



INTERNATIONAL ATOMIC ENERGY AGENCY
UNITED NATIONS EDUCATIONAL, SCIENTIFIC AND CULTURAL ORGANIZATION
INTERNATIONAL CENTRE FOR THEORETICAL PHYSICS
I.C.T.P., P.O. BOX 586, 34100 TRIESTE, ITALY, CABLE: CENTRATOM TRIESTE



①

SMR.550 - 24

SPRING COLLEGE IN MATERIALS SCIENCE ON
"NUCLEATION, GROWTH AND SEGREGATION IN MATERIALS
SCIENCE AND ENGINEERING"

(6 May - 7 June 1991)

TRANSPORT PROCESSES
(INCLUDING RADIATION ENHANCED DIFFUSION)

Part II

Radiation-Induced and
Radiation-Enhanced Diffusion,
and Related Phenomena

W. FRANK
Max-Planck-Institut für Metallforschung
Institut für Physik
Heisenbergstrasse 1
7000 Stuttgart 80
Germany

These are preliminary lecture notes, intended only for distribution to participants.

Thermally Activated Diffusion in Solids

Diffusion in Thermal Equilibrium

Direct diffusion:

$$D = \underbrace{g \alpha^2}_{D_0} \gamma_0 \exp(S^M/k) \exp(-H^M/kT)$$

Indirect diffusion via vehicles v ($= V$ or I):

$$D_v^s = f_{v,v} D_0 G_v^{eq}$$

$$D_{v,v} = D_{v,0} \exp(-H_{v,v}^M/kT)$$

$$G_v^{eq} = \exp(S^F/k) \exp(-H^F/kT)$$

Diffusion under Non-Equilibrium Conditions

I. Mobility-enhanced/retarded diffusion (e.g., radiation-induced diffusion)

Direct diffusion: $D \rightarrow D^*$ ($H^M, D_0 \rightarrow H^{M*}, D_0^*$)

Indirect diffusion: $D_v^s \rightarrow D_v^{s*}$ ($H_{v,v}^M, D_{v,0} \rightarrow H_{v,v}^{M*}, D_{v,0}^*$)

II. Concentration-enhanced/retarded diffusion (e.g., radiation-enhanced diffusion)

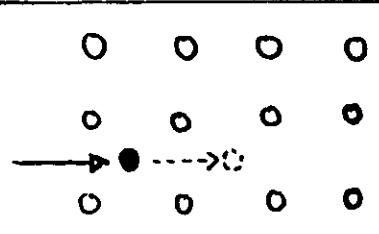
Only possible for indirect diffusion: $G_v^{eq} \rightarrow G_v^*$

Mechanisms of Mobility-Enhanced Diffusion

Diffusion

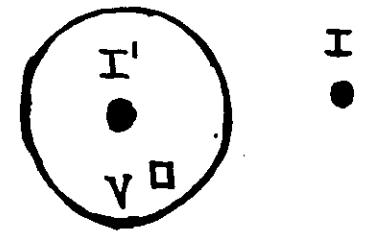
1. Collision-enhanced mobility

1.1. Direct collision displacement



- a) very unlikely
- b) practically T-independent
- c) strongly dependent on crystallographic direction

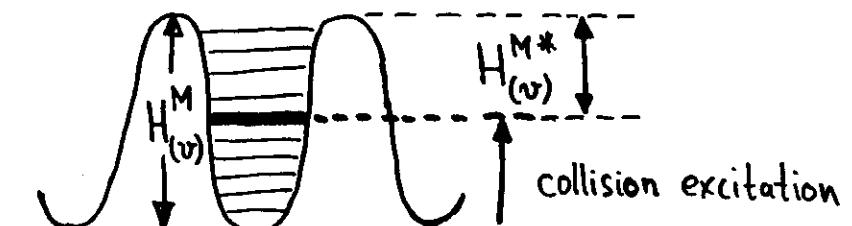
1.2. Indirect collision displacement



- a) seeming displacement of self-interstitial ($I' \rightarrow I$)
- b) fairly effective, since spontaneous recombination volume $\approx 10^4$ at.vol.
- c) works also for subthreshold displacements
- d) works also for vacancies or foreign atoms
- e) T-dependent via recombination volume

* "Enhancement" includes "retardation" (negative enhancement)

1.3. Thermally assisted collision displacement via excited states of vibration



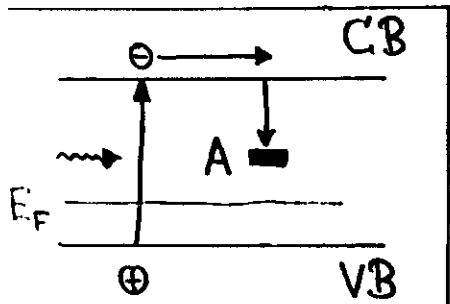
a) T-dependent

b) Example: Low-T-irradiation-induced recombination of V-I pairs

1.4. Mobility enhancement by local irradiation heating

Example: Low-T-irradiation-induced recombination of V-I pairs

2. Electronic-state-controlled mobility changes

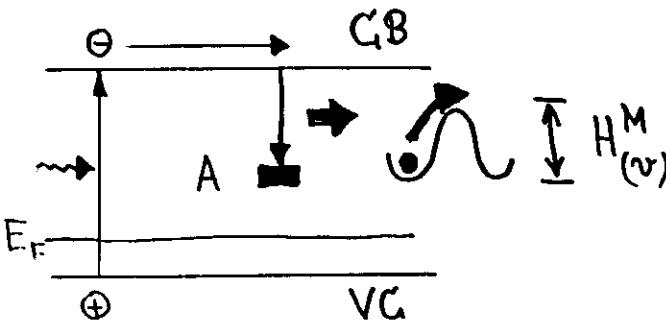


- a) restricted to non-metals (e.g., semiconductors)
- b) may arise from particle irradiation or illumination
- c) may involve change of charge state [see left]

and/or electronic excitation state and thus changes the defect size, the coupling to the matrix, and the geometrical

3. Mobility enhancement by electronic-energy release (restricted to non-metals, e.g., semiconductors)

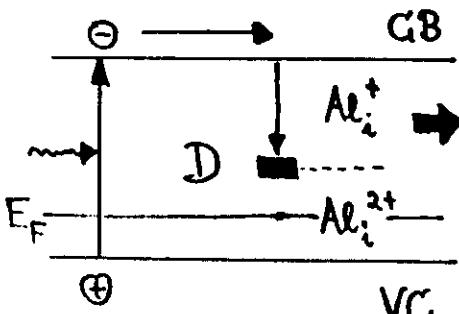
3.1. Direct energy-release mechanism



Examples : a) athermal migration of self-interstitials under irradiation or illumination in Si and Ge at $\sim 0\text{ K}$, indicated by $\text{Al}_i + \text{I} \rightarrow \text{Al}_i$

b) GaAs

3.2. Thermally assisted energy-release mechanism via excited states of vibration



$H^{M*}_{\text{Al}_i^+} = 0.27\text{ eV}$
excitation of Al_i^{2+}

Compare:
 $H^M_{\text{Al}_i^+} = 1.2\text{ eV}$

3.3. Bourgoin-Corbett-type mechanisms

Prerequisites:

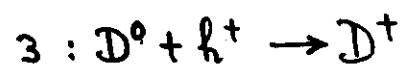
- a) coupling between charge state and geometrical configurations
- b) configurations in different charge states are centred on crystallographically different sites



- irradiation or illumination $\rightarrow e^-$ in CB, h^+ in VB



2: D^0 moves to its equilibrium position



4: D^+ moves to its equilibrium position

\Rightarrow random walk as a result of repeated changes of charge state

Phenomena of Concentration - Enhanced

Diffusion

1. Enhancement of the concentrations of intrinsic defects by irradiation

1.1. Spatially homogeneous defect concentrations

Enhancement of indirect diffusion (self-diffusion or diffusion of substitutional solutes):

$$D^s = f_V D_V C_V + f_I D_I C_I$$

Steady state ($D_V C_V = D_I C_I$):

$$D^s = (f_V + f_I) D_V C_V = (f_V + f_I) D_I C_I$$

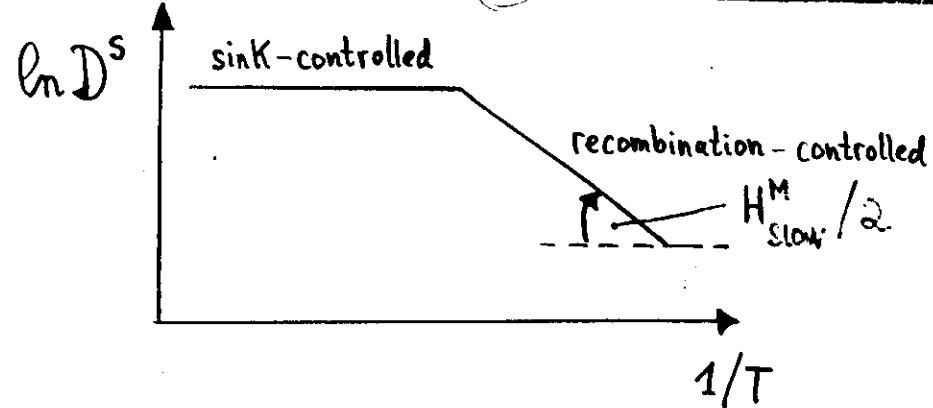
Major results of the Lomer-Dienes-Damask-Sizmann rate-equation treatment:

a) Sink-controlled case (high T, low $C_{V,I}$):

$$D^s \sim D_V C_V = D_I C_I \neq f(T)$$

b) Recombination-controlled case (low T, high $C_{V,I}$):

$$D^s \sim \exp\left(-H_{\text{slow}}^M / 2kT\right)$$



1.2. Spatially inhomogeneous defect concentrations (redistribution of substitutional solutes)

Potential mechanisms:

1) Formation of rapid pairs

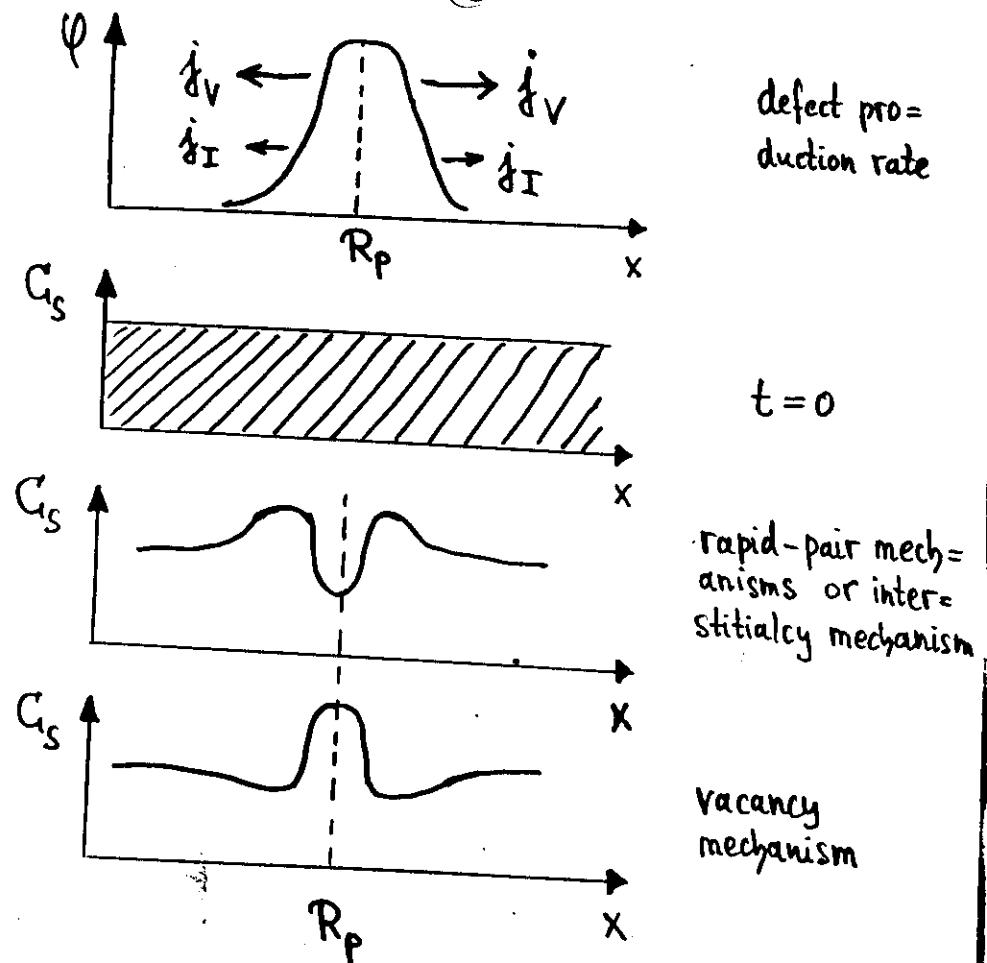
a) V-S pairs : $j_{V-S} = j_V = j_S$

b) I-S pairs : $j_{I-S} = j_I = j_S$

2) Inverse Kirkendall effects

a) V as vehicles : $j_V = - (j_M + j_S)$

b) I as vehicles : $j_I = (j_M + j_S)$



Example: B and P in Si give to a dip at $x = R_p$

⇒ rapid-pair mechanism or interstitialcy mechanism

(for discrimination see below)

2. Enhancement of the concentrations of intrinsic defects by chemical surface reactions

Examples: a) self-interstitial injection in Si by surface oxidation (SO)

b) vacancy injection in Si by surface nitridation (SN)

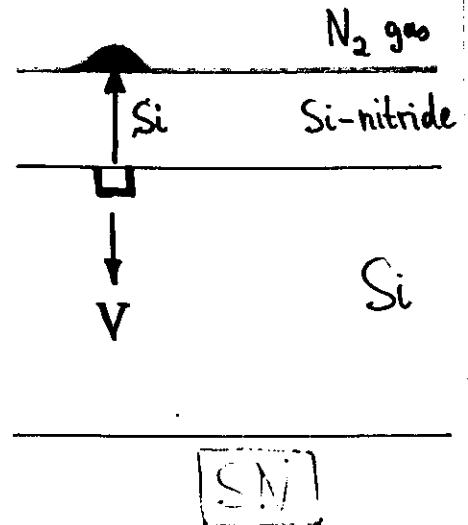
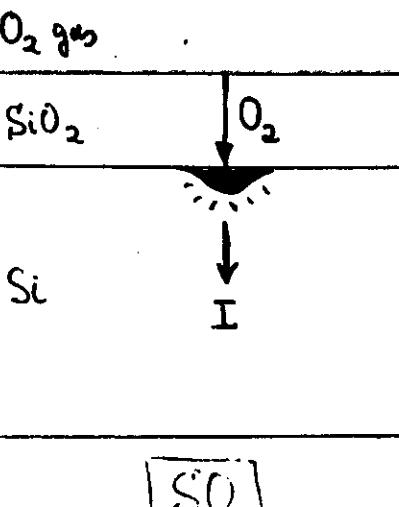
Experiments by Mizuo & Higuchi (≥ 1981) and by Fahey & Dutton (≥ 1986):

treatment	interstitial-type dislocation loops (TEM)	diffusion	
		B	Sb
SO	grow	enhanced	retarded
SN	shrink	retarded	enhanced

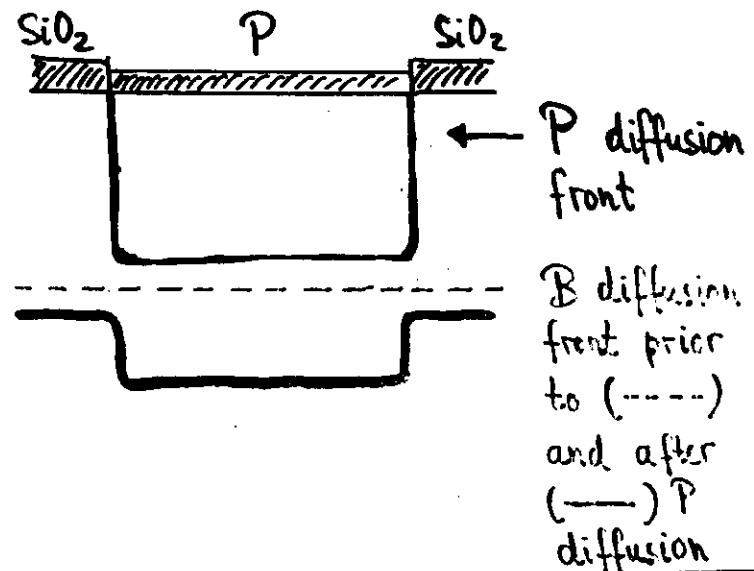
Requirements for compatibility of observations:

- 1) SO injects I
- 2) SN injects V
- 3) V & I coexist in thermal equilibrium
- 4) B diffuses via I
- 5) Sb diffuses via V

Mechanisms of SO and SN

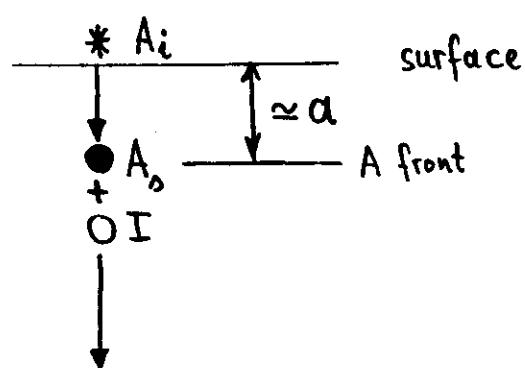


3. Generation of a self-interstitial supersaturation in silicon by the in-diffusion of P ("emitter-push" effect)

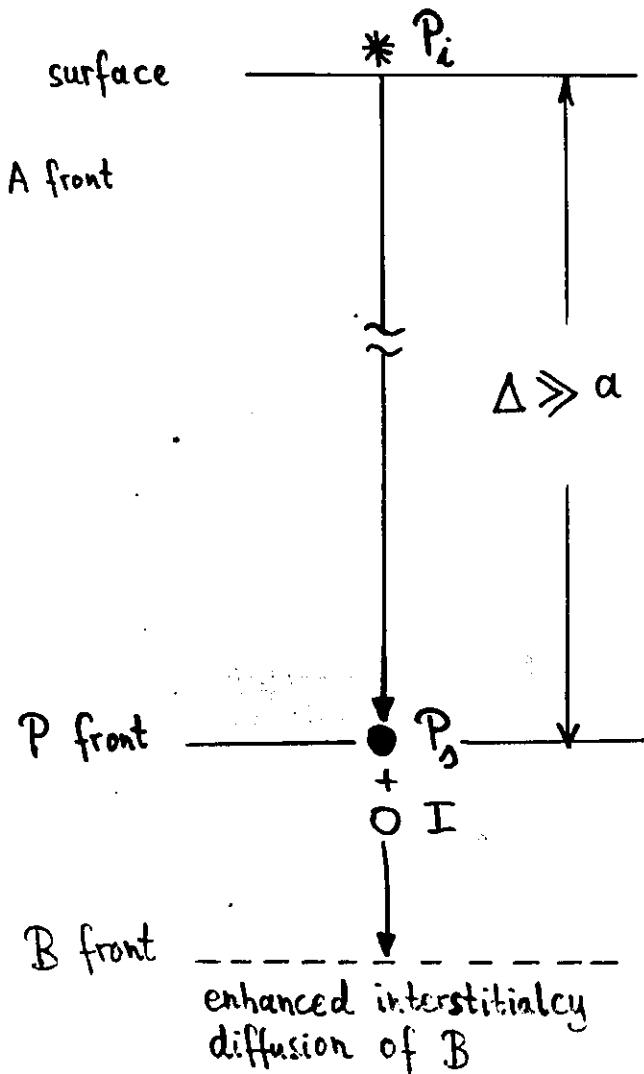


Explanation

interstitialcy
mechanism



Kick-out
mechanism



Kick-out diffusion is even more pronounced
for Au in Si $[\Delta(Au_i) > \Delta(P_i)] \triangleright$

