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CHPH

(Computer Management of Preventive Maintenance)

CMPM display screens

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CNPM

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C. Taylor Vienna September 1988

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bу

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Vienna September 1988

CMPN display screens

1. Introduction

CMPN ("Computer Management of Preventive Maintenance") is a computer program being developed for the International Atomic Energy Agency as an aid to those responsible for the maintenance and quality control of scientific and medical equipment. This report presents the screen displays by which the user interacts with CNPN. Other related reports ("CNPN Program Documentation", "CNPN Program Print-outs") refer to the internal working of the program.

CMPM explains itself to the user through its menus and screen comments, but it is also helpful to have these in written form. Although this report is not a comprehensive "User's Guide" it will be found useful as an introduction to CMPM.

CMPN is used together with the well-known database program "dBase!!!". It runs on IBN-compatible PCs. With CMPN and dBase!!! in the same DOS directory, start CMPN by entering "DO CMPN" at the dBase dot prompt. This brings up CMPN's title screen, Fig 1, which asks for a password. Enter "CMPN". CMPN's Function Menu then appears (Fig 2). This offers a choice of thirteen ways of using the program.

When working with CMPM always keep Caps Lock at ON.

2. Layout of this report

In this report each option of the Function Menu is considered in turn. Screen displays for each function are shown in the attached Figures. These were made by printing out from the screen and then cutting and pasting the printout to present it in a more compact way.

In some cases the program offers multiple choices for responding to comments on the acreen, but it is not necessary to show in detail all routes which can be followed in this way. In most cases one choice has been taken as an example.

Responses which had to be keyed in to generate the displays have been ringed.

The current diskette of CNPM, from which the printouts were made, was developed in an IAEA research programme in Southeast Asia. Its data files still contain information about instruments and maintenance workers involved in that programme. Some of this data, which refers to a nuclear research centre, appears in the printouts. It has not been cleared from the diskette, although this could easily be done, see section 15 below, as it helps to illustrate the purpose of the displays.

The thirteen Function Menu choices of CMPM are identified by the reference number or letter appearing against each choice under the heading "MO" (number) in Fig 2. At the top of each page of Figures the relevant function reference is written in a square box.

The sections of this report which follow comment in turn on each of the Function Menu choices.

3. Enter instrument information (menu ref 0)

The user must enter each instrument to be maintained, together with relevant data about it, but before this can be done the instrument must be allocated to one of 90 types of instrument previously defined in an internal data table in CMPM. Fig 38 shows types defined for this purpose in the current diskette. They are suitable for a nuclear research centre. Users in hospitals or other institutes may redefine this table, choosing instrument types more suitable to their environment (how this is done is not described here).

When menu option 0 is chosen CMPN begins by asking the user to identify the instrument type (Fig 3). In a rather confusing display it offers to show the relevant part of Fig 38 (Fig 4). When the type number has been established the program allocates a "Tag Number" to the instrument and displays a detailed inventory questionnaire (Fig 5) for the user to fill in. The Tag Number allocated to the instrument appears at the top of this questionnaire.

The Tag Number is an inventory number internal to CNPM. It identifies the instrument in all subsequent CNPM operations. Its first two digits correspond to the type number as defined in Fig 38. Its last two digits are a serial number for all instruments entered as being of that type. The program can accept up to 99 instruments in any type class.

It is not necessary to answer all questions in Fig 5, but some are essential for later operations of CMPW and if answers are not given the program demands them.

"PN" near the bottom of Fig 5 is short for "preventive maintenance".

CMPN asks for the names of the technicians who will carry out PN at

Levels 2 and 3 and asks when (in which week of the year) the person

doing Level 2 will be ready to start. This information is needed when

CMPN works out a maintenance schedule for all instruments and all

maintenance technicians.

4. Scheduling or rescheduling (menu ref 1)

In CMPM "scheduling" means working out a timetable for regular preventive maintenance throughout the year. This is one of CMPM's main tasks.

The resulting timetable is not a hard-and-fast regime in which every minute is allocated to a specific task. Rather, it is a reminder system which ensures that no instrument is forgotten, that maintenance work is shared out in a sensible way, and which provides the

Maintenance Manager with printed or displayed reports which help him to organise the work of his group.

The data fed into the system gives it an element of "judgement" analogous to that applied, without much conscious thought, by a human manager when he distributes work to his staff. Thus, when setting up the classification shown in Fig 38 one can specify more or less frequent servicings, taking more or less time, for each type of instrument, and individual instruments can be given quality factors to allow more frequent servicing for critical pieces of equipment. "Skill and experience" factors are allocated to technicians, and the number of instruments cared for by each technician can be set between one and nine per week. Instruments at the same location are automatically scheduled for servicing at the same time.

When a schedule/reschedule option has been selected the program offers information about which instruments have already been scheduled (Fig 6) and offers several choices for partial scheduling - of instruments allocated to a particular technician, or in a particular location, etc - and allows the number of instruments per week serviced by each technician to be changed. When all questions have been answered the program works out a new schedule and stores this in its data files. It does not at this stage display the schedule. This may be done later in response to other Function Menu options which call for various types of written or graphical printout.

CMPM's scheduling function is complex, and there are some signs that it cannot deal correctly with all the demands it offers to accept. See for example section 12 below, and the unidentified diagnostic numbers at the end of Fig 6. Some bugs remain in the scheduler, which needs further study.

5. Look at or edit instrument information (menu ref 2)

After offering a choice of its three functions this option asks if the

user knows the Tag Number of the instrument. If not, the program lists all instruments in the system (Fig 7). When the selected Tag Number has been entered the display shows the relevant inventory questionnaire, filled up as in menu option 0. If required it will delete the instrument in question. It will also show cost values calculated by other functions of CMPM.

6. Rdit scheduling parameters (menu ref 3)

The "scheduling parameters" are the location of the instrument, its servicing personnel, and the relevant quality and skill factors (Fig 8). This option shows the scheduling parameters for a selected instrument and allows them to be changed.

7. Enter a question form or design a new one (menu ref 4)

A preventive maintenance/quality control "Question Form" should be defined for each instrument . This will be seen by the service technician each time he enters a servicing report into CMPM.

The form carries three questions which can each be answered by a simple phrase, another three to be answered yes/no, and five DC voltages to be measured and compared with set values (Fig 9).

If this option is selected for an instrument for which no Question Form has yet been defined a blank form with movable cursor appears, allowing questions to be inserted from the keyboard.

8. Enter results of preventive maintenance (menu ref 5)

This presents the relevant Question Form for filling up after servicing has been done.

9. Enter details of repair (menu ref 6)

A distinction is made between recording the results of a routine QC check (menu ref 5) and reporting on a repair. In the latter case a fuller report is required, giving the nature of the fault, how it was diagnosed and repaired, relevant dates, the time taken, and any spare parts used (Fig il). CMPK then calculates the cost of the repair and displays or prints a summary report.

10. Spare parts inventory (menu ref 7)

CMPM assumes that some spare parts may be held for specific instruments, and keeps records of this, but it will also record the use of bought-in spares or spares taken from general stock (Fig 12).

The displays refer to "part numbers" and "type numbers", and so assumes that the user already has some system of component coding. This is needed before using this part of the program.

11. Search for information (menu ref 8)

Several functions of CMPN ask for the Tag Number of an instrument, but the user may not know this. He may need other information, such as which instruments are at a particular location or which are maintained by a particular technician. Menu option 8 is very useful in such cases. It displays the Tag Number, type, manufacturer, and date of manufacture, for all instruments satisfying one of a choice of eleven criteria ("KEY" in Fig 13).

It is sufficient to enter only one or a few characters of the chosen key. For example, entering "LAB" as the key for a search by location will bring up all instruments with this series of letters anywhere in the name of the location. Entering "84" in a search by arrival date

brings up all instruments which arrived in 1984. Entering only "8" in the same search would bring up all instruments which arrived in any year of the 1980s, or in 78, or 68.

12. Generate reports (menu ref 9)

Ten types of report are offered (Fig 14). They may be displayed or printed out. Figs 15 to 24 give one example of each type of report.

The error message in Fig 21 is presumably due to a program defect.

13. Graphics representation (menu ref G)

Fine types of graphic report are available (Fig 25, Figs 26 to 34).

14. "Summary report" (menu ref S)

This reports the number of instruments scheduled for preventive maintenance at each location, how many are allocated to each technician, and the cost of the work planned. The meaning of the cost figures needs investigation.

15. "Initialise CMPN databases" (menu ref 1)

This option closes all data files and empties them of data. All entered data about individual instruments is lost. However, the table of general types of instrument (Fig 38), the time required to maintain each type, and the alternative maintenance plans referred to above in section 4, will be retained.

If it is desired to preserve a set of entered data, for example while developing one of the programs of CMPM, this may be done by leaving

CMPN and using a utility such as "PC Tools" to copy all *.DBF and *.MDX files from CMPN into another directory. CMPN may then be initialised, and used experimentally or with another set of data, the stored data files being returned to it later when required.

16. Exit from CMPM (menu ref X)

This returns control to the dot prompt of dBasel!! (Fig 37). To return control from dBase to DOS enter QUIT at the dot prompt.



Computerized

Maintenance

Management Preventive

for

ENTER YOUR PASSWORD:

Fig 1. CMPM title screen

CMPN FUNCTION MENU

- NO FUNCTION
- ** *******
- 0 ENTIER INSTRUMENT INFORMATION
- 1 SCHEDULE/RESCHEDULE INSTRUMENTS FOR QC+PM
- 2 EDIT/DELETE/LOOK INSTRUMENT INFORMATION
- 3 EDIT PARAMETERS OF SCHEDULE FOR QC+PM(LOCATION, PERSON)
- 4 EDIT/ENTER QUESTION FORM FOR PREVENTIVE MAINTENANCE
- 5 ENTER EXECUTED FINDINGS OF PREVENTIVE MAINTENANCE & QC
- ENTER REPAIR DETAILS
- 7 ENTER/UPDATE/SEARCH SPARE PARTS
- 8 INFORMATION SEARCH
- 9 GENERATE REPORTS
- G GRAPHICS REPRESENTATION
- S SUMMARY OF PREVENTIVE MAINTENANCE
- I INITIALISE CHPM DATABASE
- X EXIT FROM PROGRAM

ENTER NUMBER AS REQUIRED FUNCTION :

Fig 2. CMPM main function menu

GROUP NO. GROUP TYPE ******* ******** NUCLEAR SAFETY PRESERVATION STANDARDS 3 NUCLEAR INSTRUMENTS RECORDERS ANALYTICAL INSTRUMENTS REPAIR INSTRUMENTS AUXILIARY EQUIPMENTS NUCLEAR DETECTORS SPECIAL SYSTEMS RETURN TO MAINNENU DO YOU KNOW TO WHICH GROUP YOUR INSTRUMENT BELONGS? (Y/N) OR 'R' FOR MAINNENU: (E)

CHOOSE GROUP NUMBER TO DISPLAY: (5)

Fig 3. Instrument group selection

	***********	***		
≭GROUP NO.	GROUP TYPE	*	ANALYTICAL IN	ISTRUNENTS NENU
********	******	*		
* 0	NUCLEAR SAFETY	*		
* 1	PRESERVATION	*	NUMBER	INSTRUMENT NAME
* 2	STANDARDS	*		
* 3	NUCLEAR INSTRUMENTS	*	1	PH METER
* 4	RECORDERS	*	2	GAS CHRONATOGRAPH
* 5	ANALYTICAL INSTRUMENTS	*	3	LIQUID CHROMATOGRAPH
* 6	REPAIR INSTRUMENTS	*	4	OXYGEN ANALYSER
* 7	AUXILIARY EQUIPMENTS	*	5	HYDROGEN ANALYSER
* 8	NUCLEAR DETECTORS	*	6	DIFF. THERMAL ANALYSER
* 9	SPECIAL SYSTEMS	*	7	SPECTROMETER
*		*	8	COLORINETER
*CHOOSE GRO	UP NUMBER TO DISPLAY: 5	*	9	OTHER
‡		*		
*		*		
*		*		
*		*	IS YOUR INSTRU	DENT IN THIS GROUP?(Y/N):(Y)
********	***************	*	INDIRE	JROVF:(178):(1)
		-	ENTER NUMBER	OF THE INSTRUMENT : 2

Fig 4. Instrument type selection

```
5203
                       TAG NUMBER
           HAME OF THE INSTRUMENT
       LOCATION OF THE INSTRUMENT
          PRICE IN LOCAL CURRENCY
       DATE OF ARRIVAL (MM/DD/YY) / /
                 INVESTORY NUMBER
              YEAR OF MANUFACTURE
             NAME OF MANUFACTURER
          ADDRESS OF MANUFACTURER
     TELEX NUMBER OF MANUFACTURER
        PHONE NO. OF MANUFACTURER
             NAME OF THE SUPPLIER
              ADDRESS OF SUPPLIER
             PHONE NO. OF SUPPLIER
         PRICE IN FOREIGN CURRENCY
                      MODEL NUMBER
                    SERIAL NUMBER
   DATE OF COMMISSIONING (MM/DD/YY) / /
         END OF WARRENTY (MM/DD/YY) / /
                   REPAIR CONTRACT
       MAIN USER OF THE INSTRUMENT
        PERSON ACCOMPANYING FOR PM
   MAIN OPERATOR OF THE INSTRUMENT
             PHONE NO. OF THE USER
IS OPERATING MANUAL AVAILABLE? (Y/W) ?
IS SERVICE MANUAL AVAILABLE ? (Y/N) ?
IS CIRCUIT DIAGRAM AVAILABLE ?(Y/M) ?
            LOCATION OF THE MANUAL
   IS PARTS LIST AVAILABLE ? (Y/M) ?
                  ACCESSORIES LIST
  POVER CONSUMPTION WATT/ VOLT-AMP
        RANGE OF OPERATING VOLTAGE
       RANGE OF RELATIVE HUNIDIRY
    RANGE OF OPERATING TEMPERATURE
           TYPE OF STABLIZER USED
TYPE & CAPACITY OF DROP OUT RELAY
HAME OF PREVENTIVE MAINTENANCE HEAD
```

Fig 5. Instrument information questionnaire

IS THE INFORMATION OF ?(Y/N):

EITHER LOCATION/PRICE IN LOCAL CURRENCY/DATE OF ARRIVAL IS NOT ENTERED

LOCATION OF THE INSTRUMENT
PRICE IN LOCAL CURRENCY
DATE OF ARRIVAL

PHONE NO. OF PK HEAD

LIST OF SPECIAL TEST EQUIPMET

SPARES AVAILABLE ? (Y/N) ?

LIST OF ASSOCIATED EQUIPMENTS

REFERENCE FOR PM PROCEDURE

NAME THE PERSON DOING LEVEL2 PM
NAME THE PERSON DOING LEVEL3 PM
QUALITY FACTOR OF THE INSTRUMENT
SKILL & EXPERIENCE OF LEVEL 2 PERSON
(QUALITY FACTOR: 1=GOOD 2=NORMAL 3=BAD)
(SKILL & EXP: 1=GOOD 2=NORMAL 3=JUNIOR)

DO YOU NEED LIST OF SCHEDULED/UNSCHEDULED INSTRUMENTS ?(Y/N):

KEY FUNCTION

S SCHEDULED INSTRUMENT LIST
U UNSCHEDULE INSTRUMENT LIST
N NO LIST

ENTER PROPER KEY AS REQUIRED FUNCTION:

TAGNO	INSTRUMENT NAME	LOCATION	LEVEL2 PERSON
3501	ND66-NCA	NUCLEAR PHY LAB	ANISA BEGUN
3601	ND6600 MCA	CIRUS	GHADI
5201	GAS CHROMATOGRAPH	CHEMISTRY LAB	ANISA
6301	OSCILLOSCOPE STORAGE	ROOM NO 64	RABB
9301	APPLE II PLUS COMP	MICRO COMP LAB	MORSHED

DO YOU WEED LIST OF UNSCHEDULED INSTRUMENTS ALSO ?(Y/N):

KEY	FUNCTION
S	SCHEDULB QC-PM FOR SET OF INSTRUMENTS
R	RESCHEDULE QC-PM FOR SET OF INSTRUMENTS
X	BACK TO MAINNEBU

ENTER CORRECT KEY FOR THE REQUIRED FUNCTION:

CHOOSE ONE CONDITION FOR SCHEDULING

KEY	CONDITION

1	SCHEDULE ALL MEMLY ENTERED INSTRUMENTS
2	SCHEDULE ONLY SELECTED GROUP OF INSTRUMENTS
3	SCHEDULE INSTRUMENTS AT SELECTED LOCATION
4	SCHEDULE INSTRUMENTS MAINTENED BY SELECTED PERSON
5	SCHEDULE INSTRUMENTS FOR SELECTED GROUP AND LOCATION
Ĝ	SCHEDULE INSTRUMENTS FOR SELECTED GROUP AND PERSON
7	SCHEDULE INSTRUMENTS FOR SELECTED LOCATION AND PERSON
8	SCHEDULE INSTRUMENTS FOR SELECTED GROUP, LOCATION AND PERSON
R	RETURN TO THE MAINMENU
ENTER	THE PROPER KEY FOR YOUR CHOICE:

tig 6. (cont)

CHOOSE ONE CONDITION FOR RESCHEDULING *************

KEY	CONDITION
1	RESCHEDULE ALL ENTERED INSTRUMENTS
2	RESCHEDULE ONLY SELECTED GROUP OF INSTRUMENTS
3	RESCHEDULE INSTRUMENTS AT SELECTED LOCATION
4	RESCHEDULE INSTRUMENTS MAINTENED BY SELECTED PERSON
5	RESCHEDULE INSTRUMENTS FOR SELECTED GROUP AND LOCATION
6	RESCHEDULE INSTRUMENTS FOR SELECTED GROUP AND PERSON
7	RESCHEDULE INSTRUMENTS FOR SELECTED LOCATION AND PERSON
8	RESCHEDULE INSTRUMENTS FOR SELECTED GROUP, LOCATION AND PERSON
R	RETURN TO THE MAINMENU
ENTER TH	E PROPER KEY FOR YOUR CHOICE:

WANT TO CHANGE MAXIMUM NO OF INSTRUMENTS/WEEK FOR PAPERSONS ?(Y/N):

#O	MAINTENANCE PERSON NAME	INST/VEEN
1	ANISA	5
2	ANISA BEGUN	5
3	GHAD]	5
4	KANI	5
5	NORSHED	5
6	RABB	5

ENTER CORRECT NO WHOSE MAXIMUM NUMBER OF INSTRUMENTS/WEEK CAN BE CHANGED:

39 35.00 43.00 51.00 7.00 15.00	1 2	INSTRUMENT INSTRUMENTS	IS ARE	SCHEDULEDVAIT
23.00				

NO FUNCTION TYPE

E EDIT INSTRUMENT INFORMATION

DELETE INSTRUMENT RECORD

LOOK FOR INSTRUMENT INFORMATION

R RETURN TO THE MAISNENU

ENTER LETTER AS REQUIRED PUNCTION TYPE: (L)

DO YOU KNOW THE TAG NUMBER OF THE INSTRUMENT? (Y/N): (N)

TAGNO INST NAME 3501 MD66-NCA 3601 ND6600 MCA 5201 GAS CHRONATOGRAPH 6301 OSCILLOSCOPE STORAGE 9301 APPLE II PLUS COMP

DO YOU HEED MORE INSTRUMENT TAG BUNBERS? (Y/N): (N) ENTER YOUR TAG NO (\$501)

TAG NUMBER: 3501 NAME OF THE INSTRUMENT: ND66-NCA MODEL NUMBER: ND66

SERIAL NUMBER:

INVENTORY MUMBER:

YEAR OF NAMUFACTURE:

1982 NAME OF MANUFACTURER: NUCLEAR DATA

ADDRESS OF MANUFACTURER: SUNNY VILLA, CALIFORNIA, USA

TELEX NUMBER OF MANUFACTURER: PHONE NO. OF MANUFACTURER:

NAME OF THE SUPPLIER: IABA

ADDRESS OF SUPPLIER: VIENNA, AUSTRIA

PHONE NO. OF SUPPLIER: 2360-1672

PRICE IN FOREIGN CURRENCY: 3894

PRICE IN LOCAL CURRENCY: 120000

DATE OF ARRIVAL: 01/01/83 DATE OF CONNISSIONING: 01/02/83

END OF WARRENTY: 01/01/84

REPAIR CONTRACT: NO

LOCATION OF THE INSTRUMENT: NUCLEAR PHY LAB MAIN USER OF THE INSTRUMENT: NUCLEAR PHY DIVISION

DO YOU WANT MORE INFORMATION ?(Y/W): (Y)

MAIN OPERATOR OF THE INSTRUMENT: MOLLA PHONE NO. OF THE USER: IS OPERATING MANUAL AVAILABLE?: YES IS SERVICE MANUAL AVAILABLE ?: YES IS CIRCUIT DIAGRAM AVAILABLE ?: YES

LOCATION OF THE MANUAL: INST STORE

IS PARTS LIST AVAILABLE ?: YES

ACCESSORIES LIST: PRINTER & PLOTER CABLES

POWER CONSUMPTION WATT/ VOLT-AMP: 130 RANGE OF OPERATING VOLTAGE: 210 TO 250 RANGE OF RELATIVE HUNIDIRY: 50% TO 60% RANGE OF OPERATING TEMPERATURE: 20 TO 25 TYPE OF STABLIZER USED: CVT

TYPE A CAPACITY OF DROP OUT RELAY: IAEA 10AMP HAME OF PREVENTIVE MAINTENANCE HEAD: TAHER PHONE NO. OF PM HEAD: 405830/203

LIST OF SPECIAL TEST EQUIPMET: PULSER SPARES AVAILABLE ?: YES

LIST OF ASSOCIATED EQUIPMENTS: PRINTER & PLOTER

REFERENCE FOR PN PROCEDURE: PN REF NAMUAL PAGE 4 TO 5

DO YOU WANT MORE INFORMATION? (Y/N): (Y)

PERSON PERFORNING LEVEL-2 JOBS: ANISA BEGUN PERSON PERFORMING LEVEL-3 JOBS: AFZAL PERSON ACCOMPANYING FOR PM: NURU ZAMAN CURRENT VALUE OF THE INSTRUMENT: 119967: TOTAL LOST VALUE OF THE INSTRUMENT: 1026 TOTAL REPAIR COST: 981

TOTAL DOWN TIME (DAYS):

WOULD YOU LIKE TO EDIT, DELETE OR LOOK MORE INSTRUMENT INFORMATION? (Y/N):

ENTER TAG NUMBER FOR WHICH PARAMATERS FOR SCHEDULING ARE TO BE EDITED: (3501

TAG NUMBER:

3501 NAME OF THE INSTRUMENT: ND66-NCA

LOCATION OF THE INSTRUMENT: NUCLEAR PHY LAB NAME OF THE PERSON DOING LEVELS PM: ANISA BEGUN

NAME OF THE PERSON DOING LEVELS PM: AFZAL

QUALITY FACTOR: 2

SKILL & EXPERINCE OF LEVEL 2 PERSON: 2 (QUALITY FACTOR: 1=GOOD, 2=NORMAL, 3=BAD)

(SKILL & EXP FACTOR: 1=GOOD, 2=NORMAL, 3=JUNIOR)

IS THE EDITED INFORMATION OK?(Y/N):

Fig 8. Edit scheduling parameters

ENTER THE TAG NUMBER FOR WHICH QUESTION FORM IS TO BE EDITED/ENTERED: (3501)

QUESTIONS FOR INSTRUMENT WITH TAG NUMBER:

3501

Q1. AWSVER IN ALPHANUMERIC NOTE CS-137 PEAK FOR SETTINGS IN PM REFERENCE

Q2. ANSVER IN ALPHANUMERIC NOTE COUNTS IN CHANNEL 102 & 3099 AFTER MEN TEST

Q3. ANSWER IN ALPHANUMERIC OFFSET BY 256 CHANNEL ANOTE CH. NO. OF Q1

Q4. ANSVER IN LOGICAL IS HV CLEANED

Q5. ANSWER IN LOGICAL IS FAN FILTER CLEANED

Q6. ANSWER IN LOGICAL ANY LOOSE CONTROLS TIGHTEN

ENTER DC VOLTAGES TO BE NEASURED

1: +5

2: +12

3: +24

4: -12

5: -24

ARE THE QUESTIONS OK ?(Y/N): Y

PARAMETERS ENTERED EARLIER CORRESPONDING TO CHANGED QUESTIONS ARE NO MORE VALID

WANT TO ENTER/EDIT QUESTION FORMS FOR MORE INSTRUMENT? (Y/N):

Fig 9. Edit a question form or design a new one.

ENTER TAG NUMBER OF THE INSTRUMENT:

NOW ENTER RESULTS

TAG NUMBER 3501
DATE OF EXECUTING PM //

*** DC VOLAGES AND RIPPLES ***
VOLTAGE (V) RIPPLE (mV)

(+5)

(+12)

(+24) (~12)

(-12)

(-24)

NOTE CS-137 PEAK FOR SETTINGS IN PM REFERENCE
NOTE COUNTS IN CHANNEL 102 & 3099 AFTER MEM TEST
OFFSET BY 256 CHANNEL &NOTE CH. NO. OF Q1
IS HV CLEANED
ANY LOOSE CONTROLS TIGHTEN
DESCRIBE ANY REMARKS

ARE THE ENTERED RESULTS CORRECT ?(Y/N):

DO YOU WANT TO ENTER FINDINGS OF ANOTHER INSTRUMENT ?(Y/N):

Fig 10. Enter results of preventive maintenance.

```
ENTER TAG NUMBER OF THE INSTRUMENT :
                                               (3501
IS THE REPAIR COMPLETE? (Y/N): (Y)
NOW ENTER REPAIR HISTORY
                     TAG NUMBER :
                                       3501
                           FAULT STATUS
                           *********
       DATE OF FAULT (MM/DD/YY): / /
DATE OF FAULT REPORTED(NM/DD/YY):
                CAUSE OF FAULT :
                 TYPE OF FAULT :
    DESCRIPTION OF MALFUNCTION: 1.
                                3.
                            DIAGNOSIS
                            ********
                       BY VHOM:
          START DATE (MM/DD/YY):
                                  11
            END DATE (NM/DD/YY):
                     VAGE/HOUR:
TIME TAKEN IN UNITS OF .1 HR/DAY:
                                        Fig II. Enter details of repair (cont)
                              REPAIR
                              *****
                       BY VHOM :
          START DATE (MM/DD/YY):
            END DATE (MM/DD/YY):
                     VAGE/HOUR :
TIME TAKEN IN UNITS OF .1 HR/DAY:
                          REPLACED PARTS
                          ***********
          PART NO
                        PART NAME
                                                TYPE NO
                                                                   COST/PC
       2.
       3.
       4.
   TIME TAKEN TO GET PARTS(DAY) :
                  OVERHEAD (%) :
                              RESULTS
                              ******
      COMPLETION DATE (MM/DD/YY): / /
                   QC CHECKED BY:
```

SYSTEM CONDITION: REASON FOR ANY DELAY:

REMARKS :

ENTER REQUIRED CHOICE FOR REPAIR EVALUATION REPORT

ENTER 'P' FOR PRINT OR 'D' FOR DISPLAY: (D)

PRESS Ctrl - S TO STOP SCROLLING DURING THE REPORT AND PRESS ANY KEY TO CONTINUE AFTER STOPPING

PRESS ANY KEY TO START REPORT

REPAIR EVALUATION

TAG NUMBER:	3501	INSTRUMENT	BANE: ND66-NCA
	ORIGINAL PRICE:	120000;	1983
	CURRENT VALUE:	119967	0
	TOTAL REPAIR COST:	981	
	LAST REPAIR COST:	0	
	TOTAL LOST VALUE:	1539	
LOST	VALUE OF LAST REPAIR:	171	
	TAL DOWN TIME (DAYS):	9	
	LAST REPAIR (DAYS):	1	
	R COST WITH OVERHEAD:	0	

PRESS ANY KEY TO PROCEED

DO YOU WANT TO ENTER ANOTHER REPAIR HISTORY ?(Y/N):

Fig. 11. (cont)

KEY	FUNCTION			
U	UPDATE SPARE PARTS			
S	SEARCH SPARE PARTS			
B	ENTER SPARE PARTS			
R	RETURN TO MAINKENU			

ENTER PROPER LETTER FOR REQUIRED FUNCTION:

ENTER TAG NUMBER FOR WHICH SPARES ARE USED:

IS PART NUMBER KNOWN ?(Y/N): (H)
ENTER TYPE NUMBER: xxx

NAME OF THE USER:
QUANTITY USED:
DATE ON WHICH PARTS USED(NOW/DD/YY): //

IS THE ENTERED INFORMATION OK ?(Y/W):

IS PART NUMBER KNOWN ?(Y/N): Y

ENTER PART NUMBER: XXX

ENTER TYPE NUMBER: Yyy

NEITHER PART NUMBER NOR TYPE NUMBER IS AVAILABLE

PRESS ANY KEY TO PROCEED

PART NUMBER: PART NAME: TYPE NO: QUANTITY:

Option key

IS THE ENTERED DATA CORRECT? (Y/N):

Fig 12. Spare parts inventory

SEARCH RECORDS USING ANY OF THE FOLLOWING INFORMATION

KEY IMFORMATION *** ********* INSTRUMENT MANE INSTRUMENT MODEL NUMBER C INSTRUMENT SERIAL NUMBER Ð INSTRUMENT MANUFACTURER INSTRUMENT SUPPLIER INSTRUMENT INVENTORY NUMBER INSTRUMENT ARRIVAL DATE INSTRUMENT LOCATION INSTRUMENT USER NAME INSTRUMENT LEVEL-2 PM PERSON INSTRUMENT TAG NUMBER RETURN TO THE MAINMENU

ENTER ANY ONE KEY FOR REQUIRED SEARCH: HENTER INSTRUMENT LOCATION (LAB)

 TAGNO INST_LOC
 INST_NAME
 NUFFC_WAME
 YR_NUFRC

 3501 WUCLEAR PHY LAB
 WUCLEAR DATA
 1982

 5201 CHEMISTRY LAB
 CAS_CHROMATOGRAPH
 0

 9301 NICRO COMP_LAB
 APPLE_II_PLUS_COMP
 APPLE_INC
 1979

(another search -)

SEARCH RECORDS USING ANY OF THE FOLLOWING INFORMATION

KEY INFORMATION *** ******** INSTRUMENT NAME INSTRUMENT MODEL NUMBER INSTRUMENT SERIAL NUMBER INSTRUMENT MANUFACTURER INSTRUMENT SUPPLIER INSTRUMENT INVENTORY NUMBER INSTRUKENT ARRIVAL DATE INSTRUMENT LOCATION INSTRUKENT USER HAME INSTRUMENT LEVEL-2 PM PERSON INSTRUMENT TAG NUMBER RETURN TO THE MAINNENU

ENTER ANY ONE KEY FOR REQUIRED SEARCH: HENTER INSTRUMENT LOCATION (CHEM)

TAGNO INST_LOC INST_NAME NMFRO
5201 CHEMISTRY LAB GAS CHROMATOGRAPH

NNFRC_WAME

YR_NEFRC

VANT TO SEARCH MORE INSTRUMENTS ? (Y/N);

REPORT TYPE

Fig 14. Report menn

- WORK LOAD PER PM-PERSON FOR LEVEL2 PER YEAR
- WORK LOAD PER PM-PERSON FOR LEVELS PER YEAR
- LIST OF GOOD/BAD INSTRUMENTS
- LIST INSTRUMENT NAME, PM-PERSON-LV2, PM-PERSON-LV3
- QUESTION FORM FOR REPORTING EXECUTED LEVEL-2 PM
- JOB LIST FOR LEVEL-2 PERSONS FOR REQUIRED VEEK
- INSTRUMENT'S HISTORY OF LEVEL-2 PM EXECUTED
- REPAIR HISTORY OF A SELECTED INSTRUMENT
- LIST OF SPARE PARTS FOR A SELECTED INSTRUMENT
- LIST OF PERSONS DOING LEVEL-2 JOBS FOR REQUIRED WEEK
- RETURN TO THE MAINXENU

ENTER NUMBER OF REQUIRED REPORT: (0)

ENTER 'P' FOR PRINT OR 'D' FOR DISPLAY: (P)

PREVENTIVE MAINTENANCE WORK LOAD DISTRIBUTION FOR LEVEL-2 OVER A YEAR PER PERSON PHILIPPINE ATOMIC ENERGY COMMISSION (PAEC) PHILIPPINES

NAME	l dstrument Name		2nd SER					TOTAL	
** PERSON PERFORMING ANISA ** Subtotal **	LEVEL-2: ANISA GAS CHROMATOGRAPH	35	43	51	7	15	23	180 180	
** PERSON PERFORMING ANISA BEGUN ** Subtotal **	LEVEL-2: ANISA BEGUN ND66-NCA	35	43	51	7	15	23	60 60	
** PERSON PERFORMING GHAD1 ** Subtotal **	LEVEL-2: GHADI ND6600 NCA	39	47	3	11	19	27	120 120	
** PERSON PERFORMING MORSHED ** Subtotal **	LEVEL-2: MORSHED APPLE 11 PLUS COMP	36	44	52	8	16	24	90	
** PERSON PERFORMING RABB ** Subtotal **	LEVEL-2: RABB OSCILLOSCOPE STORAGE	35	7	0	0	0	0	20	
*** Total ***								20 470	

PREVENTIVE MAINTENANCE WORK LOAD DISTRIBUTION FOR LEVEL-3 OVER A YEAR PER PERSON OFFICE OF ATOMIC ENERGY FOR PEACE(OAEP) THAILAND.

TAG NO	YAKE		INSTRUMENT NAME			3rd SER		TOTAL TIME	
** PERSO 3501 AFZ ** Subto		LEVEL-3 :	AFZAL UD66-NCA	35	0	0	0	20 20	
** PERSO 9301 AKT ** Subto		LEVEL-3 :	AKTER APPLE !! PLUS COMP	36	8	0	0	120 120	÷
** PERSO 5201 AW1 ** Subto		LEVEL-3 :	ANISA GAS CHROMATOGRAPH	35	0	0	0	60 60	
** PERSO 6301 JAY ** Subto		LEVEL-3 :	JAY OSCILLOSCOPE STORAGE	3 35	0	0	0	30 30	
** PERSO 3601 SUL ** Subto		LEVEL-3 :	SULE ND6600 NCA	39	0	0	0	40	4
*** Tota	1 ***							270	*

Fig. 16. Report 1: Work load por technician, Level 3

KEY FUNCTION

G LIST OF GOOD INSTRUMENTS LIST OF BAD INSTRUMENTS

ENTER REQUIRED KEY: (G)

TAGNO INST NAME INST LOC 3501 ND66-NCA NUCLEAR PHY LAB 3601 ND6600 NCA CIRUS 5201 GAS CHRONATOGRAPH CHEMISTRY LAB 6301 OSCILLOSCOPE STORAGE ROOM NO 64 9301 APPLE II PLUS COMP NICRO COMP LAB

Fig 17. Report 2: List of good or bad

TAGNO	INST NAME	PM PER LV2	PN PER LV3
3501	ND66-NCA	AFZAL "	AFZAL -
3601	ND6600 MCA	SULE	SULE
5201	GAS CHRONATOGRAPH	ADISA	AMISA
6301	OSCILLOSCOPE STORAGE	JAY	JAY

Fig 18. Report 3: Technicians assigned to each instrument

9301 APPLE II PLUS COMP AKTER ************************************ QUESTIONS FORM FOR THE INSTRUMENT WITH TAG NUMBER: ************************* 1. CHECK ALL THE DC VOLTAGES AND RIPPLES ! VOLTAGE (V) RIPPLE (mV) ********* ********* (+5)(+12)(+24)(-12)(-24)2. NOTE CS-137 PEAK FOR SETTINGS IN PM REFERENCE 3. NOTE COUNTS IN CHANNEL 102 & 3099 AFTER MEN TEST 4. OFFSET BY 256 CHANNEL & NOTE CHANNEL. NO. OF Q1 5. IS HY CLEANED ?

Fig 19. Report 4: Question form for selected instrument

6. IS FAU FILTER CLEANED ?

8. DESCRIBE ANY REMARKS !

7. ANY LOOSE CONTROLS TIGHTENED ?

JOBS TO BE EXECUTED IN VEEK NUMBER: PERSON PERFORMING LEVEL-2 JOB: ANISA INSTRUMENT MAKE LOCATION SIGNATURE ********** ******* ******** **** **** ******** NO LEVEL-2 JOBS THIS WEEK FOR ANISA JOBS TO BE EXECUTED IN VEEK NUMBER: PERSON PERFORNING LEVEL-2 JOB: ANISA BEGUN -----INSTRUMENT NAME LOCATION TIME UNITS TAGNO DATE SICHATURE *********** ******* ******** ***** **** ******** NO LEVEL-2 JOBS THIS WEEK FOR ANISA BEGUN JOBS TO BE EXECUTED IN VEEK NUMBER: PERSON PERFORMING LEVEL-2 JOB: GHADI INSTRUMENT NAME LOCATION TIME UNITS TAGNO SIGNATURE *********** ****** ******** ***** **** ******* ND6600 NCA CIRUS 20 3601 SPECIAL TEST EQUIPMENT, PN PROCEDURES REF. AND QUESTION FORM FOR 3601 PERSON ACCOMPANYING FOR PM: NARURKAR LIST OF SPECIAL TEST EQUIPMENT: BNC PULSER REFERENCE FOR PM PROCEDURE FOR TAGNO 3601: PN NABUAL PAGE NO 12-14

Fig 20. Report 5: Job list for a selected week

PM HISTORY OF LEVEL - 2

* TAG NUMBER : 3501

* INSTRUMENT NAME: ND66-NCA

* PERFORMED BY : AFZAL

? DTOC(DATE)+1 ** T+M1+STR(ANS1_1LV2,5,2)+1 ** 1+STR(ANS1_2LV2,3)+1 ** 1+N2+STR(ANS1_3LV2,5,2)+1 ** STR(ANS1_4LV2,3)+1 ** 1+N3+STR(ANS1_5LV2,5,2)+1 ** 1+STR(ANS1_6LV2,3)+1 ** 1+N4+STR(ANS1_7LV2,5,2)+1 ** 1+STR(ANS1_8LV2,3)+1 ** 1+N5+STR(ANS1_9LV2,5,2)+1 ** 1+STR(ANS1_10L Called from - C:HISPNLV2.prg

Called from - C:GENREP.prg
Called from - C:MAINMENU.prg
Called from - C:CNPM.prg

Cancel, Ignore, or Suspend? (C, I, or S) Cancel Do cancelled

Fin DI Polant L. Wink. I I now ? ... House

FOLLOWING INSTRUMENTS HAVE REPAIR HISTORY

TAG NUMBER INSTRUMENT NAME

3501 ND66-NCA

6301 OSCILLOSCOPE STORAGE

9301 APPLE 11 PLUS COMP

ENTER THE TAG NUMBER FOR REPAIR HISTORY: 3501

ENTER 'P'FOR PRINT 'D' FOR DISP: D

IBSTRUMEBT REPAIR HISTORY

INSTRUMENT NAME: ND66-NCA TAG NUMBER: 3501

REPAIR NUMBER: 1
DATE OF FAULT: 01/05/83
CAUSE OF FAULT: UNKNOWN
TYPE OF FAULT: ADC FAILURE

MALFUNCTION TYPE 1: NO PROPER STORAGE

MALFUNCTION TYPE 2: MALFUNCTION TYPE 3:

FAULT DAIGNOSIED BY: AZAD

REPAIRED BY: ABUL KASHEN

SYSTEM CONDITION: OK

PARTS REPLACED

 PART NO
 PART NAME
 TYPE NO
 QTY

 1: ADC-21-1
 TRANSISTOR
 EC 234
 2

 2: ADC-22-2
 IC
 SN 74LS354
 2

 3:
 0

 4:
 0

REPAIR NUMBER: 2
DATE OF FAULT: 01/01/86
CAUSE OF FAULT: BAD MAINS

TYPE OF FAULT: LV SUPPLY FAILURE
MALFUNCTION TYPE 1: NO ACQUISITION

MALFUNCTION TYPE 2: MALFUNCTION TYPE 3:

FAULT DAIGNOSIED BY: SULE

REPAIRED BY: GHAD!

SYSTEM CONDITION: OK

PARTS REPLACED

 PART NO
 PART NAME
 TYPE NO
 QTY

 1: LV-C-1234
 CONDENSOR
 ELCTROLYTIC
 2

 2: LV-IC-1256
 REGULATOR
 723
 2

 3:
 0

 4:
 0

Fig 22. Report 7: Repair history

DO YOU WANT LIST OF SPARE PARTS FOR ANOTHER INSTRUMENT ?(Y/N):

Fig 23. Report 8: Spare parts for a selected instrument

LIST OF PERSONS DOING LEVEL-2 JOBS FOR WEEK MUNBER: 3

NAME ---GHADI NUMBER OF INSTRUMENTS

1

Fig 24. Report 9: Technicians with jobs in a selected week

NO TYPE OF GRAPH

- 1 TOTAL TIME FOR LEVEL-2 PER INSTRUMENT PER YEAR 2 TOTAL TIME FOR LEVEL-3 PER INSTRUMENT PER YEAR
- 3 NO. OF INSTRUMENTS IN EACH GROUP
- YEARLY DISTRIBUTION OF WORK LOAD PER PERSON FOR LV2
- 5 YEARLY DISTRIBUTION OF WORK LOAD PER PERSON FOR LV3
- 6 VEEKLY LOAD OVER A YEAR FOR LEVEL 2 MAINTENANCE
- 7 VEEKLY LOAD OVER A YEAR FOR LEVEL 3 MAINTENANCE 8 INSTRUMENTS/VEEK FOR PERSON DOING LEVEL 2
- 9 NUMBER OF INSTRUMENTS PER LOCATION
- R RETURN TO THE MAINMENU

ENTER NUMBER AS REQUIRED GRAPH TYPE:

Fig 25. Graphics menn

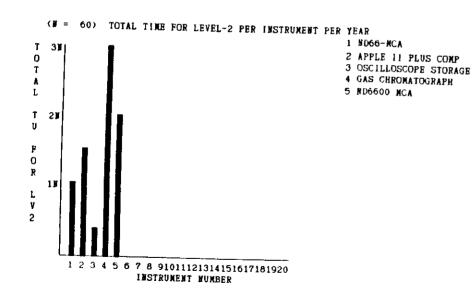
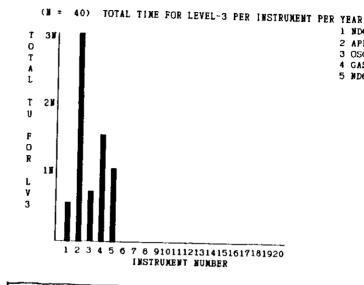


Fig 26. Graphics 1: Level 2 time per instrument



1 ND66-NCA
2 APPLE 11 PLUS COMP
3 OSCILLOSCOPE STORAGE
4 GAS CHROMATOGRAPH
5 ND6600 NCA

Fig 27. Graphics 2: Level 3 time per instrument

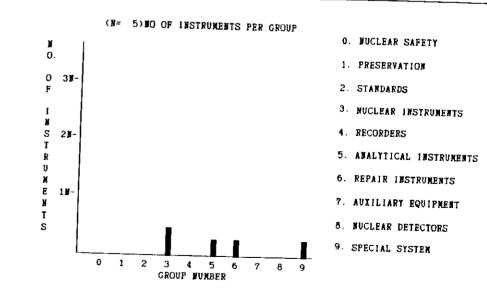


Fig 28. Graphics 3: How many instruments in each group

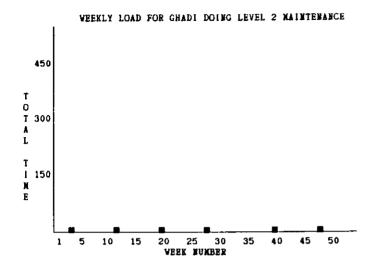


Fig 29. Gaphies 4: Work load for a technician, Level 2

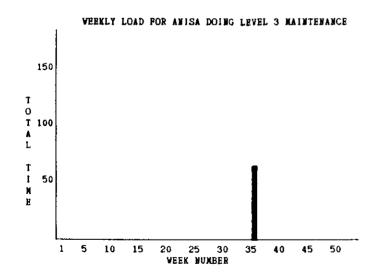


Fig 30. Graphics 5: Work load In a technician, Level 3

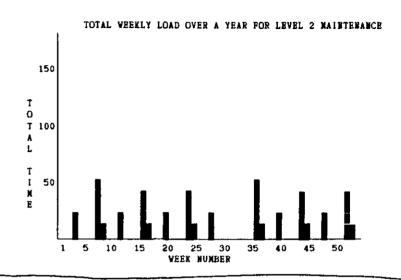


Fig 31. Graphics 6: Weekly work load, level 2

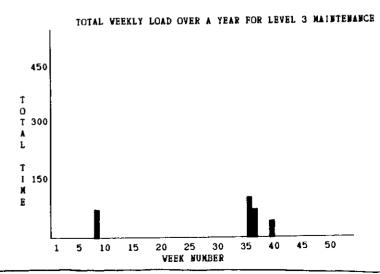


Fig 32. Graphics 7: Weekly work load, level 3

1 CHEMISTRY LAB

3 MICRO COMP LAB

5 ROOM NO 64

4 NUCLEAR PHY LAB

2 CIRUS

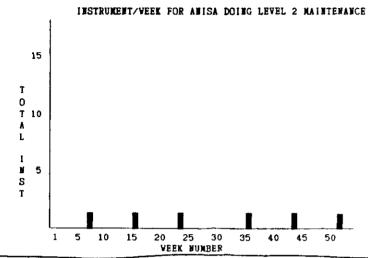


Fig 33. Graphics 8: Instruments per week for a technician, level 2.

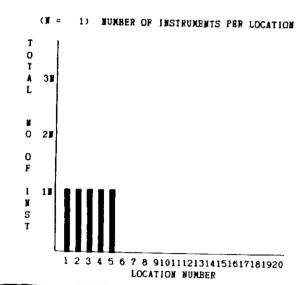


Fig 34. Graphics 9: How many instruments at each location

ENTER 'P' FOR PRINT OR 'D' FOR DISPLAY: (P) (Print option)

INSTRUMENTS AT VARIOUS LOCATIONS UNDER PM CARE.

LOCATION	NUMBE
CHEMISTRY LAB	1
CIRUS	1
MICRO COMP LAB	1
NUCLEAR PHY LAB	1
ROOM NO 64	1

TOTAL NUMBER OF INSTRUMENTS UNDER PM CARE =

PERSONS DOING LEVEL-2 JOBS

NUMBER OF INSTRUMENTS
1
1
1
1
1

PERSONS DOING LEVEL-3 JOBS

PAKE	NUMBER OF INSTRUMENT
AFZAL	1
AKTER	1
ANISA	1
JAY	1
SULE	1

TOTAL TIME REQUIRED FOR PREVENTIVE MAINTENANCE = 29 HOURS

TOTAL LOST VALUE = 14145 TOTAL REPAIR COST = 5411

AVERAGE DOWN TIME/INSTRUMENT = 28 DAYS

ENTER 'P' FOR PRINT OR 'D' FOR DISPLAY: D

PRESS Ctrl - S TO STOP SCROLLING DURING THE REPORT AND PRESS ANY KEY TO CONTINUE AFTER STOPPING

PRESS ANY KEY TO START REPORT

(Display)

DO YOU REALLY WANT TO INITIALISE ?(Y/W): Y

ARE YOU SURE ?(Y/W): Y

WAIT THE DISK IS PREPARED FOR FRESH DATA

Fig 36. Initialise CMPM databases



GOOD BYE - HAVE A MICE DAY

(d Rase dot prompt)

Fig 37. Exit from CMPM. Return to a Base.

```
0. NUCLEAR SAFETY
                          10. PRESERVATION
                                                    20. STANDARDS
  1. ALARM/NUCL. FIRE
                          II. SAFETY CIRC./SW.
                                                    21. RADIATION SOURCE
  2. POCKET DOSENZTER
                          12. LAB. ENVIRONMENT
                                                    22. DOSEMETER
  3. GANHA SURVEY H.
                          13. DEHUM./AIR-CON.
                                                    23. DOSE CALIBRATOR
  4. ALPHA/BETA CONT.
                          14. D.O. REL. VARIST.
                                                    24. D.C. SOURCE
  5. NEUTRON DOSE N.
                          15. CVT
                                                    25. D.C. HETER, AVO
  6. TLD
                          16. NETWORK/CROUND
                                                    26. A.C. SOURCE
  7. AIR/LIQ. HONITOR
                          17. COVER/DOOR/WIND.
                                                    27. A.C. HETER, AVO
  8. BODY/HAND/FOOT M.
                                                    28. PREC. PULSE GEN.
                          18. EMERGENCY POWER
  9. DECONTAN. KIT
                                                    29. OTHER
                          19. FIRST ALD KIT
 30. HUCLEAR INSTRUMENTS 40. RECORDERS
                                                    50. ANALYTICAL INST.
JI. BIN, D.C. SUPPLY
                          41. CHART, PEN/THERMO
                                                    SI. PH METER
32. PRE/LIN/LOG AMP.
                          42. XY PLOTTER
                                                    52. CAS CHROHATOGR.
33. SCALER/TIMER
                          43. PRINTER/TELETYPE
                                                    53. LIQ. CHROHATOGR.
34. SCA/DD
                          44. PAPER TAPE PUNCH
                                                     54. OXYGEN ANALYSER
35. HCA
                          45. HAGNETIC TAPE
                                                    55. HYDROGEN ANAL.
36. HCA. + COMPUTER
                          46. VIDEO
                                                     56. DIFF. THERMAL A.
J7. SAMPLE CHANGER
                          47. PHOTOGRAPHIC
                                                     57. SPECTROMETER
38. NIH/CAHAC MODUL
                          48. RH/T AND V
                                                     58. COLORINETER
39. OTHER
                          49. OTHER
                                                     59. OTHER
60. REPAIR INSTR.
                          70. AUXILIARY EQUIP.
                                                   80. NUCLEAR DETECTORS
61. AVO HETER
                          71. OVEN/HOT PLATE
                                                   81. ION CHAMBER
62. DIG. HULTI HETER
                          72. DEWAR
                                                   82. PROP. COUNTER
63. OSCILLOSCOPE
                          7). CENTRIFUCE
                                                   83. C.H. COUNTER
64. FUNCTION CEN.
                          74. REFRICERATOR
                                                   84. LIQ. SCINT. DET.
                          75. VACUUM PUMP
65. NUC. PULSE CEN.
                                                   85. SOLID SCINT, DET.
66. ELECTRIC TOOLS
                          76. COMPRESSOR
                                                   86. CELI/SILI DET.
67. DIGITAL PROBES
                          77. HOT WATER BATH
                                                   87. INTR. GE DET.
68. H.V. TEST UNIT
                          78. BALANCE
                                                   88. SURFACE BARRIER
69. OTHER
                          79. OTHER
                                                   89. OTHER
```

```
90. SPECIAL SYSTEM
91. REACTOR CONTROL
92. ACCELERATOR
93. COMPUTER
94. TELECONO.
95. NUCL. IMAGING
96. NUC. MED.INSTR.
97. GEOPHYSICAL
98. PROCESS CONTROL
99. OTHER
```

Fig 38. Instrument types for a