



H4.SMR/1013-23

**SCHOOL ON THE USE OF SYNCHROTRON RADIATION
IN SCIENCE AND TECHNOLOGY:
"John Fuggle Memorial"**

3 November - 5 December 1997

Miramare - Trieste, Italy

Reality: Tangent Errors and Thermal Loads

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Reality: Tangent Errors and Thermal Loads

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Introduction

Third generation synchrotron radiation sources deliver VUV/X-ray beams of unprecedented quality and power. Can the beam features be conserved downstream to the experiments?

Conservation of emittance

The tolerable increase of emittance by the optics should be comparable to the stability specifications of the source parameters expected from the machine (e.g. $\pm 10\%$ source size and beam divergence).

a) *fundamental limits*

- optical aberrations

b) *technological limits*

- surface quality of mirrors/gratings
- quality of single crystals
- strain-free mechanical mounting
- stability of the optical element

Emittance

horizontal emittance.

$$\epsilon_x = \sigma_x \sigma'_x \text{ (mm mrad)}.$$

vertical emittance.

$$\epsilon_y = \sigma_y \sigma'_y \text{ (mm mrad)}.$$

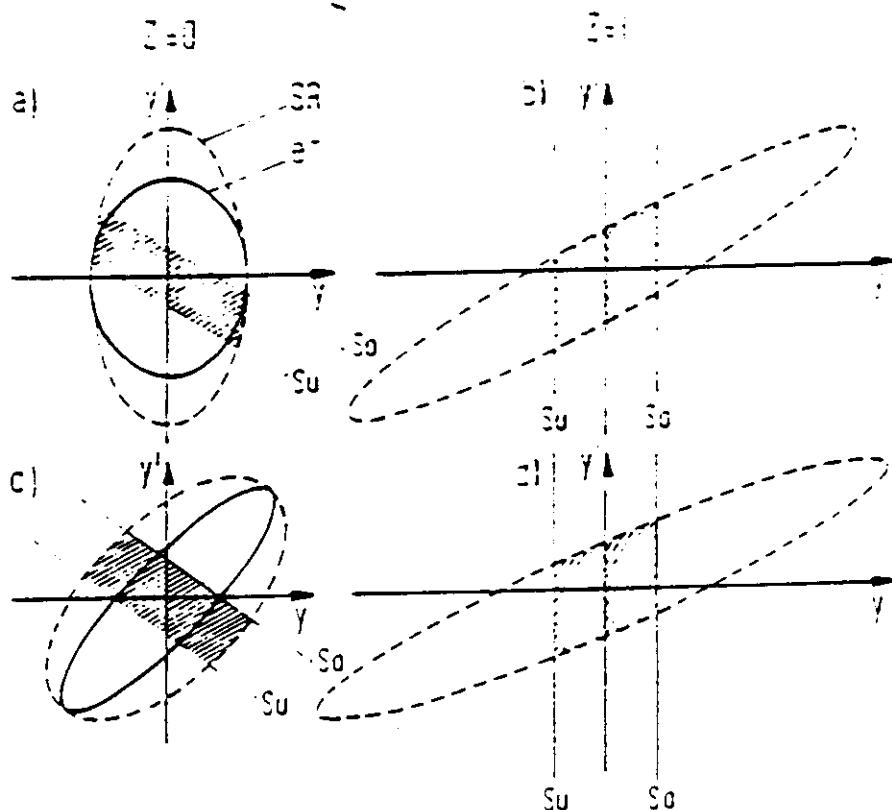


Fig. 22. Phase space ellipses for the vertical coordinate of the electron beam alone (solid lines) and including the SR divergency (dashed lines). The source is located at $Z = 0$, the light beam expands in the positive Z direction. The upright ellipse for SR at $Z = 0$ (a) is sheared while the beam moves to $Z = l$ (b). The invariants are the intersections with the y -axis, the projection on the y' -axis and the area. A slit (with boundaries S_u and S_o) inserted at $Z = l$ can be projected back to the origin (a). The shaded area is an invariant also. Figures (c) and (d) show the same transformation for an already tilted electron beam ellipse (divergent electron beam!). Similar graphs hold for the horizontal emittance (from Gudat and Kunz (1979)).

Synchrotron source characteristics

Brilliance

$$n(x, z, \vartheta, \psi, \varepsilon, t) \text{ [ph} \cdot \text{sec}^{-1} \cdot \text{mm}^{-2} \cdot \text{mrad}^{-2} \text{ per } 0.1\% \Delta\varepsilon / \varepsilon]$$

n is the number of photons with energy ε emitted at a time t from a source point (x, z) along the direction (ϑ, ψ) per time interval, unit source area, unit solid angle and 0.1% bandwidth.

Intensity

$$N(\vartheta, \psi, \varepsilon, t) = \int n dx dz \text{ [ph} \cdot \text{sec}^{-1} \cdot \text{mrad}^{-2} \text{ per } 0.1\% \Delta\varepsilon / \varepsilon]$$

N is given by integrating n over the source area.

Spectral flux

$$\phi_s(\varepsilon, t) = \int N d\vartheta d\psi \text{ [ph} \cdot \text{sec}^{-1} \text{ per } 0.1\% \Delta\varepsilon / \varepsilon]$$

ϕ_s is given by integrating N over the solid angle Ω .

Total flux

$$\phi_{tot}(t) = \int_0^{\infty} \frac{1}{\varepsilon} \phi_s d\varepsilon \text{ [ph} \cdot \text{sec}^{-1}]$$

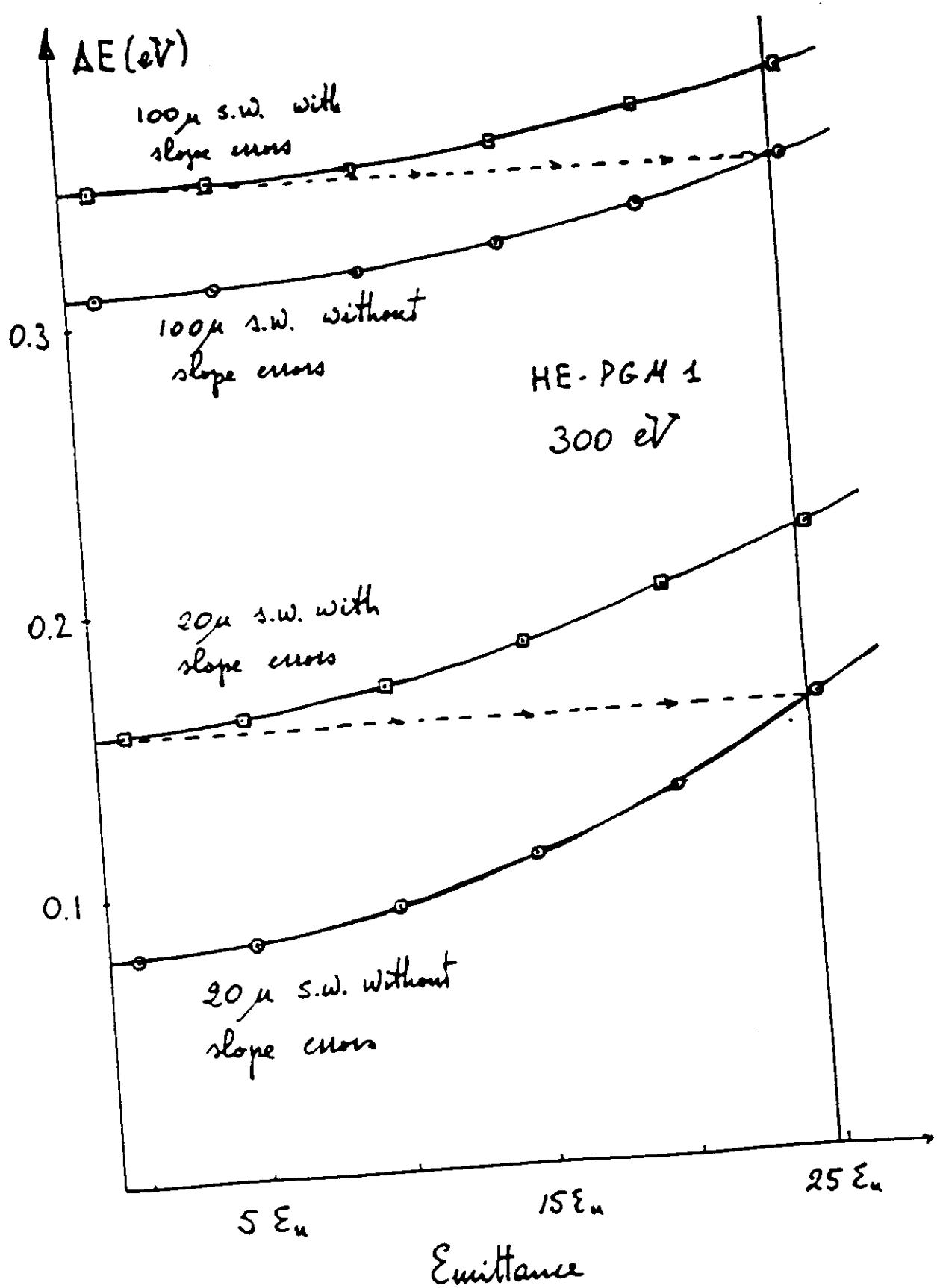
is given by integrating ϕ_s over the whole energy spectrum.

Surface quality

- Roughness
Few Å rms (state-of-the-art: feasible!)
- Slope errors
 $1 \div 2 \mu\text{rad}$

Type of mirror	Standard	Special	Prospective
flat	0.5"	0.2"	0.02"
spheric	1÷2"	0.5"	
aspheric	4÷5"	1÷2"	0.5"

slope error induced
"equivalent" emittance



Conservation of brilliance

Thermally-induced slope errors and defective manufacturing of the optical elements yield a loss of brilliance, by far the acceptable tolerances. Thus a reduction of thermal distortions and figure errors are of fundamental relevance for preserving beam brilliance.

- The vertical source size is smaller than horizontal source size, thus for having high energy resolution the dispersive plane should be vertical, and thus the **vertical brilliance should be conserved**.
- In grazing incidence the influence of **sagittal** and **tangential errors** at the image plane are different.

Slope errors

- Reflection law:

$$\hat{r} = \hat{i} - 2(\hat{i} \cdot \hat{n})\hat{n}$$

\hat{i} versor of the incident beam

\hat{r} versor of the reflected beam

\hat{n} versor of the normal to the surface

- Local variation of the normal $\delta\bar{n}$ implies a variation of the reflected beam:

$$\delta\bar{r} = -2[(\hat{i} \cdot \delta\bar{n})\hat{n} + (\hat{i} \cdot \hat{n})\delta\bar{n}]$$

- The deviation $|\delta\bar{r}_i|$ in the plane of incidence due to a variation $|\delta\bar{n}| = \delta\varphi$ is given by:

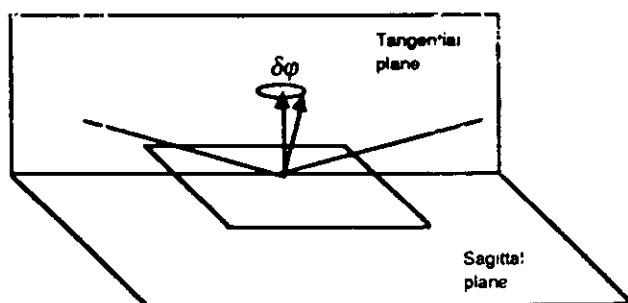
$$|\delta\bar{r}_i| = 2\sqrt{(\hat{i} \cdot \delta\bar{n})^2 + (\hat{i} \cdot \hat{n})^2 |\delta\bar{n}|^2} = 2\sqrt{\sin^2 \alpha (\delta\varphi)^2 + \cos^2 \alpha (\delta\varphi)^2} = 2\delta\varphi$$

- The deviation $|\delta\bar{r}_s|$ in a direction normal to the incidence plane due to a variation $|\delta\bar{n}| = \delta\varphi$ ($\hat{i} \cdot \delta\bar{n} = 0$) is given by:

$$|\delta\bar{r}_s| = 2\sqrt{(\hat{i} \cdot \hat{n})^2 |\delta\bar{n}|^2} = 2\cos \alpha (\delta\varphi)$$

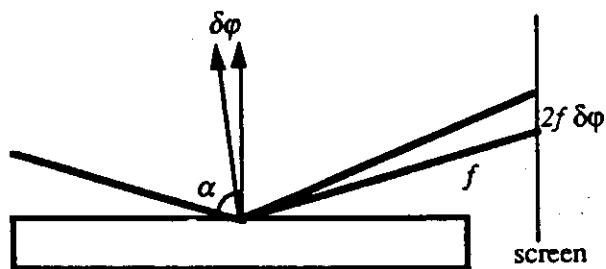
$|\delta\bar{r}_s|$ depends on the incident angle

- We suppose the distribution of slope errors to be gaussian: $\sigma = \delta\gamma$ (rms value). If the angular variation of the normal in tangential and sagittal planes are equal, it follows that $\delta\gamma = \sqrt{2} \delta\varphi$.



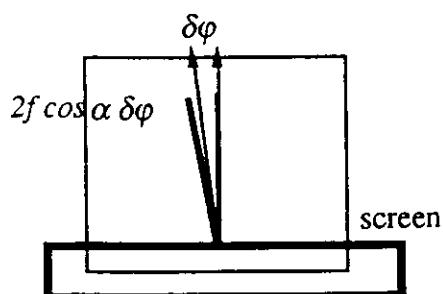
- aberration in the incidence plane:

$$\Delta z = 2f \delta\varphi$$



- aberration in a direction normal to the incidence plane:

$$\Delta y = 2f \cos \alpha \delta\varphi$$



Example:

incident angle	α	= 87 deg
rms value of surface slope errors	$\delta\gamma$	= 1 arcsec ($\sim 5 \mu\text{rad}$)
focal distance	f	= 3 m

$$\Delta z = 21.2 \mu\text{m rms}$$

$$\Delta y = 1.11 \mu\text{m rms}$$

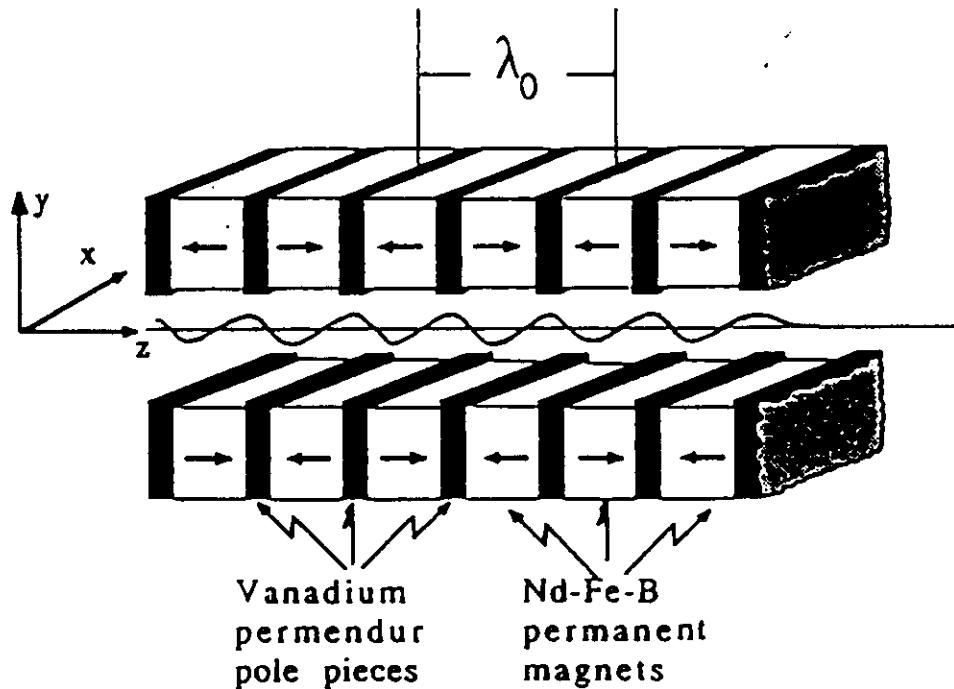
Heat loading

- Third generation synchrotron radiation sources will deliver radiation beams with *unprecedented power densities*. In particular multipolar magnetic devices, such as undulators and wigglers, will increase the brilliance of 4÷5 order of magnitude.
- Beamlime performance depends critically on *thermally-induced deformations* (besides manufacturing slope errors).

Heat loading effects

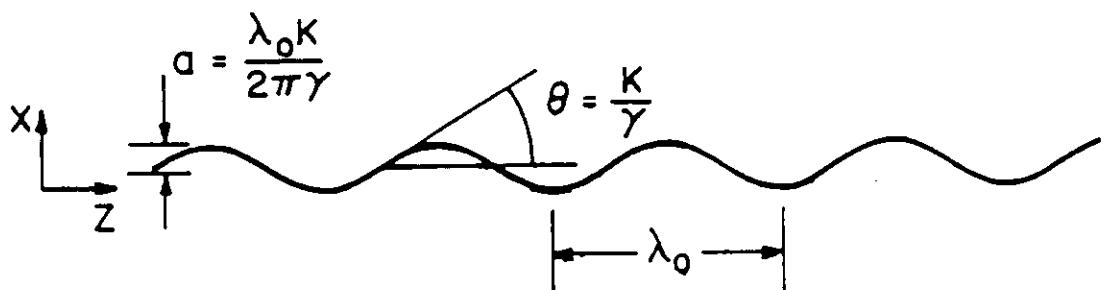
- Degradation of the optical properties of beamline reflecting/diffracting components:
 - thermally induced deformations on optical surfaces produce focal image broadening and/or shift;
 - large amount of absorbed power upsets the designed optical figure.
- Radiation damage.
- Breaking of the optical element.
- Total detrimental effects:
 - loss in photon flux
 - loss in energy resolution

INSERTION DEVICES TYPICAL STRUCTURE



$$B = B_0 \cos(2\pi z/\lambda)$$

B_0 (T) Peak Field at Poles



DEFLECTION PARAMETER $K = 0.934 \lambda_0 B_0$
 PARTICLE TRAJECTORY DETERMINES DEVICE
 CHARACTERISTICS

Total power for an ID source

$$P_{tot} [\text{W}] = 1.263 E_b^2 \langle B^2 \rangle I L$$

$$\langle B^2 \rangle \approx \frac{B_0^2}{2}$$

E_b storage ring energy [GeV]

B magnetic field [T]

I stored current [mA]

L ID length [m]

Angular distribution of power

(zero emittance)

$$\frac{d^2P}{d\theta d\psi} [\text{W}\cdot\text{rad}^{-2}] = P_{tot} \frac{21\gamma^2}{16\pi K} G(K) f_K(\gamma\theta, \gamma\psi)$$

$$\frac{d^2P}{d\theta d\psi} [\text{W}\cdot\text{mrad}^{-2}] = 10.84 B_0 E_b^4 N G(K) f_K(\gamma\theta, \gamma\psi)$$

θ horizontal observation angle

ψ vertical observation angle

N number of magnet periods

I stored current [A]

γ electron energy/m_ec²

$\gamma = 1957 E_b$ [GeV]

K deflection parameter

$K = 0.934 \lambda_0 [\text{cm}] B_0$

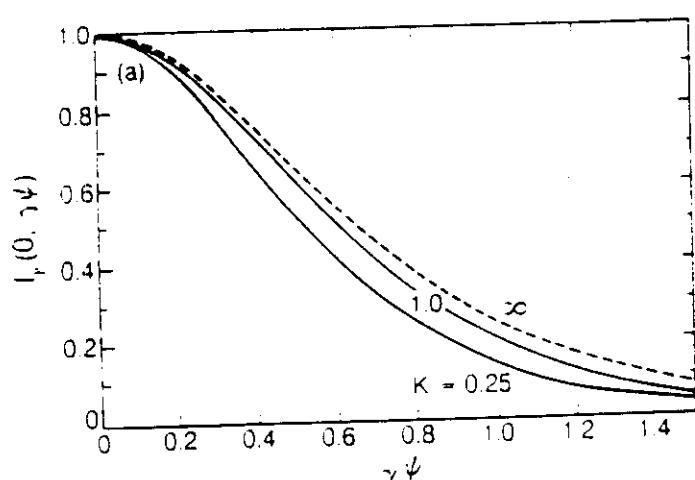
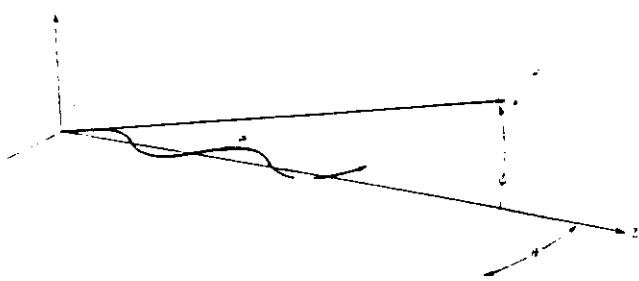
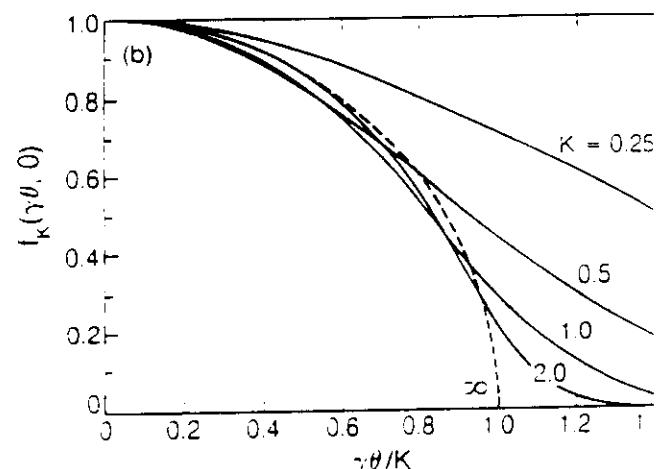
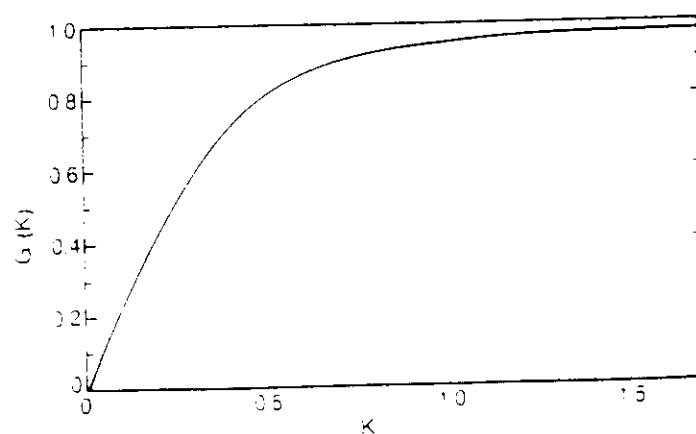
$G(K)$ angle independent factor

$G(K) \rightarrow 1$ as K increases from 0

$f_K(\gamma\theta, \gamma\psi)$ normalized angular distribution function

$f_K(0,0) = 1$ (on-axis, peak power density)

Coordinate system

The behavior of the function $f_K(0, \gamma\psi)$.The behavior of the function $f_K(\gamma\theta, 0)$.The behavior of the function $G(K)$.

Angular distribution function

The power envelope depends on the deflection parameter K .

Horizontal θ direction

$$\pm K / \gamma$$

Vertical ψ direction

$$\pm 1 / \gamma$$

If the ID works in the range of undulator mode ($K \leq 1$) the angular distribution of the nth harmonic is concentrated in a narrow cone whose half-width is given by:

$$\sigma_{\theta, \psi} \approx \sqrt{\frac{\lambda_n}{L}} = \frac{1}{\gamma} \sqrt{\frac{1 + K^2/2}{2nN}}$$

n harmonic number

λ_n wavelength of nth harmonic

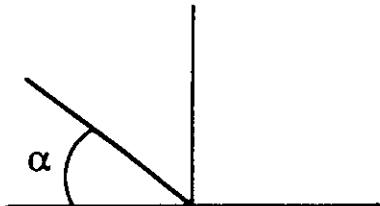
Power density per unit area

Normal incidence

$$\frac{d^2P}{dA} [\text{W} \cdot \text{mm}^{-2}] = \frac{d^2P}{d\theta d\psi} [\text{W} \cdot \text{rad}^{-2}] \frac{1}{R^2} [\text{mm}^{-2}]$$

R distance from ID source

For a given impinging angle α



- Reduction of the power density by $\sin(\alpha)$

Footprint

- For normal incidence: half-widths of the spot

$$\sigma_x = \sigma_\theta R$$

$$\sigma_y = \sigma_\psi R$$

- For α impinging angle: an increment by $1/\sin(\alpha)$

RELEVANT!

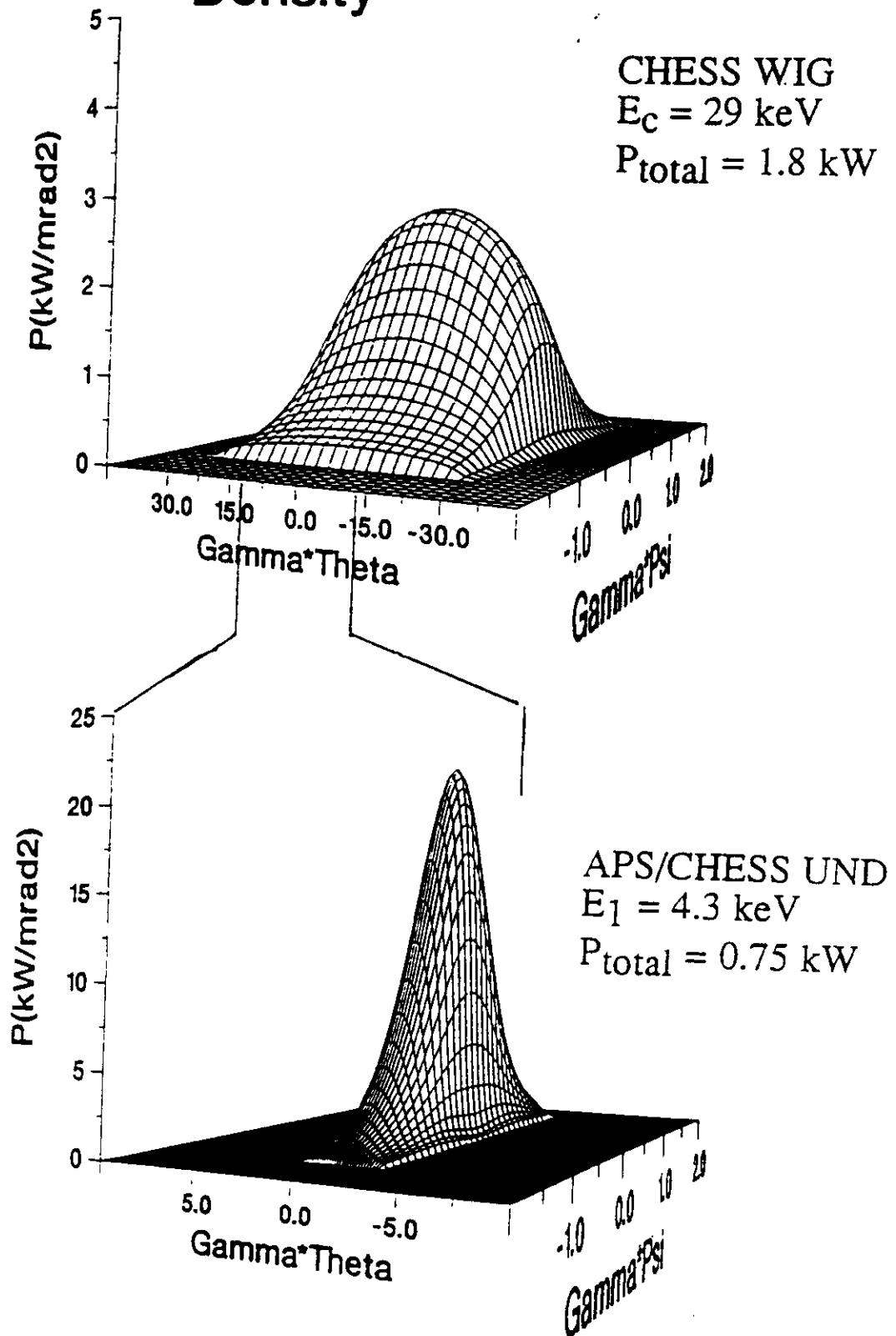
$$P_{tot} \sim E_b^2$$

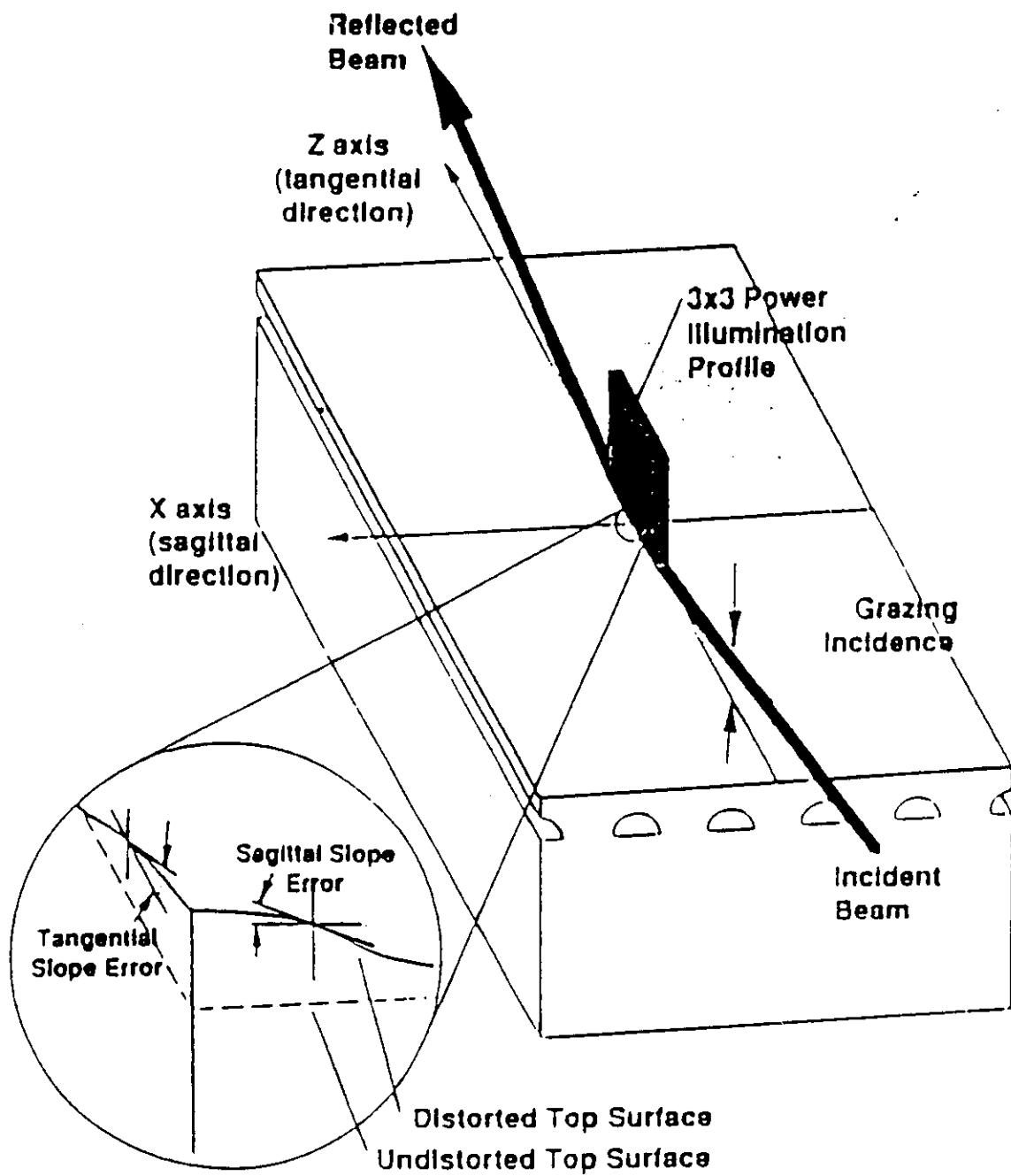
$$\frac{d^2 P}{d\theta d\psi} \sim E_b^4$$

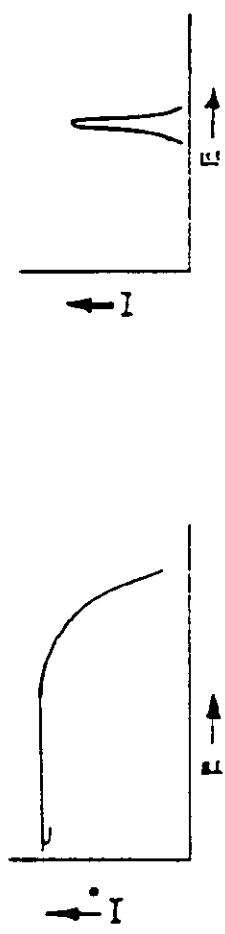
TYPICAL ID PEAK POWER DENSITIES

	NSLS			SSRL			PEP			CHESS			APS			ALS		
	SUW	U5	V1	X	UND	WIG	UND	UND A	WIG A	U5	W13.6							
x-ray	vuv																	
B ₀ (T)	6	0.45	1.3	1.3	0.2	1.0	0.45	0.8	1.0	0.95	1.0							
Poles	6	63	54	31	52	6	123	300	20	200	32							
Length(m)	0.53	2.4	1.96	2.0	2.0	1.05	2.0	5.0	1.5	5.0	2.2							
K	99	3	8	15	3	30	1.4	2.5	15	4	13							
P _{total} (kW)	38	0.1	1.5	1.6	0.3	1.8	0.75	9.8	4.6	2.5	1.5							
P(kW/mrad ²)	3.8	0.03	2.7	1.5	10	2.7	25	300	24	2.3	0.36							
P(W/mm ²) @ 10 m	38	0.3	27	15	100	27	244	3000	240	23	3.6							
σ'(v)mrad	0.12	0.4	0.1	0.1	0.04	0.06	0.06	0.044	0.044	0.2	0.2							
σ'(h)mrad	20	2.	1.36	2.5	0.2	3	0.14	0.18	1.1	1.36	5.0							

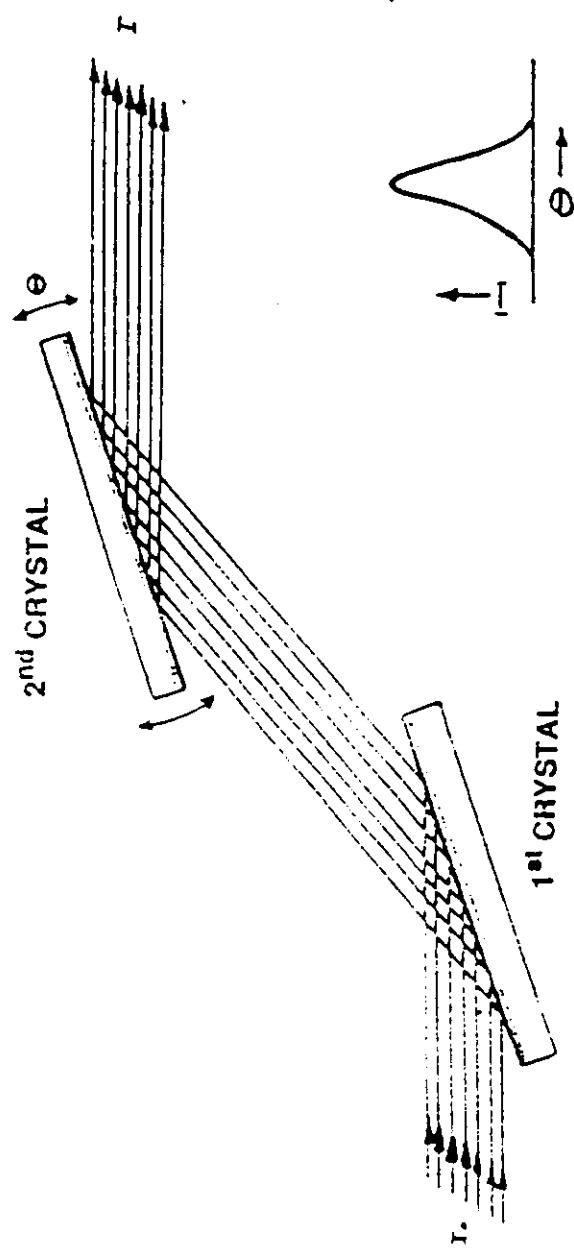
Angular Power Density



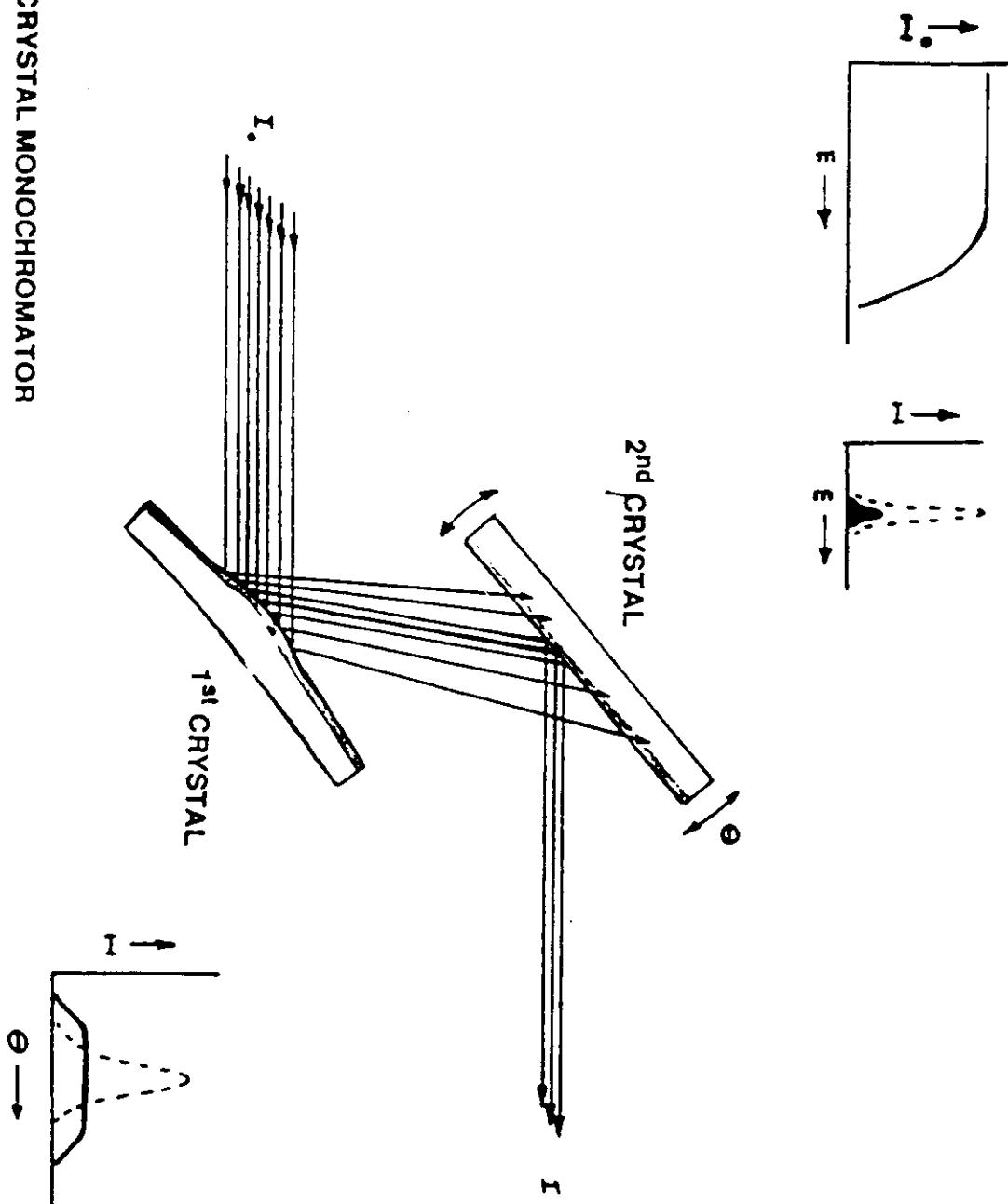


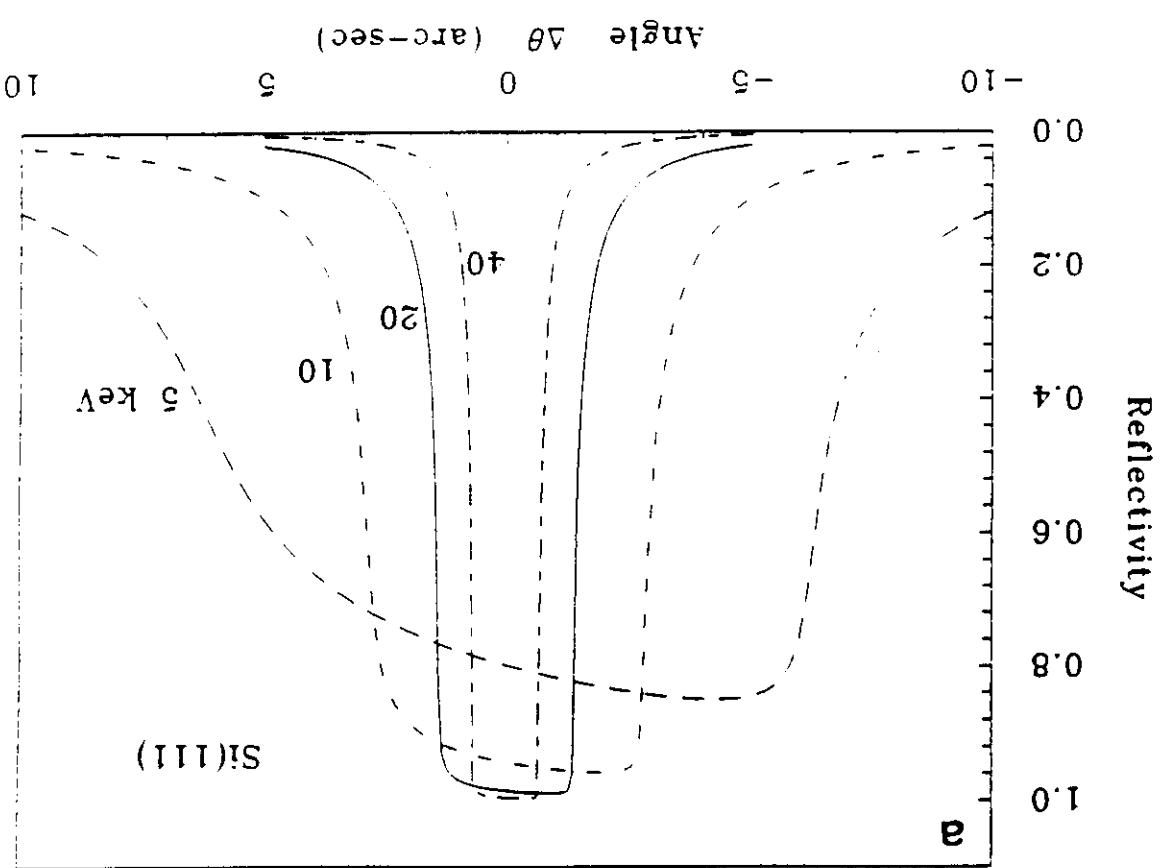


2 CRYSTAL MONOCHROMATOR

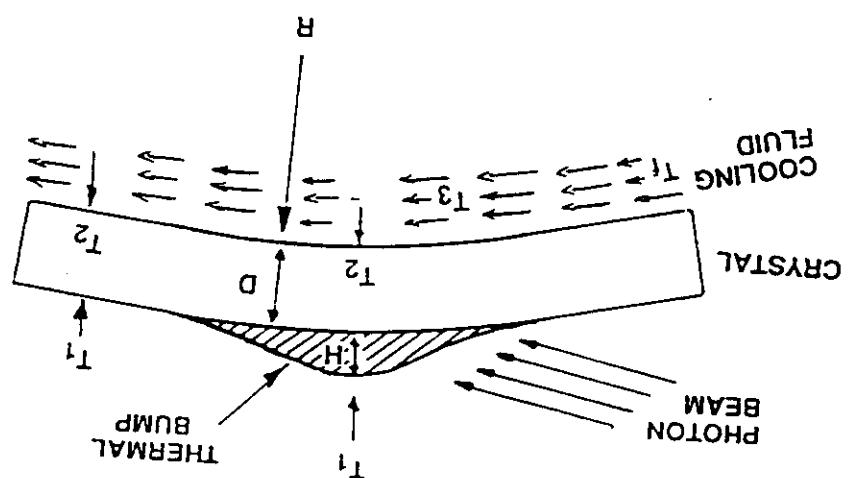


2 CRYSTAL MONOCHROMATOR





Schematic drawing of a silicon crystal showing distortion resulting from the high heat load of an intense x-ray synchrotron beam.



- <i>T</i> ₁	temperature of the diffraction surface [°C]
- <i>T</i> ₂	temperature of the crystal in contact with the fluid [°C]
- <i>T</i> ₃	average temperature of the fluid [°C]
- <i>T</i> _f	bulk temperature of the crystal [°C]
- <i>D</i>	thickness of the crystal above the cooling channel [cm]
- <i>Q</i>	heat flux per unit area [W·cm ⁻²]
- <i>C</i>	thermal conductivity of the crystal [W·cm ⁻¹ ·°C ⁻¹]
- <i>h</i>	film coefficient [W·cm ⁻² ·°C ⁻¹]
- <i>V_a</i>	volume specific heat of the fluid [J·cm ⁻³]
- <i>H_c</i>	depth of the cooling channel [cm]
- <i>V_a</i>	average velocity of the fluid [cm·sec ⁻¹]

Scheme:
 a) the crystal is a plate of uniform thickness
 b) no spreading of the heat parallel to the surface
 c) backside cooling

Thermal Distortions

- R is proportional to figure of merit k/a .
- R does not depend on crystal thickness D .
- R is independent on the cooling efficiency.
- The thickness of the crystal below the cooling channel stiffens the crystal and reduces the bowing.

Remarks:

$\alpha [^{\circ}\text{C}^{-1}]$ thermal expansion coefficient.

$$R = \frac{\alpha \Delta T}{D} = \frac{\alpha \theta}{k}$$

The radius R of the bowing is:
 caused by the thermal expansion of the crystal in
 the direction parallel to the surface, due to the
 thermal variation along the depth of the crystal.

1. bending

Three different components of distortion

$$\Delta\Theta_s = 34 \text{ arcsec} \cdot \text{cm}^{-1}$$

and the "bowing distortion" for unit length is:

$$R = 6 \text{ } 10^3 \text{ cm}$$

- heat flux $\dot{Q} = 100 \text{ W} \cdot \text{cm}^{-2}$

Silicon Crystal: $\alpha = 2.5 \text{ } 10^{-6} \text{ } ^\circ\text{C}^{-1}$; $k = 1.5 \text{ W} \cdot \text{cm}^{-1} \cdot ^\circ\text{C}^{-1}$;

Example:

AL distance along the bowed surface

$$\Delta\Theta_s = \frac{k}{\alpha} \frac{\dot{Q} AL}{AT}$$

given by:

Approximately the change in the angle of the surface is

- For reducing the bump:
 - ==> improvement of the figure of merit k/α .
 - ==> thin crystals
 - ==> high cooling efficiency

- For small value of D the second term dominates and H depends mostly on value of D .
- For large crystal thickness the first term dominates and H depends mostly on expansion coefficient α .
- H is proportional to the expansion coefficient α .
- H is inversely proportional to h that is related with the cooling efficiency of the fluid.

Remarks:

$$H = \alpha \left(\frac{\partial D^2}{\partial T} + \frac{h}{2k} + \Delta T^3 D \right)$$

that is:

$$H = \alpha D \left(\frac{2}{\Delta T^{12}} + \Delta T^{23} + \Delta T^3 \right)$$

by:

caused by the thermal expansion of the crystal in the direction perpendicular to the surface, due to the thermal variation along directions parallel to the crystal surface. The height H of the bump is given by:

Approximatively the shape of the bump can be considered Gaussian, then the maximum slope error is given by:

$$\Delta\theta_{max} = \pm 1.4 \frac{FWHM(spot\ size)}{H}$$

• heat flux $Q = 100 \text{ W}\cdot\text{cm}^{-2}$; $FWHM = 2 \text{ cm}$; $V_a = 100 \text{ cm}\cdot\text{sec}^{-1}$

Example: Silicon Crystal:
 $\alpha = 2.5 \cdot 10^{-6} \text{ }^{\circ}\text{C}^{-1}$; $k = 1.5 \text{ W}\cdot\text{cm}^{-1}\cdot\text{C}^{-1}$; $D = 0.2 \text{ cm}$; $H_c = .25 \text{ cm}$.

$FWHM$ depends on the spot size on the crystal

$$H = 0.54 \mu\text{m}, \Delta\theta_{max} = \pm 7.8 \text{ arcsec}$$

$$H = 0.14 \mu\text{m}, \Delta\theta_{max} = \pm 2.0 \text{ arcsec}$$

• Liquid Gallium ($C_v = 2.4 \text{ J}\cdot\text{cm}^{-3}$)
 $\leftarrow h = 5 \text{ W}\cdot\text{cm}^{-2}\cdot\text{C}^{-1}$
 $\leftarrow AT_3 = 1.7 \text{ }^{\circ}\text{C}$

• Water ($C_v = 4.1 \text{ J}\cdot\text{cm}^{-3}$)
 $\leftarrow h = 1 \text{ W}\cdot\text{cm}^{-2}\cdot\text{C}^{-1}$
 $\leftarrow AT_3 = 0.4 \text{ }^{\circ}\text{C}$

- The d-spacing variation deforms asymmetrically the rocking curve.
- The angular error $\Delta\theta$ depends on figure of merit k/a and on the photon energy, as well as on the cooling efficiency.

Remarks:

$$\Delta\theta = \alpha \left(\frac{\partial \theta}{\partial T} \right) \int \frac{k}{h + H^* V^* C^*} dx$$

that is:

$$\Delta\theta = \alpha \alpha \Delta T$$

The variation in the diffraction angle is given by:
caused by the thermal gradient along the crystal.

3. variation of the crystal lattice spacing

- This shifts are similar to the widths of the rocking curve of perfect silicon crystal at this energy and cause a mismatch between the first and the second crystal in a double crystal monochromator.

$$\Delta\vartheta = \pm 14.7 \text{ arcsec}$$

$$\begin{aligned}
 \leftarrow & \Delta T_1 = 114^\circ\text{C} \\
 \leftarrow & \Delta T_3 = 0.4^\circ\text{C} \\
 \leftarrow & h = 1 \text{ W}\cdot\text{cm}^{-2}\cdot\text{C}^{-1} \\
 \bullet & \text{Water } (C_v = 4.1 \text{ J}\cdot\text{cm}^{-3})
 \end{aligned}$$

$$\Delta\vartheta = \pm 4.6 \text{ arcsec}$$

$$\begin{aligned}
 \leftarrow & \Delta T_1 = 35^\circ\text{C} \\
 \leftarrow & \Delta T_3 = 1.7^\circ\text{C} \\
 \leftarrow & h = 5 \text{ W}\cdot\text{cm}^{-2}\cdot\text{C}^{-1} \\
 \bullet & \text{Liquid Gallium } (C_v = 2.4 \text{ J}\cdot\text{cm}^{-3})
 \end{aligned}$$

$$\begin{aligned}
 \vartheta(8 \text{ keV}) &= 14.3 \text{ deg} \\
 \bullet \text{heat flux } Q &= 100 \text{ W}\cdot\text{cm}^{-2}; V_a = 100 \text{ cm}\cdot\text{sec}^{-1};
 \end{aligned}$$

Example: Silicon Crystal:
 $\alpha = 2.5 \cdot 10^{-6} \text{ C}^{-1}$; $k = 1.5 \text{ W}\cdot\text{cm}^{-1}\cdot\text{C}^{-1}$; (1,1,1) planes
 $D = 0.2 \text{ cm}$; $H_c = 0.25 \text{ cm}$

First optical element

• X-ray mirror

- working condition:
 - . total external reflection
 - . deflecting/focusing
 - . filtering
 - thermal load:
- required slope error or figure tolerance:
 - . low glancing angle ==> large spread-out
 - . $1 \div 2 \text{ mrad}$

• Perfect single crystal

- working condition:
 - . Bragg diffraction
 - . optical function:
 - thermal load:
 - . monochromatizing
 - . within Darwin widths
- allowable thermal distortion of the atomic planes:
 - . smaller incident angles ==> higher power density

Minimising heat load problem

- Graphite, Kr gas, Al, Be...)

- Use of cooled filters:

- Choice of coolant (H_2O , Ga, N₂, Propane...)

- Optimisation of cooling geometry

- Improving cooling efficiency:

- SiC, Diamond...

- Choice of materials:

- Applying an opposite mechanical momentum

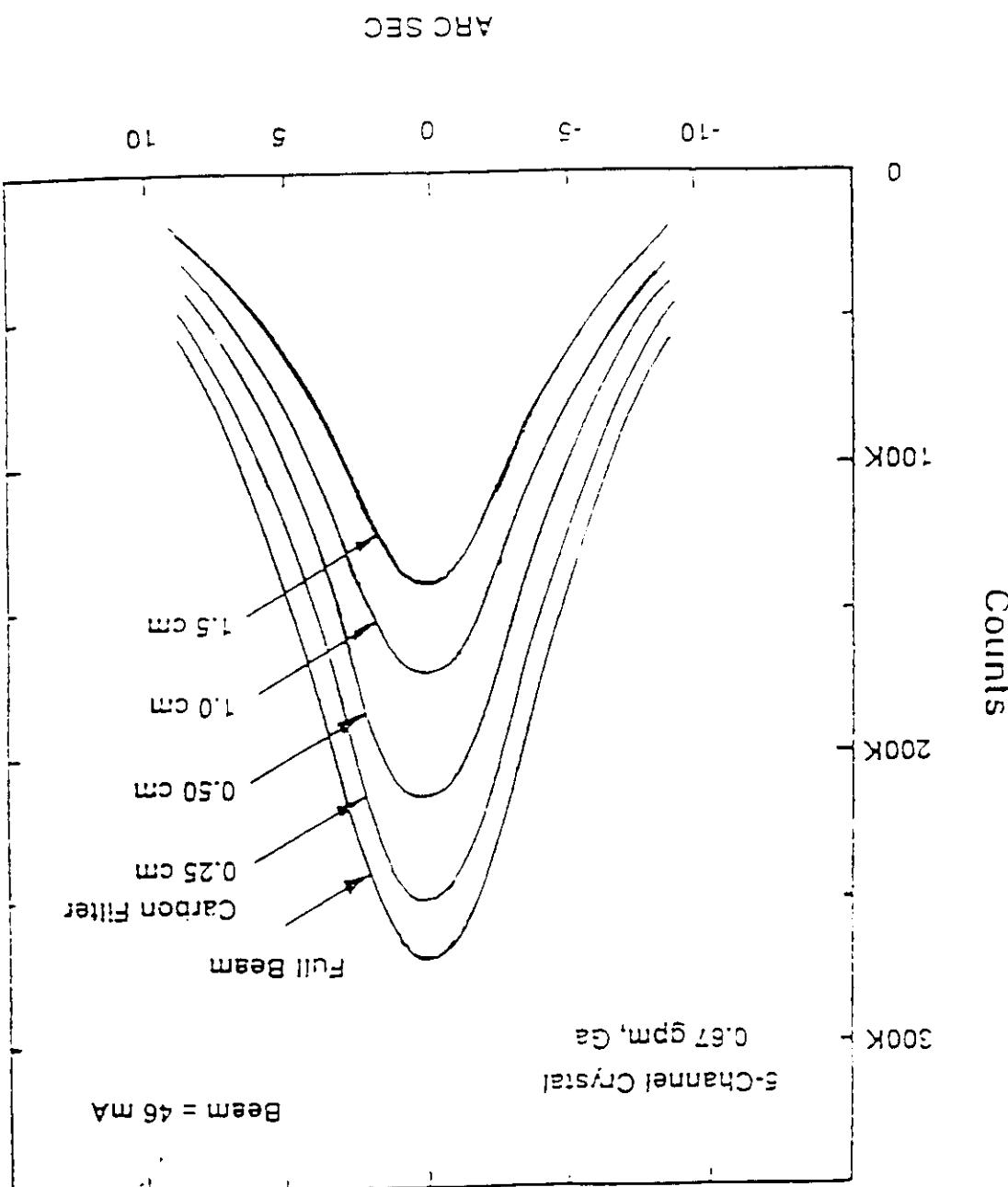
- Cryogenic cooling

- Thin crystals

- Heating from the backside

- Various innovative schemes:

Plot of the counting rate from the diffracted beam of the CHESS two crystal monochromator as a function of the carbon absorber thickness in the beam.



- a) optimization of microchannel/fin widths
- b) aspect ratio 10:1
- c) increment of the cooled area by a factor of 10
- d) laminar water flow

. features:

c) **microchannels:**

- . thickness under the channels reduces the bowing
- . increment of the effective transfer area
- . increment of cooling efficiency

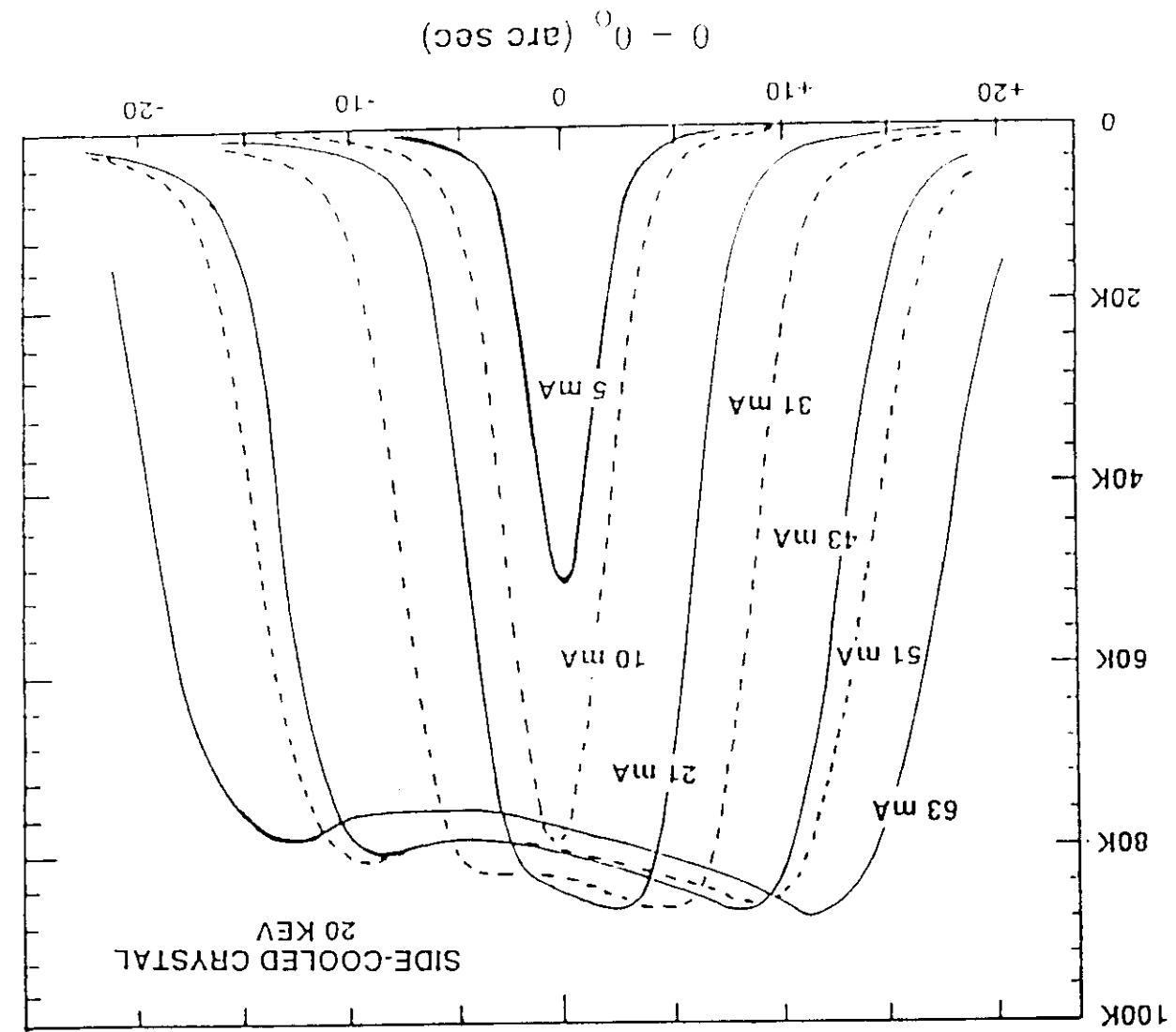
b) **channels:**

- . simple and more common solution
- . for small heat loads (few W/cm^2)
- . efficient transfer medium (eutectic alloy InGa, In foil)
- . side and/or backside (i.e. water cooled copper block)

a) **flat plate:**

Cooling geometries

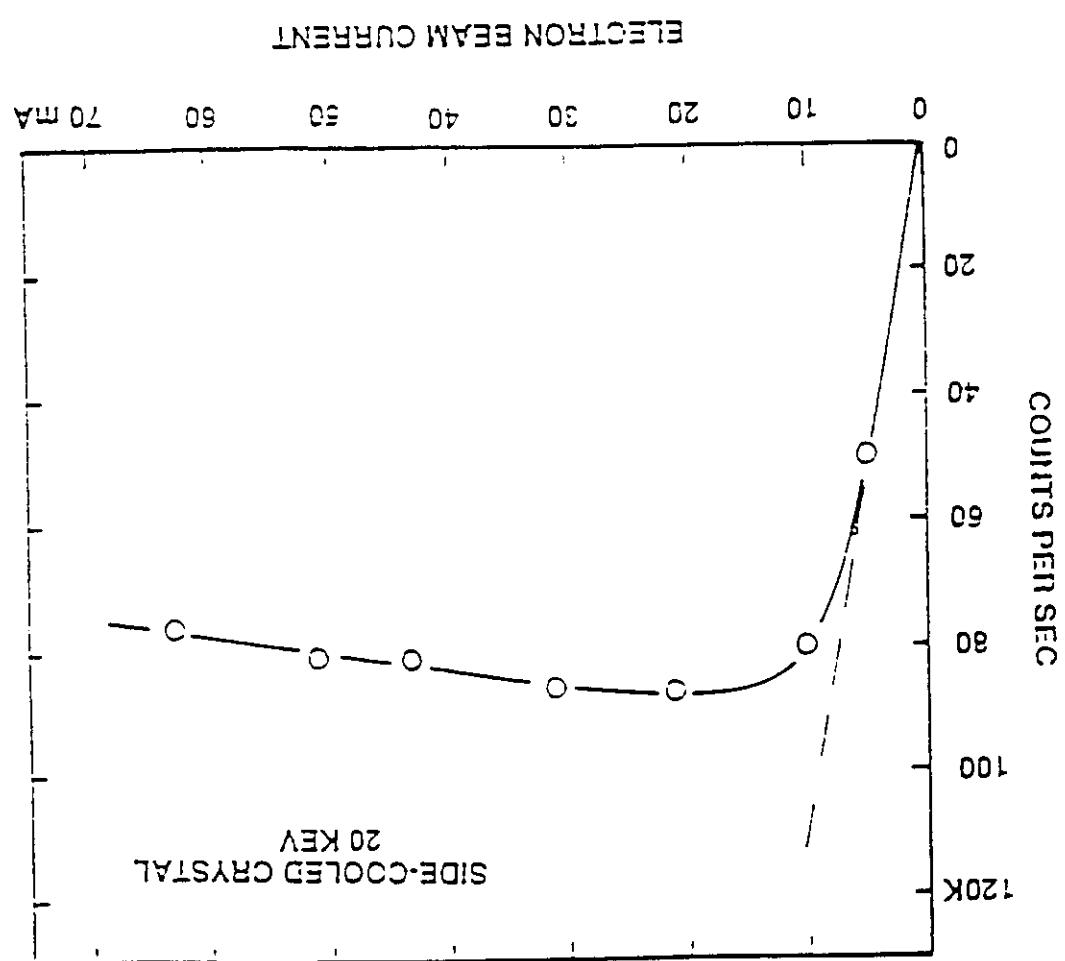
COUNTS PER SEC



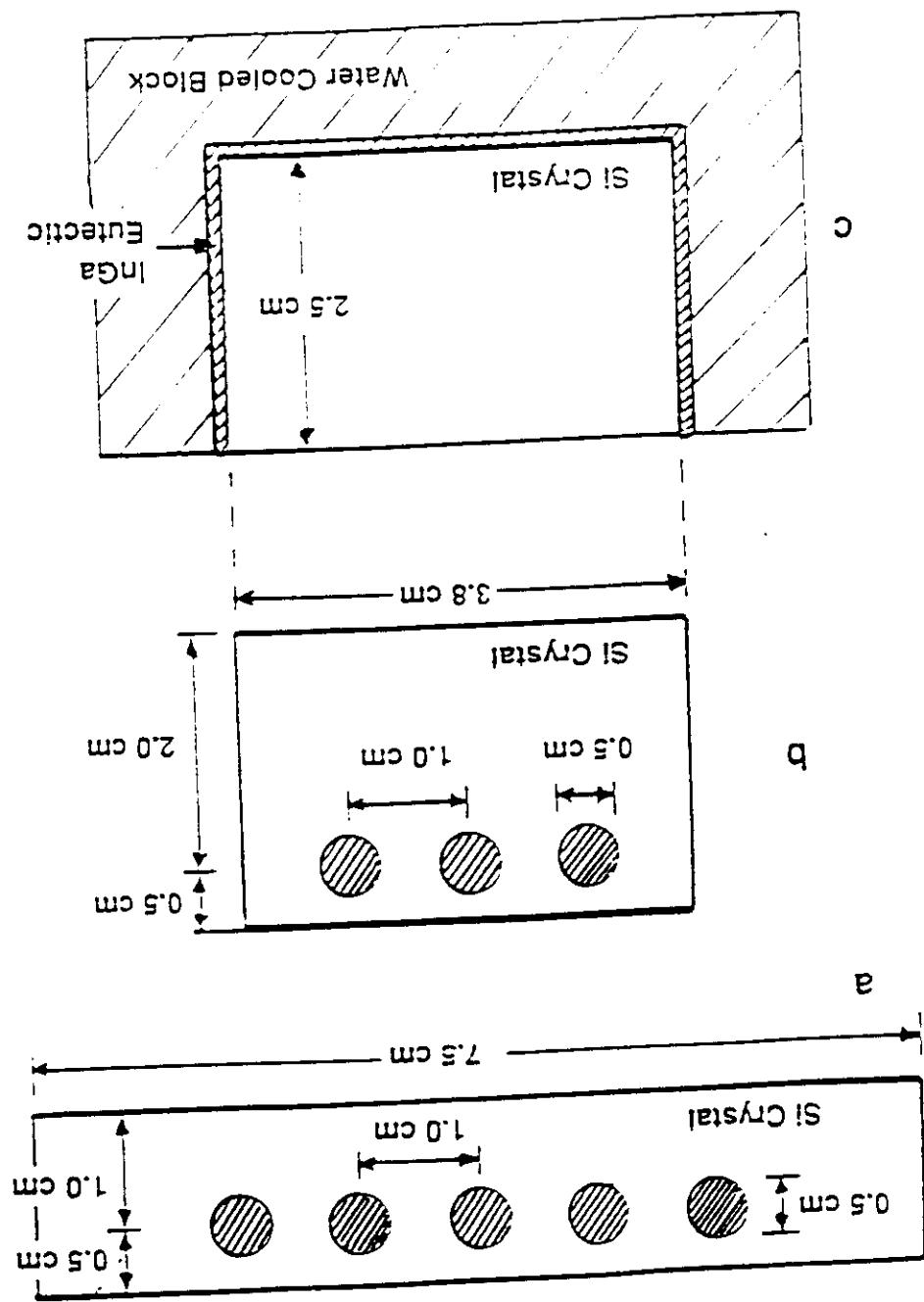
currents in the storage ring.

Rocking curves for the side-cooled, bottom-cooled crystal for different

Plot of the peak counting rate in the CHESS two crystal monochromator versus electron beam current in the storage ring when the first crystal is the standard side-cooled, bottom cooled silicon (111) crystal.

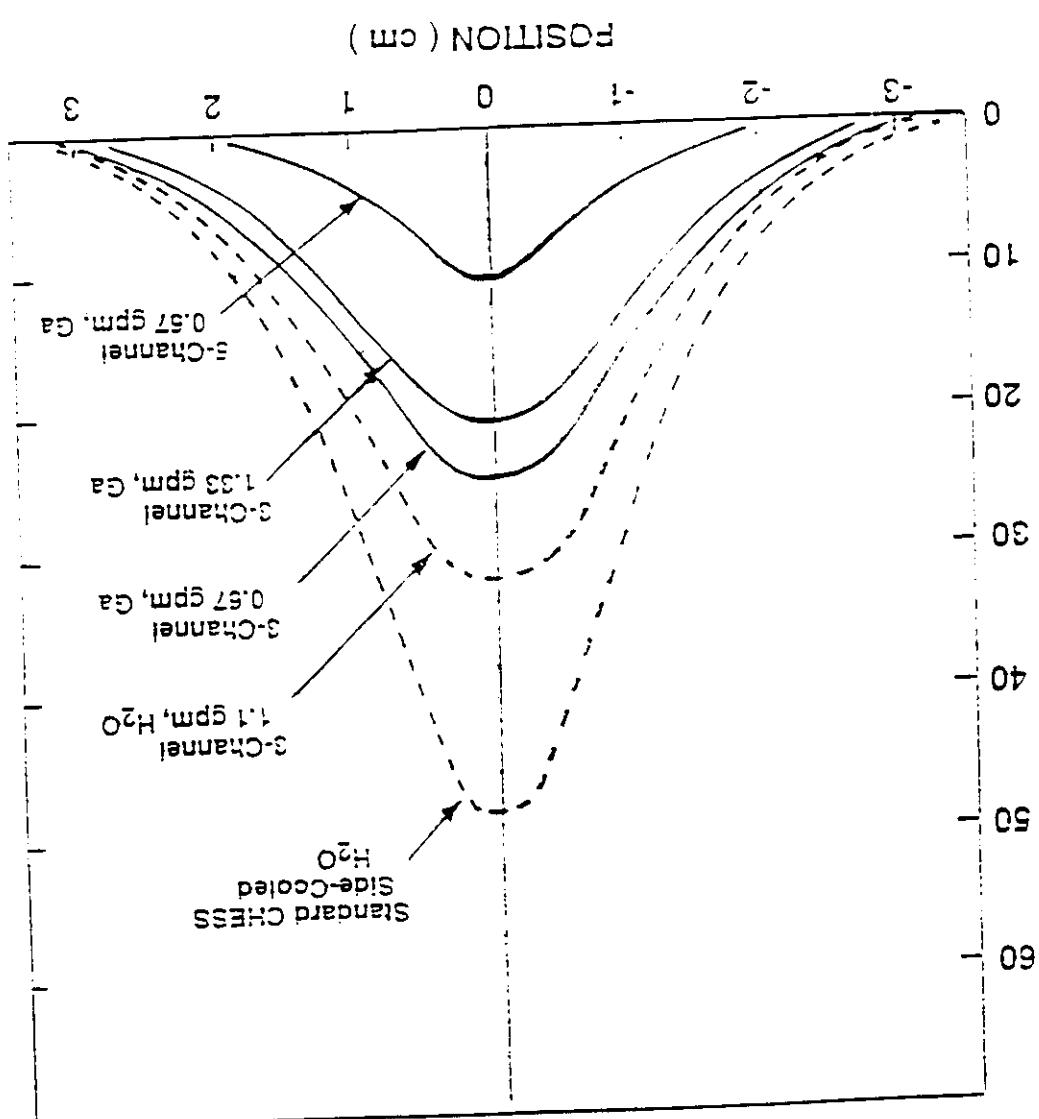


Drawings of the cross sections of the three cooled silicon crystals used in the Wigglér experiments.

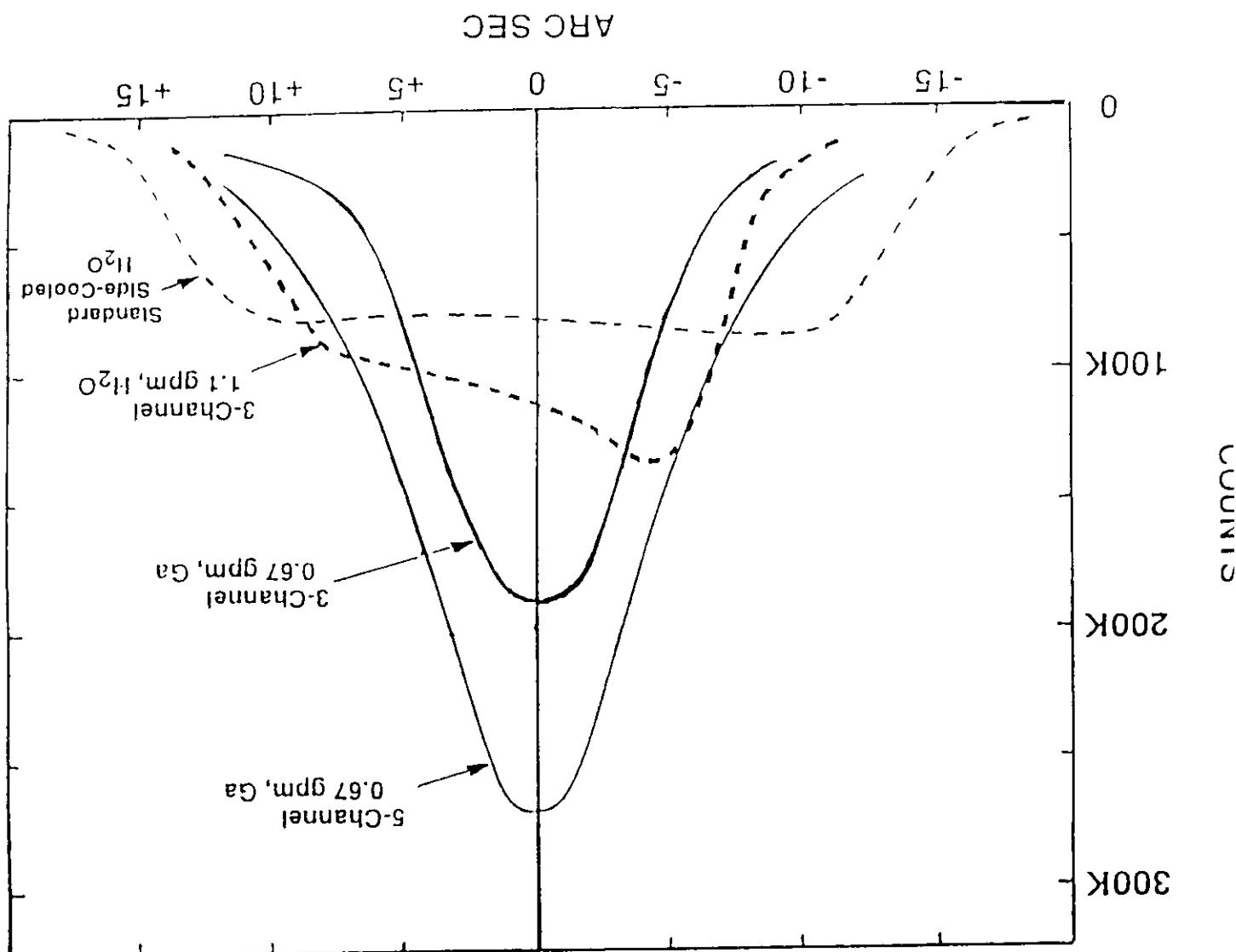


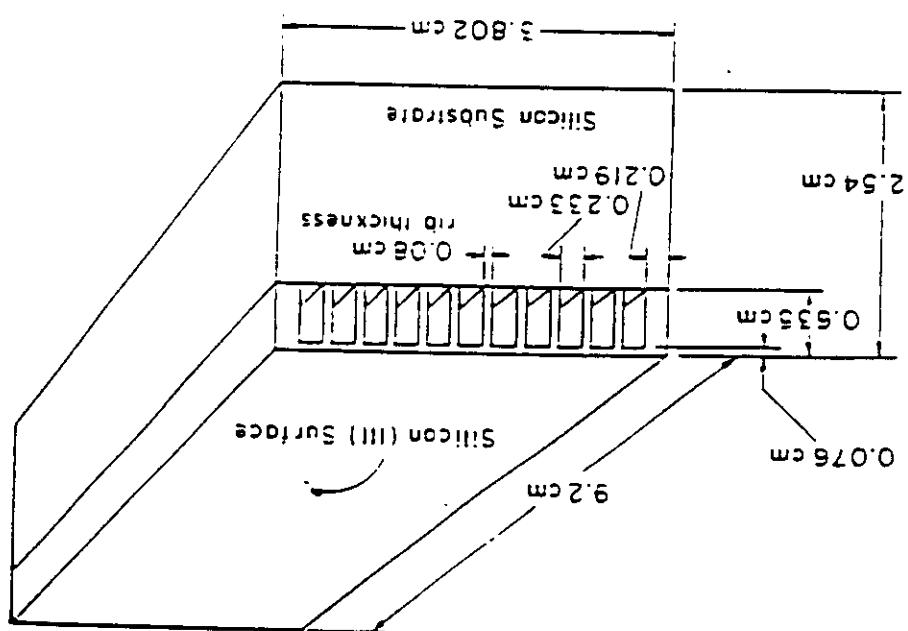
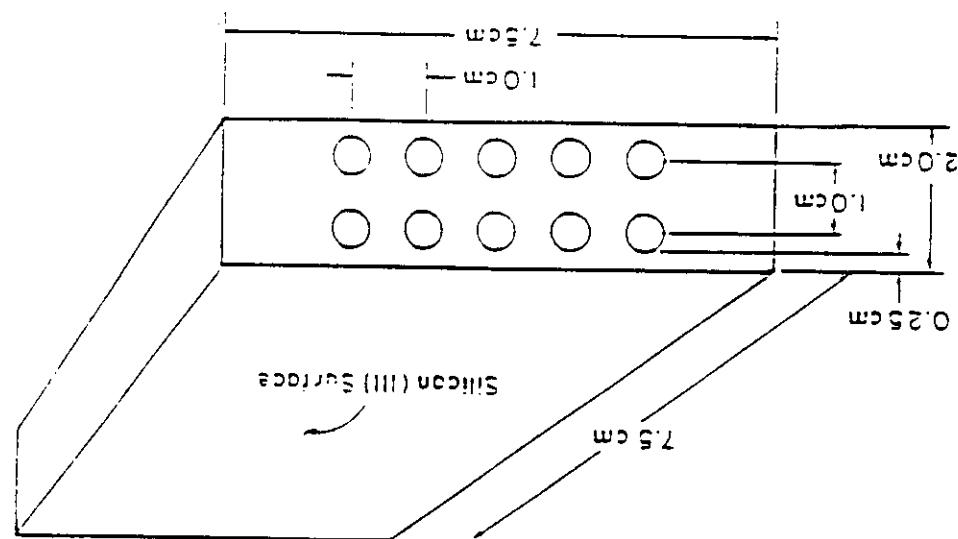
SURFACE TEMPERATURE PROFILE, ΔT ($^{\circ}\text{C}$)

Plot of the surface temperature profile in the direction of the beam for the three different cooled silicon crystals used in the wiggler experiments.



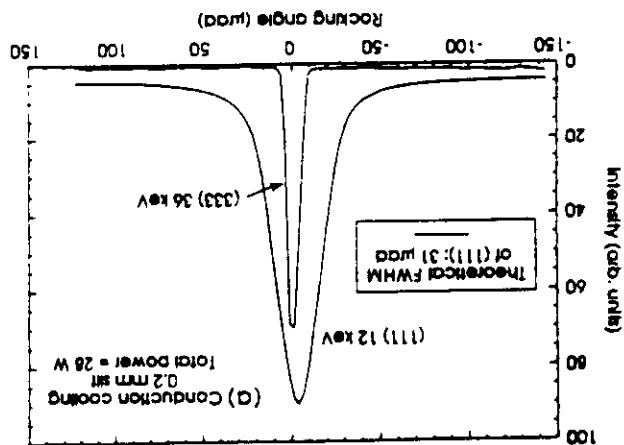
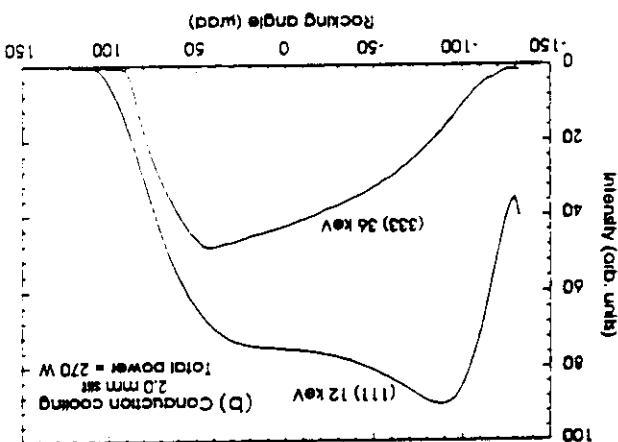
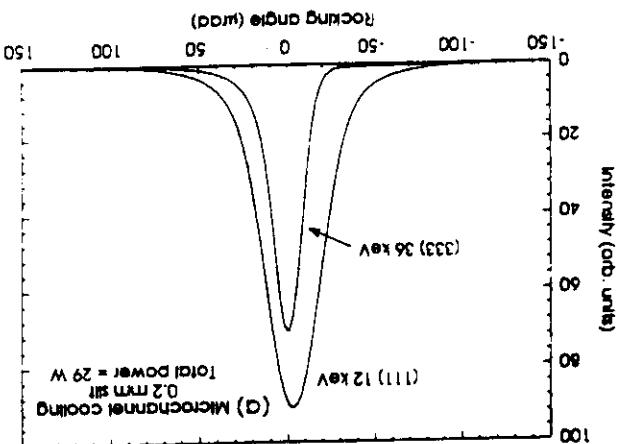
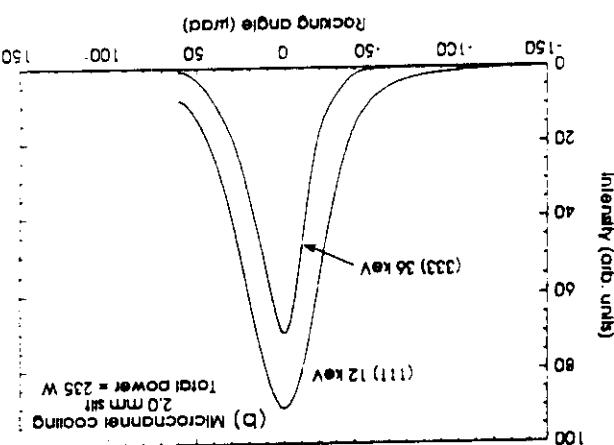
Plot of the rocking curves obtained with the three different silicon
crystals in the wigglar experiments (photon energy = 20 keV, electron
current = 46 mA).





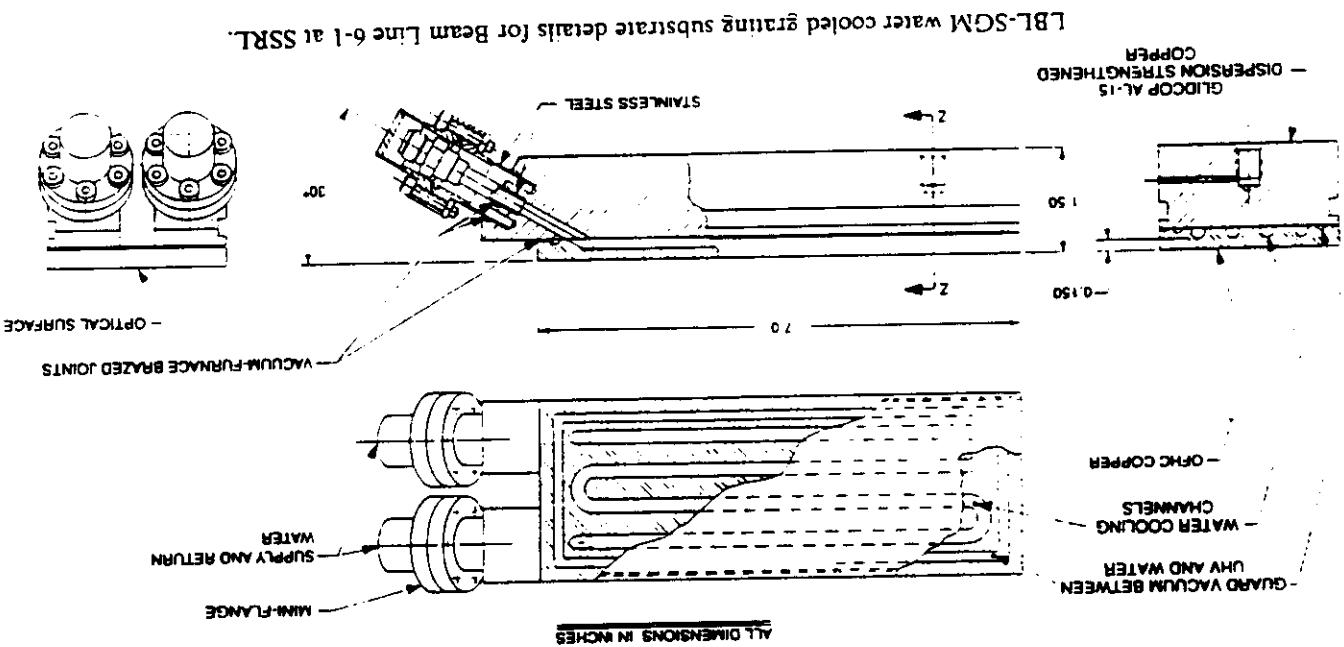
Rocking curves obtained with a crystal cooled by conduction to a water-cooled copper base. The (111) and (333) intensity values have been multiplied by different scaling factors. The low-power (111) curve in (a) is only once again, the (111) and (333) intensity values have been multiplied by different scaling factors. The high-power (111) curve in (b) is only slightly broader than the perfect-crystal calculation, though the (333) curve shows the presence of a small amount of permanent strain in the crystal. Under high-power conditions (b), only a small amount of heat-induced strain is indicated. The temperature rise of the hot spot on the crystal under high-power loading was about 5°C.

(b) Severe thermal strain caused grossly deformed rocking curves. Under these conditions, the observed temperature rise of the hot spot on the crystal was 65°C. (c) shows the presence of a small amount of permanent strain in the crystal. The (111) 12 kV curve has a full width at half-maximum (FWHM) equal to the theoretical calculation for perfect crystals. The (333) 36 kV curve is slightly broader than the theoretical calculation, which has a FWHM of 2.0 μrad. The high-power results are shown in (b). Severe thermal strain causes grossly deformed rocking curves. Under these conditions, the observed temperature rise of the hot spot on the crystal was 65°C.

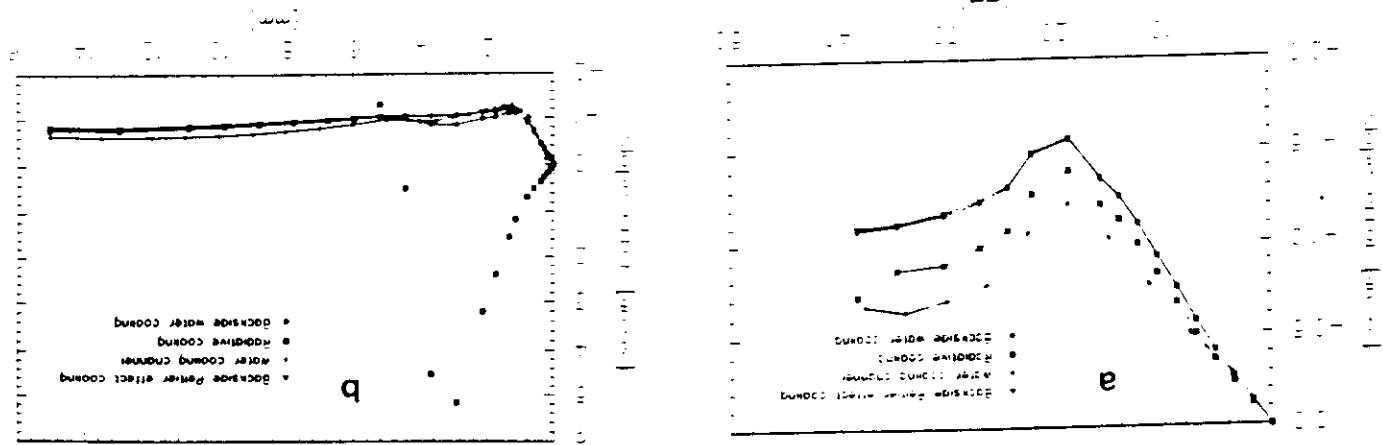


DIFFRACTION GRATING SUBSTRATE BRAZE ASSEMBLY

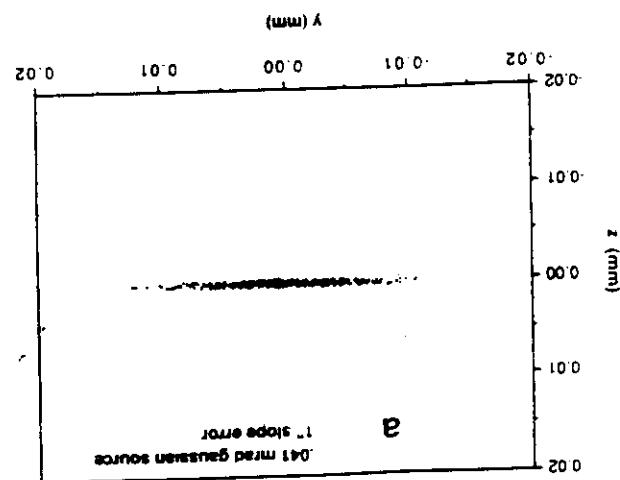
ALL DIMENSIONS IN INCHES

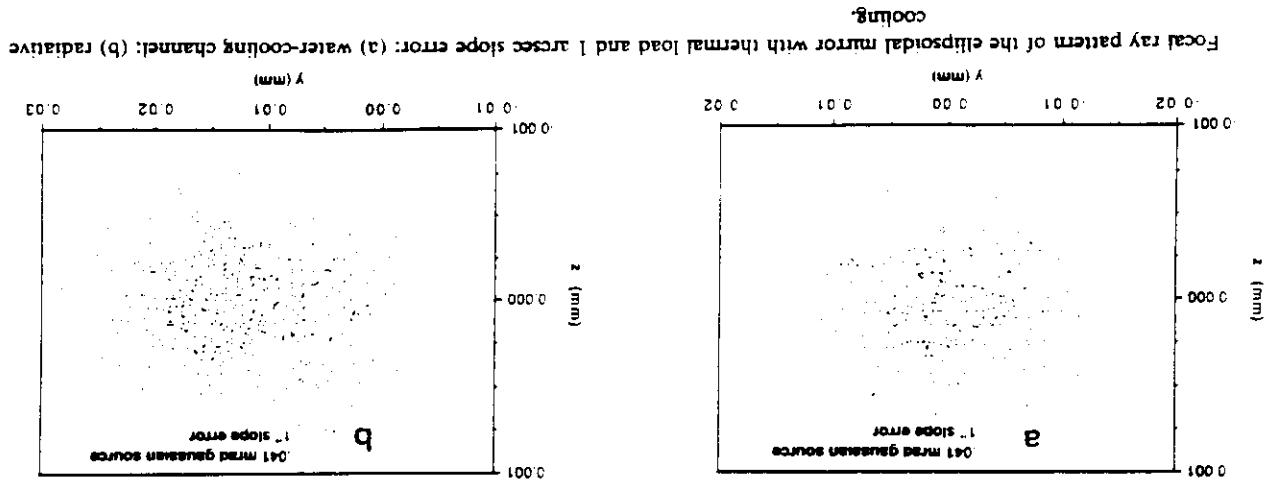


Slope errors on mirror surface for different coding schemes in (a) tangential direction and (b) sagittal direction.

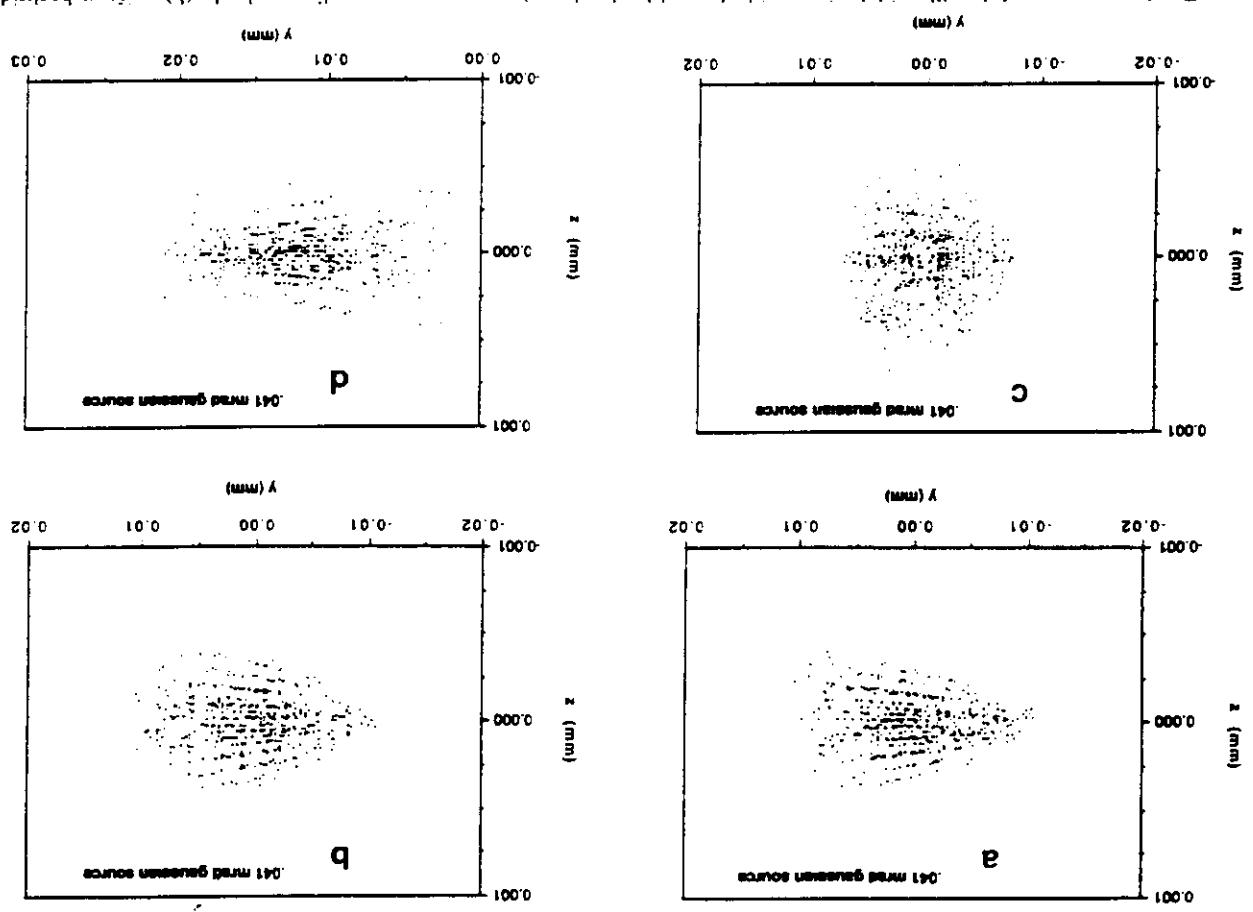


Focal images obtained with 1 arcsec random slope error on mirrors: (a) ellipsoidal mirror

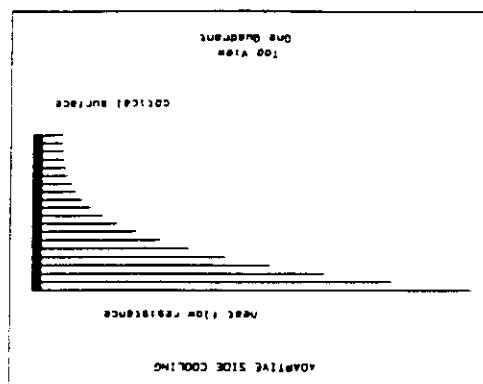




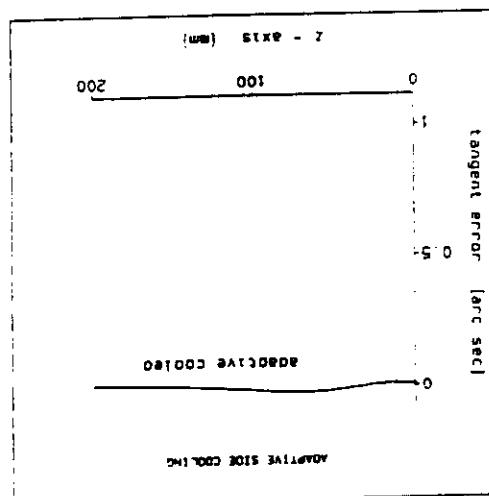
Focal-ray pattern of the ellipsoidal motor with thermal load only: (a) constant water cooling on back; (b) uniform backside temperature (Peltier effect heat exchanger); (c) water-cooling channel; and (d) radiative cooling.



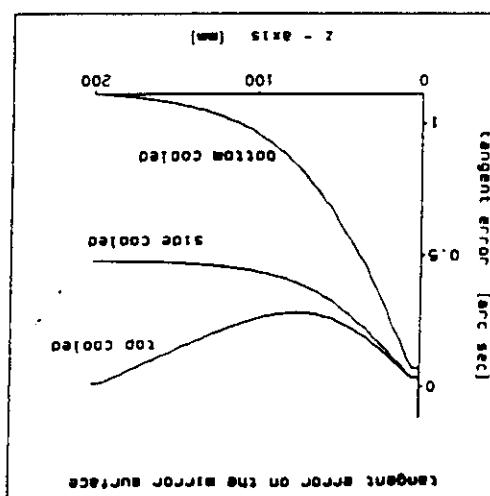
FEM analysis for adaptive side cooling showing the heat flow pattern necessary to produce laminar isotherms parallel to the long sides of the mirror. Note that the lines projecting out from the long sides mirror quadrants are proportional to the resistance to heat flow.



Meridional tangent errors on the adaptively cooled mirror. The meridional tangent errors are much smaller than the 0.1 arcsec rms tangent error and hence do not deteriorate the focusing properties of the mirror.



The three test cooling cases. Shown is the tangent error vs position on the mirror surface. Only one half of the mirror is shown.



k thermal conductivity; d hydraulic diameter; ν kinematic viscosity; C_V volume specific heat; V_a fluid velocity, A_1, A_2 constants with values near 1 (empirically determined).

$$h = A_1 \frac{k}{d} + A_2 \frac{d^{0.2}}{C_V^{0.4}} V_a^{0.8}$$

(*) Film coefficient for liquid metal flow (Baker and Tessier):

- moderate flow rate

- high pressure

- Liquid metal pump (*)

silicon and stainles steel $T < 400^\circ\text{C}$)

- High reactivity with other metals (but not with

Drawbacks

- Room temperature melting point

- Low vapour pressure

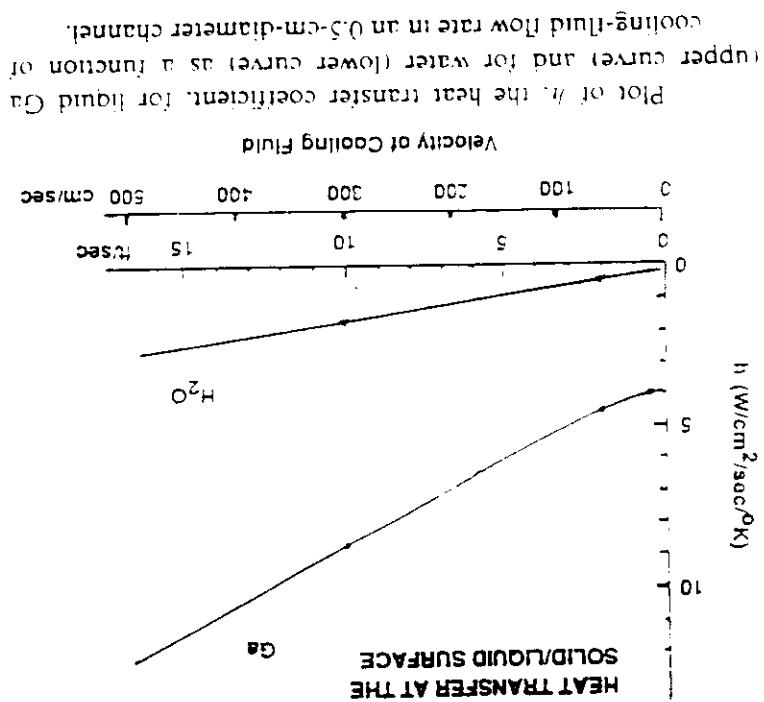
- Large range of working temperatures

- High specific heats

- High thermal conductivity

Favourable properties

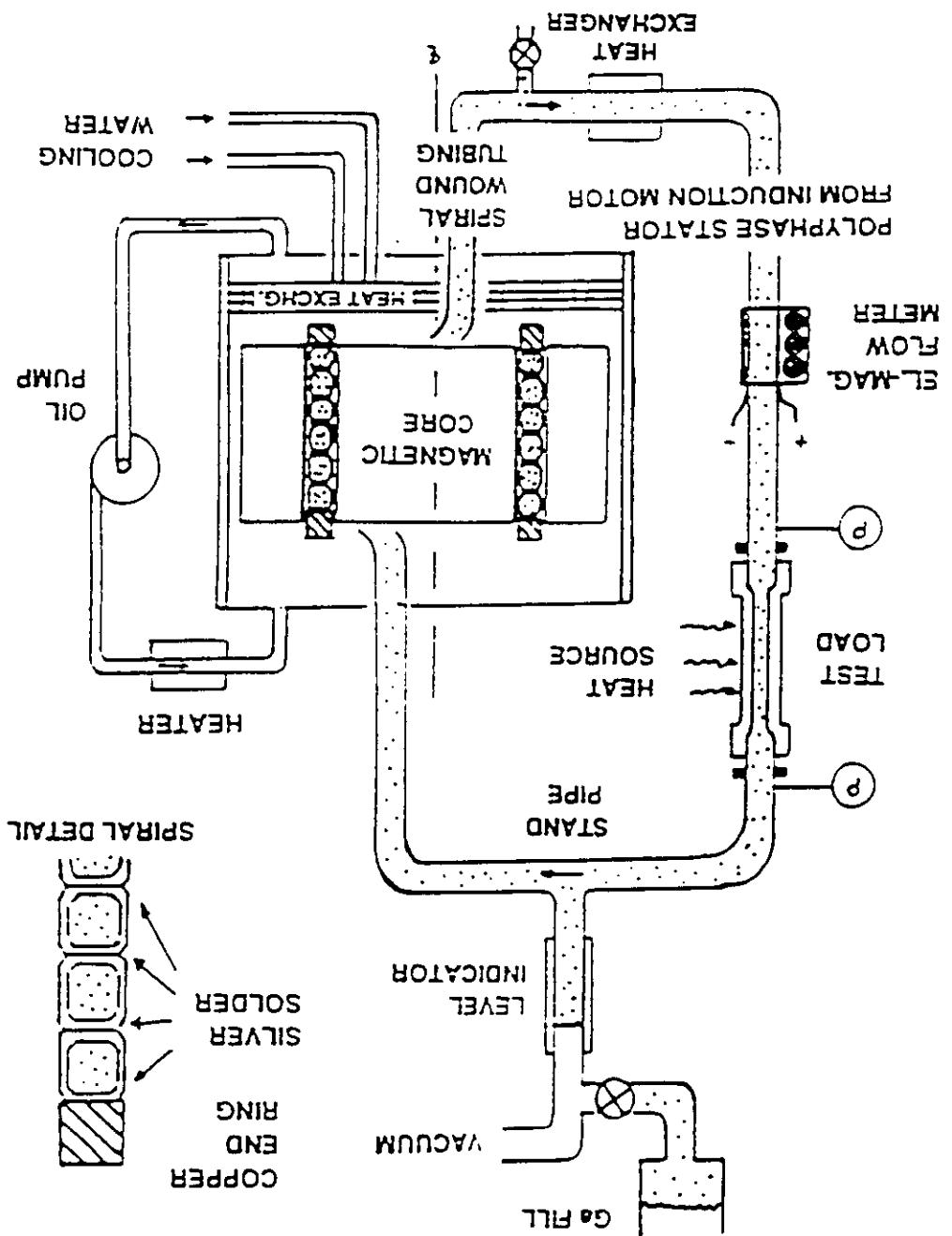
Liquid Gallium cooling



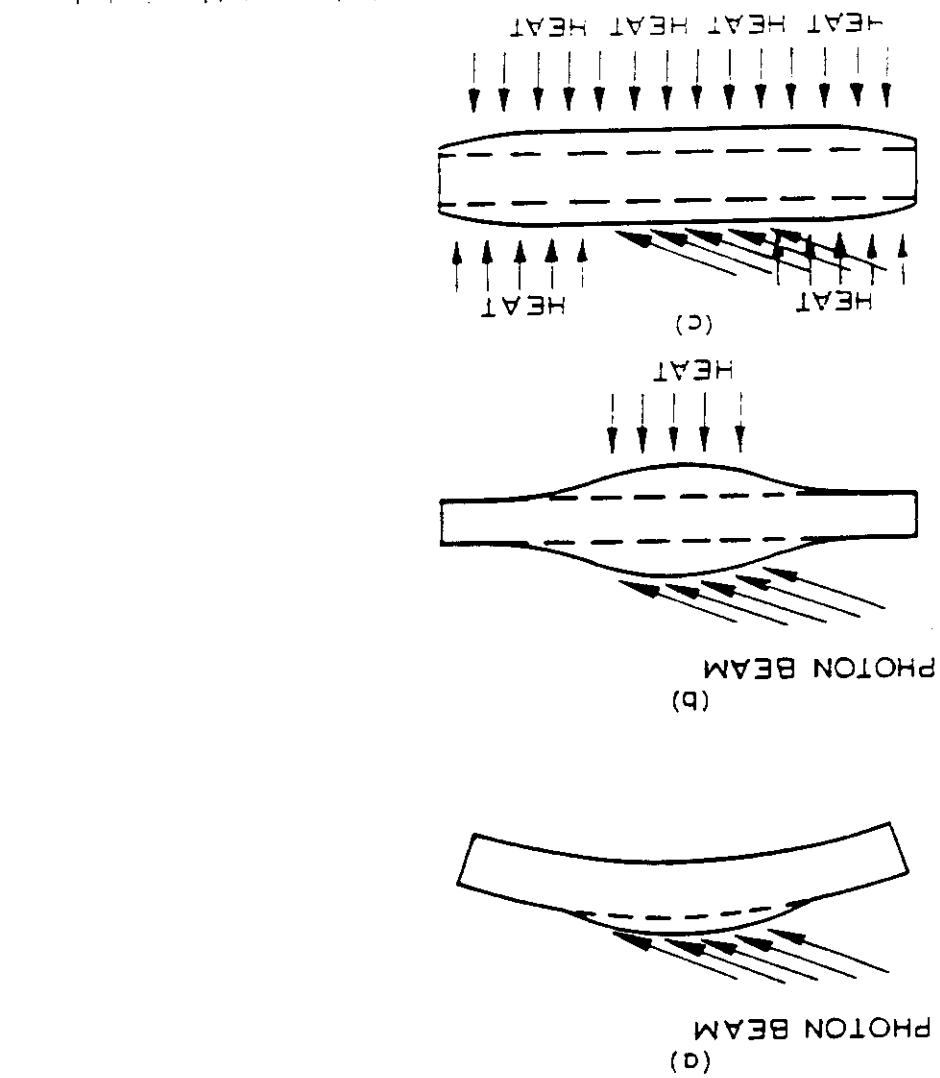
Coolant	M.P.	B.P.	V.P.	k	C_V	V	$\frac{h \cdot 0.6 \cdot C^{0.4}}{V^{0.8}}$
Ga (50°)	29.8	2071	$<10^{-14}$	0.33	2.4	0.0026	90.0
H ₂ O (20°)	0.0	100	0.17	0.006	4.12	0.0100	5.34
N ₂ (-170°)	-210	-196	$7.5 \cdot 10^3$	0.0014	1.6	0.0021	4.57
C ₃ H ₈ (-170°)	-187	-42	$3.1 \cdot 10^{-3}$	0.0020	1.4	0.0075	1.38

Properties of Cooling Fluids

Schematic drawing of the gallium pump.



beam "warps" crystal; (b) with backside auxiliary heating, the bowing can be minimized; (c) best solution add heat to both the front and back sides to unload the crystal (Smither et al., 1988).



Heating the crystal

\Rightarrow good choice liquid N₂

c) non-toxic, non-flammable

b) good cooling characteristics

a) liquid phase between 80 and 120 K

For cooling a Si crystal the fluid must have the following properties:

\Rightarrow reduction of d-spacing non uniformity

these temperatures α is negative.

and again at 125 K for Si and 50 K for Ge. Between temperature decreases. It goes to 0 at absolute zero

• Thermal expansion coefficient α decreases when the

\Rightarrow reduction of ΔT

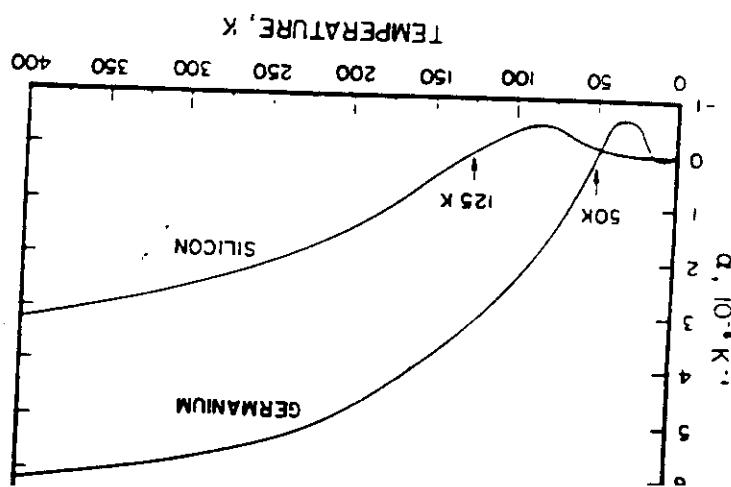
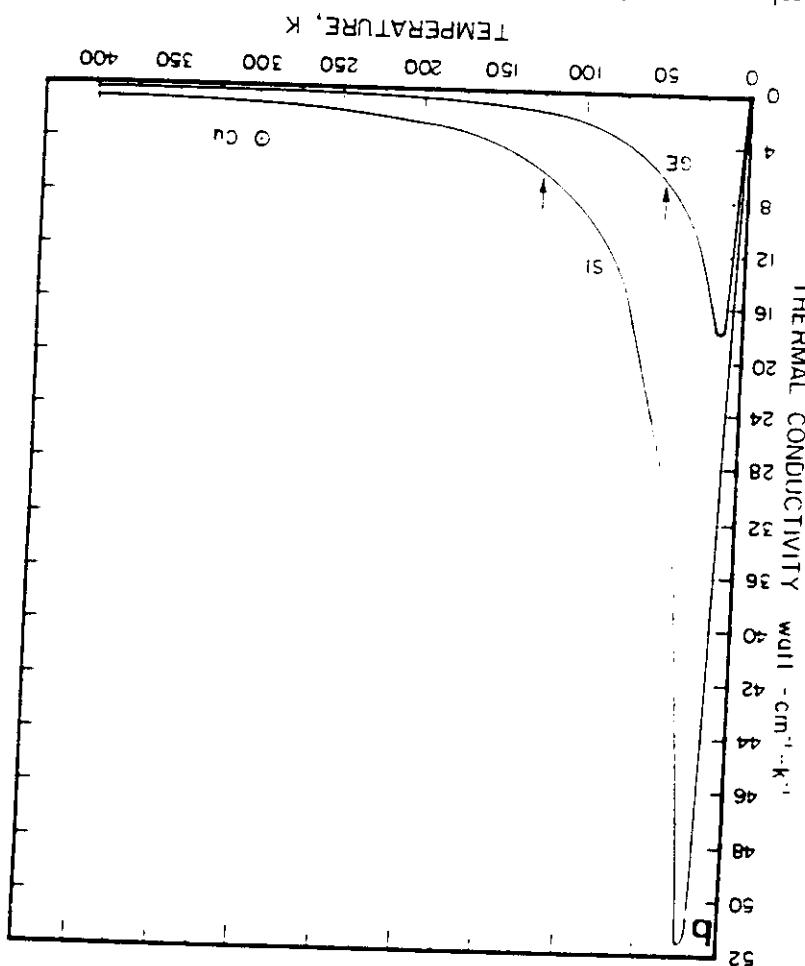
temperature decreases (up to few tens of K degrees).

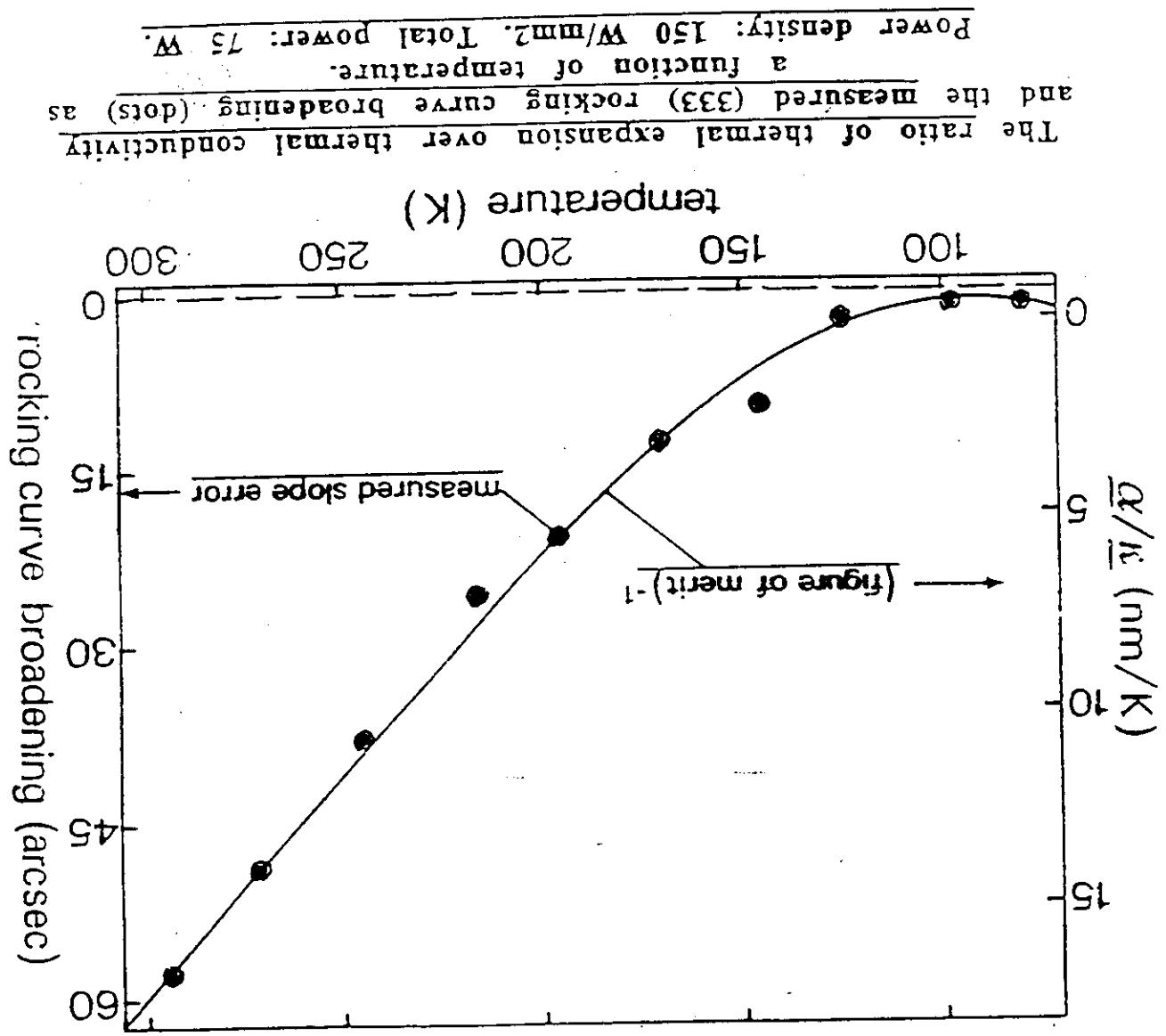
• Thermal conductivity k increases when the

Properties of some crystals (Si, Ge, etc.)

Cryogenic Cooling

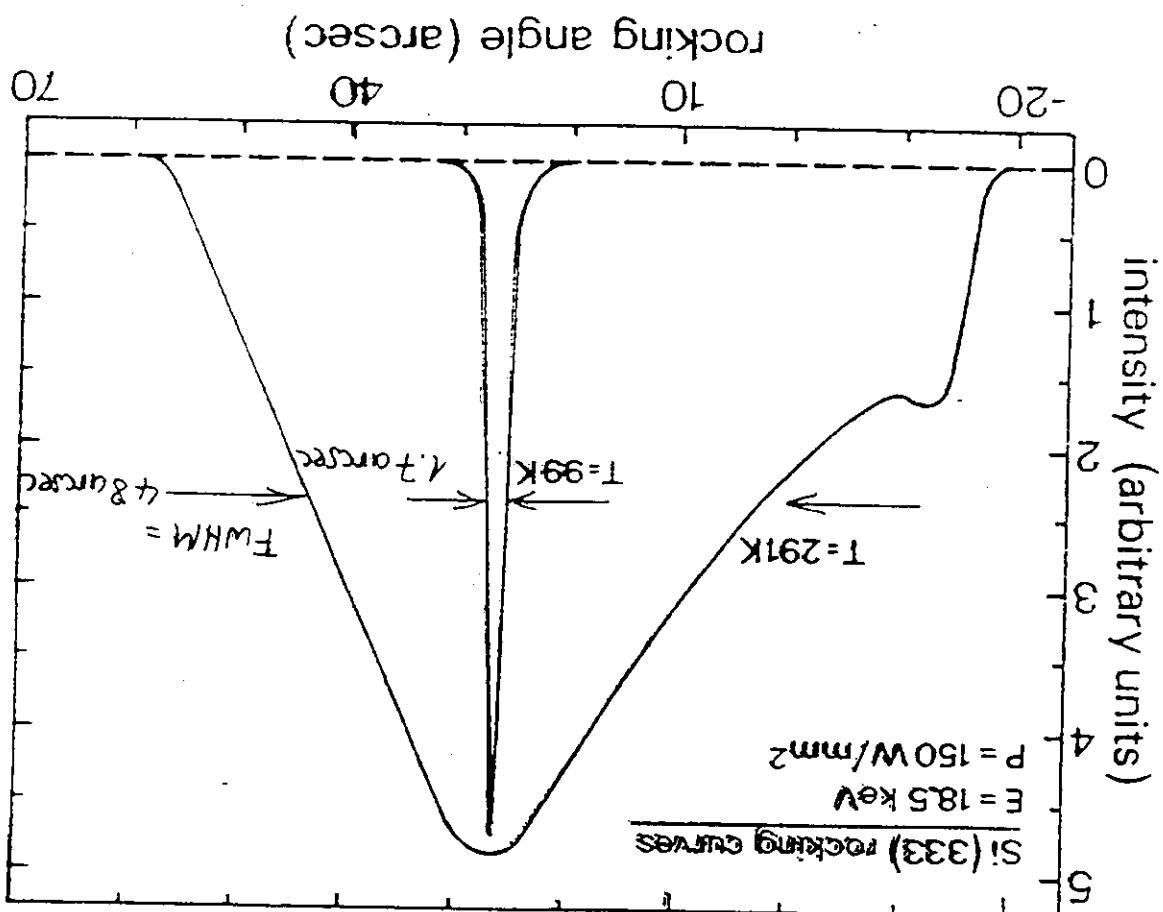
The thermophysical properties of undoped silicon and germanium. (a) Coefficient of thermal expansion goes to zero at 0 and begins at 30 K (Ge) and 125 K (Si). (b) Thermal conductivity is greatly improved by operation at low temperatures (Bilderback 1986).





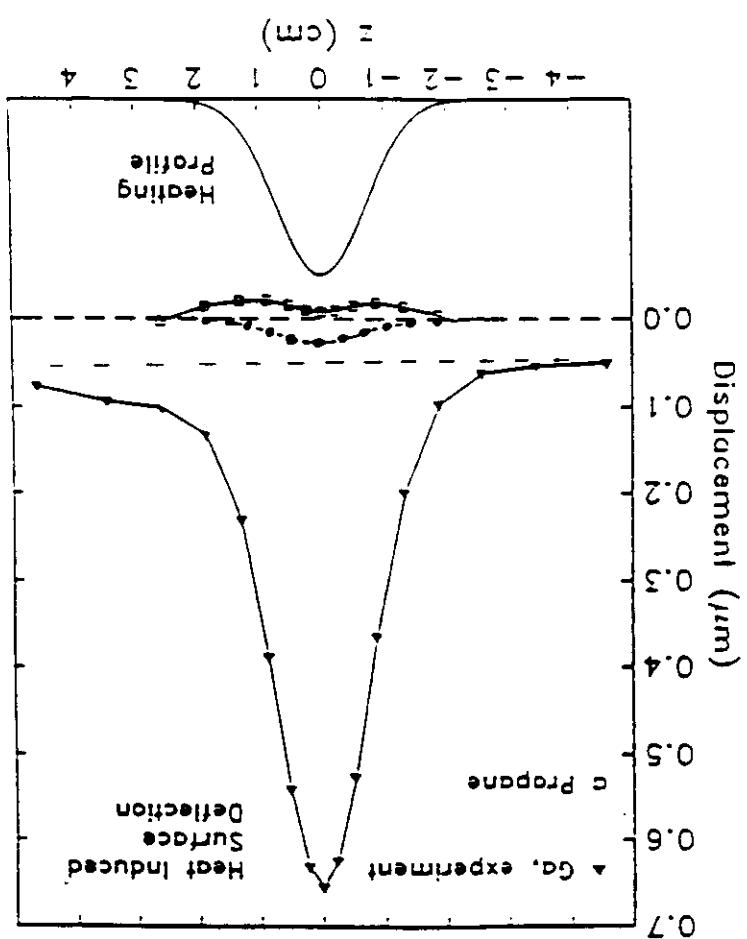
CRYOGENIC COOLING OF SILICON CRYSTALS

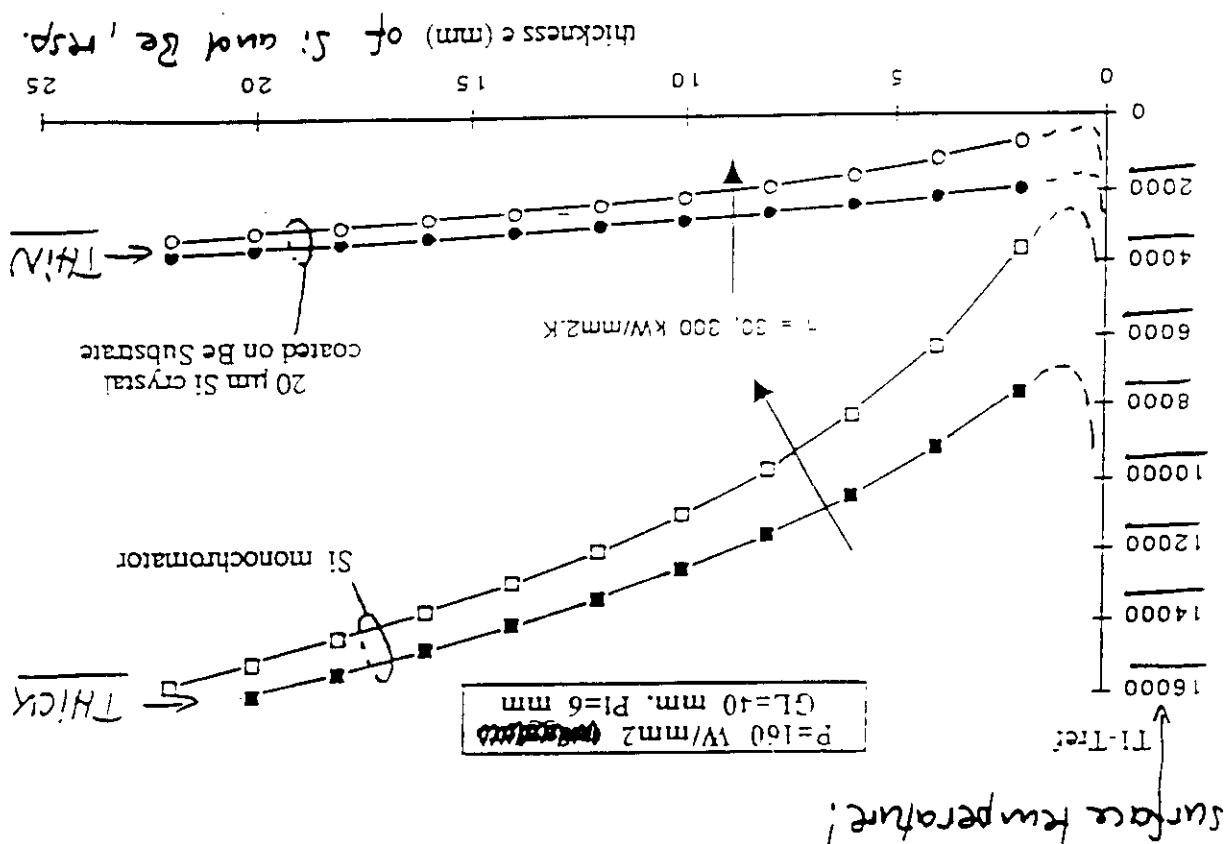
Rocking curves recorded at room and at low temperature.
The intensity scale and peak position are not the same for
the two profiles.



CRYOGENIC COOLING OF SILICON SINGLE CRYSTALS

Calculated surface displacement (vertical) of the slotted crystal in the ANL/CHES undulator beam for experimental conditions in the undulator test with liquid-gallium cooling (triangles), liquid propane (squares) and the limit for either liquid-gallium or water cooling (circles).

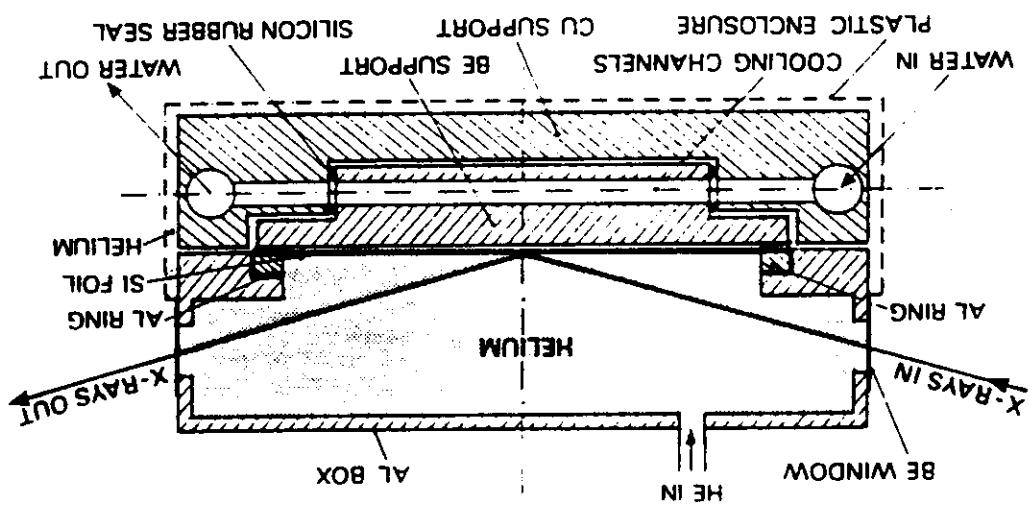




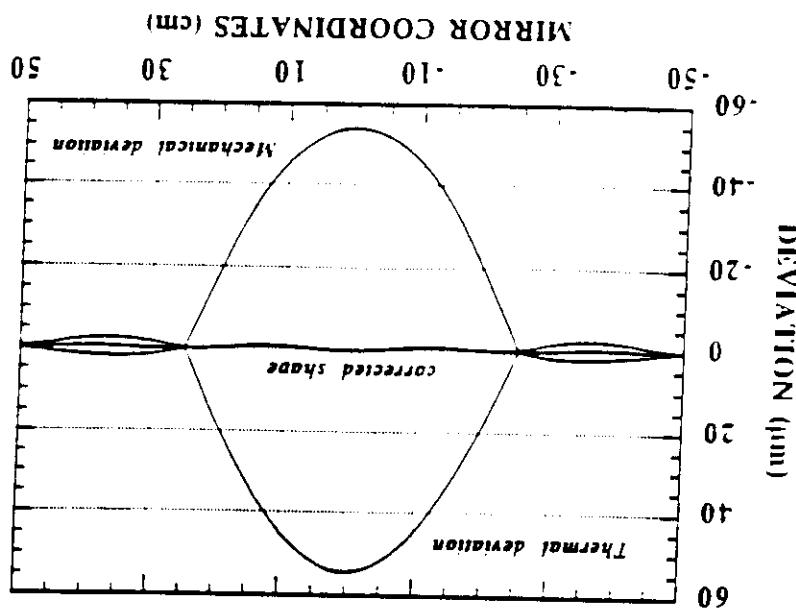
- Thermal bump increases as D .
- d-spacing variation increases as D .
- High off the bump for thin materials depends inversely on h .
- Thermal bump increases as D^2 .
- Thermal bending is independent on thickness D .

Thin crystals

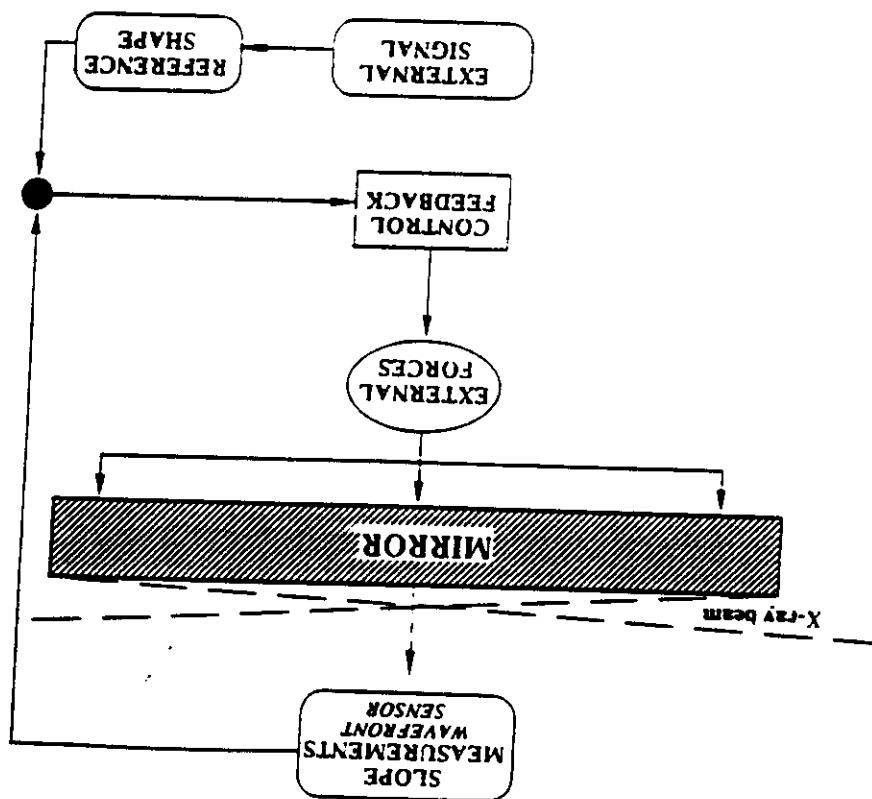
Schematic drawing of the cooled thin silicon crystal assembly. For the sake of clarity, the spacing between the Si foil and Be support was exaggerated, but in reality, both touch each other. When the ring stretches the foil it bends downward at its periphery and a gap is formed between the Si foil and the Be substrate (dotted line).
 Schematic drawing of the cooled thin silicon crystal assembly.



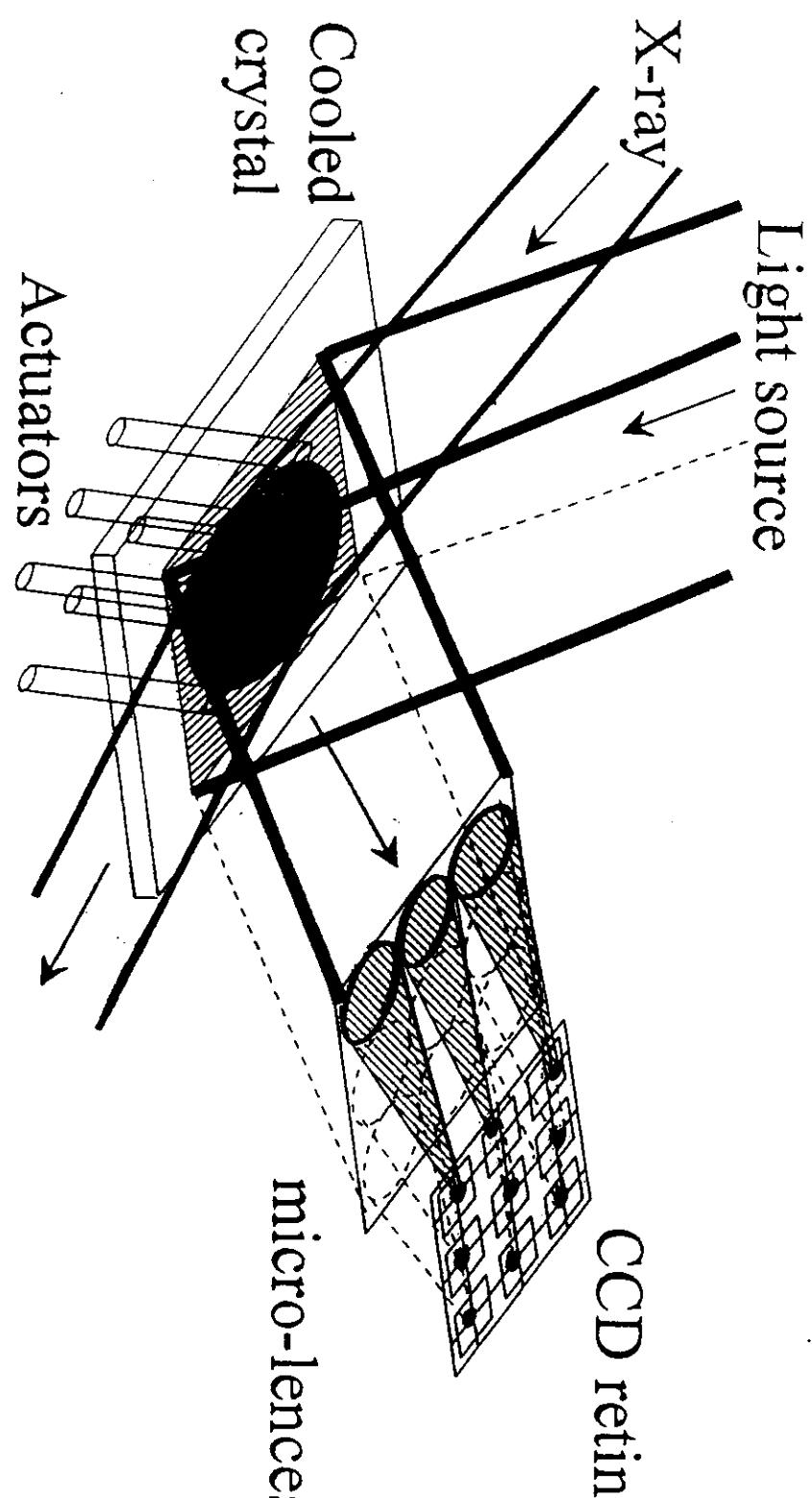
Minimization of the thermal deformation by a mechanical cor-
rection by using a set of 11 actuators.



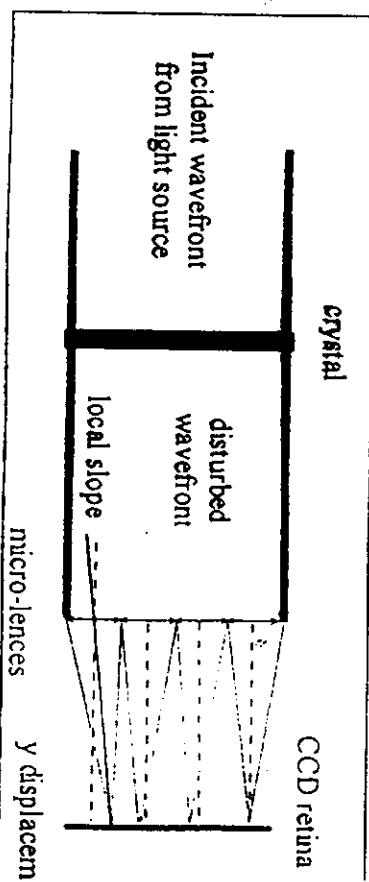
General principle of an adaptive mirror.



Adaptive optics



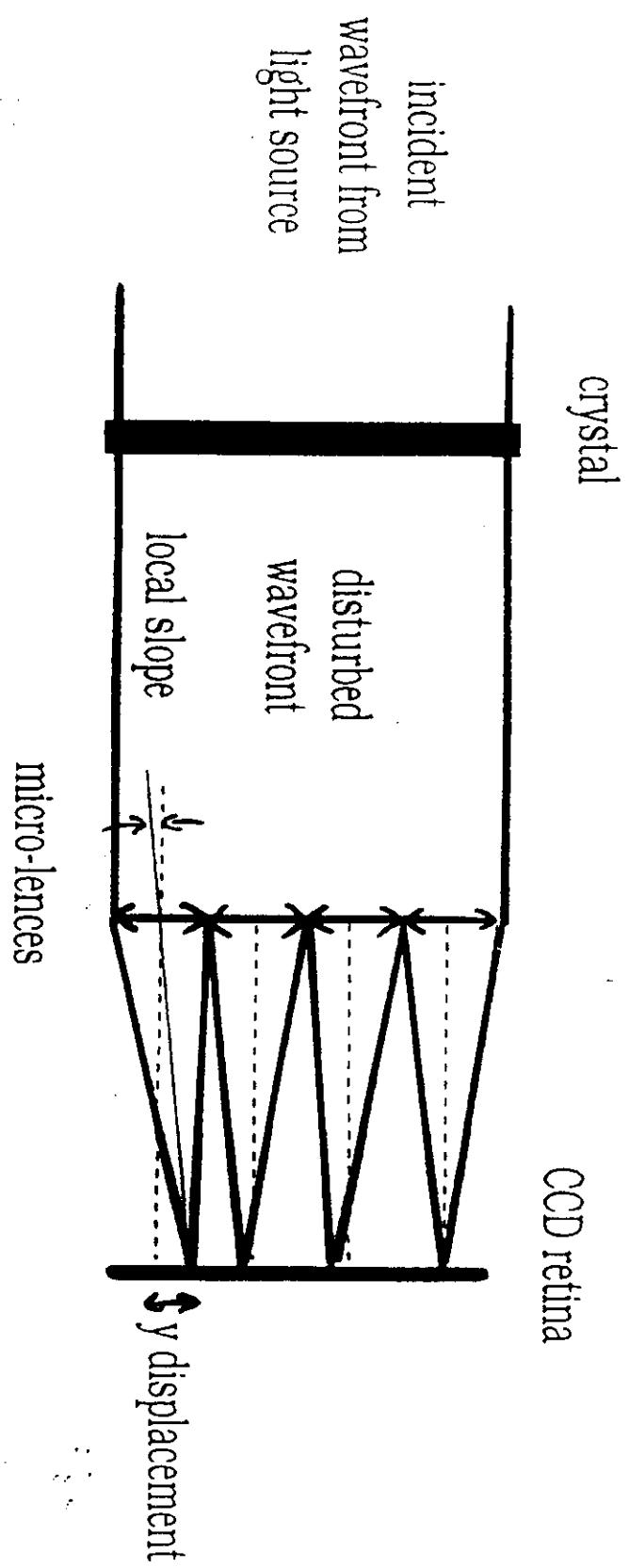
Wavefront sensor principle



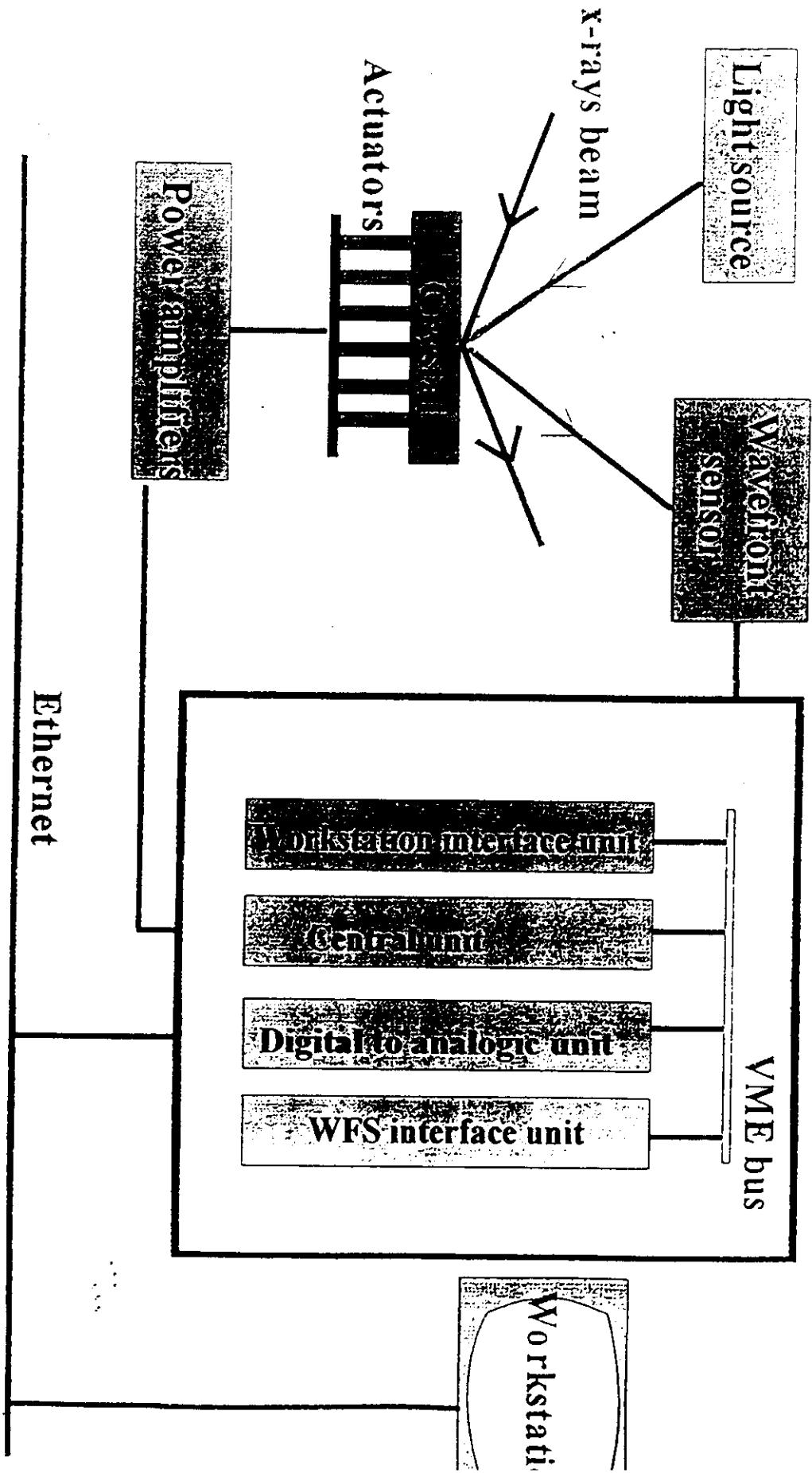
ADAPTIVE SYSTEM

slope $\pm 50 \mu\text{rad}$

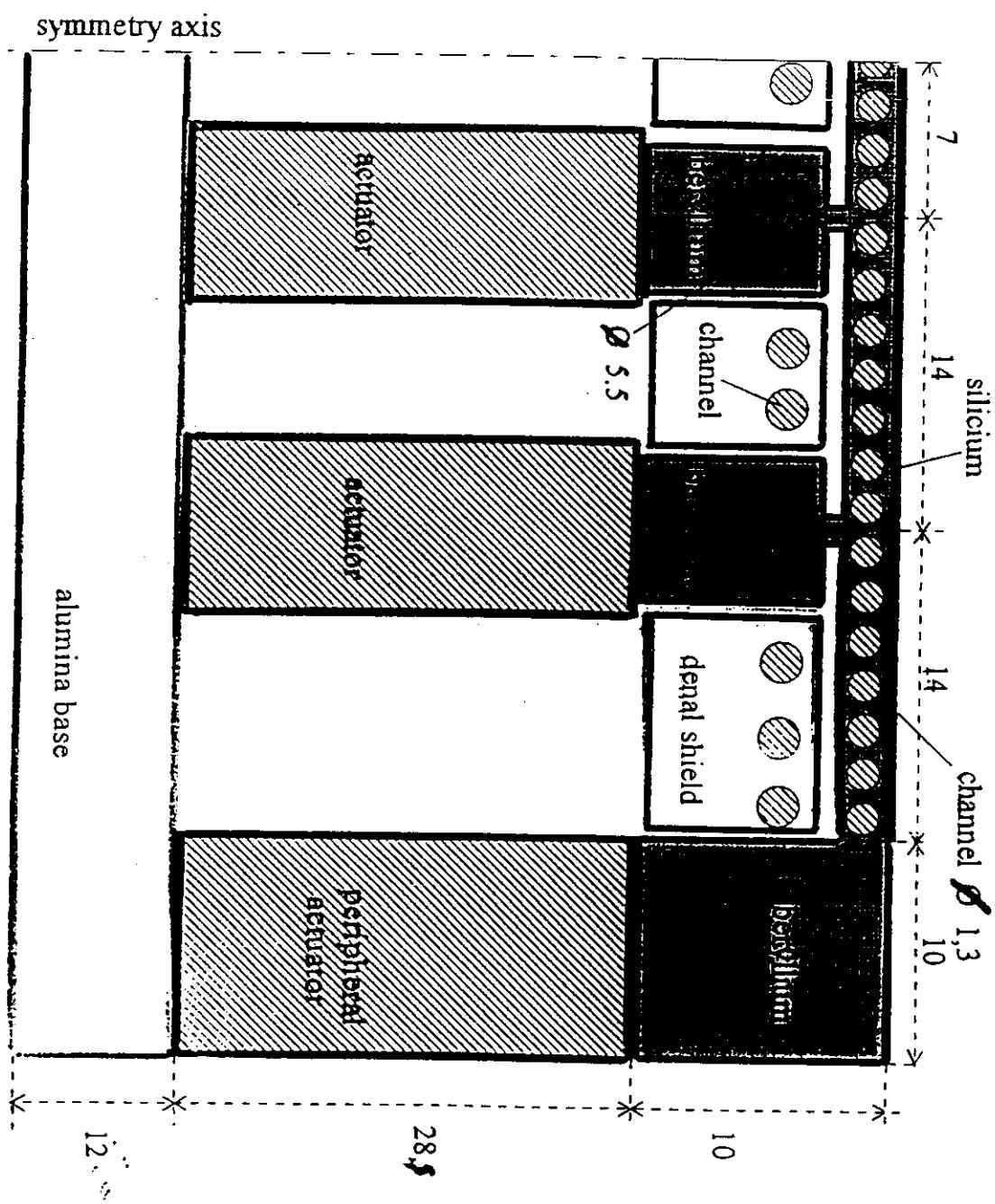
actuator voltage $\pm 400 \text{ V}$

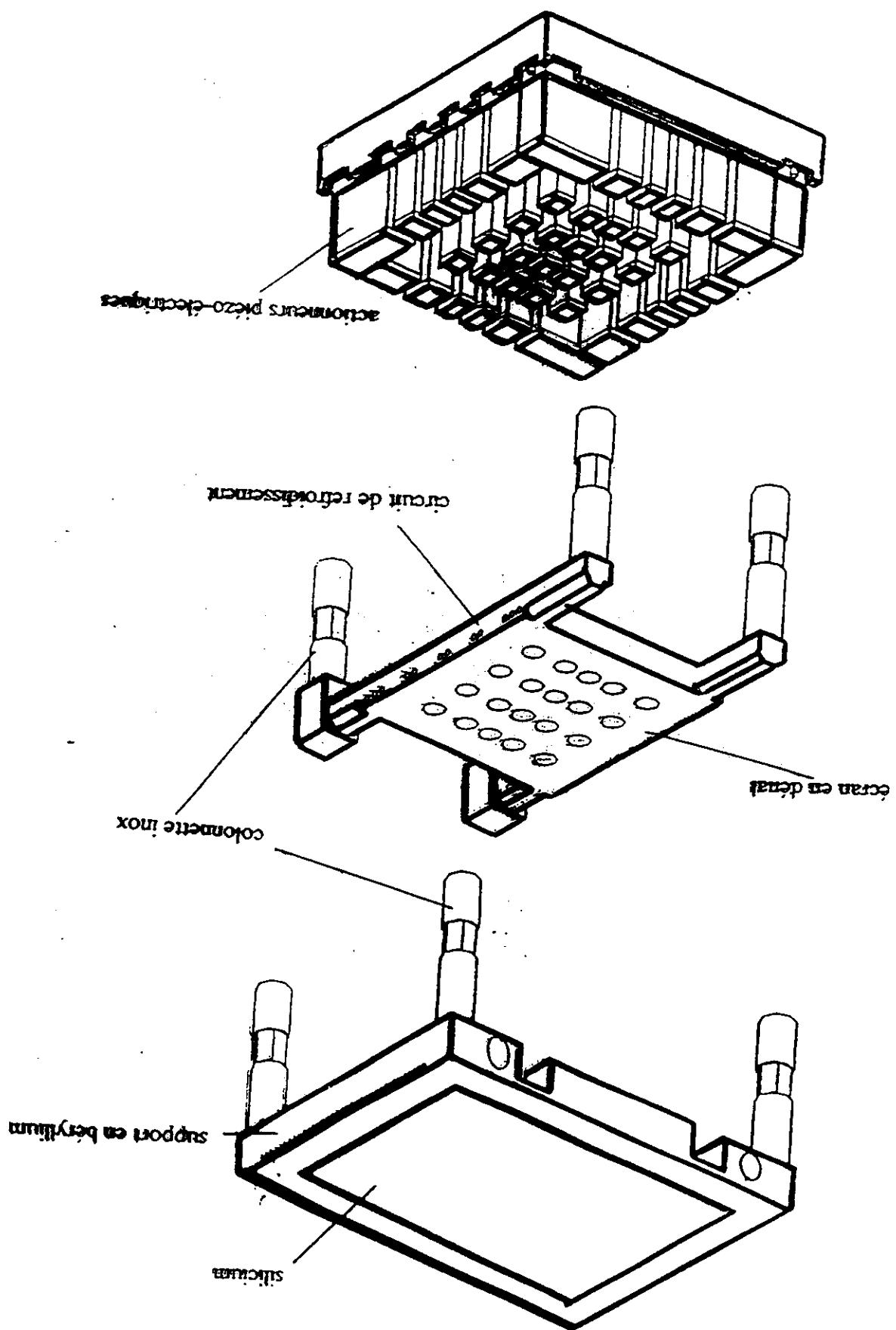


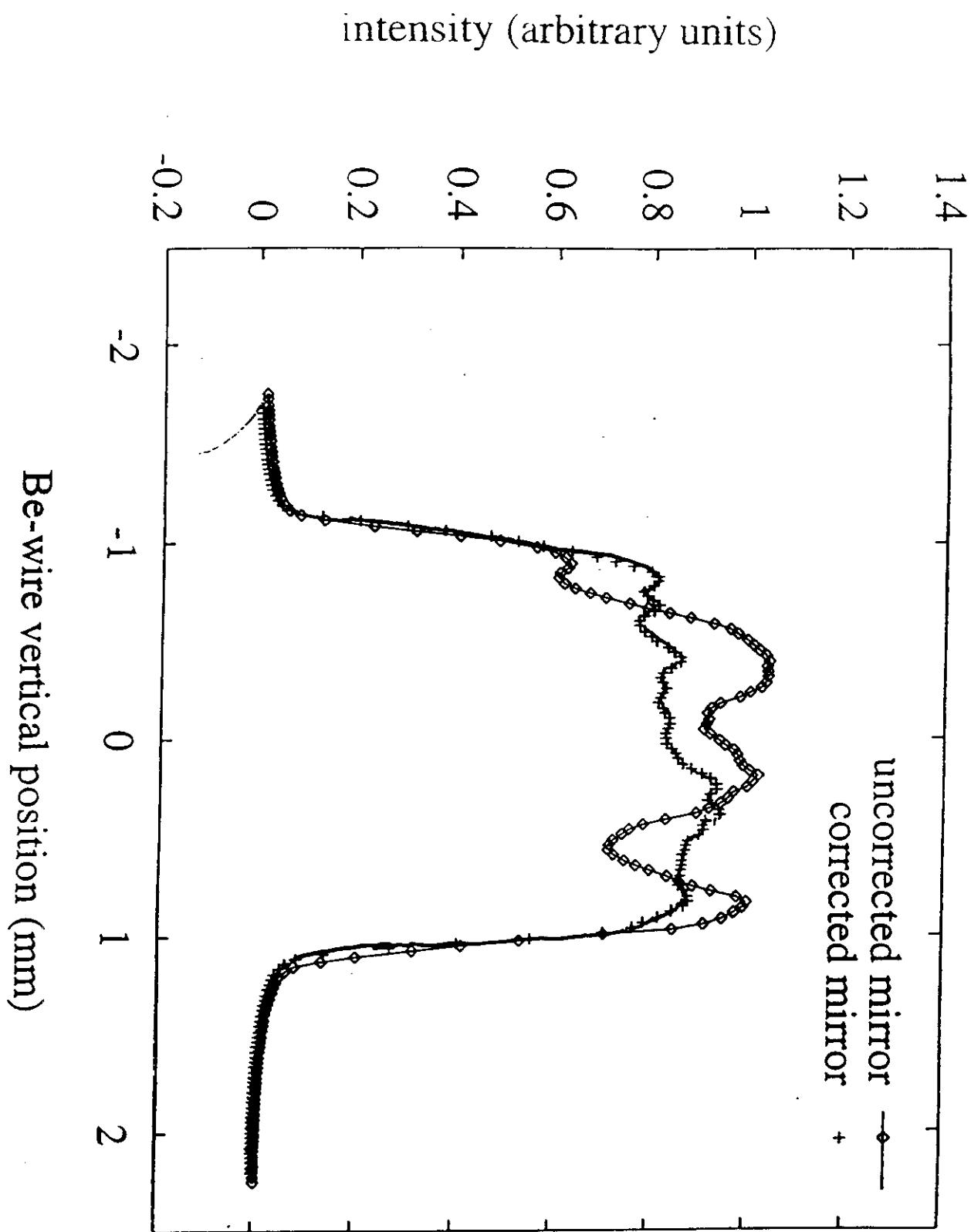
Adaptive crystal system hardware



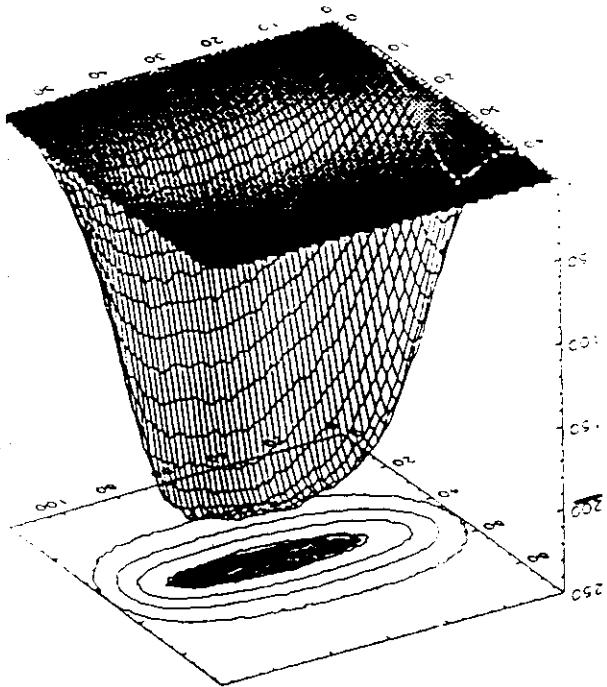
Adaptive cooled crystal schematic



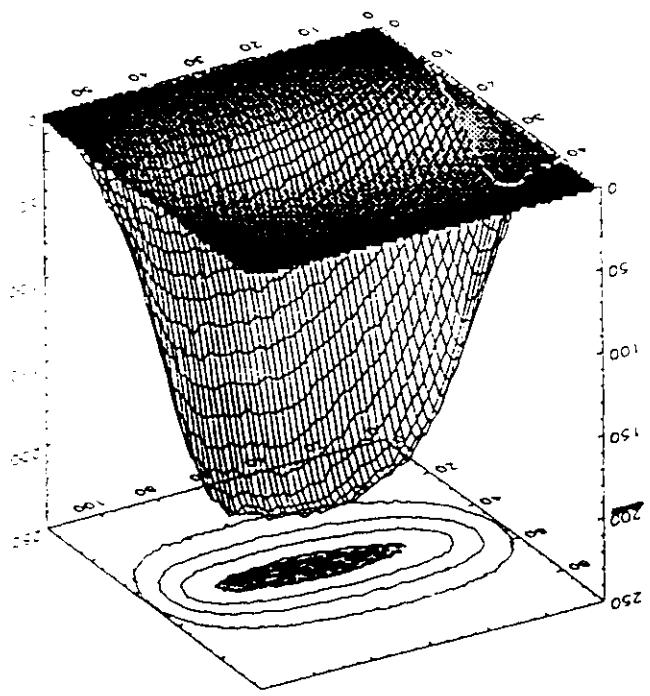




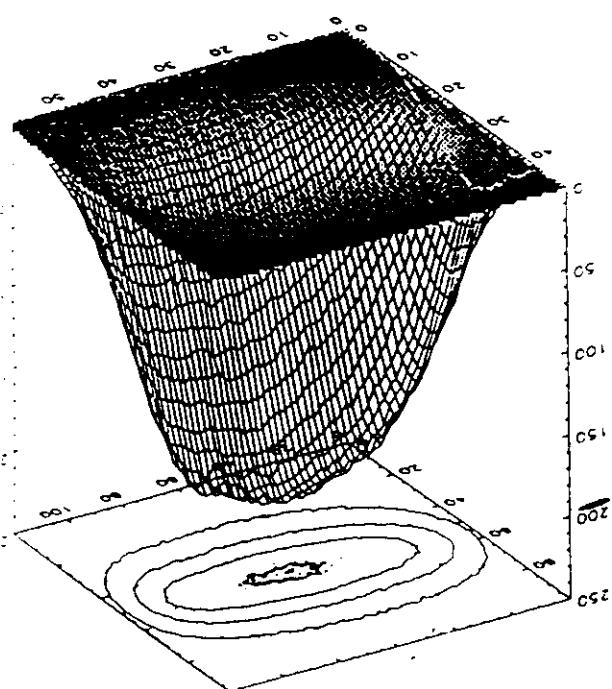
elliptical: 1.82mm



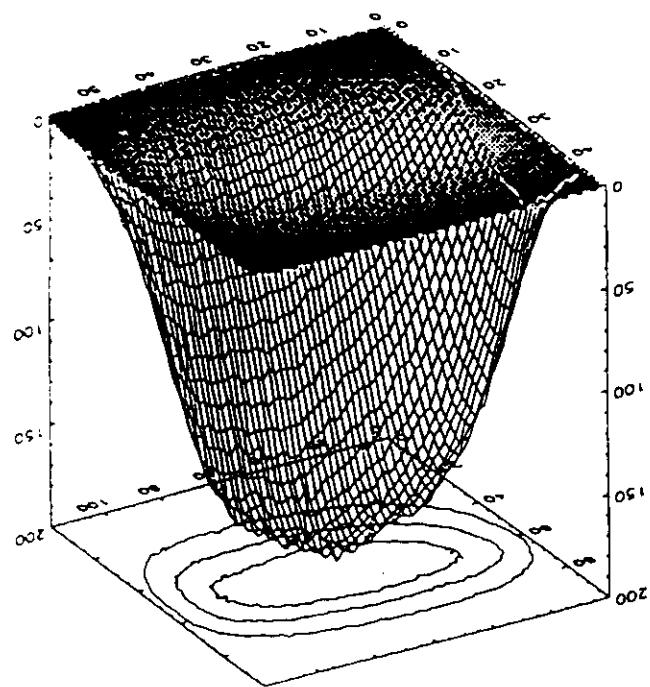
parabolic: 1.94mm



flat: 2.17mm

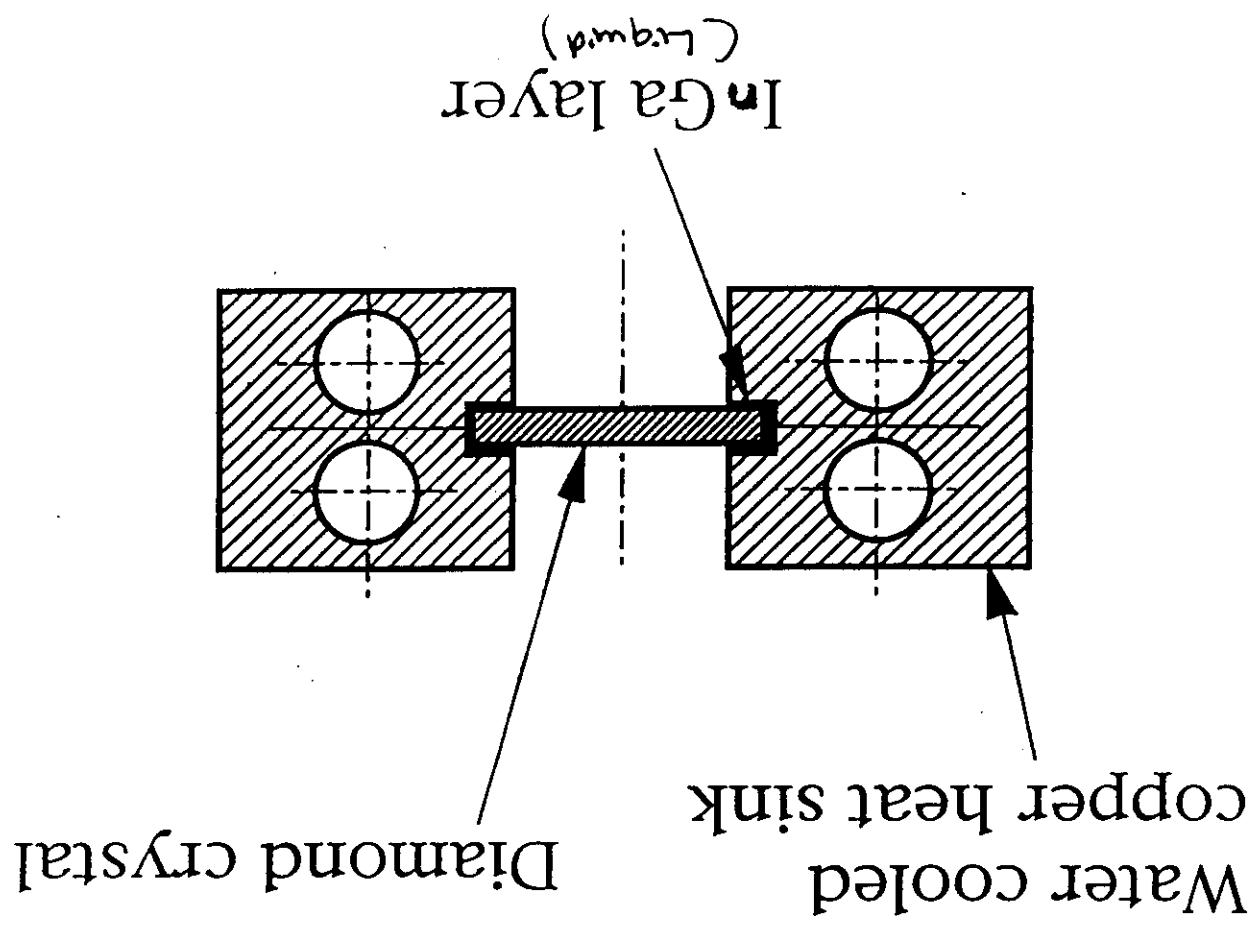


uncorrected: 2.39mm



*Gap=80mm, I=100mA, θ=3mrad, Slits=40*2mm²*

- 1-) Some of the features that make thin diamond attractive as a monochromator
- Diamond properties :
 - Excellent figure of merit (K/a) at room temperature, (the thermal conductivity of pure diamond is more 15 times that of silicon and about 6 times that of copper),
 - Absorbs less radiation than silicon (lower Z material)
 - Because the absorption depth is much larger than the extinction depth, most of unwanted radiation is transmitted through by choosing a thin crystal => less power load.
 - A thin diamond crystal can be obtained by cleaving along (111) or (100) diffraction planes, and reasonable size, suitable for undulator beam, can be available (typically 1 cm² area or less, and 0.5 mm thick), in natural or synthetic form.



a. The geometry and the cooling scheme

3) Monochromator design and analysis

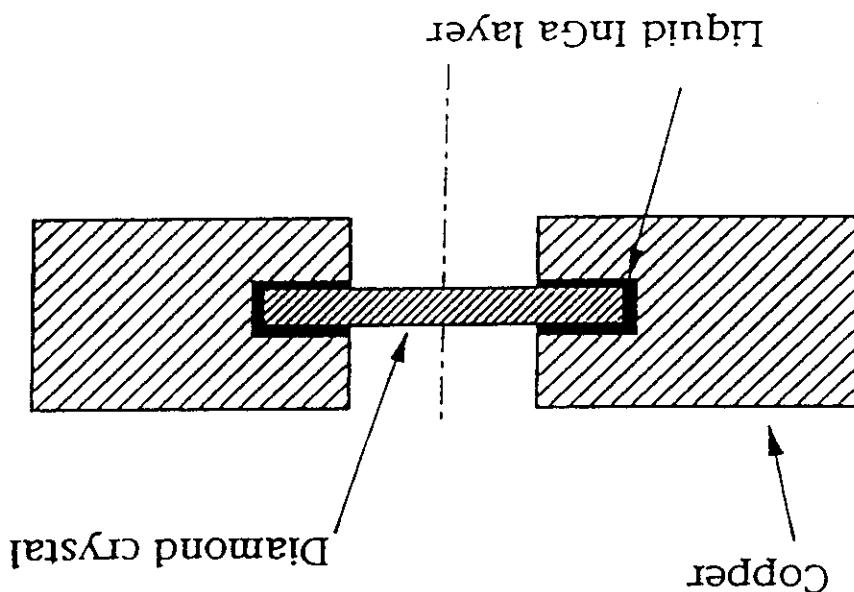
expansion.

layer of liquid InGa as heat transfer media between the crystal and the heat sink, thus allowing a free

- Strain-free mounting is obtained by using a thin

- Small temperature gradient across the crystal thickness \rightarrow minimum slope due to bending

- Advantages:

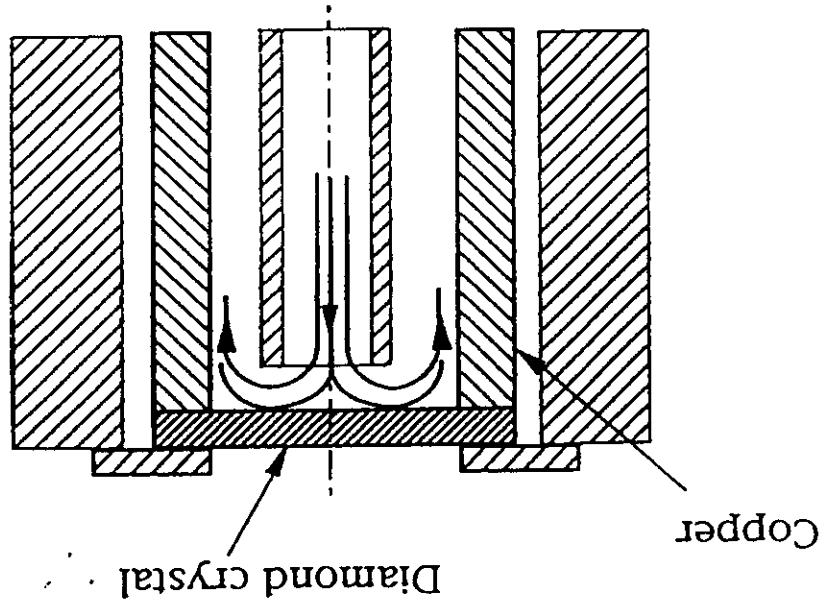


a) indirect cooling of the crystal at the edges (A. Freund-FSRF, J. Als-Nielsen)

- Two possible tested arrangements for cooling a thin diamond crystal:

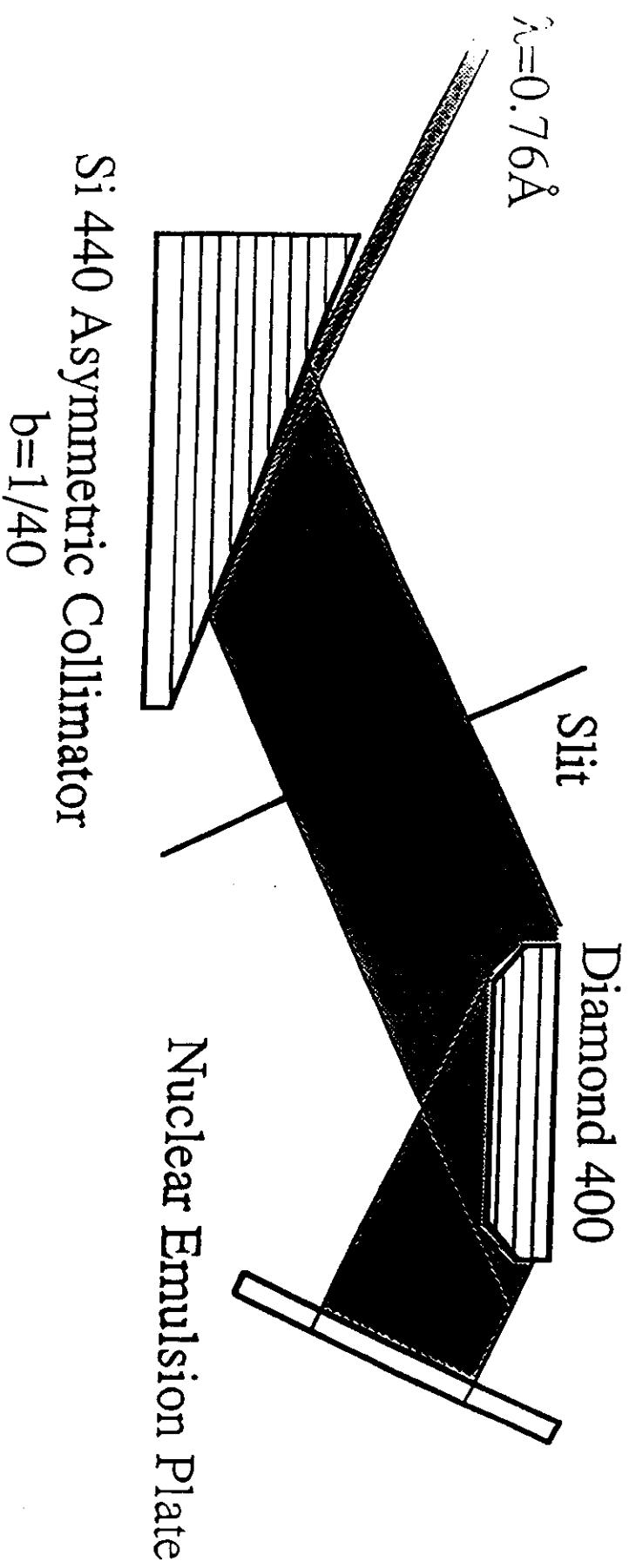
2-) Cooling schemes

The crystal is clamped at the edges to a copper insert
and cooled directly at the back => combination of edge
cooling and direct back cooling.



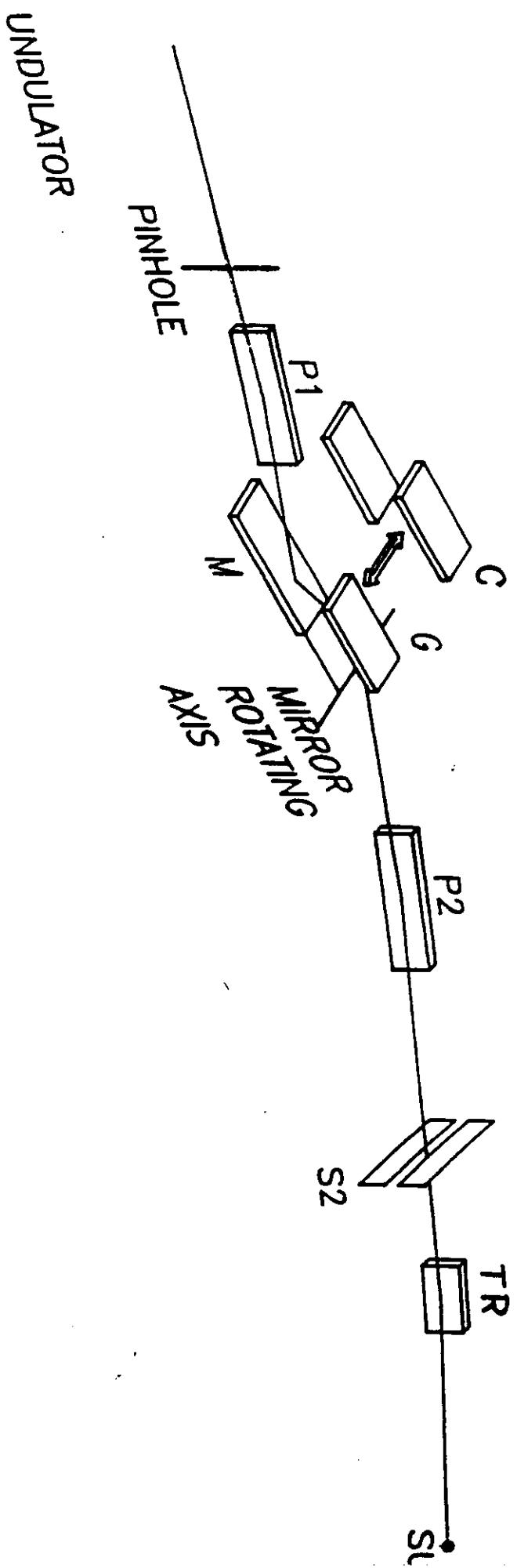
b) Jet cooling (L. Beriman, and M. Hart)

Diamond Crystal Characterization



W - U

PG - PM 250 - 2000 eV
Si (111) 2500 - 8000 eV



Modeling of Crystal Performance

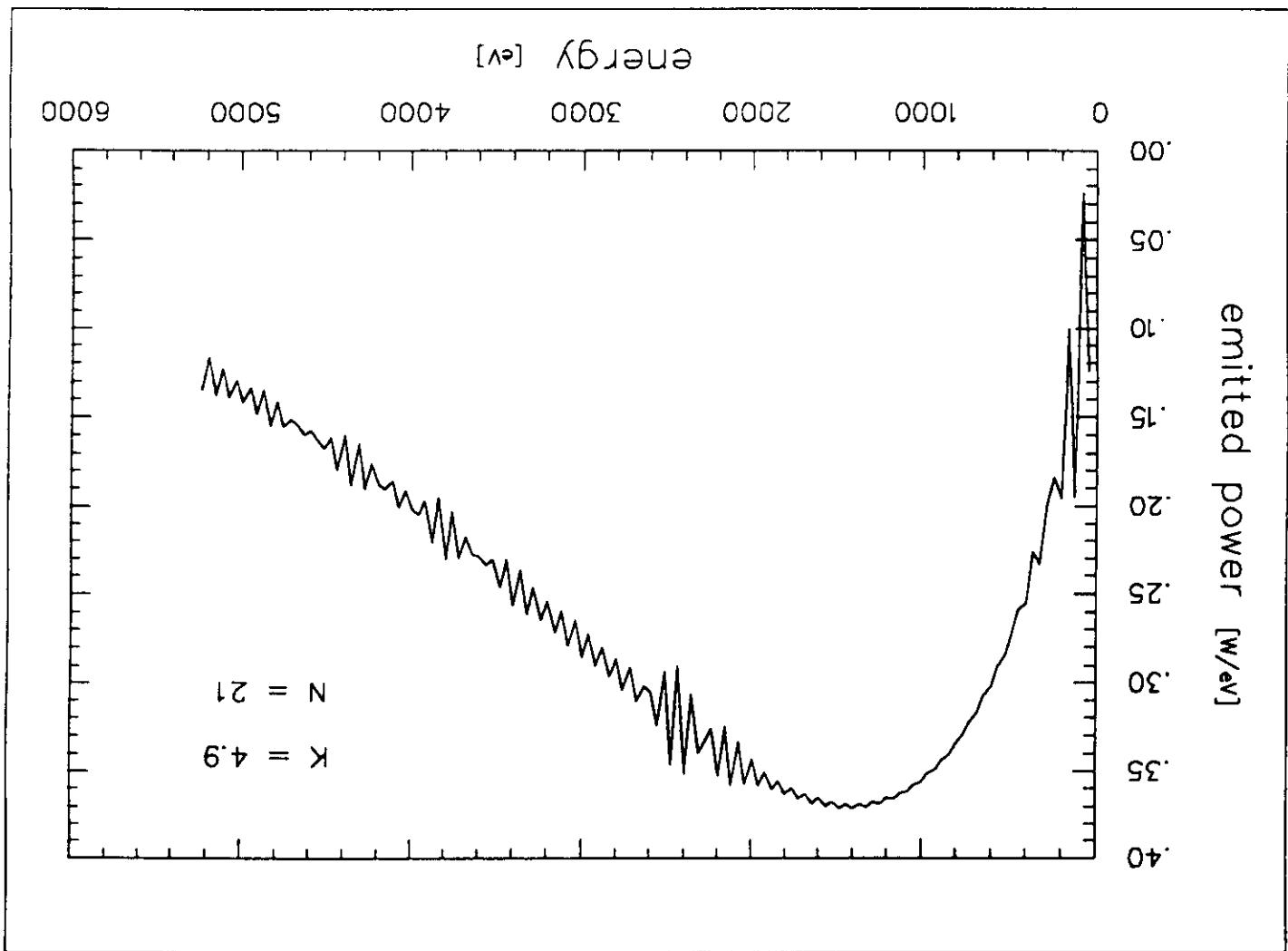
Absorbed power density

FEM thermal - structural analysis

Thermally induced slope errors

Reflectivity of the distorted crystal

Rocking curve from the distorted crystal



Electron beam energy	$1.5+2.0$	GeV
Maximum circulating current at 2.0 GeV	400	mA
Natural emittance ϵ	$7.1 \cdot 10^{-9}$	$\pi \cdot \text{m} \cdot \text{rad}$
Beam size in the i.d.: Horizontal G_x	240	μm
Beam size in the i.d.: Vertical G_y	43	μm
Beam divergence in the i.d.: Hor. G_x	29.0	μrad
Beam divergence in the i.d.: Vert. G_y	16.5	μrad

ELETTRA parameters

Sample - detector distance	200	mm
Beam divergence on the sample: Vert. G_y	≈ 500	μrad
Beam divergence on the sample: Hor. G_x	≈ 500	μrad
Demagnification of the P2	1/7	
Exit slit - y-dimension	20	μm
Exit slit - x-dimension	160	μm
Pinhole aperture: Vertical G_y	± 70	μrad
Pinhole aperture: Horizontal G_x	± 70	μrad

ALOSA layout parameters

- (*) Operation modes of the insertion device:
- range $0.25 \div 2 \text{ keV}$ in "undulator mode" i.e. tune using gaps;
- up to 8 keV in "wiggle mode" i.e. set at minimum gap.
- (***) In the future probably the number of sections will increase up to three.

Number of sections (**)	1	
Number of periods per section	18	
Minimum gap (*)	20	mm
Period length	80	mm

ALOSA insertion device parameters

Undulator Period	80	mm
Deflection parameter K	6.5	
Number of periods N	54	
Electron beam energy	2.0	GeV
Current I	0.4	A
Horizontal Aperture G_x	140	μrad
Vertical Aperture G_y	140	μrad
Total emitted power in the cone P_t	38	W
x dimension (d = 21m)	2.94	mm
y dimension (d = 21m)	2.94	mm
Bragg angle at 3.0 keV ($\lambda = 4.13 \text{ Å}$)	41.2	deg
x dimension on the crystal	2.94	mm
y dimension on the crystal	4.46	mm
Spot size ($x/2\sqrt{2\pi}$)	10.30	mm ²
Power density on the crystal	3.68	W/mm ²
Bragg angle at 8.0 keV ($\lambda = 1.55 \text{ Å}$)	14.3	deg
x dimension on the crystal	2.94	mm
y dimension on the crystal	11.90	mm
Spot size ($x/2\sqrt{2\pi}$)	27.48	mm ²
Power density on the crystal	1.38	W/mm ²

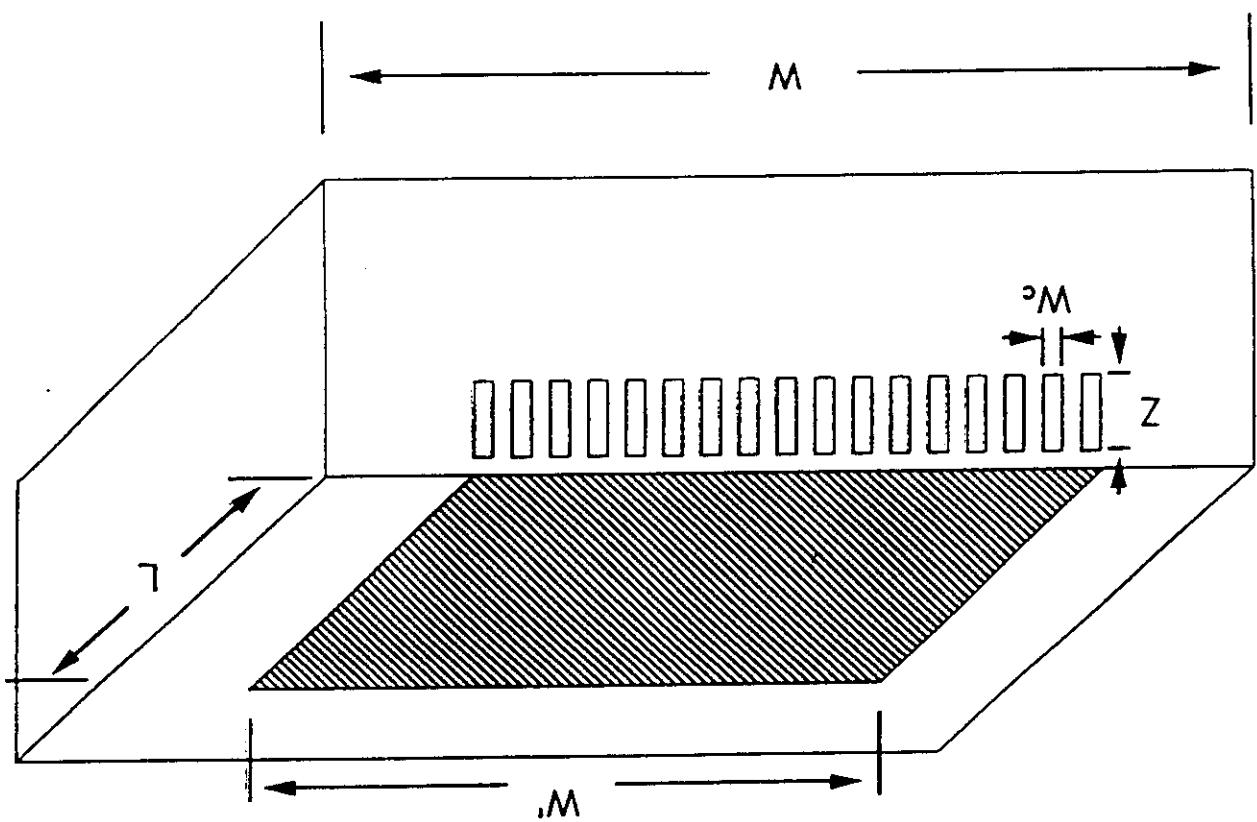
Heat Loads on the First Crystal

dynamic viscosity	μ	$1 \cdot 10^{-3}$	$\text{g} \cdot \text{m}^{-1} \cdot \text{sec}^{-1}$
specific heat per unit volume	ρ_c	$4.180 \cdot 10^{-3}$	$\text{J} \cdot \text{C}^{-1} \cdot \text{mm}^{-3}$
specific heat at constant pressure	c_p	4.180	$\text{J} \cdot \text{C}^{-1} \cdot \text{g}^{-1}$
thermal conductivity	k_f	$6.0 \cdot 10^{-4}$	$\text{W} \cdot \text{C}^{-1} \cdot \text{mm}^{-1}$

Physical constant of the water

thermal conductivity of copper	k_w	0.39	$\text{W} \cdot \text{C}^{-1} \cdot \text{mm}^{-1}$
thermal expansion coeff. of silicon	α	$2.5 \cdot 10^{-6}$	$^{\circ}\text{C}^{-1}$
Poisson ratio of silicon	ν	0.3	
elastic modulus of silicon	E	$1.58 \cdot 10^5$	$\text{N} \cdot \text{mm}^{-2}$
thermal conductivity of silicon	k_w	0.15	$\text{W} \cdot \text{C}^{-1} \cdot \text{mm}^{-1}$

Physical constant of the silicon



FEM analyses

- Kinematical conditions are applied only on the backside of the crystal, while the optical surface is left to expand freely.

- Film coefficient evaluated for each cooling system as a function of operative working conditions

- Heat load imposed by using the user subroutine DFUX

- Two different water-cooling geometries:
 - Single channel inside the holder
 - Microchannels

- Two-fold symmetry

- 3D model:
 - thermal analysis DC3D20
 - structural analysis C3D20

- [1] Nucl. Inst. Meth., Vol. A246 (1986).
- [2] Rev. Sc. Inst. Vol. 60 (1989).
- [3] Nucl. Inst. Meth., Vol. A291 (1990).
- [4] ANL/APS/TM-6 (1990) (Argonne National Laboratory).
- [5] Rev. Sc. Inst. Vol. 63 (1992).
- [6] SPIE, Vol. 1739.
- [7] Rev. Sc. Inst. Vol. 66 (1995).

References

