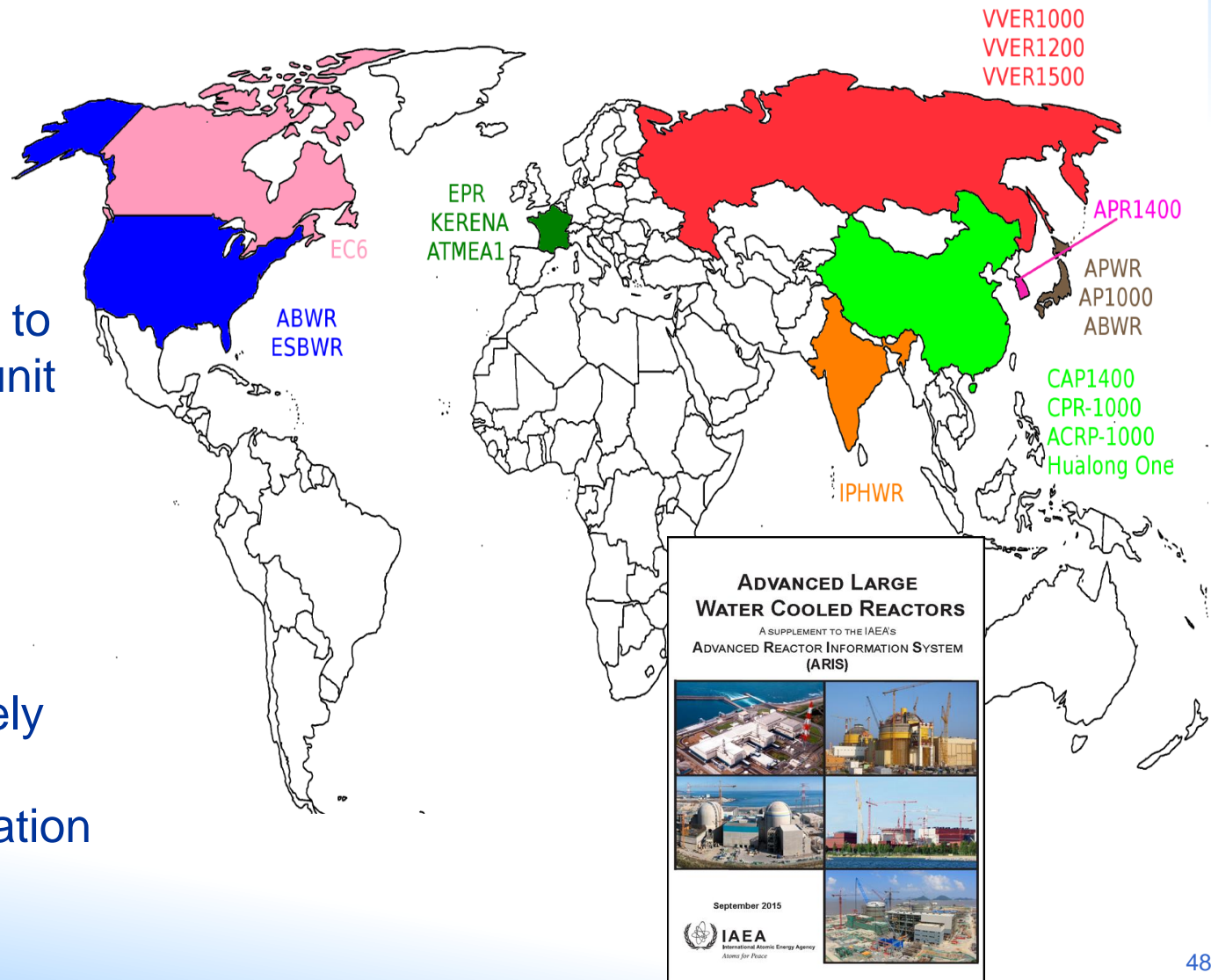
Large NPPs:

~15 designs

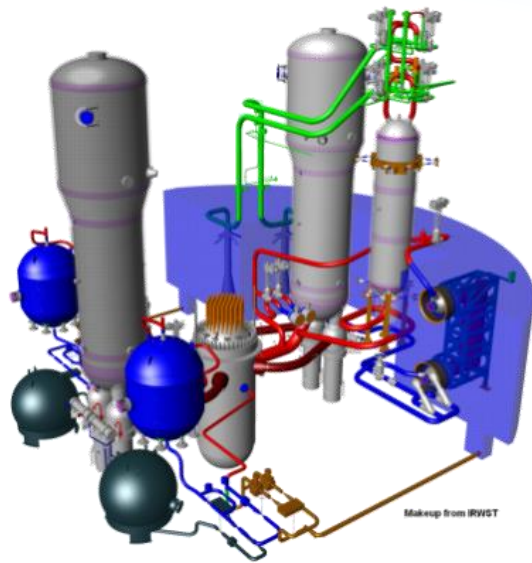
Output from 700 to
1600 MWe per unit

Water cooled,
pressurized,
T(out) ~ 300C

Almost exclusively
designed for
electricity generation



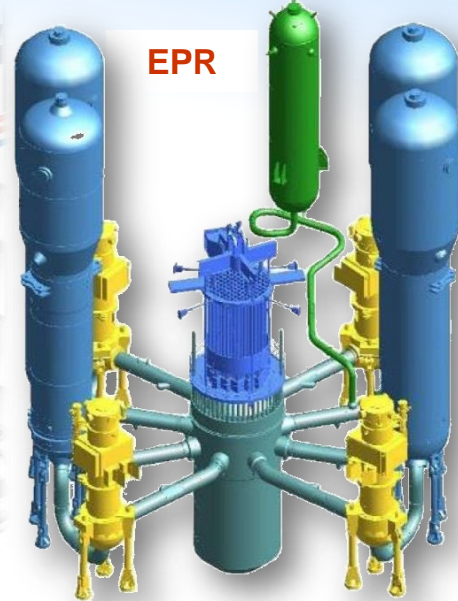
Advanced Water Cooled Reactors



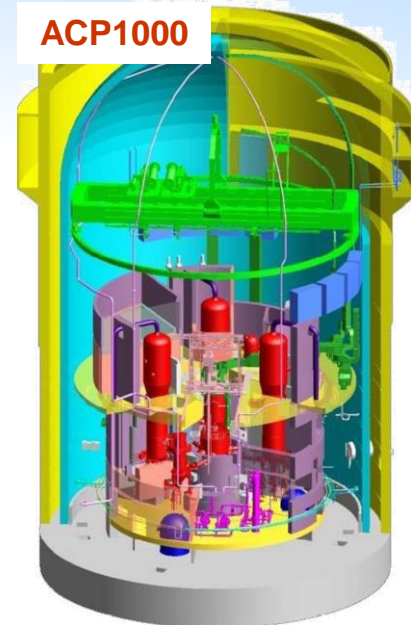
AP1000



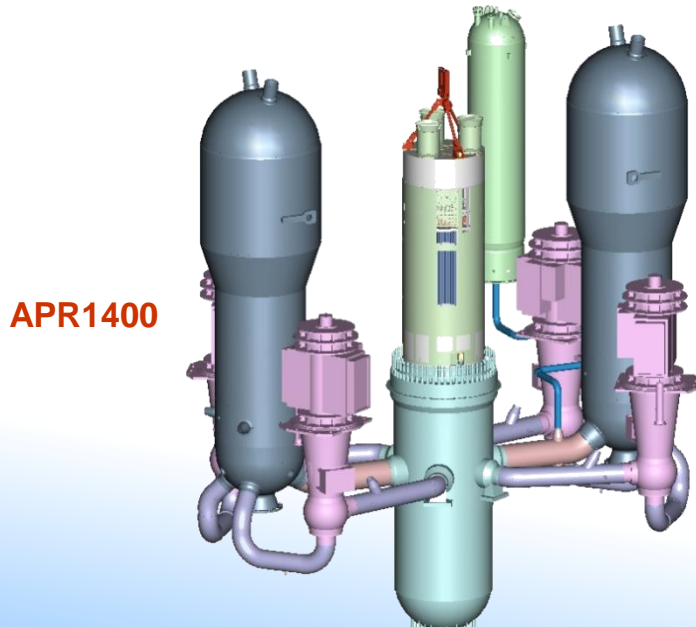
ABWR



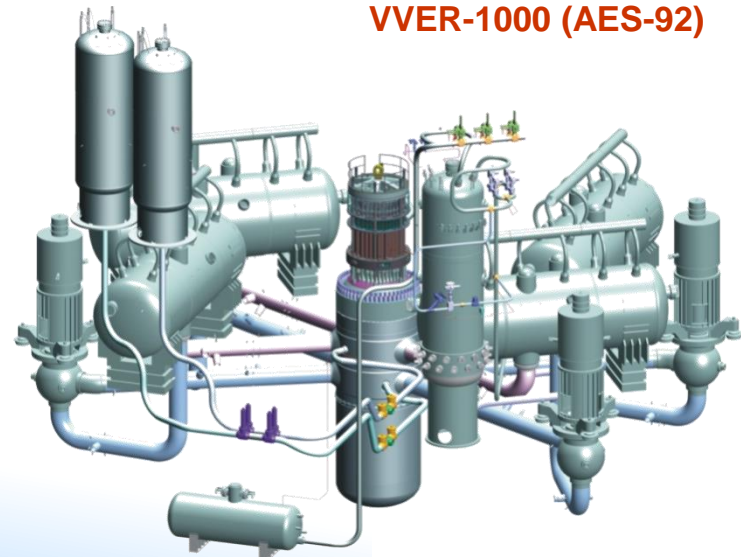
EPR



ACP1000



APR1400



VVER-1000 (AES-92)

Key Design Characteristics of Advanced (Passive) WCRs

1

Independent of AC Power

- Require no AC power to actuate /operate Engineered Safety Features;
- Only gravity flow, condensation natural circulation forces needed to safely cool the reactor core
- Passively safe shutdown the reactor, cools the core, and removes decay heat out of containment

3

Design simplification

- Fewer number of plant systems and components
- Reducing plant construction and O&M costs

2

Less reliance on operator action

Provides 3 to more than 7 days of reactor cooling without AC power or operator action

4

Incorporating lessons-learned from the Fukushima Dai-ichi nuclear accident

- Enhanced robustness to extreme external events by addressing potential vulnerabilities
- Alternate AC independent water additions in Accident Management – SBO mitigation
- Ambient air as alternate Ultimate Heat Sink
- Filtered containment venting
- Diversity in Emergency Core Cooling System

Presentation Objectives

By the end of this session, participants should be able to:

- Recall the early history of nuclear physics
- Recall the early reactor developments
- Explain the four generations of reactors and their main differentiating factors
- Summarize the key design and safety features of reactors in operation today



IAEA

International Atomic Energy Agency

Atoms for Peace and Development

Thank you!

