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SPRING COLLEGE IN MATERIALS SCIENCE
ON
"METALLIC MATERIALS"
(11 May - 19 June 1987)

NEUTRON AND X-RAY SCATTERING FROM
METALLIC ALLOYS, EXAFS
(Part III)

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NEUTRON AND X-RAY SCATTERING FROM
METALLIC ALLOYS, EXAFS.

Part III : ELASTIC DIFFUSE AND
SMALL-ANGLE SCATTERING

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III ELASTIC DIFFUSE AND SMALL-ANGLE SCATTERING

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III.1. Introduction

In a real crystal, one may encounter two types of static disorder:

- a composition disorder (atoms of different nature),
- a position disorder (the atoms are not at the exact average crystal sites).

If the elastic scattering of x-rays and neutrons by a perfect crystal give Bragg reflexions only, static disorder brings a weak diffuse intensity between the Bragg peaks (as was shown first by GELINIER [1] and COWLEY [2]). The analysis of this diffuse intensity allows in principle to deduce:

- atomic pair correlations,
- static atomic displacements relative to the crystal sites (size effect, for example).

We are here interested by elastic diffuse scattering (scattered and incident particle have the same energy), which inform on static disorders (On the other hand, inelastic diffuse scattering can occur : it is due to dynamic effects, such as pretransitional "soft mode" in organic one-dimensional conductors for example [3]).

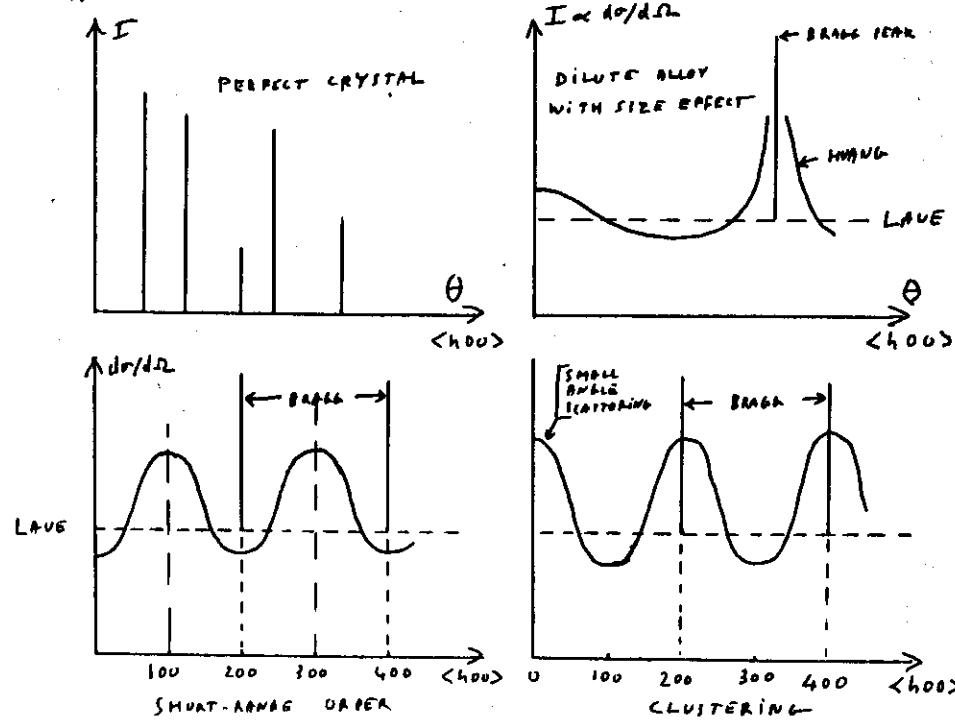
Schematically, one can expect several types of behaviors:

- If the ordered alloy displays only composition disorder, the elastic diffuse scattering is periodic in the reciprocal space, and is the Fourier transform of the composition fluctuations in the real crystal. In particular, if the components A and B (of scattering lengths b_A and b_B) of an alloy A_xB_{1-x} are randomly distributed, the diffuse scattering cross-section for N atoms is the Law value: $d\sigma/d\Omega = N \times (1-x) (b_A - b_B)^2$, constant in the reciprocal space. If there is a tendency to segregation, $d\sigma/d\Omega$ will show maxima in $\vec{Q} = 0$ (small angle scattering, see § III.6) and at the Bragg peaks. If there is tendency to mix A and B, $d\sigma/d\Omega$ will show

maxima between the Bragg peaks, corresponding in general to superstructure peaks at low temperatures.

- If the alloy is dilute ($x \ll 1$) with only non-interacting B solutes, the diffuse intensity, which is not periodic in the reciprocal space, will give the Fourier transform of the atomic displacement field in the crystal, due to a B atom (if the displacements are weak). $dI/d\Omega$ diverges at the Bragg peaks (Huang scattering).
- If the alloy shows altogether short-range ordering and position disorder, techniques have been developed to separate the two contributions if the displacements are not too important (cf § III. 5).

Diffuse scattering can be observed in electron diffraction patterns from a transmission electron microscope: this allows (rapid) local qualitative studies (such as short-range order in a precipitate, for example); but the intensity distribution cannot be interpreted quantitatively.



III. 2 Experimental

X-ray and neutron diffuse scattering measurements are difficult, because one has to extract a weak signal from an important background. The experiments need to be done on single crystals in order to be correctly interpreted, and are long. But the theory is rather well advanced and straightforward.

(a) X-ray diffuse scattering far from the Bragg peaks

One has to correct for many contributions: Compton scattering (by calculation), thermal diffuse scattering (by measurement at several temperatures and extrapolation to 0 K), fluorescence, α -scattering by the sample and harmonic $\lambda/2$ of the monochromator (by the use of a solid-state detector).

The main contributions measured by the detector are shown on the figure → for irradiated Al, at 4 K, containing $5 \cdot 10^{-4}$ Frankel pairs [4].

Sample are typically $1 \text{ mm}^2 \times 1 \text{ mm}$.

The flux has to be monitored, and a focussing monochromator before the sample is necessary.

The reader will find description of two apparatus in ref [5] (for short-range order studies) and [6] (for radiation induced point-defect studies).

(b) X-ray diffuse scattering near the Bragg peaks

Huang scattering, which gives the long-range strain field of defects, is much larger than diffuse scattering far from the Bragg peaks; but it needs high resolution ($Ah = 10^{-3}$ in the reciprocal space), which may be obtained at the expense of intensity, for example with a monochromator of small mosaicity [7].

③ Neutron diffuse scattering (far from the Bragg peaks) (4)

- Inelastic scattering can be separated by time-of-flight technique or analysis crystal.
- Electric incoherent scattering is nearly constant in the reciprocal space (it vanishes at the Debye-Waller factor) and has to be calculated; unfortunately, incoherent scattering cross-sections of many elements are not well known; that of hydrogen is very large; a chemical determination of the quantity of hydrogen impurities in the sample is not always available (a easy).
- Paramagnetic scattering in strongly paramagnetic samples can be calculated.
- For polycrystals, multiple (elastic) Bragg scattering has absolutely to be avoided, generally by using long wavelength (above the Bragg cut-off: $\lambda > 2d_{\text{max}}$).

Samples have to be large ($\approx 1 \text{ cm}^3$). A Brillouin value of $d\sigma/d\Omega$ are obtained using a Vanadium standard. Experiments can be made with a 3-axis spectrometer (see figure 15, part I) or a two-axis + time-of-flight + multicounter spectrometer (see figure 6, part I). In any case, the quality of the shielding is of main importance.

Typical values:

- Study of short-range-order in Ni_3Fe on the $3\pi \times 4$ -circle 210 spectrometer (ILL, Grenoble) [8]: the exploration of the whole necessary volume for the study of $d\sigma/d\Omega$ by the 2nd order Sparks and Bonie method needed about 2 weeks (1486 measuring points, 5' per point, 100 to 2000 counts/p point (Lane $\equiv 200$ counts), from which 20 for background, without sample, 20 for incoherent + paramagnetic).
- Study of the dilute alloy $\text{Ni}_{0.036}$ on the 2 axis 07 (ILL, Grenoble) [9]: 2 days to explore the (001) reciprocal lattice plane (up to $|\vec{Q}| = 3 \text{ \AA}^{-1}$) (32 detectors, 30' p4 point, 200 to 1300 counts per point (Lane $\equiv 500$ counts), 100 counts for background, 30 counts for incoherent (in fact H impurities)).

III. 3 Short-range order in alloys

④ General formulation of the scattering cross-section

Consider an $A_m B_n$ binary alloy, with no long-range order, no static displacements, containing N atoms, 1 atom per cell, defined by its position \vec{R}_i . The elastic cross-section is (see § I):

$$d\sigma/d\Omega(\vec{Q}) = \sum_{i,j} b_i b_j \exp[i\vec{Q}(\vec{R}_i - \vec{R}_j)]$$

We introduce the occupation factors $c_i = \begin{cases} 1 & \text{if } i \text{ occupied by } B \\ 0 & \text{otherwise} \end{cases}$

and the Fliss operator $\sigma_i = 2(c_i - x) (2\ln f_A B - 2x \ln A)$, which represent the fluctuations of occupation around the average concentration ($\bar{c} = \frac{1}{N} \sum_i c_i = x$, $\bar{\sigma} = x \sigma_B + (1-x) \sigma_A = 0$, $\sigma_i^2 = \pm 1 \ln A \cdot \ln B$).

The scattering amplitude at site i is $b_i = \overline{b} + \frac{\sigma_i}{\bar{c}} (B_i - B_0)$

average value fluctuation

$$\text{One can easily show that } \sum_{i,j} \sigma_i e^{i\vec{Q}(\vec{R}_i - \vec{R}_j)} = 0, \text{ and therefore that:}$$

$$d\sigma/d\Omega(\vec{Q}) = \underbrace{\sum_{i,j} \overline{b}^2 e^{i\vec{Q}(\vec{R}_i - \vec{R}_j)}}_{\text{Bragg scattering}} + \underbrace{\frac{(B_0 - \overline{B})^2}{4} \sum_{i,j} \sigma_i \sigma_j e^{i\vec{Q}(\vec{R}_i - \vec{R}_j)}}_{\text{Diffuse scattering}}$$

$\neq 0 \text{ if } \vec{Q} \neq \vec{Q}_{\text{Bragg}}$

In a crystal with a large number of sites, many pairs of atoms are distant by the same vector $\vec{R}_i - \vec{R}_j$, and for all these pairs we replace $\sigma_i \sigma_j$ by $\overline{\sigma_i \sigma_j}$. As there is no long-range order (LRO), the correlation between fluctuations of occupation of sites i and j is equal to zero for sufficiently far neighbours, and practically all the atoms of the crystal will have the same number of neighbours participating to the scattering: $\overline{\sigma_i \sigma_j} = \overline{\sigma_i} \overline{\sigma_j}$.

The short-range order (SRO) elastic cross-section outside the Bragg peaks is therefore:

$$(d\sigma/d\Omega)_{\text{SRO}}(\vec{Q}) = \frac{(B_0 - \overline{B})^2}{4} N \sum_n \overline{\sigma_n \sigma_n} e^{i\vec{Q} \cdot \vec{R}_n}$$

Fourié transform of the composition fluctuation correlations.

If one introduces the Cowley-Warren SRO coefficients [2].⁽⁶⁾

$\alpha(\vec{R}_n) = 1 - p^0(\vec{R}_n)/x$ where $p^0(\vec{R}_n)$ is the probability to have an atom B distant of \vec{R}_n from A situated at the origin,

$$\left| \begin{array}{l} \alpha(\vec{R}_n) = 0 \text{ for complete disorder, } \alpha(\vec{R}_n \rightarrow \infty) = 0 \\ \alpha(\vec{R}_n) < 0 \text{ means } \{A-B \text{ pairs}\} \text{ tend to place at distance } \vec{R}_n \\ > 0 \text{ means } \{A-A \text{ and } B-B \text{ pairs}\} \text{ tend to place at distance } \vec{R}_n \end{array} \right.$$

One can check easily that $\langle c_0 c_m \rangle = x^2 + x(1-x)\alpha(\vec{R}_m)$
 $\langle c_0^2 c_m \rangle = x(1-x)\alpha(\vec{R}_m)$

Finally, taking into account that $\alpha(\vec{R}=0)=1$, one has:

$$\frac{d\sigma}{d\Omega} \Big|_{SAU}(\vec{Q}) = N x(1-x) (S_A - S_B)^2 \left[1 + \sum_{n \neq 0} \alpha(\vec{R}_n) e^{i\vec{Q} \cdot \vec{R}_n} \right] / 12$$

The short-range order elastic diffuse scattering cross-section is periodic in reciprocal space

For complete disorder $\alpha(R \neq 0) = 0$ and one obtains the LAUE formula $\frac{d\sigma}{d\Omega} \Big|_{SAU} = N x(1-x) (S_A - S_B)^2$ (constant).

$$\text{For partials, } \frac{d\sigma}{d\Omega} \Big|_{SAU}(\vec{Q}) = N x(1-x) (S_A - S_B)^2 \left[1 + \sum_i m_i \alpha_i \frac{\ln(Q R_i)}{Q R_i} \right]$$

where m_i is the number of atoms on the i -th neighbour shell.

(b) Interpretation in terms of the electronic structure

One knows (see the course by F. GAUTIER) that the internal energy of an alloy $A_{1-x}B_x$ can be approximately written for a given structure (fcc, bcc, ...):

$$E = E_0 + E_{\text{configuration}}$$

where E_0 (\approx a few eV), depends only on the average atomic volume; $E_{\text{configuration}}$ (\approx a few 10^{-1} eV) depends on the atomic distribution of A and B atoms.

$$\text{In the Ising approximation, } E_{\text{conf}} = \frac{1}{4} \sum_{i,j;i,j} V(\vec{R}_i - \vec{R}_j) \sigma_i \sigma_j$$

$$\text{where } V(\vec{R}_i - \vec{R}_j) = \frac{1}{2} [V_{AA}(|\vec{R}_i - \vec{R}_j|) + V_{BB}(|\vec{R}_i - \vec{R}_j|) - 2V_{AB}(|\vec{R}_i - \vec{R}_j|)],$$

V_{AA} , V_{BB} and V_{AB} being effective intraatomic potentials taking

into account the screening by conduction electrons, and σ_i is the Flinn operator defined in § III.3.②. $V(|\vec{R}_i - \vec{R}_j|)$ depends on the composition x .

With a mean-field approximation (where the energy of an atom A depends only on the average configuration of its near neighbour shells, neglecting fluctuations), TRIVOLLAZ [10] and CLAPP and MOSS [11] have shown a fundamental relationship between the Fourier transform $\tilde{\alpha}(\vec{Q}) = \sum_{\vec{R}} \alpha(\vec{R}) e^{-i\vec{Q} \cdot \vec{R}}$ and $V(\vec{Q}) = \sum_{\vec{R}} V(\vec{R}) e^{-i\vec{Q} \cdot \vec{R}}$, with $\alpha(\vec{R}=0) = \alpha$ and $V(\vec{R}=0) = 0$, one has:

$$\tilde{\alpha}(\vec{Q}) (\propto d\sigma/d\Omega)_{SAU} = \frac{C}{1 + 2x(1-x) \tilde{V}(\vec{Q})/k_B T} \quad /2/$$

where C is a constant $= \omega^2 \int \frac{d^3 Q}{\alpha(\vec{Q})} |^{-2}$ (Ω^3 = reciprocal lattice cell volume).

Relation /2/ shows that the maxima of diffuse scattering $\tilde{\alpha}(\vec{Q})$ coincide with the absolute minima of $\tilde{V}(\vec{Q})$, which occur for $\vec{Q} = \vec{Q}_M$. When $T \rightarrow \infty$, $\tilde{\alpha}(\vec{Q}) \rightarrow 1$ and $\alpha(\vec{R}_m \neq 0) \rightarrow 0$ ($d\sigma/d\Omega \rightarrow$ LAUE).

When cooling, $\tilde{\alpha}(\vec{Q}_M)$ increases, and the critical temperature T_c is defined as that for which $\tilde{\alpha}(\vec{Q}_M) = \infty$, i.e.

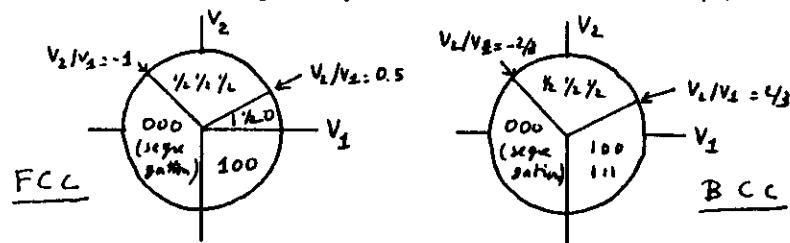
$$k_B T_c = -2x(1-x) \tilde{V}(\vec{Q}_M) \quad (\tilde{V}(\vec{Q}_M) < 0).$$

At $T = T_c$, one predicts a superstructure (or phase separation if $\vec{Q}_M \neq 0$), with superlattice Bragg reflections in \vec{Q}_M , at the same position as the diffuse scattering maxima. This is effectively the case for many systems (Cu_3Au , $\text{Ti}_{0.64}\text{Ni}_3\text{Fe}$, ...). But the KCM approximation, which is a high temperature statistic approximation (analogous to the Curie-Weiss law for magnetic susceptibility), loses its validity near T_c which is not correctly predicted.

In some cases, such as Ni_4Mo , the superlattice reflections do not coincide with the diffuse scattering maxima; this can be attributed for example:

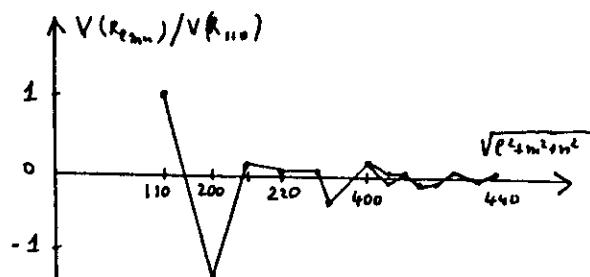
- to geometrical reasons: for a given composition x , in the superstructure considered, each site must be occupied by A or B, but cannot have a fractional occupation;
- to lattice distortions which can occur with long-range ordering.

If the pair potentials are limited to near neighbours, one can draw diagrams in the space of coordinates V_2, V_3, V_4, \dots defining regions corresponding each to a given set of \overline{R}_m values [11]. This is shown below for V_2, V_3 and V_4 in fcc alloys.



Recent experiments have allowed to obtain precise $\tilde{\alpha}(\vec{q})$ data and to show that $V(\vec{R})$ calculated from relation /2/ has the oscillatory form predicted theoretically for interacting ion pairs screened by a free electron gas (analogy with Friedel oscillations for impurities in metals).

$V(\vec{R})$ decreases more rapidly with distance in the case of transition metal alloys (Ni_3Fe) than in normal or noble metal alloys (Cu_3Au , see figure below).



Of course, the KCM formula /2/ does not give accurate potentials, especially if the measurements are made at $T \leq 1.5 T_c$.

(8)

A more sophisticated formula, due to Takin-Kheli [13], obtained by high temperature expansion of the free energy, is the following:

$$\tilde{\alpha}(\vec{q}) = \frac{1 + 2x(1-\eta)\beta\tilde{V}(\vec{q}) - 2(1-2x)^2\eta(1-\eta)\beta^2 \left[N^{-1} \sum_{\vec{R}} V(\vec{R}) \tilde{V}(\vec{q}-\vec{R}) \right] + o(\beta^3)}{1 + 2x(1-\eta)\beta\tilde{V}(\vec{q})}$$

where $\beta = 1/k_B T$ and $\sum_{\vec{R}}$ is taken on all points \vec{R} of the 1st Brillouin zone. Recently, GILDEA and VIGNESEAU [14] have calculated $\tilde{\alpha}(\vec{q})$ from precisely well known potentials for $Li-10\%$ at. Mg at 473 K, using the Takin-Kheli formula, and then the KCM potentials from $\tilde{\alpha}(\vec{q})$: the relative KCM potentials $V_{200}^{KCM}/V_{110}^{KCM}$, $V_{110}^{KCM}/V_{110}^{KCM}$, ... were larger by 60% than the real values.

More fundamentally, on titanium nitride Ti_3N_2 where short-range ordering of nitrogen vacancies occurs on the f.c.c. metalloid sublattice, (three maxima in V_2, V_3, V_4), the (temperature independent) KCM potentials obtained from *in-situ* neutron scattering experiments at 700, 800 and 900 °C (see § III-5), are compared below to the potentials obtained by the Monte-Carlo method [15]; the intrinsic 2nd order predicted critical temperature are also given; the intrinsically effective potential is shown to be very short-range, as V_2 and V_3 are much larger than V_4, V_5, \dots . The Monte-Carlo potentials are $\approx 50\%$ higher than the KCM values, but the mean-field relation $V_2^{MC}/V_3^{MC} = V_3^{KCM}/V_2^{KCM}$, $V_4^{MC}/V_2^{MC} = V_4^{KCM}/V_2^{KCM}$, are reasonably good, which is possibly due to the large $T/T_c \approx 2$.

V_2 (meV) KCM MC	V_2 (meV) KCM MC	V_3 (meV) KCM MC	V_4 (meV) KCM MC	V_2/V_2 KCM MC	T_c (°C) KCM MC
56.2 81.7	39.8 60.6	1.2 2.5	2.4 3.8	0.71 0.74	250 250

Ti_3N_2

The "Cluster-Variation Method" (CVM) due originally to Kinoshita [16] is presently developed to calculate more precise potentials from diffuse scattering data; in this approximation, the alloy is described as an assembly of clusters, eventually overlapping, and containing n crystal sites each; each configuration i of the cluster

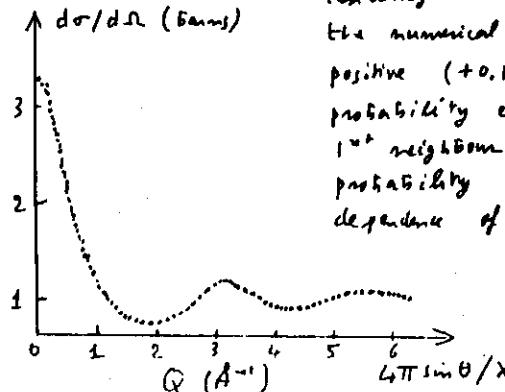
is characterized by an internal energy E_i ; in the f.c.c. lattice, the best approximation is obtained by taking the "quadruple tetrahedron-octahedron" clusters, which contains $n=10$ atoms, and up to 4th neighbours pairs.

Another interpretation of diffuse scattering data has been directly in terms of imaging the Fermi surface shape: if the Fermi surface presents flat parallel parts distant by $2k_F$, one will have a quasi-one dimensional behavior in this direction, and a dielectric susceptibility of the electron gas which will present a sharp maximum at $2\vec{k}_F$: $\tilde{\chi}(\vec{Q})$ will be minimum and $\tilde{\chi}(\vec{Q})$ maximum at $\vec{Q}=2\vec{k}_F$. This idea has been applied to copper alloys [17] and to Ti_{0.85} O_{0.85} [18].

(c) Example

Segregation in Cu-Ni alloys

VRIJENH and RADELAAR [19] have obtained the short-range order coefficient in Cu_x Ni_{1-x} polycrystals by neutron diffuse scattering after quench from 400-700°C. Using isotopic substitution, the alloy ⁶⁵Cu_{0.435}⁶²Ni_{0.565} presents a zero average scattering length \bar{b} and therefore no simple or multiple Bragg scattering. This allows to use small wavelength neutrons and explore up to $|\vec{Q}| = 6 \text{ \AA}^{-1}$. The increase of $d\sigma/d\Omega$ when $Q \rightarrow 0$ shows a tendency to segregation, confirmed by the numerical analysis: α_2 is large and positive (+0.12 at 400°C): a Cu has a probability equal to 0.503 to have a 1st neighbour Cu (instead of the random probability 0.435). From the temperature dependence of the diffuse scattering, the authors deduce a miscibility gap around 350°C for $x=0.435$, i.e. at a temperature where kinetics are too low to observe experimentally phase separation.



Short-range order in Ni₃Fe [8, 20]

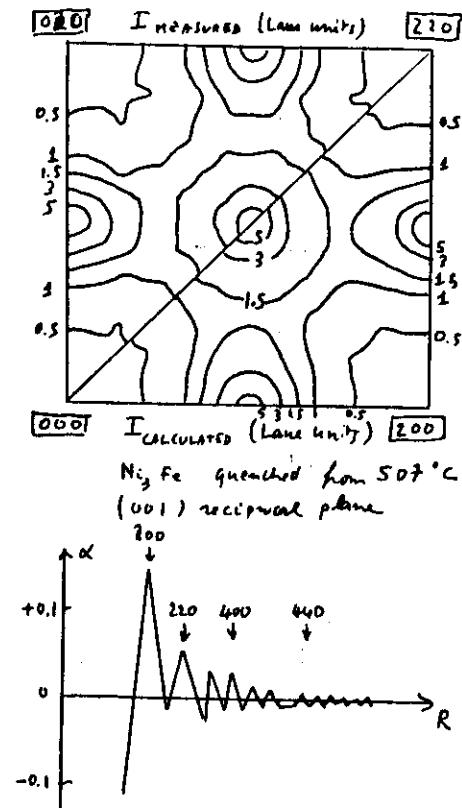
This has been studied on samples isotopically enriched with ⁶²Ni, quenched from above $T_c \approx 500^\circ\text{C}$ (LRO superstructure type (Cu Au)).

The alloy shows no static displacements, and the $d\sigma/d\Omega$ values deduced by Fourier transform of $d\sigma/d\Omega$ up to ≈ 40 neighbour shells.

The figure shows measured and reconstructed diffuse intensity maps, and the dependence of α (Raman).

The signs of the α agree with those of the LRO Ni₃Fe superstructure ($\alpha_{\text{commodd}} = -1/3$, $\alpha_{\text{even}} = +1$), showing that the SRO and the LRO are of the same nature.

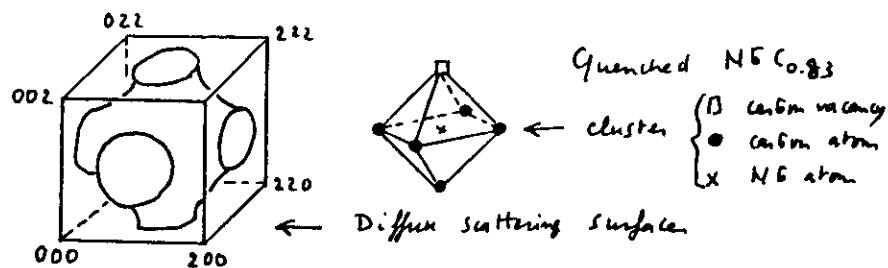
(d) Simulation of the crystal structure from the SRO parameters α
 The α 's are of course not independent. Tentatives have been made to simulate the SRO crystal structure by computational methods, imposing the first α 's (typically 4 to 6) to a box containing $\approx 10\,000$ atoms; one starts from different initial states, exchange pairs of atoms until the final α converge to the imposed values [21]. The results of such calculations are still under discussion; they seem to allow to deduce number of triplets (A-A-A, A-B-B, A-A-B, B-B-B) in quadruplets, but one should be more cautious with the analysis in terms of microdomains [22].



(c) Transition states and cluster model

(12)

In some compounds presenting substitutional defects (carbides $M_{1-x}C_x$, $Ti_{1-x}V_x$, $LiFeO_2$, $Ti_{1+x}Sc_x$...), the diffuse scattering in reciprocal space is practically restricted to surfaces or lines. This has been in particular observed by electron diffraction, and interpreted by several authors [23, 24, 25] in terms of cluster models, from a generalization of the Pauling rule (generally applied to ionic solids) which states that the small blocks of a structure have as much as possible a composition identical to that of the bulk compound. For example, for $NbC_{0.83}$ (see figure below), this suggests that each Nb is surrounded by octahedra composed of 5 C and 1 vacancy, randomly oriented (this has been confirmed by N.M.R.). Nevertheless, X-ray or neutron scattering performed on such systems show that the surface has a "width", that the intensity is modulated along it, and therefore that the "transition state" interpretation is an (interesting) first approximation.



III. 4. Dilute Alloys: Atomic Displacements

Point defects in a metal (impurities, vacancies, self-interstitials) induce strain field in the lattice, which contains two contributions:

- an homogeneous expansion or contraction: $\vec{R}_n \rightarrow \vec{R}'_n$
- size effects: the atoms are no more exactly at the lattice positions \vec{R}_n^2 , but displaced by $\vec{u}_n = \vec{R}'_n - \vec{R}_n^2$.

(d) General formalism

(13)

We suppose that the concentration x in defects is small ($x \ll 1$), that the defects are random, non interacting, and that the diffuse scattering intensity will be Nx times that of an isolated defect situated at the origin. We assume superposition of the displacement fields of these Nx defects.

The elastic diffuse cross-section is then:

$$d\sigma/d\Omega|_{AD} \approx Nx [b_0 + \sum_n b_n e^{i\vec{Q} \cdot \vec{u}_n}]^2 \quad (\text{AD: atomic displacement})$$

b_n is the scattering length of the matrix atoms, b_0 that of the defect (b_B for an interstitial B, $-b_V$ for a vacancy, $b_B - b_A$ for a substitutional impurity B).

If the displacements are small compared to interatomic distances ($|u_n| \ll a$) and \vec{Q} is in the first or second Brillouin zone, one can develop to first order in \vec{u}_n :

$$e^{i\vec{Q} \cdot \vec{u}_n} \approx (1 + i\vec{Q} \cdot \vec{u}_n) e^{i\vec{Q} \cdot \vec{u}_n^0}, \quad \sum_n e^{i\vec{Q} \cdot \vec{u}_n^0} = 0 \text{ outside the Bragg peaks, and one can show that the summation } \sum_n \vec{u}_n e^{i\vec{Q} \cdot \vec{u}_n^0} \text{ converges to } \tilde{u}(\vec{Q}). \text{ Then:}$$

$$d\sigma/d\Omega|_{AD} \approx Nx [b_0 + i b_B \vec{Q} \cdot \tilde{u}(\vec{Q})]^2$$

where $\tilde{u}(\vec{Q})$ is the Fourier transform of the defect induced displacement field.

Contrary to $d\sigma/d\Omega|_{SRO}$, $d\sigma/d\Omega|_{AD}$ is not periodic in the reciprocal space.

In fact, the atomic displacements \vec{u}_n are not independent, as there is bonding between all atoms: one introduces the KANZAKI force [26]: there are virtual forces \vec{f}_n which, applied to near neighbours \vec{u}_m of the point defect, produce in its absence the same displacements.

In the harmonic approximation, with Born-von-Karman limit conditions, \vec{f}_n and \vec{u}_m are related by the Hooke's law: $\vec{f}_n + \overline{\Phi_{nm}} \vec{u}_m = 0$, where $\overline{\Phi_{nm}}$ is the force constant

matrix (static Green function) between atoms n and m , which can be obtained from the phonon spectrum.

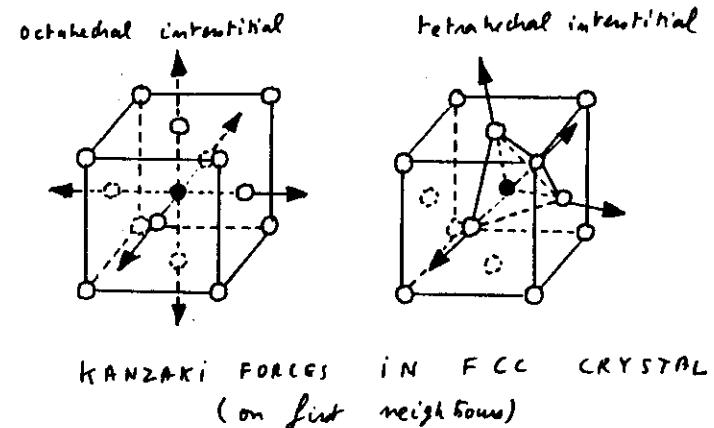
The Fourier transforms of \tilde{f} , $\tilde{\Phi}$ and \tilde{u} are related by

$$\tilde{f}(\vec{Q}) + \tilde{\Phi}(\vec{Q}) \cdot \tilde{u}(\vec{Q}) = 0 \quad (*)$$

Then: $d\sigma/d\Omega_{AD} \approx N \times [E_0 + \epsilon_A \vec{Q} \cdot \tilde{\Phi}^{-1}(\vec{Q}) \cdot \tilde{f}(\vec{Q})]^2 / 3 /$

which depends only on a small number of Kanzaki face parameters: we fits the experimental data with a reasonable set of f_n , then calculates $\tilde{u}_m = \tilde{\Phi}_{nm}^{-1} \tilde{f}_n$.

- For anisotropic defects, we must of course average $d\sigma/d\Omega_{AD}$ on all possible orientations of the defect,
- If the near neighbor displacements are large (i.e. for interstitials) one must introduce a correction term in the scattering amplitude, and treat these displacements as free parameters.



(*) $\tilde{\Phi}(\vec{Q})$ is defined by $\frac{1}{N} \sum_m \tilde{\Phi}_{nm} e^{i\vec{Q} \cdot (\vec{R}_n - \vec{R}_m)}$; if \vec{Q} is parallel to a symmetry axis of a cubic crystal,

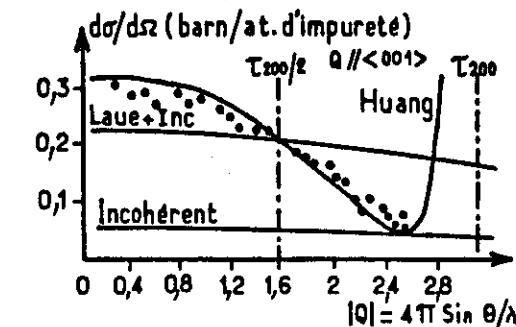
$$\tilde{\Phi}(\vec{Q}) = m_A \begin{pmatrix} w_L^L(\vec{Q}) & 0 & 0 \\ 0 & w_T^L(\vec{Q}) & 0 \\ 0 & 0 & w_T^T(\vec{Q}) \end{pmatrix}$$

where w_L , w_T^L , w_T^T are the phonon frequencies, and m_A the mass of a matrix atom.

(14)

Applications:

• BAUER [27] measured the static diffuse neutron scattering of neutrons by several aluminium dilute alloys, among which a Al-0.8% Cu single crystal at 800°C (to avoid formation of Brinell-Phason zones); the experimental results are in good agreement with formula (14), using radial Kanzaki forces on the two first neighbour shells: $f_2 = -4.2 \cdot 10^{-10} N$ and $f_3 = -0.2 f_2$; this and the fact that when $\vec{Q} \rightarrow 0$, $d\sigma/d\Omega_{AD}$ is larger than the Laue value, are in agreement with the observation that the Cu atoms contract the Al matrix (from da/dx).



- By X-ray diffuse scattering at 4 K, HAUBOLD [4, 6] showed that the self-interstitial structure in most fcc crystals (introduced by electron irradiation) is a split dumbbell.

B) Huang scattering

Let's look near the Bragg peak \vec{T}_{Bragg} and define $\vec{q} = \vec{Q} - \vec{T}_{Bragg}$ ($|\vec{q}| \ll \pi/a$). $\tilde{u}(\vec{Q})$, $\tilde{f}(\vec{Q})$ and $\tilde{\Phi}(\vec{Q})$ are periodic in the reciprocal space, and depend only on \vec{q} . At small \vec{q} , $w(\vec{q})$ is proportional to \vec{q} and $\tilde{\Phi}^{-1}(\vec{q}) = q^{-2} \tilde{\Phi}^{-1}(\vec{e}_q)$, where \vec{e}_q is the unitary vector in direction \vec{q} . On the other hand, $\tilde{f}(\vec{Q}) = \sum_n \tilde{f}_n e^{i\vec{Q} \cdot \vec{R}_n} \approx \sum_n \tilde{f}_n (i\vec{q} \cdot \vec{R}_n)$ because $\sum_n \vec{R}_n = 0$ (a defect does not displace the crystal as a whole). One introduces the dipolar elastic tensor of the defect, \overline{P} ,

such that $P_{ij} = \sum_m f_m^i R_{mj}$. Therefore $\tilde{J}(\vec{q}) \approx i q \vec{P} \vec{e}_q$. 16
 When $\vec{q} \rightarrow 0$, the second term of the scattering amplitude diverges as $1/q$, and the intensity as $1/q^2$: this is the Huang Scattering: $\frac{d\sigma/d\Omega}{d\Omega} \underset{q \rightarrow 0}{\approx} \frac{d\sigma/d\Omega}_{Huang} \approx N \times t_0^2 q^{-2} [\vec{e}_{rec} \cdot \vec{\Phi}^*(\vec{q}) \vec{P} \vec{e}_q]^2$

Physically, the symmetry of the dipole tensor \vec{P} is intimately related to that of the distortion introduced by the defect, and the site of the point defect can be deduced from the symmetry of the Huang scattering around the Bragg reflection.

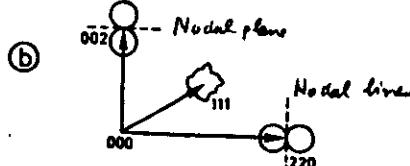
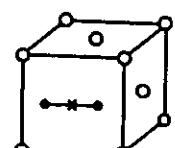
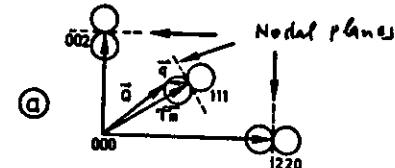
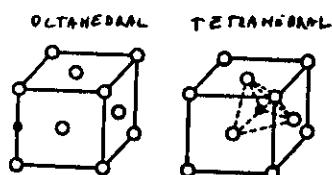
For an isotropic impurity in a cubic lattice:

$$\frac{d\sigma/d\Omega}{d\Omega} \underset{Huang}{=} N \times t_0^2 q^{-2} \frac{(c_{11} + 2c_{12})^2}{m^2 v_{rec}^2} \left(\frac{da}{dx} \right)^2 (\vec{e}_{rec} \cdot \vec{e}_q)^2$$

(v_{rec} longitudinal speed of sound, c_{11}, c_{12} , elastic constants).

The Huang scattering shows nodal planes defined by $\vec{e}_{rec} \cdot \vec{q} = 0$, i.e. $\vec{q} \perp \vec{e}_{rec}$, where the intensity equals zero.

If the impurity is anisotropic, one must average on its possible orientations, and the nodal plane may restrict to a nodal line or vanish.



$\langle 100 \rangle$ DUMBBELL

Contours of the Huang scattering for point defects (interstitials) in f.c.c. crystal.

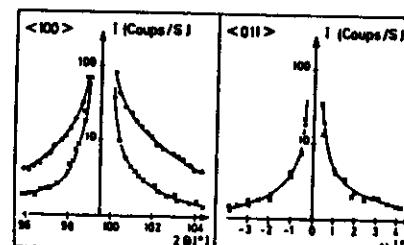
Huang scattering increases with the strain field of the point defect $(da/dx)^2$: it is much larger for interstitials than for vacancies; the q^{-2} variation is directly related to the R^2 dependence of the point defect strain field at large distance R . 17

In the case of defect clusters containing N_a point defects each, with additivity of the defect strain field, $\frac{d\sigma/d\Omega}{d\Omega} \underset{Huang}{=}$ will be proportional to $\frac{N_a}{N_a} \left(N_a \frac{da}{dx} \right)^2 = N_a N \propto \left(\frac{da}{dx} \right)^2$:

it will be equal to N_a times the Huang scattering of the N_a point defects randomly distributed. This shows that, in any case, qualitatively the clustering of point defects increases strongly the Huang scattering; but the \vec{q} domain where the Huang approximation is valid ($d\sigma/d\Omega \propto q^{-2}$) becomes narrower.

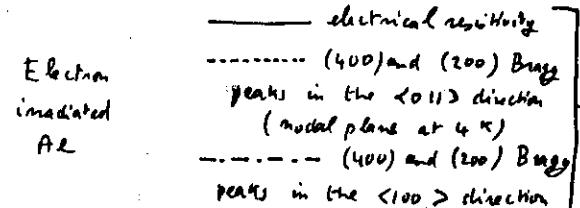
Applications

EHRHART and SCHILLING [7] have measured at 4K the Huang scattering of ~~irradiated~~ Al single crystals containing $5 \cdot 10^{-4}$ Frankel pairs. Around the (400) Bragg reflection, the diffuse intensity after irradiation remains unchanged in the $\langle 100 \rangle$ direction, but increases strongly along $\langle 110 \rangle$: this increase varies as q^{-2} . There is in first approximation a nodal plane where the Huang scattering is zero, which allowed the authors to eliminate the $\langle 111 \rangle$ and $\langle 110 \rangle$ dumbbell structures for the self-interstitial (But the true solution: $\langle 100 \rangle$ dumbbell rather than octahedral or tetrahedral interstitial was only found after measurements far from the Bragg peaks [4, 6]).

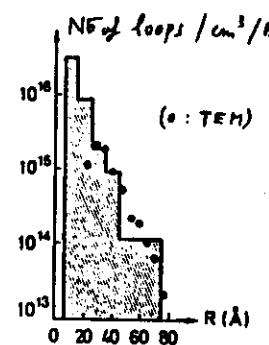


Huang scattering of irradiated Al.
 $\langle 400 \rangle$ Bragg reflection
 x: before irradiation
 o: after irradiation

After isochimical anneals, the Huang scattering in Al increases rapidly between 40 and 150 K, then decreases and vanishes around 300 K: this is associated to the formation and dissolution of interstitial vacancy loops [7].



More recently, the precise scattering near the Bragg peaks due to vacancy and interstitial loops has been calculated and shown to differ [28, 29]: in the figure \rightarrow the size distribution of loops in irradiated loops (with 60 MeV Ni⁺) is compared to that obtained from transmission electron microscopy; the latter found an excess of interstitial loops; much more small loops in the range 10-30 Å are detected from the Huang data, which give an equal concentration of vacancies and interstitials [28].



III. 5. Concentrated alloys: separation of the size and displacement terms

This separation can be made if the static displacements are not too important ($\lesssim 0.1 \text{ \AA}$). The method, due mainly to SPARKS and BORIE [30] and developed by HAYAKAWA et al [31], WILLIAMS [32] and TIBBALS [33], allows to obtain the SRO coefficients α and information on the relative atomic displacements $\vec{u}_{ij} = \vec{u}_i - \vec{u}_j$ by a 2nd order

(18)

development of $e^{i\vec{Q} \cdot \vec{u}_{ij}}$ ($\approx 1 + i\vec{Q} \cdot \vec{u}_{ij} - \frac{1}{2} (\vec{Q} \cdot \vec{u}_{ij})^2$)

$$\frac{d\sigma}{d\Omega}(\vec{Q}) = \sum_{i,j} b_i b_j e^{i\vec{Q} \cdot (\vec{R}_i - \vec{R}_j)} e^{i\vec{Q} \cdot \vec{u}_{ij}}$$

and by a comparison of the intensities measured in various reciprocal lattice cells. We shall not detail this method here. Schematically, $d\sigma/d\Omega$ is written under the form:

$$\frac{d\sigma}{d\Omega} = \left(\frac{d\sigma}{d\Omega} \right)_{\text{SRO}} + N \epsilon (1-\epsilon) \left[h_2 P_x(h_2, h_2, h_2) + h_2 P_y + h_3 P_z \right. \\ \left. + h_2^2 R_x(h_2, h_2, h_2) + h_2^2 R_y + h_3^2 R_z + h_1 h_2 S_{xy}(h_2, h_2, h_2) + h_2 h_3 S_{yz} + h_1 h_3 S_{xz} \right]$$

where $d\sigma/d\Omega$ _{SRO} does not depend of displacements and is given by formula 1/1 of § III.3; P_x, R_x, S_{xy} are periodic in the reciprocal space and depend linearly respectively of the relative atomic displacements (i.e. P_x to $\overline{u_{1111}}$, ...) and mean square relative atomic displacements (R_x to $\overline{(u_{1111})^2}$ and S_{xy} to $\overline{u_{1111} u_{2222}}$, ...).

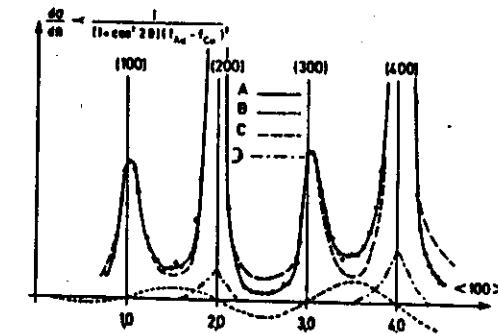
The importance of the 3 terms in $d\sigma/d\Omega$ (i.e. $d\sigma/d\Omega$ _{SRO}, the linear term and the quadratic term in h_i , $i=1,2,3$) is given below for Cu₃ Au quenched from 500 °C [34].

A: measured curve (—)

B: modulation due to size effect (P_x, P_y, P_z) (----)

C: measured curve corrected for size effect (difference A-B: - - -)

D: second order term (- - - -)

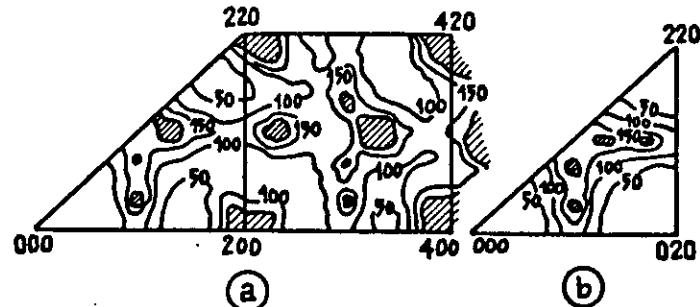


By linear combination of the measurements in different cells of the reciprocal space, or mean-square fit, we can deduce $d\sigma/d\Omega$ _{SRO}, P_x , R_x , S_{xy} , and by Fourier transform the u_{mn} and linear combination of the $\overline{u_{mn}}$ and of the $\overline{(u_{mn})^2}$.

Applications

- The Sparks and Boite method was first applied to 2nd order to Cu-Al_{0.15} [35,36]. The average ^{relative} static displacement calculated is $\approx 0.01 \text{ \AA}$ and the proposed local rule suggests that 1st Al-Al neighbour pairs are practically forbidden.

(20)



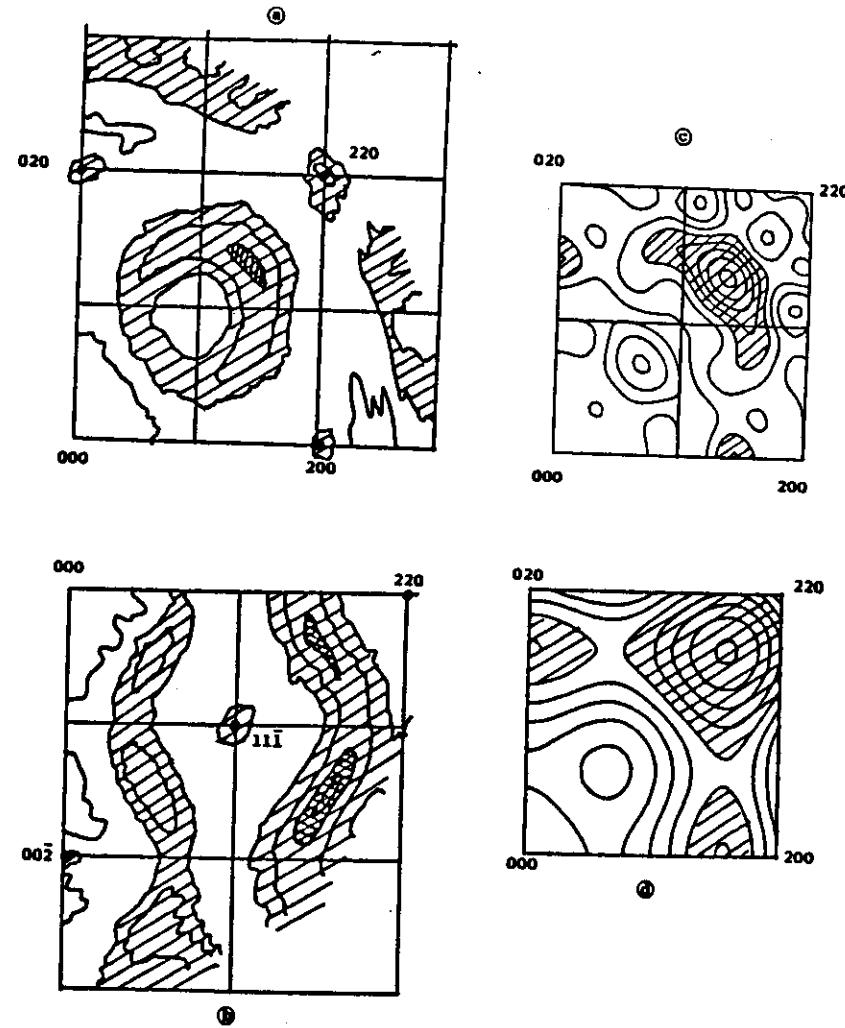
Measured

After 1st order Sparks & Boite correction

- The Ti-Ni_{0.82} system was studied by in-situ neutron diffraction scattering at 700, 800 and 900 °C; an average contraction of 0.01 Å of the first neighbour Ti-N distance is observed; the diffuse intensity due to SRO of nitrogen vacancies is maximum in 1/2 1/2 1/2 ($\alpha_1 = -0.09$, $\alpha_2 = -0.10$, $\alpha_3 = +0.04$, $\alpha_{45} = +0.015$ at 800 °C) and the effective pair potentials deduced from this experiment were given in § III.3 [35,37]. The metal-metalloid first neighbour contraction is even stronger ($\approx 0.03 \text{ \AA}$) in the carbids Ti₃C₄ and Ni₃C₂ [38].

- The ternary austenite Fe_{0.56} Cr_{0.21} Ni_{0.23} was studied by diffraction scattering, using different isotopic enrichments:
Sample 1: natural Fe ($\delta = 0.954 \times 10^{-4} \text{ ppm}$), ⁶²Ni ($\delta = -0.83$), ⁵²Cr ($\delta = 0.4 \text{ ppm}$)
Sample 2: ⁵⁴Fe ($\delta = 0.42$), ⁶²Ni, ⁵²Cr
Sample 3: natural Fe, ⁵⁸Ni ($\delta = 1.417$), ⁵²Cr.
This allowed to obtain separately the 3 families of SRO coefficients: $\alpha_{\text{Fe-Cr}}$, $\alpha_{\text{Fe-Ni}}$, $\alpha_{\text{Cr-Ni}}$ and to show a weak tendency to segregation for Ni-Fe, and a weak tendency to mix for Fe-Cr (in 110) and Ni-Cr (in 100 and 110) [39].

(21)



Elastic neutron diffraction scattering maps in Ti-Ni_{0.82}.

- (a) (001) reciprocal plane (b) (110) reciprocal plane
- (c) Separated 1st order displacement contribution
- (d) Calculated 1st order displacement contribution assuming a shortening of Ti-N 1st neighbour distance only.
(T. PAIEM, B. BEUNEU, C.H. WU NOKION).

III. 6 Small-angle scattering

(22)

This is diffuse scattering around the direct beam, at small scattering vector, namely $10^{-3} \text{ Å}^{-2} \leq |\vec{Q}| = 4\pi/\lambda \leq 0.2 \text{ Å}^{-2}$ ($|\vec{Q}|$ is smaller than the smallest reciprocal lattice vector). It allows to study variations of scattering length density (i.e. inhomogeneities, precipitation, ...) in the range 10-1000 Å, when the atomic arrangement of an alloy can be replaced by a continuous variation of scattering length density.

④ General formalism (summary)

One defines the scattering length density $\rho(\vec{x}) = \frac{\bar{E}}{a}$ (a = atomic volume, \bar{E} averaged in a volume d^3x small, but large compared to a). \bar{E} and a depend in principle of \vec{x} . The differential scattering cross-section becomes:

$$\left(\frac{d\sigma}{d\Omega} \right)_{SAS} (\vec{Q}) = \left| \int_V \rho(\vec{x}) \exp(i\vec{Q} \cdot \vec{x}) d^3x \right|^2 \quad (V = \text{single volume})$$

The integrated intensity obeys to the general relationship:

$$\int \left(\frac{d\sigma}{d\Omega} \right)_{SAS} (\vec{Q}) d^3\vec{Q} = N V (2\pi)^3 [P(\vec{Q}) - \bar{E}]^2, \quad \text{mean-square fluctuations of scattering length density.}$$

Two-phase model

One assumes particles embedded in a matrix of homogeneous scattering length density ρ_M , with sharp interface. ρ_p is the scattering length density of the particle. One has then:

$$\left(\frac{d\sigma}{d\Omega} \right)_{SAS} (\vec{Q}) = (\rho_p - \rho_M)^2 \left| \int_{\text{Total volume of particles}} \exp(i\vec{Q} \cdot \vec{x}) d^3x \right|^2$$

One defines the particle form factor: $F_p(\vec{Q}) = \frac{1}{V_p} \int \exp(i\vec{Q} \cdot \vec{x}) d^3x$, where the origin is taken at the center of gravity V_p of the particle.

For N_p particles of volume V_p , indexed by j :

$$\frac{1}{V_p^2} \left| \sum_j \int \exp(i\vec{Q} \cdot \vec{x}) d^3x \right|^2 = N_p |F_p(\vec{Q})|^2 + \sum_j e^{i\vec{Q} \cdot (\vec{R}_j - \vec{R}_p)} F_p(\vec{Q}) F_j(\vec{Q})$$

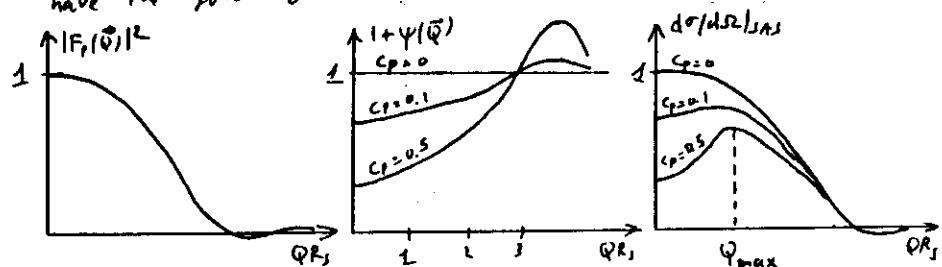
$$\text{and } \left(\frac{d\sigma}{d\Omega} \right)_{SAS} (\vec{Q}) = (\rho_p - \rho_M)^2 N_p V_p^2 |F_p(\vec{Q})|^2 [1 + \Psi(\vec{Q})]$$

$\Psi(\vec{Q})$ is an interference term equal to $\frac{1}{N_p} \sum_j e^{i\vec{Q} \cdot (\vec{R}_j - \vec{R}_p)}$

= 0 if the particles are dilute and at random,
≠ 0 if the concentration of particles is large (correlations for a hard sphere model for example).

$$\text{For spheres of radius } R_s, |F_p(\vec{Q})|^2 = \frac{3 \sin(QR_s) - QR_s \cos(QR_s)}{Q^3 R_s^3}$$

For identical hard spheres in total concentration $C_p = N_p V_p / V$, the functions $|F_p(\vec{Q})|^2$, $1 + \Psi(\vec{Q})$ and $d\sigma/d\Omega|_{SAS} \propto |F_p(\vec{Q})|^2 [1 + \Psi(\vec{Q})]$ have the following shape:



- In the dilute case, $d\sigma/d\Omega|_{SAS}$ is a decreasing function of $|\vec{Q}|$.
- In the concentrated case, particles are short-range-ordered, and $d\sigma/d\Omega|_{SAS}$ shows a maximum at $Q = Q_{\max} \approx 1/a$, where a is average distance of mean neighbour particles; for $Q > Q_{\max}$, the cross-section converges with the independent particle curve.

Three general relations can be recalled in the non-interacting case:

- When $|\vec{Q}| \rightarrow 0$, $d\sigma/d\Omega(\vec{Q} \rightarrow 0) \rightarrow N_p V_p^2 (\rho_p - \rho_M)^2$ (as $|F_p(\vec{Q})|^2 = 1$)
- Porod approximation: at large $|\vec{Q}|$ (\gg (particle dimensions) $^{-1}$), $|F(\vec{Q})|^2 \approx 2\pi N_p A_p / V_p^2 Q^4$: the scattering cross-section varies as Q^{-4} and is related to the interface area A_p .

- Guinier approximation: at small $|Q|$ ($\ll 1/a$, a characteristic dimension of the particle), $|F(Q)|^2 \approx \exp(-Q^2 R_g^2)$, where R_g^2 is the gyration radius of the particle in direction D :

$$R_g^2 = \frac{1}{V_p} \int_{A_D} r_D^2 dA_D, \quad D \perp \vec{r}_0, \quad A_D, \text{ cross-section area of the particle along the line } r_D \text{ (with the origin chosen at the center of gravity of the particle).}$$


For randomly oriented particles, $|F(Q)|^2 = \exp(-Q^2 R_g^2/3)$,

$$R_g^2 = \frac{1}{V_p} \int_{V_p} r^2 d^3r \quad (\text{for a sphere, } R_g = \sqrt{3/5} R_s).$$

Remarks :

- The equations have been extended (at least in the non-interacting case) for size distribution of particles
- Small-angle scattering can occur with continuous variation of scattering density $\rho(\vec{r})$ (no interface):
 - composition fluctuations (spinodal decomposition),
 - critical scattering (near order-disorder phase transitions),
 - dislocations (due to the change of scattering density at the core of edge dislocations).
- There is a magnetic contribution to neutron SAS in ferromagnetic substances

(b) Experimental details

Small-angle scattering has a much more intense signal than large-angle diffuse scattering: with neutrons, samples of thickness 0.1 mm (surface $\approx 1 \text{ cm}^2$) have been studied [44].

Large wavelengths are preferred in order to avoid multiple Bragg scattering (cold neutrons, synchrotron radiation); one or two-dimensional sensitive detectors are currently used.

With neutrons, the spectrometer is often at the extremity of a guide tube, and the beam monochromatized by a mechanical velocity selector; changing the sample-detector

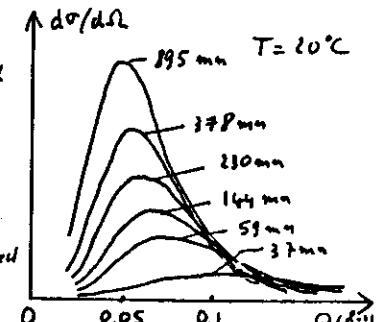
distance allows to optimize the range of Q studied.

The data are fitted by analytical or numerical methods; in the first case, it is necessary to extrapolate $d\sigma/dQ^2$ to $Q=0$ and $Q=\infty$ (generally by using the Guinier and Porod laws respectively, but this is not always possible, and very careful measurements are needed); in the second case, one uses various functions to describe the particle distribution (log-normal functions, Pearson functions, etc....).

Preliminary transmission electron microscope study is essential to suggest the type of model to be used (shape of particles, one or several types of particles, etc....).

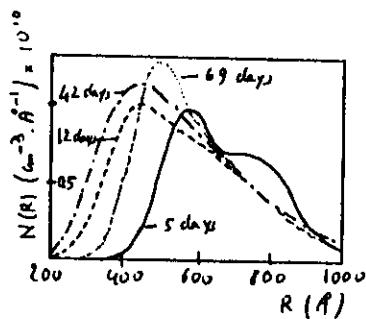
(c) Examples

- Small-angle scattering has been largely used in the study of precipitation after aging of Al-based alloys (Al-Zn, Al-Mg, ...). (Kinetics of phase separation, growth of Guinier-Preston zones, etc...). The neutron SAS study Al-5.3 at % Zn, quenched from above the miscibility gap and aged at 20°C showed that the scattering is isotropic at large $|Q|$ at short aging times, and becomes anisotropic at long times: phase separation leads to spherical G.P. zones, which subsequently transform in ellipsoids of axis $\langle 111 \rangle$. The $|Q|^2 d\sigma/dQ^2(Q)$ scales to a unique curve as predicted by Monte-Carlo simulations using a 3-dimensional Ising model. Two different kinetics behaviors are obtained at 20 and 110°C.
- Neutron SAS has been used to characterize the distribution of precipitates in alloys, and its evolution with aging at different times and temperatures: Ni₃(Al,Ti) fcc phase in high nickel content austenitic steels [41, 42], Mg₂C₆ carbide in stainless steels [43].



In the latter case ($\text{Fe}_{0.70} \text{Cu}_{0.10} \text{Ni}_{0.10}$ + 0.06% weight C), the volume concentration of carbides is as low as $5 \cdot 10^{-3}$. The particles are relatively isotropic and their size distribution obtained with a good precision. \rightarrow A bimodal distribution is suggested, with intragranular and (large) grain-boundary precipitates [43].

- The use of isotopic substitution has led to very interesting results in the case of He bubbles in α -particle irradiated nickel [44, 45]. In this experiment, the contrast in scattering length density can be written: $\Delta\rho = \frac{\rho_{\text{Ni}}}{\rho_{\text{He}}} - \frac{\rho_{\text{He}}}{\rho_{\text{Ni}}}$, where ρ_{Ni} and ρ_{He} are the atomic volumes of Ni and He; the pressure of He in the bubbles, and therefore ρ_{He} , is not known (it is only indirectly derived from the size, assuming pressure is balanced by surface tension). The idea was to derive ρ_{He} from the ratio of two experiments using respectively Ni^{58} ($b = 1.44 \cdot 10^{-12} \text{ cm}$) and Ni^{60} ($b = 0.28 \cdot 10^{-12} \text{ cm}$) matrix. Of course, one has to take into account a size distribution of the bubbles, the pressure in the bubbles changing with the size. The analysis of $d\rho/dR$ in Ni^{58} gave a bimodal distribution, with a set of bubbles of size $\approx 10 \text{ \AA}$, dominating $d\rho/dR$ around 0.1 \AA^{-1} , and a set of size $\approx 100 \text{ \AA}$, dominating the scattering around 0.02 \AA^{-1} . The quasi-extinction of the 10 \AA bubble contribution in ^{60}Ni showed that the mean He atomic density is 0.7 of atomic Ni density. The large bubbles were observed by TEM only after the SAS experiment, and found localized mostly near the surface; the He



(26)

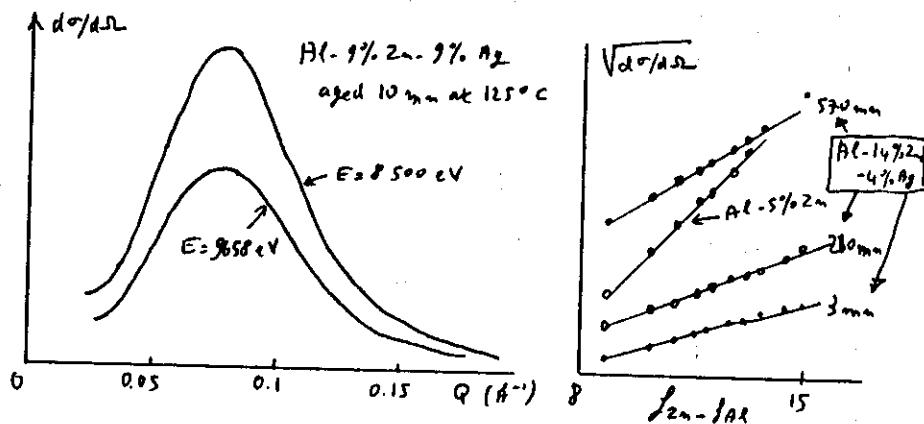
atomic density in the large bubbles is weak (< 1/7 Ni atomic density).

- Another new development is the use of anomalous x-ray small angle scattering for the study of ternary alloys [46, 47]. This was done recently to study the composition change during aging of Al-Zn-Ag alloys. In such a system, with 2 phases (rich Al matrix, and Zn-Ag enriched G.P. zone), it can be shown that:

$$d\rho/dR_{\text{SAS}} \propto (\Delta C_{\text{Zn}} F_{\text{Zn}}(E) + \Delta C_{\text{Ag}} F_{\text{Ag}}(E))^L |F_p(\vec{Q})|^2,$$

where ΔC_{Zn} and ΔC_{Ag} are the concentration differences in Zn and Ag between precipitate and matrix, $F_i = f_i - f_{\text{pre}}$, and E = energy of the incident synchrotron radiation.

Increasing E near the K-absorption edge of Zn decreases f_{Zn} (see § I.3) and the contrast between precipitate and matrix.



A linear relation is shown between $Vd\rho/dR$ and $f_{\text{Zn}}(E)$: from this, $\Delta C_{\text{Zn}}/\Delta C_{\text{Ag}}$ is calculated. It was shown that during anneals around 125°C, the ratio $\Delta C_{\text{Zn}}/\Delta C_{\text{Ag}}$ remained constant in Al-9 at % Zn - 9 at % Ag, while it decreased from 0.47 to 0.27 in Al-14 at % Zn - 4 at % Ag, when particles transform from Guinier-Prost zones to E' coherent precipitates [47].

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