

**Winter College on Optics and Photonics**  
**7 - 25 February 2000**

**1218-29**

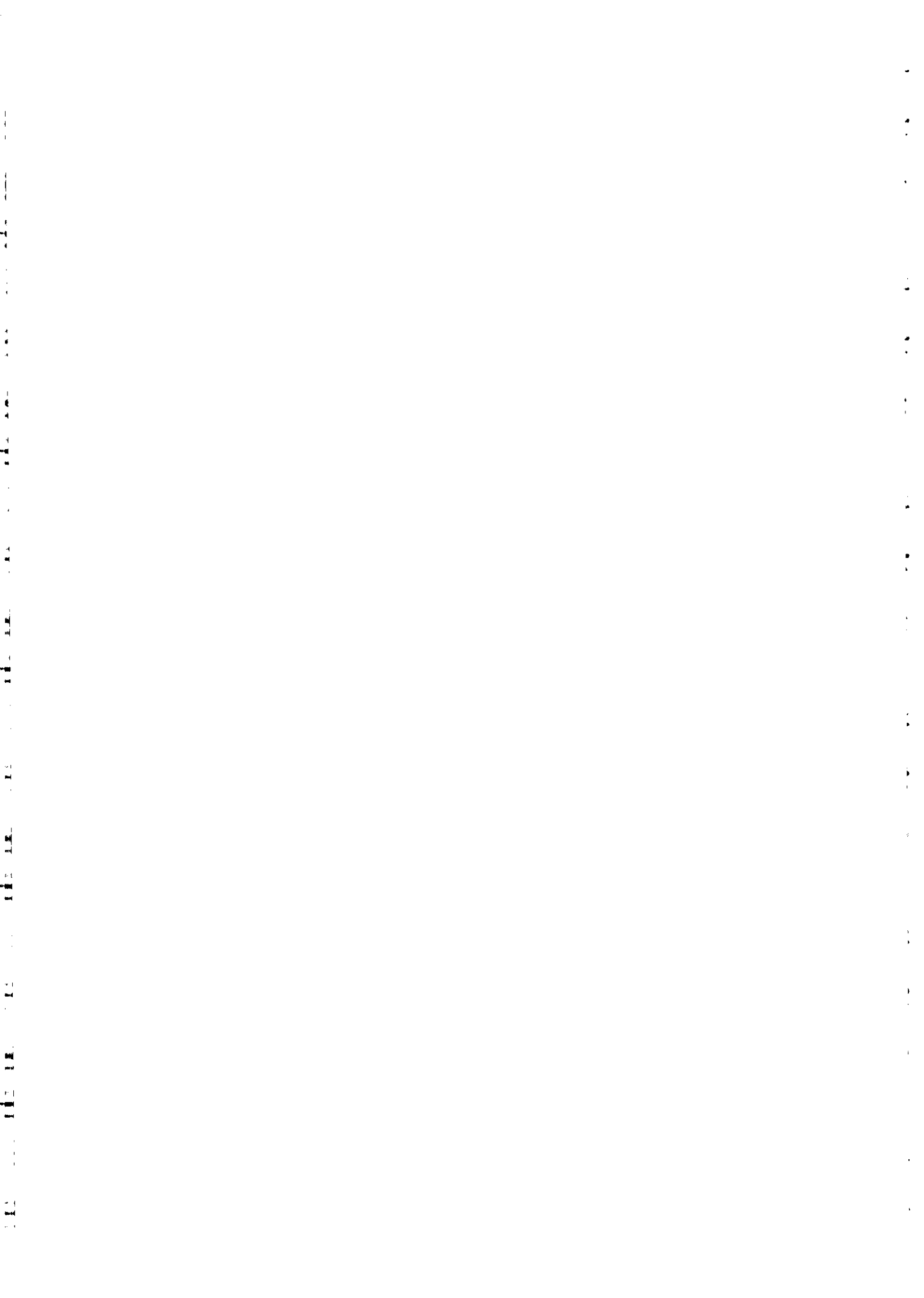
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"Optical Fibre Sensors:  
Technology and Strategy"

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**United Kingdom**


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*Please note: These are preliminary notes intended for internal distribution only.*



# Optical fibre sensors Technology and Strategy


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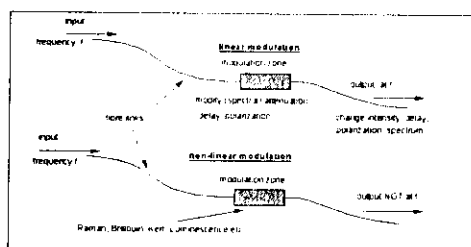
## General outline


- Fibre sensors - the basic ideas
- Some examples of the predominant applications
- Current strategic view of the technology (*mine!*)
- The future, technologies and applications


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## The fibre sensor:





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## Which optical parameter to measure?? - *the modulation?*


- Spectral content - no new spectral components
- optical phase / delay
- non linear mechanisms - new spectral components
- intensity (*sometimes via polarization*)


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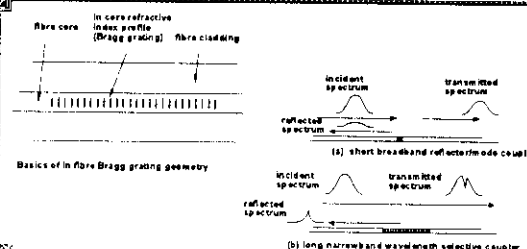
## Spectral content modulation


- Bragg gratings:
  - *physical measurements, temperature, strain*
- Colours of dyes:
  - *chemical measurements - pH, oxygen etc*
- Needs:
  - *known source characteristics and adequately precise spectral monitoring*


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## Bragg gratings




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## Optical phase/delay

Mach Zehnder matched end

Michelson reflectors

Fabry Perot matched end

same fibre interferometers

output fringe pattern (dual beam)

output intensity

path difference wavelengths

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## Non linear mechanisms

Stokes

anti-Stokes

ground state (of fibre material - silica)

incoming photon

scattered photon energy

Stokes

anti-Stokes

optical frequency

output

input

Brillouin

Non-linear scattering processes in optical fibre

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## Optical fibres as a sensing and measurement technology

- Have many unique features:
  - distributed, quasi distributed and point measurement capability
  - compatibility with many new (and old!) functional materials
  - can operate over long distances, wide areas
  - electromagnetically passive, intrinsically safe
- But must take their technological place

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## Fibre optic sensors - some applications

- Medical, biomedical, environmental and chemical
- structural monitoring
- measuring electromagnetic fields
- gyroscopes and hydrophones
- but first - some of the other features....

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## Optical fibres : point, distributed quasi-distributed sensing..

point sensing

distributed sensing

quasi distributed sensing

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## Optical fibres : distributed sensing is unique..

modulated input light

measurand field

signal processing

display - measurand as function of position

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## Optical fibres : distributed sensing applications..

- Raman scatter - distributed temperature sensing - *commercial instruments*
- Brillouin scatter - distributed temperature and strain - *commercial instruments*
- Microbend - experiment instruments for moisture detection

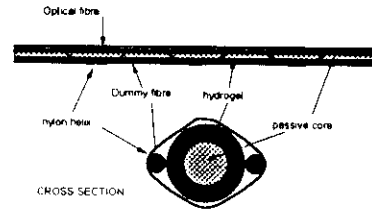


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## Distributed moisture ingress

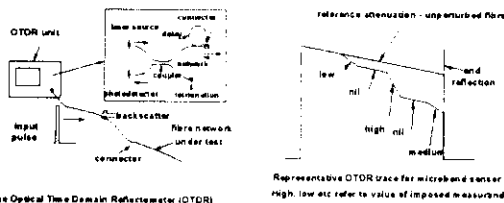
FIBRE OPTIC DISTRIBUTED MOISTURE INGRESS OR pH SENSOR (microbend sensor)



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## OTDR sensing - the basic idea:



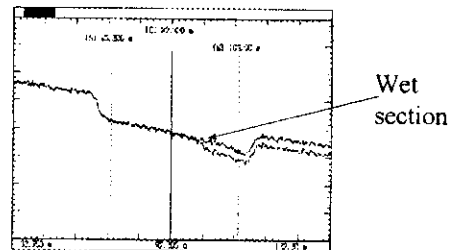
The Optical Time Domain Reflectometer (OTDR) illustrating the essential basic features



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## Moisture sensing - results:



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## Chemical and Environmental sensing - some observations

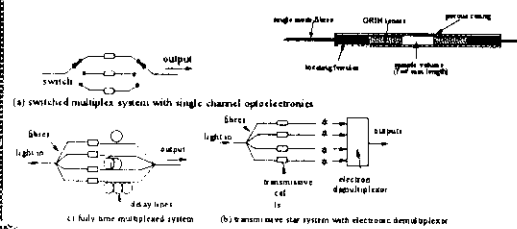
- many indicator based optodes (*fibre is light guide*):
- 
- some special systems using unique features of fibres e.g attenuation for distant measurements



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## Fibre optic gas measurement: Methane detection



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### Structural monitoring: Bragg grating arrays

Figure 8: The basic format of the fibre Bragg grating array based on a switched addressing architecture.

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### Structural monitoring: another way - optics and ultrasound

Source and detector configurations for proof of principle ultrasonic/fibre optic test system for composite panels

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### Structural monitoring: measuring length: microwaves

Basic principles of microwave phase optical length gauge

Comparative test of optical and electrical gauge  
Ground attached test

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### Gyroscopes and hydrophones: defence interferometers

Architecture of the optical fibre gyroscope

output fringe pattern (dual beam)

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### Fibre sensors: applications areas:

interferometers, gyroscopes and hydrophones

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### Fibre sensors: Strategic points:

- Technology is relatively mature
  - (first patents in mid 1960's)
- Sensors is an applications specific art
  - small companies, niche oriented
- Applications engineering to specific need is both challenging and time consuming but...
  - "glues"

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## Fibre sensors: Some future thoughts

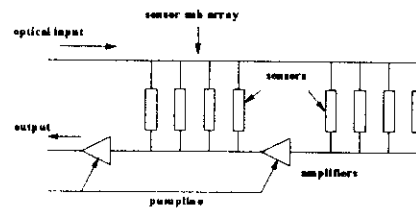
- Incorporate the combinations of:
  - new technologies from fibre optic communications
  - old physics from spectroscopy and optics
  - microengineering
  - applications analysis: *identifying the gaps and needs*



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## Fibre sensors - multiplexed arrays and amplifiers



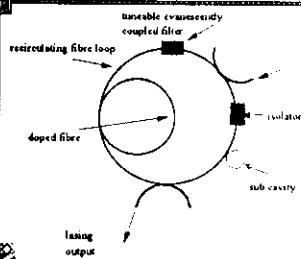
Schematic of one architecture for amplified sensor array. The location of the amplifiers can be varied to optimize noise performance.



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## Tuneable fibre laser



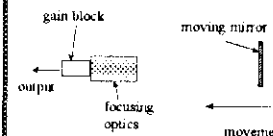
- *Convenient architecture*
- *narrow lines, low noise*
- *fibre or semiconductor gain block*
- *mode hopping inevitable*



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## Air path tuneable laser



- *Mechanical tuning*
- *precision engineering*
- *possible to avoid mode hopping*
- *any gain block*
- *good noise and linewidth*



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## Tuneable lasers *some general characteristics*

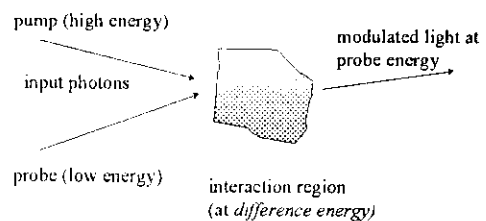
- power outputs 1-10mW
- tuning range typically 5% depending somewhat on gain medium (50 to 100nm)
  - *tuneable DFB only few nm*
- wavelengths 1.3, 1.55 micron ranges typical. Can also use Nd at 1.06 microns
- tuning speed usually slow (msec to sec) limited by filter, cavity tuning capability



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## Multiphoton spectroscopy:



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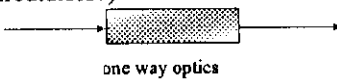
## Multiphoton spectroscopy in fibres:

- overlap assured (and this is very important)
  - *even in an open path cell - spatial coherence*
- can use the fibre windows for long range transmission
  - *but can detect at wavelengths outside these regions*
- but the process is non-linear and calibration is an issue - *little used to date*

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## Non reciprocal effects

- established components such as isolators (and circulators?)

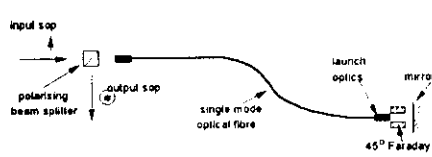


- new components such as non reciprocal mirrors

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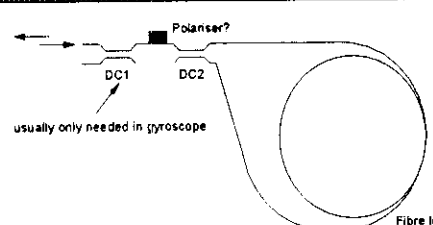
## Non reciprocal mirrors

- Ensure exact replication of returned polarisation
  - A self adjusting polarisation controller
  - *always gives back the orthogonal state*



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## Loop mirrors - also known as gyroscopes...

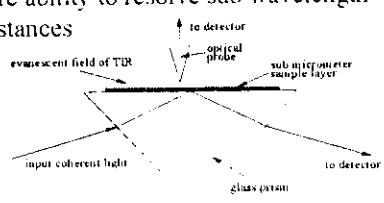


usually only needed in gyroscope

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## Near field devices

- Feature ability to resolve sub wavelength distances

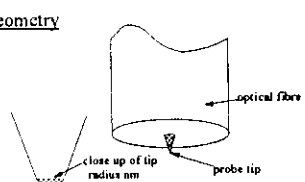


Principle of photon tunnelling microscope

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## Tapered fibre probe

Etched geometry



Probe for photon tunnelling microscope

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## Near field devices

- Some actual and potential applications:
  - surface characterisation complementing scanning tunnelling microscopy
  - chemical probes into biological cells and similar nanometre to micrometre scale objects

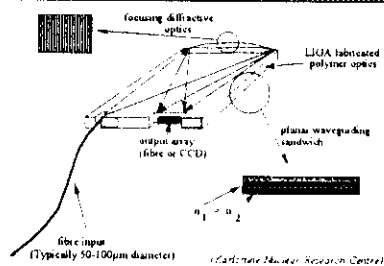


## And other technologies??

- LIGA offers its own unusual dimension
- silicon MEMS has demonstrated switches, mirrors etc.....
  - *implications for sensing??*
- a new guiding and manipulating sub micro-optics scale technology, not yet really exploited



## LIGA spectrometer - an example



## Other odd ball detection systems:

- Four wave mixing in detection crystal for multipath interferometry (e.g... from multimode fibres)
- Time gated source acting also as detector
  - etc. etc. ....
- But few used in earnest as yet



## *And what does the sensor engineer do about it*

- We can't be expert in all (or probably any!) of these (*and other*) techniques!
- so...*
- We need to be aware of the potential offered by the wide range of available techniques

*and...*

We need to be able to apply as necessary



## *Fibre optic Sensors - some conclusions*

- Most of the techniques are well established
- Applications engineering is the principal activity
- Some new technologies from other domains will be important
- The skill lies in fitting the need to the technology and making everything cost-effective



## Fibre Optic Systems for Remote Gas Spectroscopy - possibilities and pitfalls

Brian Culshaw,  
Strathclyde University,  
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## Fibre Optic Systems for Remote Gas Spectroscopy

- Gas spectroscopy - the basics
- Where do fibres come in?
- Mid IR or near IR - some comparisons
- System concepts using fibres
- Some examples
- Where next??

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## Gas Spectroscopy - the basics

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## Gas Spectroscopy - the basics Modulation techniques

LINE SHAPE  
HALF WIDTH  
SLOW SCAN THROUGH ABSORPTION LINE

### Diode laser characteristics

laser frequency vs current  
light output vs current

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## Gas Spectroscopy - signal output

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## Air path tuneable laser

- Mechanical tuning
- precision engineering
- possible to avoid mode hopping
- any gain block
- good noise and linewidth

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## Tunable fibre laser

- Convenient architecture
- narrow lines, low noise
- fibre or semiconductor gain block
- mode hopping inevitable

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## Fibre Optic Techniques remote spectroscopy - Why use optics?

- Electro chemical detectors, while well known, have their limits:
  - poisoning, safety, range limits, vulnerability
- Optics:
  - with fibres have range to km., intrinsic safety, no local power supply, ruggedised sources
  - but: cost, confidence, producibility???

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## Fibre Optic gas spectroscopy Detection SNR - near vs. mid IR

- mid IR has much stronger lines

*But:*

- near IR has components and infrastructure, especially **lasers**
- source spectral density is the ultimate SNR factor

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## Varying source linewidth vs. gas line width - the near IR contrast

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## Fibre Optic Techniques for gas Detection SNR - near vs. mid IR

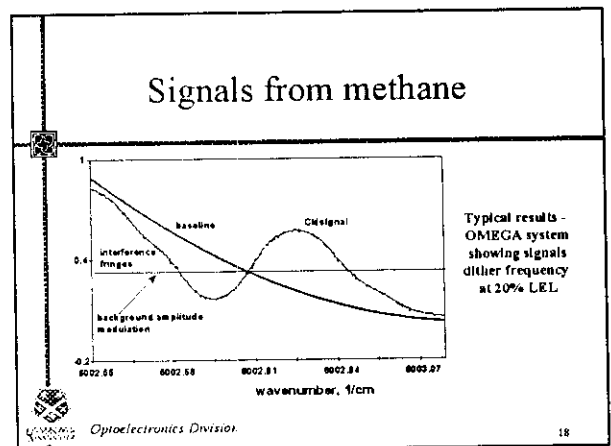
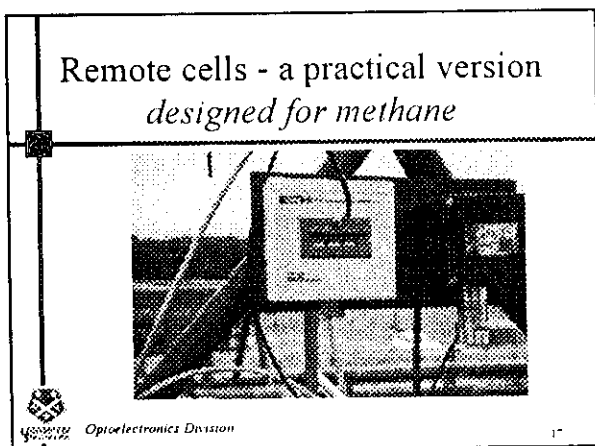
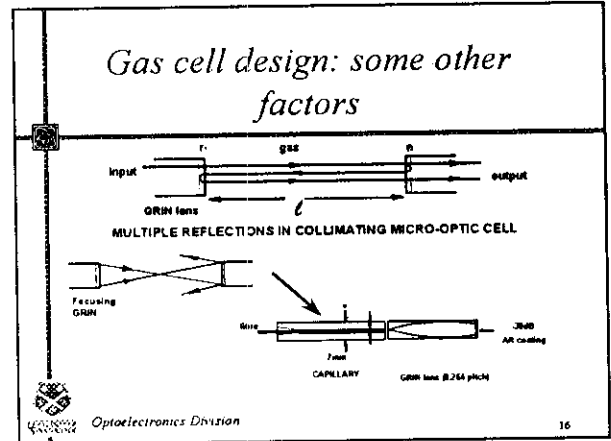
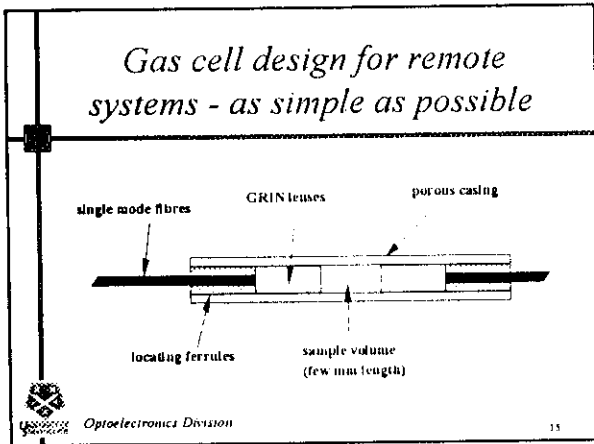
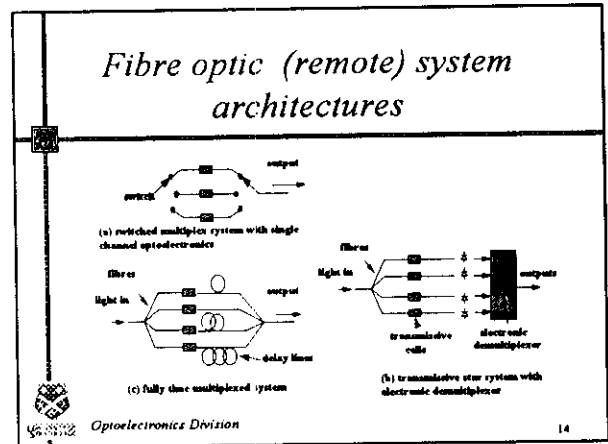
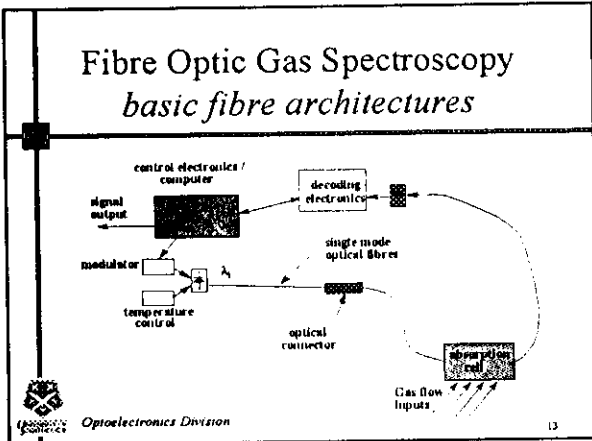
- The laser linewidth is  $\ll 0.1$  of the gas linewidth
- An LED linewidth is typically many times  $10^4$  the gas linewidth. *so that:*
- a mid IR line can be several thousand times stronger but still practically overwhelmed by a near IR line

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## Fibre Optic Gas Spectroscopy *where do the fibres come into it?*

- Optical fibre components can be modified to accommodate near IR measurement systems **but**
- semiconductor and other lasers are special (market for semiconductor gas spectroscopy lasers = 1000 compared to 200,000,000 for CD reading laser!!) : **laser is expensive and influences system concept**

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## Signals from - other gases??

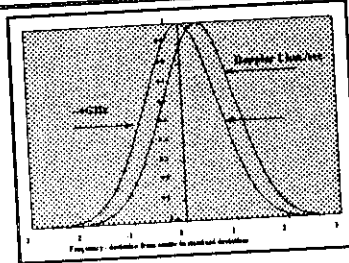
This is a selection.....

Gas	Absorption Line Wavelength (nm)	Loss through 1 km fibre (%)	Estimated Sensitivity gain in fibre (dB)	Under Test Method
Acetylene C <sub>2</sub> H <sub>2</sub>	1330	0.1	2.0	FTIR
Carbon Dioxide CO <sub>2</sub>	1340	0.1	2.0	FTIR
Hydrogen H <sub>2</sub>	1340	0.1	2.0	FTIR
Water H <sub>2</sub> O	1340	0.1	2.0	FTIR
Carbon Monoxide CO	1340	0.1	2.0	FTIR
Carbon Dioxide CO <sub>2</sub>	1340	0.1	2.0	FTIR
Hydrogen Cyanide HCN	1340	0.1	2.0	FTIR
Hydrogen Fluoride HF	1340	0.1	2.0	FTIR
Hydrogen Chloride HCl	1340	0.1	2.0	FTIR
Hydrogen Sulphide H <sub>2</sub> S	1340	0.1	2.0	FTIR
Hydrogen Peroxide H <sub>2</sub> O <sub>2</sub>	1340	0.1	2.0	FTIR
Hydrogen Nitrate HNO <sub>3</sub>	1340	0.1	2.0	FTIR
Hydrogen Nitrite HNO <sub>2</sub>	1340	0.1	2.0	FTIR
Hydrogen Oxide H <sub>2</sub> O	1340	0.1	2.0	FTIR
Hydrogen Sulfide H <sub>2</sub> S	1340	0.1	2.0	FTIR
Hydrogen Cyanide HCN	1340	0.1	2.0	FTIR

• Numerous possibilities for optical fibre addressing of gas spectra



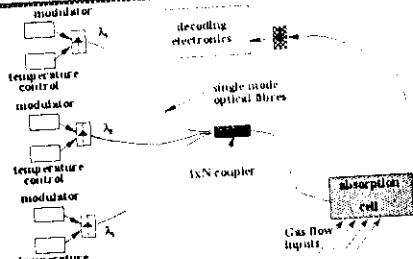
## Fibre Optic Techniques for gas spectroscopy - other prospects



Gas velocity from spectral shift



## Multiple gas spectroscopy - more prospects



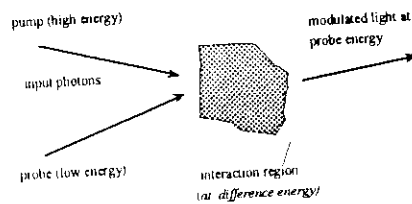
## Measurements in Gas Turbines



## Measurements in Gas Turbines Doppler shifts - oxygen lines



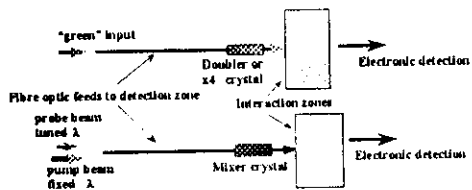
## Fibre optic remote spectroscopy - some other concepts



Multiphoton spectroscopy - keeping it in the fibre....



## Interrogating using a fibre.. *Local frequency conversion*



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## Fibre optics in remote gas spectroscopy

- The possibilities:
  - immensely flexible implementation at useful sensitivity levels for toxic and hazardous species in remote / difficult environments
- The pitfalls
  - there are almost always other approaches which are better established
- Finally - very competitive when applied to the appropriate problem in the appropriate way



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## Fibre optic techniques for structural measurements - an introduction

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 Department of Electronic and Electrical  
 Engineering  
 Strathclyde University  
 Glasgow  
 Scotland



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## General outline

- An idea of the general principles:
  - length, strain and temperature
- Exploiting optical delay in strain measurement, the benefits and pitfalls
- Using other optical properties of fibres
- Introducing some of the techniques
- Comments on where, when and how
- Other techniques to be introduced later



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## Here we concentrate on Optical fibre strain measurement systems:

- Optical fibre strain measurement can:
  - operate over extreme strain ranges (to a few%)
  - be configured in gauge lengths from  $\mu\text{m}$  to km
  - be embedded into many materials, GRP, CRP, concrete
  - operate over wide temperature ranges (to  $>500^\circ\text{C}$ )
  - interrogate over long lengths (to  $100\text{km}^2$ ) without EMI

and, functionally fibre strain measurement can:

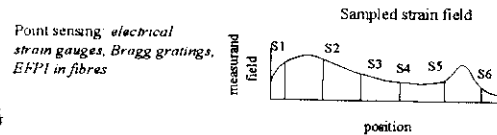
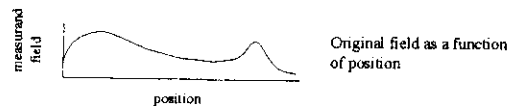
- provide new functions – multiplexed, integrating and distributed
- work from dc to 100MHz or thereabouts



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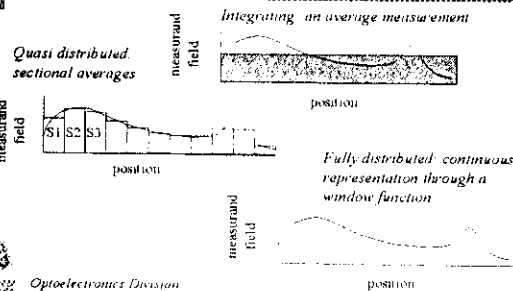
## Different measurement functions with fibre optic strain gauges...



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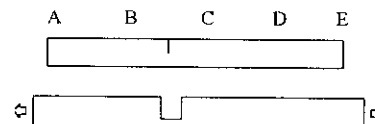
## Different measurement functions : integrating, quasi distributed, distributed



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## Integrated vs. point strain measurements: Sensitive to different parameters....



Point strain sensors at A, B, C, D will miss the crack - and will show the same stress as if the crack were absent....

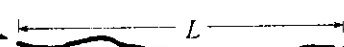


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### Measuring length and strain using optical fibres: Length measurement

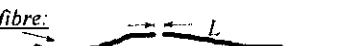
- in the fibre:



optical phase change  $\sim (L \cdot \Delta T \cdot \delta n_{eff} / \delta T + \Delta L \cdot n_{eff}) \cdot (2\pi/\lambda)$

Note: temperature about -10ppm/K  
strain about +1ppm- $\mu\epsilon$

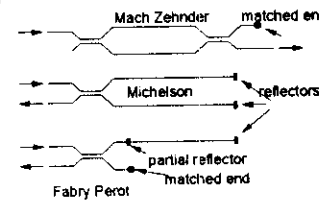
- outside the fibre:



Same relationship, but now applied to material in the gap

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### Measuring optical delay: the laser as a clock and light as a tape measure - optical interferometry



some fibre interferometers

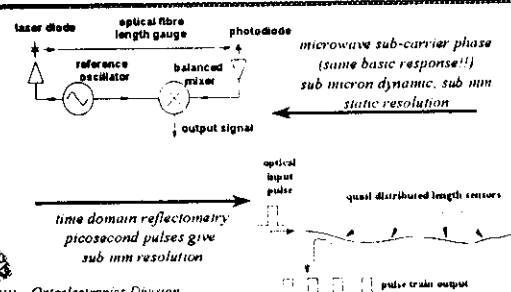
output fringe pattern (dual beam)

output intensity vs path difference wavelengths

- Measure changes of small fraction of  $\lambda$  (to  $10^{-4}$ )
- periodic in  $\lambda$

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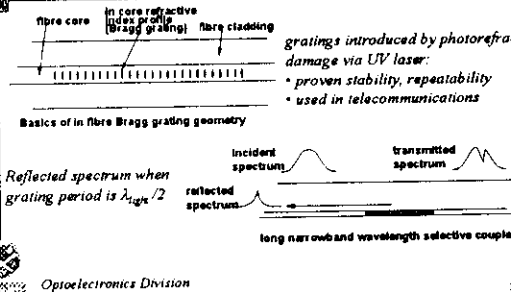
### Measuring optical delay: using sub carriers...



laser diode, optical fibre length gauge, photodiode, reference oscillator, balanced preamp, microwave sub-carrier phase, time domain reflectometry, picosecond pulses give sub mm resolution, optical input pulse, quasi distributed length sensors, pulse train output

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### Measuring optical delay: the Bragg grating as a reflection wavelength modulator



Basics of in fibre Bragg grating geometry

Reflected spectrum when grating period is  $\lambda_{light}/2$

long narrowband wavelength selective coupler

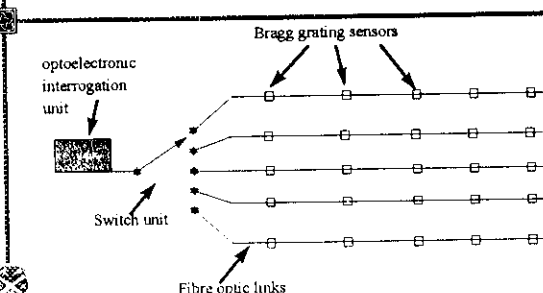
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### Some comments on Bragg gratings.....

- Commercially available components
- Response is intrinsically that of the fibre
- Precision wavelength measurement and calibration is essential
- can multiplex to around 16 per string
- temperature: strain crosstalk must be accommodated:
  - temperature reference, ac measurements
- packaging must be designed for application

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### Multiplexing Bragg gratings: strings of sensors in a single fibre



optoelectronic interrogation unit, Switch unit, Fibre optic links, Bragg grating sensors

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### Multiplexing Bragg gratings: simple installation architecture

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### Bragg gratings: some examples of trials under way...

Graphics of test sites and installations to be added

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### Measuring length outside the fibre The 'EFPI'

The flexibility in the encapsulating tube is important

Simple, mechanically versatile, commercially available

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### The EFPI: First optical fibre strain rosette

format has been repeated using Bragg gratings...

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### Point strain measurement using optical fibres

- Some overall comments:
  - Bragg gratings most common format
  - EFPI principal alternative
- do same job as strain gauges but
  - can multiplex onto single fibre (Bragg to about 16, EFPI to about 4)
  - and temperature crosstalk is an issue (as with ALL strain sensors)

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### Fibres in Composites - embedded sensors though none of these is a Bragg grating.....

pictures of embedded fibres with connectors, cross section, with flying leads to come

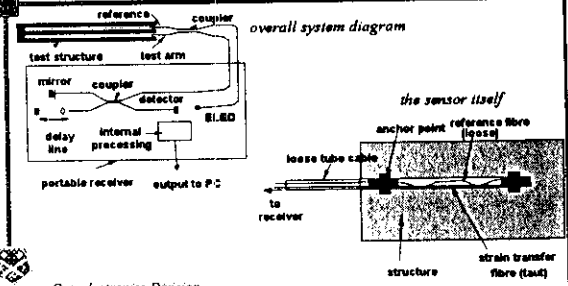
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### To integrated, distributed measurements:

- SOFO : an integrated measurement system -
  - gauge lengths from about 30cm to 100m
  - proven stability to 5µm over years
  - commercially proven over 1000 installed
  - use - sensing bridges, tunnels, dams etc.
  - compatible with building site use and installation in concrete

### The SOFO operating principles:



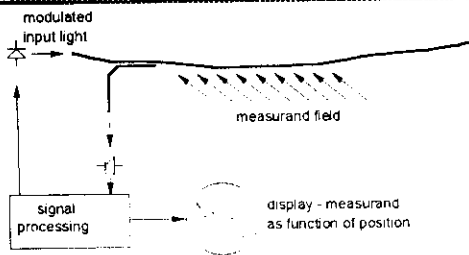
### The SOFO - some results:

results from SOFO including equipment pic. site pic. graphs

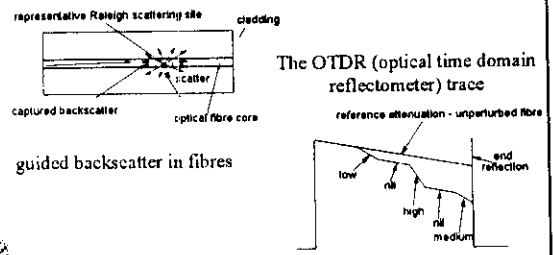
### The SOFO for ac measurements: microwave sub-carrier interrogation

dynamic measurements - this will be mainly graphs

### Optical time domain reflectometry: Basic ideas of distributed measurements



### Distributed measurements using loss modulation introduced in the fibre



### Stimulated Brillouin scatter: distributed measurements using frequency modulation

- Stimulated Brillouin scatter depends on STRAIN (and, of course, temperature)
- Measures microwave frequency offsets - tricky instrumentation
- Commercially available (Japan and Switzerland)
- 10µs, 1K over few metres
- range to 100km

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### Measuring length and strain using optical fibres: Strain measurement

- Stimulated Brillouin Scatter:
  - measures acoustic velocity via optical wavelength (assumed known and fixed)

$$\Delta v_{ac} = K_{\epsilon} \cdot \epsilon + K_T \cdot \Delta T$$

$$\Delta f_{SBS} = \Delta v_{ac} / \lambda_{light, fibre} + \Delta \lambda_{light, fibre} v_{ac} / \lambda_{light, fibre}^2$$

$\Delta f_{SBS} \sim 1.2 \text{ MHz/K}$  and  $58 \text{ kHz}/\mu\epsilon$  at  $\lambda_{light, air} = 1.3 \mu\text{m}$ .  
from a starting frequency of  $\sim 13 \text{ GHz}$

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### Stimulated Brillouin scatter: - a sensor application in marine ropes with a very advanced OTDR

Brillouin OTDR tests on marine ropes - NEL pictures, include some graphs too

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### Some final thoughts on temperature:

Structure to be monitored (TC typically 10-50 ppm/°C)

Temperature changes introduce strain on fibre, but structure is not strained: need to distinguish strained from unstrained structure

clamping points A B

optical fibre (TC ~0.5 ppm/°C)

So... need to KNOW Temperature and model, not only thermally compensate!!

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### Later you will hear about other techniques to measure:

- Chemical effects in structures using distributed loss modulation optical fibre sensors:
  - water, pH changes, liquid hydrocarbons
- Some mechanical probes based on ultrasound and similar techniques for detecting structural deterioration
- Need to fit the technique to the need...

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### Optical fibres for strain measurement: finally, some overall observations

- Diverse range of fibre based technologies available (*more than I've mentioned here!*)
- Most measure LENGTH, some measure STRAIN
- All need temperature compensation and / or temperature measurement for low frequency
- All need to be tailored to a specific requirement
- some available commercially (SOFO, Brillouin, some Bragg, EFPi)
- major issues, packaging, application compatibility

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