

the

abdus salam

international centre for theoretical physics

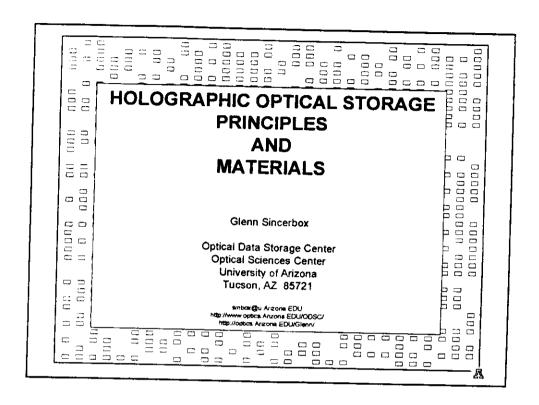
Winter College on Optics and Photonics 7 - 25 February 2000

1218-3

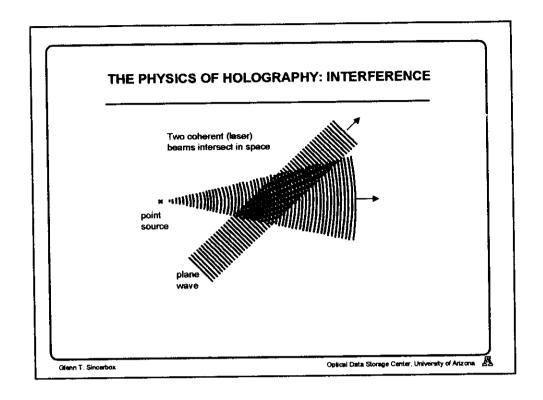
"Holographic Optical Storage Principles & Materials"

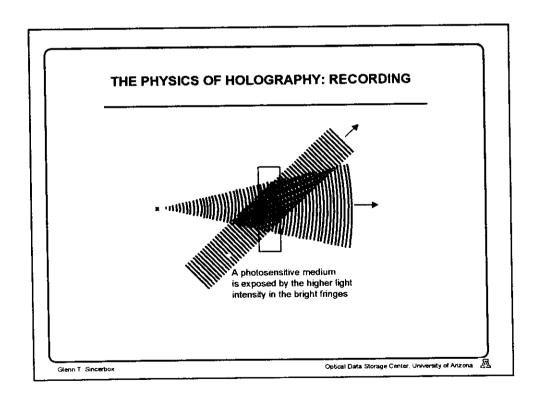
G. SINCERBOX Optical Sciences Center University of Arizona USA

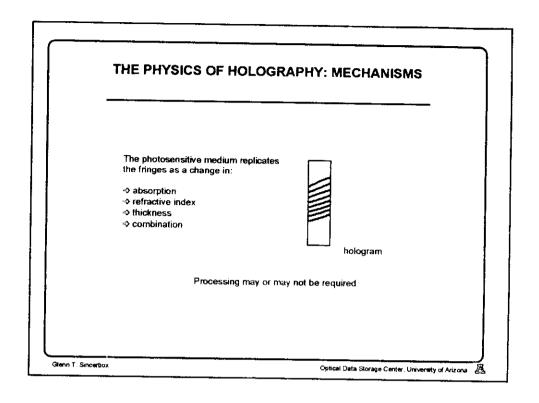
.

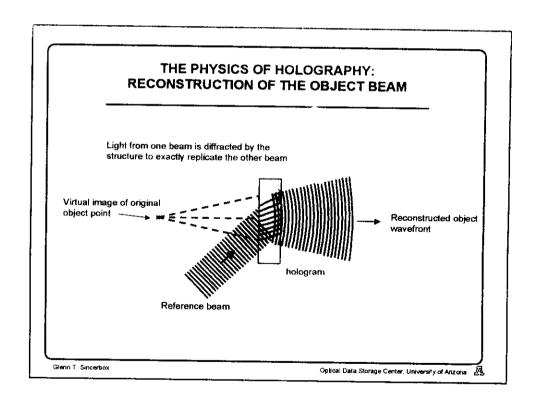


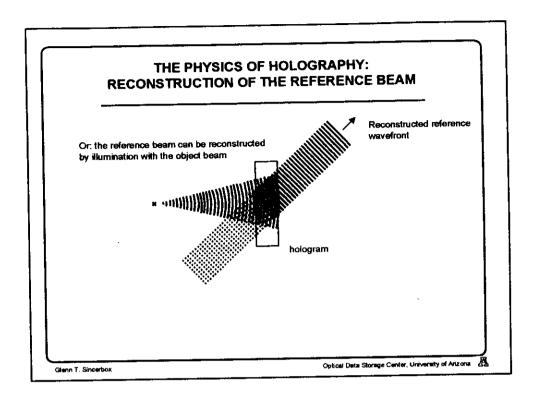
Outline > concepts of holographic storage ➤ features ➤ multiplexing ➤ new news > system requirements ➤ material requirements ➤ photorefractives; data volatility > solutions to data volatility ➤ materials testing > bit-error rate ➤ applications ➤ costs ➤ issues > summary Glenn T Sincerbox Optical Data Storage Center, University of Arizona

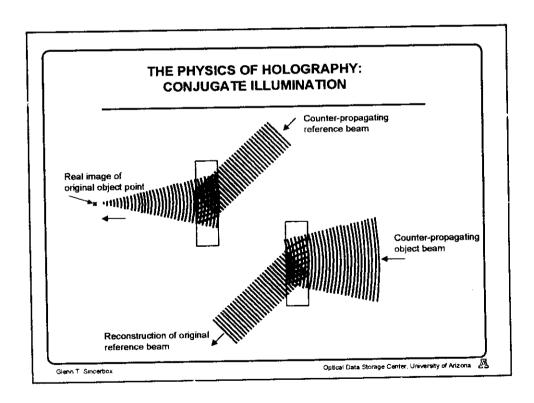












FUNDAMENTALS OF HOLOGRAPHY - Recording

$$\widetilde{\mathbf{A}}_{o} = \mathbf{A}_{o}(\mathbf{x}, \mathbf{y}) \mathbf{e}^{i\Phi_{\bullet}(\mathbf{x}, \mathbf{y})}$$

- ullet Reference wavefront: $\widetilde{A}_{r} = A_{r}(x,y)e^{i\Phi_{r}(x,y)}$

• Interference:
$$\mathbf{A}_{\mathrm{o}}\!\left(\mathbf{x},\mathbf{y}\right)\!e^{\mathrm{i}\Phi_{\mathrm{o}}\left(\mathbf{x},\mathbf{y}\right)}+\mathbf{A}_{\mathrm{r}}\!\left(\mathbf{x},\mathbf{y}\right)\!e^{\mathrm{i}\Phi_{\mathrm{r}}\left(\mathbf{x},\mathbf{y}\right)}$$

Recording medium responds to intensity:

$$\begin{split} I\big(x,y\big) &= \big(A_o\big(x,y\big)e^{i\Phi_o(x,y)} + A_r\big(x,y\big)e^{i\Phi_r(x,y)} \ \big) \big(A_o^*\big(x,y\big)e^{-i\Phi_o(x,y)} + A_r^*\big(x,y\big)e^{-i\Phi_r(x,y)} \big) \\ &= I_o + I_r + A_oA_r^*e^{i\left(\Phi_o - \Phi_r\right)} + A_oA_r^*e^{i\left(\Phi_r - \Phi_o\right)} \\ &= I_o + I_r + \widetilde{A}_o\widetilde{A}_r^* + \widetilde{A}_o^*\widetilde{A}_r \end{split}$$

Glenn † Sincerbax

FUNDAMENTALS OF HOLOGRAPHY- Playback

Transmission of exposed medium proportional to exposure

$$t(x,y) = \beta E(x,y) = \beta I(x,y)t = \beta' I(x,y)$$

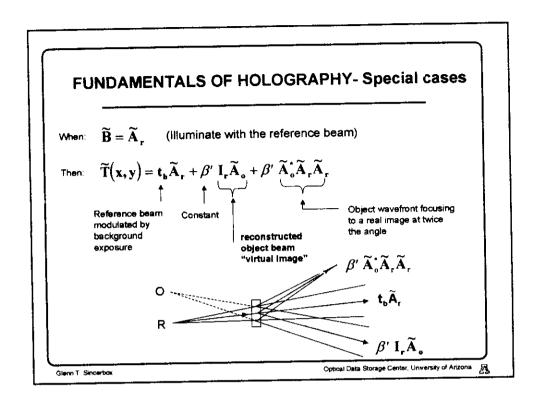
$$t(x,y) = t_b + \beta' \widetilde{A}_o \widetilde{A}_r + \beta' \widetilde{A}_r \widetilde{A}_o$$
 = Hologram

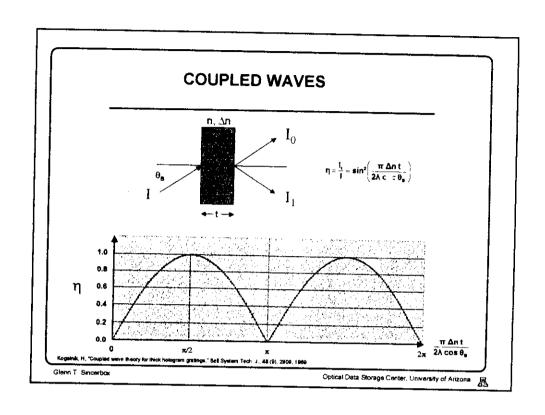
Illuminate hologram with arbitrary wavefront;

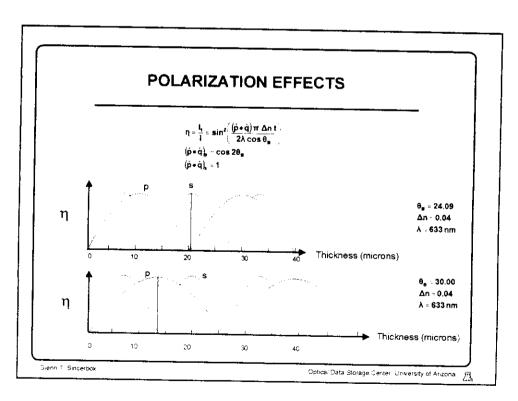
$$\widetilde{\mathbf{B}} = \mathbf{B}(\mathbf{x}, \mathbf{y}) \mathbf{e}^{i\Phi_{\mathbf{B}}(\mathbf{x}, \mathbf{y})}$$

Transmitted wavefronts are

$$\widetilde{T}(x,y) = \widetilde{B}(x,y)t(x,y) = t_b\widetilde{B} + \beta\widetilde{A}_o\widetilde{A}_r^*\widetilde{B} + \beta\widetilde{A}_o\widetilde{A}_r\widetilde{B}$$







Any complex 3-D object can be treated as an assembly of points, each interfering with the reference beam and with each other

Glenn T. Sincerbox

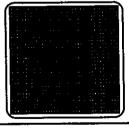
Optical Data Storage Center, University of Arizona

THE DIFFERENCE

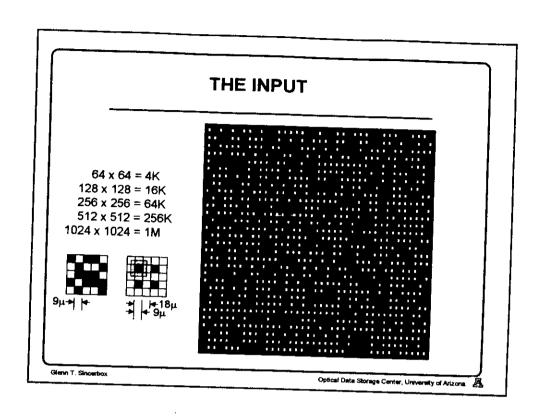
Display & security-emblem holography records an image of the scene or object

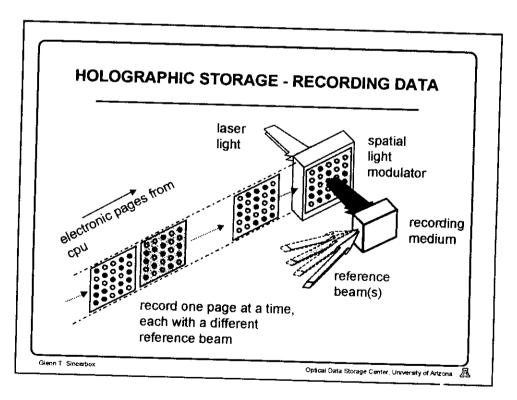


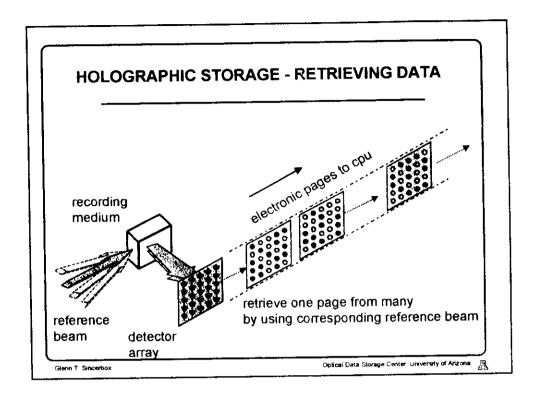
Holographic storage records a digital representation of the scene, object or data



Glenn T Sincerbric



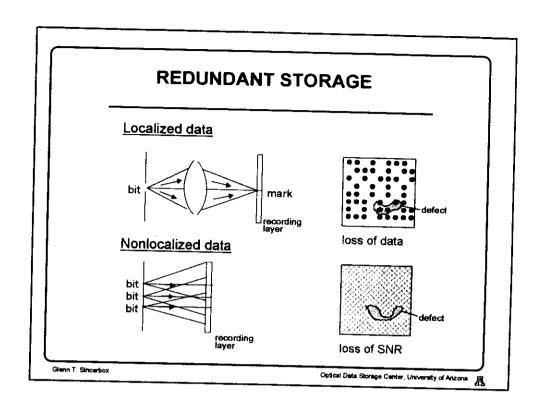


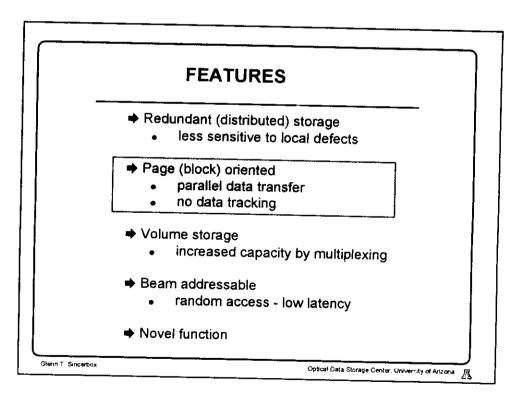


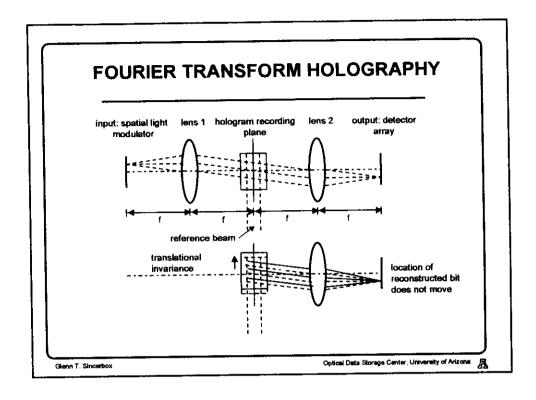
FEATURES

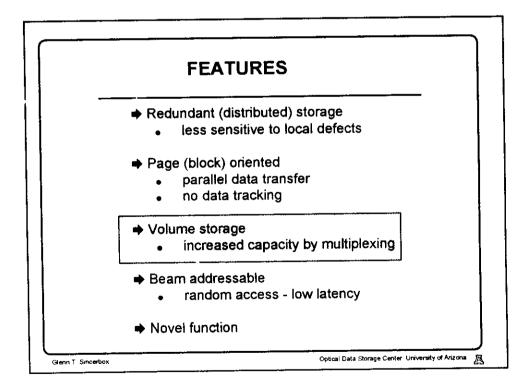
- ⇒ Redundant (distributed) storage
 - less sensitive to local defects
- → Page (block) oriented
 - parallel data transfer
 - no data tracking
- → Volume storage
 - increased capacity by multiplexing
- → Beam addressable
 - random access low latency
- → Novel function

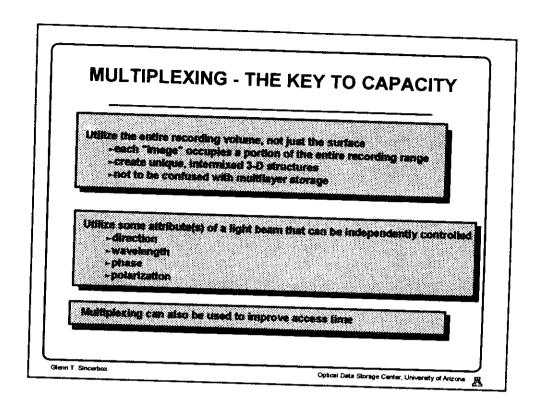
Glenn T Sincerbox

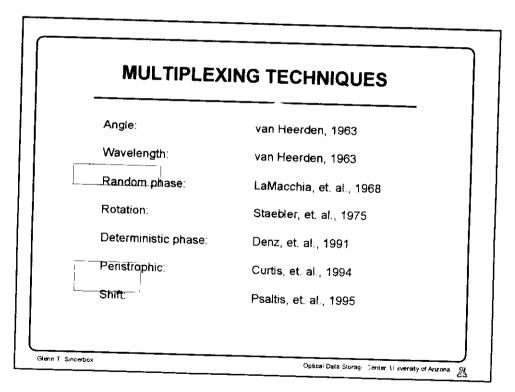


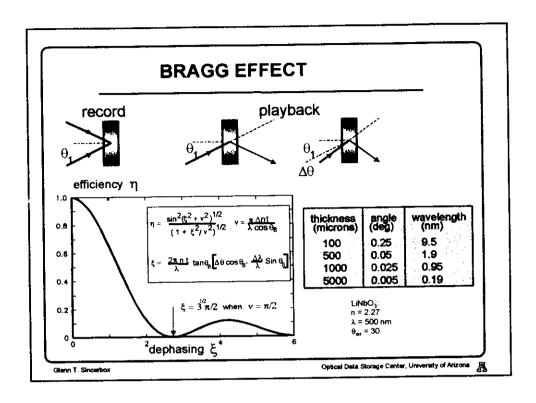


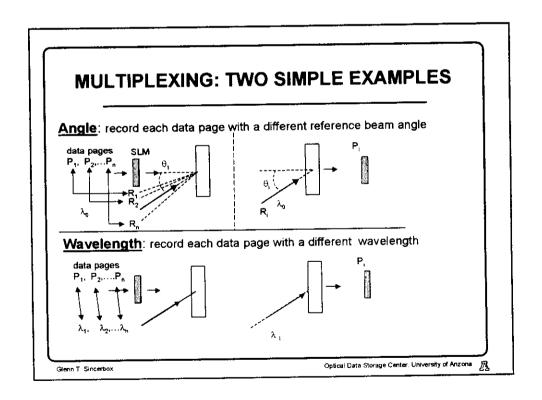


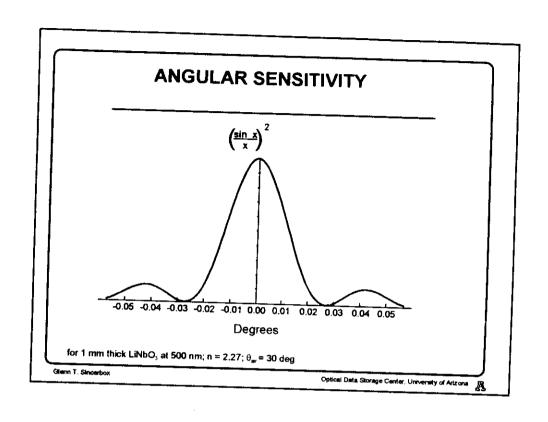


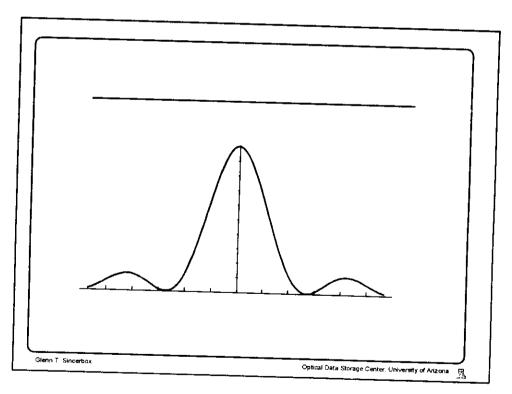


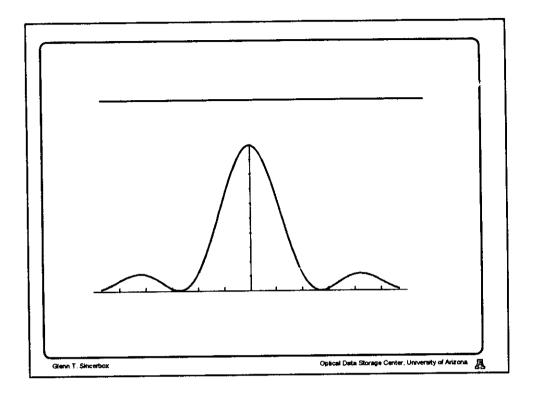


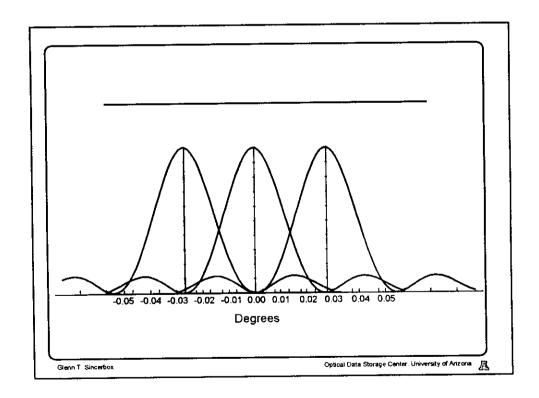


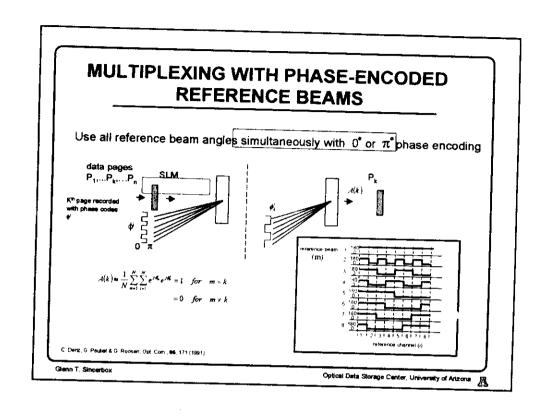


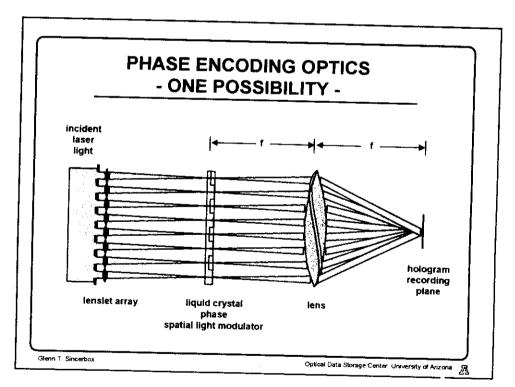


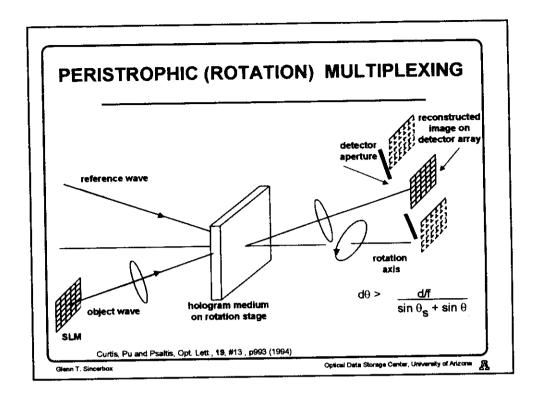


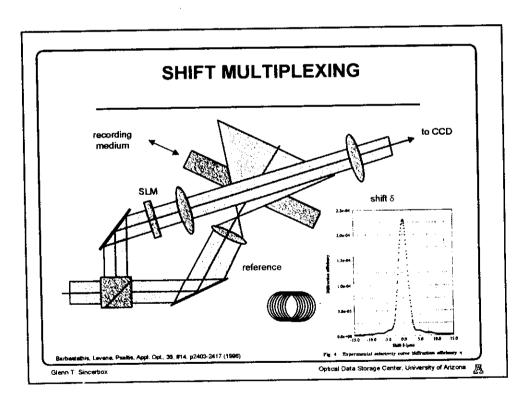


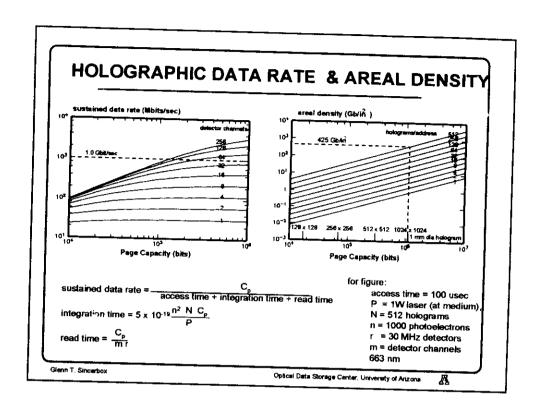


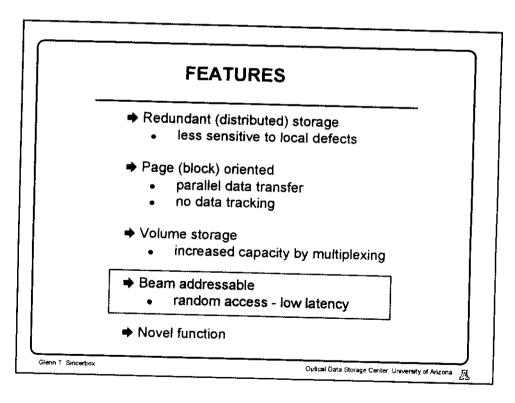












BEAM ADDRESSABILITY

Galvanometer (mirrors - mechanical motion)

- millisecond speed at best
- not true random access
- large aperture; large angle
- broad spectral bandwidth

Acousto-optic (nonmechanical motion)

- 10's of microsecond
- random access
- small aperture: small angles
- Bragg-type; diffraction

Phase multiplexing (nonmechanical motion)

- requires a phase SLM
- limited to SLM response times
- cannot do x-y addressing

- suited for addressing a stack
- complex optics for x-y addressing

Glenn T. Sincerbox

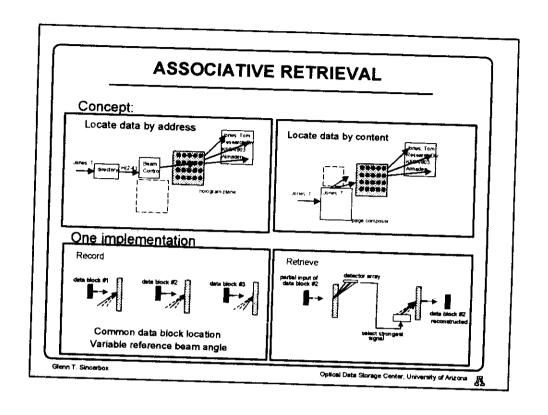
Optical Data Storage Center, University of Arizona

FEATURES

- Redundant (distributed) storage
 - less sensitive to local defects
- Page (block) oriented
 - parallel data transfer
 - no data tracking
- → Volume storage
 - increased capacity by multiplexing
- → Beam addressable
 - random access low latency
- Novel function

Glenn T. Sincerbox

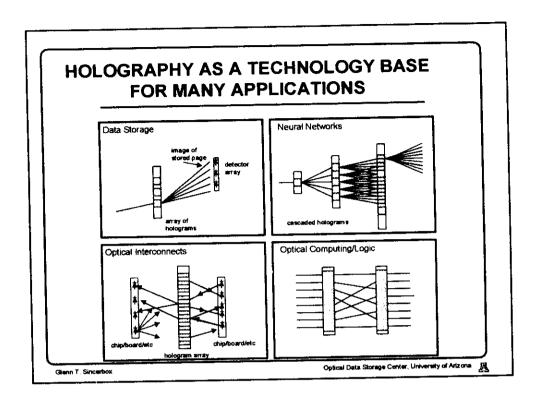




REFERENCES ON ASSOCIATIVE RETRIEVAL

- •B. J. Goertzen and P. Mitkas, "Volume holographic storage for large relational databases," Optical Engineering, 35(7), 1847-1853, (1995).
- -L. J. Irakliotis, G. Betzos and P. A. Mitkas, "Optical associative processors" in A. Krikelis and C. Weems, editors, Associative Processing and Processors, 155-179, IEEE Computer Society Press, (1997).
- •G. W. Burr, S. Kobras H. Hanssen and H. Coufal, "Content-addressable data storage using volume holograms," submitted to Applied Optics, 1999.

Glenn T Sincerbox





- Moving light beams

 fast random access & low latency
 - staged access
 - <100 msec to Gbit collection of files
 - 10 100 usec to any individual Mbit file
- Parallel data transfer → very high data rates
 - 1.0 Gbit/sec within a stack of 1,000 10,000 files (pages)
- Storage block multiplexing very high areal/volumetric density
 100 500 Gb/in² (500 Gb/in³ 1.5 Tb/in³)
- High capacities: 100 GB 10 TB
 - low error rate through redundant storage
- Parallel access --> novel processing
 - i.e., fast search engine

Glenn T Sincerbox

HISTORICAL HIGHLIGHTS

1948	Invention of holography by Gabor
1962-1964	IBM SDD Poughkeepsie Ad. Tech;
	Standing Wave Read-only Memory
1962	Invention of the laser
1963	Holographic storage principles developed by Van Heerden
1964-1968	IBM SDD Poughkeepsie Ad. Tech;
	Holographic Beam-addressable memory
1964-1968	Bell Labs photorefractive write-once memory
1966-1968	IBM SDD San Jose Ad. Tech;
	Computer-generated 1-D memory
1985-1988	IBM GPD Tucson; erasable holographic memory
1988-1991	MCC Bobcat project
1992- present	New companies appear, Tamarack, Accuwave, Holoplex, Optin
1994	Formation of PRISM (PhotoRefractive Information Storage
	Materials) Consortium
1995	Formation of the HDSS (Holographic Data Storage Systems)
	Consortium

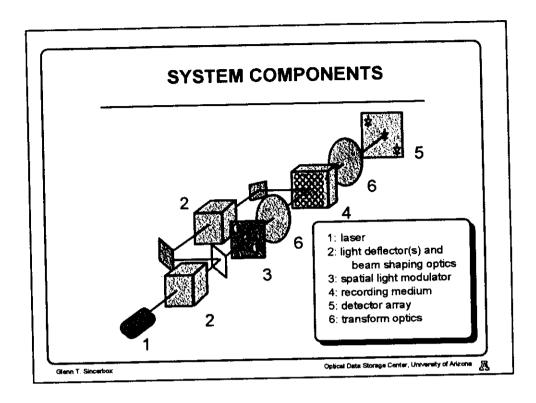
WHAT HAS CHANGED RECENTLY?

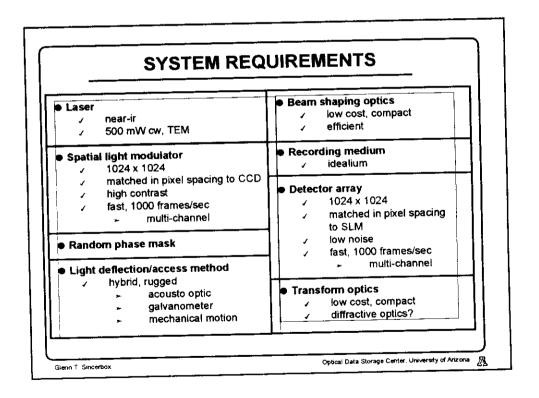
- Development of the enabling technologies
 - spatial light modulators
 - detector arrays
 - compact laser sources
- Advances in materials
 - progress in nondestructive readout
 - lithium niobate doping
 Two-color recording
 - polymeric materials
- Novel architectures
 - phase-encoded multiplexing
 - engineering solutions to hologram volatility
 - peristrophic multiplexing
 - shift multiplexing
- Better understanding of applications
 - increasing demand for capacity
 - potential for WORM applications

Glenn ↑ Sincerbox

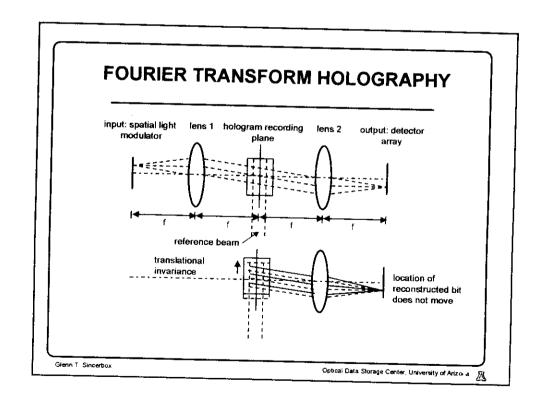
Glenn T. Sincerbox

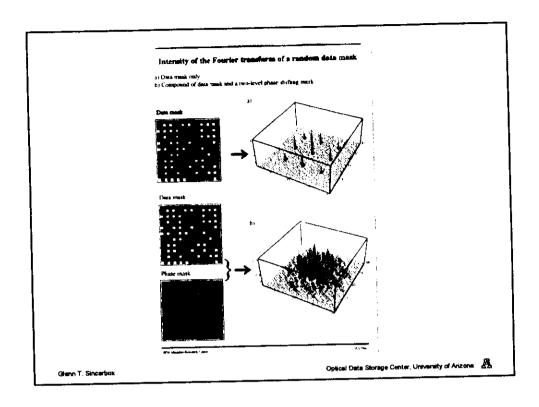
Optical Data Storage Center, University of Arizona

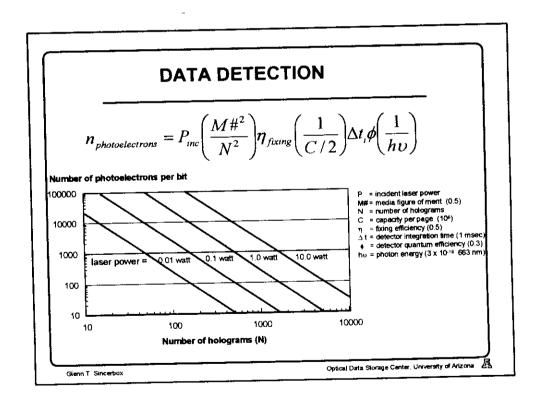


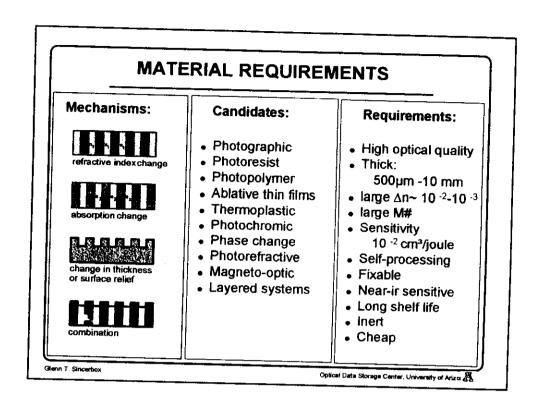


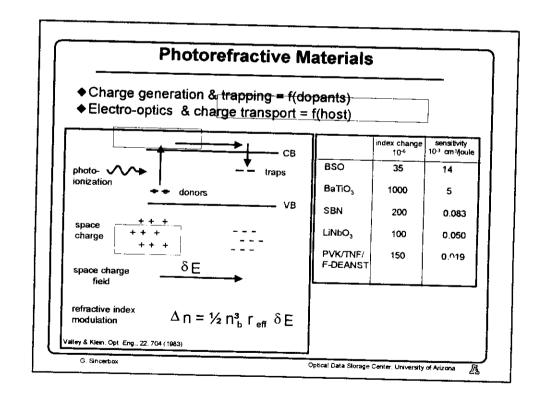
Spatial Lin	ENAB	LING T	EC	HNO	LC	GIE	ES			
	Number of pixels	Pixel Spacing (um)		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Data rate (Mb/sec)		Manuf.		7
Today	640 x 480	42				20		Epson (LC)		4
Future	1024 x 1024	15.6		100		100				ĺ
	848 x 600	17		200	0	1000		IBM (L		ļ
Requirement	1024 x 1024	Match detector array		100	1000		<u> </u>	TI (DMD)		
Today	Number of pixels 1024 x 1024	Pixel spacing 14	(fran	peed les/sec) 60		nnels 4		Mb/sec)		lanuf.
Future	1024 x 1024	12.8		1000						omson
Requirement	1024 x 1024	Match SLM	1000			-	1000		_	odak TBD
asers: TEI	Wavelength	Power		Technok	ogy	7				
Today	(nm)	(cw watts)								
uture	530	4	SHG/NdYAG							
	680 TBD	0.3	AlGaAs, M-MOPA			7				
Requirement		TBD	TBD		_					











Photorefractive Sensitivity 4 ways to measure

1. Change in refractive index per unit of energy absorbed:

$$S_{nl} = \frac{dn_l}{d(aW_k)}$$

2. Change in refractive index per unit of energy incident:

$$S_{nl} = \frac{dn_1}{dW_0} = \alpha S_{nl}$$

Change in diffraction efficiency per unit of absorbed energy:

$$S_{\eta^i} = \frac{d(\eta^{\mu i})}{d(\alpha W_0)} \frac{1}{d}$$

$$S_{\eta 2} = \frac{d(\eta^{1/2})}{dW_{\eta}} \frac{1}{d} = \alpha S_{\eta 1}$$

In the early stages of hologram formation:

$$\eta = \sin^2 \left(\frac{n \Delta n_1 d}{\lambda \cos \theta_1} \right)^2 \cong \left(\frac{n \Delta n_1 d}{\lambda \cos \theta_1} \right)$$

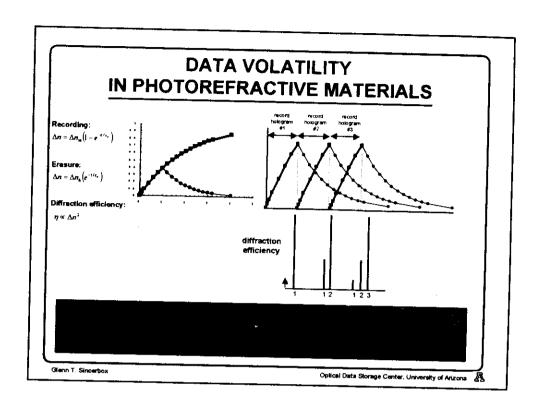
$$S_{\pi^1} = \frac{\pi}{\lambda \cos \theta_n} S_{\pi^1}$$

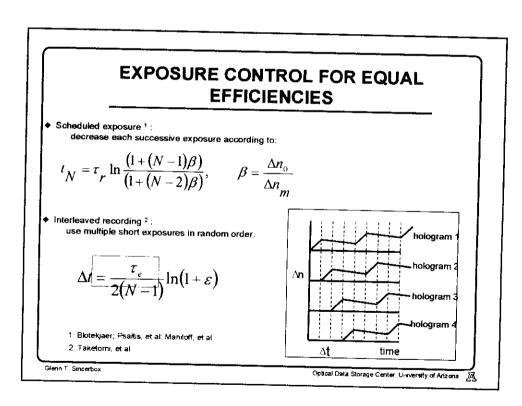
Glenn T. Sincerbox

Typical Sensitivities

	$S_{11}^{-3} [10^{3} Jcm^{-3}]$	$S_{c2}^{-1} [10^5 J cm^{-2}]$	$S_m^{-1}[mJcm^2]$	S_{a}^{-1} mJ cm^{-1}
LiNbO ₃	20 - 200		1000	300
LiTaO₃	_		50	10
KNbO ₃	6 - 60	0.1		-
ватю,	.2		50 -1000	
Sr _{0.4} Ba _{0.8} Nb ₂ O ₆ :Ce	12 - 75	7.2 - 30	2.5 - 15	1.6 - 6
Bi _s SiO ₂₀	0.07 - 0.5		5	

r & Hulgnard, Photorefractive Materials and Their y & Klein, Opt. Eng., Vol. 22(6), p704-711, (1983)





EXAMPLE OF DATA VOLATILITY

· Equal exposure times

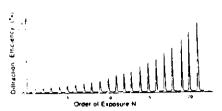


Fig. 2. Diffraction efficiency versus the order of exposure, N, before compensation. The reference-to-object beam ratio K=1.

Scheduled exposure

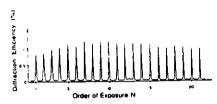


Fig. 3. Diffraction efficiency versus the order of exposure after compensation, with K=1.

From Maniloff et al

Glenn T Sincerbox



diffraction efficiency:

$$\eta = \sin^2 \frac{\pi \, \Delta n \, d}{\lambda \, \cos \theta}$$

refractive index growth:

$$\Delta n_0 = \Delta n_m \left(1 - e^{-\frac{C_N}{r_s}} \right)$$

recording schedule:

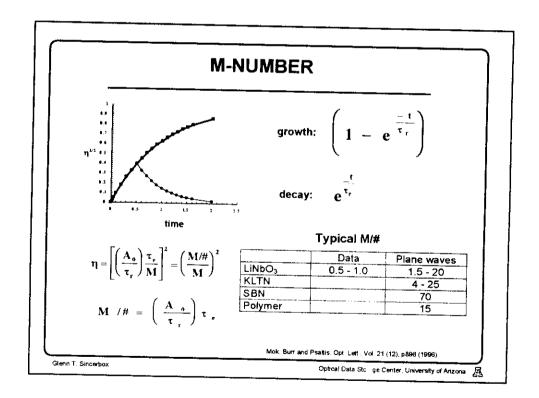
$$t_N = \tau_r \ln \left(\frac{1 + (N-1)\beta}{1 + (N-2)\beta} \right)$$

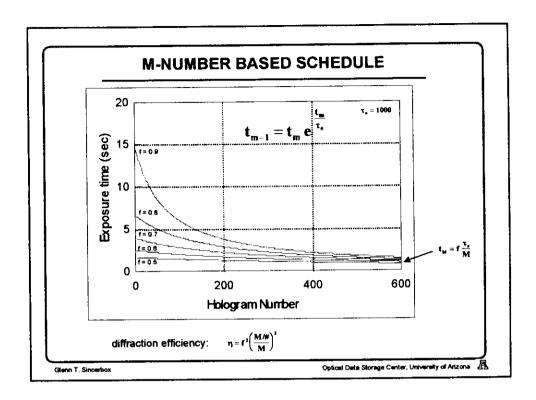
combining:

$$\eta = \sin^2 \frac{\pi \, \Delta n_n \, d}{\lambda \cos \theta} \left(\frac{\beta}{1 + (N - 1)\beta} \right) \propto \boxed{\frac{1}{N^2}}$$

i.e., efficiency for 1,800 holograms = efficiency for 1 hologram / 1,800,000

Glenn T. Sincerbox





SOLUTIONS TO DATA VOLATILITY

Conversion to a less-mobile species (fixing)

- thermal (ions)
- electrical (domains)

Gated recording/reading

2-color

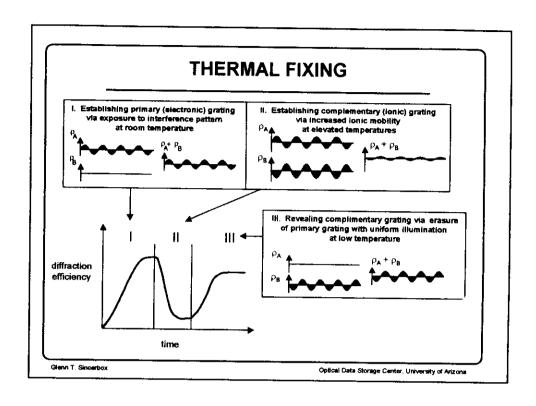
Novel engineering solutions

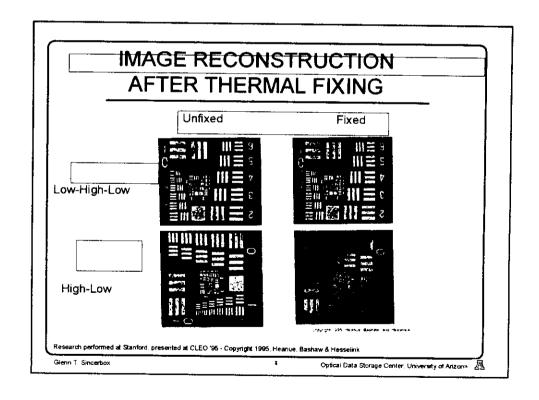
- optical, electrical feedback

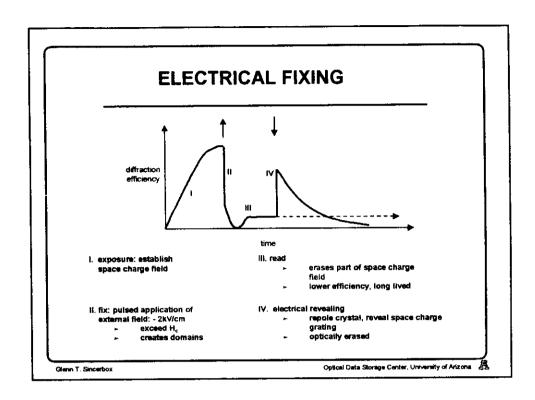
Irreversible photochemistry

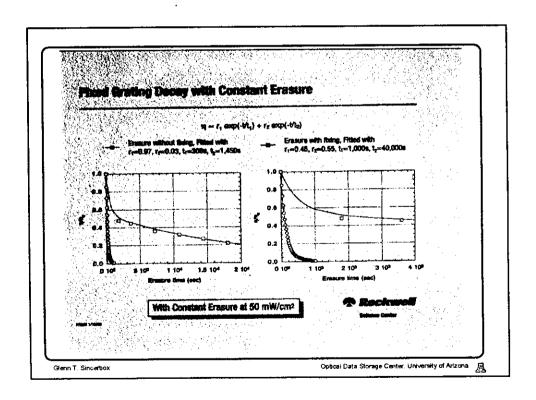
- read-only
- write-once-read-many (WORM)

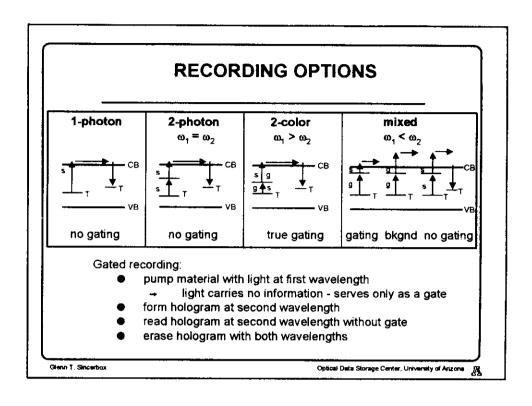
Glenn T Sincerbox

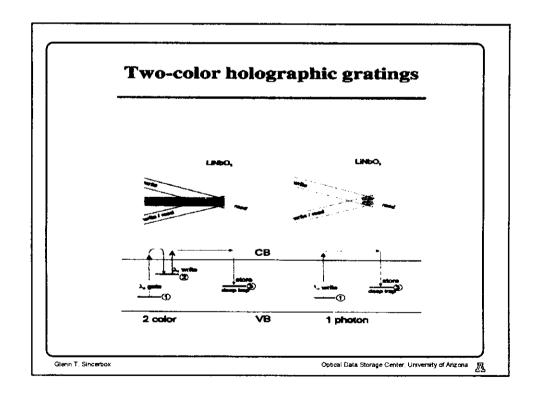


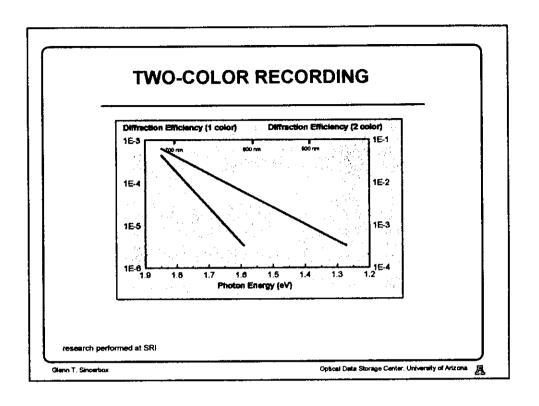


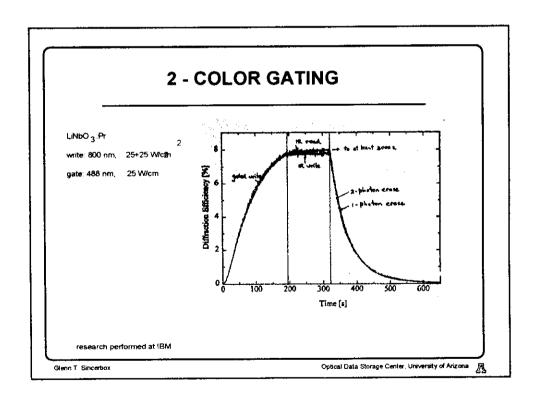


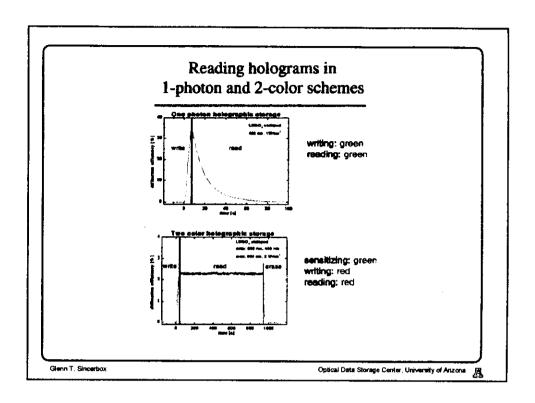


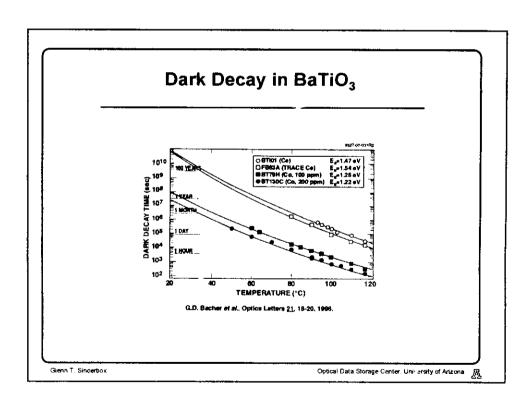


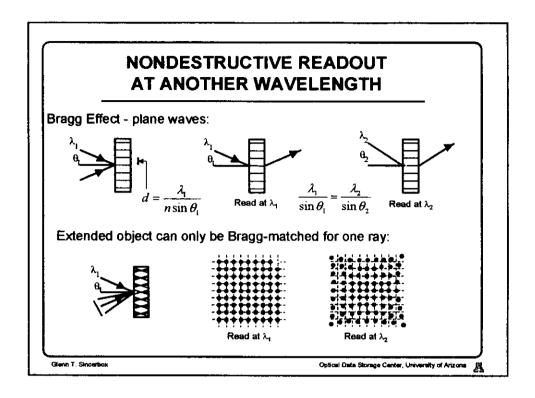


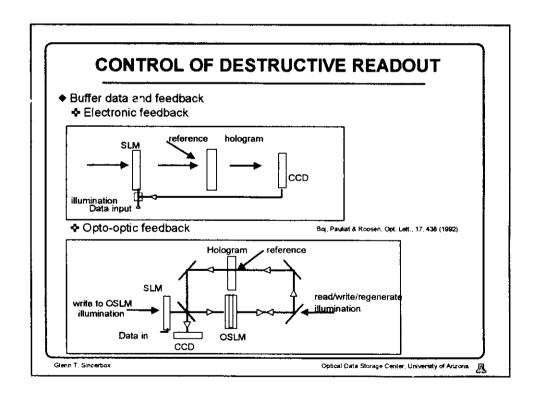


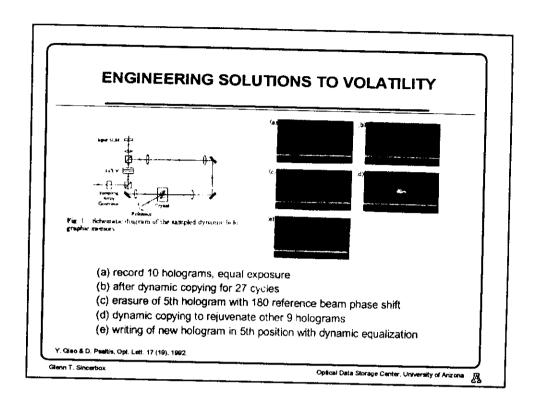


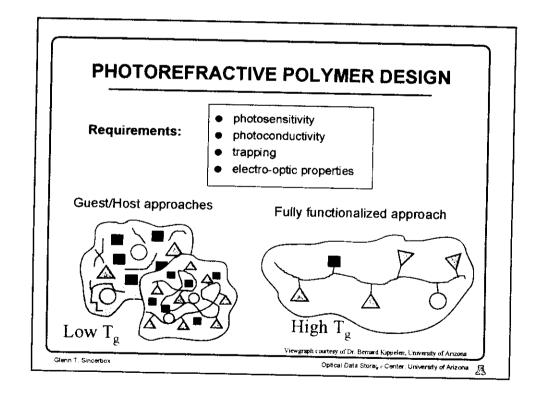




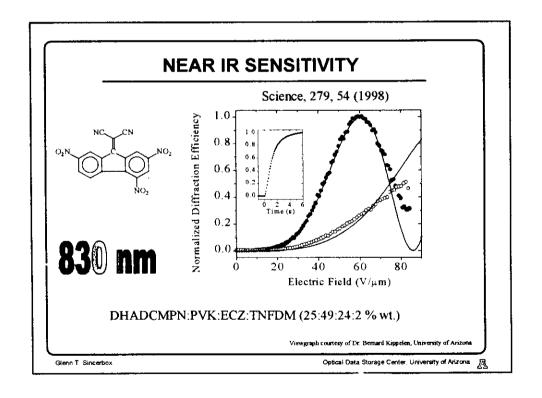


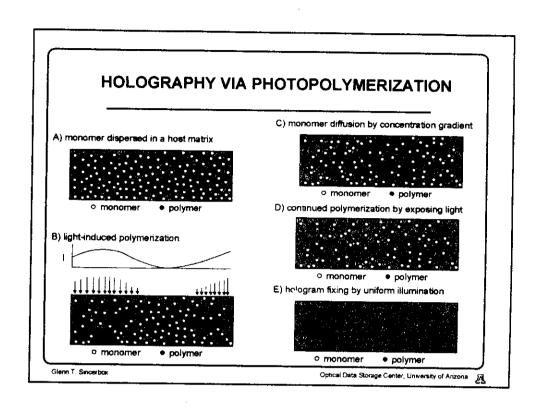


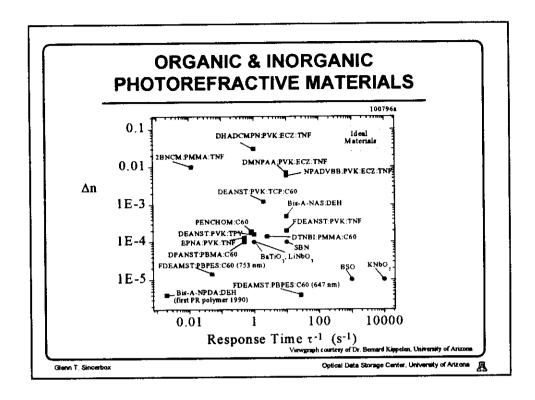


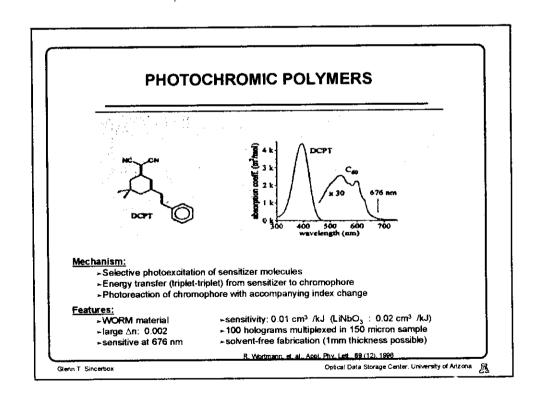


Holographic Storage		
Material requirements	Current status	
□ > 1 mm thick	100 - 200 μm	
🗀 high Δn	Ω Δn ≈ 0.01	
₾ 670-850 nm	1 488 - 830 nm	
igh optical quality	phase stability	
low scattering	☐ zero birefringence matrix	
1 ms response time	□ > 100 ms	
non-destructive read-out	TPA photorefractive polymers	
	Viewgraph courtesy of Dr. Bernard Kippelen, University of Arizona	









Lucent photopolymer strategy

Matrix

- In situ matrix formation (thick media, flatness)
- Cross-linked matrix (stable support)
- Compatibility with monomer (low scatter)
- Robust polymer backbone (environmental)

Monomer Photochemistry

- Chemistry independent from matrix formation (Δn contrast)
- High contrast with low shrinkage
- Efficient photochemistry (sensitivity)
- · Compatible with matrix (low scatter)

07/02/99

A. Harris/L. Dhar

Lucerst Technologies
tell Labs Innovations



Holographic WORM Media Requirements

Performance

- Dynamic Range High storage density with rapid read rate
 - -Refractive Index Contrast (Δn)
 - -Thickness
- ل

M/#

- -Low scatter
- □ Media Thickness Low crosstalk of multiplexed holograms
- ^a Photosensitivity (visible near-IR) High write rate
- o Optical Quality- Low BER imaging of digital data pages

Cost

□ Low Cost

Stability

- Dimensional Stability High fidelity data recovery
- Nonvolatile Readout
- Solvent/Heat-Free Processing
- Long Archival Life (5-10 years)
- Environmental and Thermal Stability

07/02/99

A. Harris/L. Dhar

Lucent Technologies
Bellabs Innovations



Lucent Holographic WORM Media Status, mid-1999

Performance	<u>Goal</u>	Status		
Key performance parameters met				
Dynamic Range (M#)	15	~20		
o Chemical shrinkage	0.1%	0.1%		
o Thickness	1 mm	1 mm		
□ Scatter	~le-6	>~le-6		
^a Photosensitivity (532 nm) (total exposure dose)				
************	~500 mJ/cm ²	~350 mJ/cm ²		
Doptical Quality	<(\(\lambda\/2\)/cm	<(λ/4)/cm		
Stability.				

Stability

Key stability issues under investigation

- o Tested shelf life>Months
- o Archival life of high density digital data ... Under investigation
- o Environmental Sealed cell
- o Thermal Dimensional Stability Temp control drive

07/02/99

A. Harris/L. Dhar

Lucent Technologies

lel Lits Inouton



Lucent Holographic Photopolymer Date Storage Status

Photopolymer material meeting key performance requirements for high density digital storage

- -dynamic range
- -writing-induced dimensional change
- -scatter and optical quality
- -sensitivity

Demonstration of Digital Data Storage & Recovery >3000 Digital Data Pages @ 48 bits/µm²

Next Steps

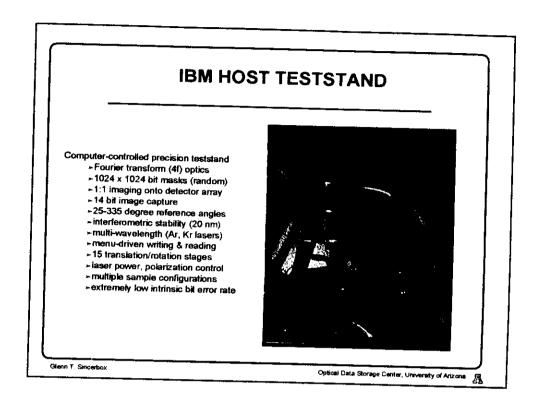
- -Demonstrate higher density in newest materials (100 bits/um2)
- -Systematic investigation of thermal/environmental stability
- -Demonstrate archival stability of high density digital data
- -Manufacturable low-cost media strategy

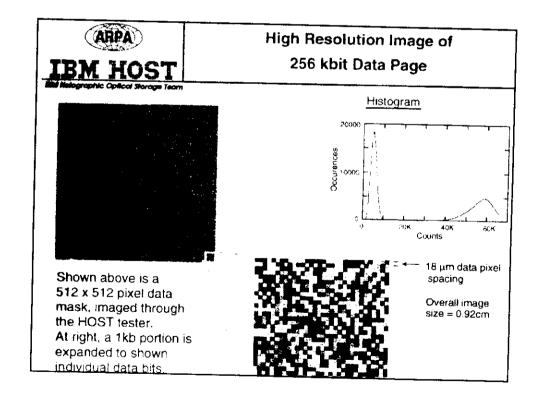
07/02/99

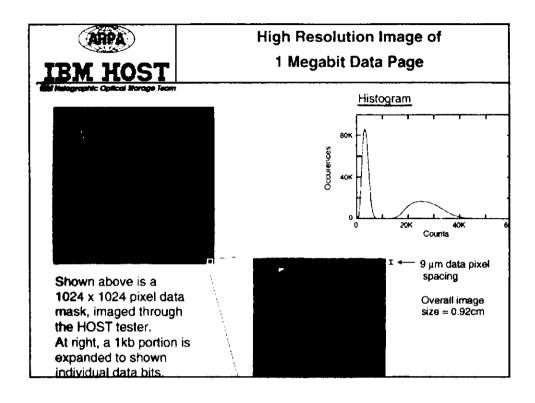
A. Harris/L. Dhar

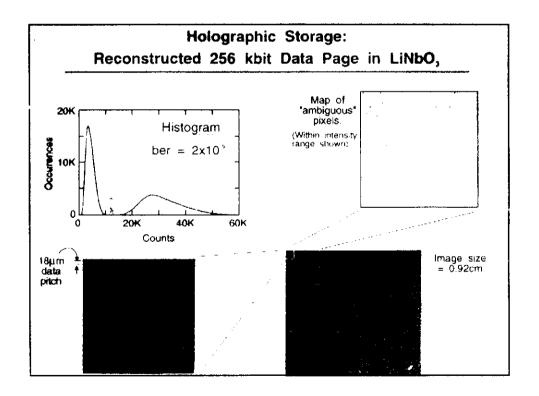
Lucent Technologies
Bell Libs Investors

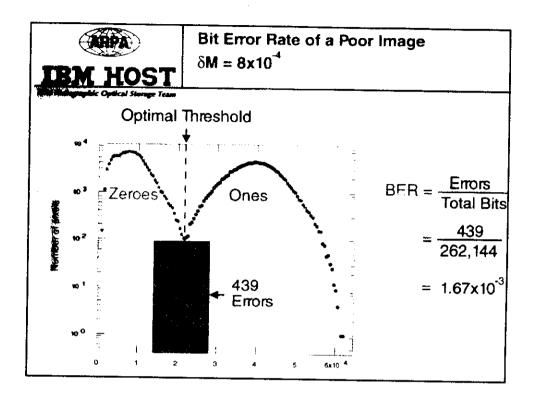


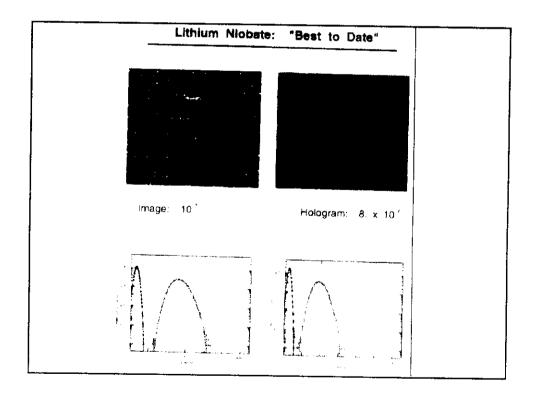


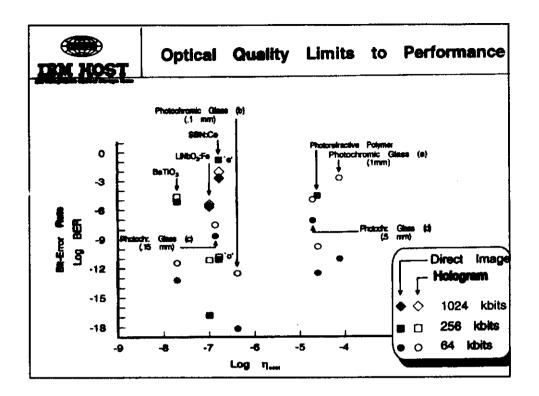


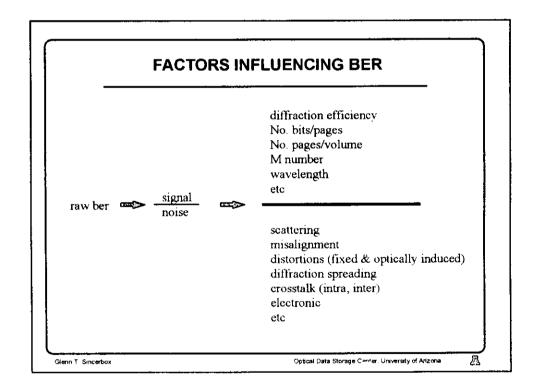












If you recover data with no errors then you are not trying hard enough to optimize storage capacity

raw ber 10⁻⁵ modulation codes corrected ber 10⁻¹²

ber is a measure of the utility of the technology

cost Mbyte



margins capacity

BER & SNR

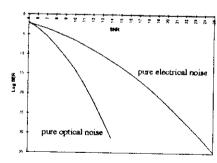
Combination of Rician (optical) & Gaussian (electrical) statistics:

$$ber = \frac{1}{2} \operatorname{erfc} \left(\frac{\mathbf{v_{a}}}{\sqrt{2} \sigma_{a}} \right) + \frac{1}{2} \operatorname{erfc} \left(\frac{\sigma_{e}}{2 \sqrt{2} \sigma_{A}^{1}} - \frac{\mathbf{v_{a}}}{\sqrt{2} \sigma_{e}} \right) \exp \left(-\frac{\mathbf{v_{a}}}{2 \sigma_{A}^{2}} + \frac{\sigma_{e}}{8 \sigma_{A}^{4}} \right)$$

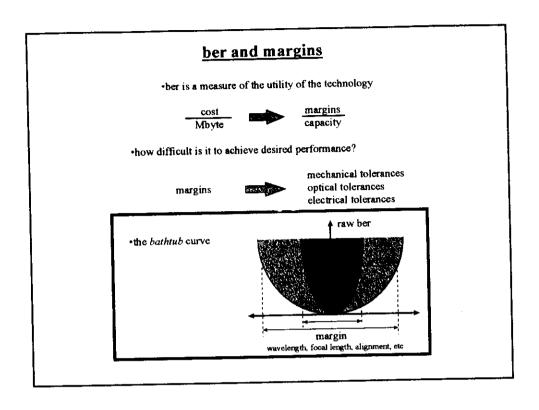
for pure electrical twise: $\sigma_{\rm A}=0$, $v_{\rm el}=1/2$, som = $1/\sigma_{\rm p}$ ber = $\frac{1}{2}$ erfc(354 som)

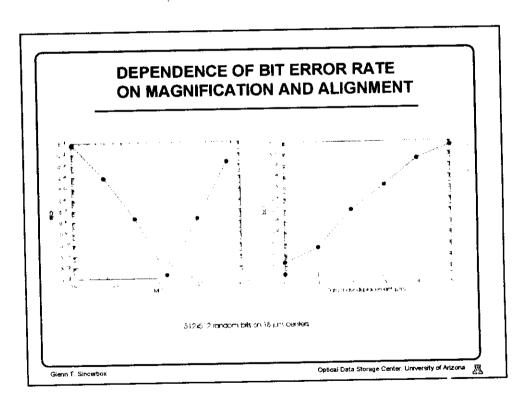
for pure optical noise: $\sigma_e = 0$, $v_{ae} = 1/4$, $snr = 1/2\sigma_A$ $ber = exp\left(-\frac{srr^{-2}}{2}\right)$ σ_{s}^{2} = variance of complex noise amplitude σ_{s}^{2} = variance of electrical noise $v_{st} = \frac{2\sigma_{st}/4 + \sigma_{st}/2}{2\sigma_{st} + \sigma_{st}}$

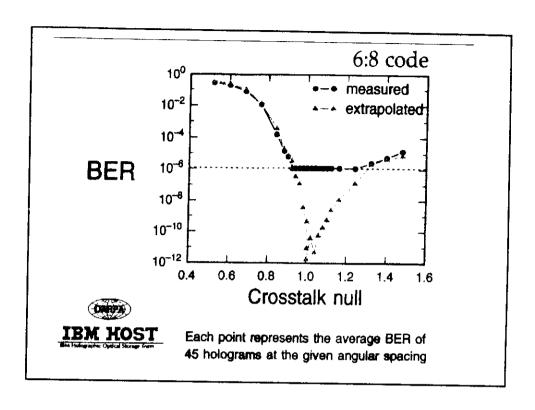
 $s_{TF} = \frac{1}{\sqrt{4\sigma_A^2(1+\sigma_A^2)+\sigma_e^2}}$



from C. Gu, F. Dai, and J. Hong, Electronics Letters, Vol. 32, No. 15, p1400, (1996)







PATHWAYS TO IMPROVING THE RAW BER

- ব Increased signal
 - ✓ more photons/bit
- Reduced noise
 - ✓ better optical quality
- ⊰ Better (or more forgiving) alignment ✓ over-sampling(?)
- 4 More uniform illumination of SLM
 - ✓ top hat beams
 - ✓ exposure compensation
- 4 More uniform illumination of hologram
 - ✓ phase mask

Glenn T. Sincerbox

Optical Data Storage Center, University of Arizona

Novel properties of a holographic image - a coding opportunity -

- Error asymmetry:
 - 0 -> 1 more likely than 1 -> 0
 - 1 -> 0 requires exact interference of light
 - 0 -> 1 can happen with any stray light
- The light on a detector depends on the number of 1's in a data page

$$S_d \propto \frac{\eta}{N_1} \propto \frac{\left(\Delta M\right)^2}{N_1} \propto \frac{\left(\frac{N_1 l_1}{l_R}\right)^2}{N_1} \propto N_1$$
 Use a code that has a constant number of 1's and 0's

Simple case: 1= ____ 0= ____

better choice: 6 user bits can be coded as 8 channel bits so that there are always 4 bits on (1's) and 4 bits off (0's)

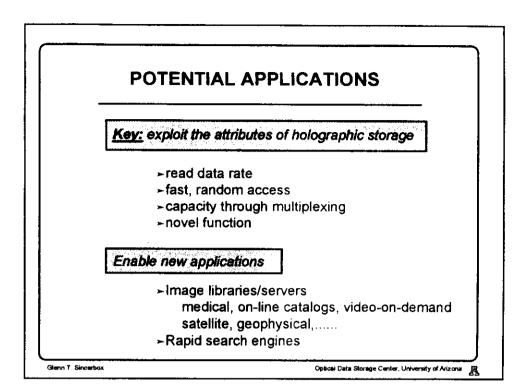
N!/R!(N-R)!=70

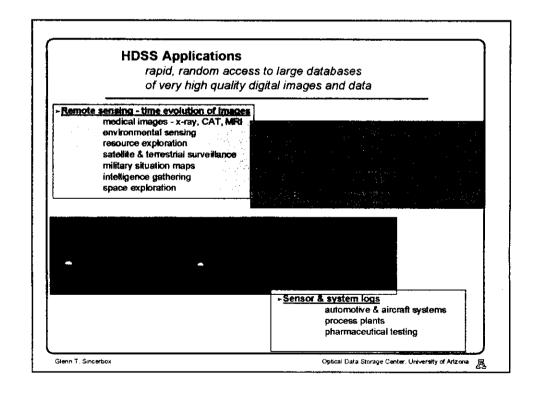


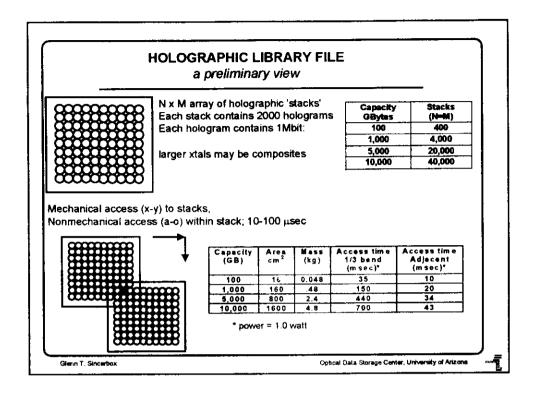
Count the 1's for initial error detection

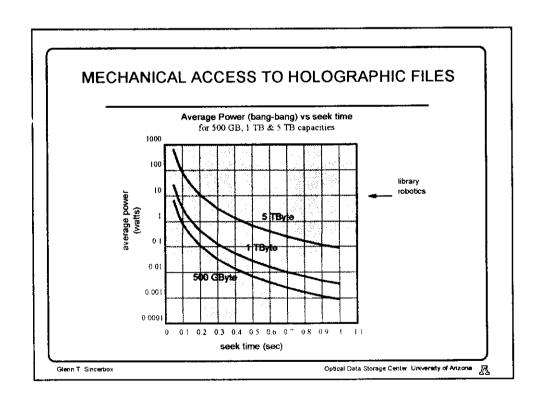
Glenn T. Sincerbox

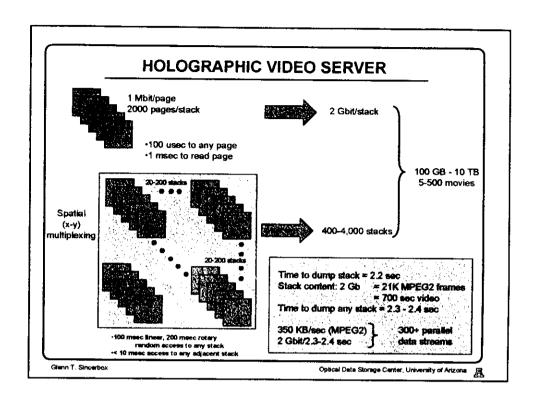
Optical Data Storage Center, University of Anzona

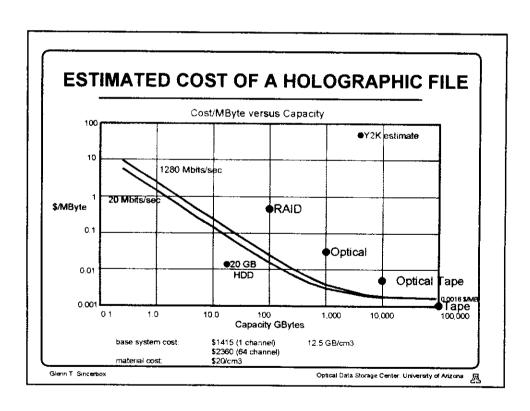












HOLOGRAPHIC STORAGE CAPACITY ENHANCEMENT

- ♣ 2 & 3 dimensional nature of stored pages provides unique opportunity for the development of novel:
 - modulation codes
 - -> error-correcting codes
- ♣ Develop through an understanding and characterization of noise sources
 - ⇒ inter-symbol interference
 - ⇒ inter and intra-page crosstalk
 - ⇒ data retrieval asymmetry
 - ⇒ burst/block errors
 - ⇒ SLM/detector alignment
 - ⇒ forbidden data patterns
 - code constraints

Glenn T Sincerbox

Optical Data Storage Center, University of Arizona.

MORE NEW NEWS

Signs that the technology is maturing

- →increased activity beyond the proof-of-concept
- →measurement of bit error rate
- →development of modulation/demodulation codes
- →development of error-correcting codes
- →local thresholding
- →precompensation/predistortion
 - removal of deterministic spatial variations
 - +shaping/apodizing reading wavefront
 - +grey-scale considerations

Glenn T Sincerbox

Optical Data Storage Center, University of Arizona



HOLOGRAPHIC STORAGE ISSUES

Technology Issues

- + WORM materials need more development shrinkage, scattering, thickness
- ◆ Erasable material systems still not optimized develop better methods for nondestructive read scale-up, lifetime, stability, cost, optical quality not quantified
- Enabling component technologies drive by video requirements CCD & SLM use serial I/O block transfer needs parallel I/O
- Nonmechanical accessing methods yet to be developed.
- + Optics must be simplified

System Issues

- . know trade-offs between capacity, data rate, BER, etc.
- + identifying the initial markets and the right window of opportunity
- + configuring a cost-competitive design

Glenn T. Sincerbox

Optical Data Storage Center, University of Arizona

SUMMARY

- * Storage requirements are exploding
- * Renewed interest in holographic storage
 - supported by new news
 - ◆ place in storage hierarchy
- * Government funding encourages formation of industry/university consortia
- * High risk potentially high payoff

Glenn T Sincerbox

Optical Data Storage Center, University of Arizona





Holographic storage: Ready for prime time?

Glenn Sincerbox, University of Arizona

torage requirements are exploding. By the year 2000, our storage needs will exceed 12 exabytes (10²⁰ bits). At 1¢

per megabyte, that translates into a \$120 billion business! The amazing advances that have been made in storage technology have abetted this enormous appetite for storage. New storage devices have entered the market place, from ZIP drives to DVD.

These technologies share some common attributes: they are disk-based and hence rely on mechanical rotation and linear storage density to provide adequate data rates; access time also depends on a combination of disk rotation (latency) and linear translation of the head assembly (seek); and finally the data is recorded as localized, discrete marks on a medium that is thinner than one micron. Faster access, higher data rates, and redundant stor-

age of data within the volume of a thicker medium requires a new paradigm in storage. Optics and the basic principles of holography are a particularly attractive way to meet these requirements and may well represent the storage solution of the future.

Most technologies spend decades in research labs before they enter the market. Holography will be no exception to the rule. Invented in 1948 by Dennis Gabor as a way to magnify x-ray images, it wasn't until the invention of the laser in the early 1960s, that holography became practical for storing and retrieving images. But, despite considerable effort, holographic storage never made the business impact

that was expected. However, new materials coupled with a better understanding of how to leverage holographic storage may renew interest in this 30-year-old technology.

In magnetic and conventional optical recording, an individual data bit is represented by a localized change in some physical property such as the reversal of a magnetic domain. Holographic recording, in contrast, distributes a single bit throughout the

recording volume; thus, there's no correlation between an information bit and a microscopic element in the medium. Light from a signal beam interferes with light in a reference beam to create a three-dimensional pattern of high and low intensity. The recording medium samples this pattern to produce a similar variation in an optical property, such as absorption or refractive index. Recorded structures contain informa-

tion about the beams' amplitude and phase. When illuminated with a duplicate of the reference beam, the light becomes diffracted, recreating the signal beam. Stored data can be viewed directly or imaged onto a detector array.

In contrast to conventional holography, where scattered light from a three-dimensional scene or object is recorded and subsequently reconstructed for viewing, holographic storage employs a spatial-light modulator (SLM) as a light source. The modulator displays a two-dimensional pattern of 'ones' and 'zeros' that acts like miniature shutters, which represent the stored data. Because each data bit is distributed in three dimensions

WITH BETTER

MATERIALS AND LASERS,

NOLOGRAPHIC STORAGE

NO LONGER NEEDS

TO RELY ON SMOKE

AND MIRRORS

throughout the recording media, holographic media is less sensitive to material defects than conventional media.

THE BRAGG EFFECT

Holographic storage can significantly increase areal density by using a thick layer to record multiple pages of data. A common misconception of holographic recording is that each page occupies a different depth in the recording volume. In reality, the holographic structures for multiple pages are mixed together, which is a process referred to as multiplexing. Meanwhile, the "Bragg effect" allows retrieving an individual page of data, while minimizing crosstalk from other pages-a feature of the highly tuned holographic structure. The diffraction efficiency varies according to mismatches in angle or wavelength between recording and playback. To attain 100% efficiency, an identical beam is used for both record-

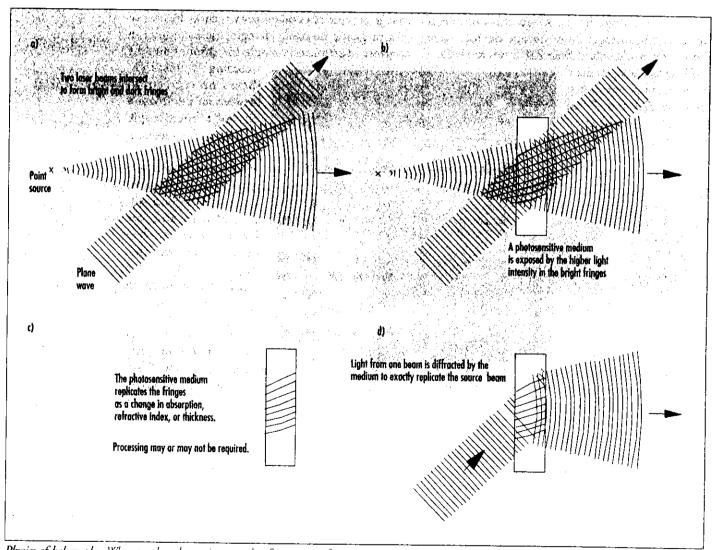
ing and playback. If, however, the illuminating beam is slightly off in direction or wavelength, the reconstruction efficiency will be less than 100%, falling to zero as this deviation increases, at which point another hologram can be recorded since it won't interact with existing holograms. At zero efficiency, the thicker the medium, the lower the mismatch angle. A controlled mismatch in the recording or playback angle of only a few thousandths of a degree allows many holograms to be recorded in the same volume. For example, multiple holograms can be stored in a 1.0-mm thick recording medium in angular increments of 0.025 degrees or wavelength increments of 9.5 nm.

Using angular multiplexing, 10,000 holograms have been stored in one location of a 6-mm-thick lithium niobate crystal [1]. Angular multiplexing requires complex optics, making it more difficult to implement than wavelength multiplex-

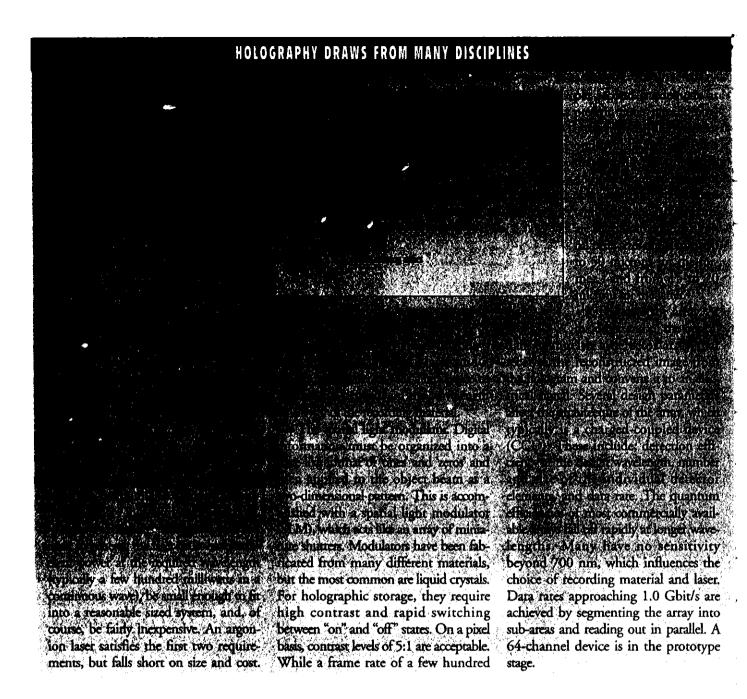
ing. However, wavelength multiplexing is highly dependent on the range over which lasers can be tuned. Today's tuning range reaches 20 nm at most, which is not wide enough to store many holograms simultaneously. Density can be improved with hybrid systems that combine angular and wavelength multiplexing, or that reposition the recording medium [2,3].

Another multiplexing technique, called "deterministic phase encoding", uses the phase of many reference beams to distinguish one hologram from another. Individual reference beams are simultaneously incident on the recording medium so that each hologram is recorded with a set of beams that differ only in phase. Altering the phase of the beams, rather than their direction, is a faster and potentially simpler process.

This multiplexing feature distinguishes holographic from conventional storage



Physics of holography. When two laser beams intersect, they form an interference pattern. By placing a photosensitive material in this area, its optical properties are changed so it mimics the interference pattern to form a hologram. Subsequent illumination of the hologram with one beam will recreate the pattern of the alternate beam.



methods. Two-dimensional storage allows data to be recorded and retrieved in parallel (a page at a time) rather than serially. Extremely high data rates are limited only by the I/O devices and electronic channels. For example, detector arrays available today run at giga-Hertz speeds by using multiple output taps, whereas massively parallel arrays can conceivably run at rates exceeding 1.0 GB/s.

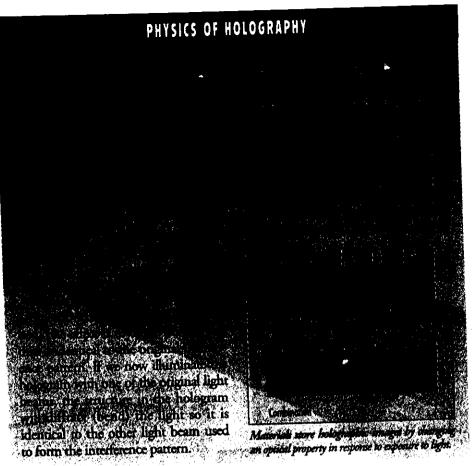
Another distinguishing feature of holography is the speed at which data can be accessed. By relying on movement of light beams rather than a mechanical mass, access times of 10µs to 1 ms are achieved. True random access can be performed since it is not necessary to pass through other storage locations to reach a target location.

Latency is another factor that delays data in rotating storage systems, but which doesn't apply to holographic storage. Spatial and angular multiplexing also provides an opportunity to perform novel functions, such as "associative retrieval", in which holograms that are recorded at a given location are illuminated with a partial data page, rather than a particular reference beam. The complete data page that contains this partial input is then retrieved. Similar to pattern recognition, associative retrieval provides a very fast search mechanism, locating data by content rather than address.

The ideal material for holographic storage should be of high optical quality, with little scatter to insure that the signalbearing waverfront doesn't become distorted and that the noise level from scattered light is manageable. It should be fairly thick (greater than 500 microns) to fully exploit the Bragg effect. A large refractive index change will insure that there is sufficient dynamic range to multiplex many holograms. The most common inorganic materials are ones that exhibit photo-refractivity, such as lithium niobate (LiNbO₃), strontium barium niobate (SBN), and barium titanate (BaTiO₃).

Lithium niobate has been available for many decades and can be fabricated in large crystals of high optical quality. The photorefractive effect occurs when the bright regions of the interference pattern excite electrons into the conduction band.

CVC's CONNEXION® GMR Cluster Tool combines the best of CVC's production-proven MR technologies with innovative features designed specifically for the unique demands of GMR films. Over 65 Connexion® systems in production offer high reliability and serviceability for maximum productivity. Innovative Multi-Target Module Designs CVC offers two unique multi-source process module designs, allowing the cluster tool to be configured to match your substrate size and throughput requirements. The 6*8 module with six 8-inch targets is ideal for R&D or production on small wafers. The 6*12 module with six 12-inch targets is designed for full production on large wafers up to 6-inches square. Both modules offer excellent vacuum performance with base pressure less than 8x10° Torr. After annealing 4.7% after 12 hours @ 255°C Connect with CVC... The Technology Leader in GMR (FWHM = 3.6°) GMR response (%) 50 Å Ta / 50 Å Co / 25 Å Cu/ 30 Å Co / 90 Å FeMn / 80 Å Ta Head Process 30 Solutions Cu thickness (Å) 1-Angstrom Control and <2 Degree Skew CVC's patented Infinity™ DC magnetrons with pulsed energy sources (patent pending) provide 1% (10) WIW and RTR uniformity with thickness repeatability of less than 1-Angstrom. CVC's unique static/indexing substrate chuck with orthogonal orientation maintains perfect wafer alignment to a uniform magnetic field for tight skew control. From The Lab To The Fab C CONNEXION® GMR The Connexion*'s modular "plug and play" architecture allows unique Cluster Tool combinations of modules to be integrated for process development and production. Multi-target and single-target PVD modules may be integrated along with sputter etch, ion beam etch and ion beam deposition modules, providing unique processing flexibility. For more information please contact CVC. 1-800-448-5900 1-888-SPUTTER (International Toll Free) 778-8837 www.cvc.com For FREE info circle 27 or Log on to XpressData at www.datastorage.com



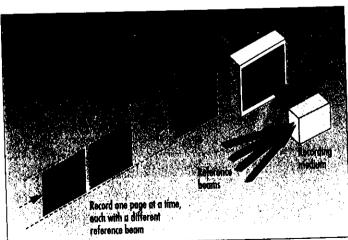
The electrons subsequently drift into the dark regions and become trapped. The local fields that result interact with the host material to alter its index of refraction through an electro-optic effect. The resulting phase hologram can have up to 100% diffraction efficiency. Since these materials are made as thick as one centimeter, they can multiplex many holograms in the same volume. However, subsequent illumination, which occurs when additional holograms are recorded or when one is read, easily redistributes the

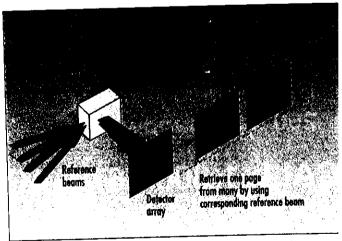
electronic charge. Light from a second hologram rearranges some of the space charge field, partially erasing the first hologram. A third hologram exposure partially erases the first two. In effect, each hologram recorded partially erases all previously recorded holograms.

To counteract this affect, a recording schedule of decreasing exposure times is needed to equalize the diffraction efficiency of each hologram. An unwanted side effect is the efficiency of each hologram falls off as $1/N^2$ rather than 1/N. This effect can be

avoided by reducing the number of holograms in a common volume or by reducing the number of bits on a page However, the number of photons per bit must be large enough so that the bit error rate does not increase to an unacceptable level. This is the major limiting factor in holographic storage capacity. And, unfortunately, this is not the whole story. The. illumination required to read a single hologram partially erases the other holograms in that volume. Thus, holograms decay in efficiency with each reading until the bit error rate becomes unacceptable. The volatility of stored data requires a fixing process of some kind to render the holograms insensitive to subsequent illumination.

Thermal fixing is one such process whereby holograms are heated to around 120 C. The electronic space field charge interacts with ions, typically protons, that are more mobile at higher temperatures. Ions move to compensate for the charge differential and are locked in place when the temperature is reduced. Ionic charges reveal their own index variations when the readout illumination erases the electronic-space charge. This process works quite well, creating a permanent set of holograms with only a small loss in diffraction efficiency. However, there are some performance issues that need to be addressed with this method since it takes a long time to heat and cool the system Thermal fixing is best suited for read-only applications where the holograms are recorded at a central facility and their distributed. If reasonable delays between recording and retrieving are allowed thermal fixing also may be suitable for write-once storage mode.





Holographic recording (left) involves transferring a two-dimensional pattern of "ones" and "zeros" to a spatial light modulator—which acts like an array minature shutters. By passing a laser beam through the modulator, this data pattern interferes with a reference beam to form the hologram. Retrieving holograp data (right) is done by illuminating the recording medium with the reference beam to create pattern that is converted to an electrical signal.

World's Fastest A/D and Scope Cards

For Test & Inspection of Disks, Drives and Heads

Reduce Test Time by a Factor of 100!!! **Software Drivers** DOS 500 MS/s A/D Card for PCI Bus Windows 95 Windows NT CompuScope 8500/PCI LabVIEW **MATLAB** 500 MS/s Sampling A/D Card 8 Bit Resolution

* 100 MB/s Data Transfer Rate to PC Memory

Real Time Capture to PC Memory at 100 MS/s

Up to 8 Meg Memory

250 MHz Bandwidth

CALL 1-800-567-GAGE

Ask for extension 3432

GAGE APPLIED SCIENCES INC.

Tel: 800-567-GAGE Fax: 800-780-8411 e-mail: prodinfo@gage-applied.com web site: http://www.gage-applied.com

For FREE info circle 28 or Log on to XpressData at www.datastorage.com

The same and the same of the s THE THE STATE OF THE PERSON OF