



INTERNATIONAL ATOMIC ENERGY AGENCY  
UNITED NATIONS EDUCATIONAL, SCIENTIFIC AND CULTURAL ORGANIZATION



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SCHOOL ON PHYSIC IN INDUSTRY

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" COOPERATIVE UNIVERSITY - INDUSTRY "

presented by

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These are preliminary lecture notes, intended for internal distribution to  
participants only.

# Institute for Experimental Physics N (solid state)

at present

1 Head of institute

2 assoc. professors

15 scientists, guests, PhD students

20 diploma students

15 technical staff

produced in 17 years

~ 120 physicists

90 → industry

20 → engineering department

5 → professor

finances:

90 000 DM from state

300 000 DM from DFG, Federal government  
Industry

200 000 Sonderforschungsszentrum  
"Magnetic and structural  
Phase transitions"

our fields of interest.

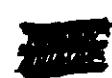
physics of disordered systems

magnetism in the melt

- - - in the glassy state

magnetic and structural phase transitions  
(SFB 166)

Metal sandwiches

 - non magnetic  
inner

Free Atom cluster (matrix-isolation)

Magnets under high pressure

Mössbauer Spectroscopy

Surface physics

Crystal preparation and Alloys.

Magnets for industry

FeSi for electrical machines

Fe Nd B - for permanent magnets

Magnets for ecology. (dying forests)

With developing countries also

## Magnets + Structures Please Tell (Continued)

$$E_{tot} = E_{core} + E_{spin}$$

classical approaches:

Magnetic Structure

$$E_{core} = \text{const.} (T)$$

$$T \geq 0$$

Advanced Magnetism

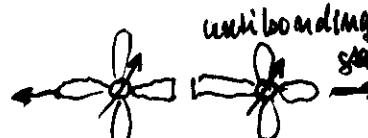
$$T > C$$

$e + s + g$  - interaction

bonding state



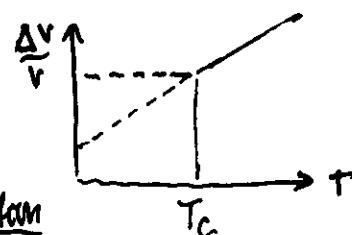
small fcc Fe



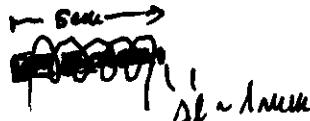
antibonding state

large bcc Fe

"Invar" - Effect



large magnetostriction



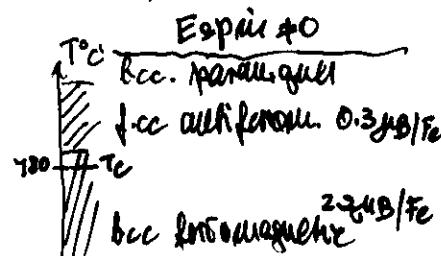
$$\frac{\Delta V}{V} (\text{max}) \approx 6\%$$



Crystal structure 3d

$$E_{spin} \neq 0$$

Phase Transitions



small fcc Fe

The ideal physicist for Industry.

He has a broad fundamental knowledge in physics, mathematics, chemistry etc

He has a deep and creative understanding of his special field

He has good contact with other fields (e.g. Engineering, Economy, Medicine)

He visited 1-2 years a foreign university

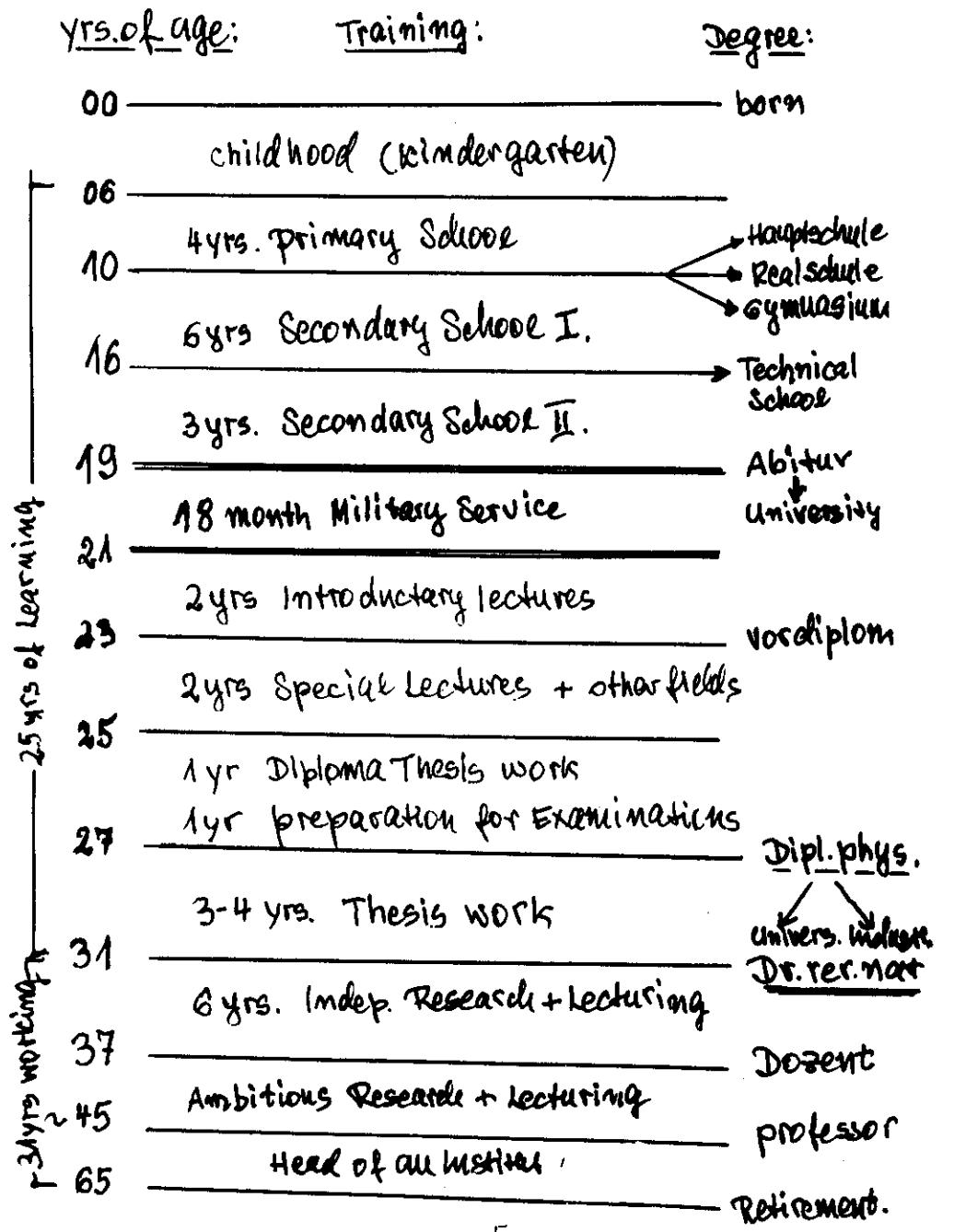
He has a well balanced personality with creative hobbies

He engages himself in social responsibilities

His best age : 24-25 years

absolute maximum: 33-35 years.

# Optimal Curriculum Vitae of German physicists

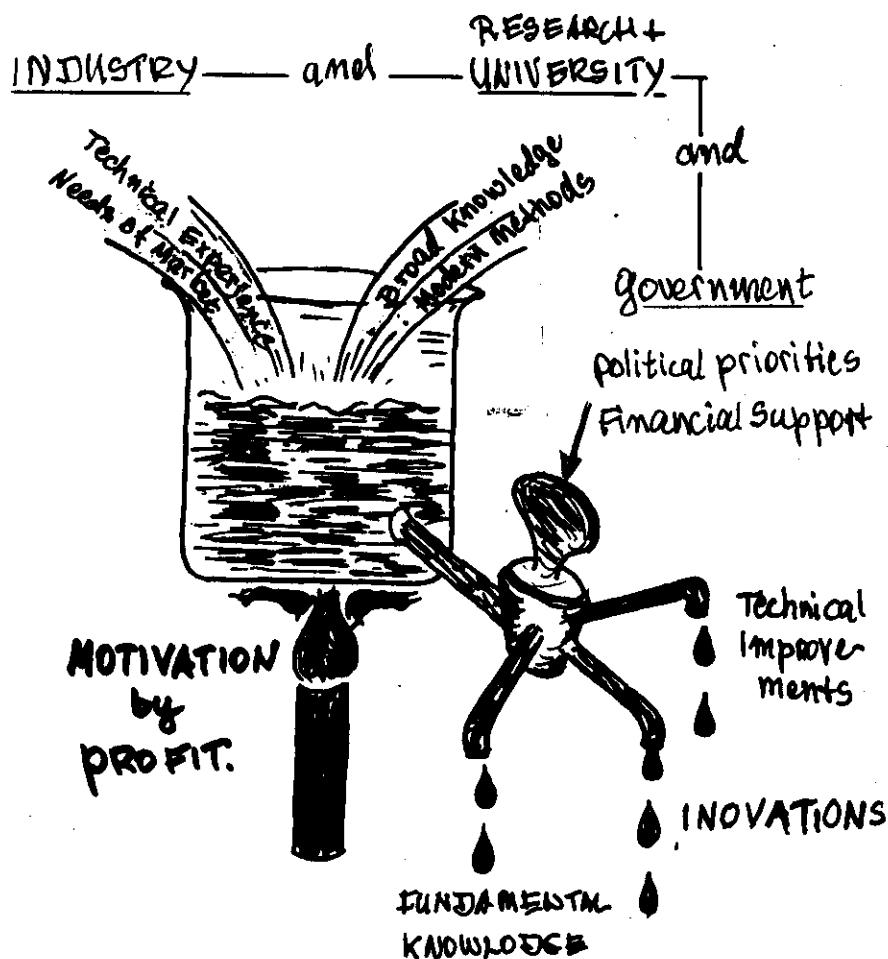


## THE RANDOM HOUSE DICTIONARY of the ENGLISH LANGUAGE

**in-nov-a-tion** (in'ə vā'shən), n., -tions, -tional. —c.i. 1. to introduce something new; make changes in anything established (often fol. by on or in): to innovate on another's creation. —r.f. 2. to introduce (something new) for or as if for the first time: to innovate a computer system. 3. Obs. to alter. [<< L *innovātus* renewed, altered (ptp. of *innovāre*), equiv. to in- IN-<sup>2</sup> + *novus* (new) (to) renew + -fus prep. suffix] —in'no-vā'tive, in-no-vā-to-ry (in'ə vā'tiv, -rē, -vā'shərē), adj. —in-no-vā'tor, n.

**in-nov-a-tion** (in'ə vā'shən), n. 1. something new or different introduced: numerous innovations in the high-school curriculum. 2. act of innovating; introduction of new things or methods. [<< L *innovation-* (s. of *innovātio*). See **INNOVATE**. -ION] —in'no-vā'tion-al, adj.

## HOW TO PRODUCE INNOVATIONS BY INTERACTION BETWEEN



## The Total Research Expenditure in Germany

~  $40 \times 10^9$  DM/yr come 40% from Local governments  
 (~2.3% of BSR)  
 37% from Industries  
 23% from Federal government  
 (~6% of their budget)

### Distribution of the cake:

→ Industrial Research 44%  
 60 Universities 39% →  $\frac{2}{3}$  for Teaching  
 →  $\frac{1}{3}$  for Research

### The Universities Research Money comes from:

50% Deutsche Forschungsgemeinschaft  
 30% Federal Government programs  
 10% Foundations with special purposes  
 10% Industrie

## Characteristics of University Research

oriented mainly on fundamental problems  
collaboration international  
small teams - large variety of goals  
hard to coordinate into larger projects  
connected to teaching (student's thesis)  
→ TO GET FAMOUS

## Characteristics of Industrial Research

oriented mainly on technical applications  
collaboration restricted by competition  
narrow goals dictated by the market  
hard to get interested in fundamental problems  
connected to engineering and economy  
→ TO GET RICHES

### Nature of collaboration:

- i) in special problems requiring broader knowledge or special equipment
- ii) in training students in applied research
- iii) joint research projects in potential fields of future production.

### How to handle uncommitted scientists?

Research projects proceed usually in 3 steps:

#### A. Search for a rewarding problem:

He reads scientific journals,  
visits conferences  
discusses with other scientists

Tell him about your problems also:  
(consultation, workshops etc)

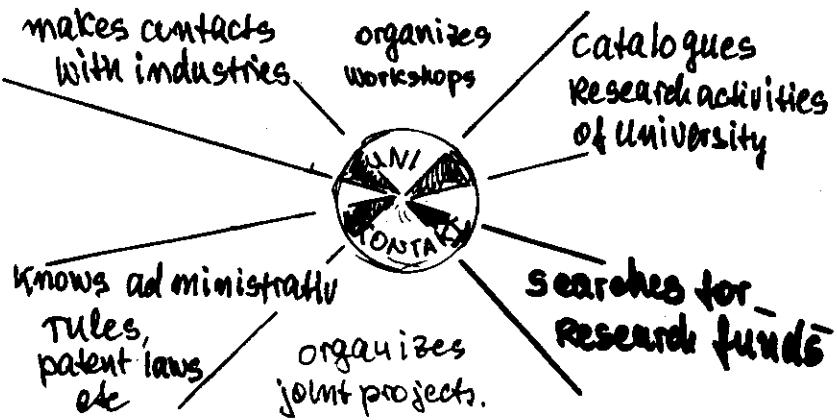
#### B. Methodical scientific work on the problem

He knows best his resources and abilities  
and how to be faster and better than others.  
give him the apparatus he needs, but leave him alone.

#### C. Utilization of the results.

He is mainly interested to publish in leading international journals or conferences  
stimulate him by your interest to inform you earlier than others.

## UNIKONTAKT



Industrial research projects increased from <1Mio to > 10 Mio DM.

35 German Universities have now contact offices!

- is integrated into the University administration
- it provides an easily accessible „Address“
- it informs scientists about new technical developments in neighbor industry
- it organizes topical seminars and „workshops“
- it organizes exhibition in industrial fairs.
- it translates industrial problems into projects to be handled by scientists
- it arranges and administers joint projects
- it suggests fair prices for laboratory services
- it helps to find public money
- it should have catalytic, not steering function
- it should not compete with private consultants

Rate of success:

- per year ~ 500 contacts
- 30% drafted as proposals
- 20% made ready for signature
- 15-18% executed in the laboratory  
after ~ 1yr preparation

# Should university scientists write patents?

In principle "Yes"

In praxis ??

important  
not important  
Patents

you must defend it in court  
against "infringement"

value for industry ~ 10 Mio DM

fee for your lawyer ~ 6% = 600000 DM

Patents only meaningful,

if you plan your own factory

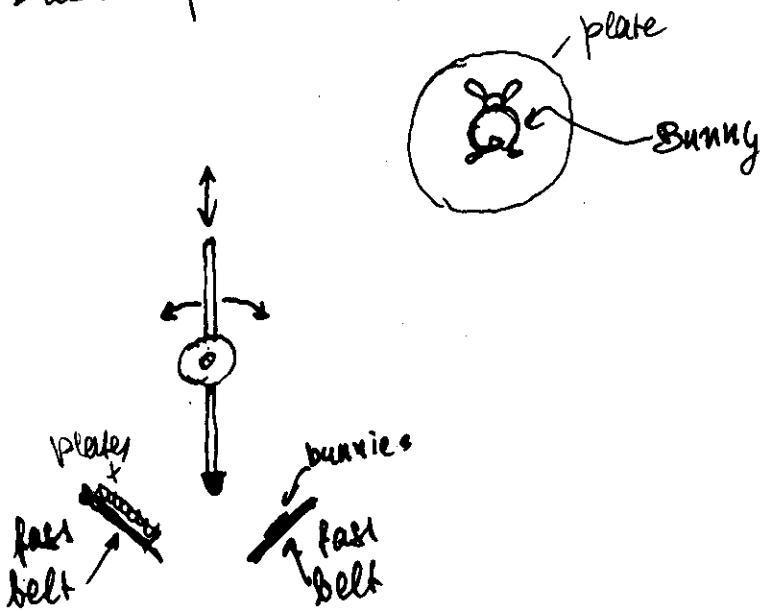
otherwise:

cooperate with industry

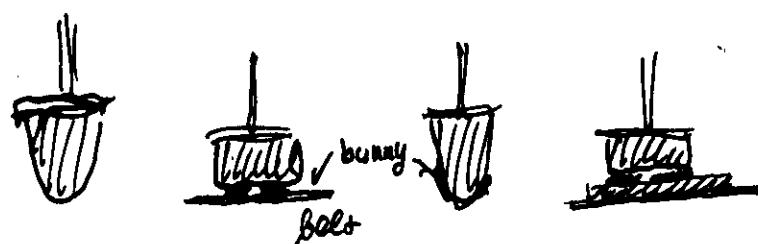
or let university defend your interests

## Example of University's Flexibility

Easter problem 1985



The problem:



## WORKSHOPS UNIVERSITY-INDUSTRY

Topics: High-Tech. problems  
which need collaboration

participants: ~ 20 from Industry } by invitation only  
~ 20 from University }

programm: 2 days  
60min sessions:

introducing review: 30min

free discussion: 60min

all other contributions by posters only.

proceedings: None

purpose: bring people together and  
let them talk to one another

organisation: to find the right topic  
and the right people

How physicists from industry and university  
may find one another.

Select a field you may contribute somehow.

Which companies and other university people  
are interested?

Organize a small workshop.

→ people get acquainted

Report about your potential

→ people get interested

Offer some of your services for free

→ industry gives you test cases

Demonstrate your competence and reliability.

→ you get more complicated  
questions.

You arrange student work on industrial problems.

→ you become trusted friends.

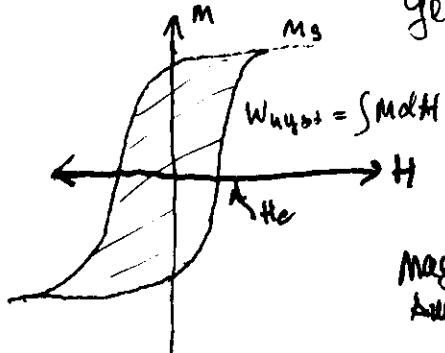
Arrange a joined project on applied topics

of mutual interest.

→ get 50-50 public finances.

Core material for Transf. MACHS,  
generators, motors etc.

Fe: 4% Si + 1% Al.



Magnetic field  
amplification.

$$M = \mu H$$

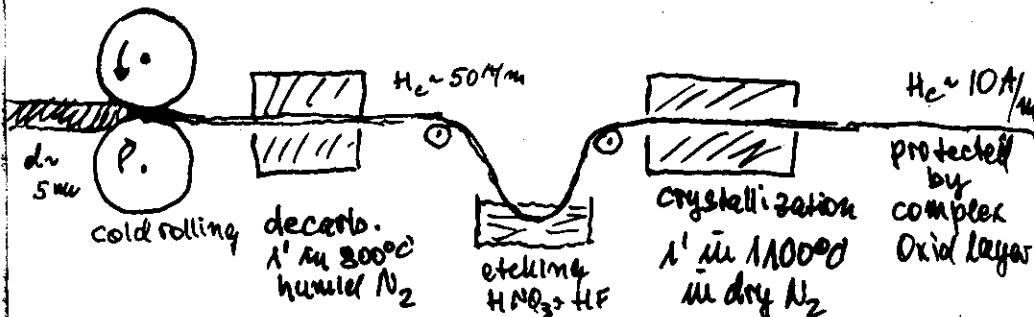
$$H = \frac{\mu_0}{e} \frac{A}{m}$$

Total energy losses (cycle)

$$W_{\text{tot}} = W_{\text{Hyper}} + W_{\text{Bddy current}} (s)$$

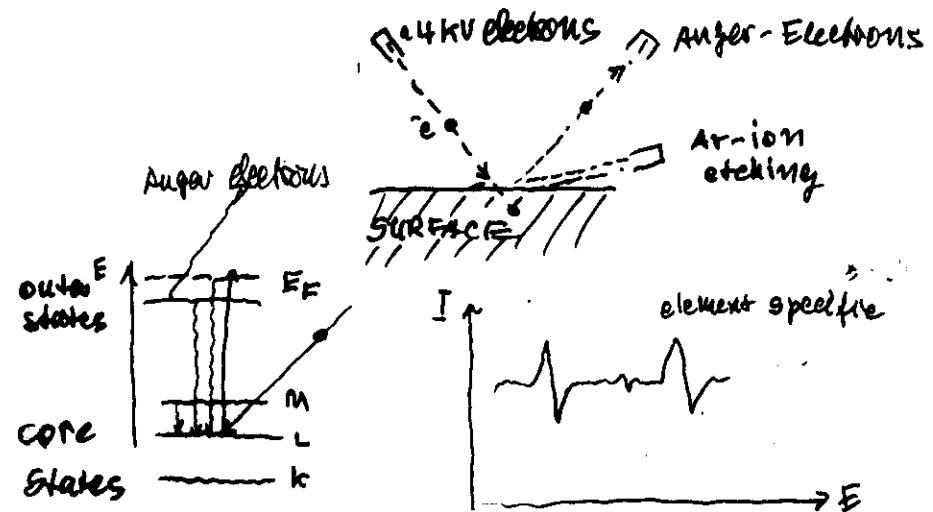
	$M_s$ (A/m)	$H_c$ (A/m)	$\mu$	$g \cdot 10^{-8} \text{ Oe} \cdot \text{m}$	$W_{\text{Hyper}}$ J/kg
steel Fe	17	50	5000	10	0.03
Fe + 4% Si	15	10	30000	55	0.005

Al, Si lower magnetic thickness  
increase electrical resistivity  $\rho$   
suppress Marquenneux  $\alpha$ - $\gamma$  transition  
production of electrical steel in principle:

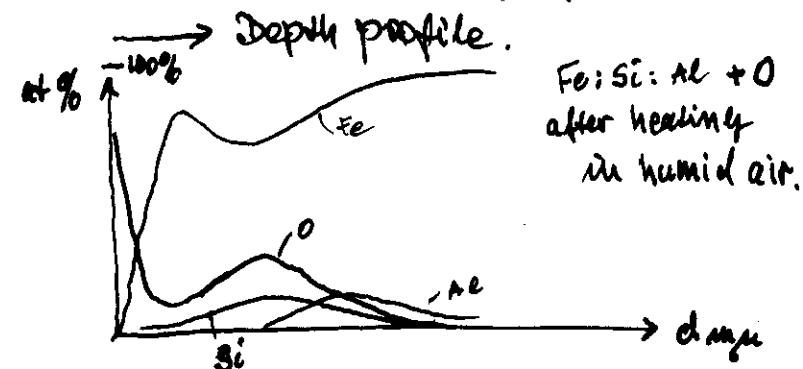


Cutting, Bending etc requires another heating!

## SURFACE ANALYSIS by Auger-Electron-Spectroscopy



Computer controlled ion etching  
measuring  
calculating  
etching again ...



Fe: Si: Al + O  
after heating  
in humid air.

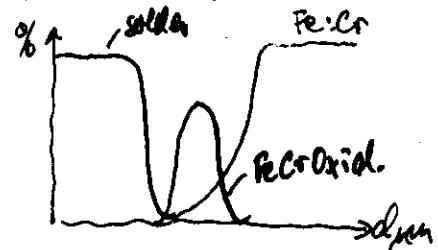
Another project:

Soldering stainless steel

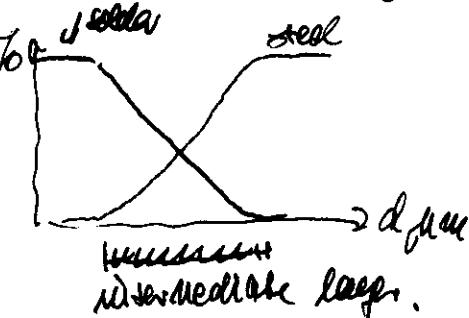


The problem of soldering

bvor:

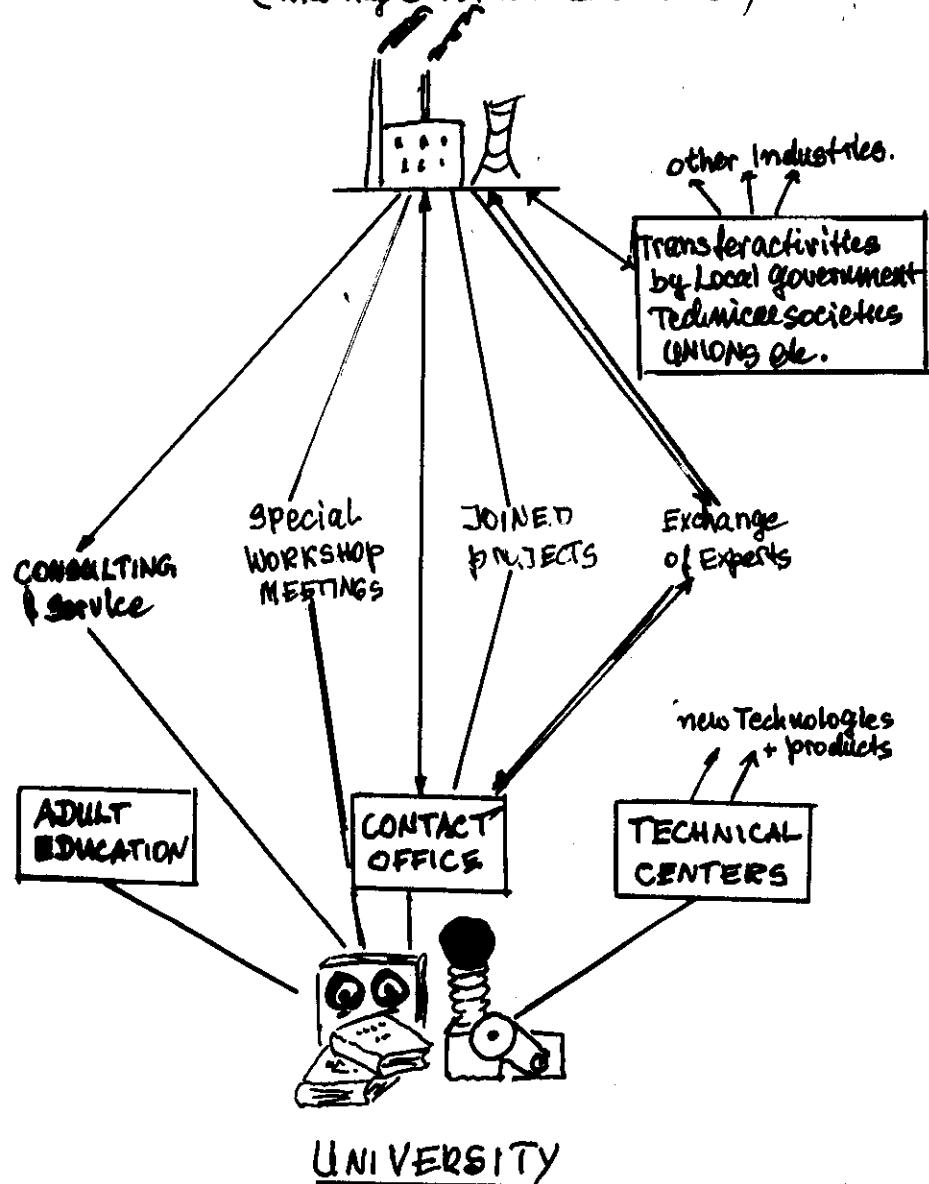


After:



## WAYS OF TECHNOLOGY TRANSFER in GERMANY

INDUSTRIES  
(mainly small and medium size)



## Technology Centers (us-example)

now at more than 50 german Universities.

Purpose: Administrative and financial support to scientists for marketing new products.

Conditions: ~ 1 Mil DM from government  
+ low interest credits from banks  
+ support from some industries

Support by neighbor university giving cheap rooms,  
sabbatical leaves etc.

Problems: Scientists have no training or experience in industrial management.

Scientist makes profit from products he developed using tax payers money.

Labor force is very expensive.

Advantage: Flexibility and ability to take high risks.

## Summary

Cooperation Industrie-University is not simple because of

- old traditions
- different language
- different style of working
- different goals

it has to develop over years

University Institutes should reserve for cooperation with industry about 10% of their potential.

because it provides for the University

- practical teaching for students
- interesting research problems
- additional funds.

and for the Industry

- flexible access to a wide scale of consultation and analytical methods
- contact to future employees
- scientific fresh-up of people
- delegation of difficult or expensive tasks.