

Summer School on Mathematical Control Theory
(3 - 28 September 2001)

**On-line instrumentation in wastewater
treatment processes: How to get the right
information at the right moment and efforts
to spend concerning the maintenance**

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11100 Narbonne
France

These are preliminary lecture notes, intended only for distribution to participants

On-Line Instrumentation in Wastewater Treatment Processes : How to Get the Right Information at the Right Moment and Efforts to Spend Concerning the Maintenance

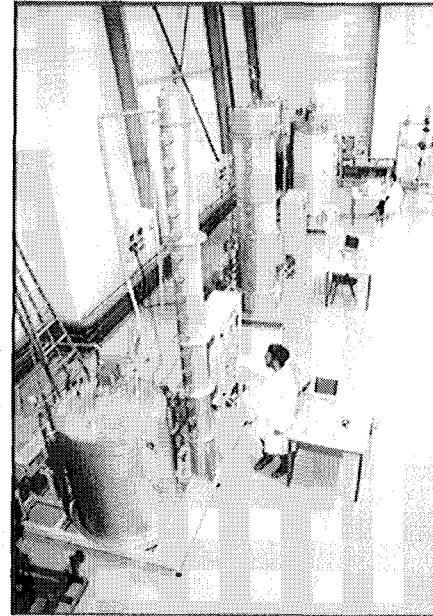
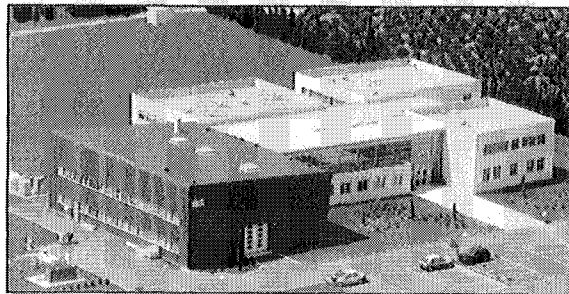
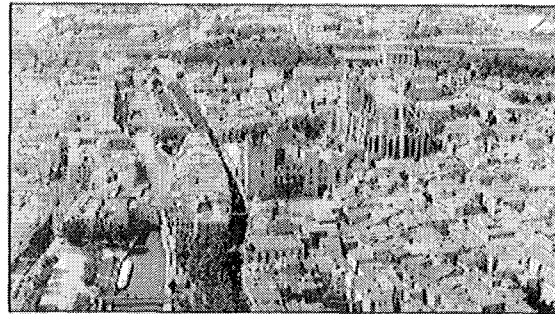
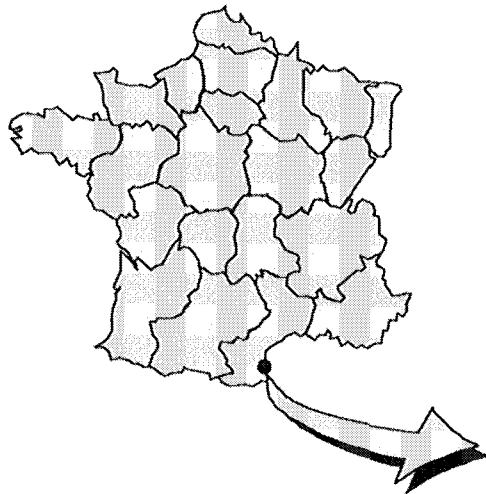
Dr. Jean-Philippe Steyer

PEACE (Process Engineering And Control Engineering) Research Group

Laboratoire de Biotechnologie de l'Environnement - INRA

Narbonne - France

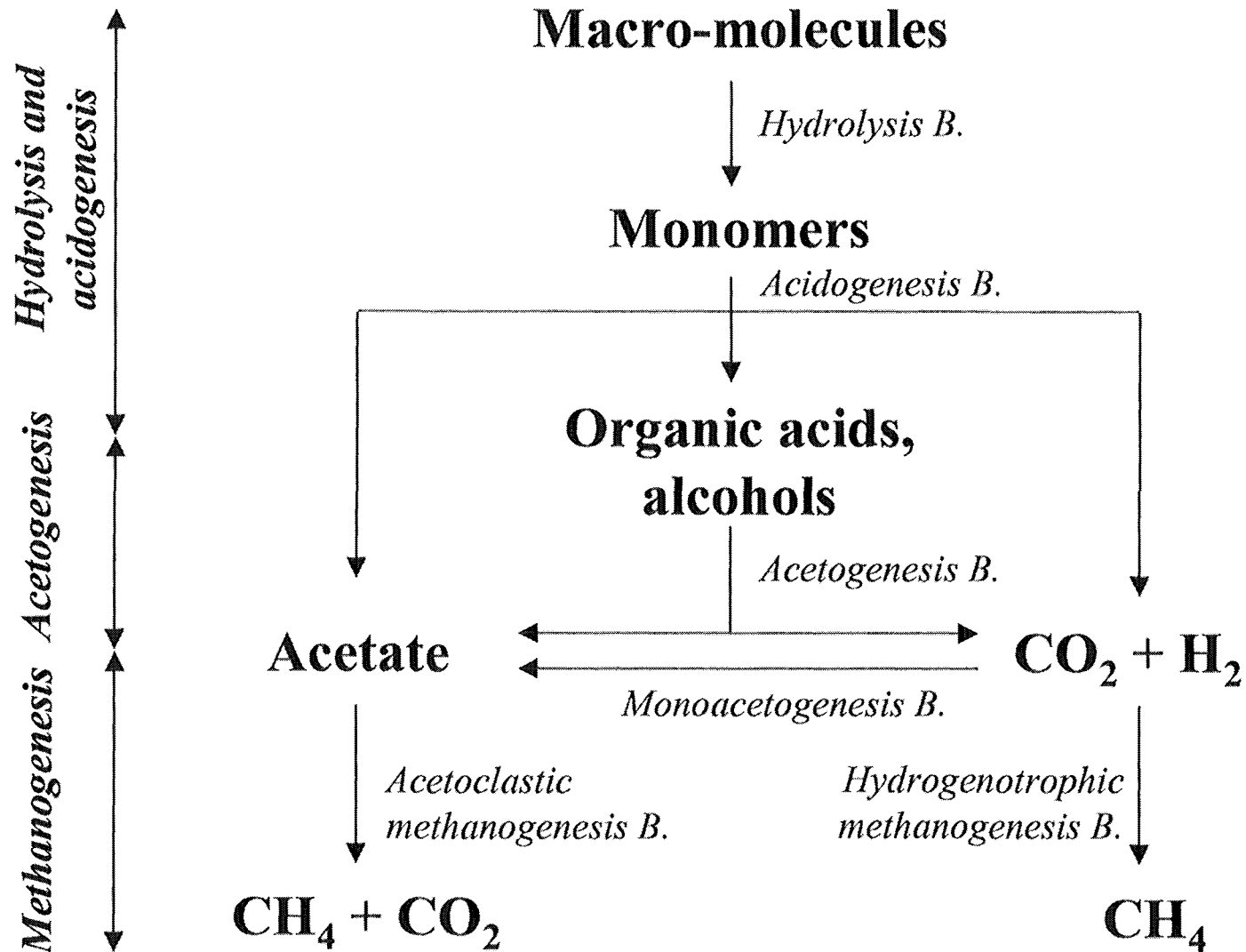
email : steyer@ensam.inra.fr - <http://www.ensam.inra.fr/narbonne>



Contents of the Presentation

- 1) The anaerobic digestion process***
- 2) Some examples of (off-line) sensors***
- 3) Practical illustration of on-line sensors***
- 4) Benefits from on-line instrumentation***

The Anaerobic Digestion Reaction Scheme



Applications of Anaerobic Digestion

- ✓ Carbon removal of wastewater
- ✓ Production of energy (biogas)
- ✓ Reduction of sludge production
- ✓ Treatment of solid wastes (agricultural, industrial, urban)
- ✓ Decontamination of soils (organochlorine)
- ✓ Discolouration of effluents

↳ Advantages

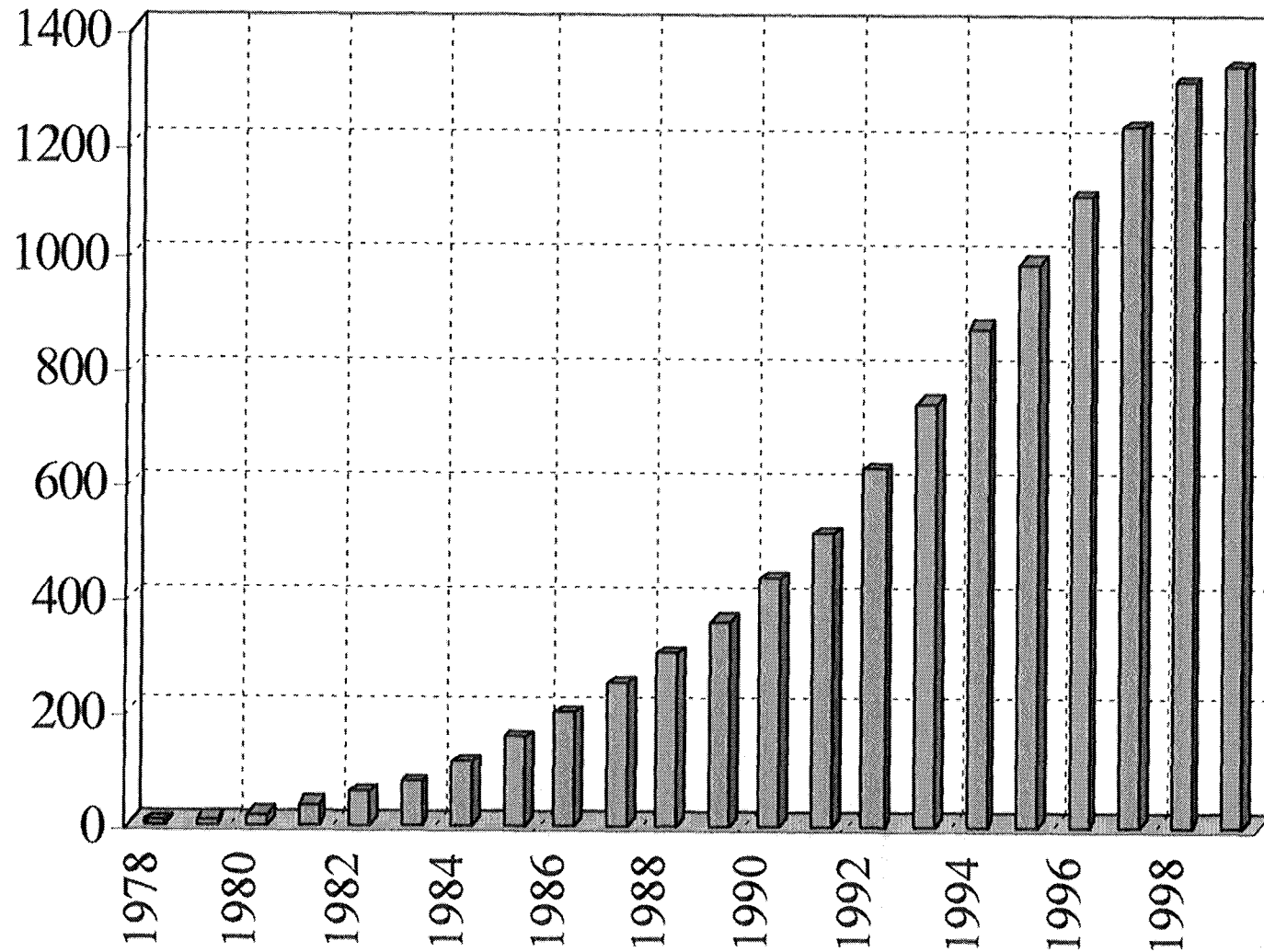
- ✓ Naturally present in the environment
- ✓ No need of energy
- ✓ Production of valorizable biogas
- ✓ High loading rate achievable (up to 100 kg of COD/m³/d)
- ✓ Low sludge production
- ✓ Works with effluents with low N/COD and P/COD ratio
- ✓ High efficiency (80 to 98 % removal of COD)

↳ Drawbacks

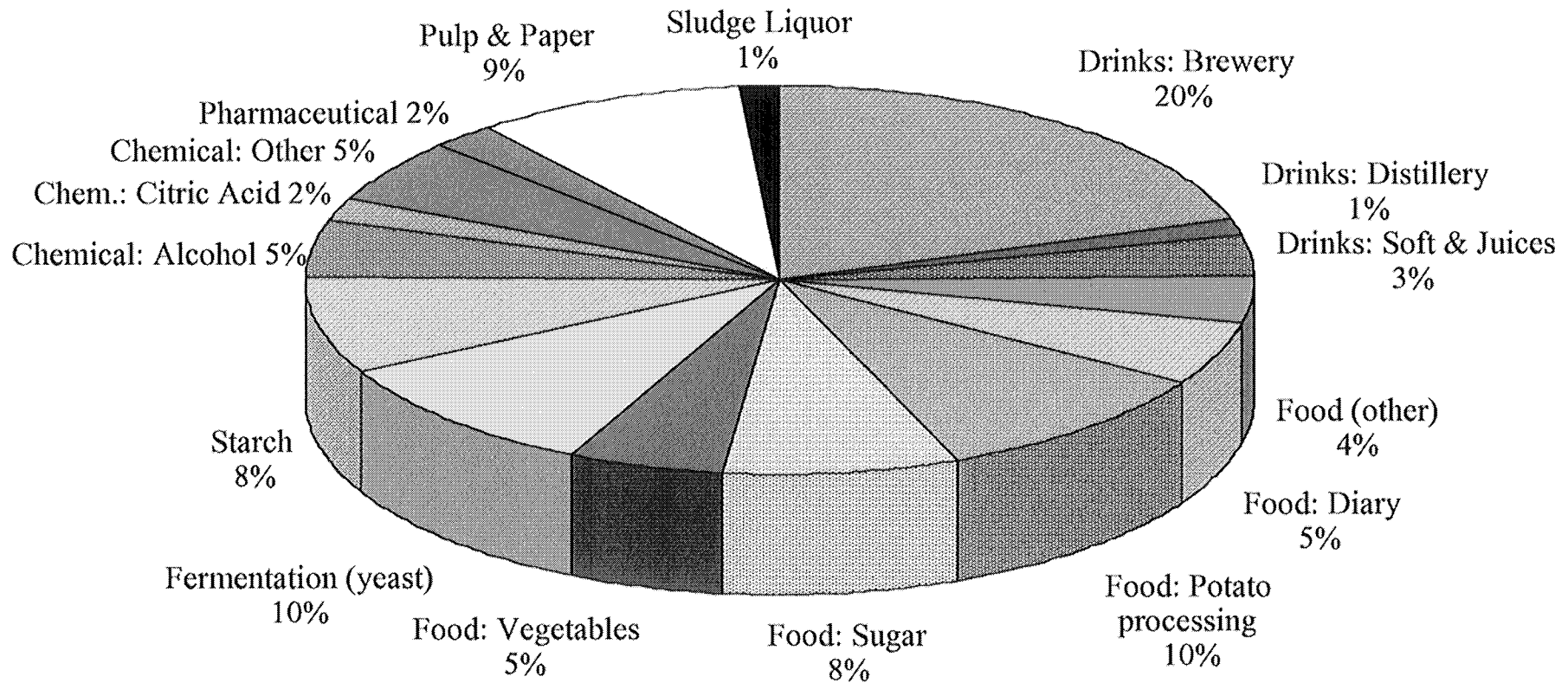
- ✓ Considered as a pretreatment
- ✓ Not really suitable for diluted effluent
- ✓ Slow growth of microorganism
- ✓ Sensitivity to organic overloads (biological system / size)



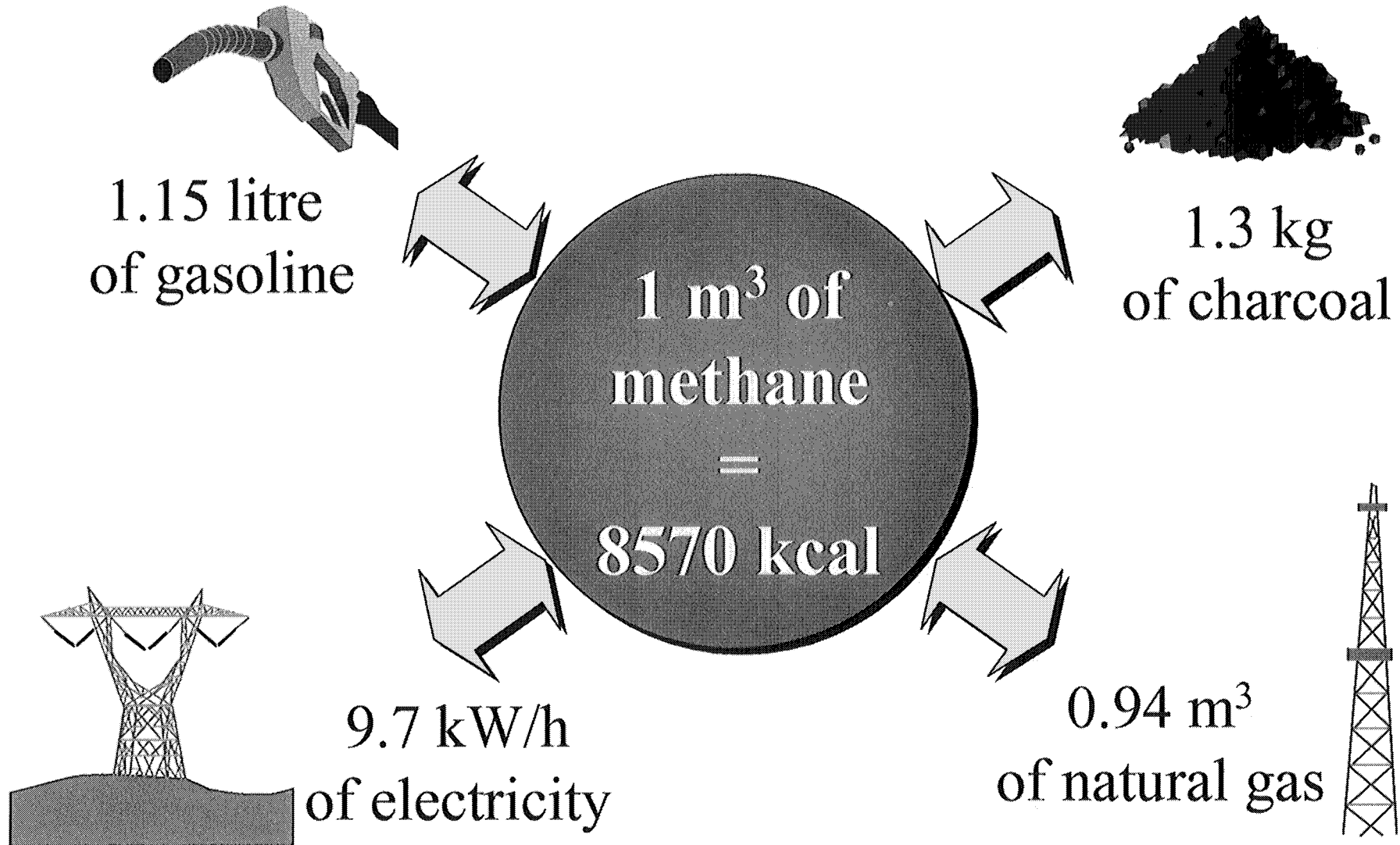
Number of Industrial Applications worldwide



Types of Industries using AD Processes

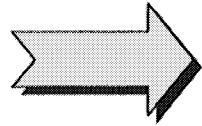


Biogas is valorizable



Contents of the Presentation

1) The anaerobic digestion process



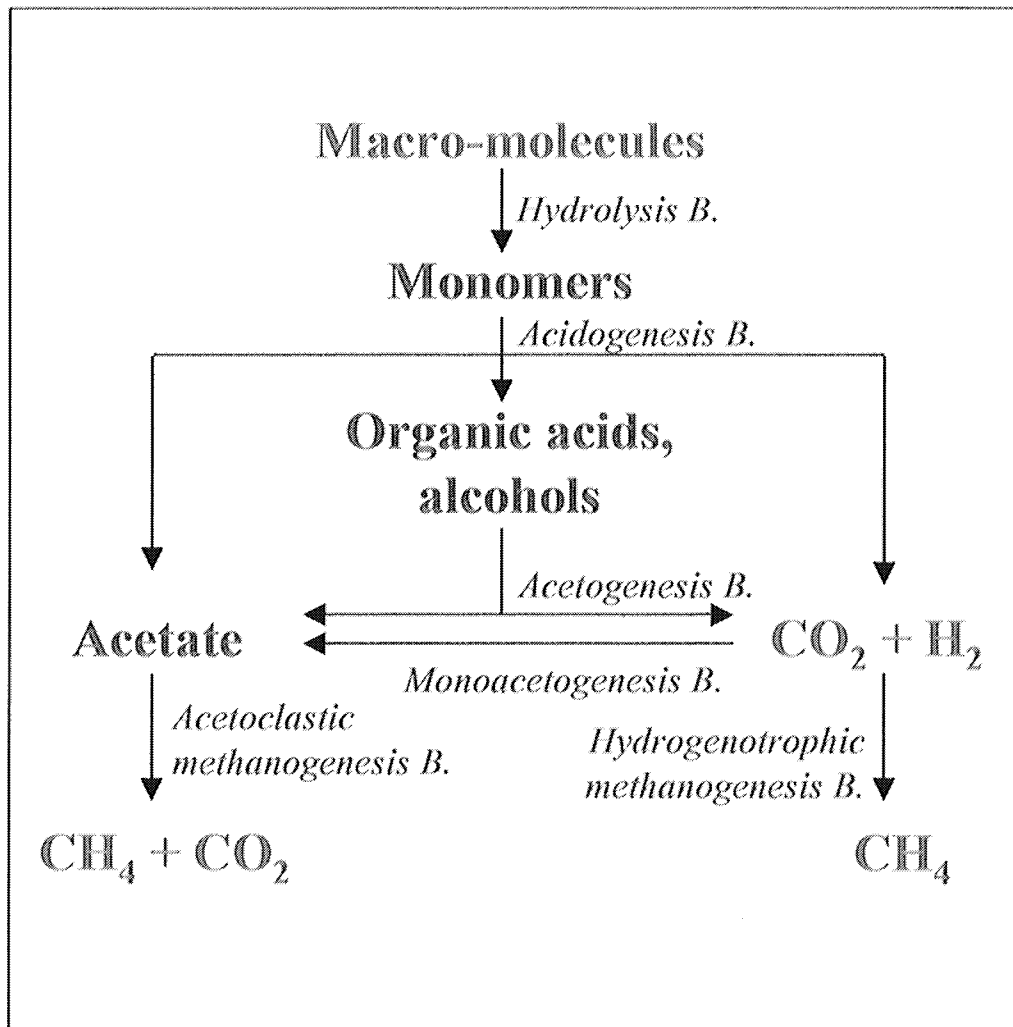
2) Some examples of (off-line) sensors

3) Practical illustration of on-line sensors

4) Benefits from on-line instrumentation

The Anaerobic Digestion Reaction Scheme

Objective : Get closer to the microorganisms

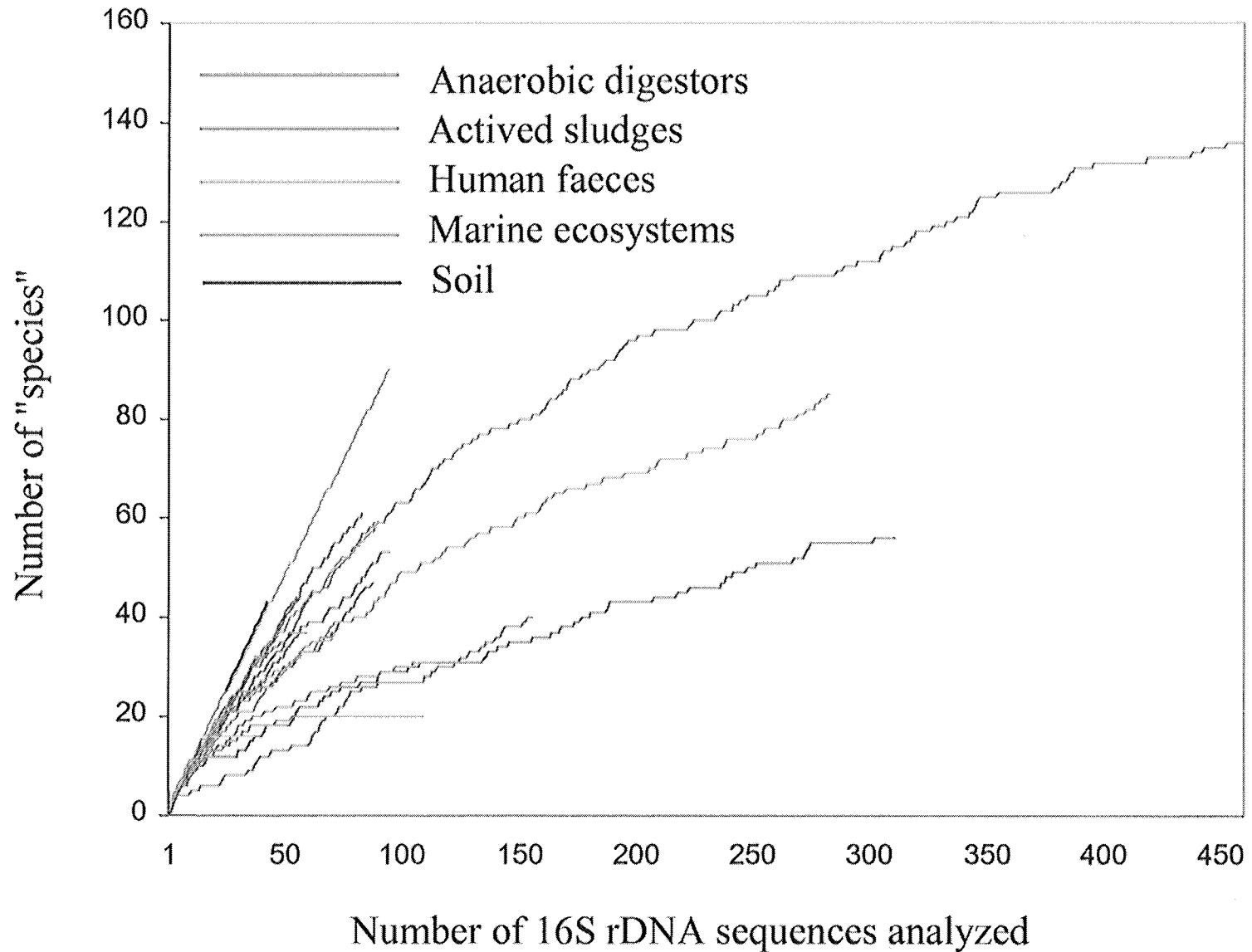


In the solid phase :
Difficult
(samples taking)

In the liquid phase :
Difficult
(suspended solids and global measurement of biomass)

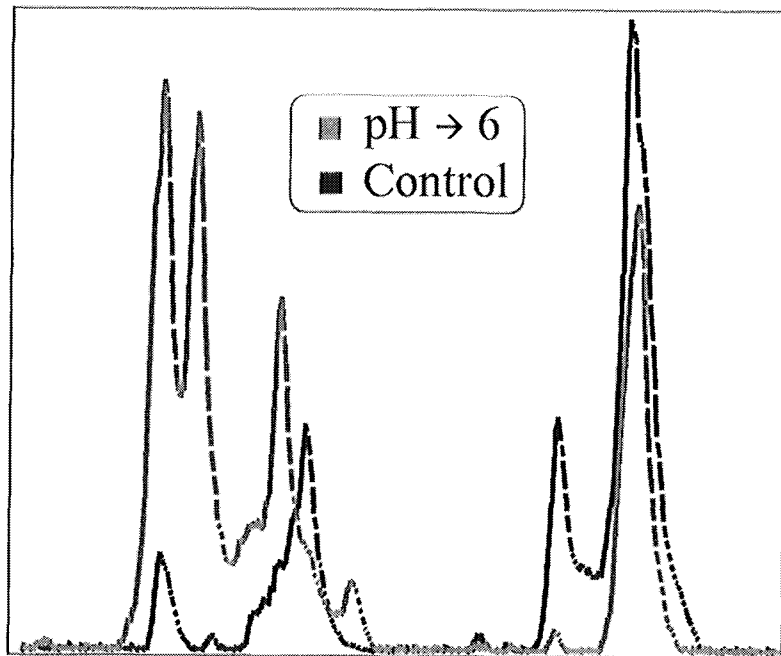
In the gas phase :
Easy but end products
(aggregated measurements and delay)

Anaerobic Digestion is a Complex Ecosystem



Molecular approach to answer the question :

Who is doing What ?
 \updownarrow
rDNA **rRNA**

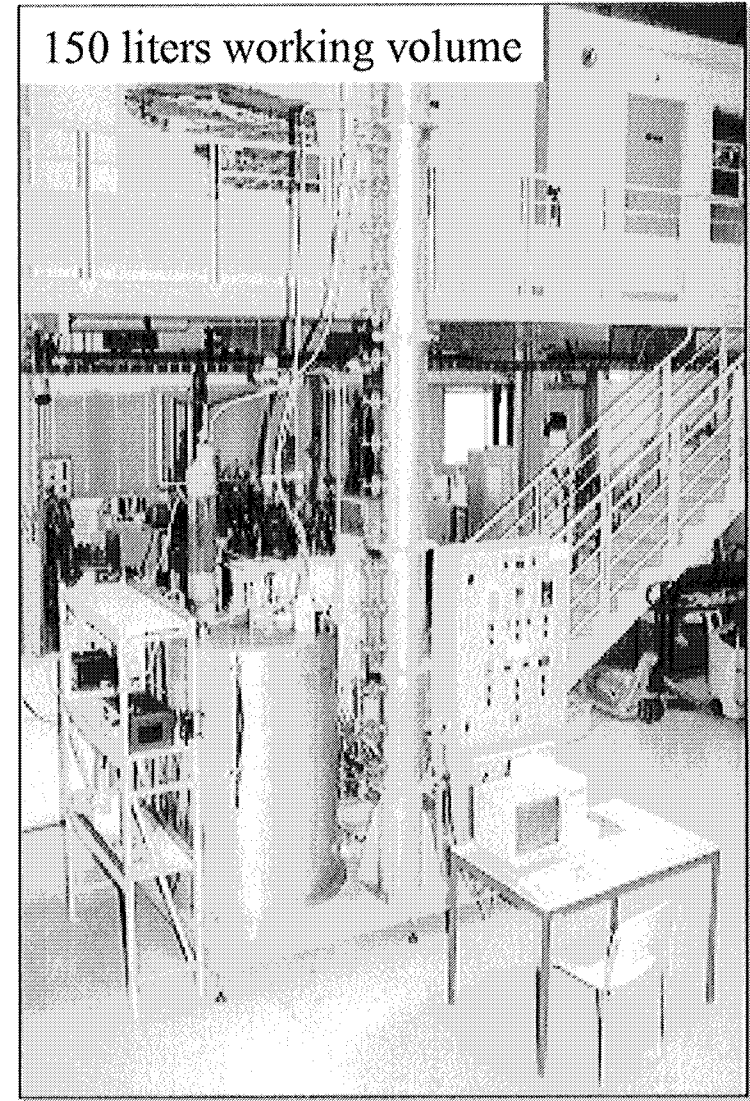
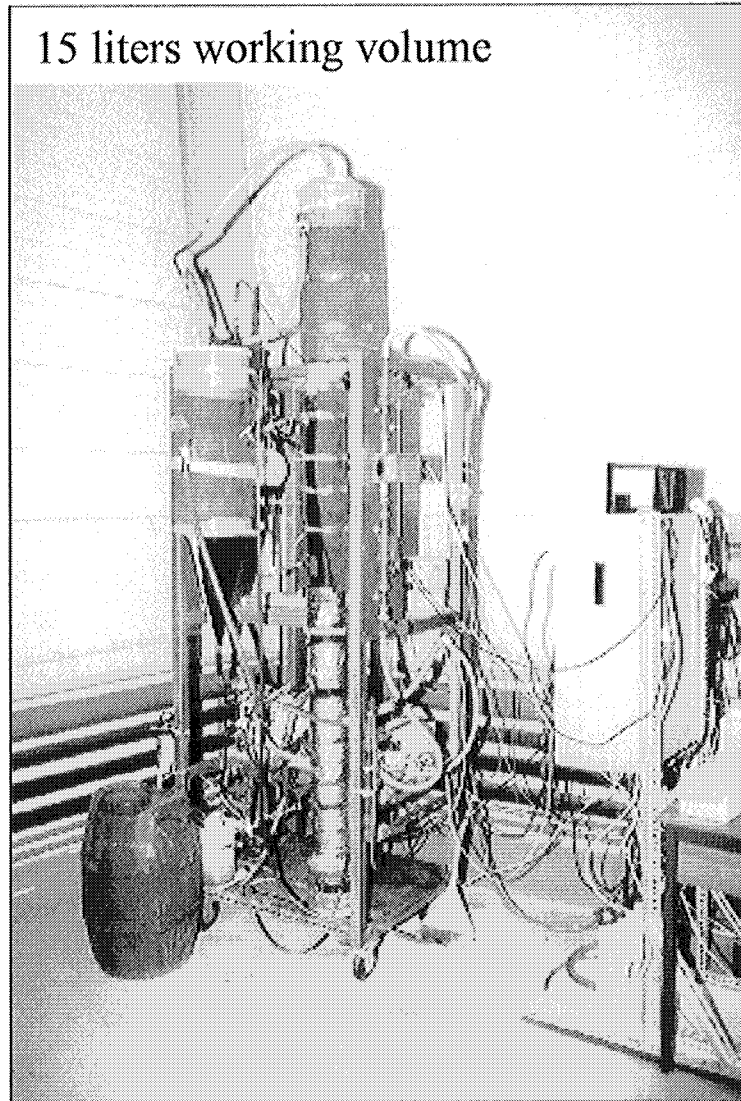


*Effect of an acidic shock (pH : 7 → 6)
on the activity of the different species*

- ✓ Species can be identified by cloning and sequencing the 16S rDNA genes
- ✓ A peak = one species
- ✓ Area of a peak \approx activity of the corresponding species

Examples of AD Processes in Narbonne

- *Fluidized Bed Reactors* · *Effluent : Industrial distillery vinasses*

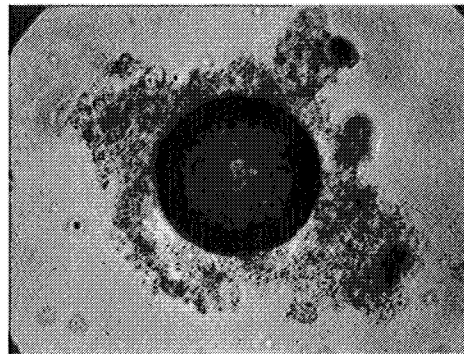


Analysis of Biofilms

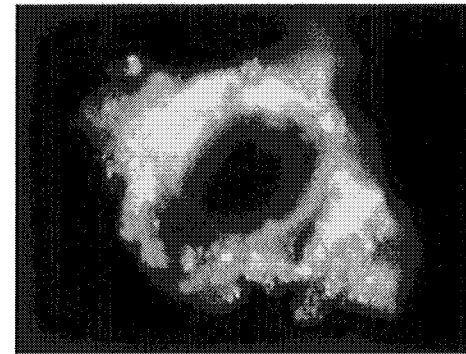
General objective : To study and to improve the kinetics of biofilm development on granular carriers

One way : Image Analysis

Example of qualitative analysis using DAPI coloration for fluidized bed reactor



Normal light



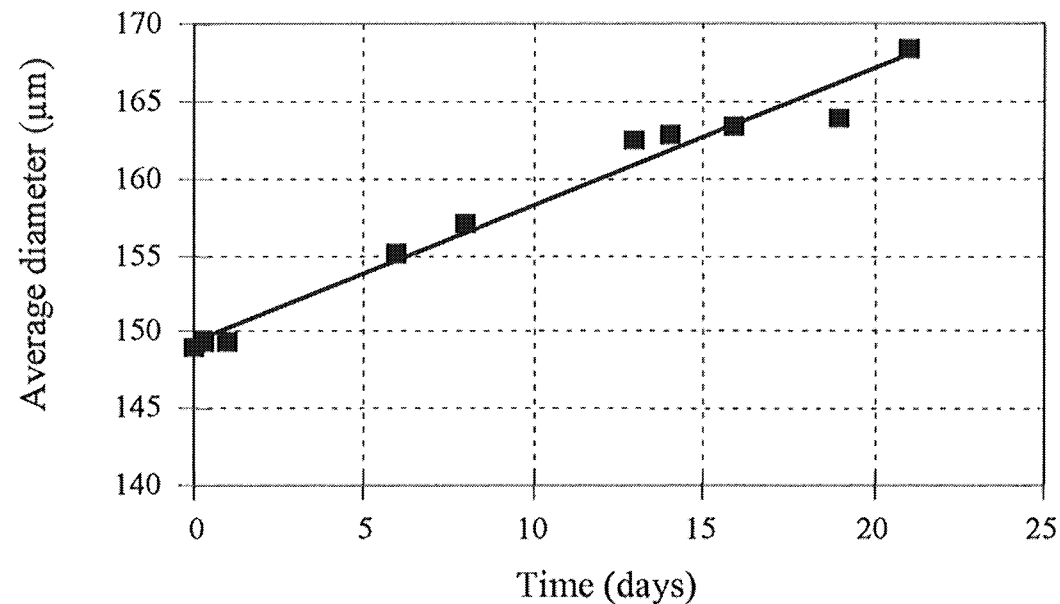
UV fluorescence

Analysis of Biofilms

*Based on the previous results,
quantitative measurement of biofilm growth*

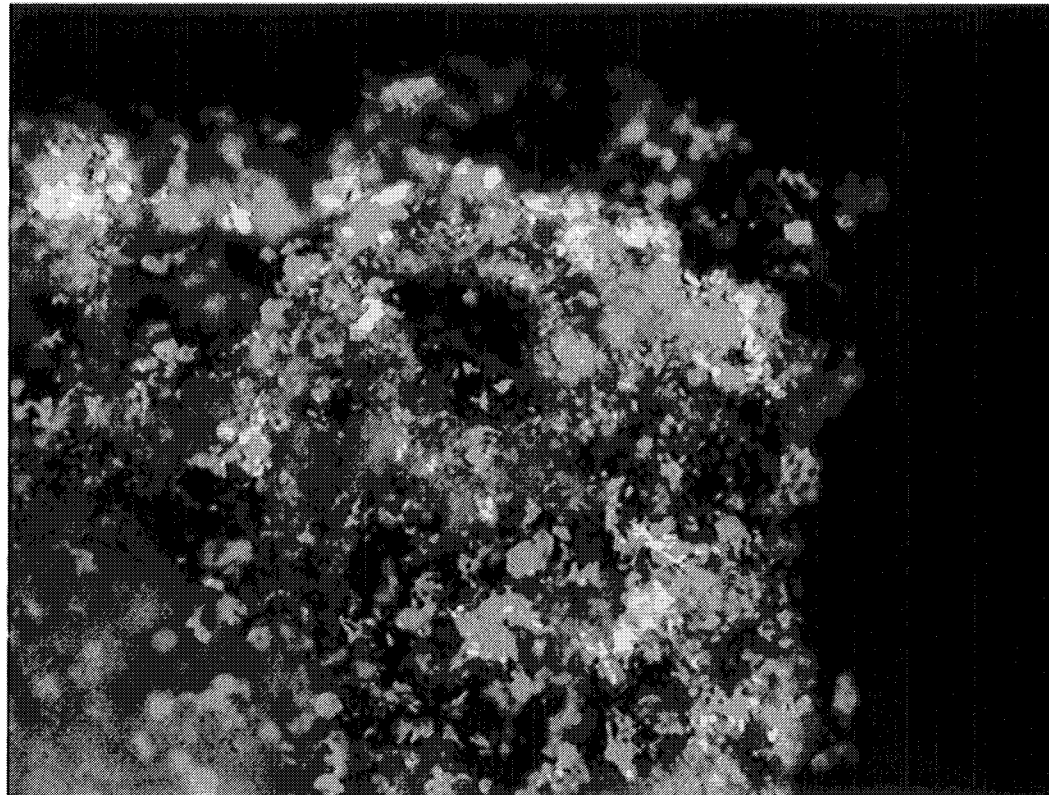
↳ For example, estimation of
equivalent diameters and shape factors

Example: biofilm growth in an anaerobic biofilm reactor : evolution of particle size



If you get closer ...

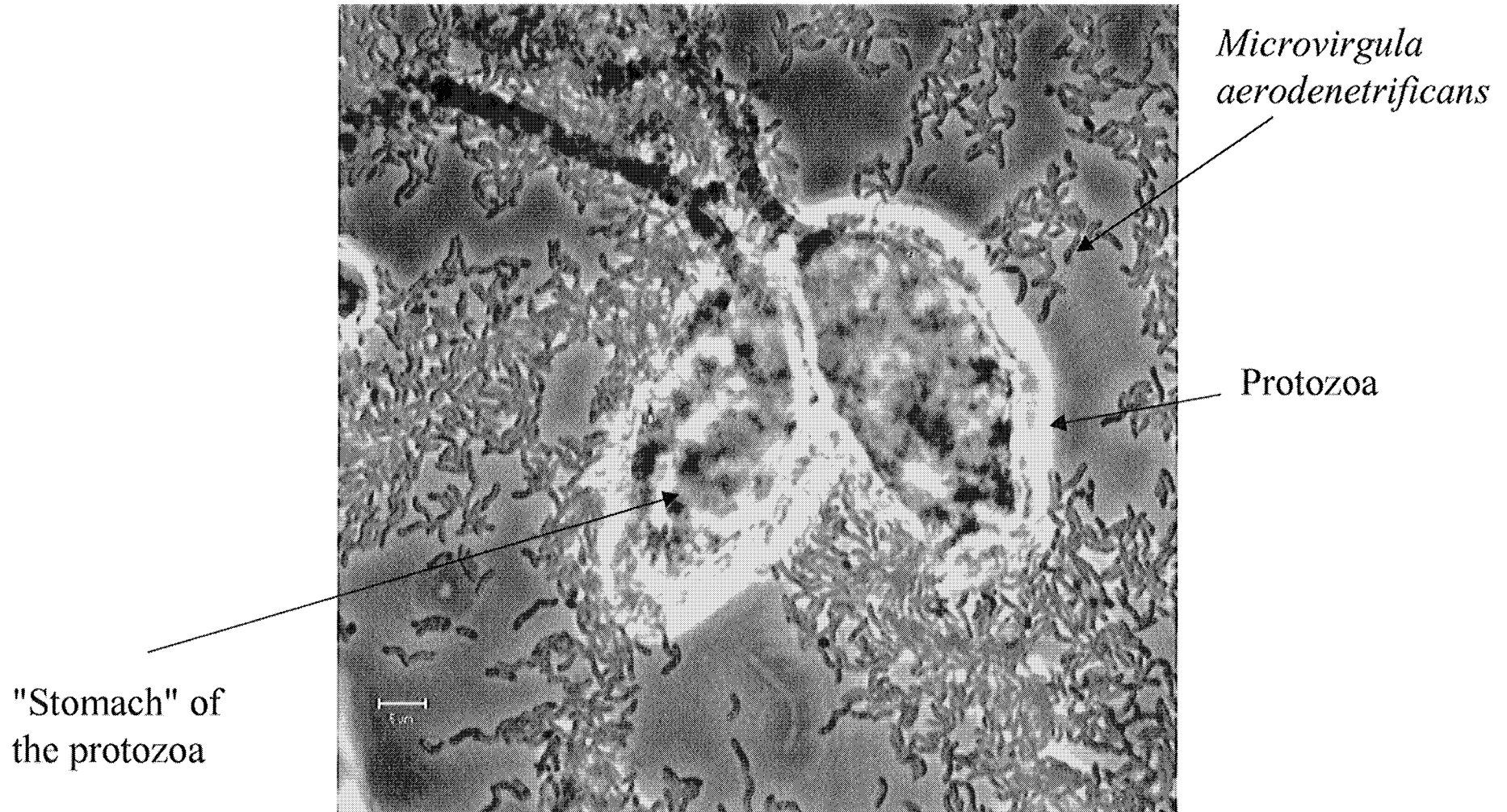
Fluorescent In Situ Hybridization (FISH)

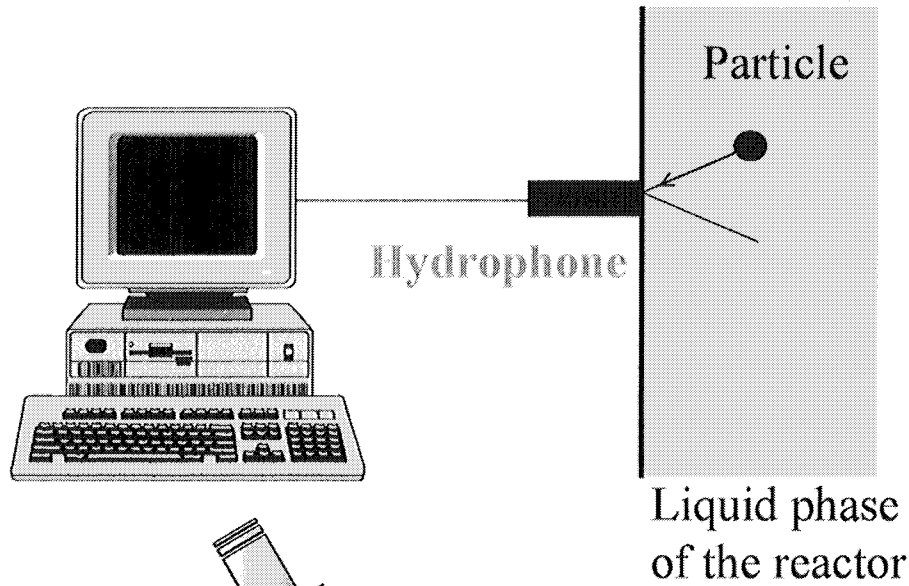


Blue : All species

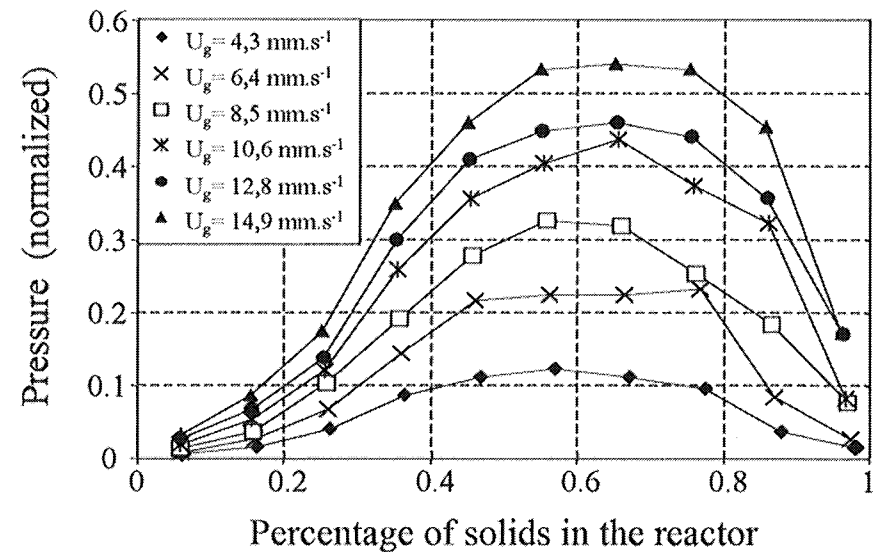
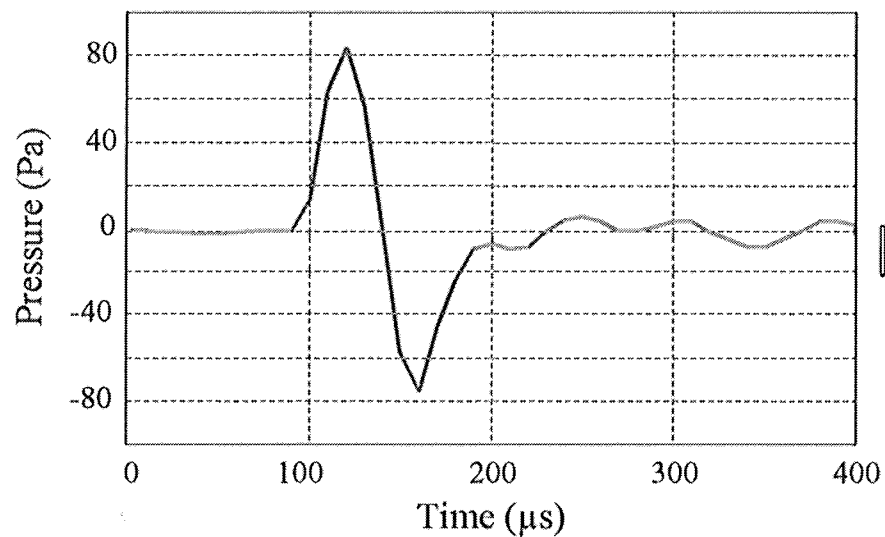
Red : One specific bacteria

Life is sometimes difficult for bacteria ...



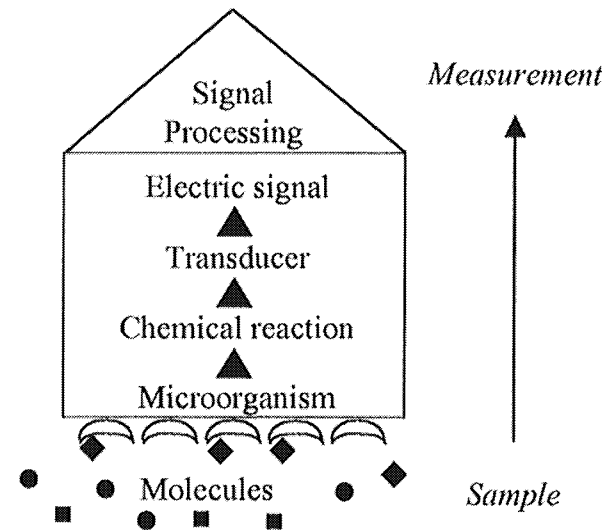


Design Parameters for the Process

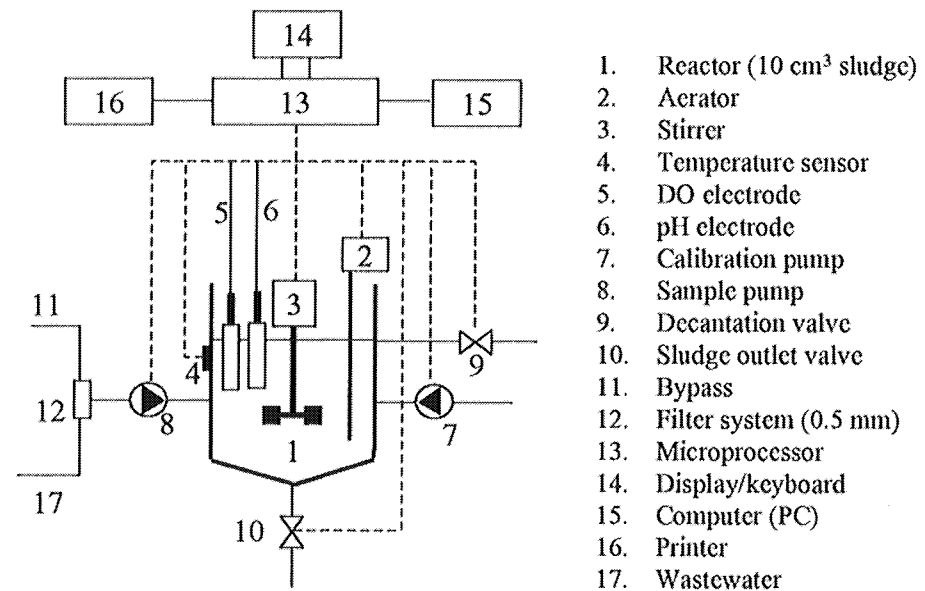


Examples of advanced sensors

1) *Biosensor*
(e.g., biological reaction directly in a probe)



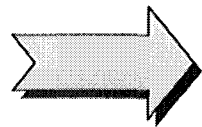
2) *In-situ sensor*
(e.g., respirometric sensor)



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4) Benefits from on-line instrumentation

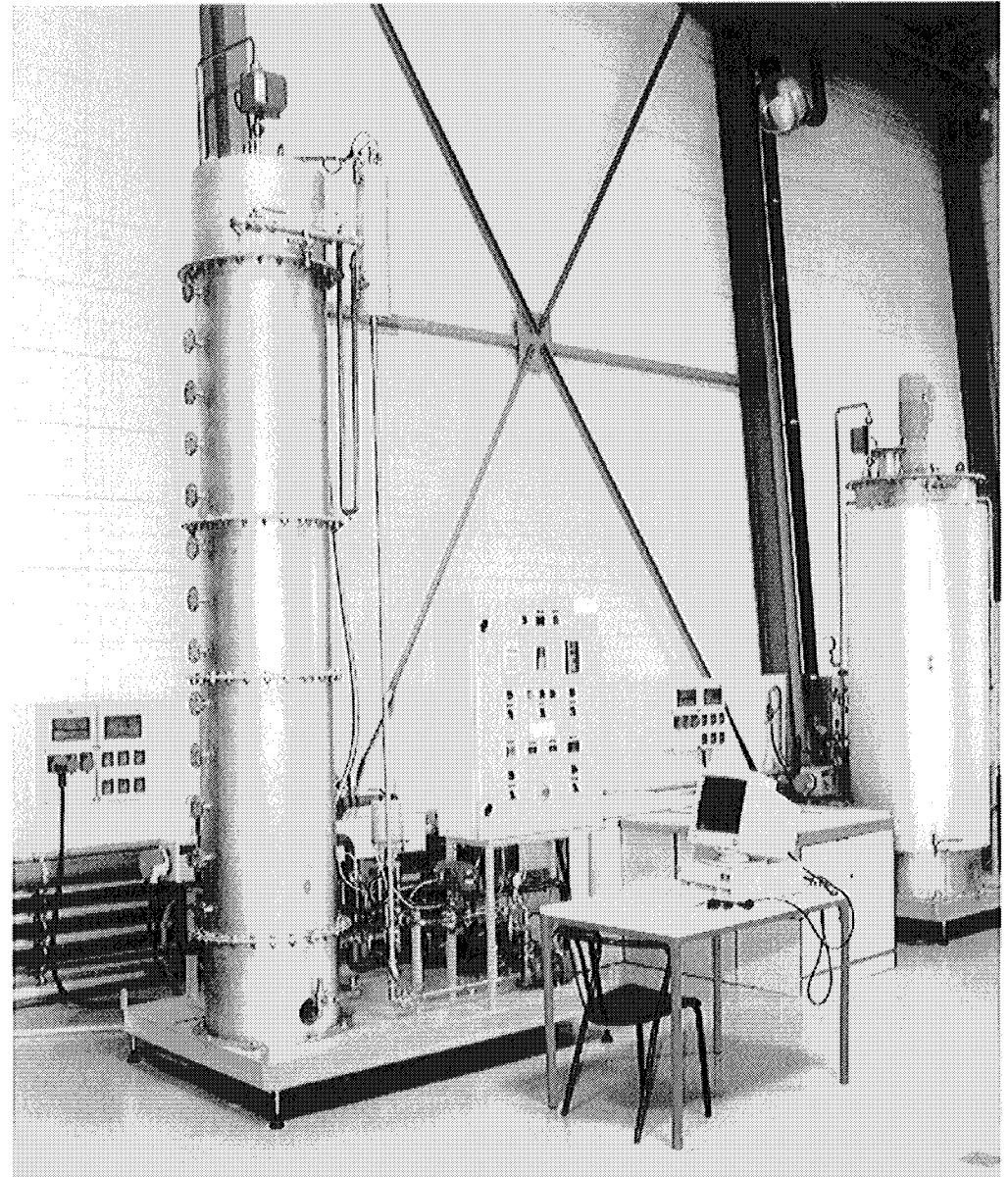
The process used

Influent : **Raw industrial distillery vinasses**

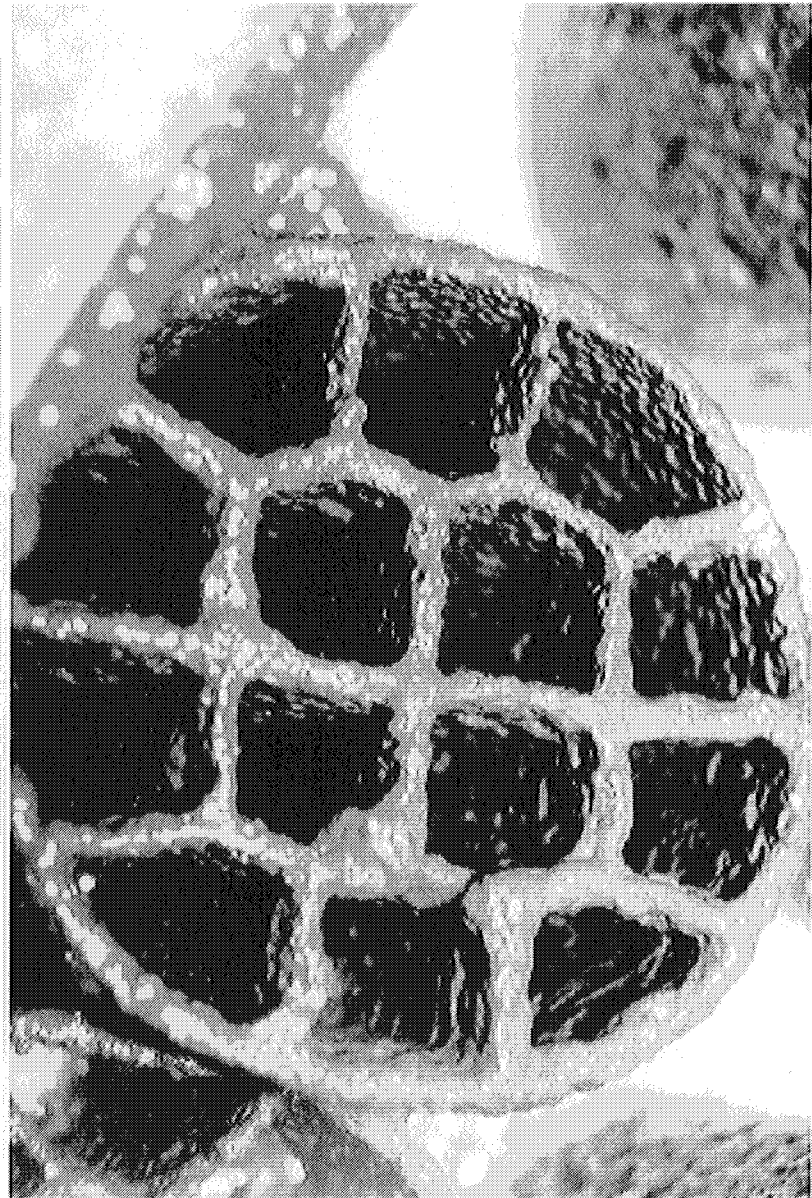
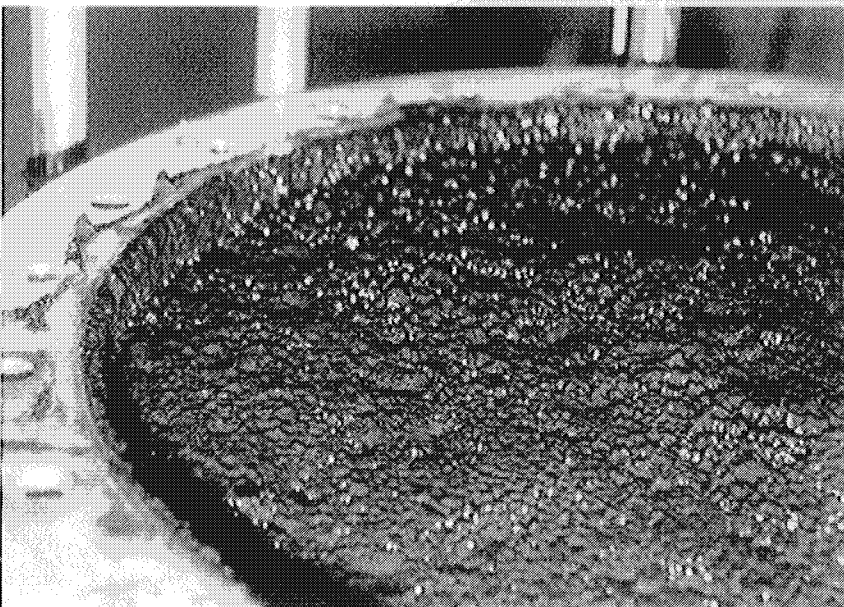
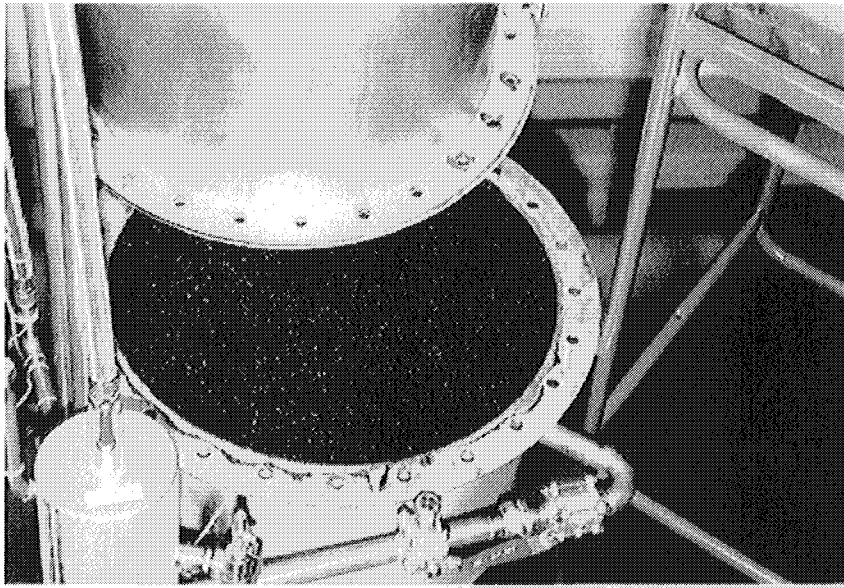
Reactor : **Circular column
Up-flow fixed bed reactor**
- 3.5 m height,
- 0.6 m diameter,
- 982 liters of total volume.

Media : **Cloisonyl**
- Specific surf. : $180 \text{ m}^2/\text{m}^3$
- Volume : 33.7 liters

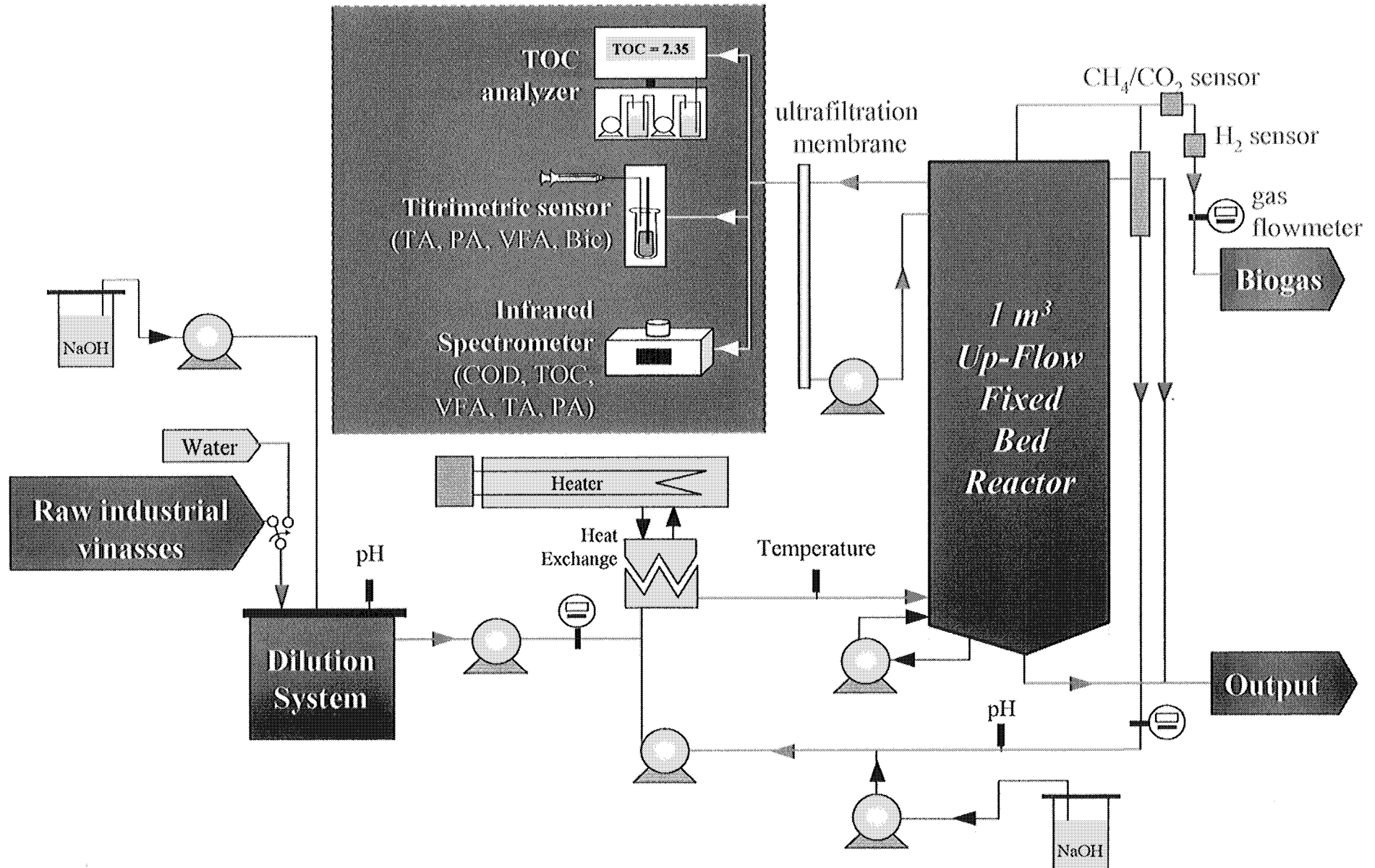
Total effective volume : **948 liters**



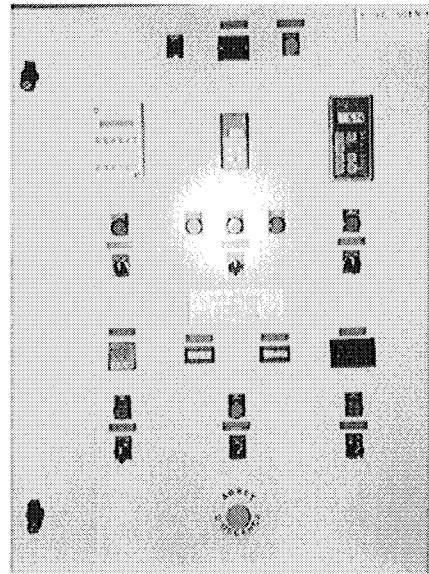
Media for Microorganisms (Cloisonnyl)



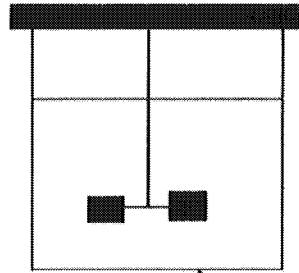
Schematic layout of the plant



The Input/Output Device



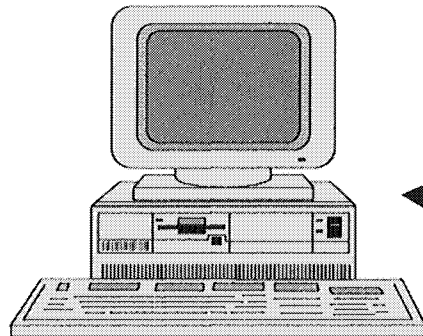
View from outside



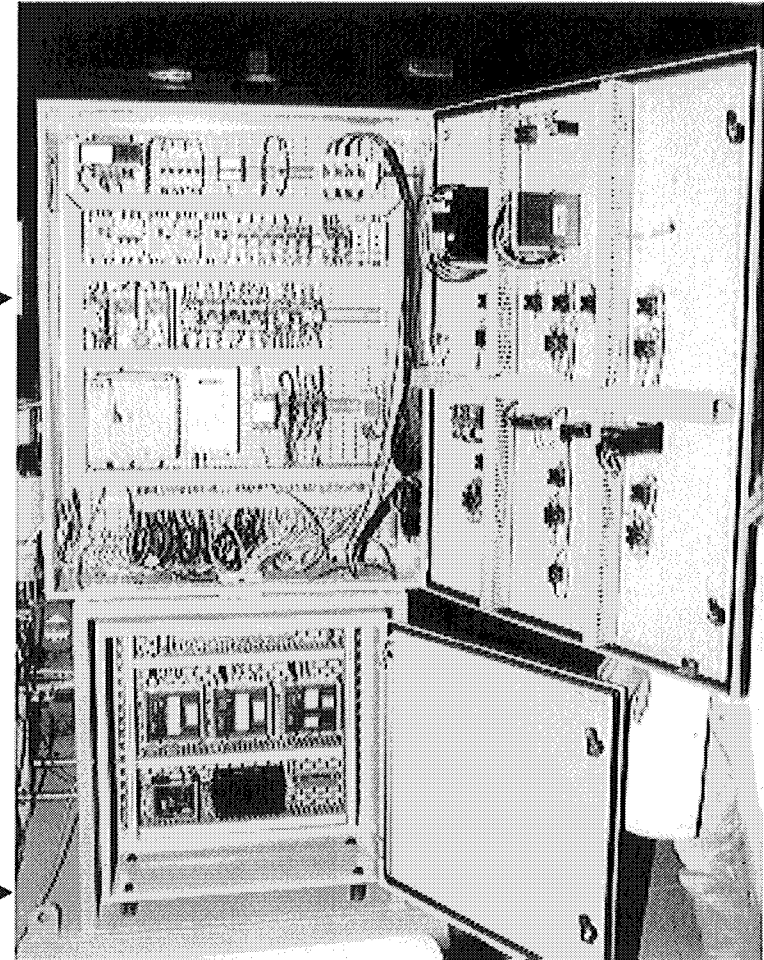
4-20 mA, 0-10 V, ...

Analogic/Digital Conversion

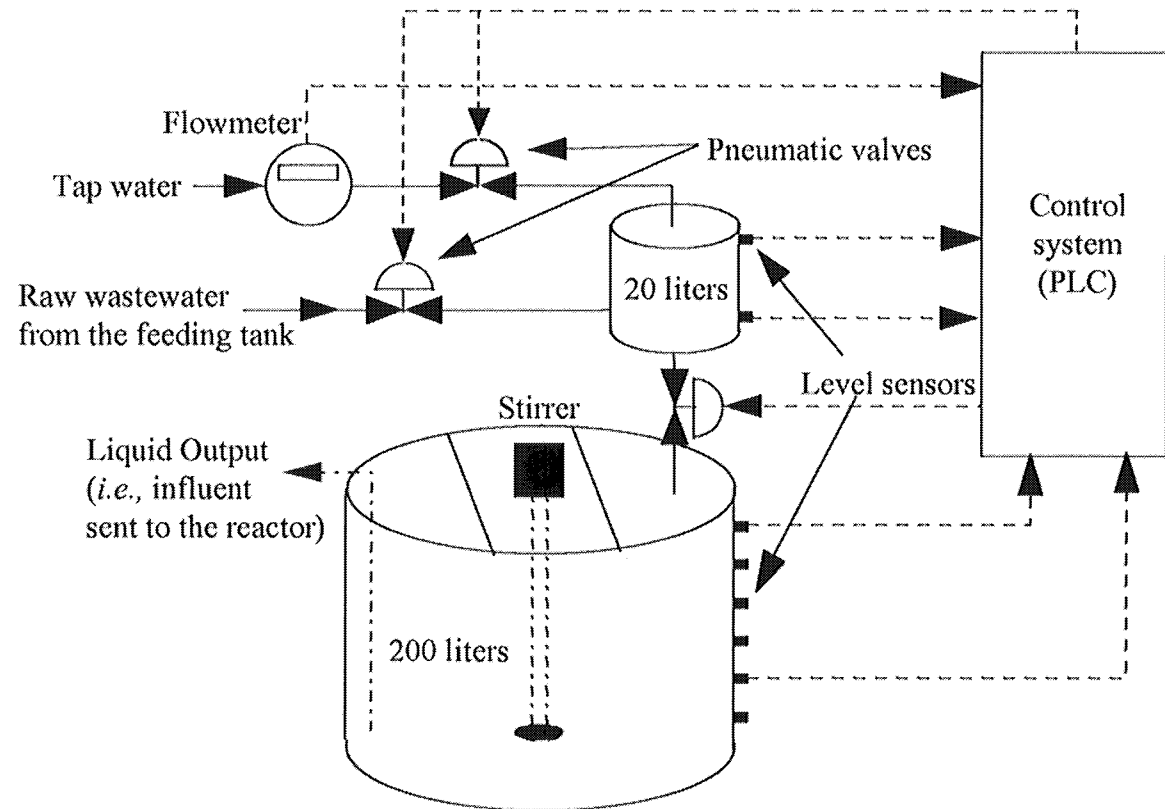
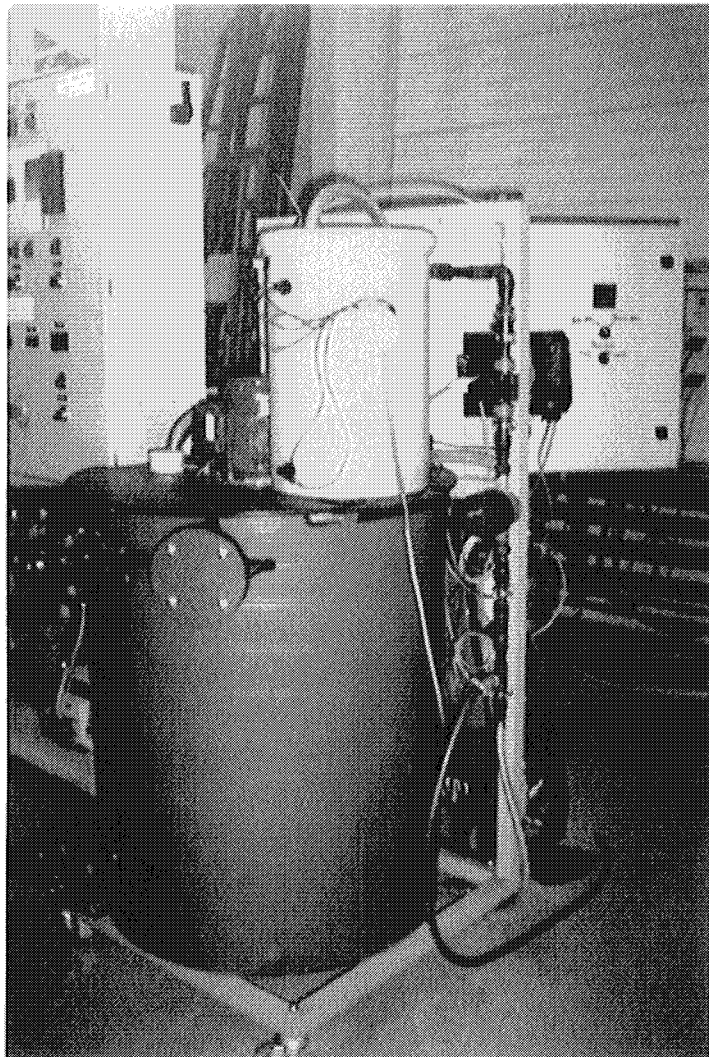
Link with a PC



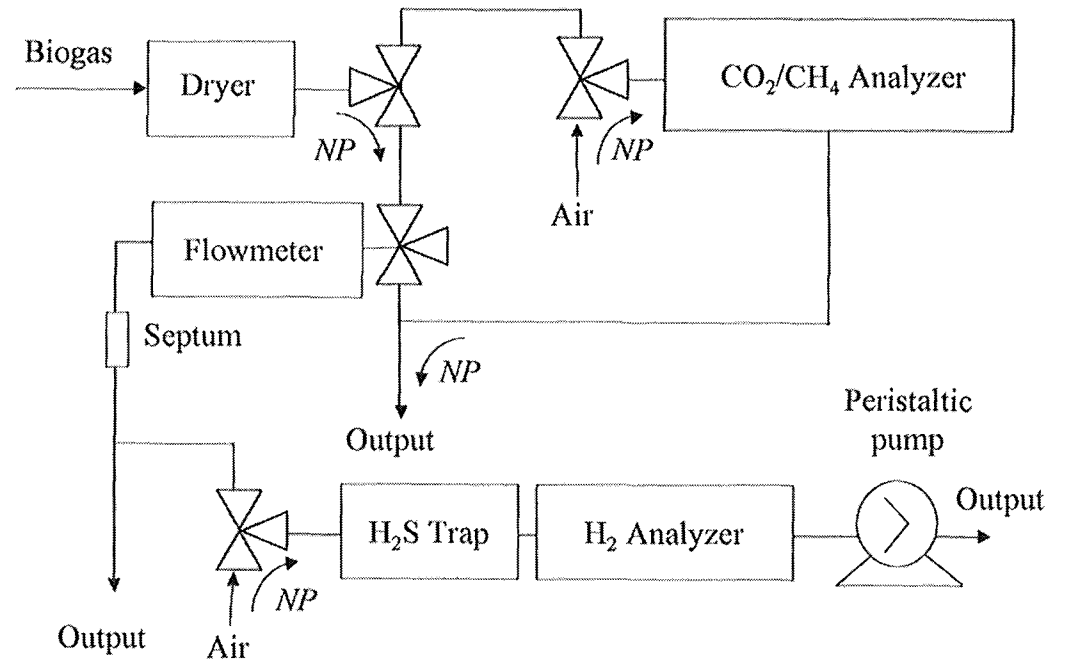
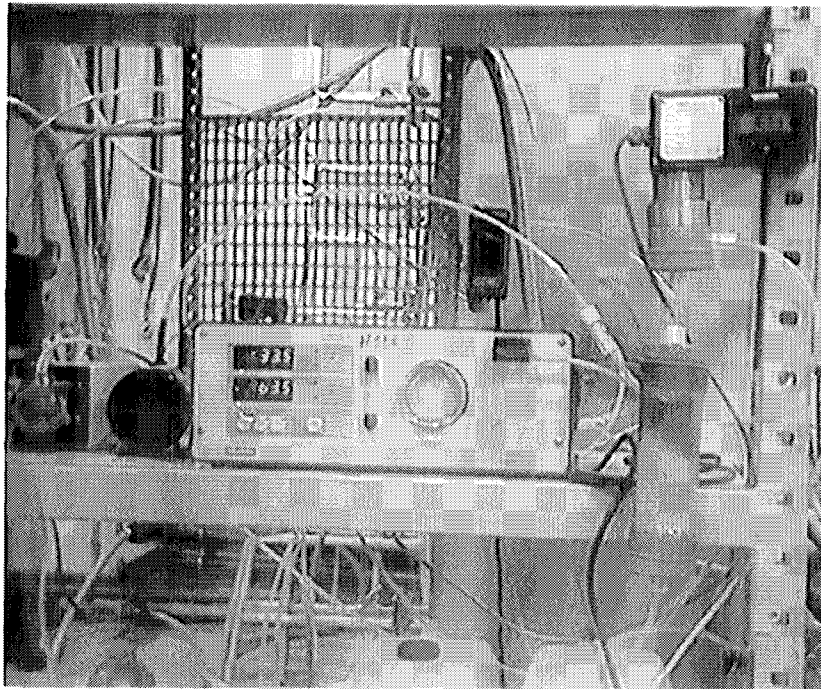
View from inside



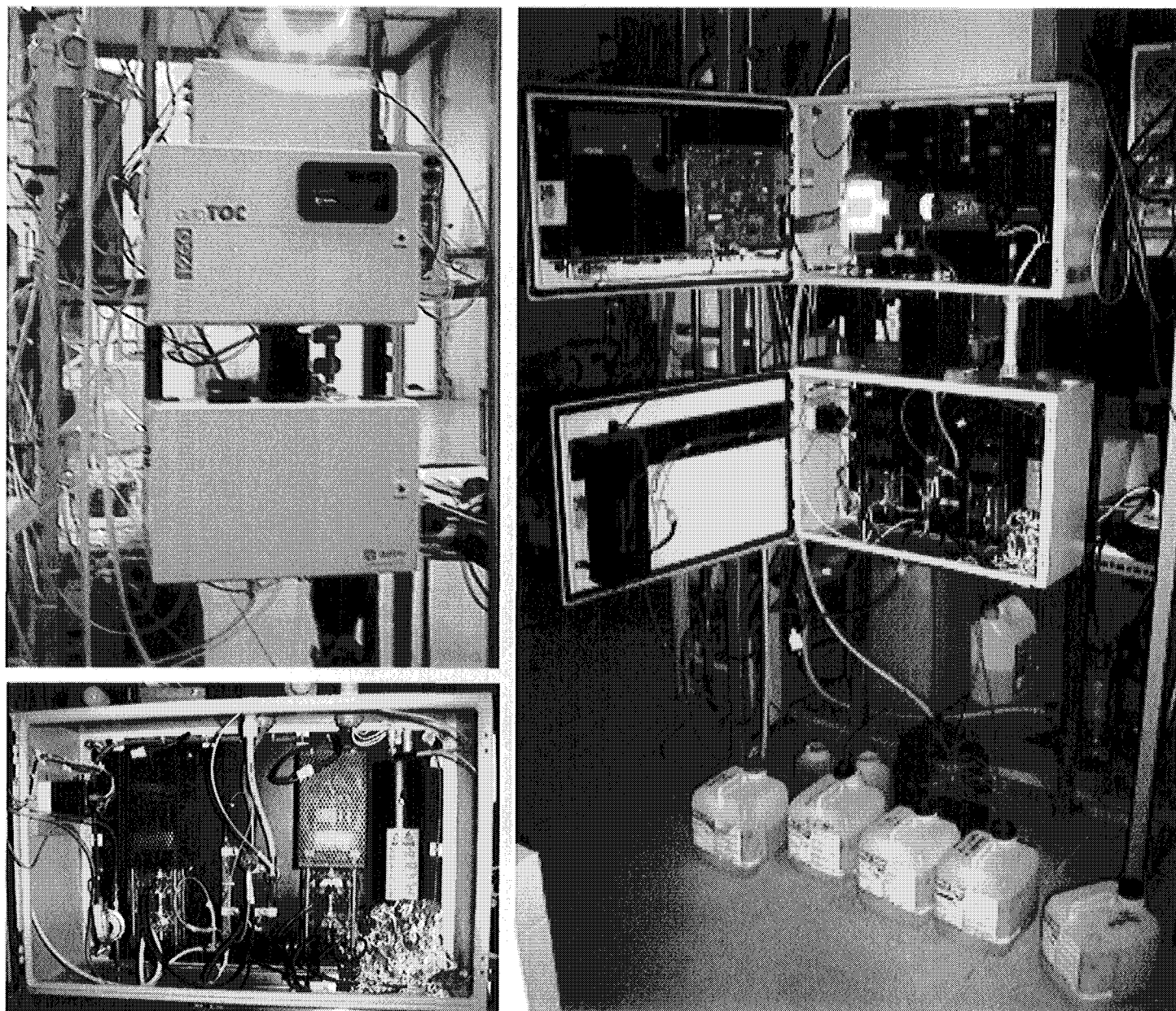
The Dilution System



The Gaz Analyzing Loop

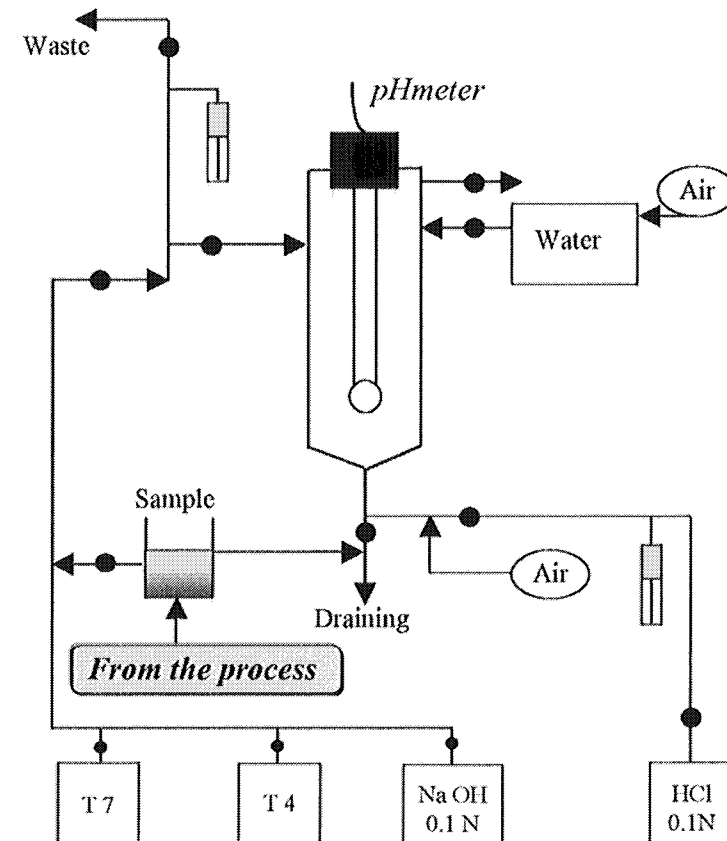
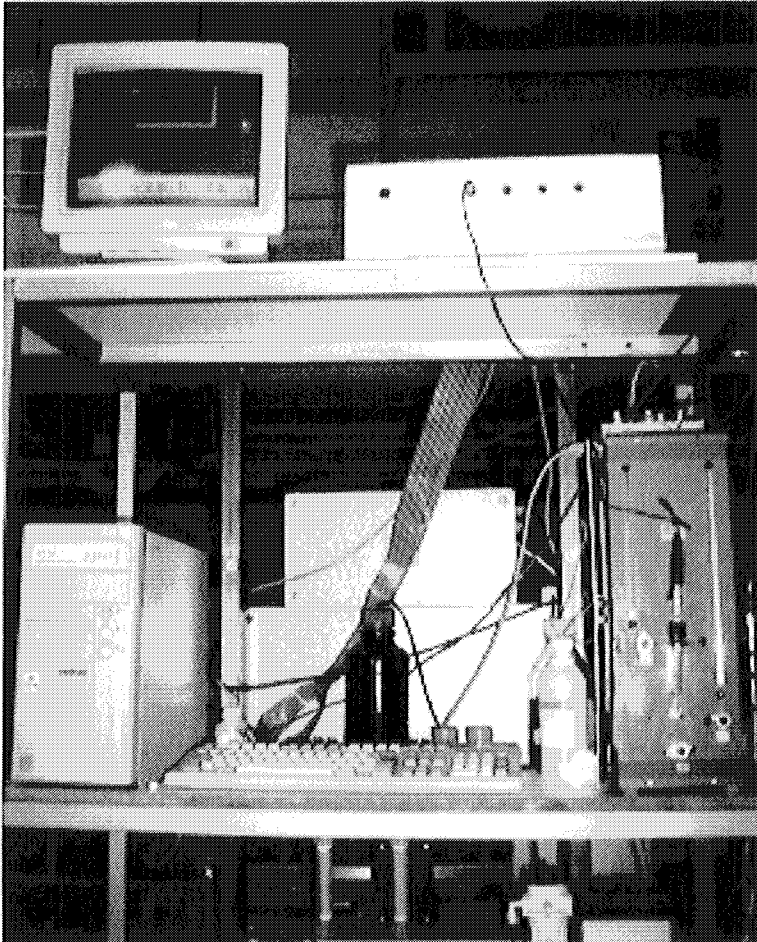


The TOCmeter

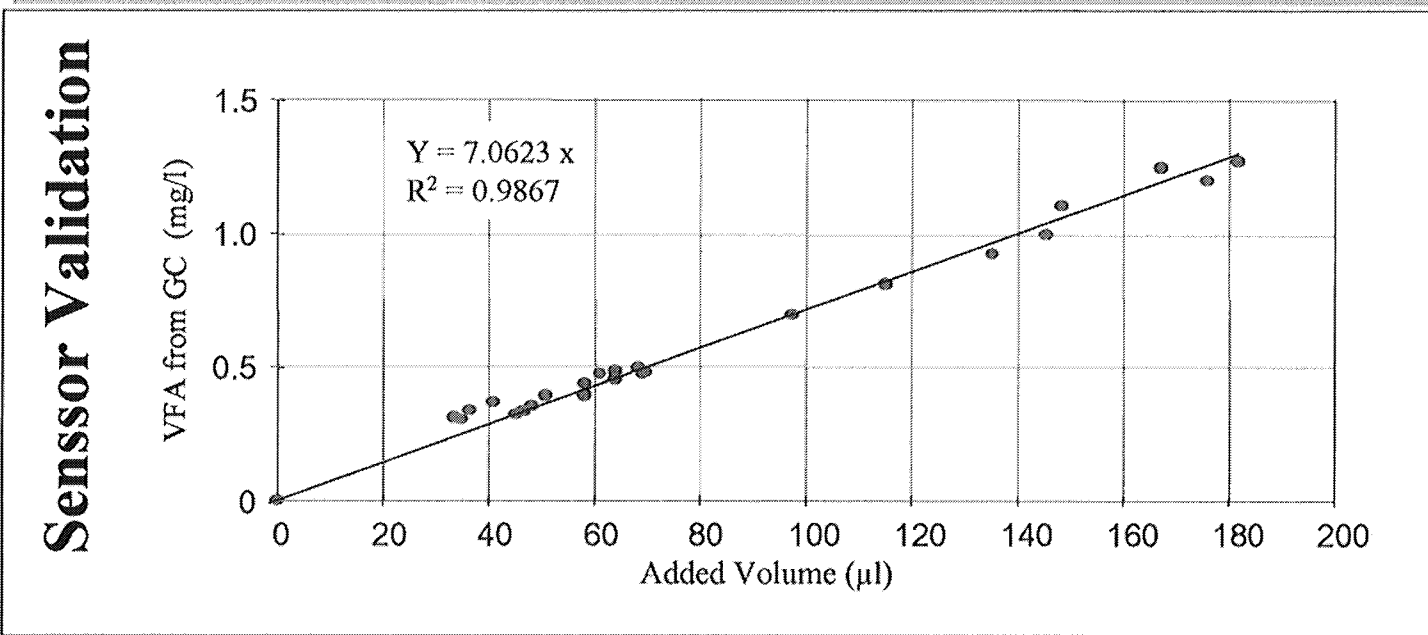
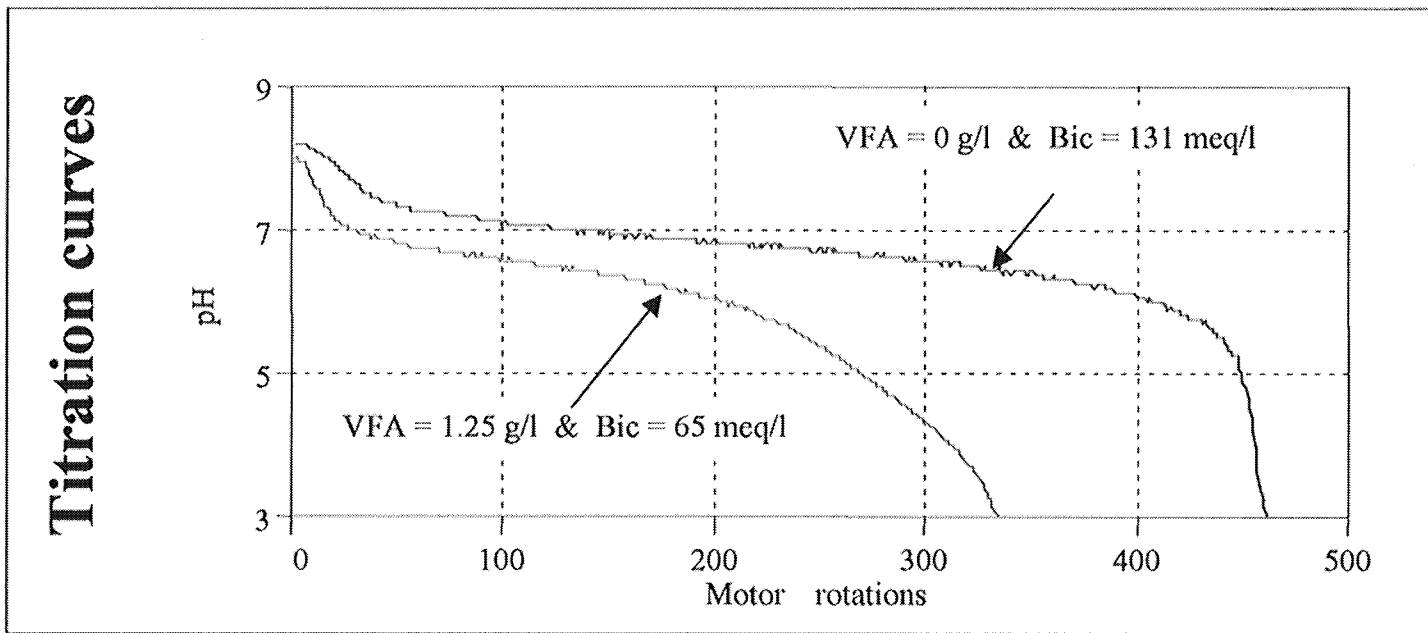


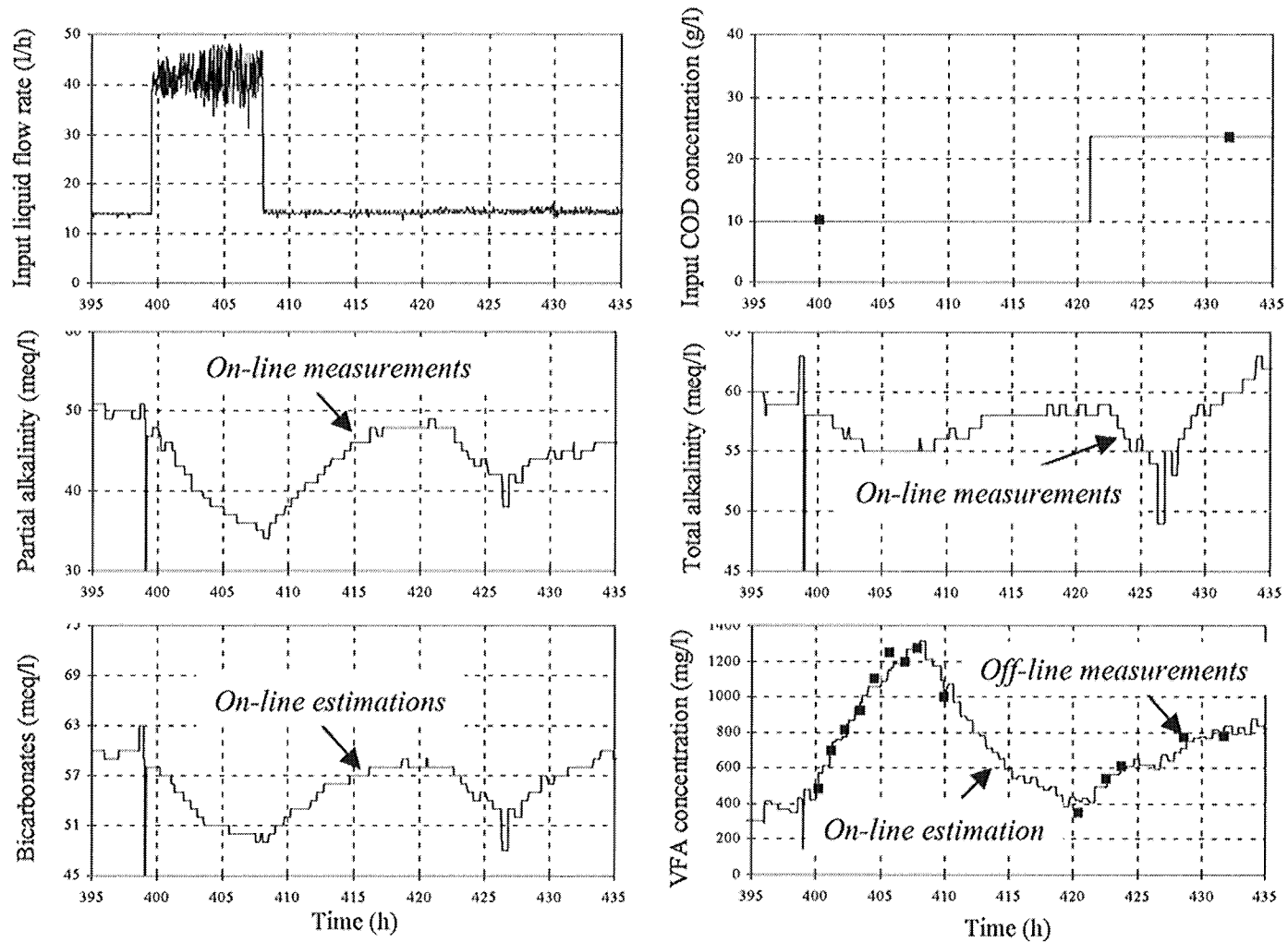
Sensor for On-Line Automated Titration

- ✓ Measurements of Partial and Total Alkalinity,
- ✓ Estimations of Bic and VFA concentrations

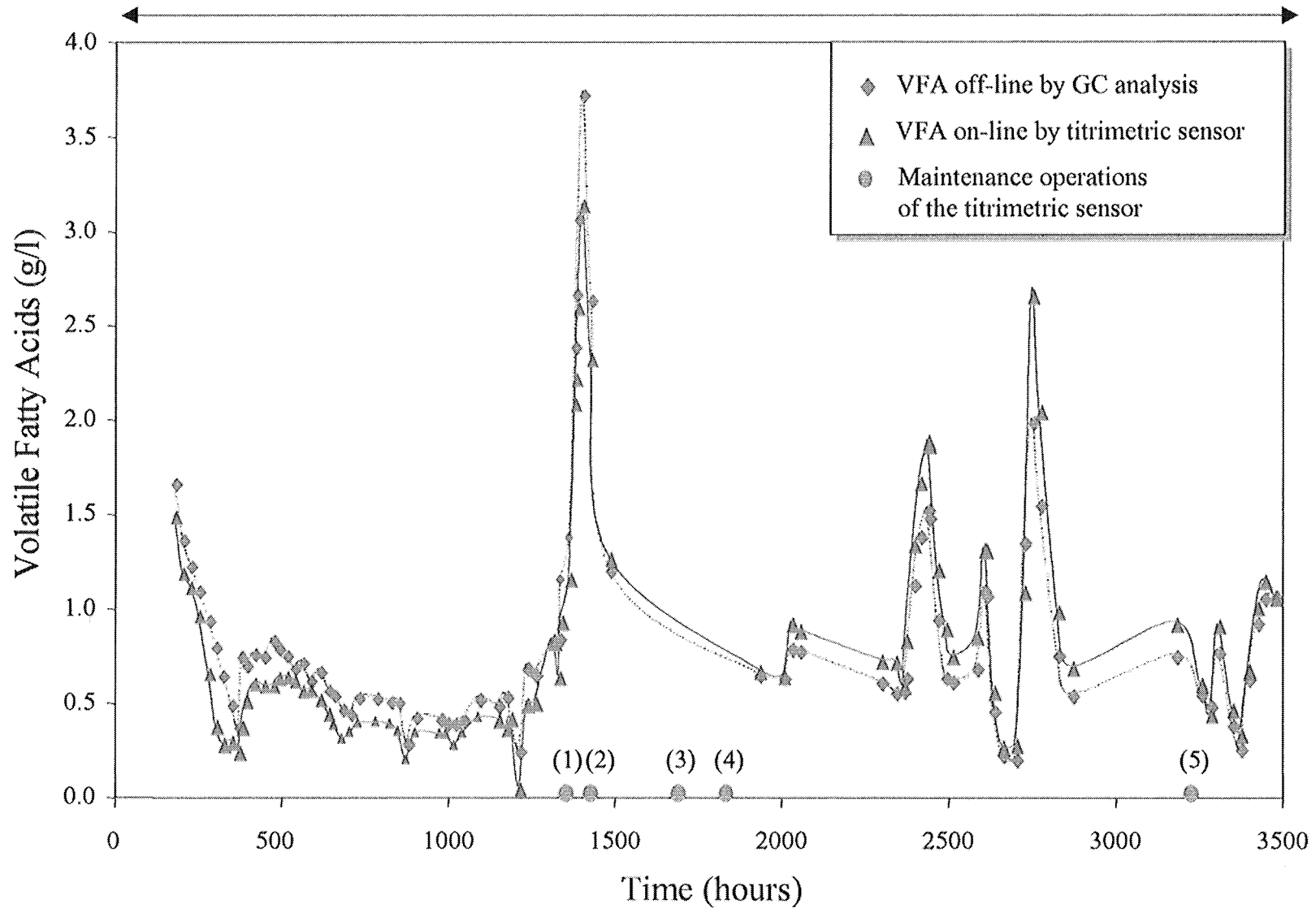


The Titrimetric Sensor

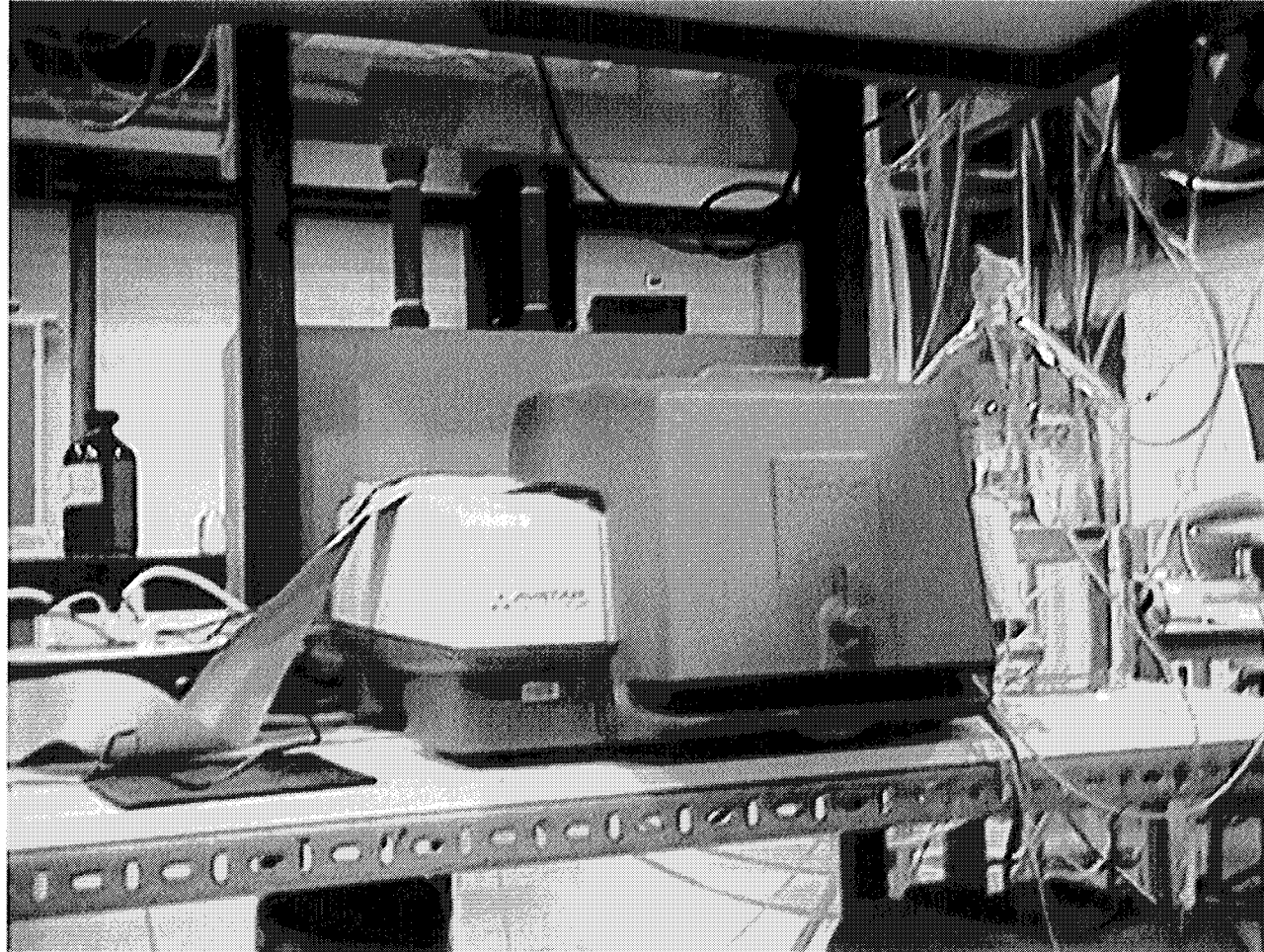


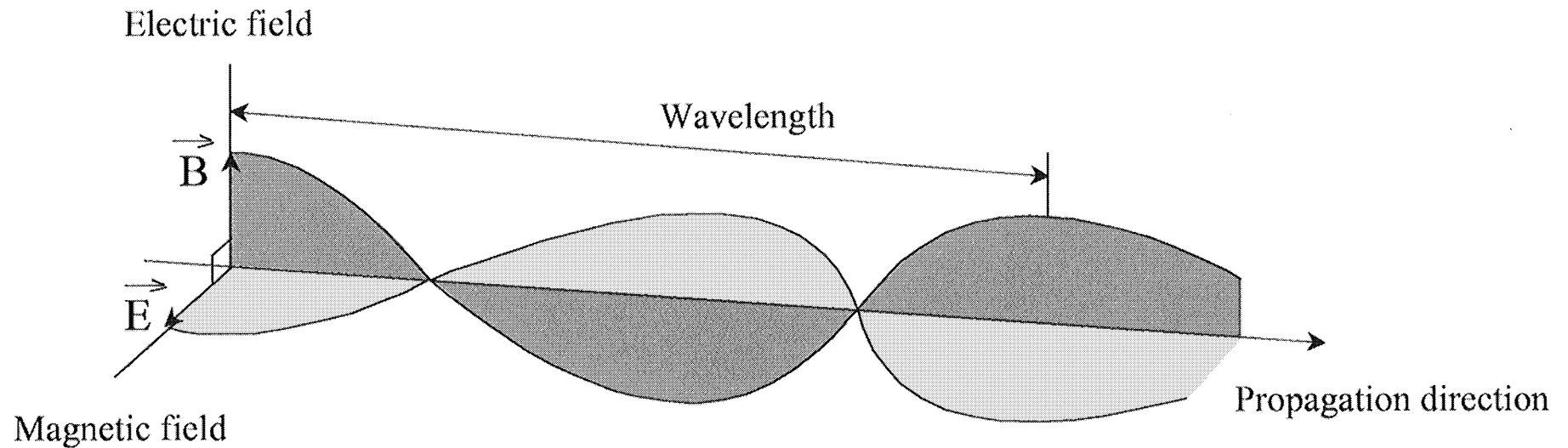


5 months



The Mid InfraRed Spectrometer





Wavelength	:	λ	($\mu\text{m} = 10^{-6} \text{ m}$, $\text{nm} = 10^{-9} \text{ m}$)
Wavenumber	:	$\nu = 1/\lambda$	(cm^{-1})
Frequency	:	$f = C/\lambda$	(s^{-1})
Propagation speed in vacuum	:	$C = 3 \cdot 10^8$	($\text{m} \cdot \text{s}^{-1}$)

Each electromagnetic wave conveys energy

If the wave has a frequency f ,
it is associated to an energy quantum E

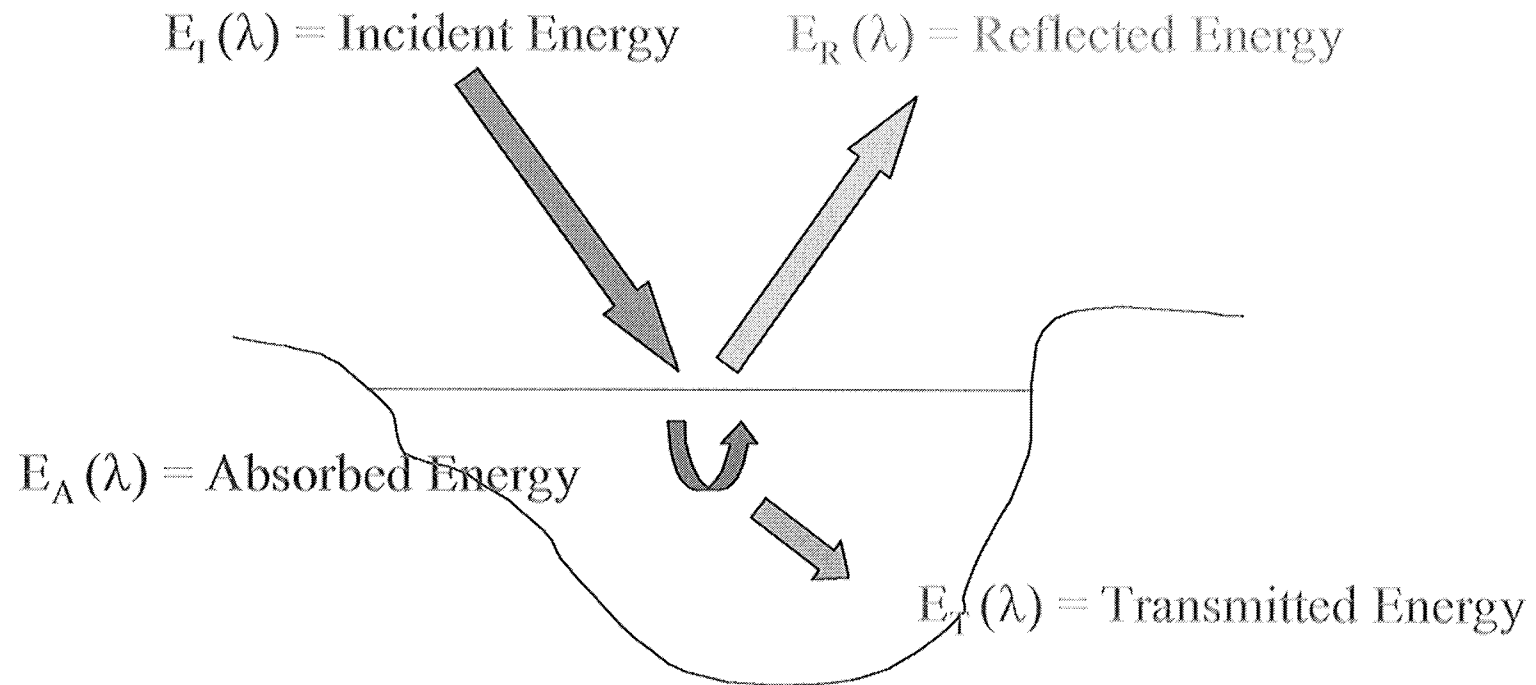
$$E = h \cdot f = h \cdot C / \lambda$$

With h : Planck constant ($6.62 \cdot 10^{-34}$ J.s)

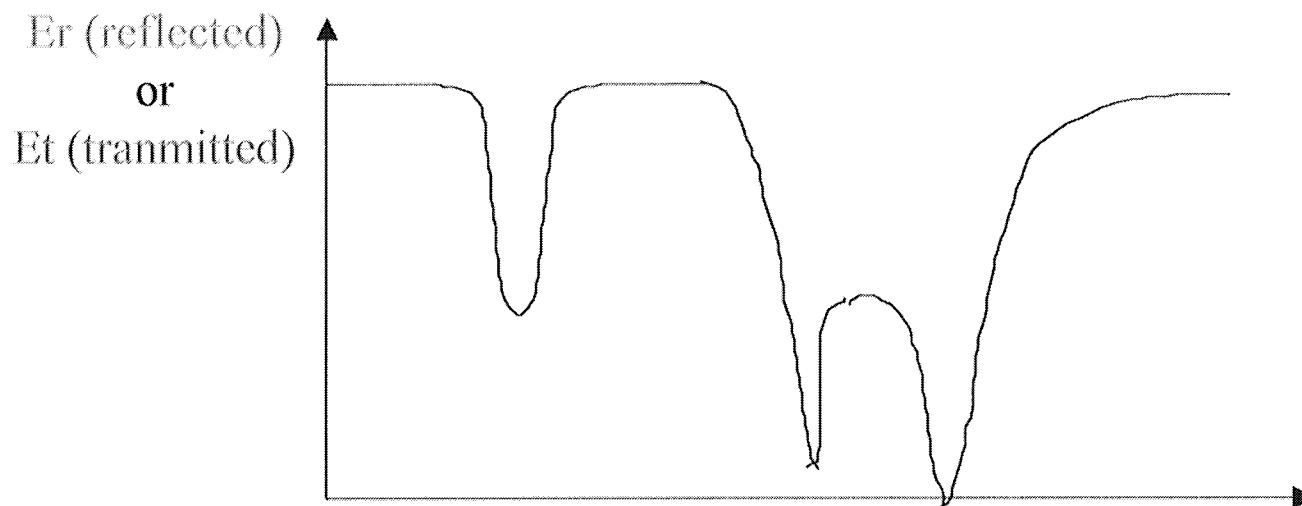
E : energy quantum in J

f : frequency in Hz

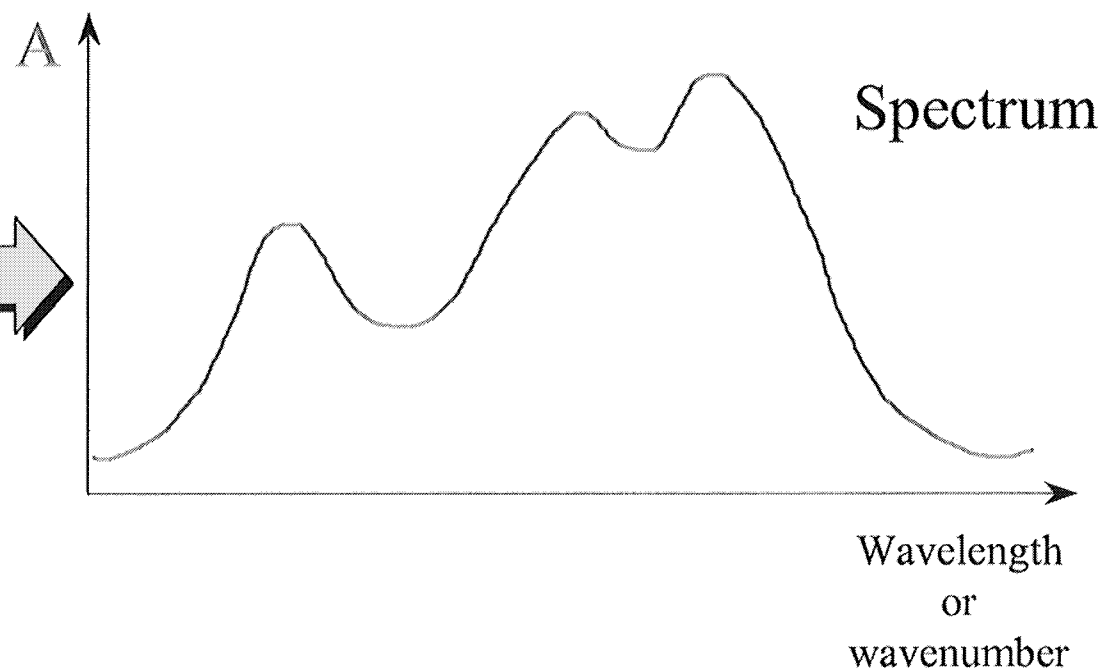
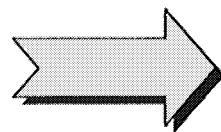
Energy conservation principle



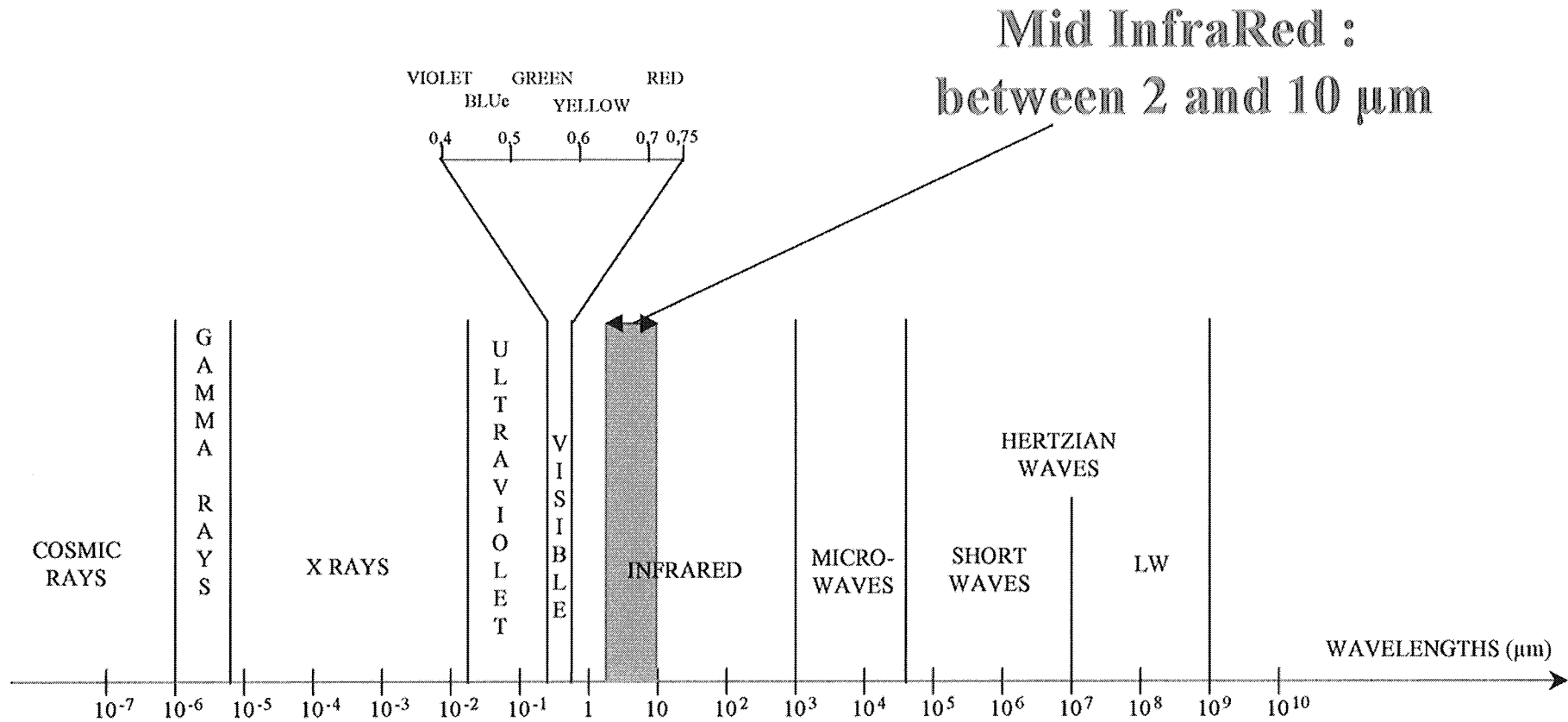
$$\begin{aligned}
 \text{Incident Energy} &= \text{Reflected Energy} + \text{Absorbed Energy} + \text{Transmitted Energy} \\
 E_I(\lambda) &= E_R(\lambda) + E_A(\lambda) + E_T(\lambda)
 \end{aligned}$$



Transmission
 $A = \text{Log} (E_T/E_o)$

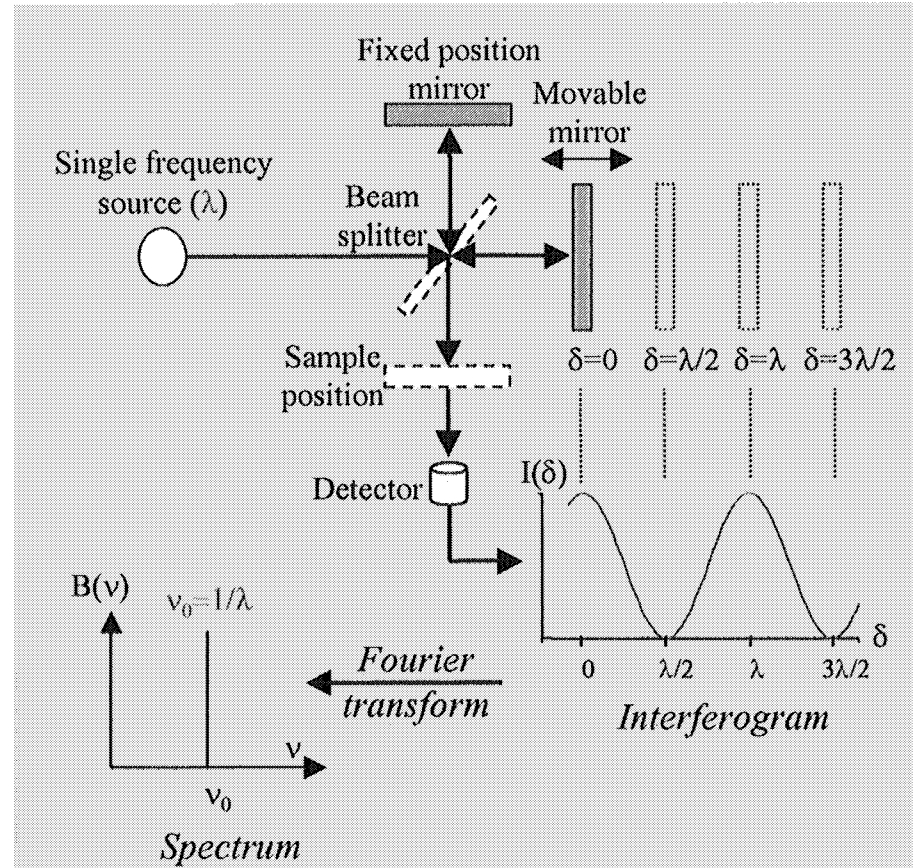
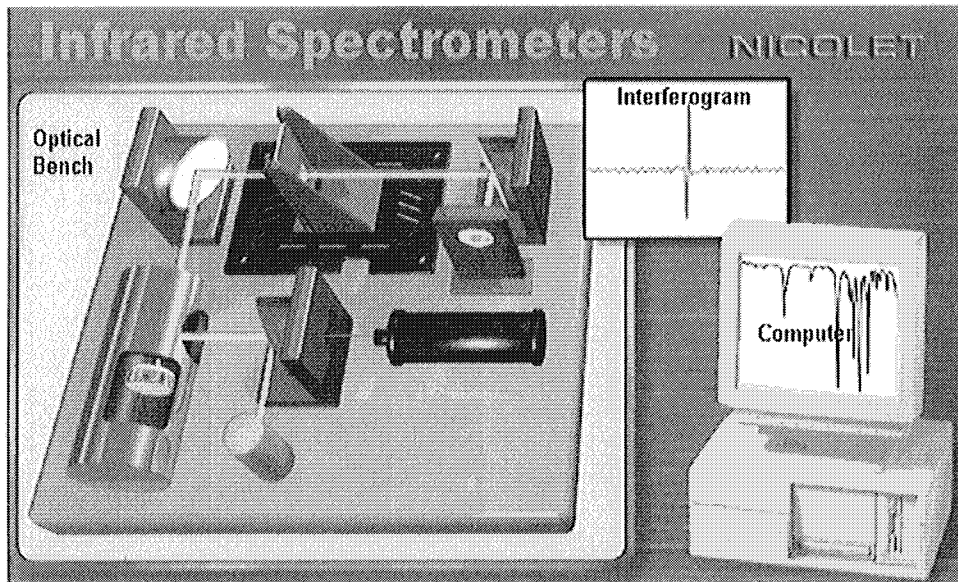


Wavelength in the Mid InfraRed



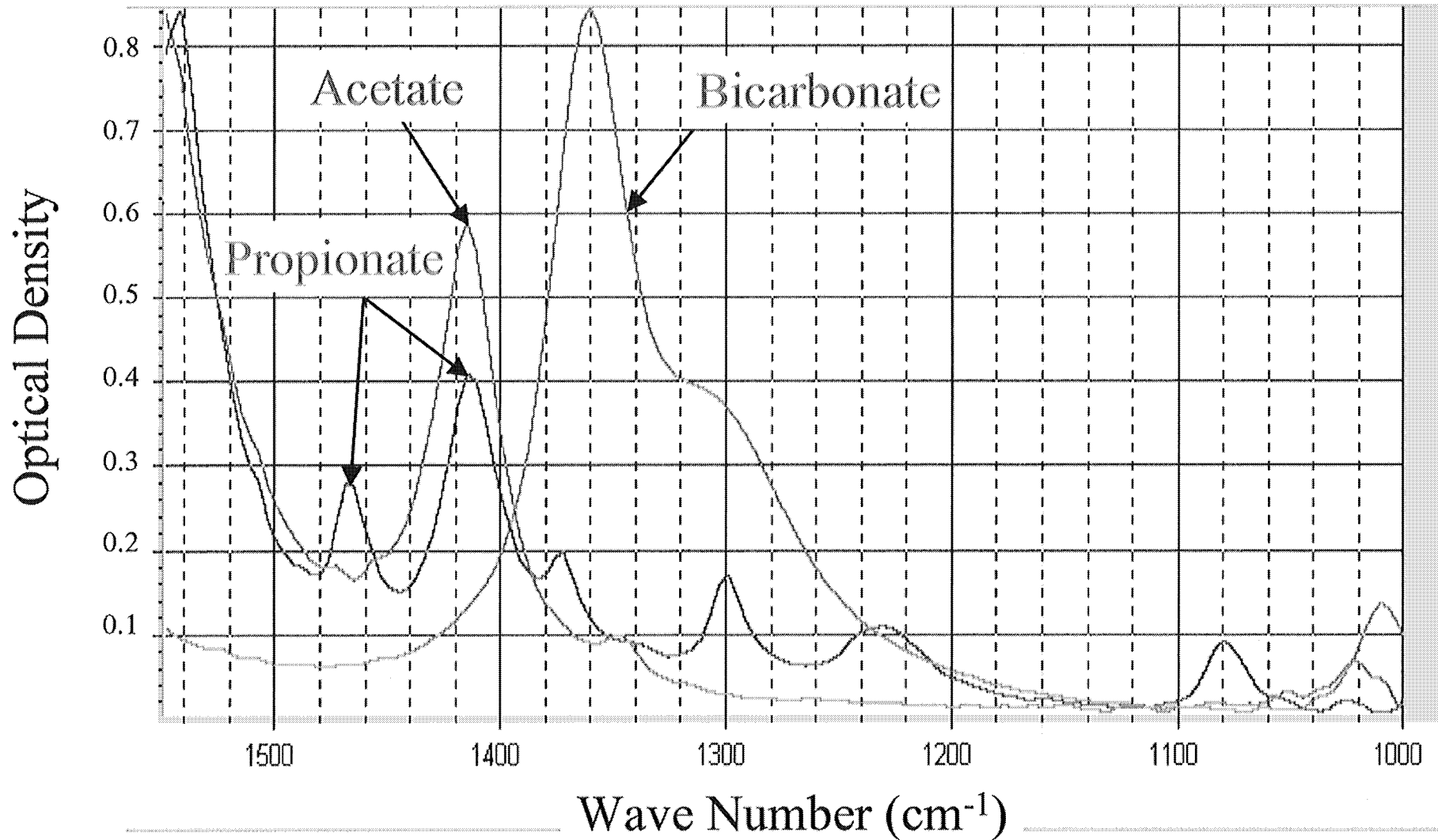
Principle of FT-IR Spectrometry

*First interferometer :
Michelson (1891)*

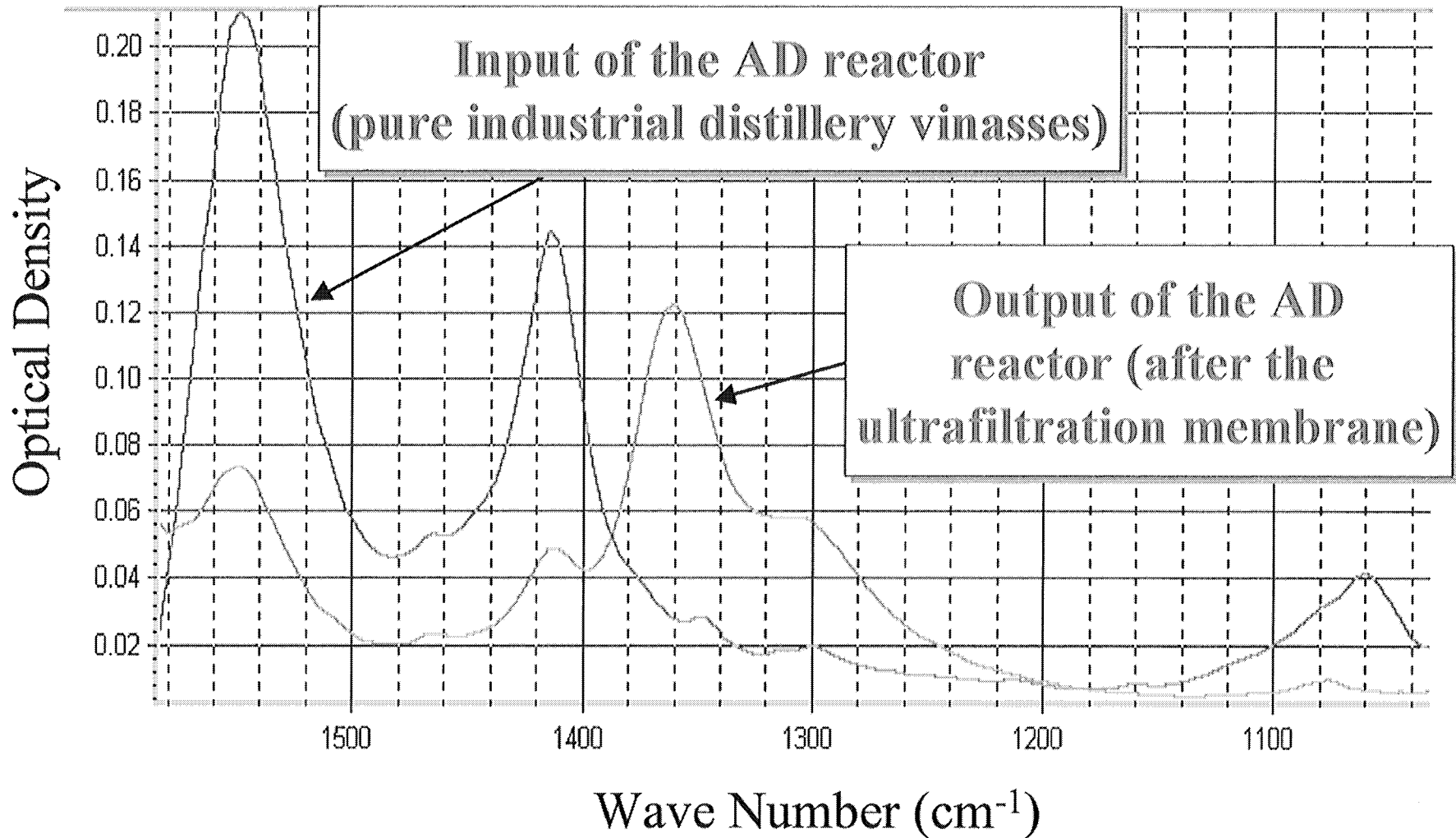


*FT-IR :
Fourier Transform
Infra Red*

Spectra of Pure Samples



Spectra of Complex Samples

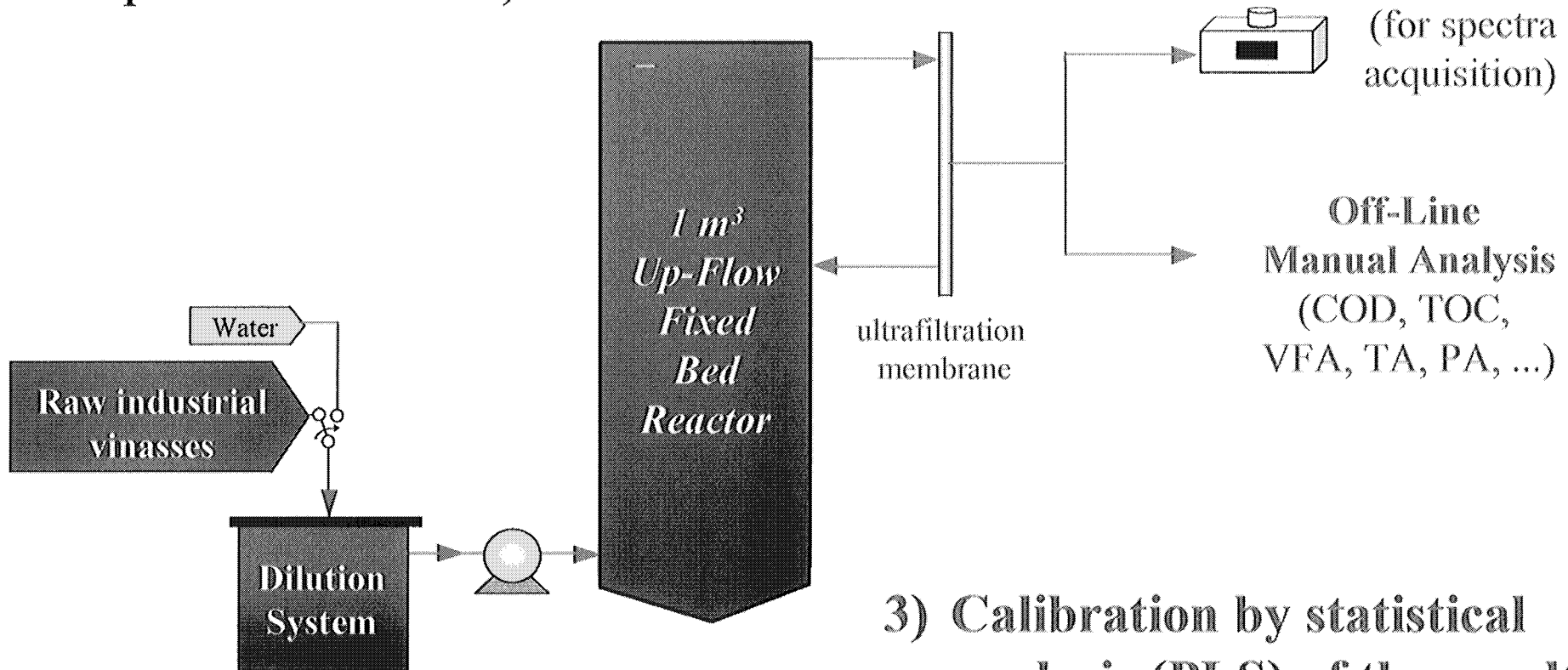


1) Change of the organic loading rate (i.e., input flow rate or input concentration)

2) Samples are taken

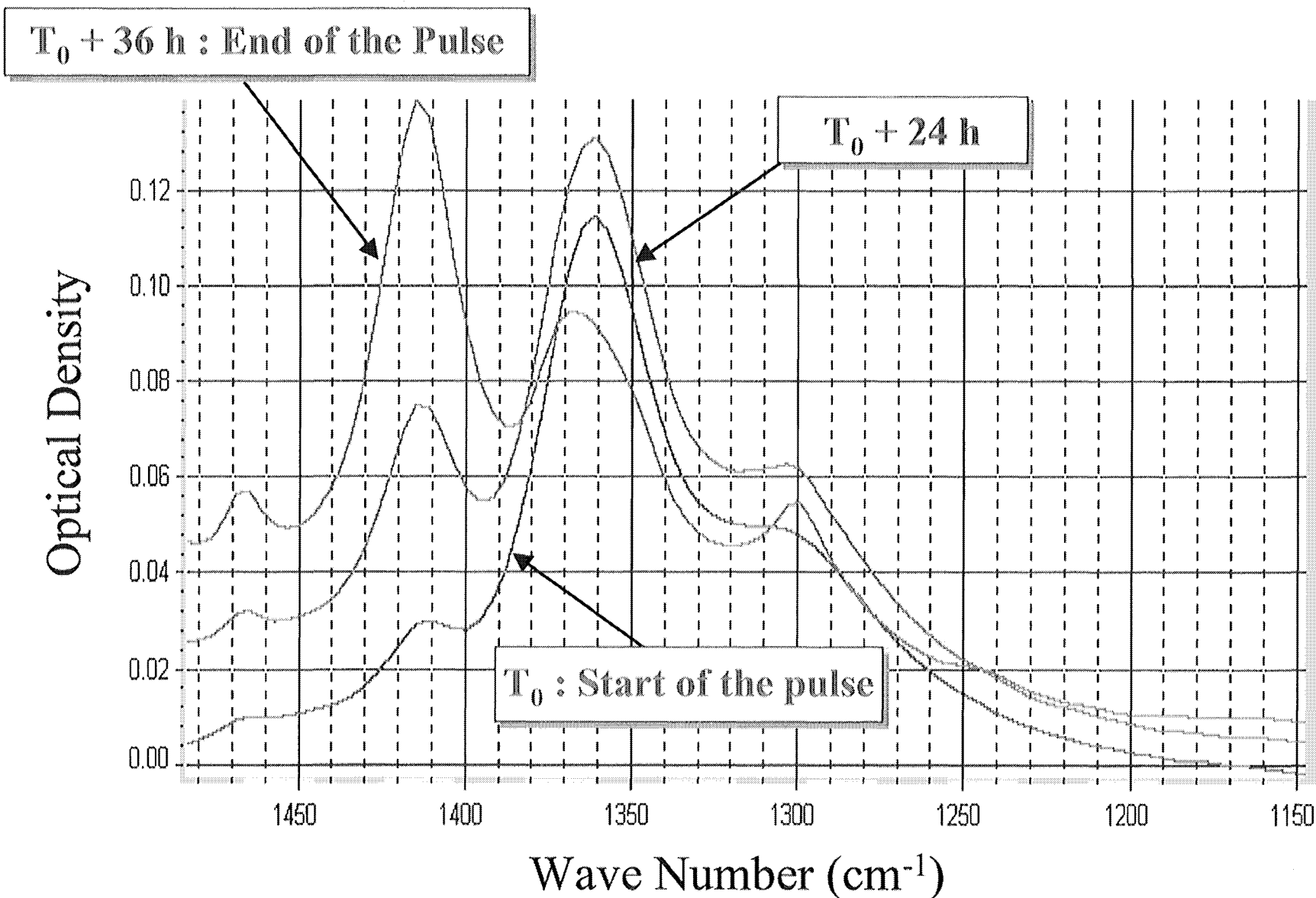
Infrared Spectrometer (for spectra acquisition)

Off-Line Manual Analysis (COD, TOC, VFA, TA, PA, ...)

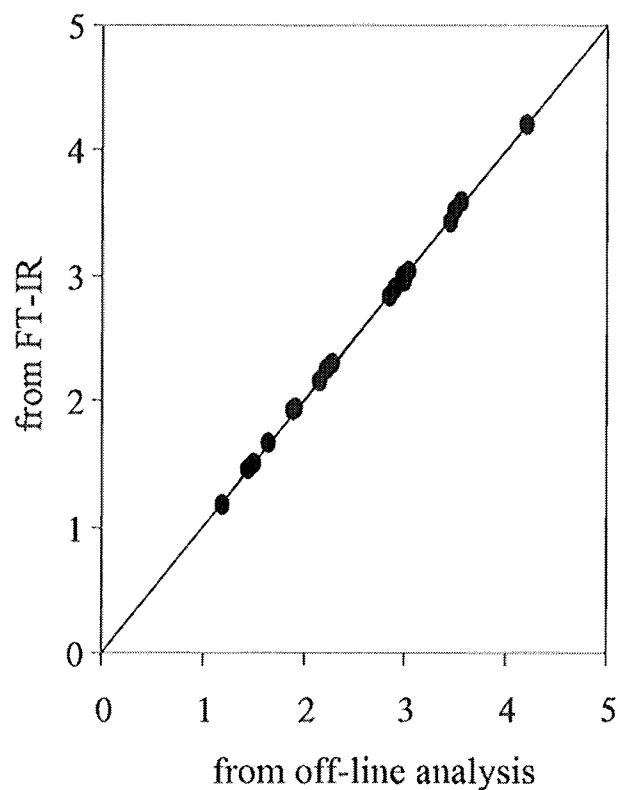


3) Calibration by statistical analysis (PLS) of the results

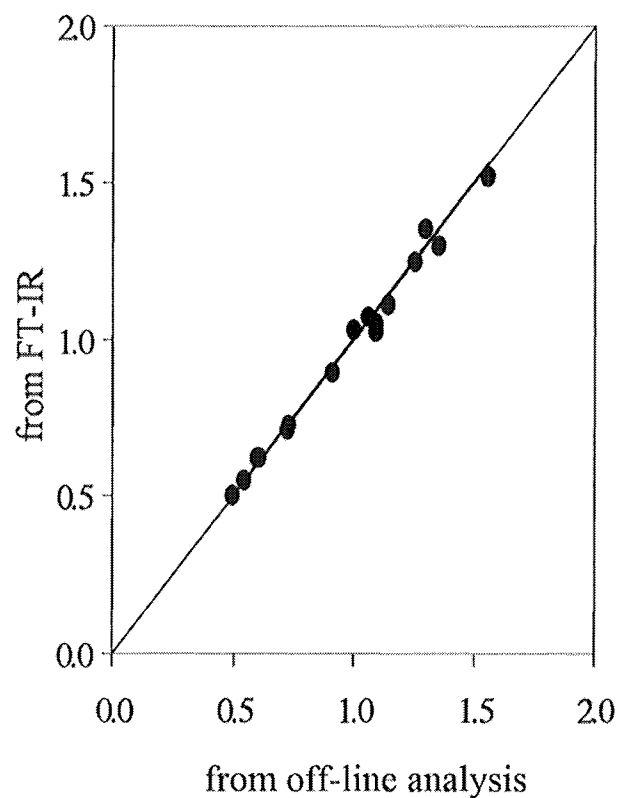
Spectra Evolution during a Pulse



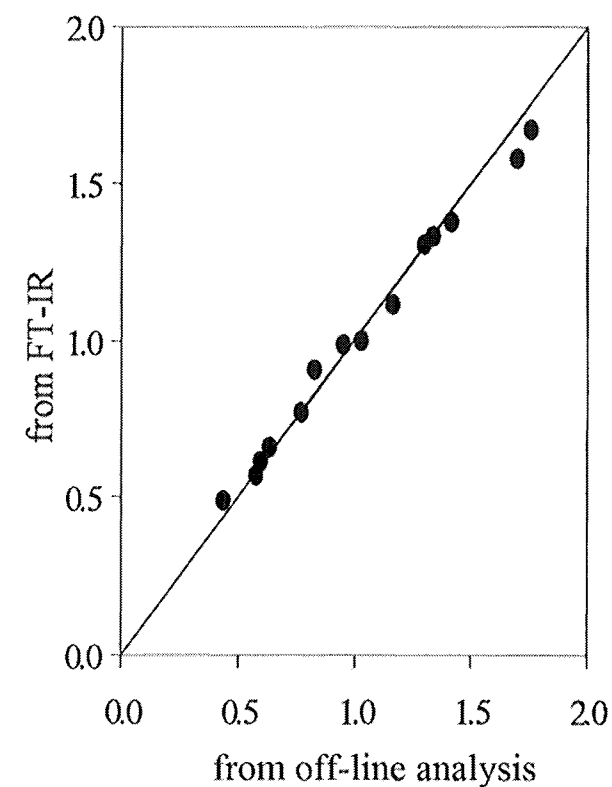
CODs (g/l)



TOC (g/l)

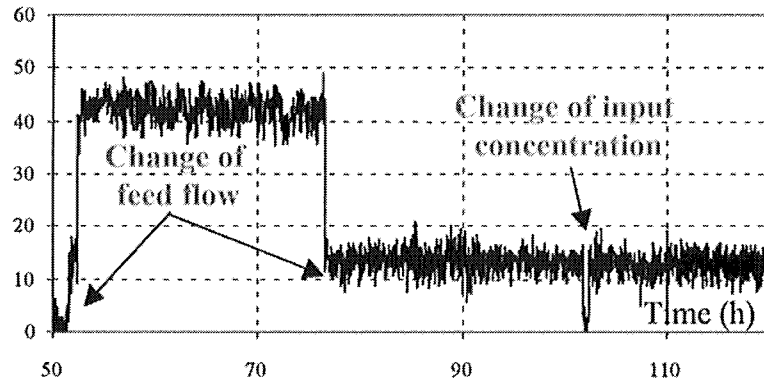


VFA (g/l)

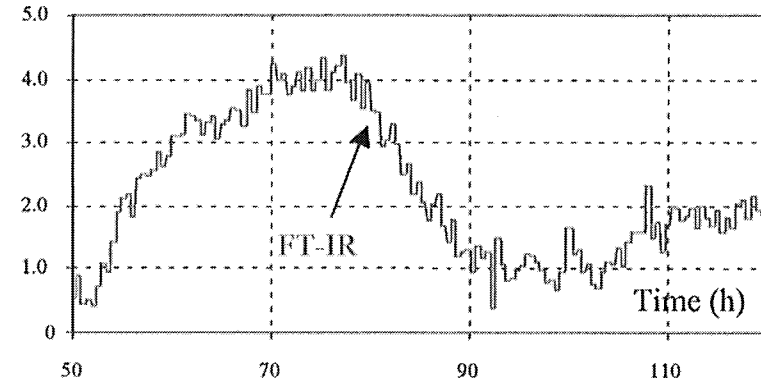


Similar results on partial and total alkalinity

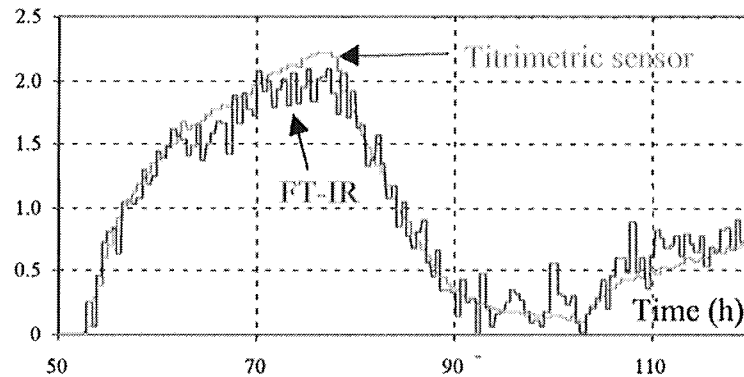
Influent flow rate (l/h)



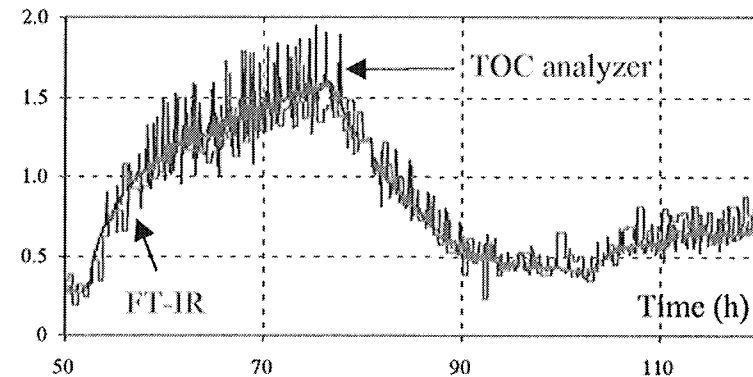
Soluble Chemical Oxygen Demand (g/l)



Volatile Fatty Acids (g/l)



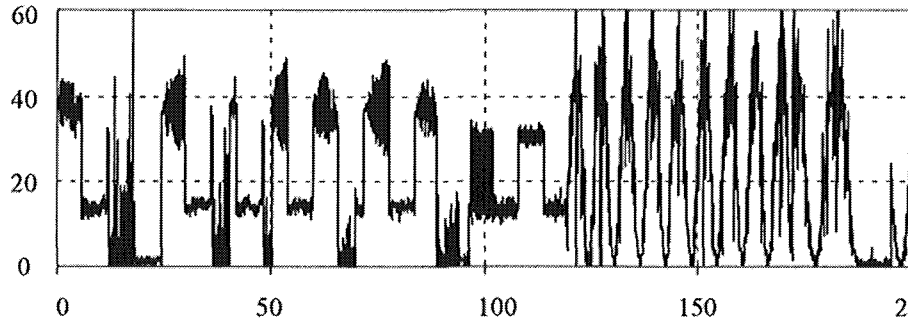
Total Organic Carbon (g/l)



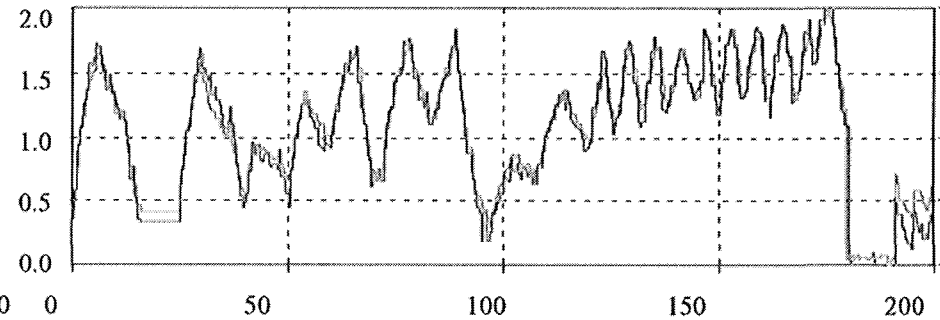
Similar results on partial and total alkalinity

One Year Later (i.e., after many changes of vinasses)

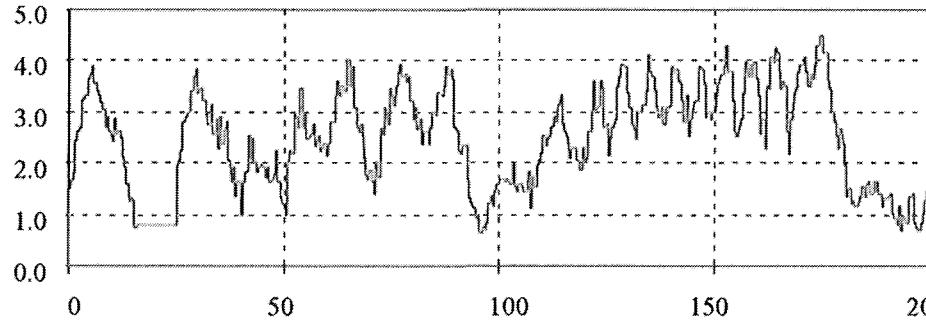
Input Liquid Flow Rate (l/h)



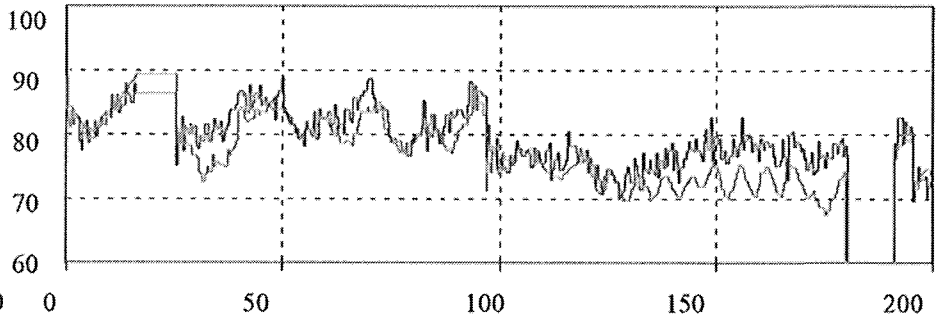
Volatile Fatty Acids (g/l)



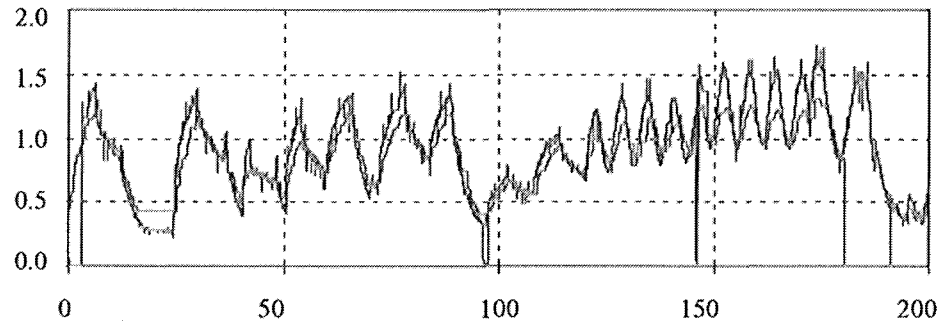
Soluble Chemical Oxygen Demand (g/l)



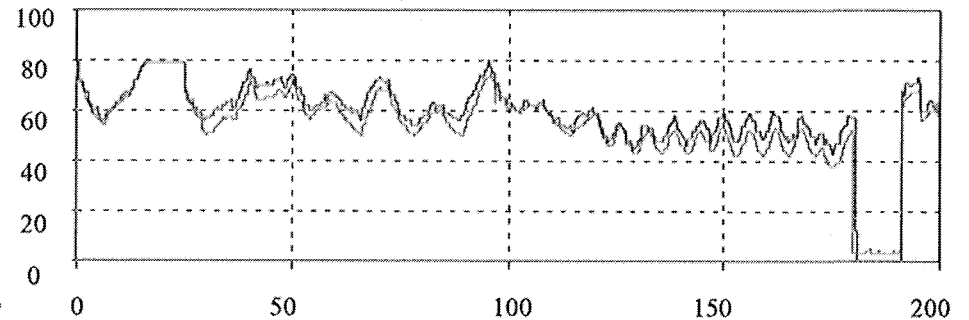
Total Alkalinity (meq/l)



Total Organic Carbon (g/l)



Partial Alkalinity (meq/l)



Time (h)

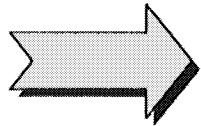
Time (h)

Contents of the Presentation

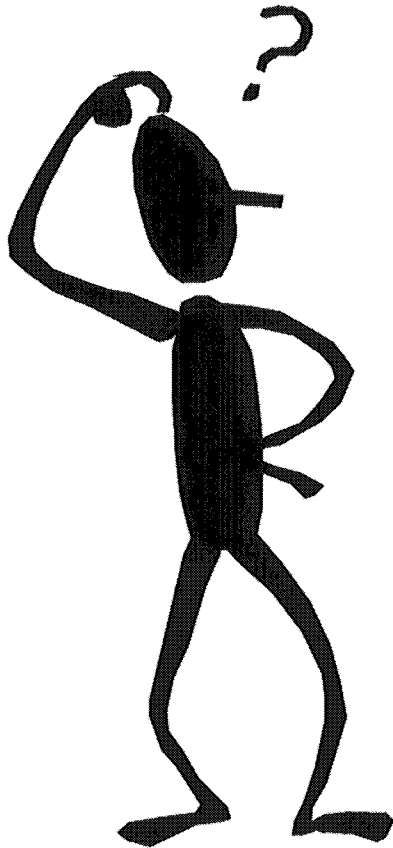
1) The anaerobic digestion process

2) Some examples of (off-line) sensors

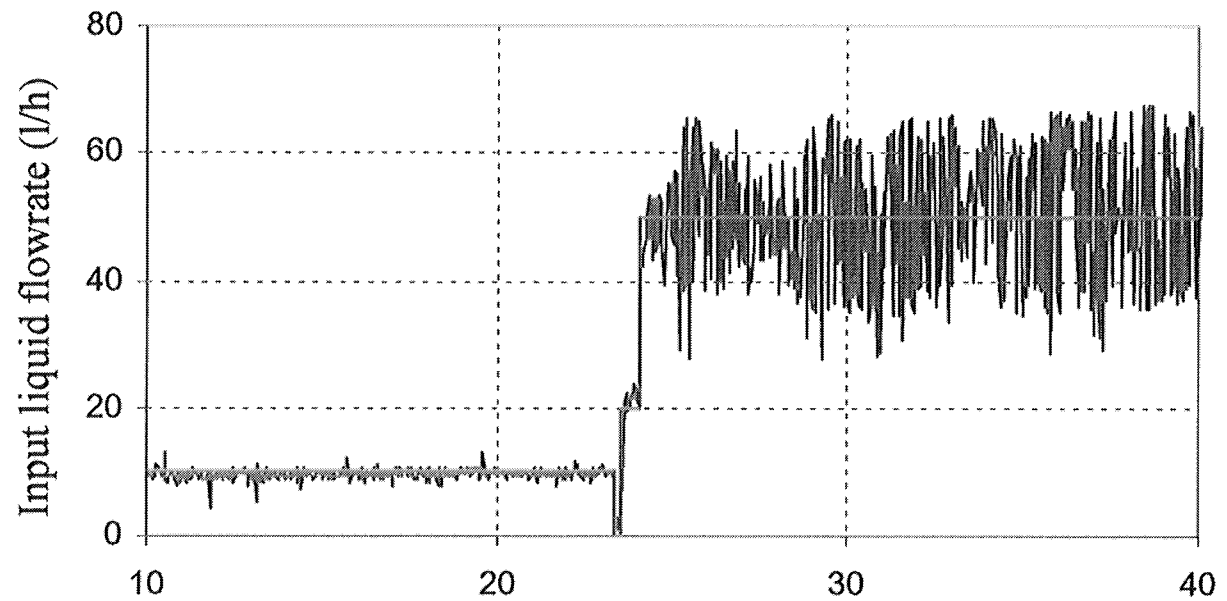
3) Practical illustration of on-line sensors



4) Benefits from on-line instrumentation

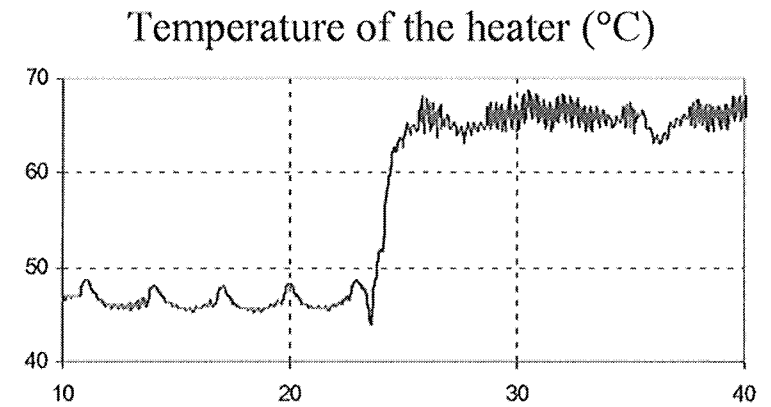
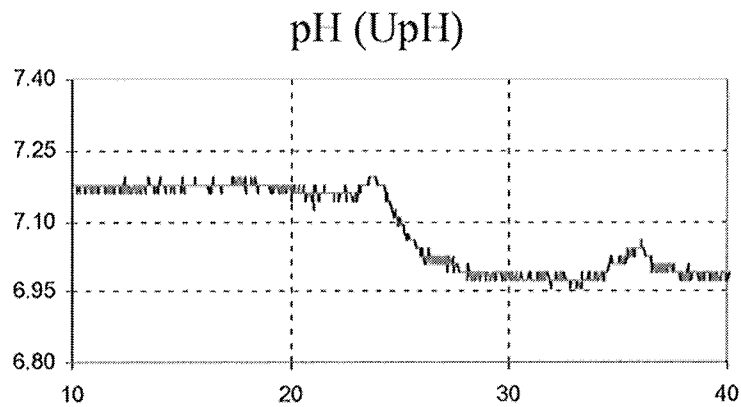
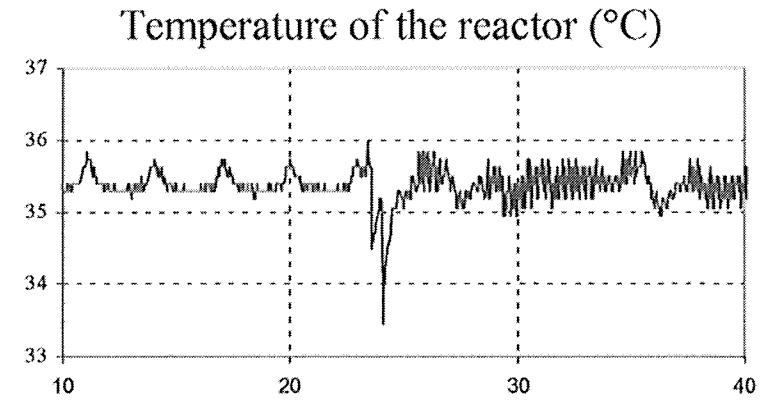
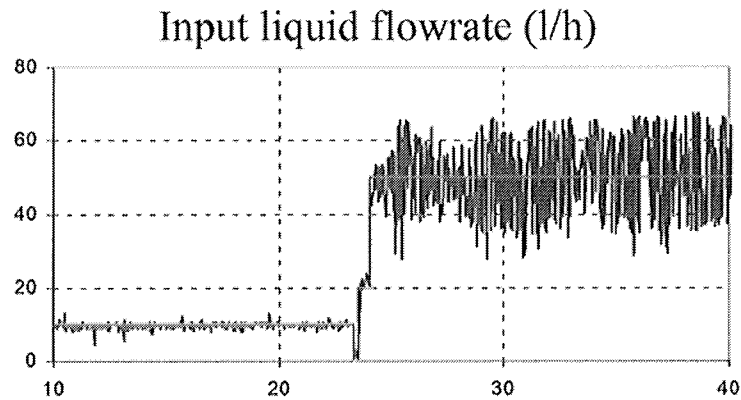
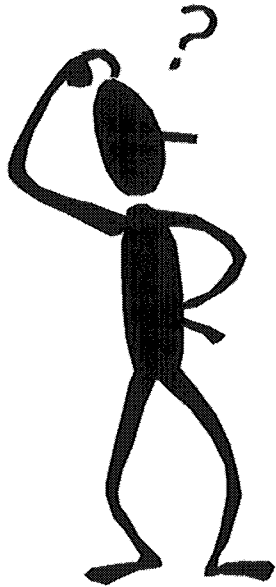


What happens if the organic loading rate changes ?



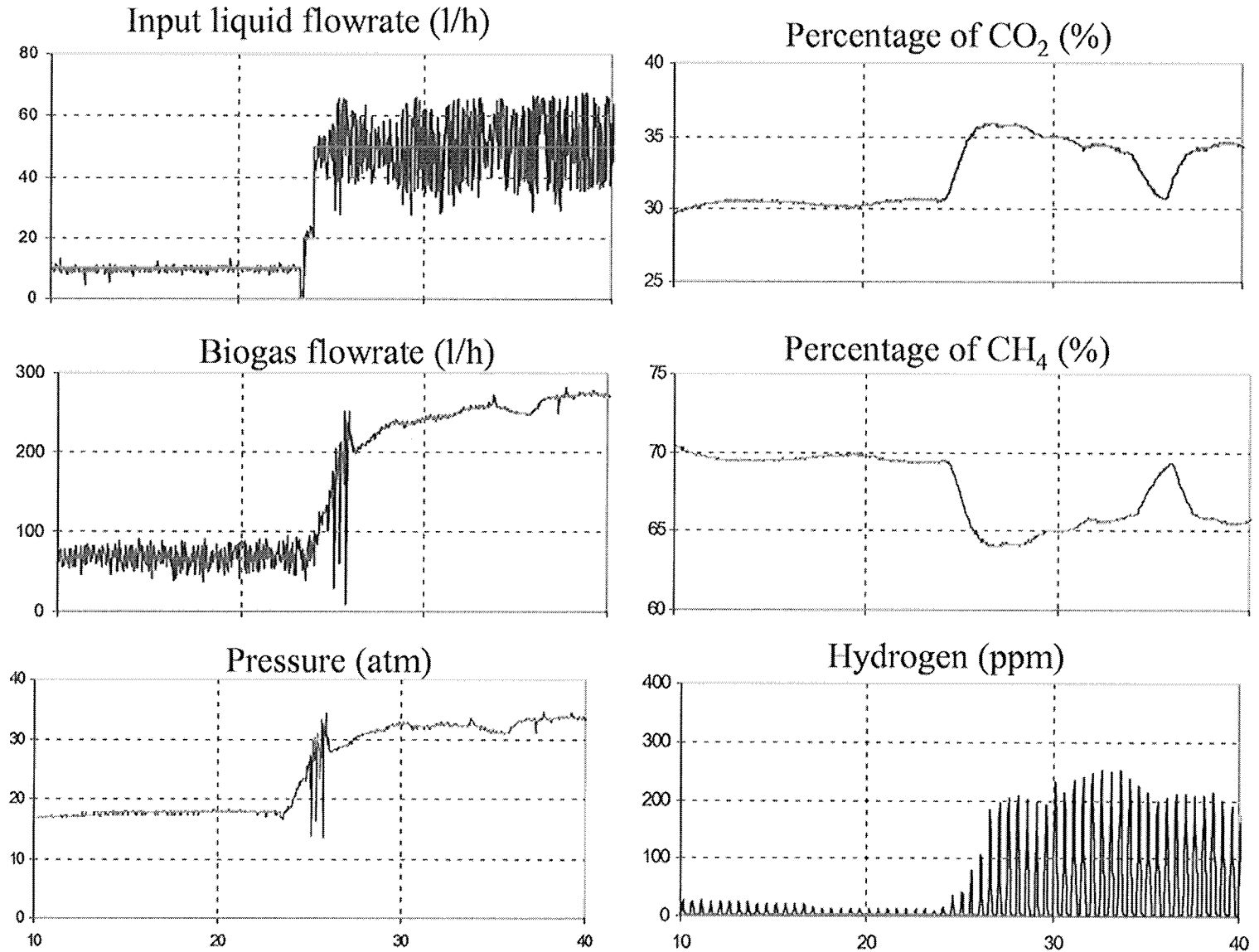
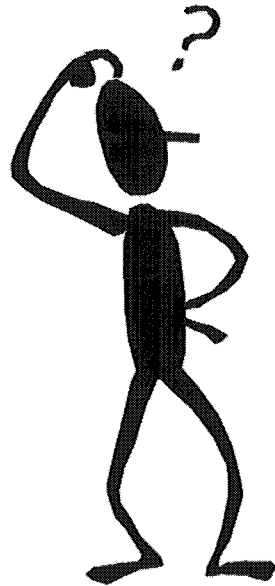
Benefits from fully instrumented process

From the classical measurements in the liquid phase



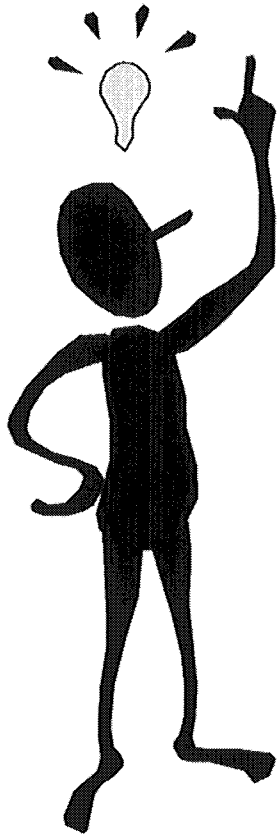
Benefits from fully instrumented process

From the more or less classical measurements in the gas phase

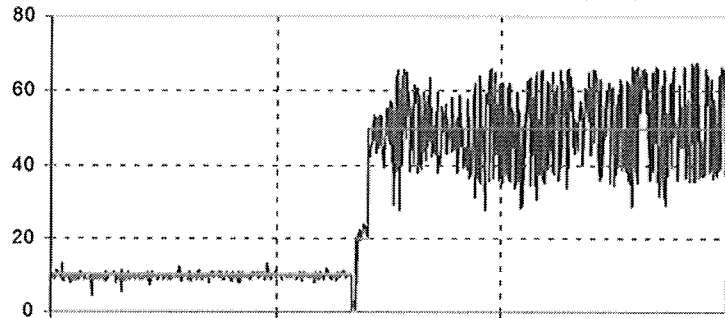


Benefits from fully instrumented process

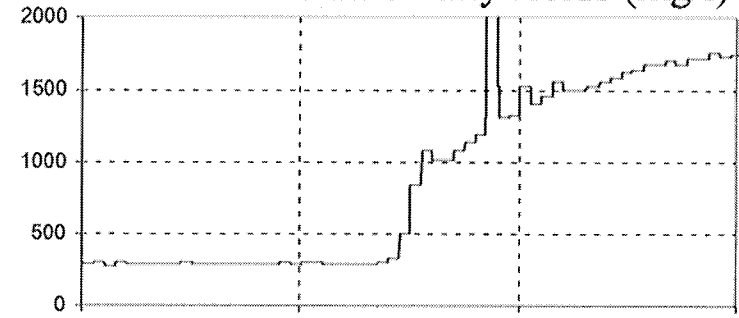
From the non classical measurements in the liquid phase



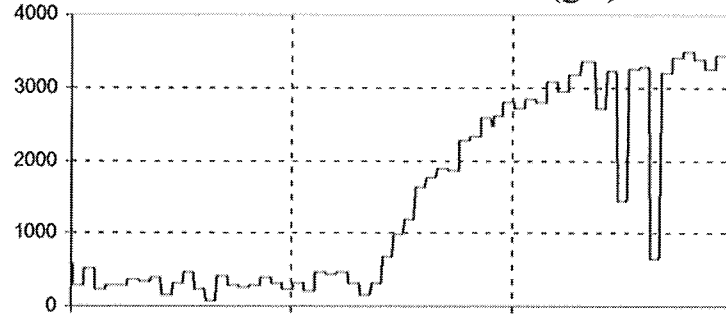
Input liquid flowrate (l/h)



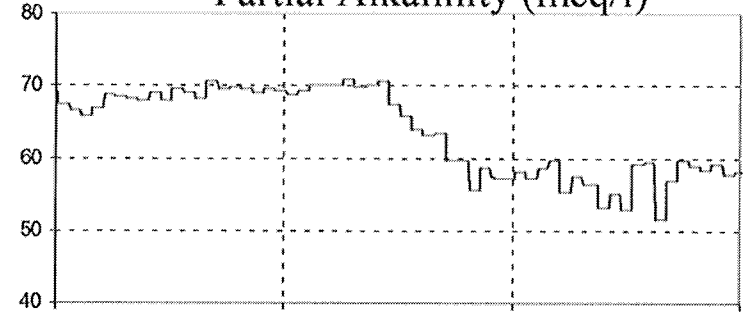
Total Volatile Fatty Acids (mg/l)



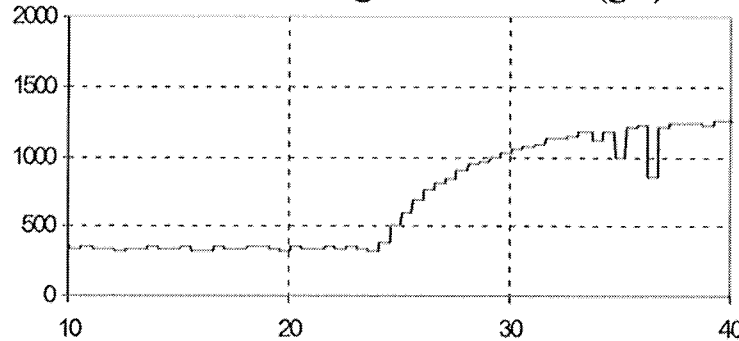
Soluble COD (g/l)



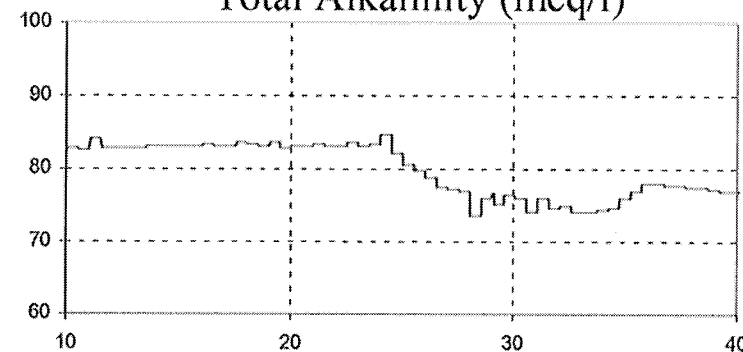
Partial Alkalinity (meq/l)



Total Organic Carbon (g/l)

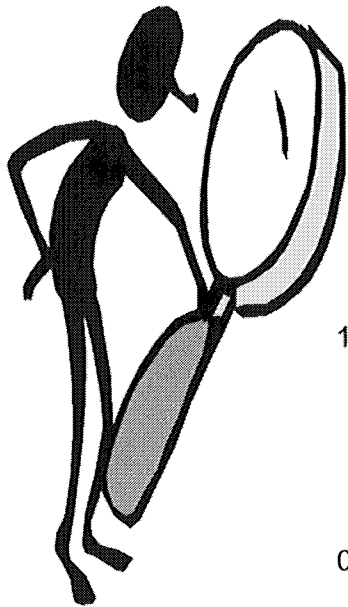


Total Alkalinity (meq/l)

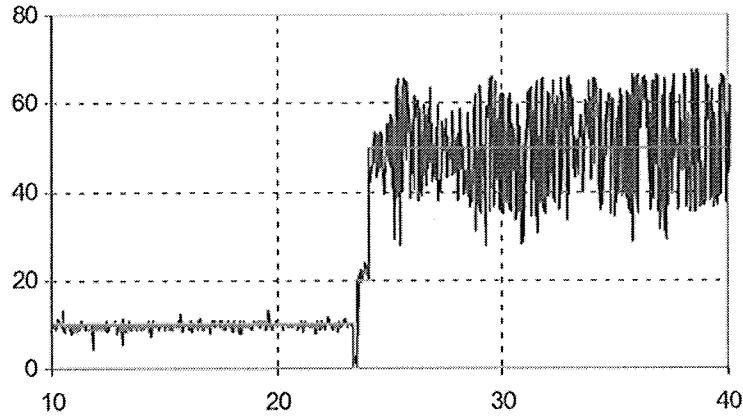


Benefits from fully instrumented process

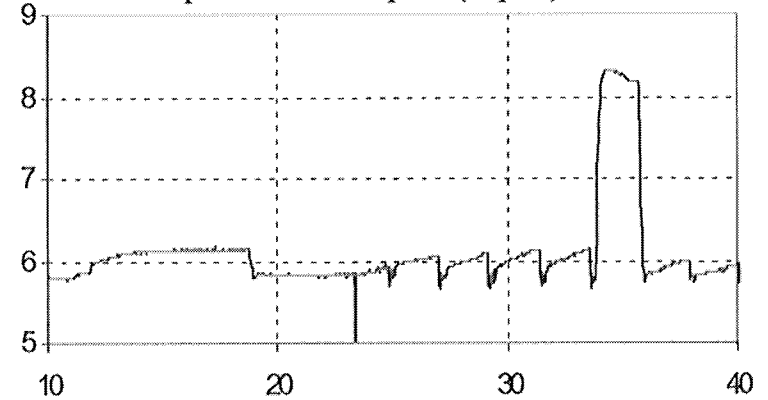
We can even get closer !...



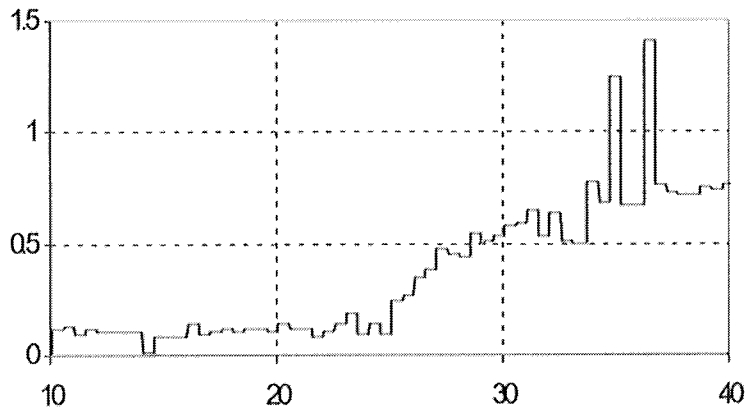
Input liquid flowrate (l/h)



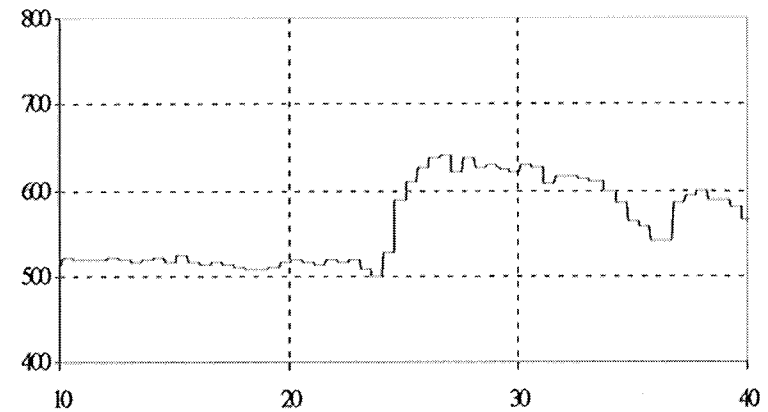
pH in the input (UpH)



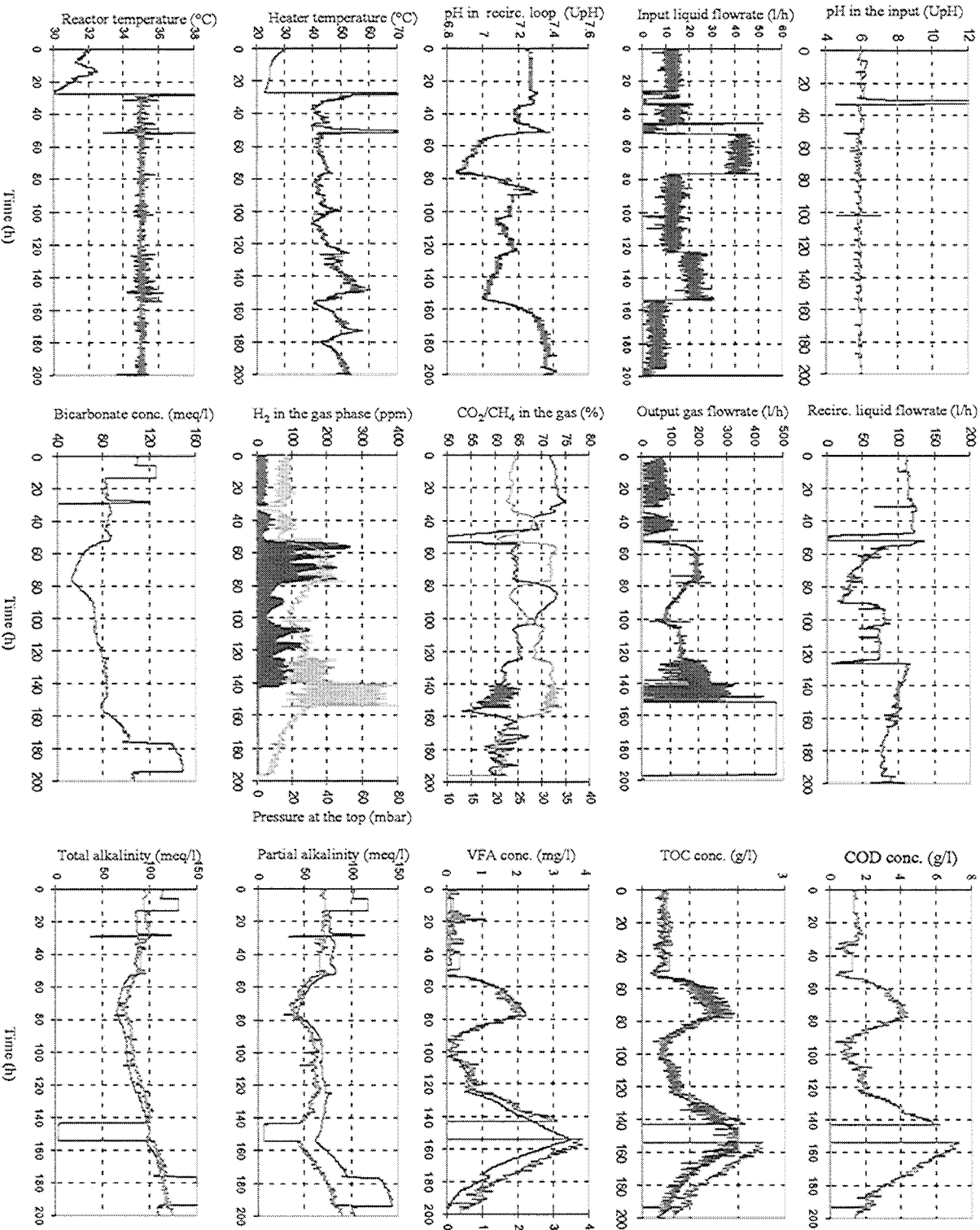
Specific Volatile Fatty Acids (g/l)



Dissolved CO₂



Benefits from fully instrumented process



Benefits from fully instrumented process

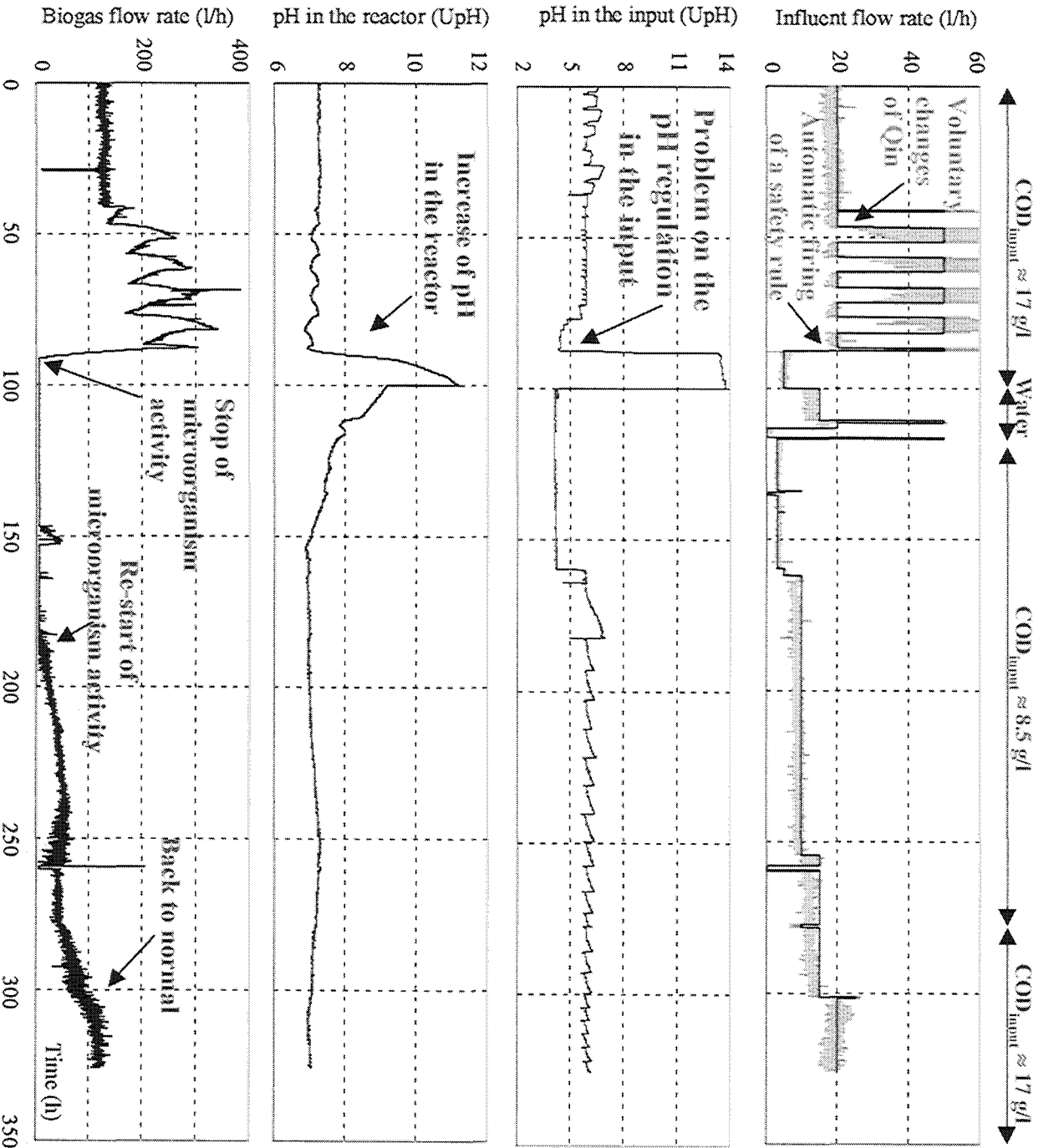
Advantages :

- ☺ Dynamic (vs. static) and global view of the process
- ☺ Deep understanding of the phenomena
- ☺ Door open to optimal management of WWTPs

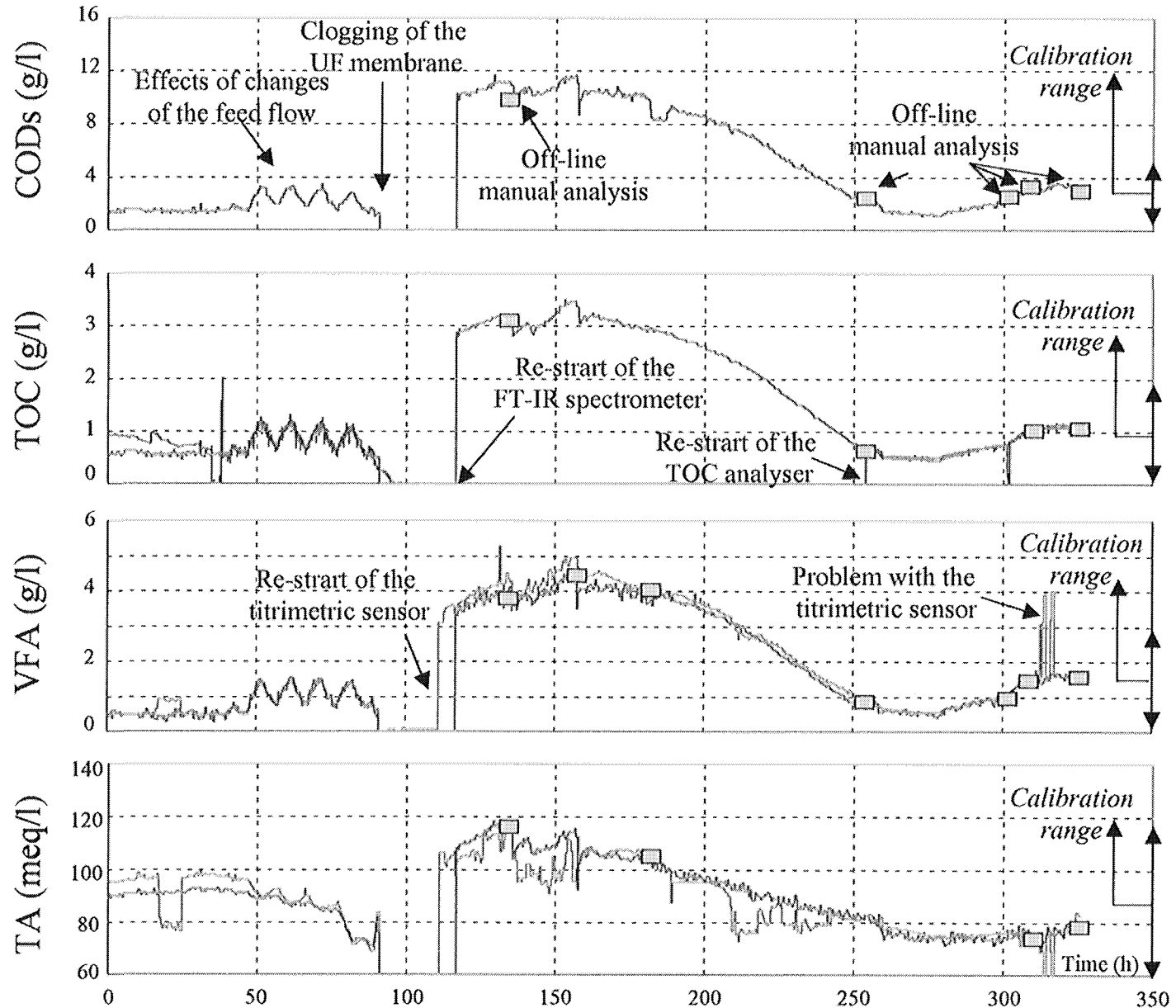
Drawbacks :

- ☹ Expensive (money *and* maintenance)

Application (1) : Monitoring of AD processes

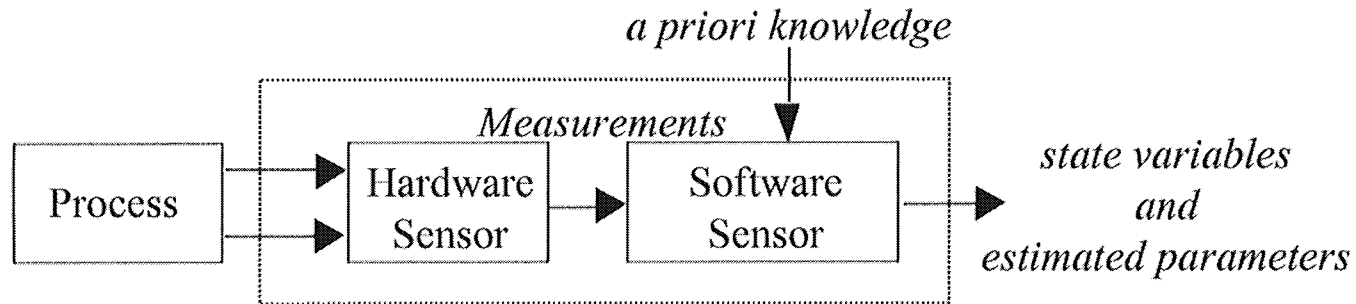


Application (1) : Monitoring of AD processes

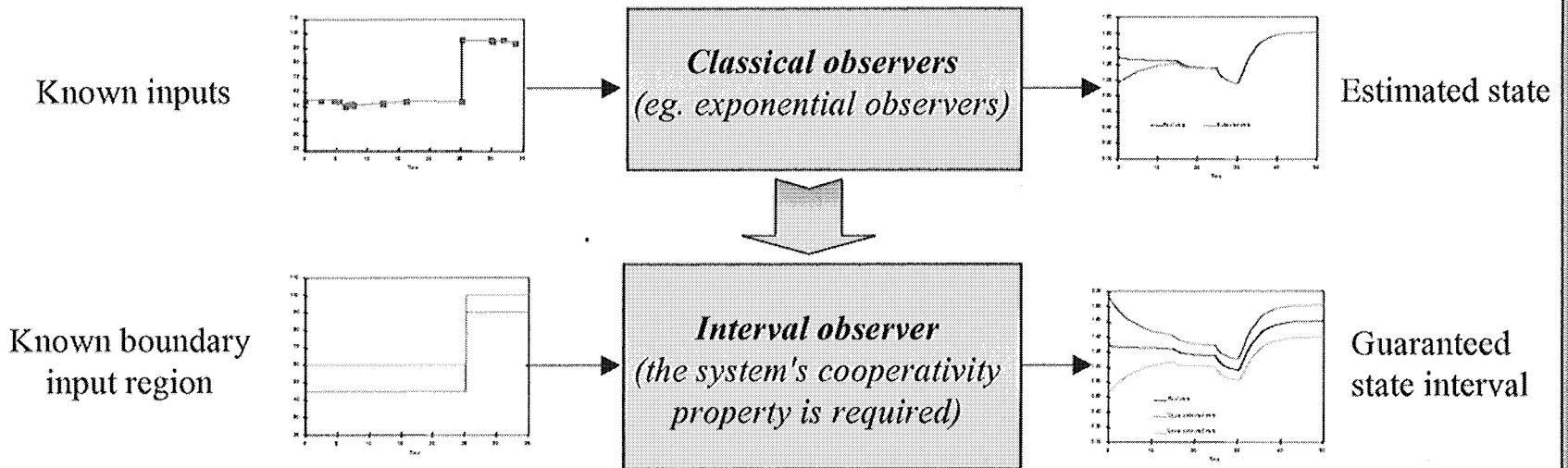


Application (2) : Software sensors

When technical solutions are not available, it can be useful to combine sensor signals within a mathematical framework in order to estimate unknown parameters.

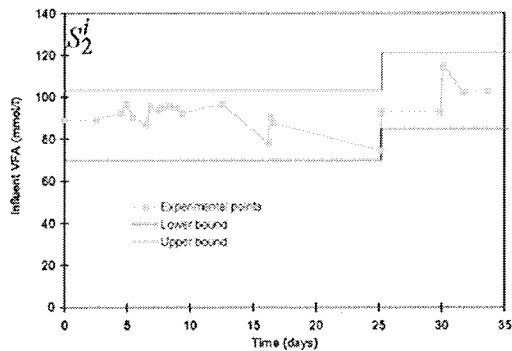
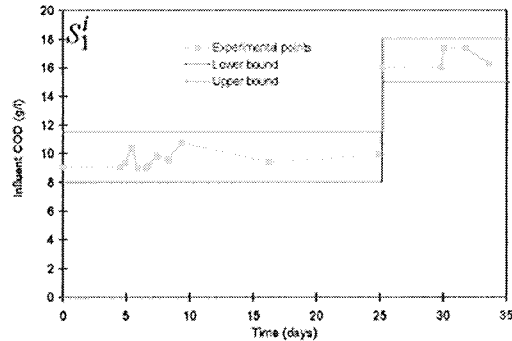
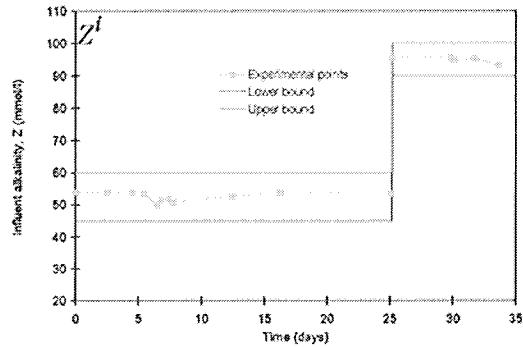


Software sensors in WWTPs : Internal observers

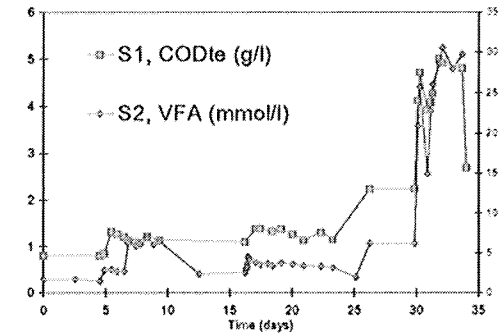
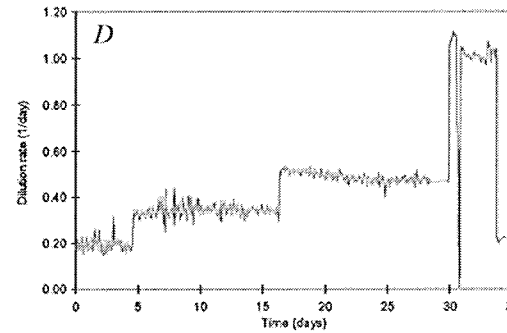


If the observer is cooperative, the estimated state are guaranteed to live within the estimated bounds

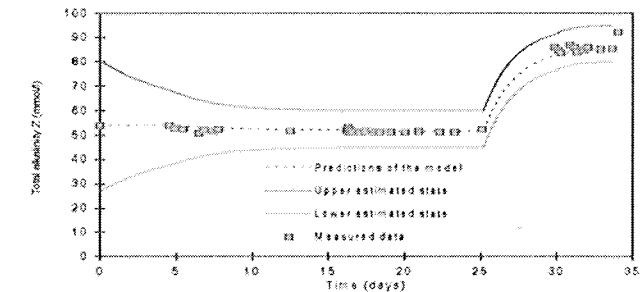
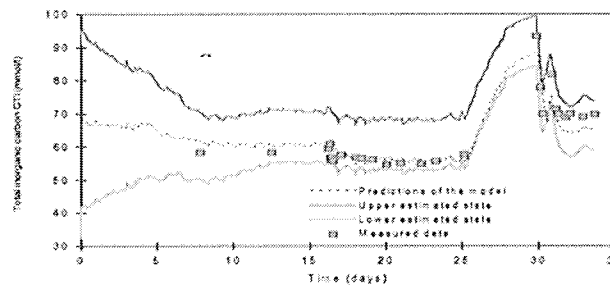
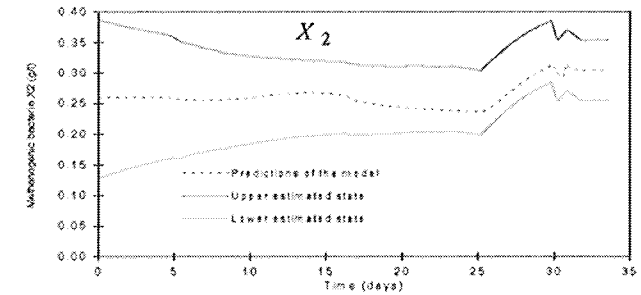
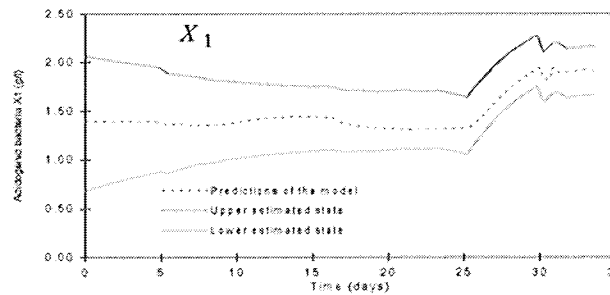
Hypothesis about the inputs of the process (knowledge of the bounds)



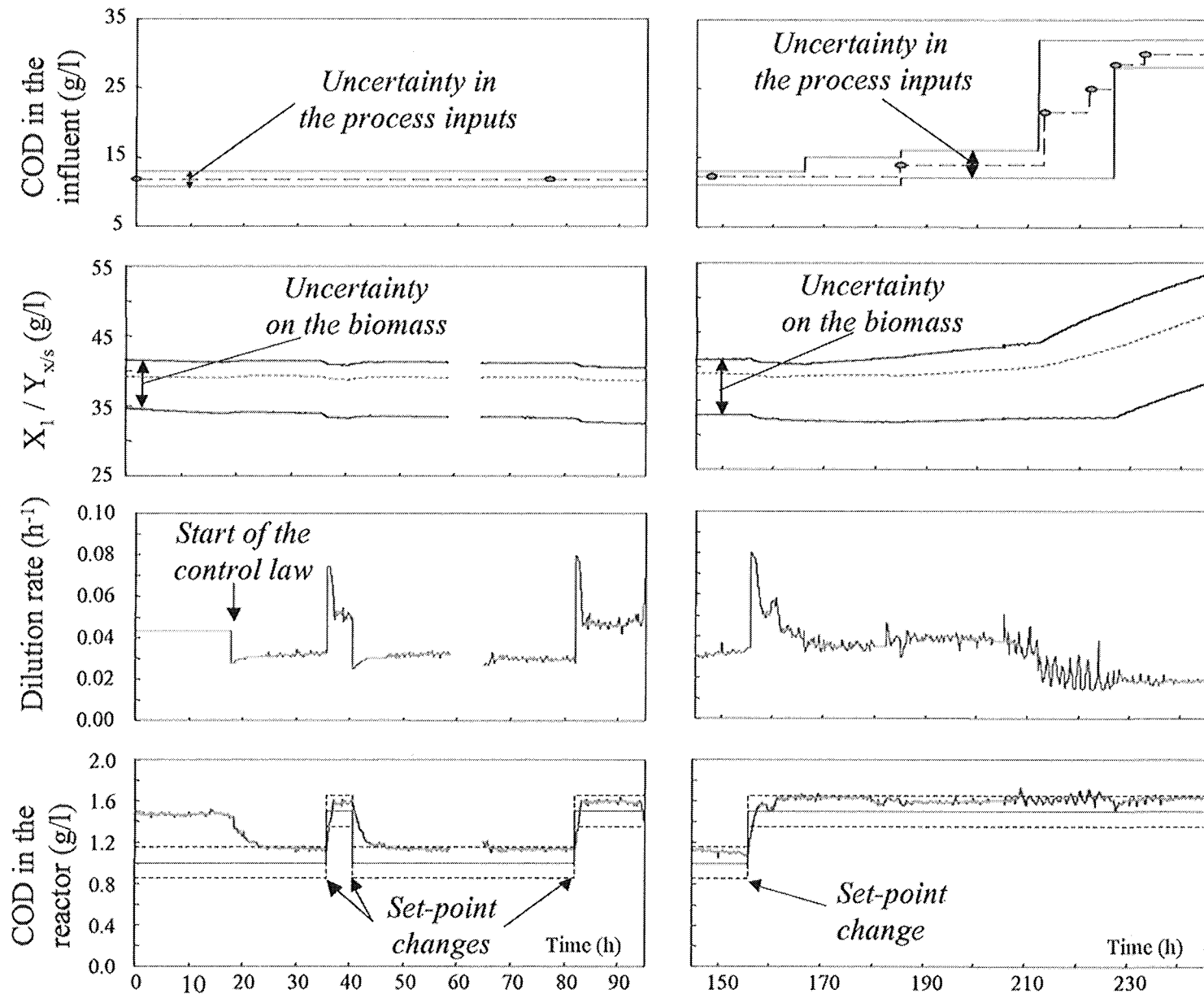
On-line measurements on the process



Estimations of the intervals : Comparison with experimental off-line data



Robust Interval Based Regulation of COD in the reactor



Conclusion

- ↪ *On-line instrumentation is mandatory*
- ↪ *It allows large benefits*
- ↪ *Reliability is coming*
- ↪ *In the near future : spectral measurements*
- ↪ *In the long future : molecular tools*

Thank you very much for your attention !



I will be very happy to answer your questions