



INTERNATIONAL ATOMIC ENERGY AGENCY
UNITED NATIONS EDUCATIONAL, SCIENTIFIC AND CULTURAL ORGANIZATION
INTERNATIONAL CENTRE FOR THEORETICAL PHYSICS
I.C.T.P., P.O. BOX 586, 34100 TRIESTE, ITALY, CABLE: CENTRATOM TRIESTE



UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION



INTERNATIONAL CENTRE FOR SCIENCE AND HIGH TECHNOLOGY

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H4.SMR/540-8

Second Training College on Physics and Technology of Lasers and Optical Fibres

21 January - 15 February 1991

GAS LASERS

**M.W. Sigrist
ETH, Institute of Quantum Electronics
CH 8093 Zürich, Switzerland**

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Active Laser medium

- Gas or vapor
- Most gases, particularly rare gases
Each offers various laser transitions,
e.g Neon: ca. 200 laser lines
between 0,2 μm and 133 μm
- In total more than 4000 laser lines of gas lasers
between UV and FIR

Classification

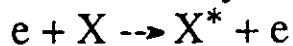
- Neutral atom lasers : e.g. HeNe,
metal vapor (Cu, Au)
- Ion Lasers : e.g. Ar⁺, HeCd
- Excimer lasers : e.g. KrF, XeCl
- Molecular gas lasers : e.g. CO₂, CO, N₂, CH₃F

Excitation

- Usually electrical excitation by gas discharge (dc, rf or pulsed)
- Gas dynamic expansion
- Chemical pumping
- Optical pumping by means of another laser

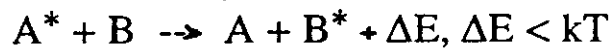
Electrical discharge

i) Excitation by electron impact:

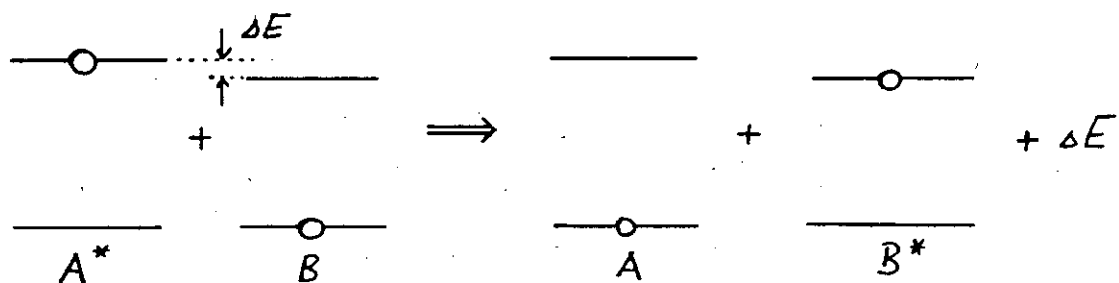


collision of the 1st kind

ii) Excitation by "resonant" energy transfer:



collision of the 2nd kind



Deexcitation of excited level

- Collisions of 2nd kind
- Collisions between atoms or molecules
- Collisions with walls of container
- Stimulated and spontaneous emission

Population inversion

A population inversion between two given levels will occur when:

- i) excitation rate R is greater for upper laser level(2) than for lower laser level(1),
i.e. $R_2 > R_1$

and / or

- ii) decay of upper level is slower than that of lower level, i.e.
 $\tau_2 > \tau_1$,

$\tau_2 > \tau_1$,: necessary condition for cw operation. If $\tau_2 > \tau_1$, but i) fulfilled: only pulsed laser action possible (self-terminating lasers, e.g. metal vapor lasers).

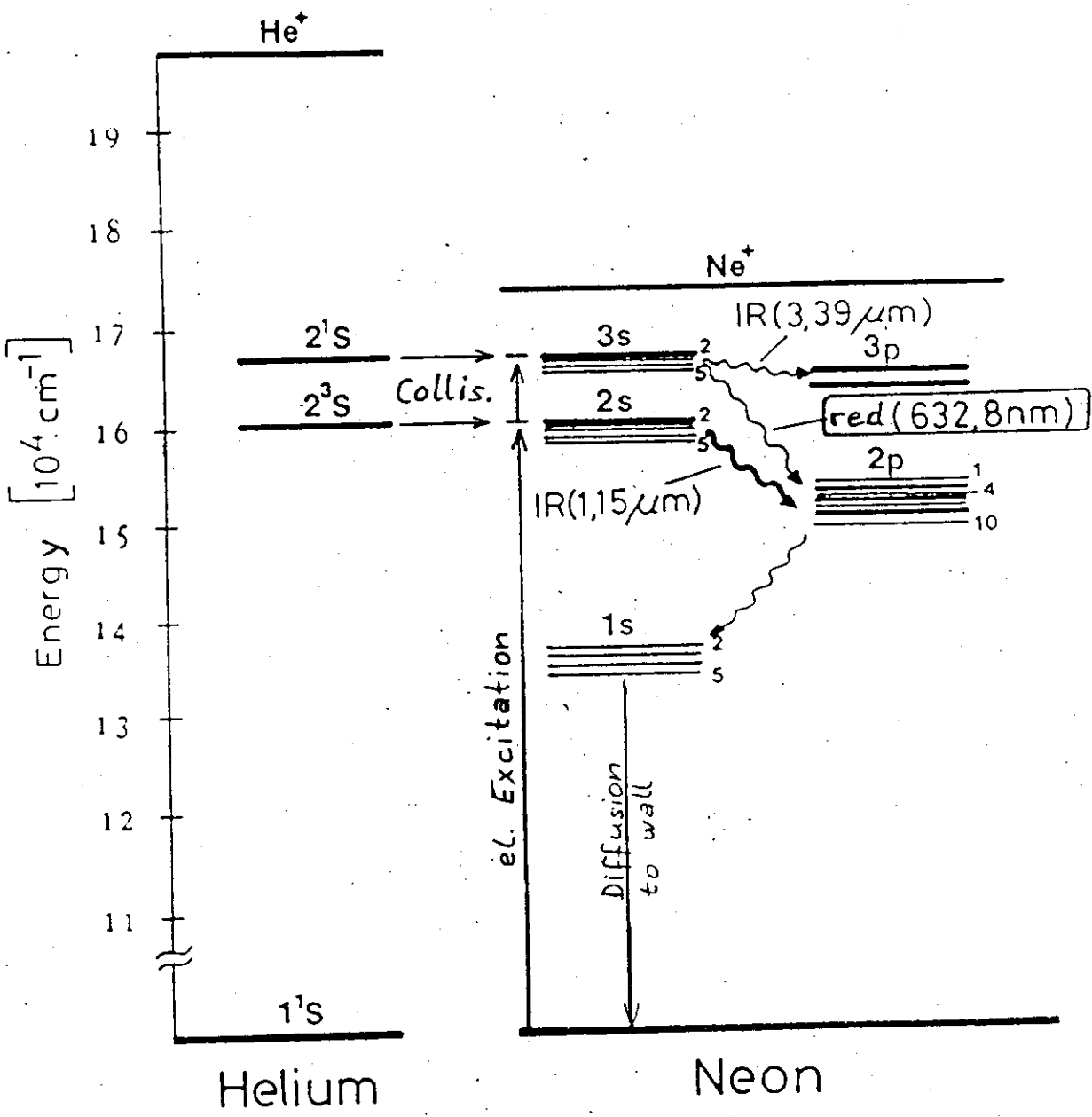
Helium - Neon (HeNe) Laser

Neutral Atom Laser

First gas laser, first cw laser (1960)

Energy level diagram

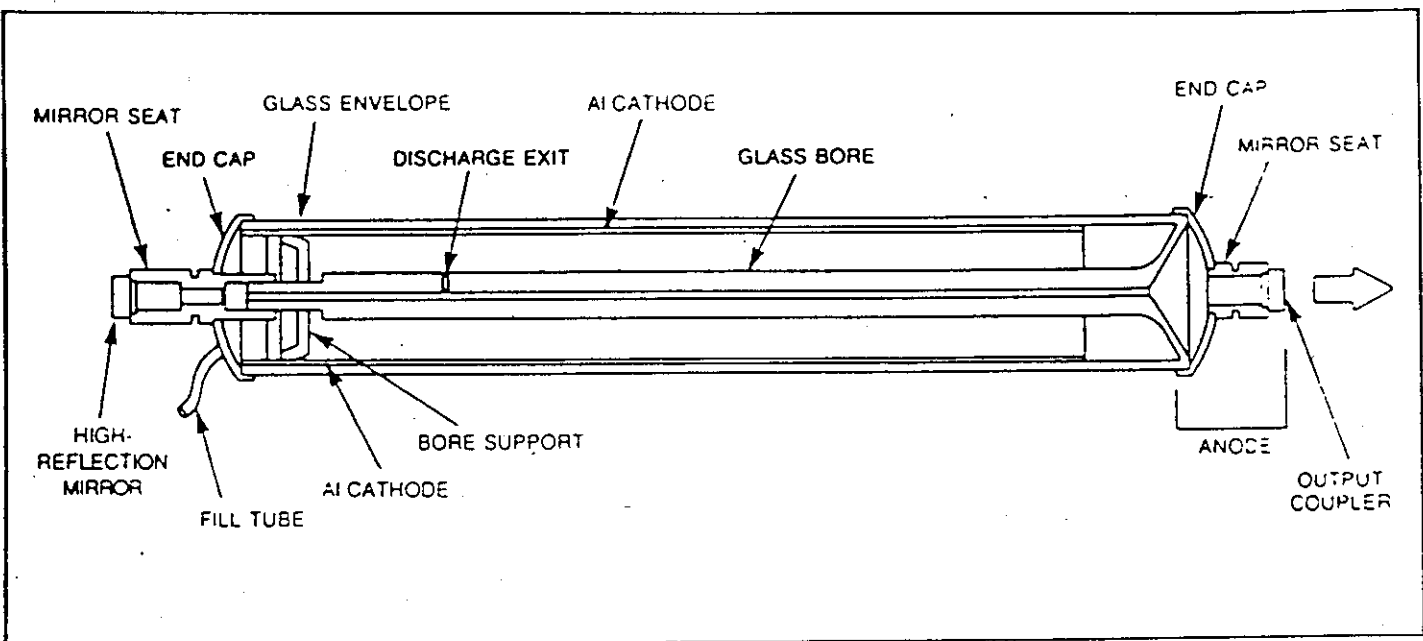
Laser transitions between electronic levels of Ne atom



Operation characteristics of HeNe lasers

- Gas pressure : mbar
- Gas mixture : He:Ne ~ 5: 19:1
- Discharge : cold cathode, longitudinal, dc
voltage: kV, current: mA
- Laser power : < 1mW to 50mW
- Total efficiency : $\eta \sim 0.1 \%$

Construction



Typical data of HeNe lasers

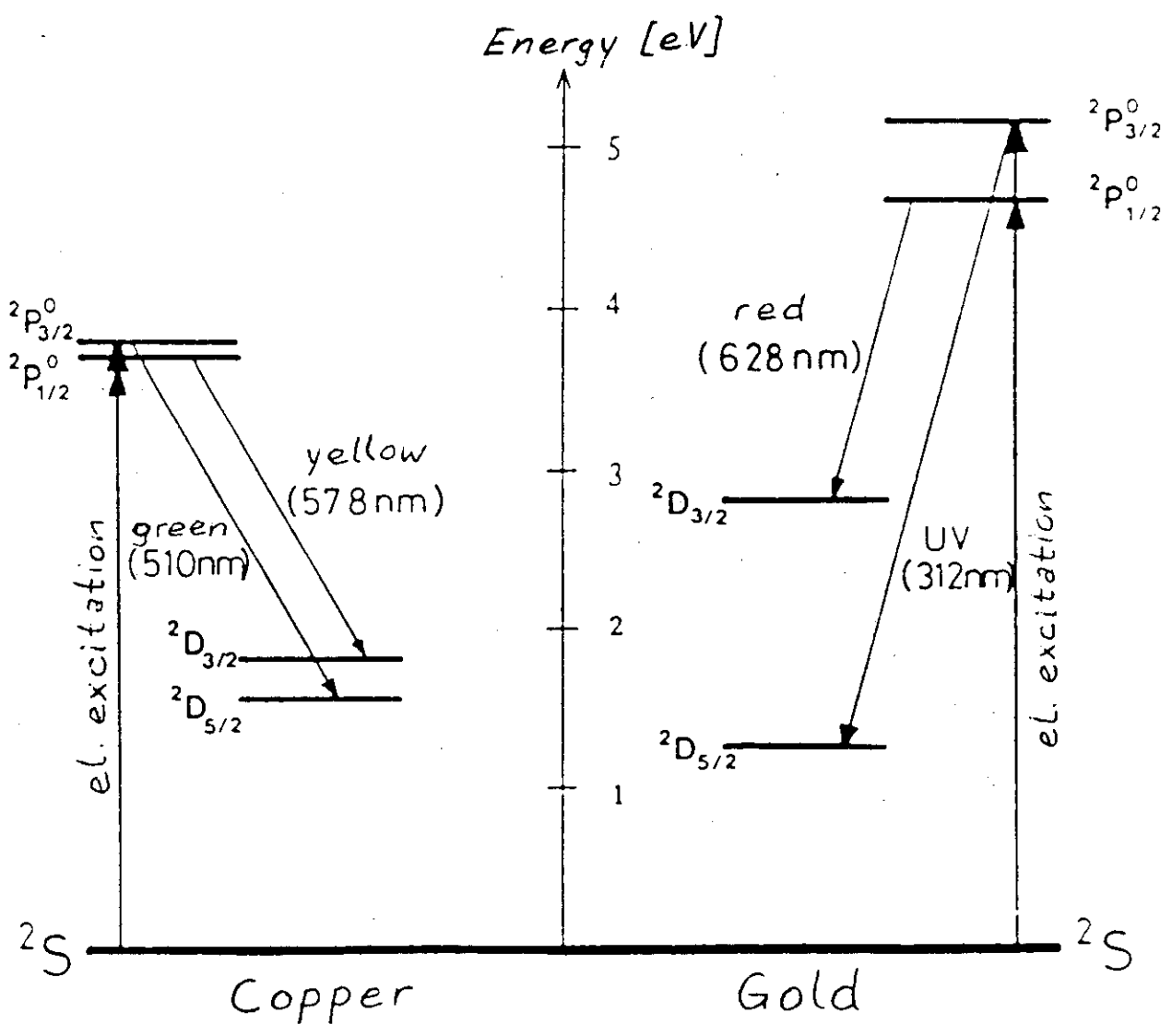
Wavelength [nm]	Laser transition	$\Delta\nu$ [MHz]	Gain [%/m]	Laser power [mW]
543.3 (green)	$3s_2 - 2p_{10}$	1750	0.5	1
594.1 (yellow)	$3s_2 - 2p_8$	1600	0.5	0.5
611.8 (orange)	$3s_2 - 2p_6$	1550	1.7	1
632.8 (red)	$3s_2 - 2p_4$	1500	10	5 (up to 50)
1152.3 (IR)	$2s_2 - 2p_4$	825		1
1523.1 (IR)	$2s_2 - 2p_1$	625		1
3391.3 (IR)	$3s_2 - 3p_4$	280	10^4	10

Copper- and Gold-Vapor Lasers

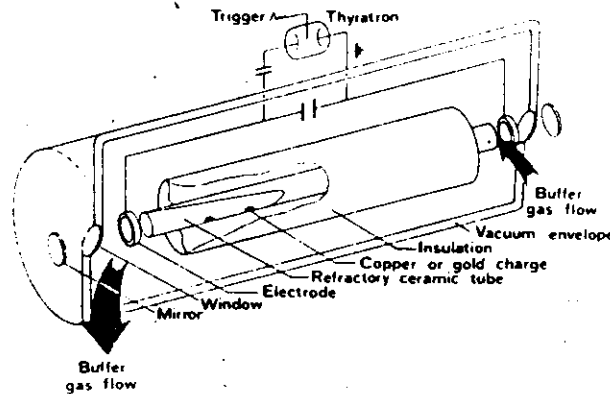
Neutral Atom Metal vapor-Lasers
Pulsed Operation only (self-terminating)

Energy level diagram

Laser transitions between electronic levels of copper or gold atoms



Construction and operation characteristics of metal vapor lasers



(courtesy of Oxford Lasers, Ltd.)

Operation temperature : 1480°C - 1530°C for copper
1590°C - 1640°C for gold

Buffer gas : Neon

Total efficiency: : ca. 1 %

Gain ca. 10^3 times higher than for Ar⁺-Laser!

Typical data of metal-vapor lasers

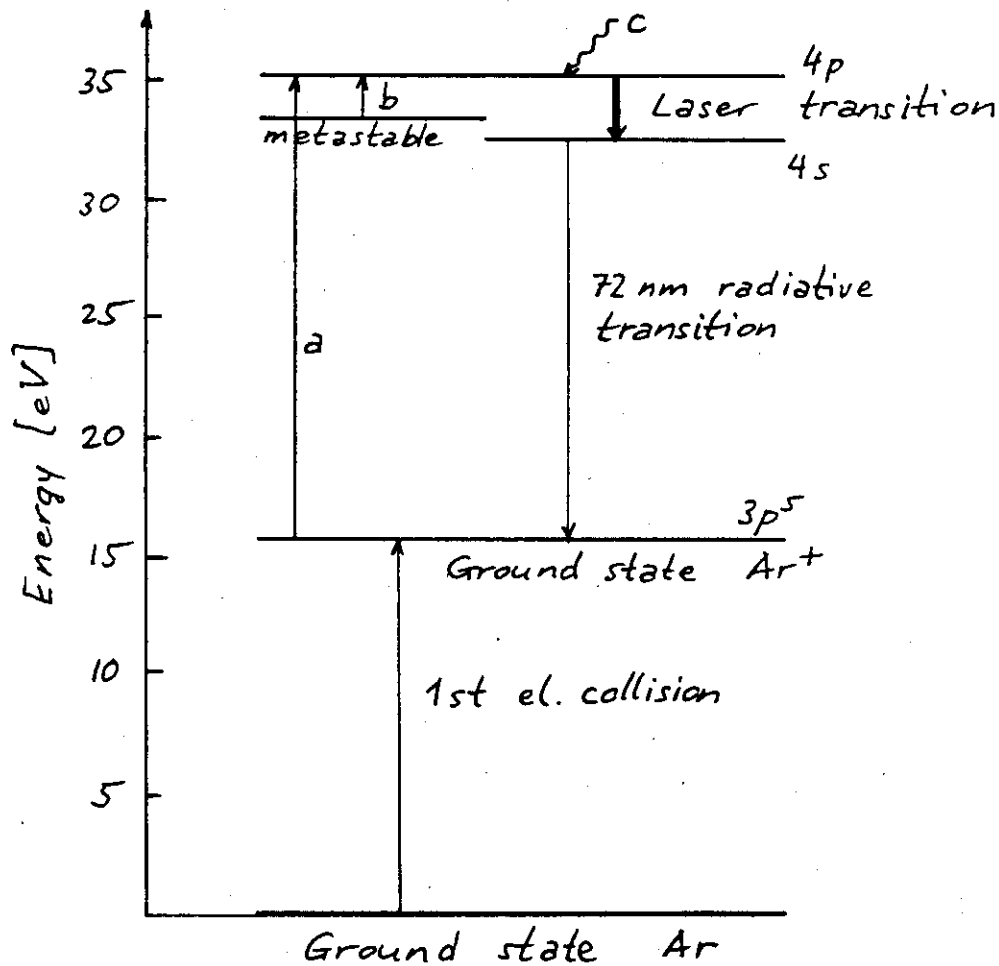
Parameter	Lasertype	Copper	Gold
Wavelength [nm]		510.6/578.2	627.8
Average Power [W]		60	9
Pulse Energy [mJ]		≤ 10	1.5
Pulse Duration [ns]		15-60	15-60
Peak Power [kW]		≤ 300	60
Repetition Rate [kHz]		5-15	6-8
Beam Diameter [mm]		42	42
Beam Divergence [mrad] (with unstable resonator)		0.6	0.6

Argon Ion (Ar⁺)-Laser

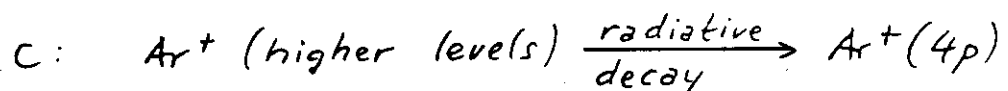
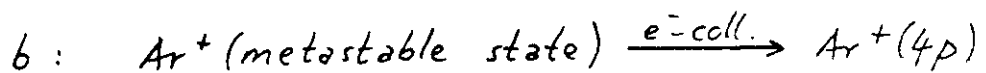
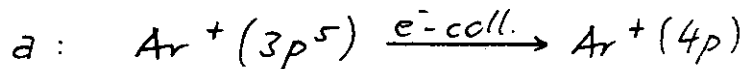
Widely used ion laser

Energy level diagram

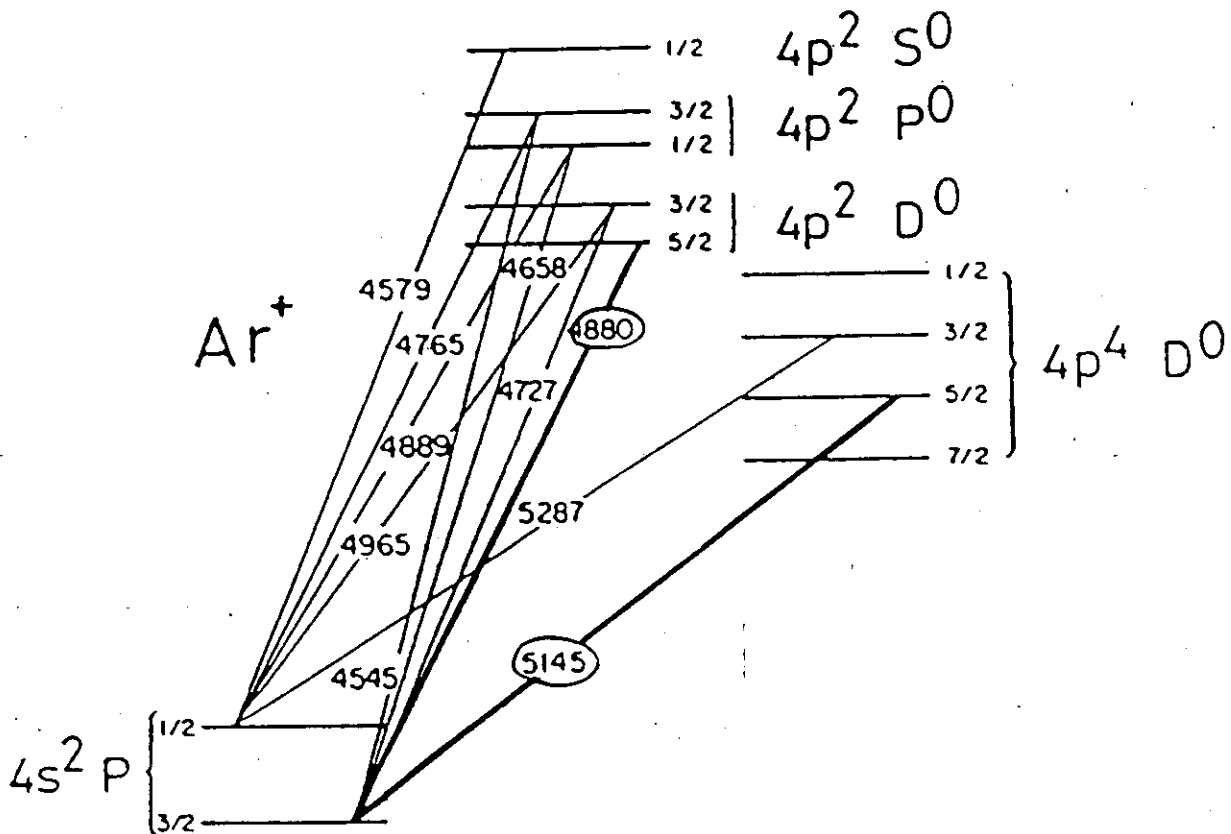
Laser transitions between highly excited levels of the argon ion



Excitation processes a, b, c:



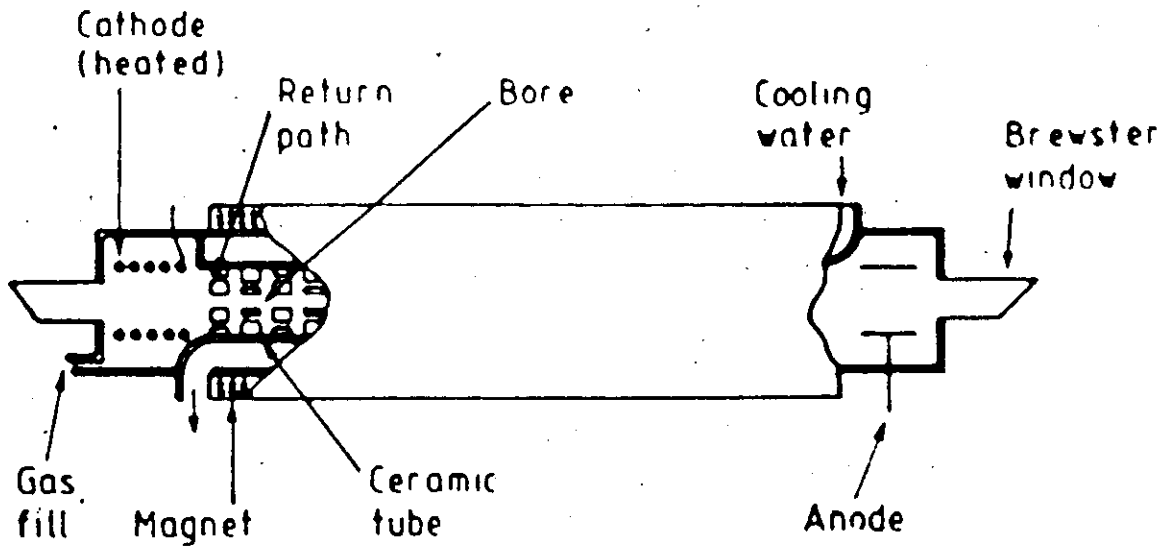
Laser transitions of the Ar⁺-Laser



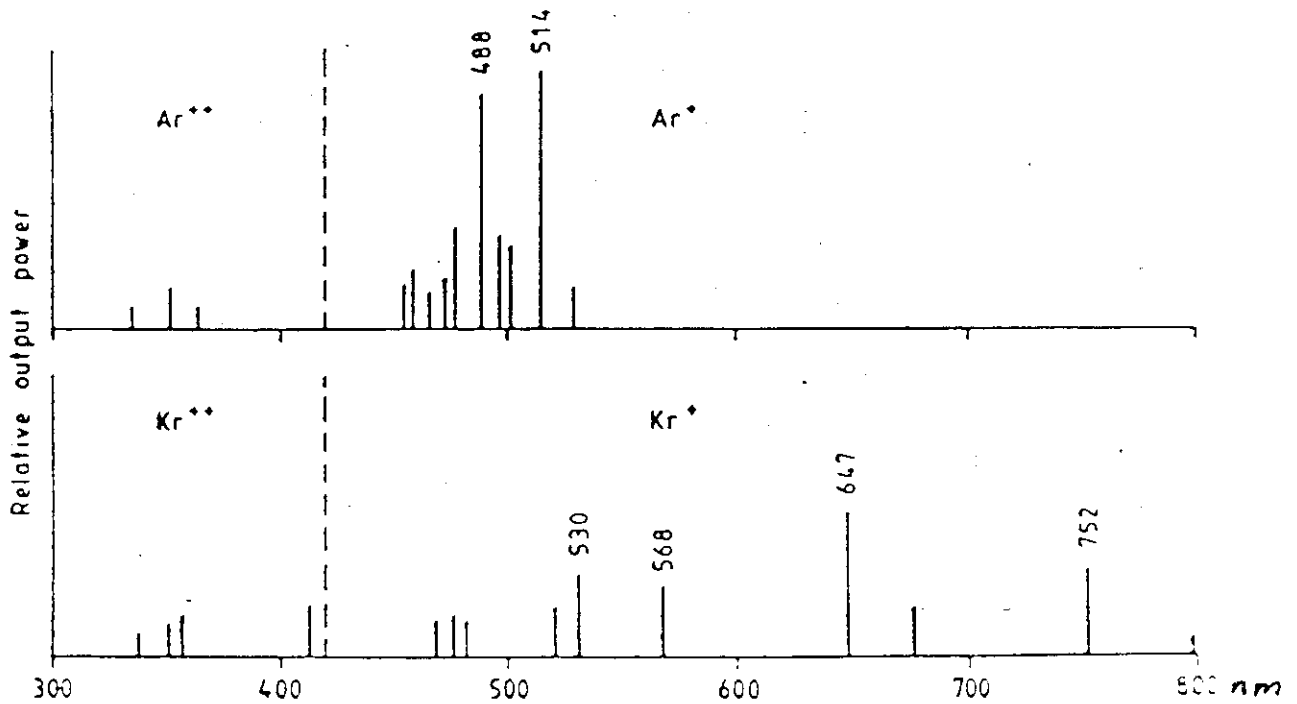
Operation characteristics

- Gas pressure : mbar
- Kind of gas : pure argon
- Gas discharge : hot cathode, longitudinal,
dc, high current density (1kA/cm²) --> special
design of ion laser tubes
- Laser power : several Watts
- Total efficiency : ca. 0.1 %

Construction of laser tube



Emission wavelengths of rare gas ion lasers



Neon (Ne) [nm]	Argon (Ar) [nm]	Krypton (Kr) [nm]	Xenon (Xe) [nm]
332,4	351,1*	350,7*	460,3
334,5	363,8*	356,4*	541,9
337,8	418,3*	406,7*	597,1
339,3	454,5	413,1*	627,1
371,3	457,9	415,4*	714,9
	465,8	468,0	782,8
	472,7	476,2	798,8
	476,5	482,5	871,6
	<u>488,0</u>	520,8	905,9
	496,5	530,9	969,9
	501,7	568,2	
	<u>514,5</u>	<u>647,1</u>	
	528,7	676,4	
	1092,3	752,5	
		793,1	
		799,3	

Excimer Lasers

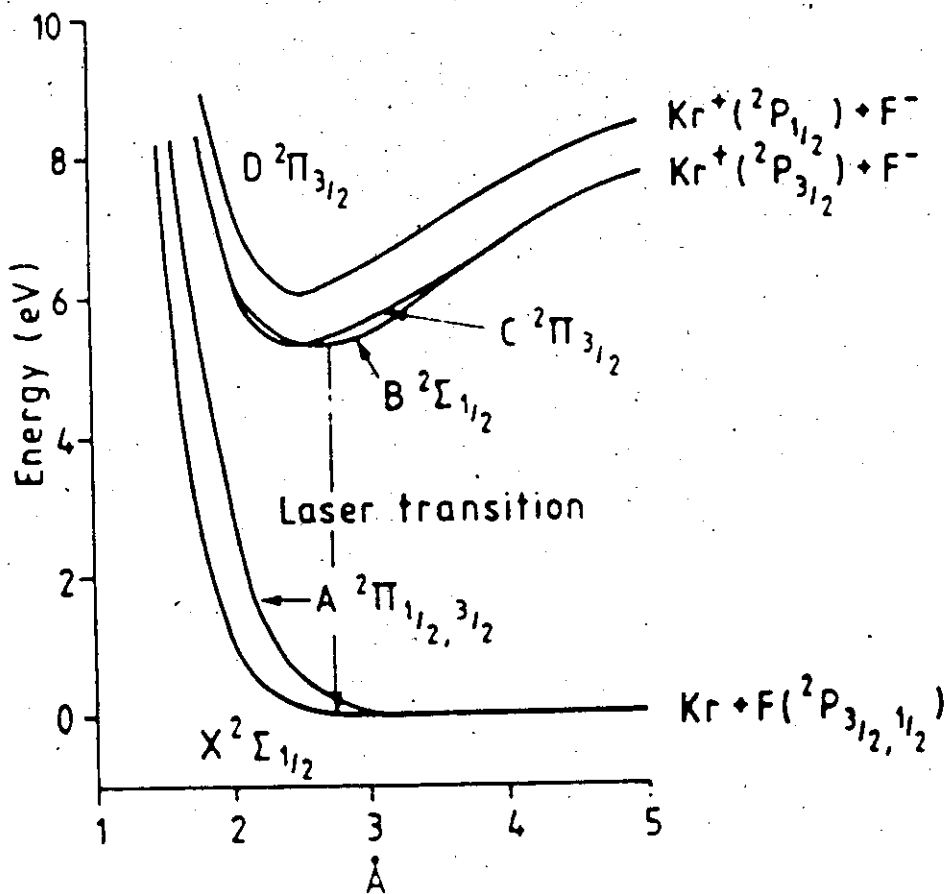
Most intense UV light sources, only pulsed operation

Excimer: excited di-or triatomic complexes,
commonly rare gas halides

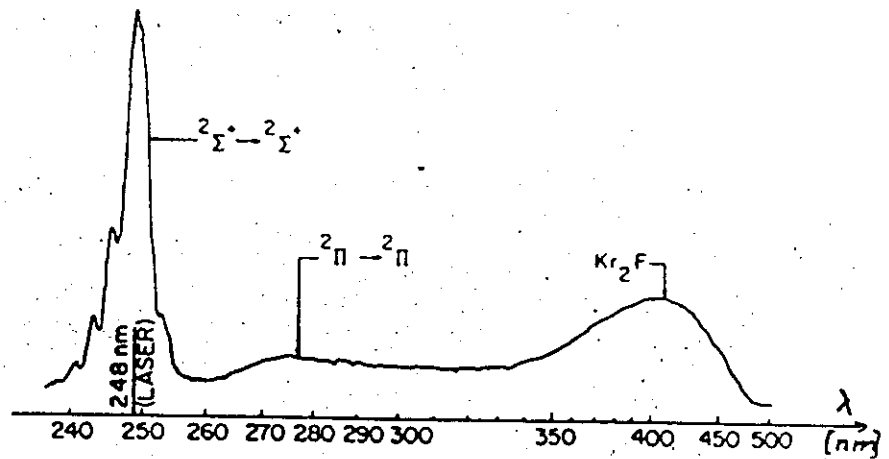
Energy level diagram

Laser transitions between bound excited electronic state and repulsive electronic ground state

Example: KrF

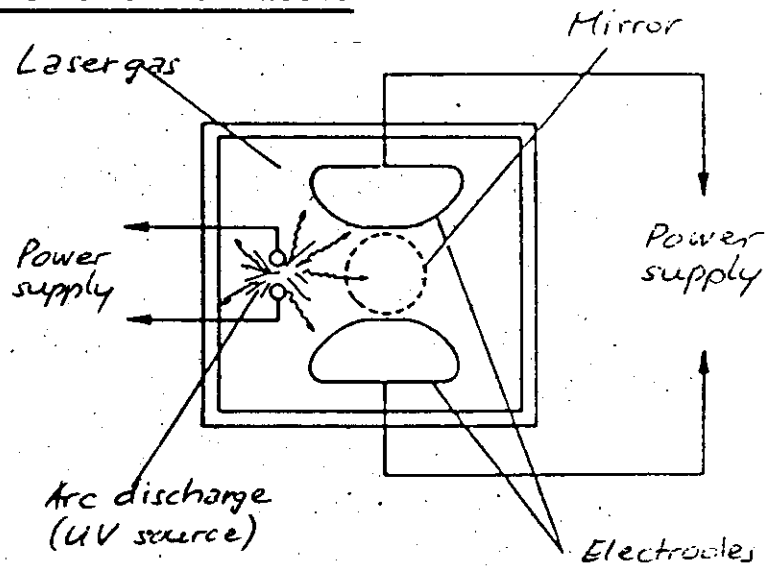


Fluorescence spectrum for $p = 3.5$ bar

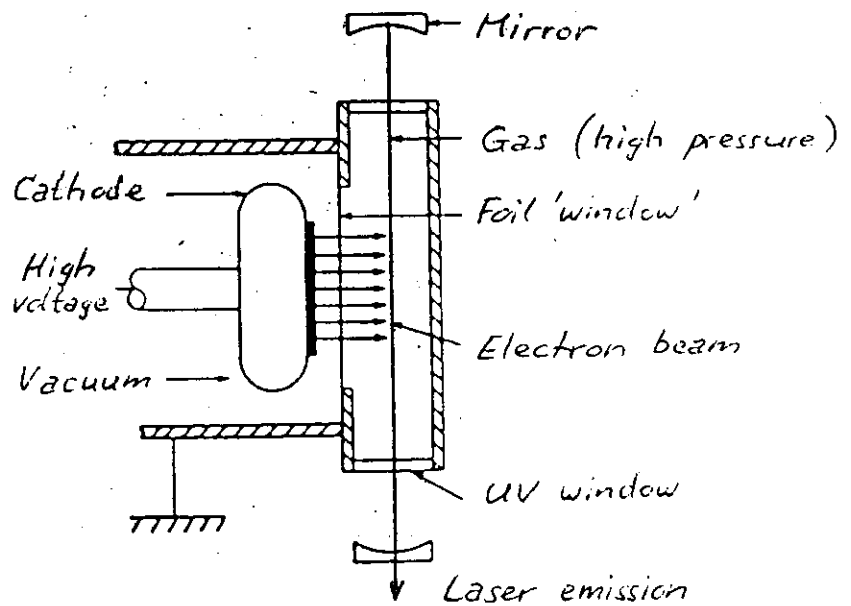


Construction of excimer lasers

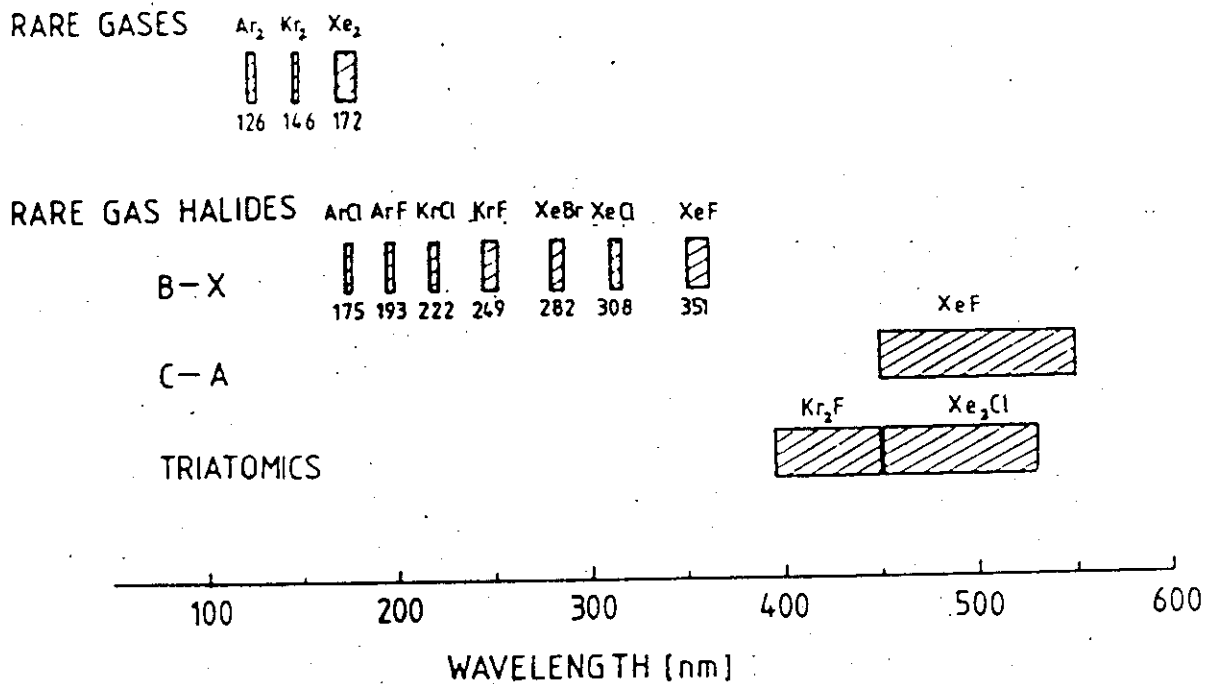
High-pressure transverse gas discharge



Electron-beam pumped



Emission wavelengths of rare gas and rare-gas halide excimer lasers

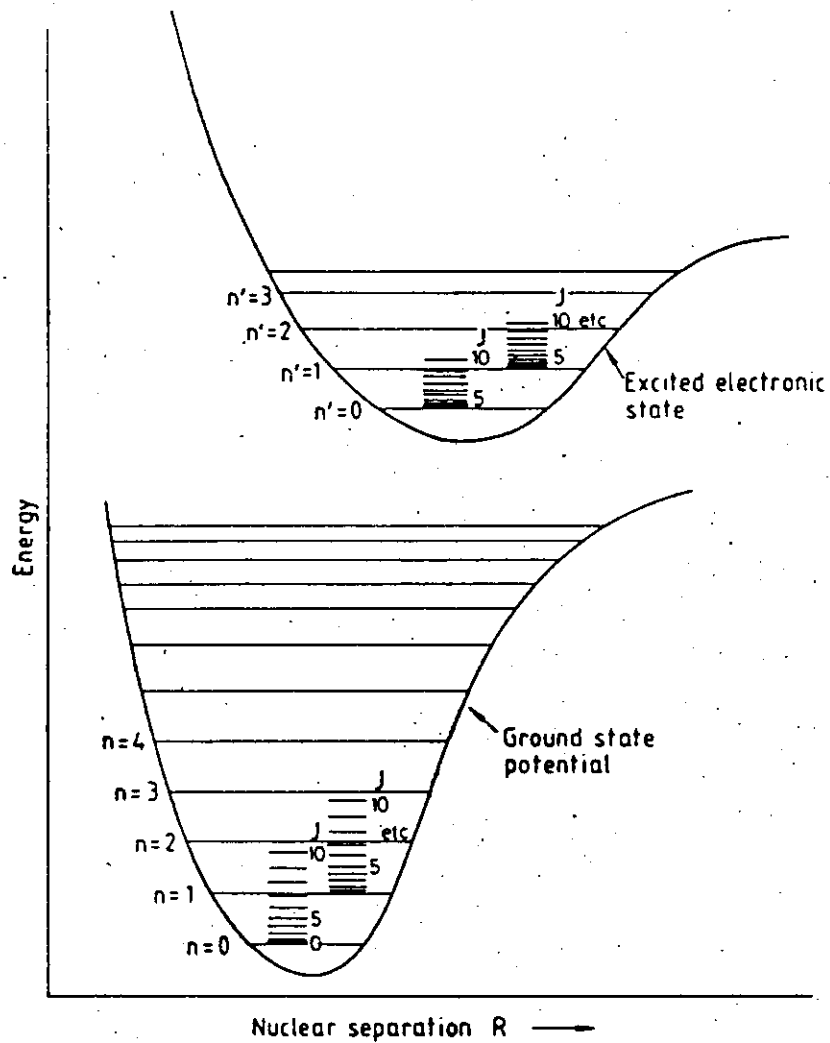


Typical data of commercial excimer lasers

Parameter	Laser Medium			
	ArF	KrF	XeCl	XeF
Wavelength [nm]	193	249	308	351
Pulse energy [mJ] (at 1Hz)	500	1000	500	500
Pulse duration [ns]	14	15	13	14
Peak power [MW] (at 1Hz)	10	15	9	6
Repetition rate [Hz]	≤ 80	≤ 100	≤ 150	≤ 100
Average power [W]	10	20	10	6

Molecular Gas Lasers

Energy levels of a molecule and possible laser transitions



Different Types according to laser transitions:

- i) Vibronic laser transitions between vibrational levels belonging to different electronic states.
Emission: UV to visible
Example: N_2 Laser ($\lambda = 337 \text{ nm}$)

ii) Vibrational-rotational laser transitions between different vibrational and rotational levels of the electronic ground state.

Emission: mid IR to FIR (5 to 350 μm)

Examples: CO_2 Laser ($\lambda = 9$ to $11 \mu\text{m}$)

CO Laser ($\lambda = 5$ to $6 \mu\text{m}$)

iii) Rotational laser transitions between different rotational levels within a vibrational state of the electronic ground state.

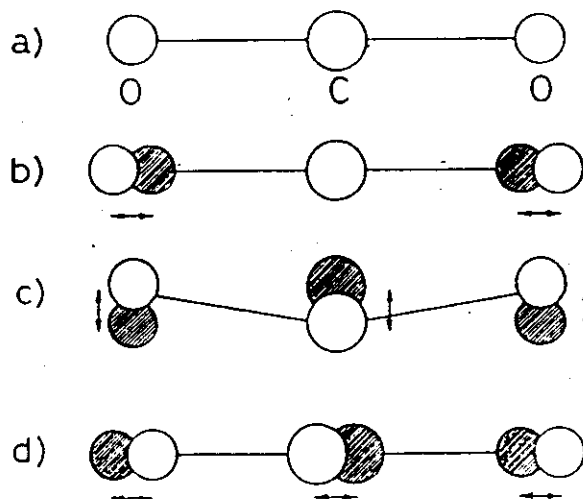
Emission: FIR (25 μm to 1 mm)

Example: CH_3F -Laser ($\lambda = 496 \mu\text{m}$)

Carbon dioxide (CO_2)-Laser

- Widely used molecular gas laser
- Line-tunable emission in mid-IR
- High power and efficiency

Fundamental modes of vibration for a CO_2 molecule

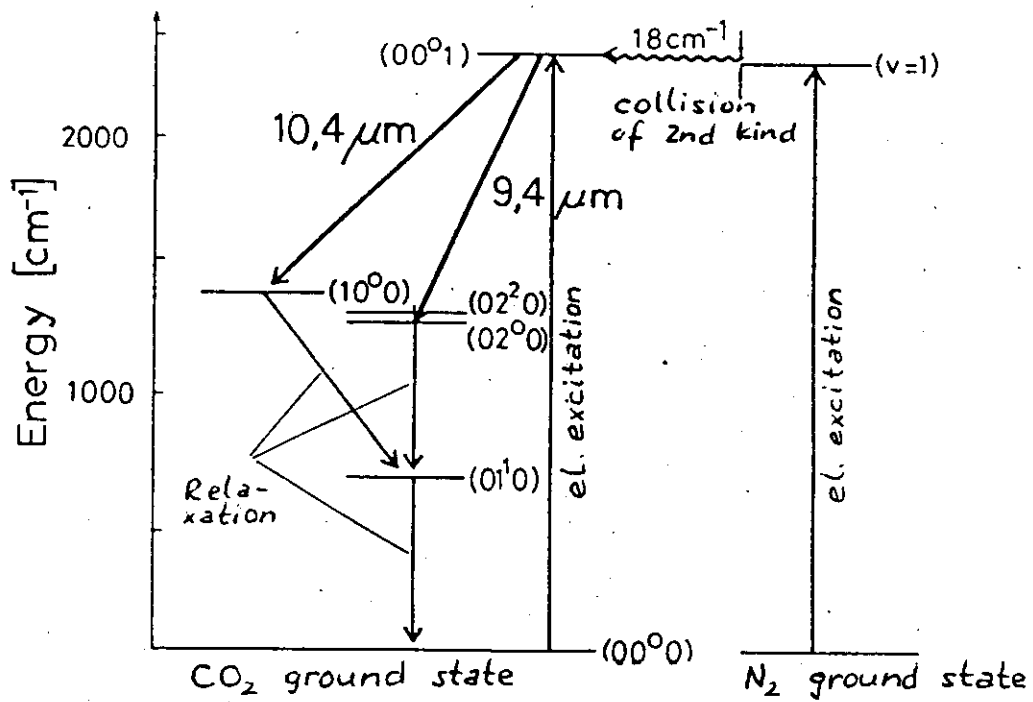


- a) symmetric stretching mode ν_1 ($n_1, 0^\circ, 0$)
 b) bending mode ν_2 ($0, n_2^l, 0$)
 c) asymmetric stretching ν_3 ($0, 0^\circ, n_3$)

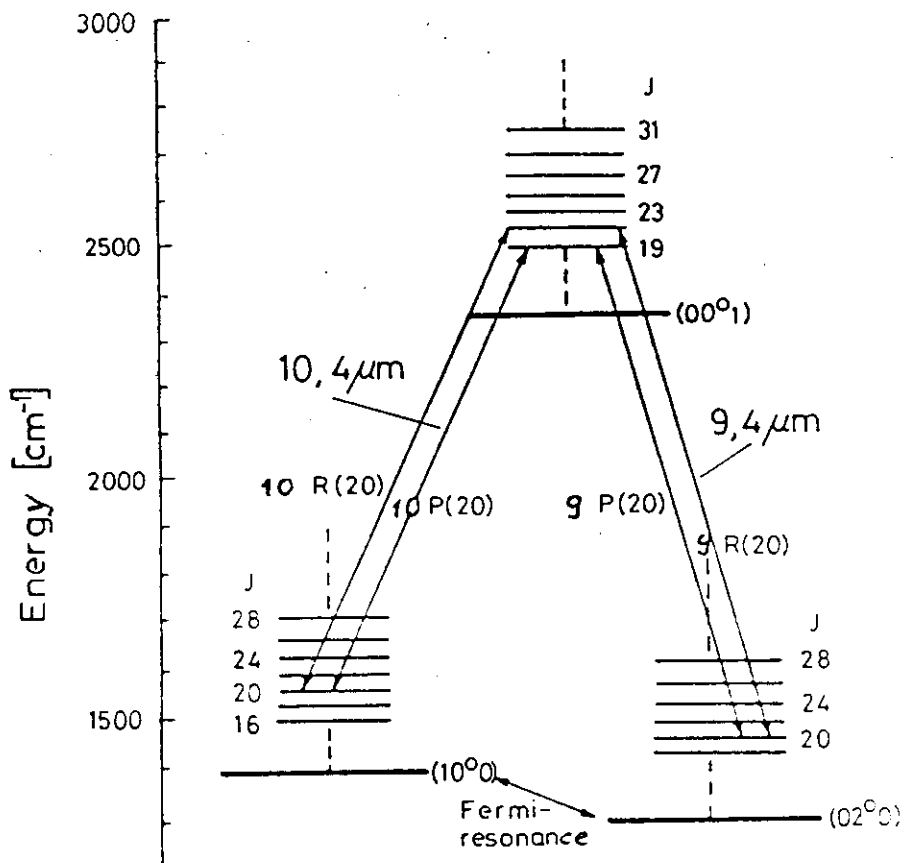
$$E_{\text{vib}} = (n_1 + 1/2) h\nu_1 + (n_2 + 1) h\nu_2 + (n_3 + 1/2) h\nu_3$$

Energy level diagram

Vibrational - rotational laser transitions within the electronic ground state of the CO₂ molecule

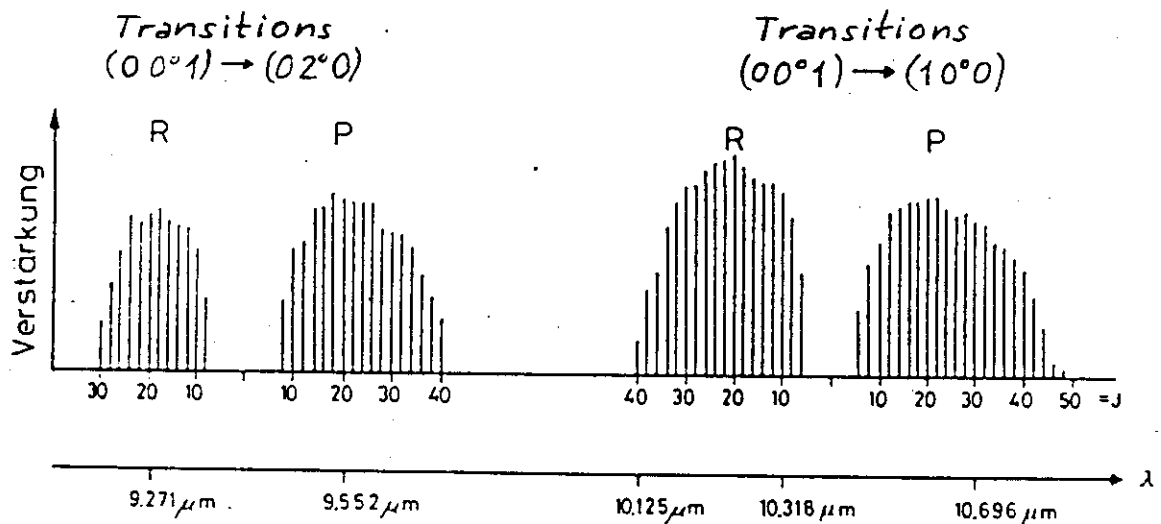


Vibrational - rotational laser transitions



Emission spectrum of CO₂ laser:

grating tunable on ca. 80 transitions, e.g. 10 P(20), 9R(16), etc.



CO₂ - laser constructions

Most types are gas-discharge lasers:

- Lasers with slow axial gas flow
- Sealed-off lasers
- Waveguide lasers
- Lasers with fast axial or transverse flow
- Transversely Excited Atmospheric Pressure (TEA) Laser
- Continuously tunable high pressure lasers
- Gasdynamic lasers

Operation characteristics

- Gas pressure : \sim mbar (longitudinal discharge) -
- : \sim 100 mbar (waveguide)
- : $>$ 1bar (TEA)
- Gas mixture : CO₂: N₂: He \sim 1:1:8
- Gas discharge : dc, rf, pulsed, TEA
- Laser power : W to $>$ 20 kW cw
- : kW to TW pulsed
- Total efficiency : $\eta \approx 10\%$!

Typical data of CO₂ laser types

Laser type	Excitation	Operation	Gain	Power	Pulse parameter		
					Energy	Peak power	Pulse duration
Slow axial gas flow	dc discharge	cw	≈ 5%/cm	≤ 80W/m			
	pulsed disch.	pulsed			1J/l	kw/m	≥ 100 Hz
	Q-switched	pulsed				10 kw/m	≤ 1 kHz / ≤ 100kHz
sealed-off waveguide	discharge, rf	cw		≤ 60W/m			
	discharge, rf	cw	~ 8.5%/cm	~ 0.2W/cm			
fast gas flow	discharge	cw	≤ 6%/cm	> 1kW/m			
TEA	discharge with UV preioniz.	pulsed			> 5J/l	MW-GW	≤ 1 Hz sealed ≤ kHz gas flow
	discharge with e-beam preioniz.	pulsed			50J/l		
Gasdynamic	adiabatic expansion	cw pulsed		≤ 100kW	≥ 10J	≈ kW	≈ μs ≈ ms

Applications of Gas Lasers

HeNe Laser

- Alignment
- Metrology
- Bar Code scanner
- Interferometry and optical inspection
- Holography
- Video disk memories
- Medicine / Cosmetics

Copper- and Gold- Vapor Laser

- Pump laser for dye lasers
- High-speed photography
- Resistor trimming
- Medicine (photodynamic therapy)

Ion Lasers

- Pump laser for cw dye lasers and some tunable solid state lasers
- Laser printers
- Holography
- Medicine (dermatology, surgery, ophthalmology)
- Laser entertainment

Excimer Lasers

- Pump laser for pulsed dye lasers
- Micromachining (e.g. electronic printed circuits)
- strong UV source (e.g. for photochemistry)
- Medicine (e.g. radial keratotomy of cornea)

CO₂ - Lasers

- Material processing of all kinds (cutting, welding, drilling, marking, hardening)
- Resistor trimming
- Analytical applications
- Laser surgery

