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WINTER COLLEGE ON  
LASER PHYSICS: SEMICONDUCTOR LASERS  
AND INTEGRATED OPTICS

(22 February - 11 March 1988)

**OPTICAL SEMICONDUCTOR DEVICES**

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## INTRODUCTION

The purpose of this lecture is to give a review of the most important optical semiconductor devices with the priority assigned to semiconductor lasers and detectors used as sensors of the laser radiation. Therefore the infrared devices will be mostly exposed with only marginal attention paid to those operating in the visible region of the spectrum.

General features of the above mentioned devices which are considered essential to their applications will be discussed and comparisons whenever possible will be made in order to illustrate the state-of-the art in the field. Devices employed in fibre optic communication systems will be treated more in detail since progress in this technique is still a driving force for the whole present optoelectronics.

Because of the large variety of design and materials existing in the technology of both semiconductor emitters and detectors an attempt will be made to show some general ideas or trends that have been implemented in practice. Classification of these designs will be made to allow the reader to make his own selection of the classes of the devices that might be of interest to him in his future studies. For that purpose each chapter of the lecture will be provided with the bibliography selected as the most relevant for the subject.

## 1. GENERAL CONSIDERATIONS

Operation of all optical semiconductor devices is based on two fundamental optical processes: photon absorption and radiative recombination leading to photon emission.

Accordingly, optical semiconductor devices can be classified into two basic groups: detectors and emitters. They are employed to convert flux of optical energy or optical signals into electrical current and vice versa. In many applications emitters and detectors are used as optically coupled source/detector systems. If assembled together in a common housing such devices are called optocouplers. When the optical coupling is achieved with an optical fibre the system becomes a fibre optic link.

Considering both construction of the optical semiconductor devices and their applications, the whole family of these devices can be visualized as shown in Fig.1.1.

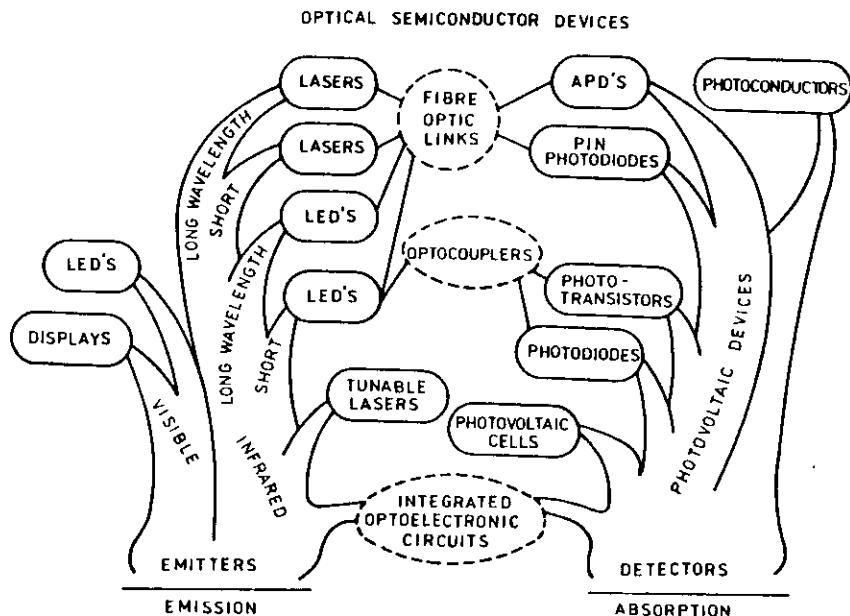


Fig.1.1. Optical semiconductor devices form now a large device family. Their operation is based on the two physical processes: Emission and Absorption.

Optical radiation is understood to mean electromagnetic radiation in the range of wavelengths between 10 nm and 1 mm. The optical radiation band consists of the subranges UV (Ultra-violet), visible radiation (Light) and IR (Intra-red). The range of the optical spectrum covered by semiconductor emitters is displayed in Fig.1.2 and Fig.1.3a,b. Analogous graphs can be plotted for semiconductor detectors.

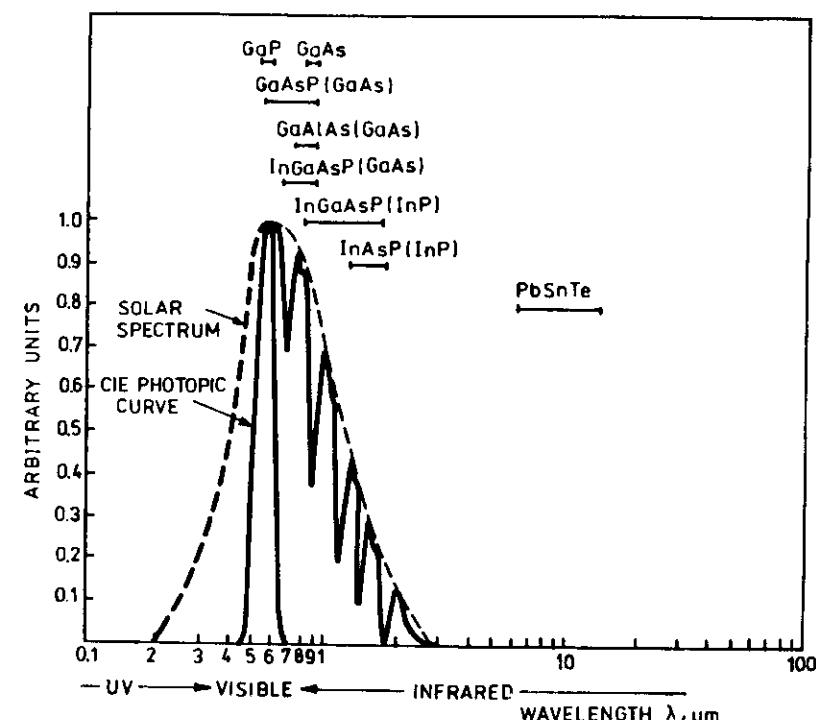


Fig.1.2. Spectral distribution of the currently fabricated semiconductor emitters. The sensitivity of the human eye and solar spectrum are also plotted to show that they occupy only a small part of the optical radiation spectrum.

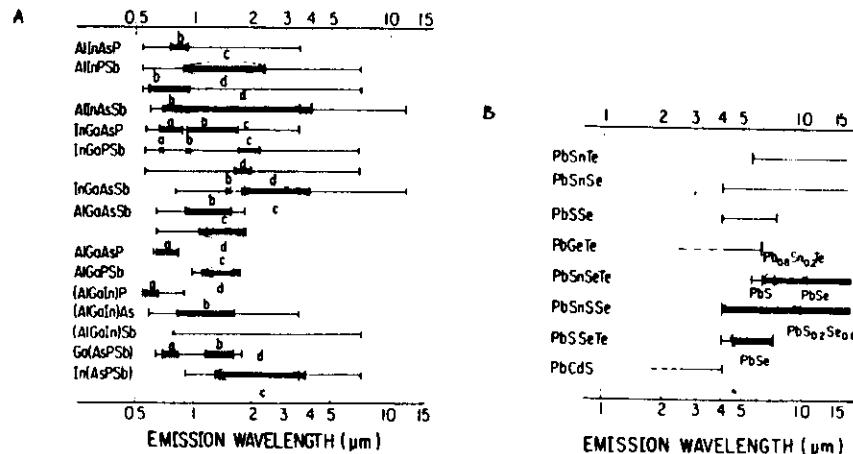


Fig.1.3. Expected emission wavelengths for various III-V quaternaries at 300K (A) and IV-VI mixed crystals at 77K (B). The thick portion in (A) denotes the compositions which are lattice matched to stable binary crystals: (a) GaAs, (b) InP, (c) GaSb, (d) InAs ; shaded areas correspond to the miscibility gaps [1]

It is worthwhile to notice that although the expression "Light" relates only to the optical radiation perceived and evaluated by the human eye, the names of all semiconductor emitters commonly refer to "Light" regardless the wavelength of their emission, like Light Emitting Diodes (LEDS) or Lasers. However, recently this approach seems as being to be changed and in more precise definitions, the term "infrared" appears e.g. IRED.

#### HISTORICAL OUTLINE

Optical semiconductor devices have over 60 years long history marked by developments of new significant devices. However, the real beginning of the activity in this field is usually bound to invention of junction lasers.

#### Years

1873 - discovery of the photoconductivity in selenium (W. Smith)

1923 - emission of light observed from p-n junctions naturally occurring in SiC (Lossew)

1952 - first photovoltaic detectors (germanium photovoltaic cells)

1962 - first semiconductor injection lasers

1962 - first germanium and silicon p-i-n photodiodes

1965 - development of silicon avalanche photodiodes

1968 - first commercial LEDs and LED displays

1970 - CW lasing action obtained at room temperature

1974 - 1.3 μm lasers made of InGaAsP/InP heterostructures

1977 - first Quantum Well lasers

Most striking achievements are noted in the field of semiconductor lasers (Figs 1.4 and 1.5).

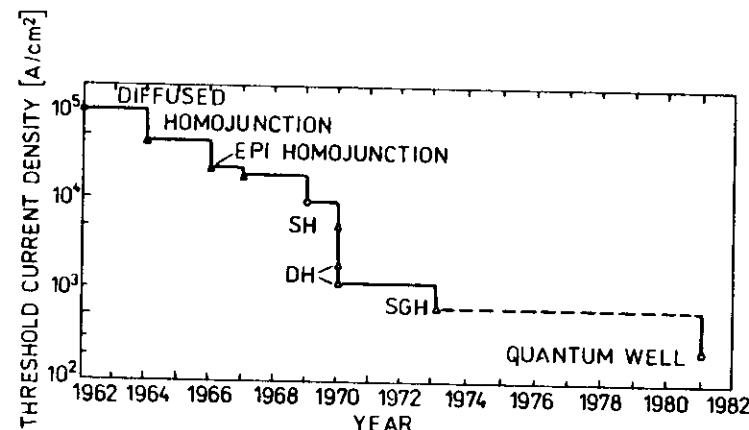


Fig.1.4. Threshold current density of semiconductor lasers has been improved by almost 3 orders of magnitude making these devices applicable in practice

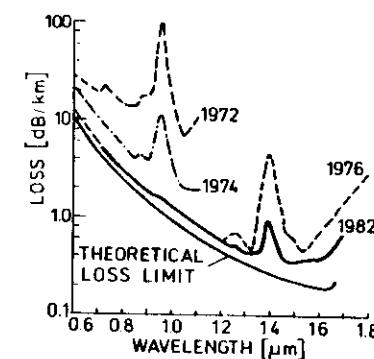


Fig.1.6. Loss spectra of representative multimode fibers (doped silica core), illustrating progress made in the past decade. This progress has been a major driving force for the development of optical semiconductor devices

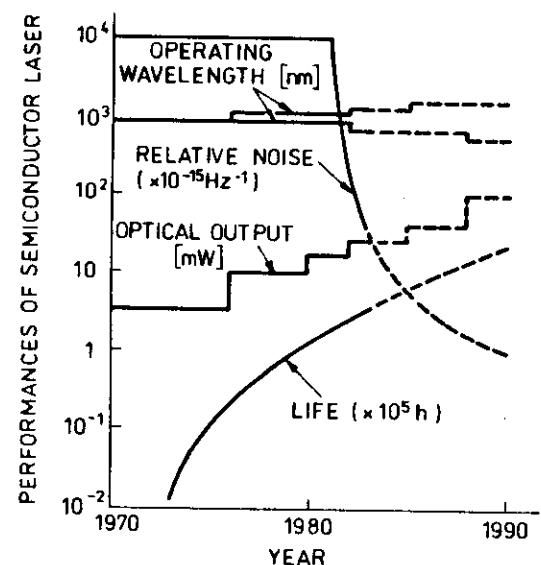


Fig.1.5. Progress of semiconductor lasers and their future prospects. Research and development of semiconductor laser proceeds towards the enlargement of the operating wavelength range, high output power, low noise and long life

#### MAJOR FEATURES OF THE OPTICAL SEMICONDUCTOR DEVICES

##### EMITTERS

- High power efficiency (up to 50%)
- High speed (up to 15 GHz)
- Wavelength selection
- Narrow spectral linewidth (45 nm for LEDs, 0.01 Å or 300 MHz AlGaAs/GaAs devices)
- Supply voltage compatible with ICs
- Small dimensions of the optical source

- High reliability
- long lifetime
- ( $<10^6$  hrs) small over all dimensions
- Lightweight
- Mechanical ruggedness

##### DETECTORS

- High quantum efficiency and responsivity ( $\geq 0.7$  A/W)
- High speed (range of nanoseconds)
- Good linearity
- Relatively low noise figure (NEP  $4 \times 10^{-15}$  W/H $^{1/2}$ )
- Wide spectral response

##### OPTOCOUPPLERS

- High voltage isolation (up to 10 kV)
- Broad bandwidth
- Supply voltage compatible with ICs

#### APPLICATIONS OF THE OPTICAL SEMICONDUCTOR DEVICES

visible LEDs and displays; optical indicators  
photodetectors (visible range): sensors  
measurement systems  
solar cells  
infrared devices: see Fig.1.7.

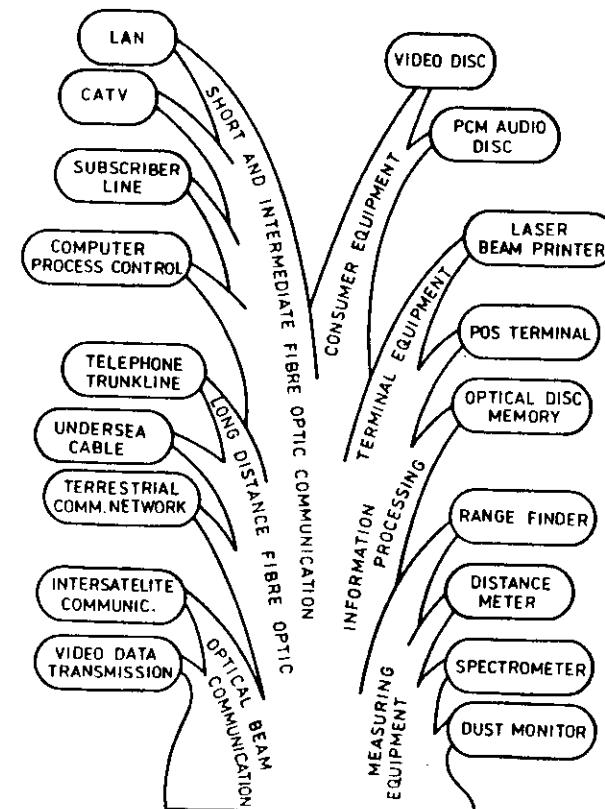


Fig.1.7. The most important technical applications of the optical semiconductor devices range now from optical communications to consumer equipment. Measurement equipment based on semiconductor high power or tunable lasers is emerging.

Table 1. Advantages of Fiber Optics

- Large Bandwidth: Light  $\sim 10^{14}$  Hz; Modulate  $>1$  GHz
- Low Loss: 1 dB/km; 100 km repeater spacing
- Immune to EM Interference: Dielectric fiber - guided waves
- Complete Electrical Isolation: No common ground
- Lightweight: 2 to 10 x savings
- Rugged and Durable:  $\sim 800^{\circ}\text{C}$
- Cheaper: No raw material problems
- Secure: Difficult to tap
- No electrical hazards

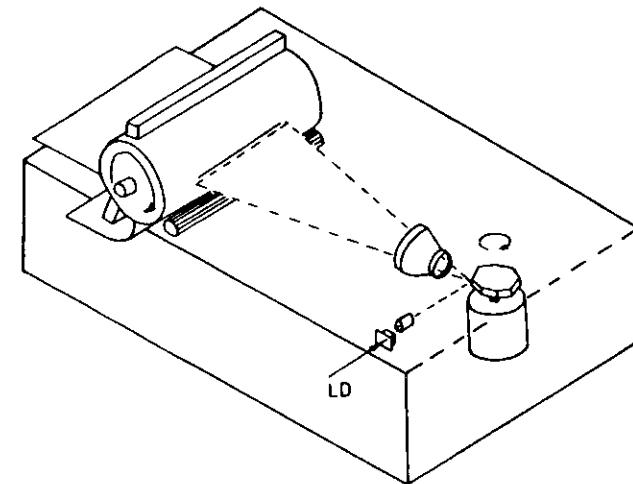


Fig.1.9. Structure of Laser Printer System

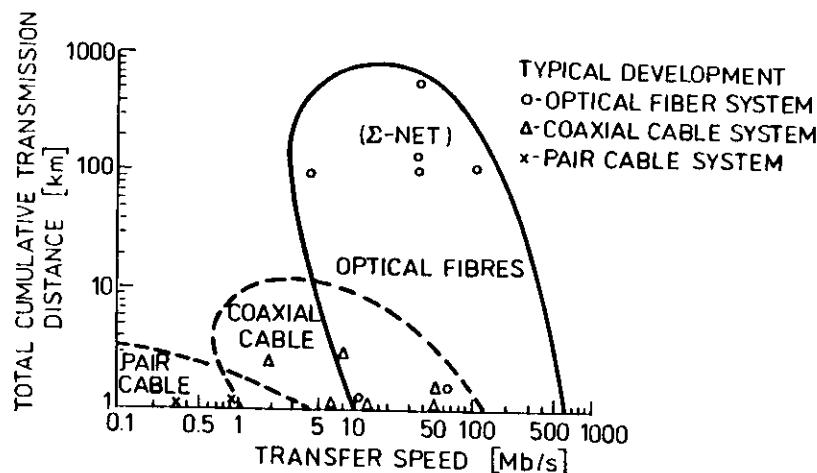


Fig.1.8. Applications of fibre optic Local Area Networks (LAN)  
optical fibre systems are more suited for high-speed data transfer than pair and coaxial cable systems

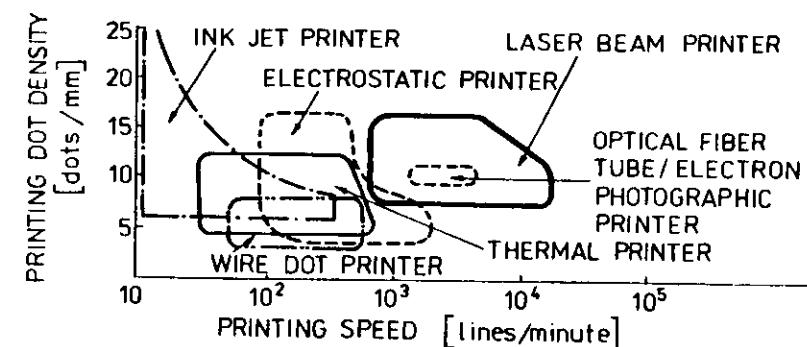


Fig.1.10. Printing speed and dot's density of the "Main Dot-Mode Printer". A laser beam printer can print at high speed with highly resolved images compared with other mode printers. In future, there will be more progress towards higher speed and higher resolution

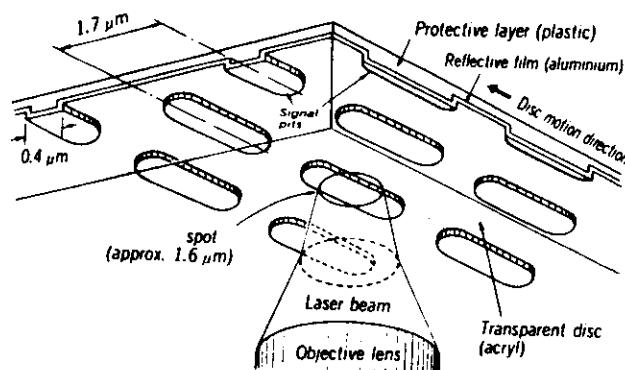


Fig.1.11. Principles of playback of the Optical Video Disc. The laser beam is emitted from under the transparent disc rotating at high speed (1x800) rpm, and the signal is detected from the intensity modulation of the reflected light caused by presence/absence of the signal pit

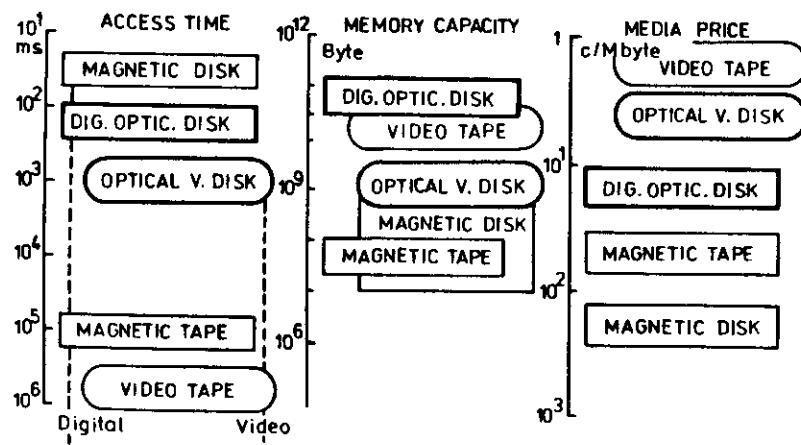


Fig.1.12. Comparison of File Memory Systems. Optical devices coming out enable a short time access video file and/or a large-capacity and low cost digital file systems

## 2. BASIC DEVICE STRUCTURES AND PARAMETERS

### 2.1. EMITTERS [1] [2] [3] [4] [5]

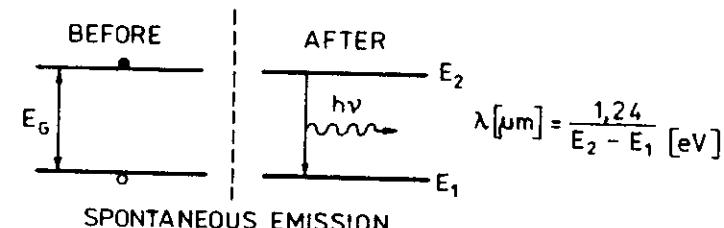


Fig.2.1. Radiative electron-hole recombination leads to spontaneous or stimulating emission. Depending on which of the two processes dominates, the device is called Light Emitting Diode (LED) or LASER

### LEDs: Construction Features

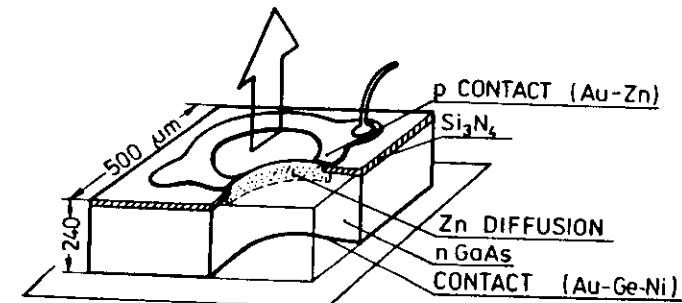


Fig.2.2. Structure of a typical GaAs LED made by selective diffusion of zinc. Similar structures can be obtained using other semiconductor materials eq. GaAs P<sub>x</sub> 1-x

Relevant issues:

- internal quantum efficiency

$$\eta_i = \frac{1}{1 + \frac{T_r}{T_{nr}}}$$

- external quantum efficiency

$$\eta_e = \eta_i \eta_o$$

$\eta_o$  - extraction coefficient

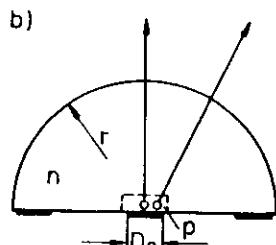
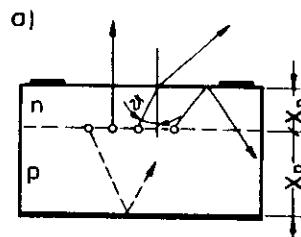


Fig.2.3. Light propagation in two basic LED configurations:  
a) planar, b) hemisphere

Planar:

$$\eta_o = \frac{[1 + R_c \exp(-2\bar{\alpha}_p x_p)] \exp(-\bar{\alpha}_n x_n)}{n_R (n_R + 1)^2}$$

where:  $R_c$  - contact reflectivity,  $\bar{\alpha}$  - absorption coefficient,

$n_R$  - refraction index, for  $n_R = 3.6$  and  $R_c \approx 0$   $\bar{\alpha} \approx 0$   $\eta_o = 1.3\%$

luminance:  $L_o = \frac{P}{\pi n_R (n_R + 1)^2 A_j}$   $A_j$  - emitting area

Hemisphere:

$$\eta'_o = \frac{2 n_R [1 + R_c \exp(-2\bar{\alpha}_p x_p)] \exp(-\bar{\alpha}_n r)}{(n_R + 1)^2}$$

for  $n_R = 3.6$   $\eta'_o \approx 34\%$   $\frac{\eta'_o}{\eta_o} \approx 2 n_R^2$

luminance:  $L'_o \approx \frac{P}{\pi n_R (n_R + 1)^2 A_j}$

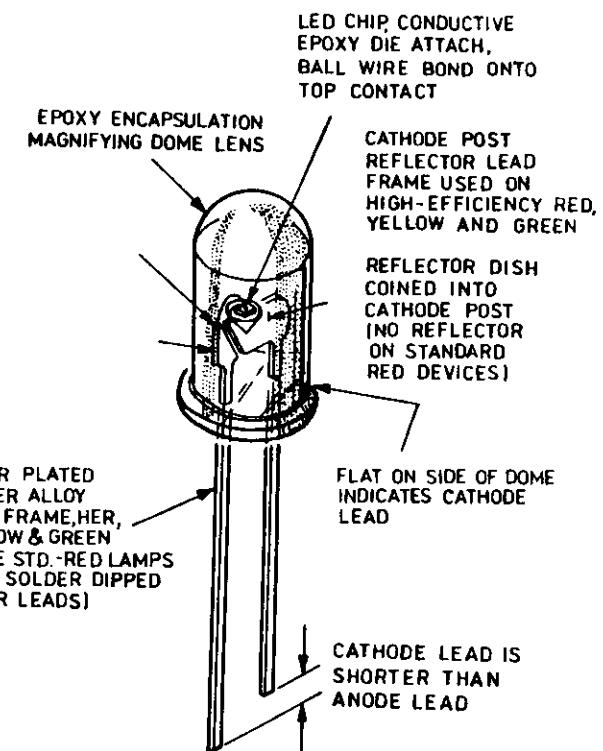


Fig.2.4. Construction features of a plastic encapsulated LED lamp

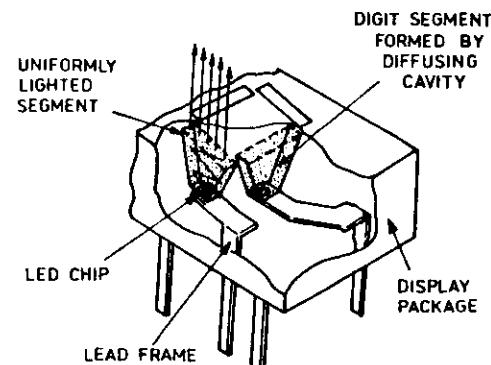


Fig.2.5. Assembly technique of a stretched segment display

### LEDs: Materials Considerations and Parameters

visible wavelength range: direct band-gap semiconductors  
(e.g.  $\text{GaAs}_x\text{P}_{1-x}$  for  $x \leq 0.49$ ) or indirect band-gap materials doped with impurities giving iso-electronic trapping (e.g. GaP : ZnO, GaP : N)

infrared range: direct band-gap semiconductors

$(\text{Al}_x\text{Ga}_{1-x}\text{As} : x \leq 0.44)$

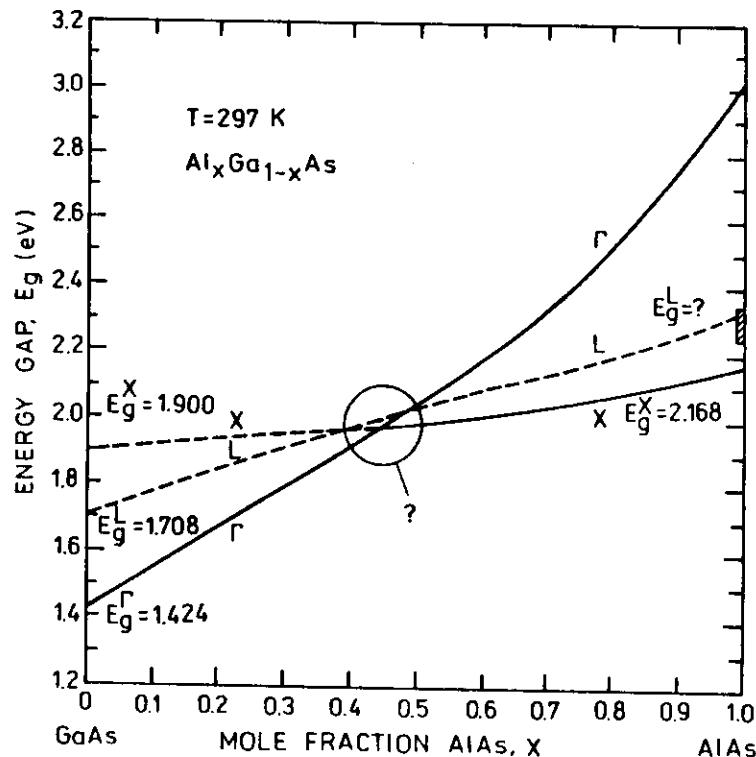


Fig.2.6. Compositional dependence of the energy gap for  $\text{Al}_x\text{Ga}_{1-x}\text{As}$  [6]

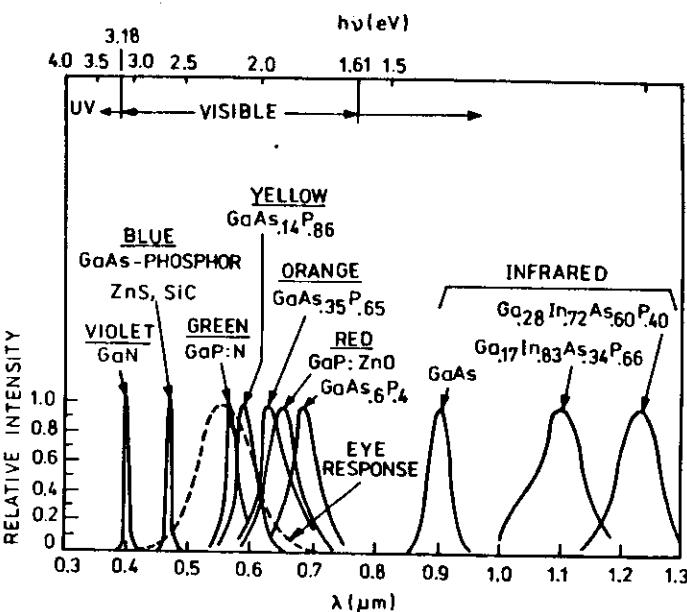


Fig.2.7. Spectral characteristics of typical LEDs

Table 2. Parameters of standard LEDs

Package	Characteristics					
	$\lambda_p$ [nm]	$\theta$ [deg]	$P_{out}$ [mW]	$I_F$ [mA]	$t_r$ [ns]	Material
INFRARED LEDs	TO 18	950	80	8	100	GaAs : Si
	TO 18	950	10	8	100	$\Delta\lambda = 50$ nm
	Plastic	950	50	10	100	AlGaAs : Si
	TO 18	875	30	18	100	
<hr/>						
VISIBLE LEDs	$\lambda_p$ [nm]	$\theta$ [deg]	$L$ [mcd]	$I_F$ [mA]	$\Delta\lambda$ [nm]	
	660	60	3	20	20	GaAsP/GaAs
	635	65	6	20	45	GaAsP/GaP
	635	24	8	20	45	GaP/GaP
	565	24	3	20	35	GaAsP/GaP
	585	24	10	20	35	

## HETEROSTRUCTURES (HETEROJUNCTIONS)

A HETEROJUNCTION is a junction in a single crystal between two dissimilar semiconductors. The distinguishing difference is generally the band structure, and the most important feature of the band structure is the energy gap.

### Basic configurations

- single heterostructure (SH)
- double heterostructure (DH)
- separate confinement heterostructure (SCH)

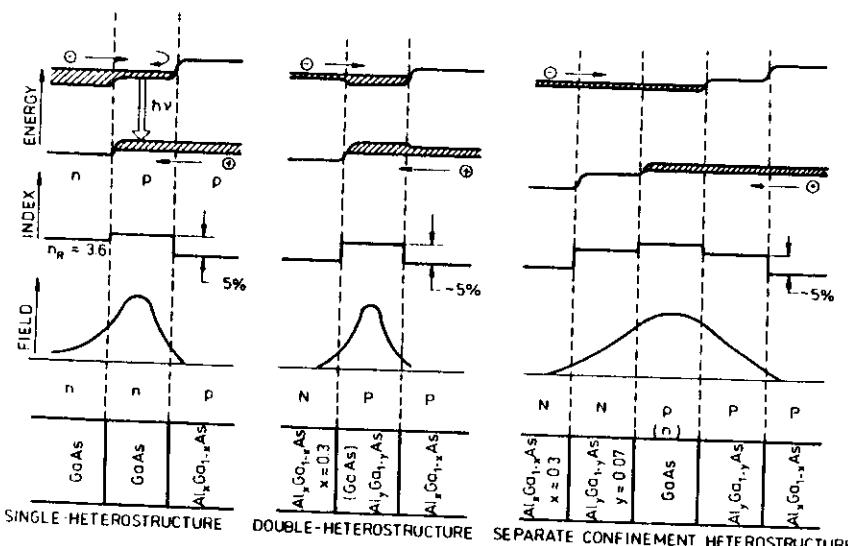


Fig.2.8. Energy band diagram, refractive index profile and optical field distribution in SH, DH and SCH

Advantages: • carrier confinement     $\frac{\Delta E}{kT} \geq 8$

• optical field confinement - waveguiding

### Materials considerations

- Lattice matching
- wavelength of the emitted radiation

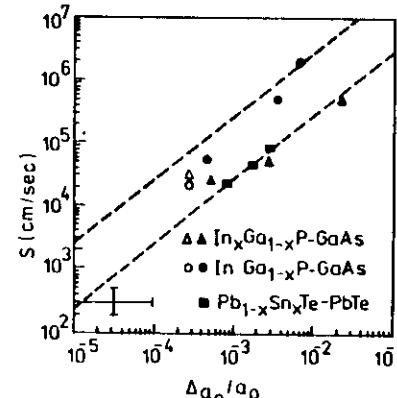


Fig.2.9. Interface recombination velocities for lattice-mismatched heterojunctions as a function of relative mismatch  $\Delta a_0/a_0$  [7]

$$\eta_i \approx \frac{1}{1 + \frac{Tr}{d}}$$

$$S \approx (2 \times 10^7) \frac{\Delta a_0}{a_0}$$

it must be:

$$\frac{\Delta a_0}{a_0} \leq 10^{-3}$$

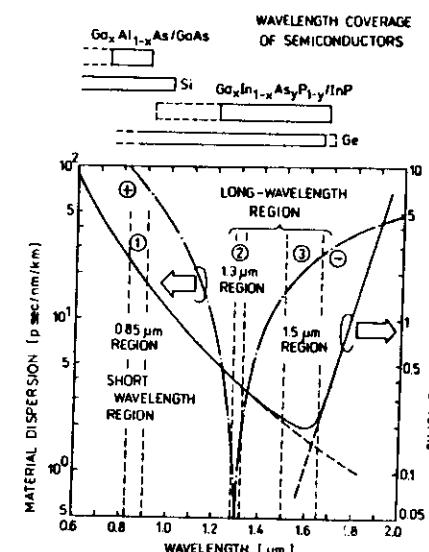


Fig.2.10. Loss spectrum and dispersion versus wavelength of Ge-doped SM fiber. Broken vertical lines indicate wavelength ranges covered by typical semiconductor lasers [8]

### Semiconductor Compounds

- Ternary compounds  $A^{III}B^V$
- Quaternary compounds  $A^{III}B^V$

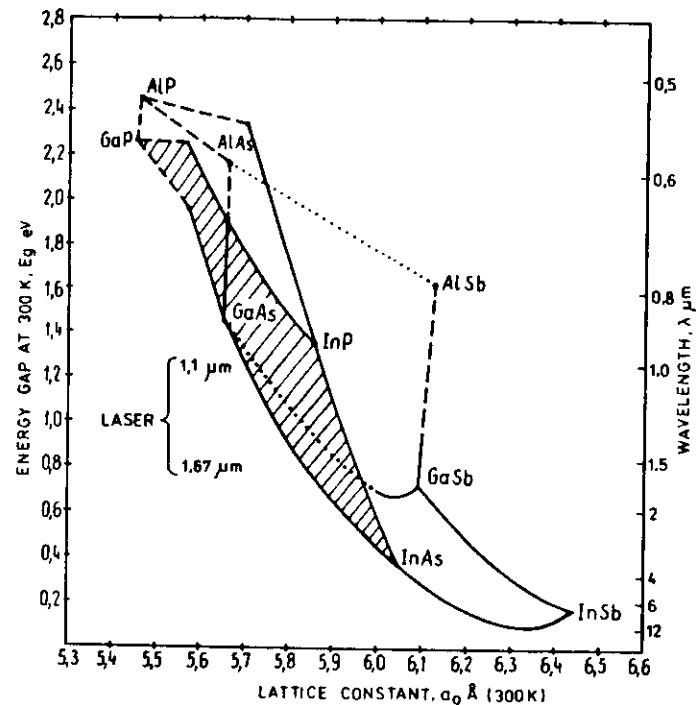


Fig. 2.11. Energy gap versus lattice constant of  $A^{III}B^V$  compounds. Note that AlGaAs is lattice matched to GaAs substrates regardless of the composition, other compounds can be lattice matched only if they are quaternaries [4]

### Quaternary Compounds

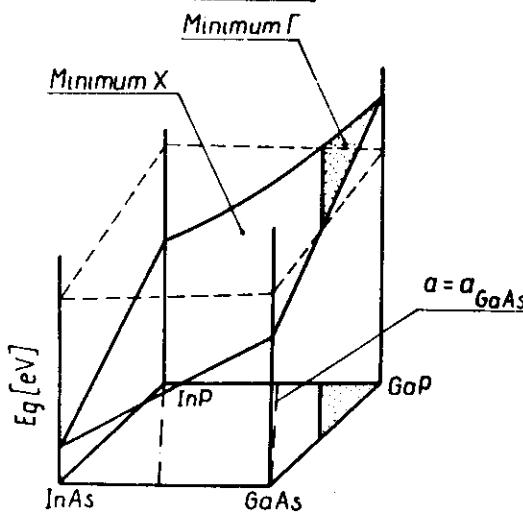


Fig. 2.12. Three dimensional diagram showing the relationship between the band-gap and the composition of the quaternary compound InGaAsP

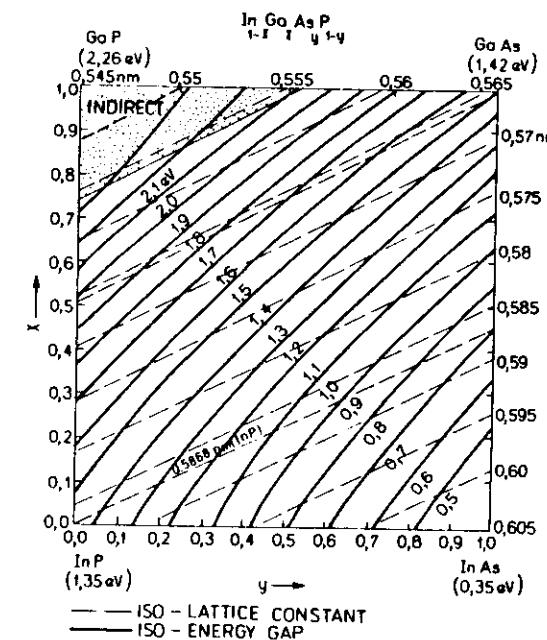


Fig. 2.13. Diagram of Fig. 2.12 projected on to the base showing the relationship between lattice parameter (broken lines) band gap (solid lines) and material composition (x and y axes) for the quaternary material  $In_{1-x}Ga_xAs_yP_{1-y}$ . Dotted lines indicate compositions lattice matched to InP and GaAs substrates [10]

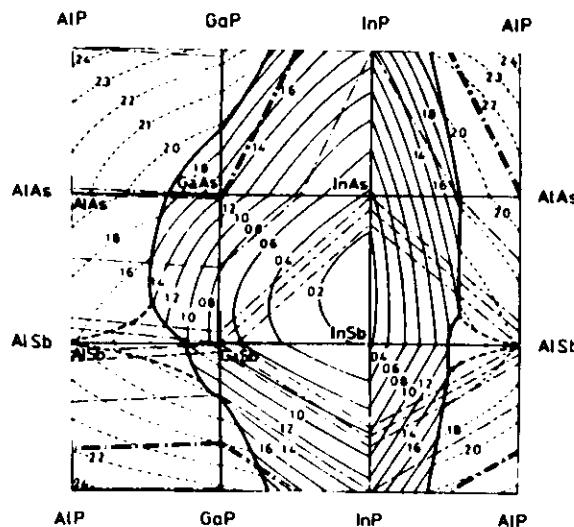


Fig.2.14. Iso-band gap lines versus composition of nine potentially important AIIIBV compounds. Broken lines denote indirect transitions and cannot be considered for lasers. Typically band gap of the semiconductor used for the active layer of a fibre optic emitter should be within 1.0 - 0.8 eV. Corresponding region has been shadowed on the diagram

#### Modern concepts of heterostructures

- quantum wells (QW)
- multiquantum wells (MQW)
- strained layer superlattice (SLS)

#### HETEROSTRUCTURE LEDs

Main application: fibre optic communication systems

#### Basic structures:

- Surface emitting (SLED) or Burrus type
- Edge emitting (ELED)
- Superluminescent (SLLED)

#### Important parameters:

- |                                       |                 |            |
|---------------------------------------|-----------------|------------|
| • Light - emission center wavelength  | $\lambda$       | (nm)       |
| • Spectral bandwidth                  | $\Delta\lambda$ | (nm)       |
| • Optical output power from fibre end | $P_F$           | ( $\mu$ W) |
| • Cutoff frequency or rise time       | $T$ (ns), $f_c$ | (MHz)      |
| • Forward current                     | $I_F$           | (mA)       |
| • Reverse voltage                     | $V_R$           | (V)        |

#### Relevant issues

- Reliability output power degradation
- Operating temperature

Construction features

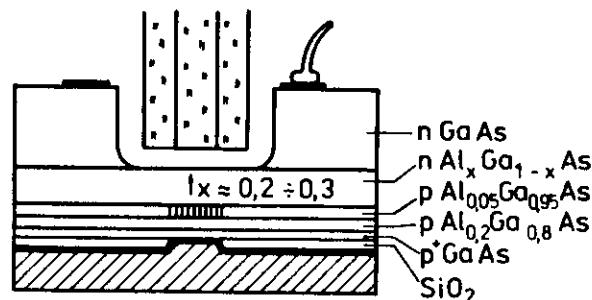


Fig.2.15. Cross-section of a typical Surface Emitting LED. the AlGaAs/GaAs heterostructure passivated selectively by  $\text{SiO}_2$  to confine current

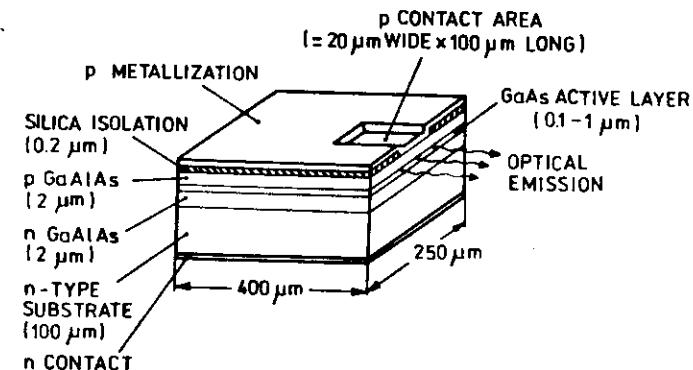


Fig.2.17. Schematic of an Edge - emitting LED. Active region is restricted to a small area in order to increase current density and minimize losses due to absorption

Design considerations

- good ohmic contacts
- thermal resistance (must be minimized)
- effective coupling with optical fibre

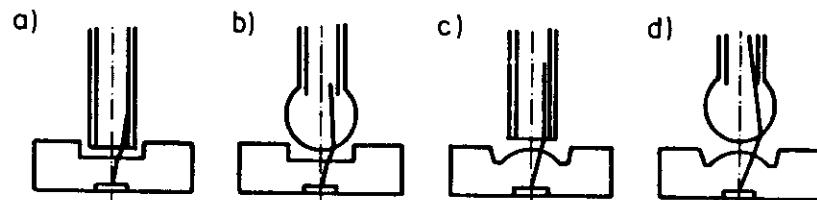


Fig.2.16. Possible configurations of the LED - optical fibre coupling. Results depend on the diameter of the emitting spot, N.A. of the fibre and diameter of its core. For a source smaller than the core and step-index fibre the efficiency  $\eta_c \approx (\text{N.A.})^2$

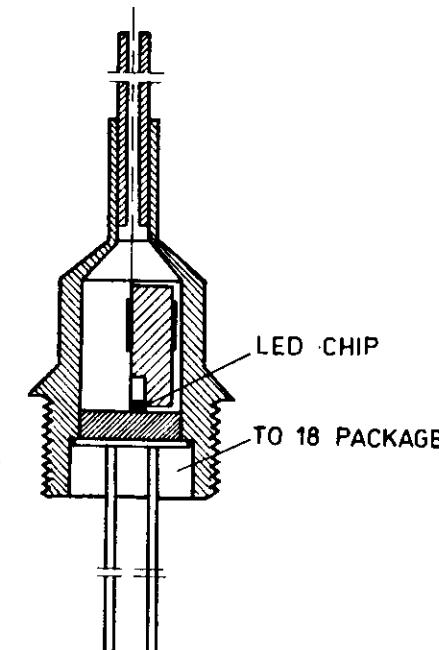


Fig.2.18. Diode package with a short fibre length "pigtail" for easier coupling to fibre cables

Comparison of SLED and ELED

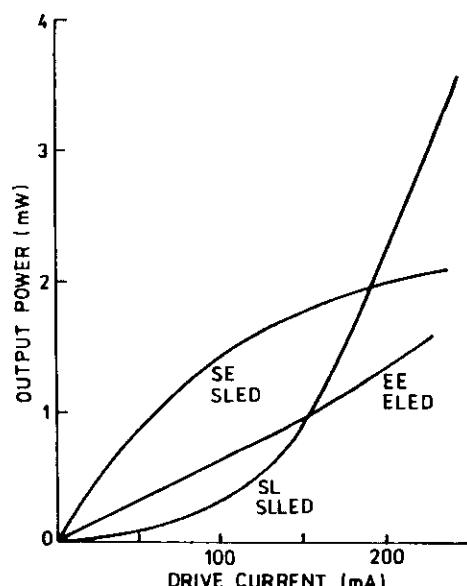


Fig. 2.19. Output power versus current for typical surface emitting (SLED), edge emitting (ELED) and superluminescent (SLLED) LEDs

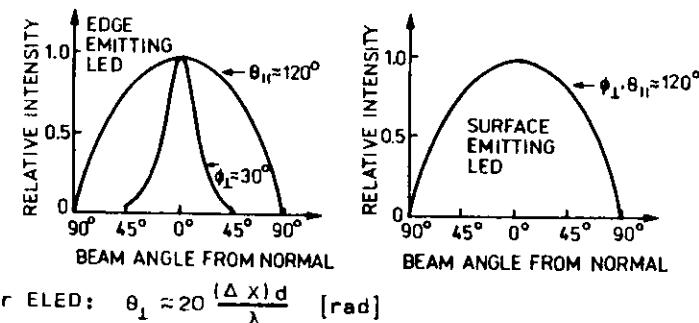


Fig. 2.20. Far field radiation patterns from an ELED having a very narrow double-heterojunction spacing and a surface emitter

Frequency response

$$P(\omega) = \frac{P(0)}{\sqrt{1 + (\omega\tau)^2}}$$

$$f_c = \frac{1}{2\pi\tau}$$

where  $P(0)$  is the CW output optical power

$$\tau = \frac{ed}{2J} (p_0 + n_0) \left\{ \left[ 1 + \frac{4J}{eB_r d (p_0 + n_0)^2} \right]^{1/2} - 1 \right\}$$

where:  $p_0$  and  $n_0$  - electron and hole concentrations without injection

$d$  - width of the recombination region

$e$  - electron charge

$B_r$  - recombination coefficient  
(for GaAs  $B_r \approx 10^{-10} \text{ cm}^3/\text{s}$  at room temp.)

$J$  - current density

at high injection levels:

$$\tau \approx \left( \frac{ed}{B_r J} \right)^{1/2} \quad f_c = \frac{1}{2\pi} \left( \frac{B_r J}{ed} \right)^{1/2}$$

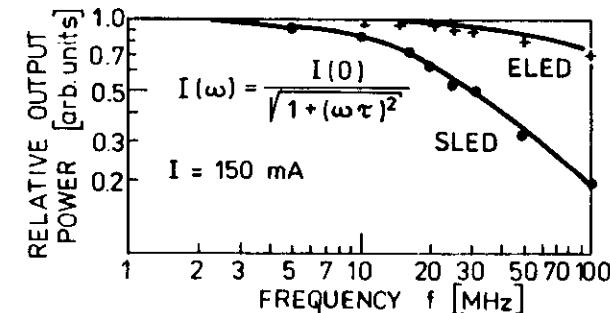


Fig. 2.21. Typical frequency response of SLEDs and ELEDs

## SEMICONDUCTOR LASERS

### Light Amplification by Stimulated Emission of Radiation

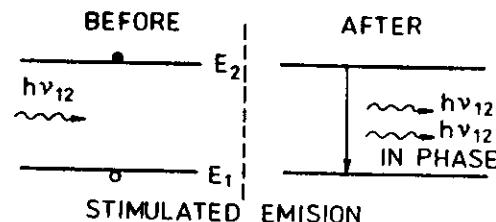
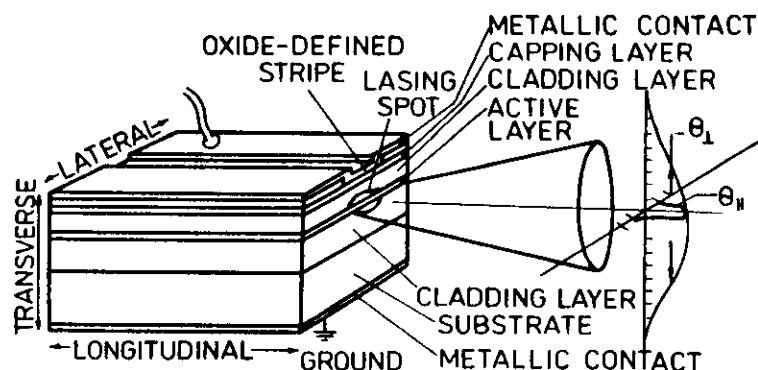


Fig.2.22.



CAPPING LAYER: GaAs (InGaAs)

CLADDING LAYER: AlGaAs (InP)

ACTIVE LAYER: GaAs (InGaAsP)

Fig.2.23. Schematic diagram of a simple heterojunction laser. Stripe-contact double-heterostructure with  $\text{SiO}_2$  isolation

### Basic Parameters and Characteristics

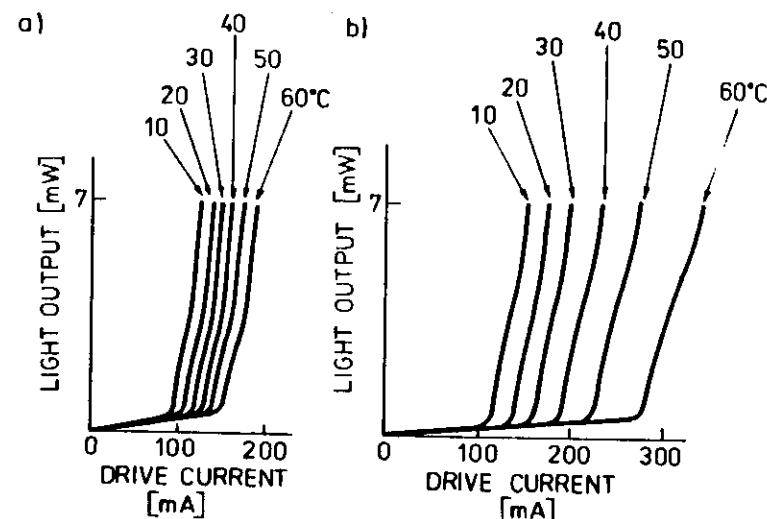


Fig.2.24. Optical output power vs drive current for AlGaAs (a) and InGaAsP (b) lasers as a function of temperature

$$J_{th} = \frac{23d}{\eta_i} [\alpha_{out} \left( \frac{1-\Gamma}{\Gamma} \right) + \frac{1}{2\Gamma} \ln \left( \frac{1}{R_1 R_2} \right) + \alpha_{fc} + 180] \left[ \frac{\text{A}}{\text{cm}^2} \right]$$

where: d - thickness of the active layer

$\eta_i$  - internal quantum efficiency

$\Gamma$  - confinement factor (fraction of the radiation within the recombination region)

$R_1, R_2$  - reflectivity

$\alpha_{out}$  - absorption coefficient of the material outside the recombination region

$\alpha_{fc}$  - absorption within the recombination region

L - cavity length

$$I_{th} = I_{th}(T_1) \exp \left( \frac{T_1 - T_0}{T_0} \right)$$

$T_0$  - parameter characteristic for the laser structure and material

$$T_0 = 100 - 375K \quad \text{for AlGaAs/GaAs}$$

$$T_0 = 50 - 90K \quad \text{for InGaAsP/InP}$$

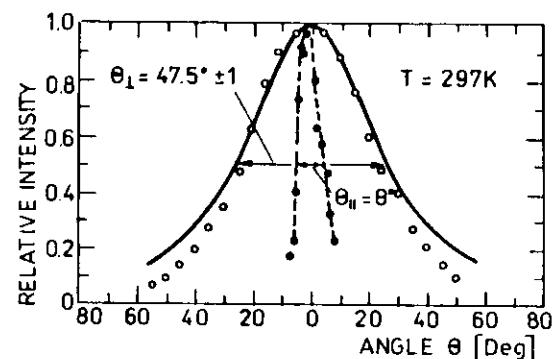


Fig.2.25. Far-field intensity distribution for a DH laser in the direction perpendicular and parallel to the p-n junction plane. Angular width  $\theta_1$  at the half-power point is a function of  $d/\lambda$  ( $d$  - thickness of the active layer) and the index step  $\Delta n$

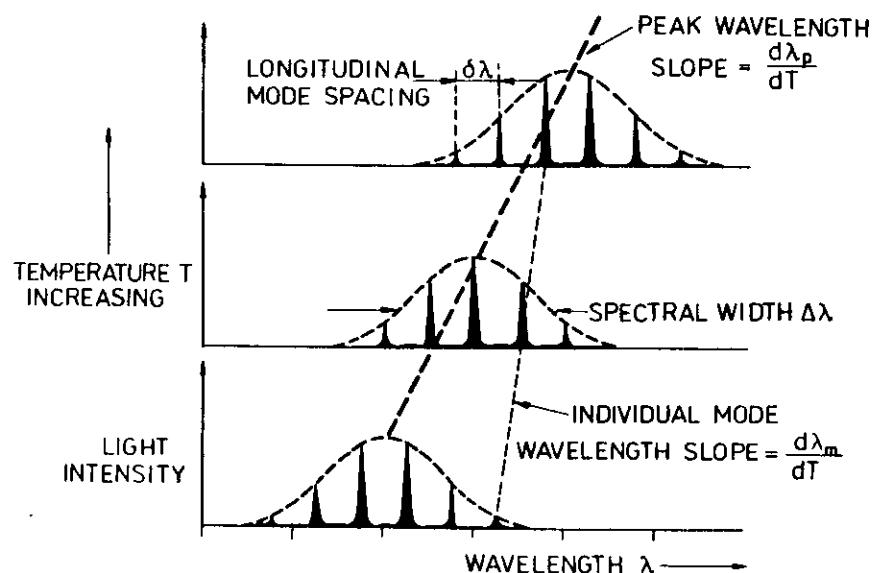


Fig.2.26. Diagram to illustrate emission spectrum of a multi-mode CW laser and the effect of temperature

### SEMICONDUCTOR LASERS: DESIGN CONSIDERATIONS

#### Transverse Mode and Carrier Confinement

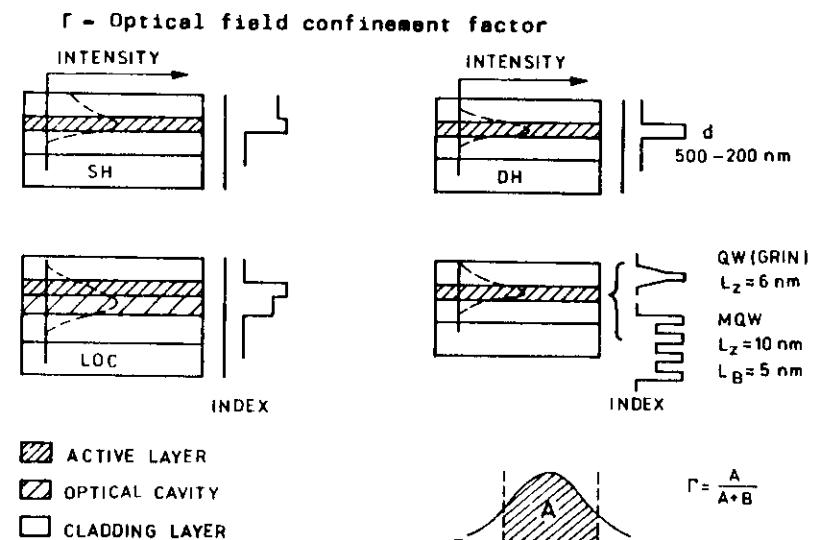


Fig.2.27. Schematic cross section of various laser structures showing geometry and refractive index profile corresponding to variation of the bandgap energy (SH lasers became practically obsolete)

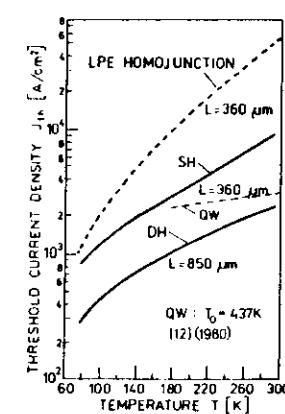


Fig.2.28a. Threshold current density as a function of temperature for various laser structures [11], [12]

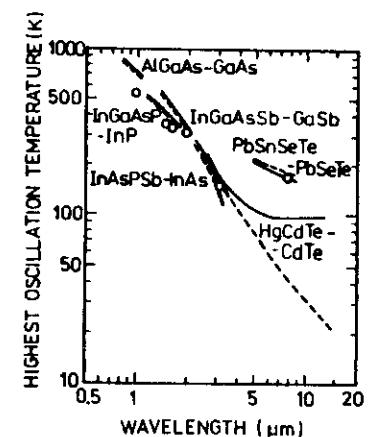


Fig.2.28b. High-temperature limits for laser oscillation in DH lasers under pulsed operation[1]

#### Lateral Mode Confinement

- Stripe lasers:
  - Gain guided
  - Index guided

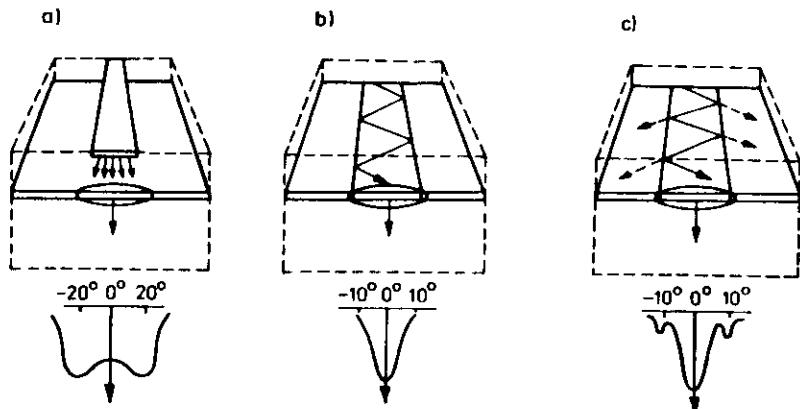


Fig.2.29. Three basic types of wave-confining structures confine the laser light in the lateral direction. In a gain-induced waveguide (left), the injected electrons alter the index of refraction of the active layer, confining the lateral mode; the corresponding beam pattern generally has two peaks and is highly astigmatic. In a positive-index waveguide (center) the central portion of the active region is made to have a higher refractive index than the outer regions; the guided light is totally internally reflected at the dielectric boundaries and provides a Gaussian-shaped beam. In a negative-index waveguide or antiguide (right) the central region of the active layer is made to have a lower refractive index than the outer regions; when light impinges the dielectric boundaries, part of it is reflected back into the waveguide and part of it is refracted into the outer regions. The refracted light is a radiation loss, and it appears in the far field as narrow side lobes.

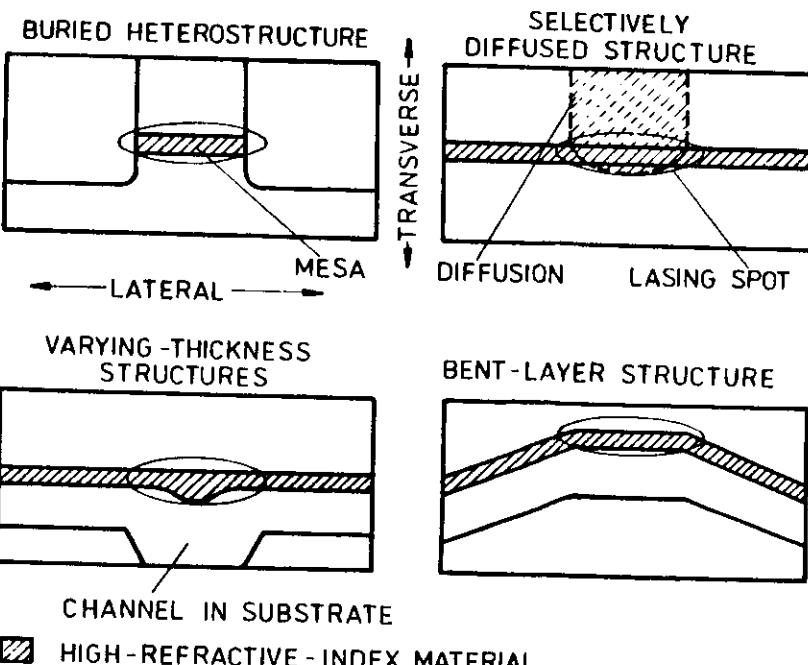


Fig.2.30. Four principal wave-confining structures can be used in index-guided lasers as the waveguides for confining the laser light in the lateral direction. Examples shown are all positive-index waveguides [13]

- buried heterostructure - planar DH material is embedded in a low-refractive index material
- selectively diffused structure - the dopant changes the refractive index of the active layer
- varying-thickness structure - local increase in the thickness forms a positive-index waveguide
- bent-layer structure - lateral bends cause the light "to perceive" a positive-index waveguide, since laterally, light "sees" more low index material outside the bends than in the flat region

### Lateral Current Confinement

- Necessary for obtaining:
- low threshold current
  - high CW output optical power
  - high power conversion efficiency

### Lateral Current Confinement Schemes

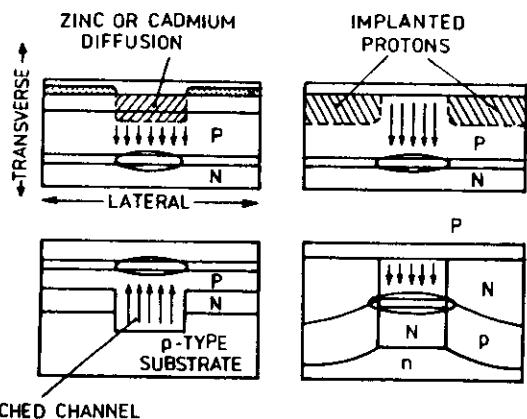


Fig.2.31. Tightly confining the current (arrows) to a narrow strip of the active region is essential for making a CW laser. The four major ways of accomplishing this are shown.

- preferential - dopant diffusion - outside the diffused region the current is blocked by back-biased p-n junctions
- proton implantation - creates regions of high resistivity
- inner stripe confinement - back-biased p-n junctions on both sides of the channel
- buried heterostructure - back-biased p-n junctions

### Semiconductor Lasers Designs

There are over 30 ... known laser designs optimized to achieve:

- low threshold current
- single mode operation
- high output power
- special features like small astigmatism of the output beam

Most of those lasers are index guided lasers.

### High Power CW Lasers

#### Main issues:

- facet degradation
- heat generation

Two basic approaches have been taken to avoid facet degradation:

- 1) Increase the lasing spot size both perpendicular and parallel to the junction and introduce a mode - dependent loss mechanism (lateral antiguiding, lateral absorption, or scattering) to discriminate against high-order-mode oscillation.
- 2) Eliminate facet degradation by making nonabsorbing mirror (NAM) laser structures.

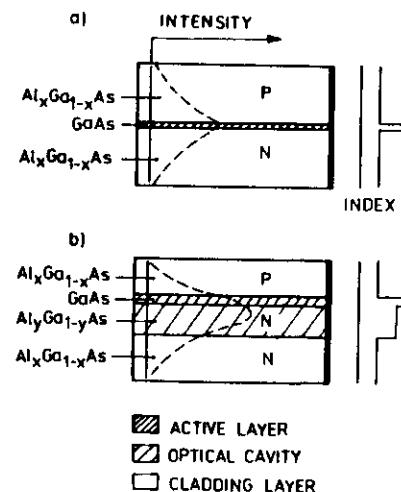


Fig.2.32. One method of increasing the transverse size of the lasing spot is to make a DH diode a very thin active layer (TAL), (left). The TAL acts as a very weak waveguide, so that as much as 90 percent of the optical energy spreads out into the cladding layers. Alternatively, the diode can be constructed with a large optical cavity (LOC) just below the active layer (right). Most of the light propagates in the cavity while obtaining gain from the active layer

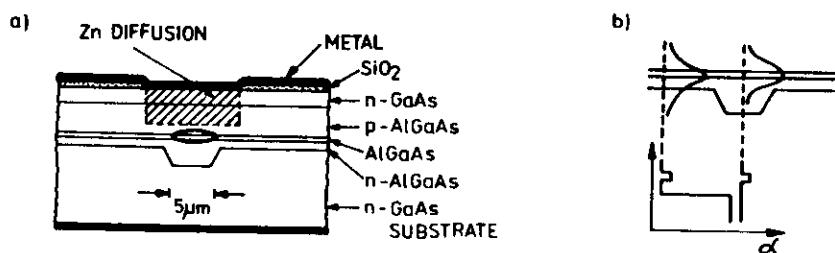


Fig.2.33. Schematic diagram of a CSP (Channelled - Substrate Planar) laser (a) based on the TAL concept [14] and (b) : profile of absorption coefficient and resulting variation of the index of refraction

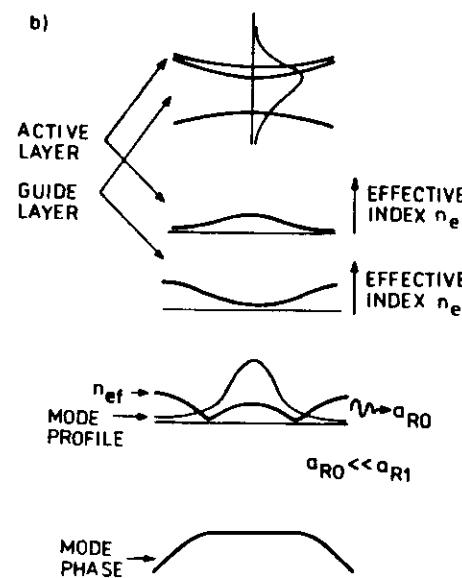
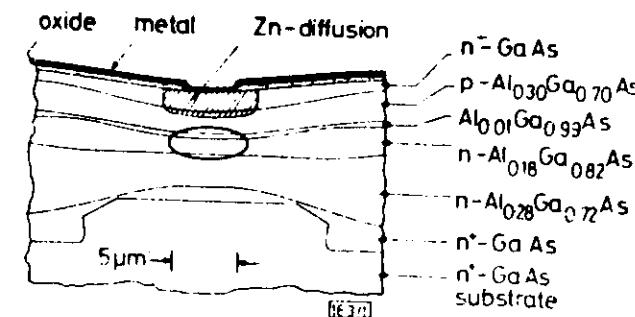


Fig.2.34. Schematic of CHD LOC laser (Constricted Double Heterostructure Large Optical Cavity) (a) and model of the W-shaped lateral "leaky" guide in CHD - LOC structures [15]

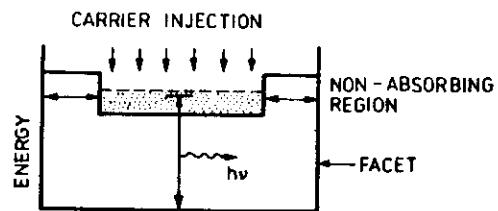


Fig.2.35. Schematic representation of a nonabsorbing mirror (NAM) laser structure

#### Laser Arrays

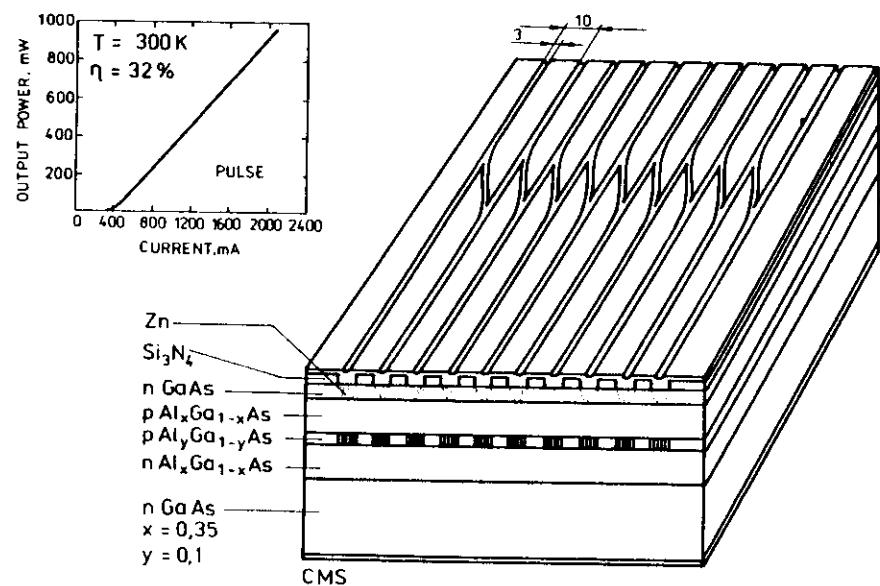


Fig.2.36. Schematic of the coupled multiple stripe (CMS) heterostructure laser. Similar structures have been developed with multiple quantum wells built into the active region [16]

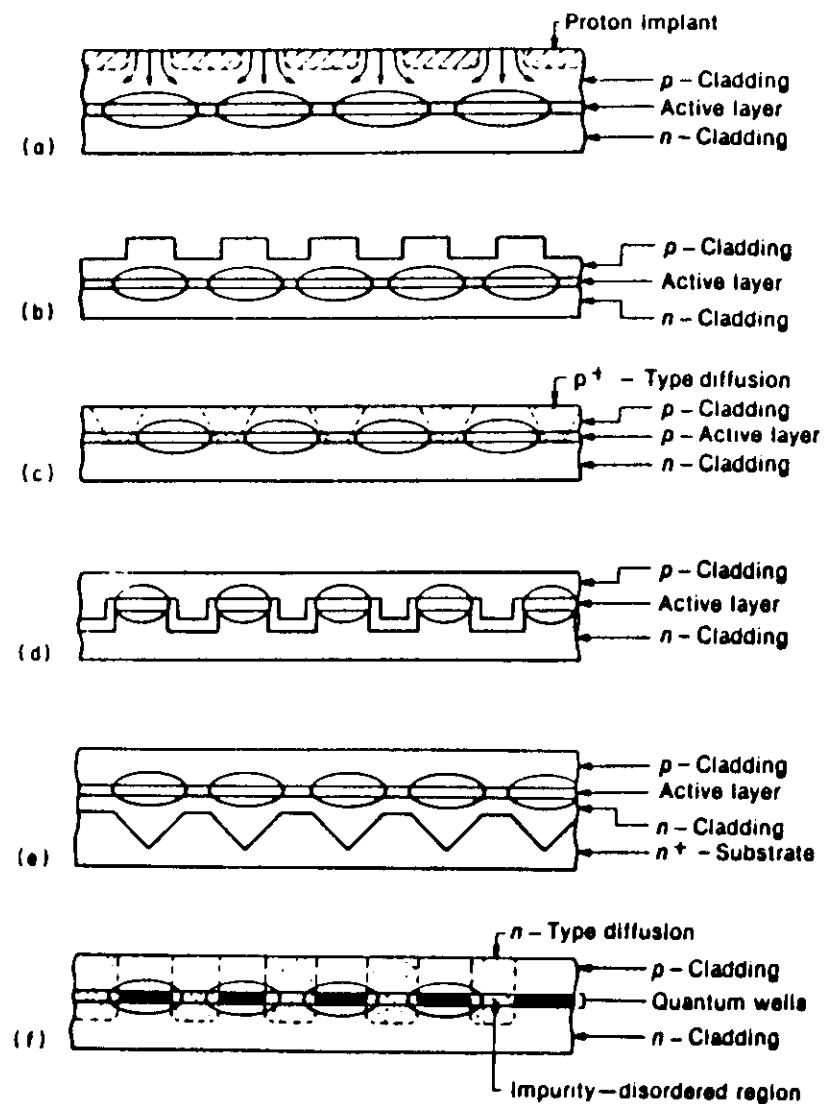


Fig.2.37. Schematic representation of phase locked arrays (see p.44)

Fig.2.37. Schematic representation of phase-locked arrays composed of gain-guided lasers [(a)], and index-guided lasers [(b) - (f)] fabricated by:  
 a) preferential proton implantation; b) chemical etching of ridge type waveguides; c) preferential p-type-dopant diffusion; d) metal-organic vapor-phase epitaxial (MOVPE) growth over channeled substrates; e) liquid-phase epitaxial (LPE) growth over channeled substrates; and f) quantum-well-structure disordering induced by preferential n type dopant diffusion. With the exception of the last one, the structure can be either of the AlGaAs/GaAs type or of the InGaAsP/InP type [17]

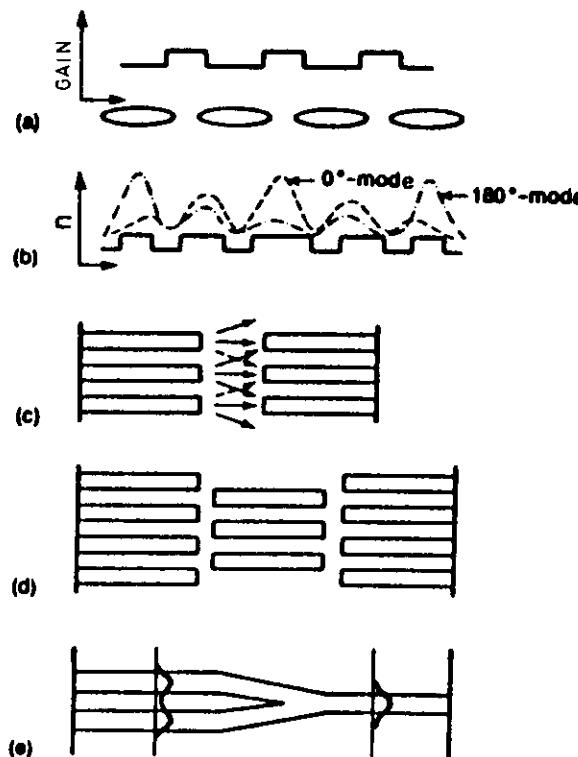


Fig.2.38. The various schemes employed, to date, for achieving fundamental array-mode operation: (a) larger gain between elements than in the elements; (b) "chirped" arrays; (c) diffraction-coupled arrays; (d) offset-stripe arrays; and (e) Y-junction arrays [17]

### SEMICONDUCTOR LASERS OPTICAL FEEDBACK SYSTEMS

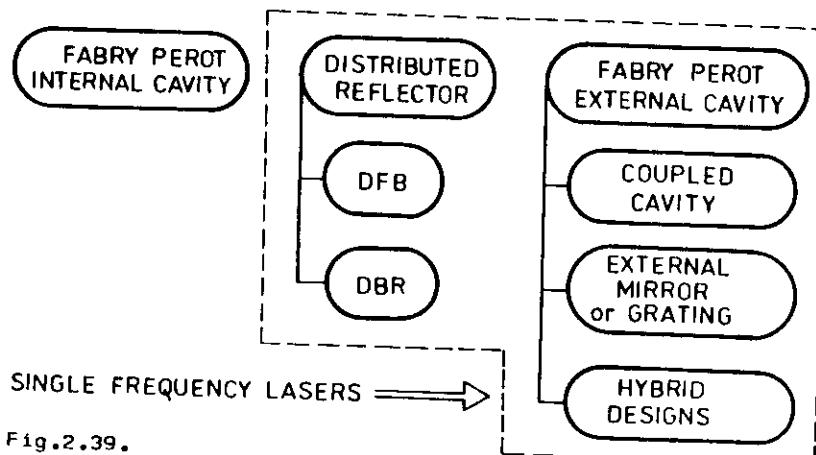


Fig.2.39.

Optical mirrors of Fabry Perot Lasers are obtained by:

- cleaving (along 110 plane)
- cleaving and coating
- etching and cleaving
- etching

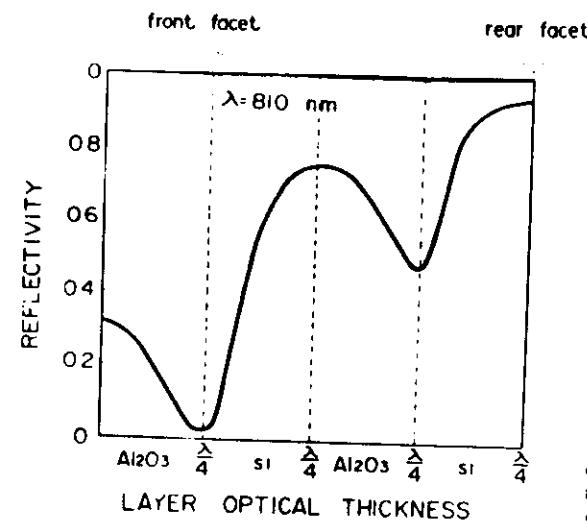


Fig.2.40. Calculated reflectivity as a function of the layer optical thickness for alternating layers of  $\text{Al}_2\text{O}_3$  and Si [18]

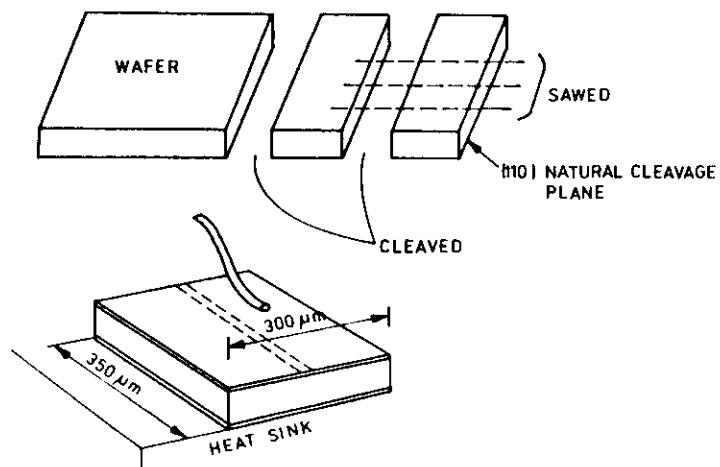


Fig.2.41. GaAs and other III-V compounds can be easily cleaved along (110) crystallographic planes due to specific arrangements of the constituent atoms in the crystal lattice

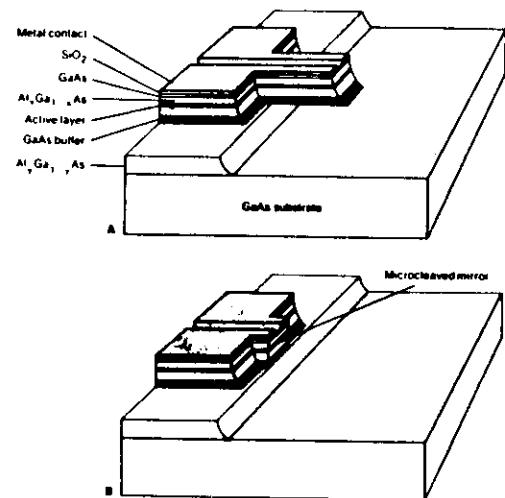


Fig.2.42. When a laser structure about 200 μm long and 20 μm wide is cut by exposure to ultrasonic waves in a liquid bath, a mirror is produced at the laser's base

#### Distributed Feedback Lasers

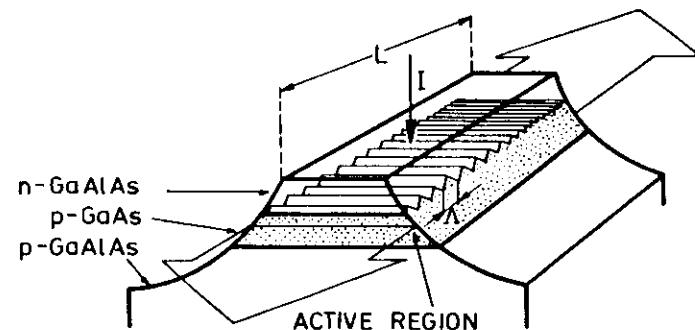


Fig.2.43. Schematic of a DFB laser

$$\text{Bragg condition: } \Lambda = \frac{\lambda}{2n} \quad \text{for } n = 3.6 \quad \lambda \approx 1111 \text{ Å}$$

#### Advantages of the distributed feedback:

- wavelength selection and control (single frequency operation)
- lower sensitivity to temperature changes
- suitable for OEICs (optoelectronic integrated circuits)

#### Disadvantages of the DFB technology

- two-step epitaxy required
- low output power

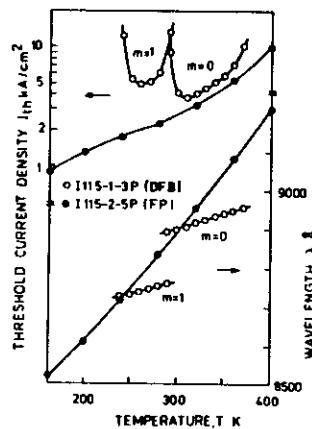


Fig.2.44. Threshold current density and peak wavelength versus temperature characteristics of DFB and FP lasers made of the same heterostructure wafer. DFB lasers are less sensitive to temperature [19]

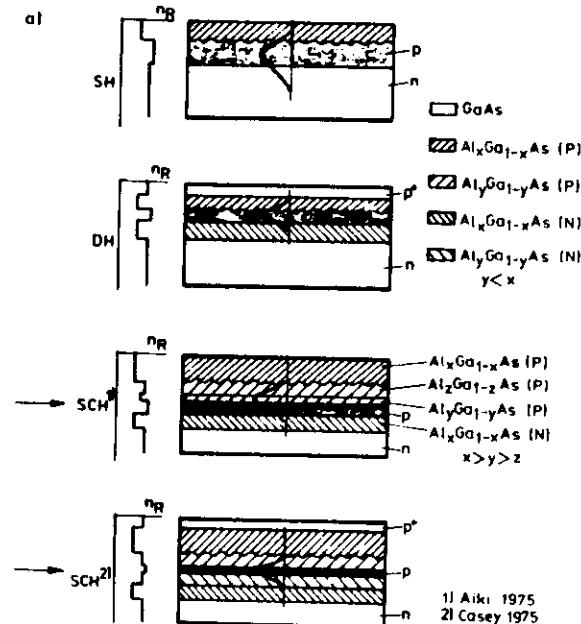


Fig.2.45. Schematics of various possible structures of DFB lasers

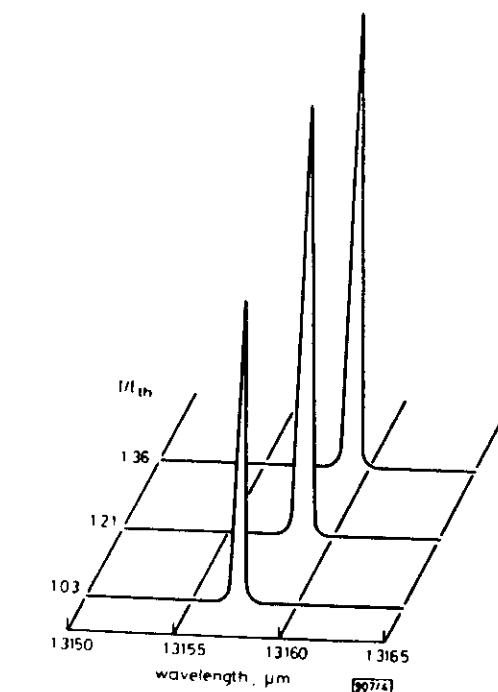
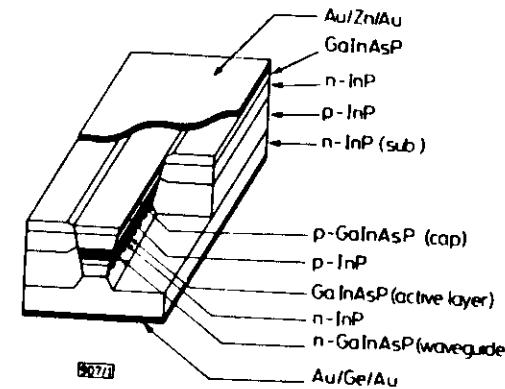


Fig.2.46. An InGaAsP/InP DFB buried heterostructure laser and its spectral characteristics. Fundamental transverse and single longitudinal mode operation has been obtained [20]

### Distributed Bragg Reflector Lasers (DBR)

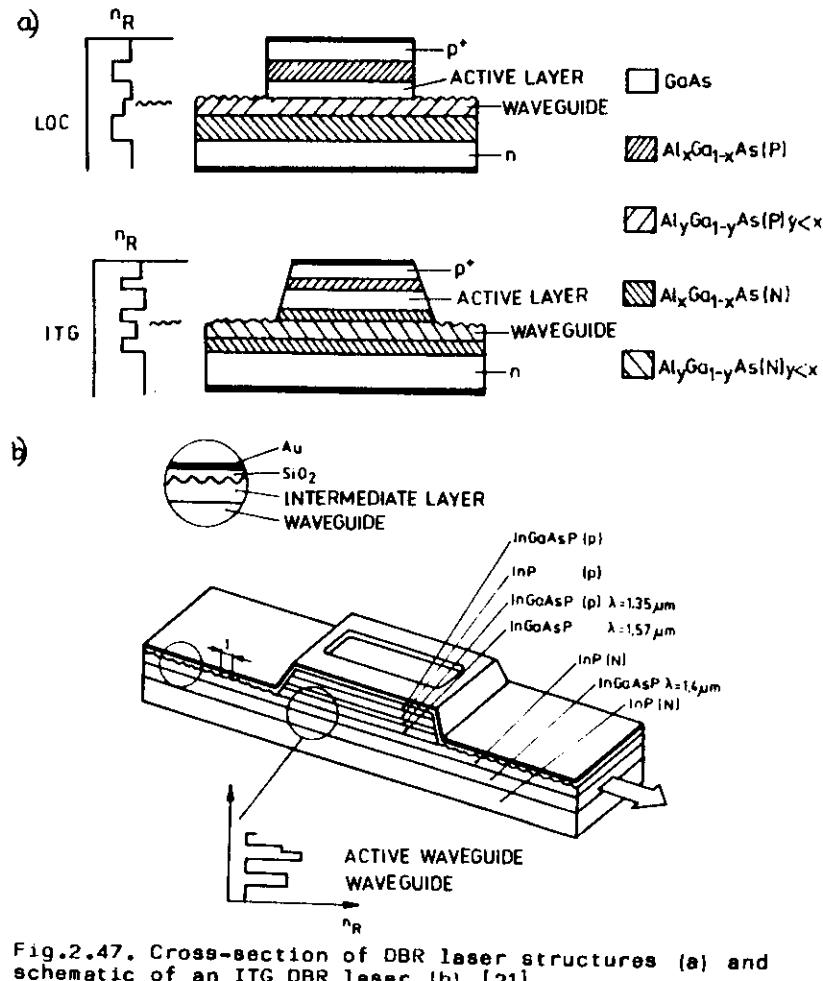


Fig.2.47. Cross-section of DBR laser structures (a) and schematic of an ITG DBR laser (b) [21]

#### Advantages of the DBR structures:

- more easy to fabricate than DFB
- reflectivity of the distributed mirrors can be independently controlled

### Fabry Perot Lasers with External Cavities

#### The Cleaved-Coupled-Cavity ( $C^3$ ) laser

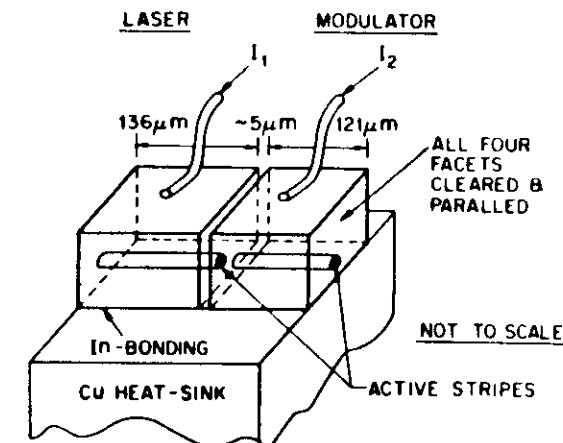


Fig.2.48. Schematic diagram of the  $C^3$  laser [22]

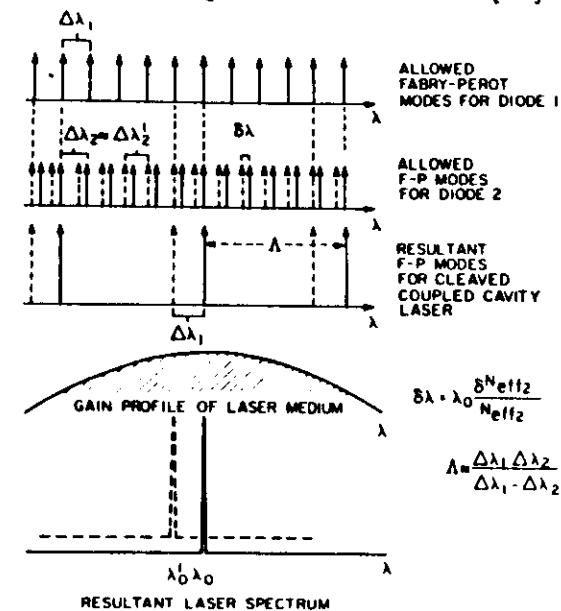


Fig.2.49. Basic working principle of a  $C^3$  laser for obtaining single frequency operation: (a) Allowed Fabry-Perot modes for diode 1, (b) allowed F-P modes for diode 2, (c) resultant modes for double active layer laser, and (d) resultant laser spectrum

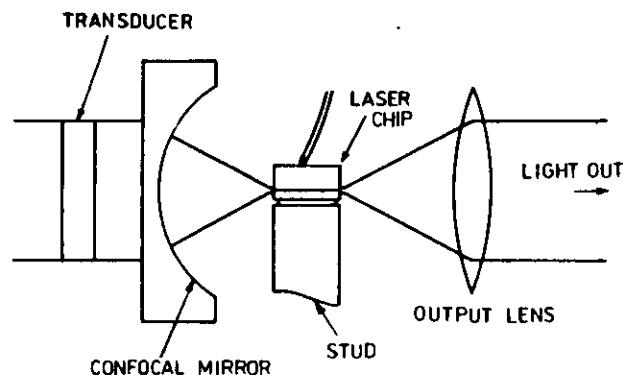


Fig.2.50. Schematic of a heterostructure laser and the confocal external cavity [23]

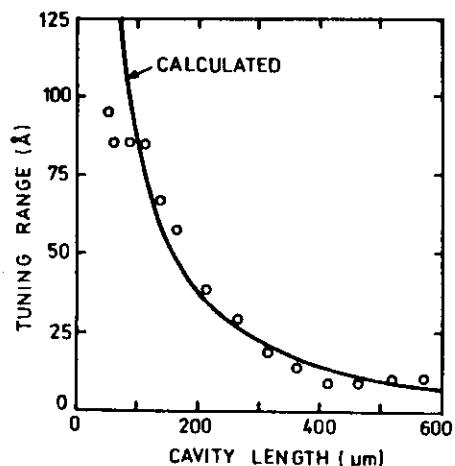


Fig.2.51. The spectral tuning bandwidth as a function of external cavity length obtained using a 240 μm radius mirror [23]

#### Single Frequency Lasers

(Dynamic Single Mode Lasers - DSM)

Single frequency semiconductor laser: a junction laser that can be made to emit only the fundamental transverse mode and only one longitudinal mode.

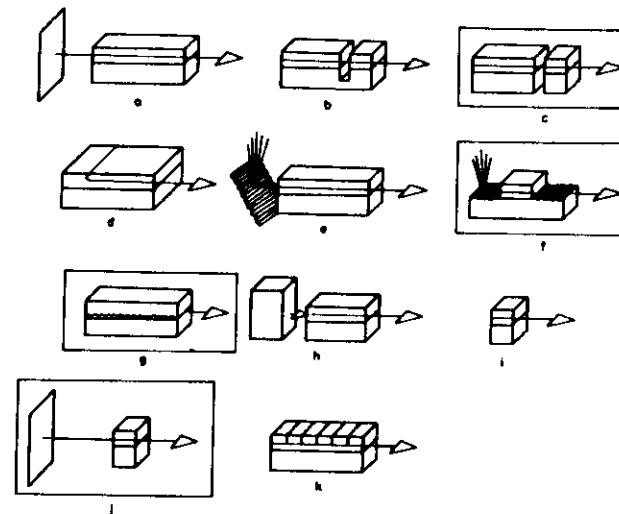


Fig.2.52. There are 11 major designs of single frequency lasers. The three in the top row and the first in the second row are coupled-cavity lasers; the next three are frequency-selective-feedback lasers; the next one is an injection-locked laser; the last one in the third row is a geometry-controlled laser. The two at left are hybrid designs [24]

Table 3. Parameters of selected CW high power single mode lasers [13]

Structure type	Lateral mode discrimination	Max CW power mW	Spot size $\mu\text{m} \times \mu\text{m}$	Lab	Author, year
CDH-LOC+CC BCM	Antiguiding	165	1.4 x 6.0	RCA	Botez et al. 1983
	Scattering	83	1.1 x 2.3	NEC	Endo et al. 1984
CSP BTRS	Absorption	95	0.9 x 5.0	Hitachi	Aiki et al. 1978
	Absorption	200	1.3 x 0.6	Matsu-shita	Hamada et al. 1984
DC-PBH+AR PBC	Passive guide	140 (1.3 $\mu\text{m}$ )	1.1 x 2.5	NEC	Mito et al. 1985
	Passive guide	85 (1.3 $\mu\text{m}$ )	0.9 x 2.2	Mitsubishi	Sakakibara et al. 1985

### Tunable Infrared Semiconductor Lasers

Application: Infrared spectroscopy

Required features: tunability

- extremely narrow emission line-width

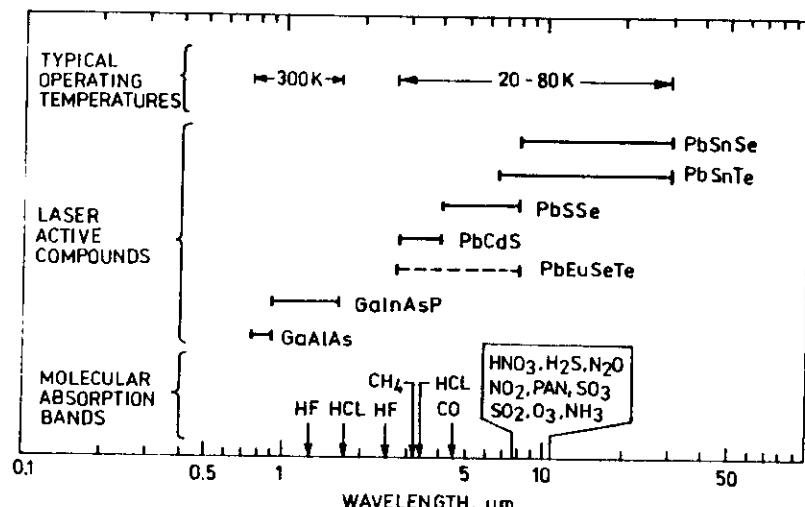


Fig.2.53. Properties of heterojunction lasers relevant to spectroscopy applications [25]

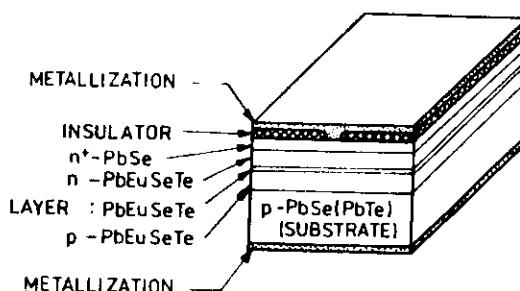


Fig.2.54. Double heterostructure lead salt laser configuration (Maximum operating temperature: CW - 150K, pulse - 250K)  
Note: these new types of lasers are still in the laboratory state [25]

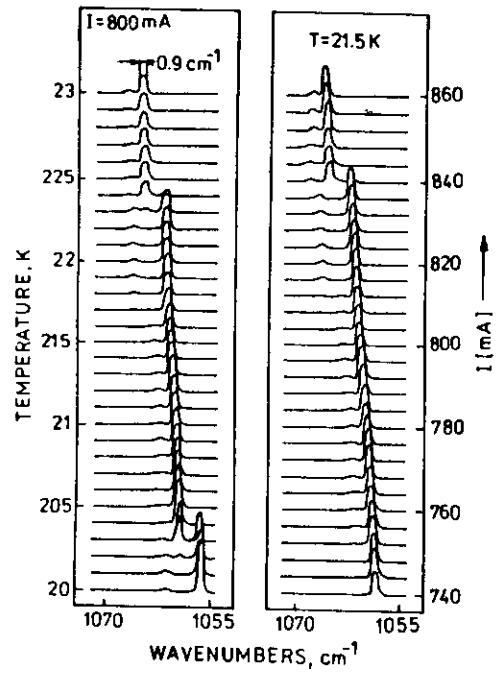


Fig.2.55. Temperature and current tuning characteristics of a  $\text{Pb}_{0.995}\text{Sn}_{0.005}\text{Se}$  heterojunction laser [25]. Since gas absorption lines exhibit linewidths of a few  $0.1 \text{ cm}^{-1}$  at normal pressure and in the order of  $0.01 \text{ cm}^{-1}$  at reduced pressure, the emitted laser radiation can be easily tuned through a selected gas absorption line with a resolution of  $< 10^{-4} \text{ cm}^{-1}$  far below the linewidth.

## 2.2. PHOTODETECTORS [26], [27]

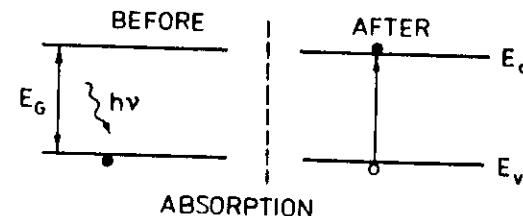


Fig.2.56. Photon absorption resulting in freecarrier generation is fundamental for operation of semiconductor photodetectors

The major requirements for a photodetector and optical receiver with high performance include:

- large response at the wavelength of the incident optical signal
- sufficient electrical bandwidth i.e. speed of response, to accomodate the information bandwidth of the incoming signal
- minimum excess noise introduced by the detection and amplification process.

### GENERAL INFORMATION

#### Figures of Merit

Figures of merit are used to compare the measured performance of one photodetector against the measured performance of other photodetectors of the same class, the performance expected of an ideal photodetector that performs at a level limited by some fundamental physical principle. Care in the use of photodetector figures of merit is essential because many parameters of photodetector performance do not fully summarize the relevant factors in photodetector choice.

A basic figure of merit that applies to all detectors with electrical output is responsivity.

- Responsivity

Responsivity is the ratio of the output (usually in amperes or volts) to the radiant input in(watts).

Spectral voltage responsivity:

$$R_v(\lambda, f) = \frac{V_s}{P_{opt}(\lambda)} \quad [V/W]$$

$V_s$  - measured voltage output

$P_{opt}$  - spectral radiant power incident on the detector

Alternatively:

$$R_i(\lambda, f) = \frac{I_s}{P_{opt}(\lambda)} \quad [A/W]$$

It may be noticed that

$$R_i = \frac{\eta q}{hv} = \frac{\eta \lambda}{1.24} \quad [A/W]$$

where:  $\lambda$  in  $\mu\text{m}$

$\eta$  - quantum efficiency

The blackbody responsivity:

$$R_v(T, f) = \frac{V_s}{\int_0^{\infty} P_{opt}(\lambda) d\lambda} = \frac{V_s}{A_s d_e T^4 A_d / \pi R^2}$$

is equal to the ratio of detector output and incident radiant power from a blackbody source of temperature T modulated at a frequency f that produces the observed output.

- Quantum Efficiency  $\eta$

The Quantum efficiency  $\eta$  is the number of electron-hole pairs generated per incident photon

$$\eta = \frac{I_s}{q} \frac{P_{opt}}{hv}$$

where:  $I_s$  is the photogenerated current by the absorption of incident radiant power  $P_{opt}$  at a wavelength  $\lambda$

- Noise Equivalent Power (NEP)

The Noise Equivalent Power of a detector is the required power incident on the detector to produce a signal output equal to the rms noise output.

$$NEP = \frac{i_{rms}}{R_i}$$

where:  $i_{rms}$  is the root-mean-square noise current in amperes,  $R_i$  is the current responsivity in A/W.

Detectivity D

The detectivity D of a detector is the reciprocal of the noise equivalent power.

$$D = \frac{1}{NEP}$$

- Normalized Detectivity  $D^*$

The normalized detectivity  $D^*$  normalizes the detector area and bandwidth

$$D^* = D \sqrt{A_d \Delta f} = \frac{\sqrt{A_d \Delta f}}{NEP} \quad [\text{cm Hz}^{1/2} \text{ W}^{-1}]$$

Alternatively

$$D^* = \frac{\sqrt{A_d \Delta f}}{V_{rms}} \times R_v = \frac{\sqrt{A_d \Delta f}}{i_{rms}} \times R_i = \frac{\sqrt{A_d \Delta f}}{P_{opt}} \left( \frac{S}{N} \right)$$

where  $\frac{S}{N}$  is the signal to noise ratio.

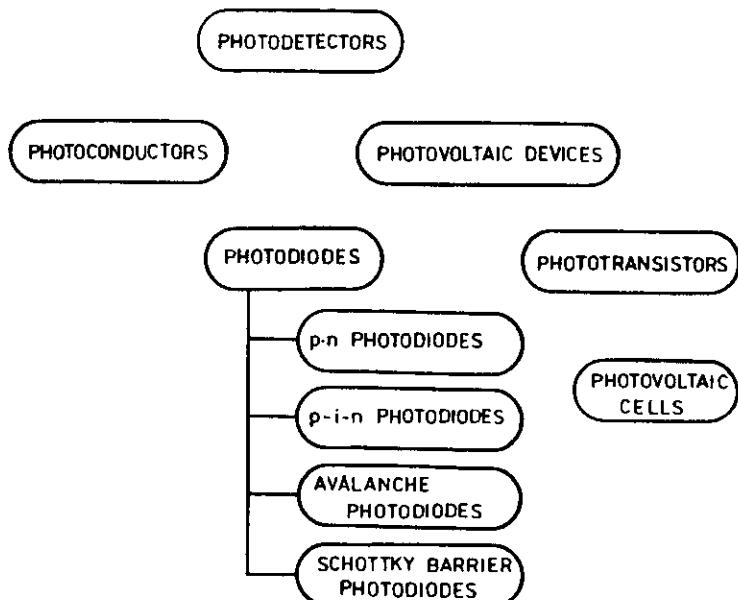


Fig.2.57. General classification of major types of semiconductor photodetectors

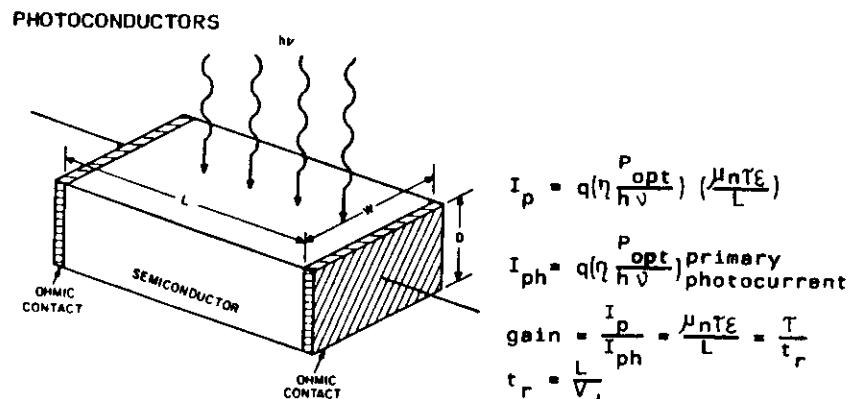


Fig.2.58a) Schematic diagram of a photoconductor that consists of a slab of semiconductor and two ohmic contacts at the ends

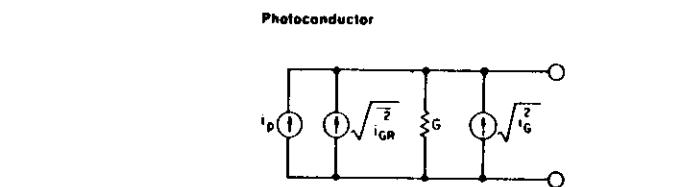


Fig.2.58b) Equivalent circuit of a photoconductor

the rms signal current:

$$i_p^2 \approx \frac{q\eta m P_{opt}}{\sqrt{2} h\nu} \left( \frac{T}{t_r} \right) \frac{1}{(1 + \omega^2 T^2)^{1/2}}$$

thermal noise:

$$i_G^2 = 4 kT G B$$

shot noise:

$$i_{GR}^2 = \frac{T}{t_r} \frac{4 q I_o B}{1 + \omega^2 T^2}$$

$$(S/N)_{\text{power}} = \frac{i_p^2}{i_{GR}^2 + i_G^2} = \frac{\eta m^2 (P_{opt}/h\nu)}{8 B} \left[ 1 + \frac{kT}{q} \frac{t_r}{T} (1 + \omega^2 T^2) \frac{G}{I_o} \right]^{-1}$$

## PHOTODIODES

### p-n and p-i-n Photodiodes

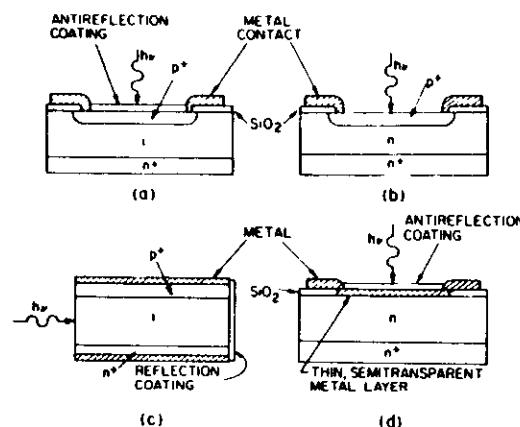


Fig.2.59. Device configurations of some high-speed photodiodes [28]:

- a) p-i-n diode,
- b) p-n diode,
- c) p-i-n diode with illumination parallel to junction,
- d) metal-semiconductor (Schottky barrier) diode

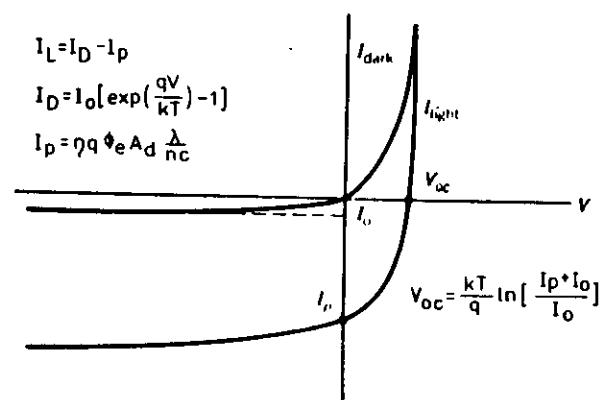


Fig.2.60. p-n junction current-voltage characteristic and its shift during exposure to light.  $I_p$  is the photocurrent,  $\Phi_e$  is the incident radiant flux density

### Noise Properties

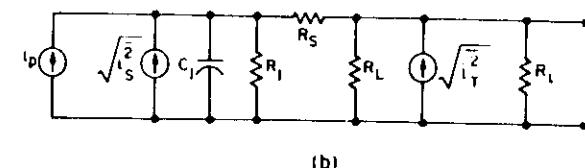
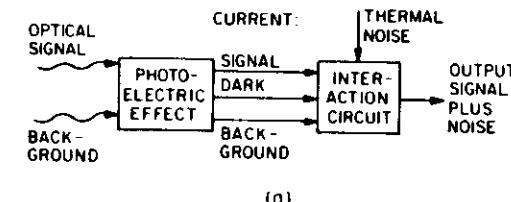


Fig.2.61a) Photodetection process of a photodiode. b) Equivalent circuit of a photodiode [26]

rms signal current:

$$I_p = q\eta \approx P_{opt}/\sqrt{2} h\nu$$

shot noise

$$\langle I_s^2 \rangle = 2q(I_p + I_B + I_D)B$$

$I_p$  - photocurrent,

$I_B$  - current resulting from background radiation

$I_D$  - dark current

B - bandwidth

thermal noise

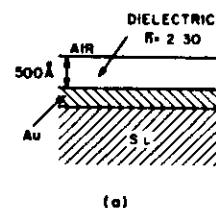
$$\langle I_T^2 \rangle = 4kT(1/R_{eq})B$$

$$R_{eq} = 1/R_j + 1/R_L + I/R_i$$

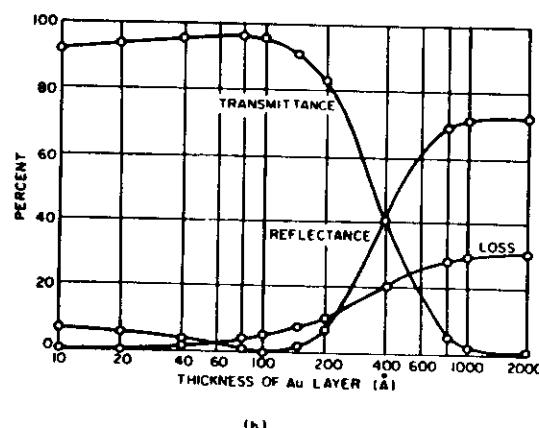
$$(S/N)_{power} = \frac{i_p^2 R_{eq}}{(\langle I_s^2 \rangle + \langle I_T^2 \rangle)R_{eq}} = \frac{1/2(q\eta P_{opt}/h\nu)^2}{2q(I_p + I_B + I_D)B + 4kTB/R_{eq}}$$

### Metal-Semiconductor (Schottky Barrier) Photodiodes

Metal-semiconductor photodiodes are particularly useful in the visible and ultraviolet regions. In these regions the absorption coefficients  $\alpha$  in most of the common semiconductors are very high, of the order of  $10^5 \text{ cm}^{-1}$  or more, corresponding to an effective absorption length of  $1/\alpha \leq 0.1 \mu\text{m}$  or less. It is possible to choose a proper metal & a proper antireflection coating so that a large fraction of the incident radiation will be absorbed near the surface of the semiconductor.



(a)



(b)

Fig.2.62. (a) A 500 Å - thick ZnS antireflection coating. (b) Transmittance, reflectance, and loss in the gold films as a function of the gold layer thickness,  $\lambda = 0.6328 \mu\text{m}$  [29]

### Avalanche Photodiodes

- Relevant issues:
- low noise
  - high gain
  - high speed
  - reasonably high operation voltage

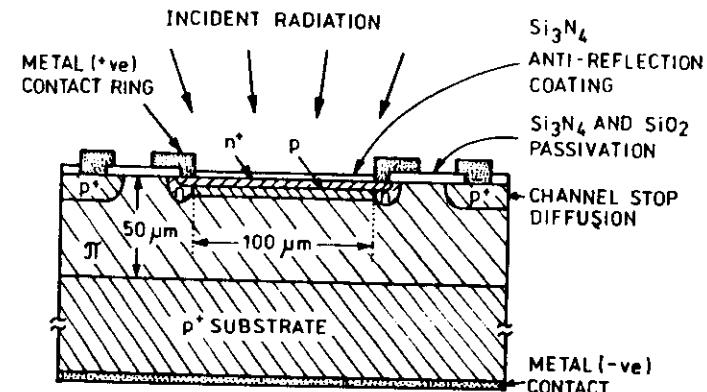
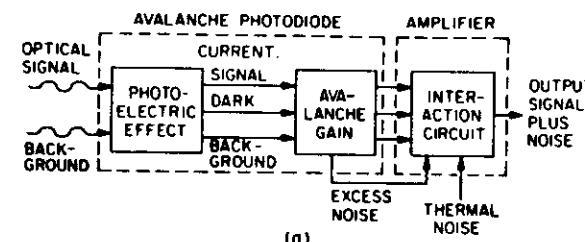
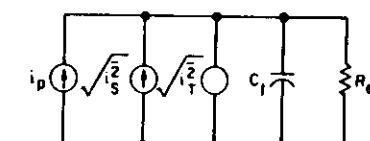


Fig.2.63. State of-the-art reach through silicon avalanche photodiode structure [30]. Guard rings are made to prevent premature breakdown, channel stop rings are to prevent surface leakage



(a)



(b)

Fig.2.64a) Photodetection process, b) Equivalent circuit for APD [26]

### Noise Properties of APD

$$I_p = q \eta m \phi_e M V^2 h\nu$$

M - avalanche gain

$$\langle i_s^2 \rangle = 2q (I_p + I_B + I_D) \langle M^2 \rangle B$$

or

$$\langle i_s^2 \rangle = 2q (I_p + I_B + I_D) M^2 F(M) B$$

$$S/N = \frac{1/2(q\eta P_{opt}/h\nu)^2}{2q (I_p + I_B + I_D) F(M) B + 4 kT B/R_{eq} M^2}$$

Noise Factors:

$$F(M) = \langle M^2 \rangle / M^2$$

for electron injection alone:

$$F(M) = \beta_e / (M + (2 - 1/M)(1 - \beta_e/\alpha_e))$$

$\alpha_e$  - electron ionization rate  
 $\beta_e$  - hole ionization rate

small  $\beta_e/\alpha_e$  is required for electron injection and small  $\alpha_e/\beta_e$  for hole injection

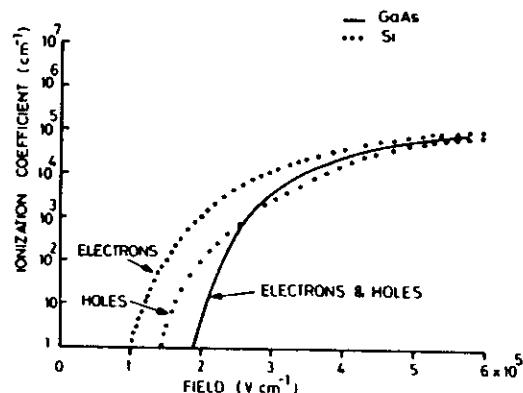


Fig. 2.65. Approximate values for the electron and hole ionization coefficients in GaAs and Si at 300K [31]

### Material considerations

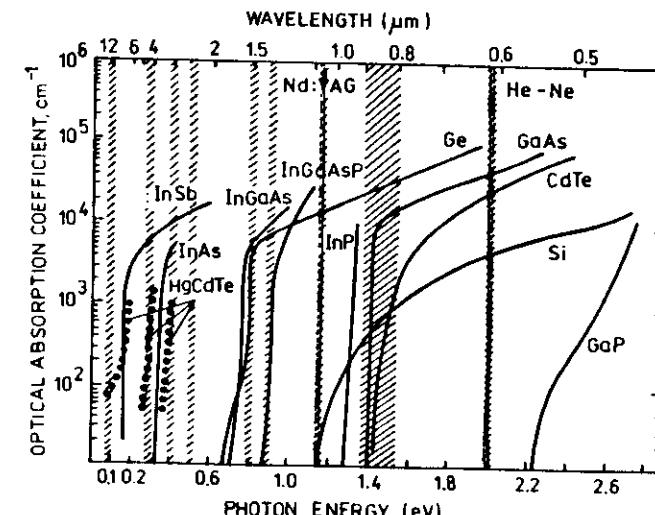


Fig. 2.66. Absorption coefficients of the semiconductors important for photodetector technology. The vertical lines and shadowed stripes indicate the Nd : 4 AG and He-Ne laser lines and transmission windows in optical fibres and open atmosphere, respectively

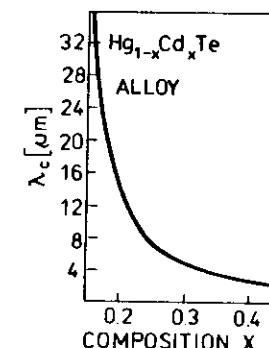


Fig. 2.67. Cut-off wavelength as a function of alloy composition for the  $\text{Hg}_{1-x}\text{Cd}_x\text{Te}$  alloy [32]

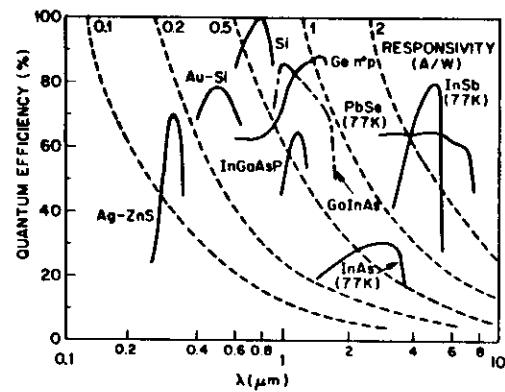


Fig.2.68. Quantum efficiency and responsivity for various photodetectors [26]

HETEROSTRUCTURE PHOTODIODES

#### **Advantages:**

- large-bandgap material can be used as a window for the transmission of optical power
  - quantum efficiency and response speed can be optimized for a given optical signal wavelength.

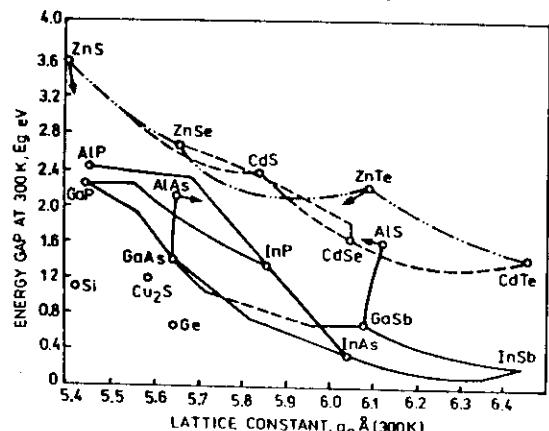


Fig.2.69. Energy gap versus lattice constant for III - V and II - VI compound semiconductors

### "Mesa" type photodiodes

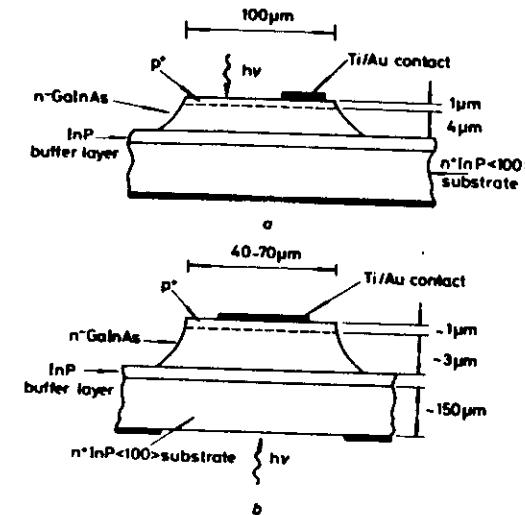


Fig.2.70. Mesa InGaAs/InP PIN photodiodes [34].  
 a) front-illuminated structure  
 b) back-illuminated structure

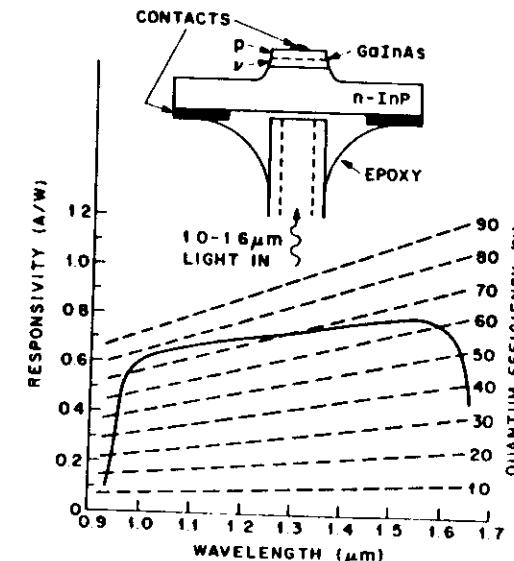


Fig.2.71. Responsivity and quantum efficiency of a InGaAs p-i-n photodiode versus wavelength [35]

Planar photodiodes

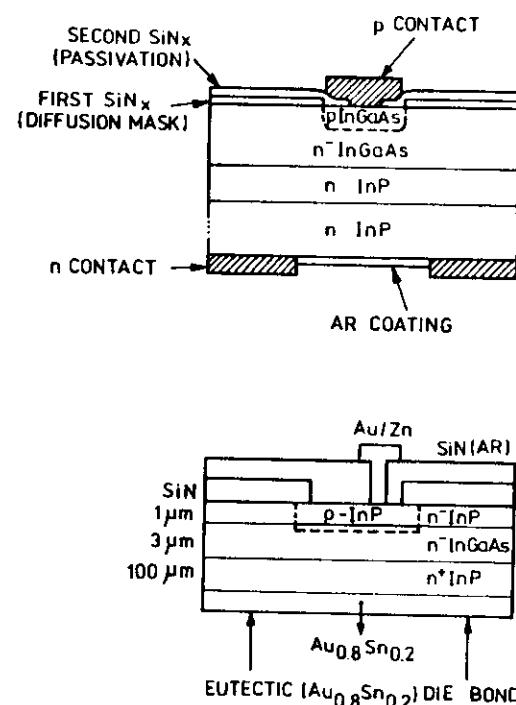


Fig.2.72. Schematics of planar InGaAs/InP photodiodes  
a) back illuminated  
b) front illuminated

Planar structures are more advanced than mesa types and better suited for large scale production by Chemical Vapor Deposition techniques.

Table 4. Performance Comparison of InGaAs and Ge Detectors (Active Diameter 2 mm; 0 V, 25°C) [41]

	InGaAs	Germanium
Responsivity (A/W)		
$1.3 \mu\text{m}$	0.8	0.5
$1.55 \mu\text{m}$	0.9	0.7
$0.82 \mu\text{m}$	0.2	0.1
Dynamic impedance (kohms)	200	6
NEP ( $\text{pW}/\text{Hz}^{1/2}$ )	0.3	2.4
Capacitance (pF)	600	1600
Max. Operating Temperature (°C)	100	60

HETEROSTRUCTURE Avalanche Photodiodes

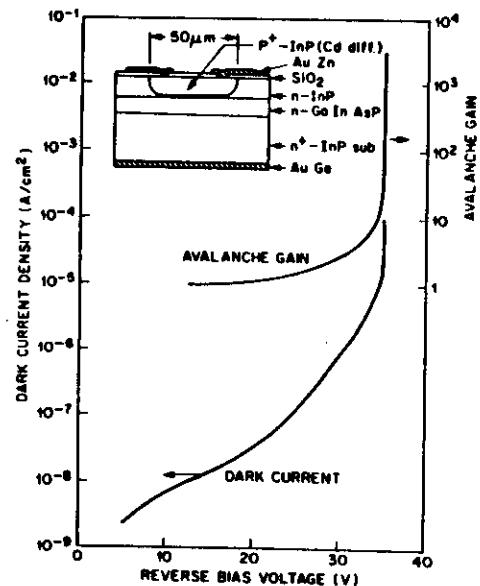


Fig.2.73. Avalanche gain and dark current dependence on reverse bias in a InGaAsP heterostructure avalanche photodiode [36]

"Separate Absorption and Multiplication" concept

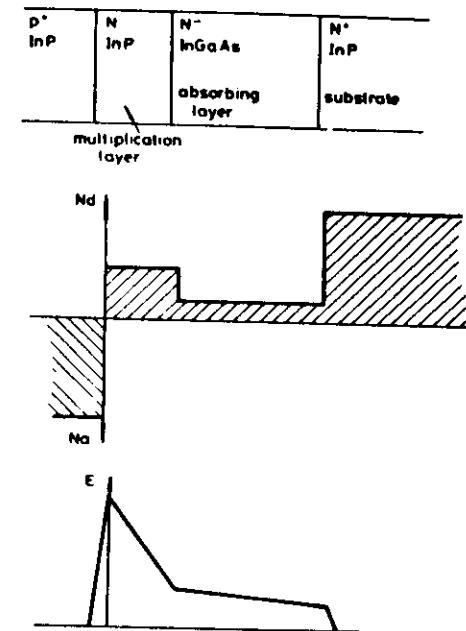


Fig.2.74. Layer composition, doping profile and electric field profile of SAM (separate absorption and multiplication) APD structure

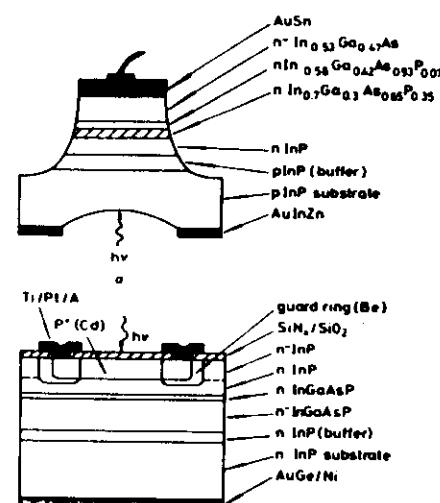
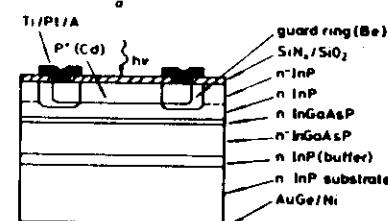


Fig.2.75. Recent SAM APD structures [34]



- LPE - grown with  $p^+$  substrate
- VPE - grown with planar structure
- LPE - grown buried structure

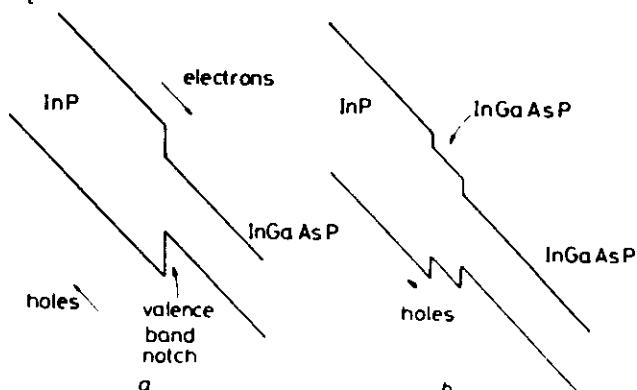
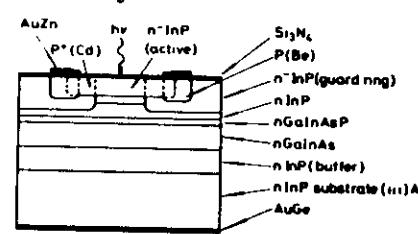


Fig.2.76. Band diagrams of heterostructure APDs a) InP/InGaAs heterojunction showing "notch" in which holes may be trapped, b) InP/InGaAs heterojunction with InGaAsP layer to reduce effect of the "notch"

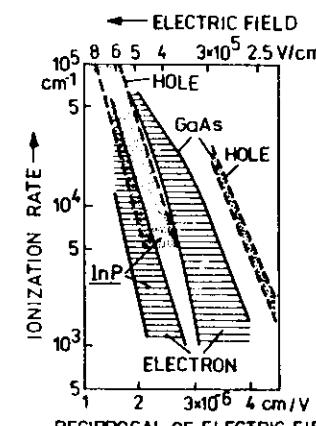


Fig.2.77. Range of measured ionization rates of electrons and holes in InP and GaAs [33]

The ionization coefficient ratio can be artificially enhanced in superlattice APD structures.

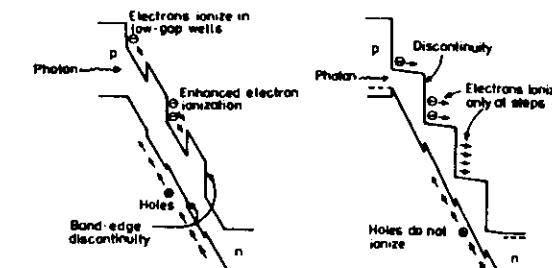
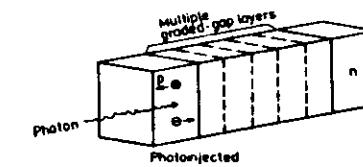


Fig.2.78. Schematic diagram of the superlattice APD; below are shown energy band diagrams of a reverse biased superlattice APD (a) and staircase APD (b) [37]

Table 5. Laboratory measurements of optical receiver sensitivities long-wavelength photodetector types [40]

Type	Bit rate Mb/s	Wave-length $\mu\text{m}$	Normalized receiver sensitivity dBm*	Researchers and year published	Laboratory
Photoconductor					
InGaAs	2000	1.51	-30.3	Chen et al (1985)	AT T Bell Labs
	1000	1.3	-35.9	Chen, Kasper Cox (1984)	AT T Bell Labs
p-i-n Photodiode					
InGaAs	1200	1.53	-36.6	Smythe et al (1984)	British Telecom Res.
	565	1.3	-40.2	Smith et al (1982)	British Telecom Res.
	447	1.3	-48.8	Ogawa et al (1981)	
APD					
Germanium	2000	1.55	-33.6	Yamada et al (1982)	Nippon Telephone Telegraph Corp.
	4000	1.3	-22.0	Takano et al (1985)	Nippon Electric Corp.
	400	1.3	-38.8	Yamada et al (1978)	
SAM APD					
InGaAs/InP	4000	1.51	-32.7	Kasper et al (1985)	AT T Bell Labs
	420	1.55	-44.3	Kasper et al (1983)	
Integrated detector					
InGaAs p-i-n /InP MISFET receiver	100	1.3	-36.0	Kasahara et al (1984)	Nippon Electric Corp.
1 x 12 InGaAs p-i-n array	45	1.3	-40.5	Kaplan, Forrest, Johnson (1986)	AT T Bell Labs
$\text{dBm}^*$ - decibels below 1 milliwatt of power					

Table 6. Relative merits of fibre optic receivers incorporating III - V PIN diodes, Ge APDs and III - V APDs [34]

	III - V PIN diode	Ge APD	III - V APD
Device structure	simple	difficult especially for 1.55 $\mu\text{m}$ operation	very difficult
Fabrication	new technology but relatively simple	established technology	still in research stage, yields poor
Receiver sensitivity	very good at low bit rates progressively worse above 565 Mbit/s trade off with dynamic range	better at high bit rates, especially if device cooled	potentially gives best sensitivity, but by only a few dB. Still considerably inferior to Si APD
Associated circuitry	low voltages, high performance FETS needed great care with circuit layout to minimise stray capacitances	high voltage operation simpler circuitry, but more of it, extra circuitry to stabilise gain, and compensate for temperature variations	
Applications	chosen for submarine systems because of simplicity, will be preferred for coherent systems	preferred for bit rate land systems at present problems with saturation in coherent systems	still at research stage

Table 7. Properties of infrared quantum detectors

Material	Wavelength range [ $\mu\text{m}$ ]	Operating temperature [K]	Peak detectivity $10^{10} [\text{cm Hz}^{1/2} \text{W}^{-1}]$	Response time [ $\mu\text{s}$ ]
Ge	0.8 - 1.8	295	10	0.001 - 0.2
PbS	1 - 2.5 1 - 3.3	295 77	8 - 15 15 - 25	250 5000
InAs	2.3 - 3.8 1.3 - 3.2	295 77	0.5 40	0.1 1
InSb	1.5 - 5.3	77	10 - 40	0.1 - 1
CdHgTe	3 - 5	295 195 77	0.2 - 0.5 2 - 10 5 - 10	0.005 - 10 0.2 - 1 10
CdHgTe	8 - 13	77	0.5 - 3 0.5 - 2	0.2 - 1 0.001 - 0.1
CdHgTe	10 - 22	77	1	0.2

### PHOTOTRANSISTORS

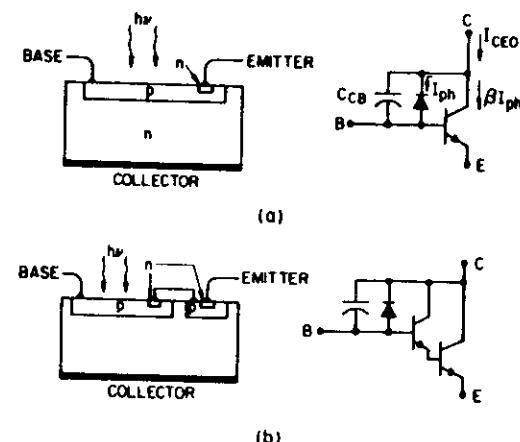


Fig.2.79a) Bipolar phototransistor, b) Photo - Darlington[38]  
Characteristic feature: large base-collector junction serving  
as the light-collecting element. Effective quantum efficiency  
is  $(1 + hFE)$  times larger than that of the base-collector  
photodiode. Frequency response limited by large  $C_{CB}$  and by  
the gain of the detector due to feedback effect ( $T_r \geq 5 \mu\text{s}$ )  
(EMITTER) (BASE) (COLLECTOR)

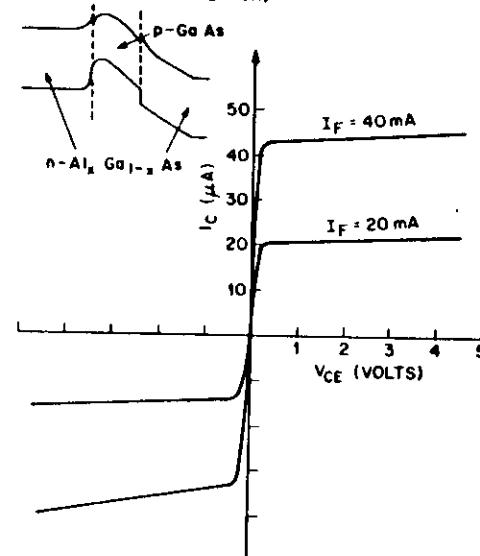


Fig.2.80. Current-volt-  
age characteristics of  
a bilateral symmetrical  
heterostructure photo-  
transistor [39]

### 2.3. OPTO-COUPERS (OPTO ISOLATORS) [26] [42], [43]

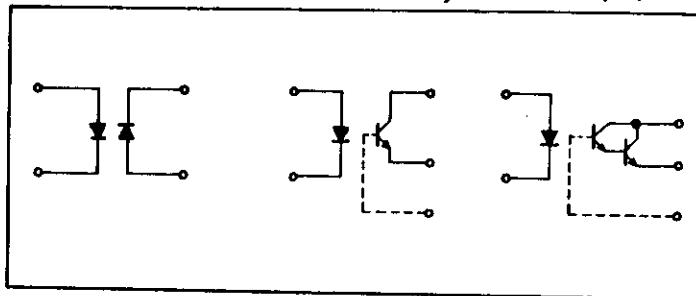


Fig.2.81. Equivalent circuits of opto-couplers

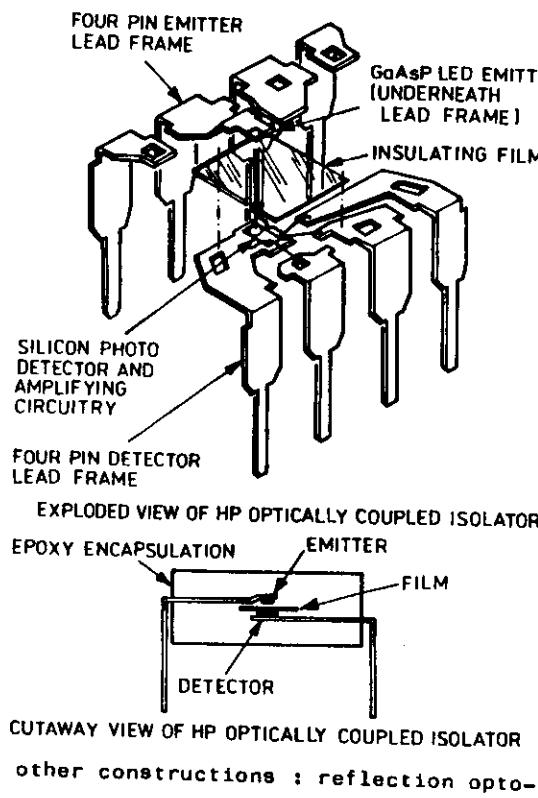


Fig.2.82. Mechanical construction of plastic encapsulated opto-couplers. The GaAs (or GaAsP) emitter and silicon detector are die attached and wire bonded to separate four-pin lead frames. An insulating film is sandwiched between the emitter and detector lead frames.

Table 8. Typical parameters of currently manufactured opto-couplers [44]

Features	Typical Data Rates	Current Transfer Ratio	Input current	Input To Output Insulation
General Purpose, Photo-transistor output	Rise/Fall Time 0.3μs	30%	60 mA	2500 V
High Speed Transistor Output	1 Mbit/s	7%	16 mA	3000 V
Ultra High Speed Optically Coupled Logic	10 Mbit/s	600%	5 mA	3000 V
Low Input Current, High Gain	300 kbit/s	300%	1.6 mA	3000 V

### 3. FUTURE TRENDS

In optical communication : longer wavelengths

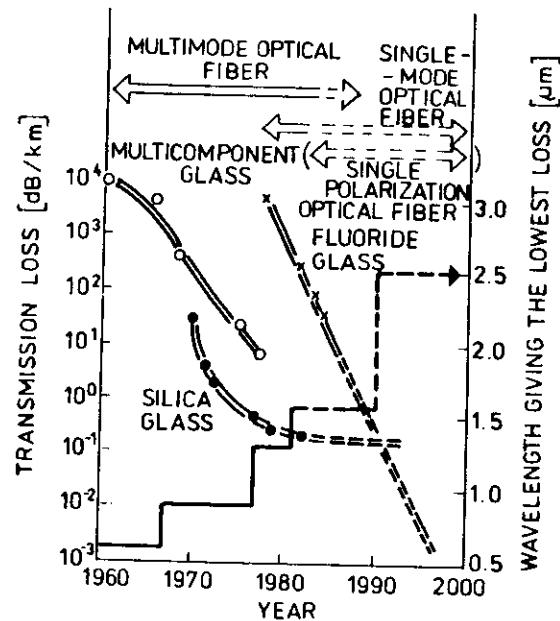


Fig.3.1. Progress of optical fibres and their future progress. By the 1990s development of infrared transmission material will decrease the optical fibre transmission loss below silica glass's theoretical limit at a 2 - 4  $\mu\text{m}$  wavelength, causing an increase of demand for single-mode fibre [45]

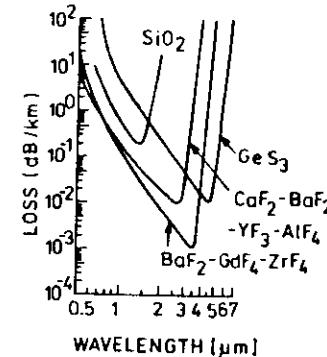


Fig.3.2. Estimate of loss for infrared materials [46]

New semiconductors are being tested:

- GaInAsSb/InAs
- GaInAsSb/GaSb
- InAsSbP/InAs
- AlGaAsSb/GaSb

- In optical information processing : shorter wavelengths towards visible

Solution : quantum well lasers (QW)

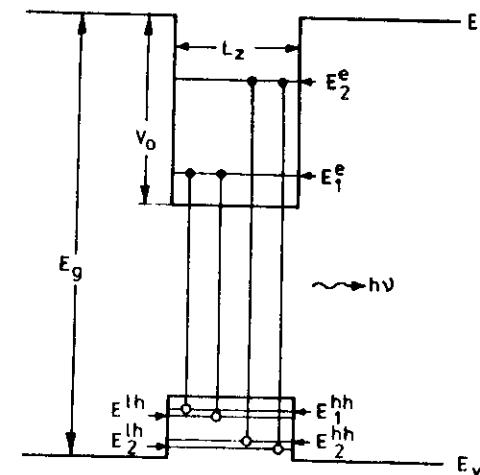


Fig.3.3. Energy level diagram of confined electrons and holes together with the allowed radiative transitions ( $n = 0$ ). Higher energy levels contribute to short wavelength lasing

- In general : higher CW output power  
higher speed of modulation

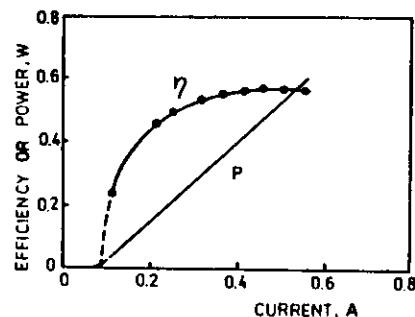
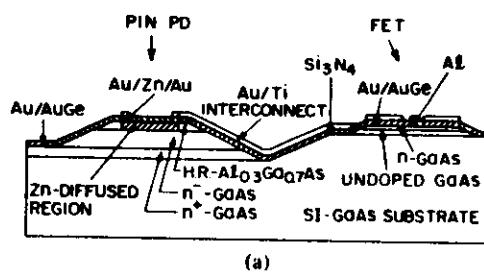
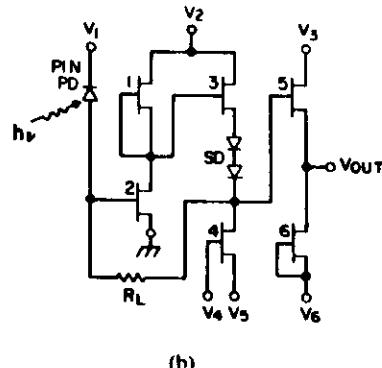


Fig.3.4. Output power and power-conversion efficiency as a function of supply current. Single-stripe laser emits more than 0.5 W of 0.826  $\mu\text{m}$  light while operating at a power-conversion efficiency of 57% [47]



(a)



(b)

Fig.3.5. An integrated receiver consisting of a p-i-n photodiode and a field-effect transistor preamplifier designed for operation at short wavelengths (0.8 to 0.9  $\mu\text{m}$ ) [48]. Such integrated receivers have been tested in the laboratory, but fabrication difficulties have not yet been surmounted for actual systems

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