



INTERNATIONAL ATOMIC ENERGY AGENCY
UNITED NATIONS EDUCATIONAL, SCIENTIFIC AND CULTURAL ORGANIZATION
INTERNATIONAL CENTRE FOR THEORETICAL PHYSICS
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UNITED NATIONS INDUSTRIAL DEVELOPMENT ORGANIZATION



INTERNATIONAL CENTRE FOR SCIENCE AND HIGH TECHNOLOGY

c/o INTERNATIONAL CENTRE FOR THEORETICAL PHYSICS 34100 TRIESTE (ITALY) VIA GRIGNANO, 9 (ADRIATICO PALACE) P.O. BOX 196 TELEPHONE 0432/2472 TELEFAX 0432/2473 TELEX 420400 IAP I

H4.SMR/676-12

**SECOND SCHOOL ON THE USE OF SYNCHROTRON
RADIATION IN SCIENCE AND TECHNOLOGY:
"JOHN FUGGLE MEMORIAL"**

25 October - 19 November 1993

Miramare - Trieste, Italy

Fresnel Based Optics and Microfabrication

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**Fresnel Based Optics
and
Microfabrication**

**Institute of Microelectronics Technology (IMT)
Russian Academy of Science**

**Chernogolovka, Moscow district,
Russia**

The lecture scope:

1. Optical properties of the materials in x-ray region.
2. Grazing incidence optics.
3. Fresnel zone plates.
4. Fourier x-ray optics.
5. Multilayer mirrors.
6. Bragg-Fresnel soft x-ray optics.
 - a) Multilayer gratings
 - b) Modulated Optics
 - c) Bragg-Fresnel lenses
 - d.) Fluorescence microprobe
7. Microfabrication technique.

Optical Properties of Materials in X-ray Region

Complex optical index:

$$n = 1 - \delta + i\beta$$

$$\delta = r_e \lambda^2 N_g f_1 / (2\pi) \quad \beta = r_e \lambda^2 N_g f_2 / (2\pi)$$

Where: f_1 and f_2 are atomic scattering factors;

r_e - the classical electron radii,

N_g - the number of atoms in unit volume.

Example:

For SILICON at the wavelength of 0.15 nm:

$$\delta = 7.56 \times 10^{-6}, \quad \beta = 1.7 \times 10^{-7},$$

For TUNGSTEN at the wavelength of 0.15 nm:

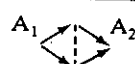
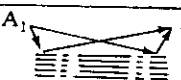
$$\delta = 4.57 \times 10^{-5}, \quad \beta = 7.56 \times 10^{-6},$$

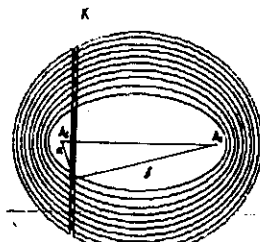
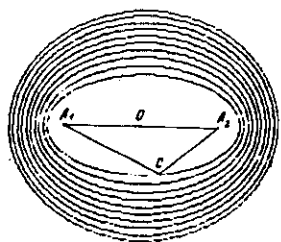
V.V. Aristov, A.I. Erko, V.V. Martinov, 1988

REVUE DE PHYSIQUE APPLIQUÉE

N° 10

le I.

	Grazing incidence optics 1952	Fresnel optics 1952	Bragg-Fresnel optics 1986
cal scheme			
	$\varphi_{kp} = \sqrt{\Delta n}$	$f = \frac{r_1^2}{\lambda}; r_N = N \lambda f + \frac{N^2 \lambda}{4}; N - 1 < \frac{[k_1 \cdot r]^2}{r_1} + \frac{[k_2 \cdot r]^2}{r_2} \leq N$	
omatic aberrations	—	λ	none, the image is formed in a reflected wavelength range
iting resolution a_{max}	limiting by strong aberrations at a grazing incidence $\sim 1 \mu m$	50 - 100 nm $a_{max} = 2 \lambda / (1 - n)^{1/2}$	determined by technological possibilities and reaches 10 nm when using bending substrates
imum angular ture φ_{max}	$\varphi_{max} < \varphi_{kp}$	$\varphi_{max} = \frac{1}{2} (1 - n)^{1/2}$	determined by technological possibilities
ibility of amp- s and phase lations	none	none	possible
ibility of hybrid me fabrication	none	none	switching and controlling of an X-ray signal by electrical and sound signals is possible
ibility of fabri- n of different y optical ents	fabrication of focusing and dispersive elements is possible	fabrication of lenses and gratings is possible	fabrication of lenses, modulators and mirrors is possible



— Rotational ellipsoids which represent equal

Grazing Incidence Optics. Total External Reflection.

The critical angle value:

$$n = 1 - \delta = \sqrt{1 - \theta_c^2}$$

$$\theta_c = 2\delta^2$$

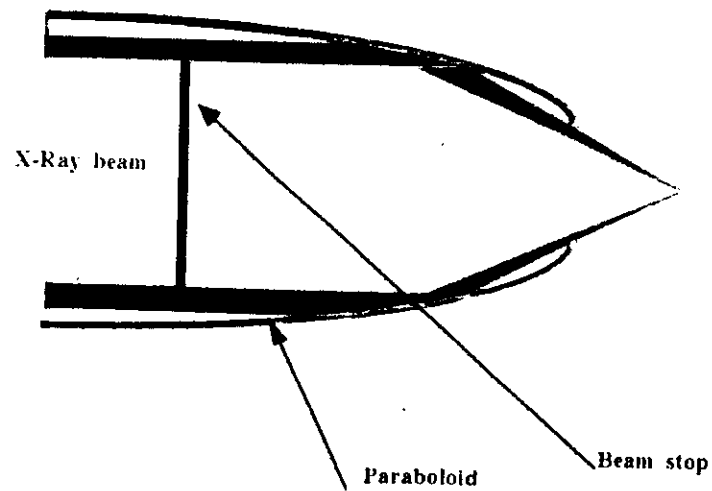
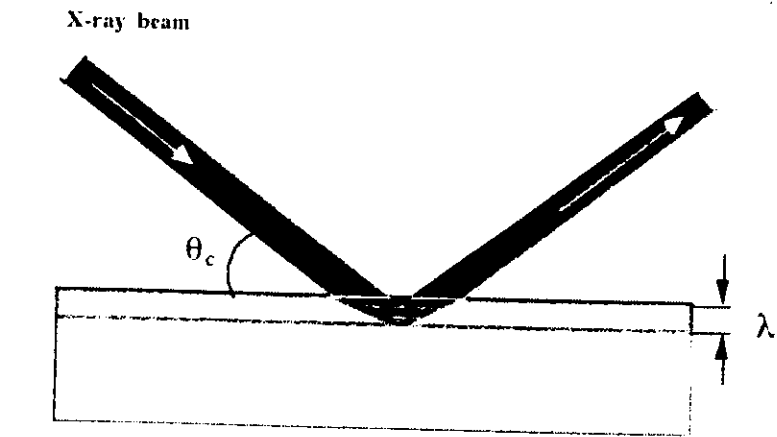
fresnel reflection coefficients:

$$R_p = \frac{n \sin \theta_1 - \sin \theta_2}{n \sin \theta_1 + \sin \theta_2} \quad R_t = \frac{\sin \theta_1 - n \sin \theta_2}{\sin \theta_1 + n \sin \theta_2}$$

Applications:

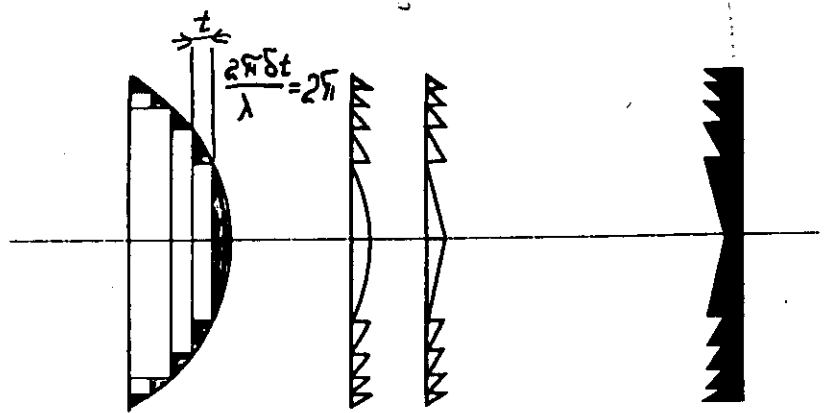
Mirrors,
Reflection Gratings,
Focusing devices,
Capillary Optics

Total external reflection optical systems



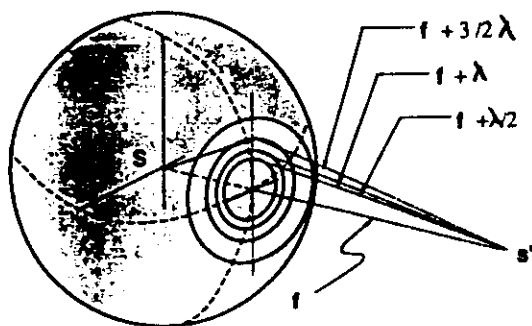
3. Fresnel zone plates.

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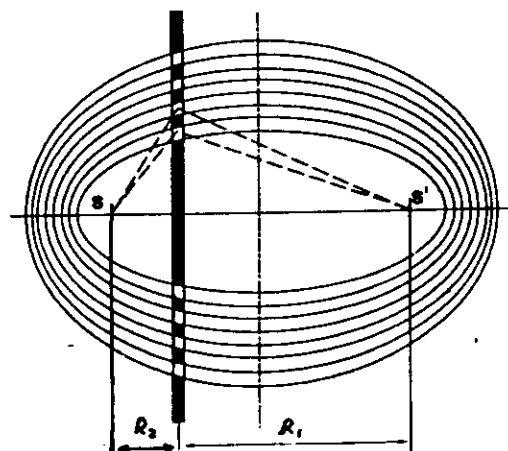
Fresnel's light house lens
(Kinoform)

X-Ray Lens

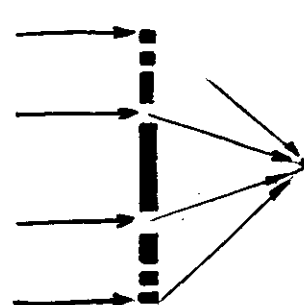
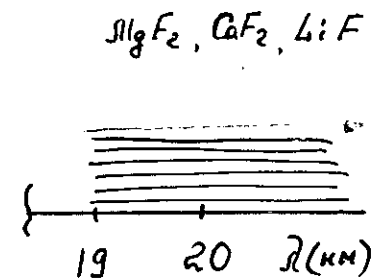
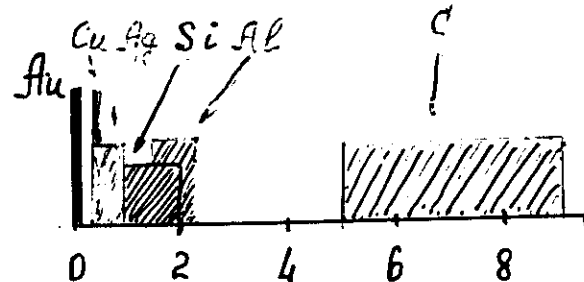


Fresnel's zones

Fresnel's zone lens

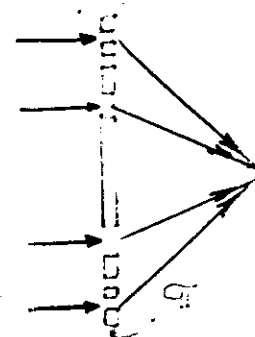


$$\frac{1}{R_1} + \frac{1}{R_2} = \frac{1}{F}$$



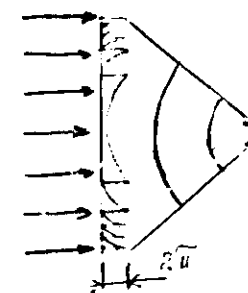
Amplitude

$$\epsilon_{ff} \leq 10\%$$



Phase

$$\epsilon_{ff} \sim 40\%$$



Kinoform

$$\epsilon_{ff} \sim 100\%$$

Optimal phase shift can be calculated:

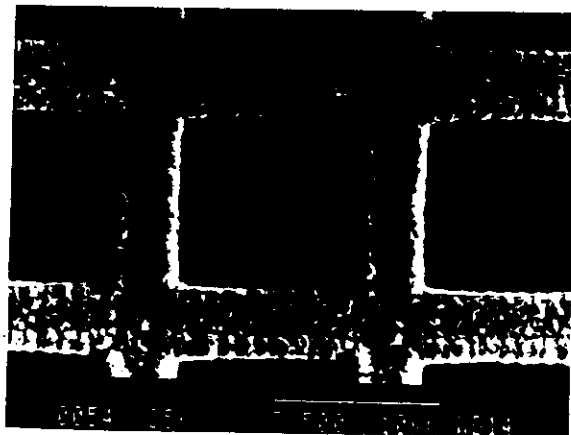
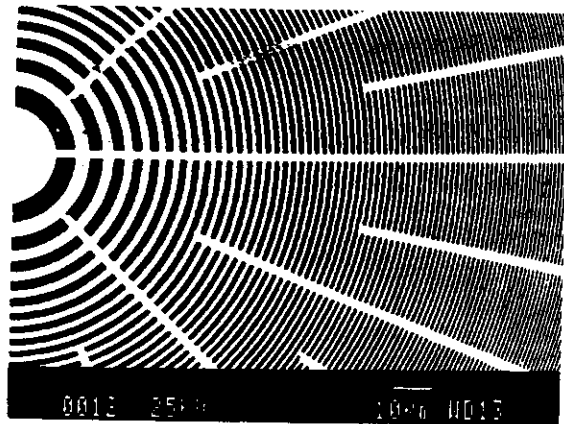
$$2 \sin \Delta \varphi_{opt} + 2 \chi \cos \Delta \varphi_{opt} = 2 \chi \exp \{ \chi \Delta \varphi_{opt} \}$$

$$\text{where } \chi = \beta / \delta$$

Efficiency:

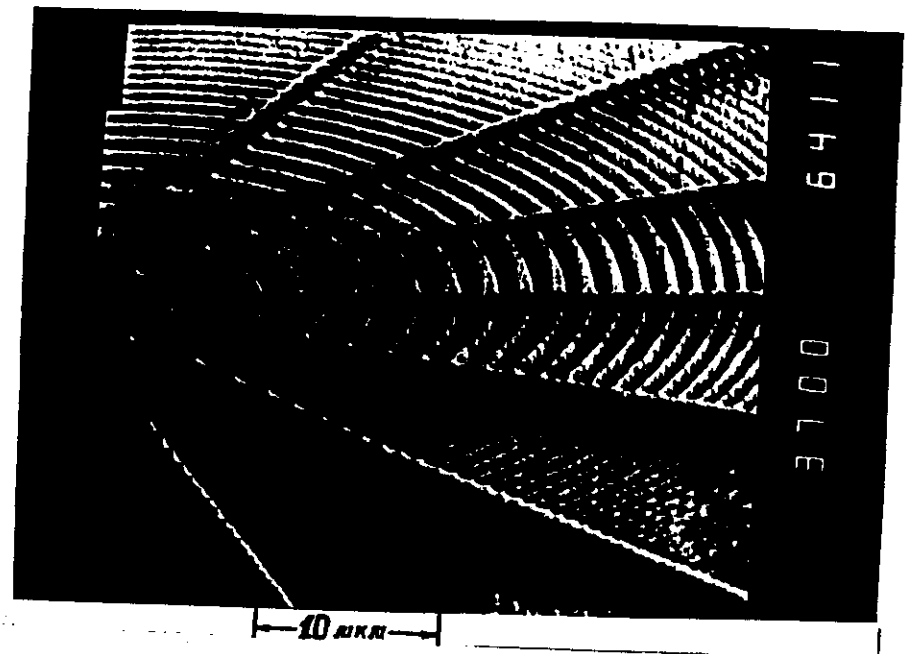
$$\frac{I_1}{I_0} = \frac{[1 + \exp \{ -\chi \}]^2}{\gamma^2}$$

FREE-STANDING GOLD ZONE PLATE



FREE-STANDING GRATING

Made in IMT RAS.



FREE-STANDING CIRCULAR SILICON ZONE PLATE.

THICKNESS - 2.3μ

FOCAL LENGTH AT $0.834 \text{ nm} - 5 \text{ cm}$.

Theoretical efficiency - 36% at $\lambda = 8.34 \text{ \AA}$

Made in IMT RAS

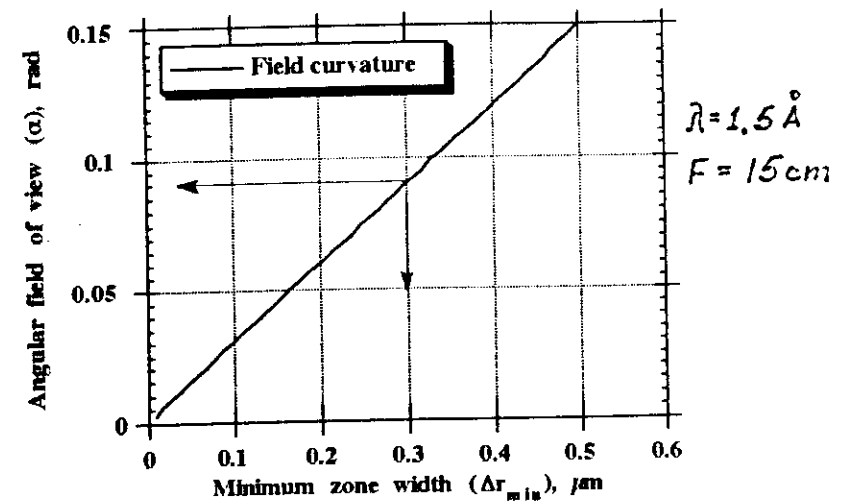
Fresnel zone plates

The main formula:

$$r_n = \sqrt{NF\lambda + \frac{N^2\lambda^2}{4}}$$

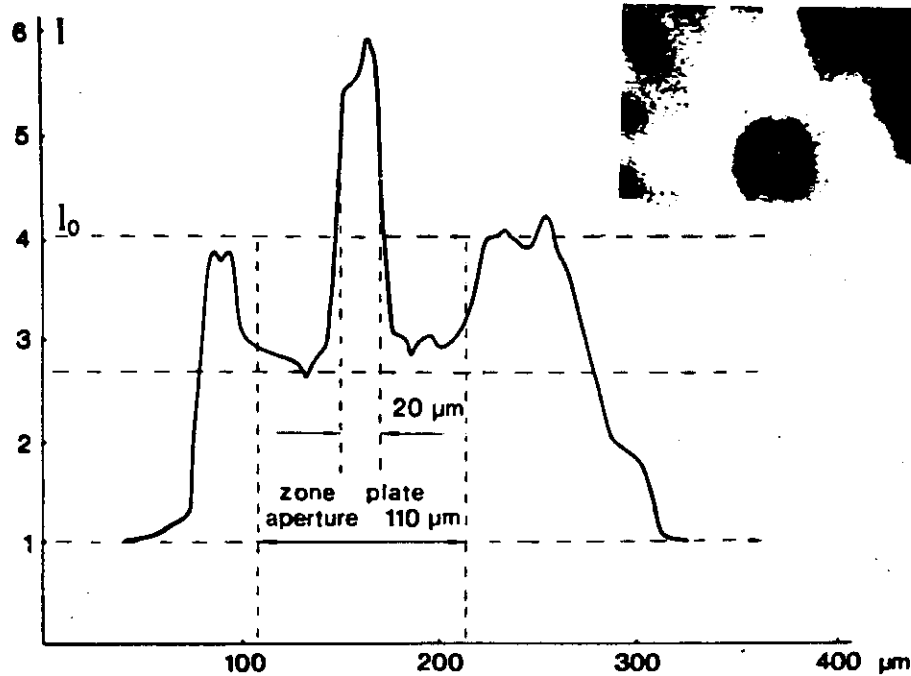
The main aberrations:

Field of view for transmission zone plate



$$\alpha < 16 \frac{(\Delta r_{\min})^3}{F\lambda^2} \quad \text{COMA}$$

$$\alpha < \Delta r_{\min} \sqrt{\frac{4}{F\lambda}} \quad \text{ASTIGMATISM AND FIELD CURVATURE}$$



Energy distribution in the image plane of the circular zone plate.

Measured efficiency at $\lambda = 0.84 \text{ nm}$

$$\frac{I_1}{I_0} = 0.18$$

Reference: The best resolution is obtained at BESSY-Göttingen microscope $\sim 30 \text{ nm}$

4. X-Ray Fourier Optics

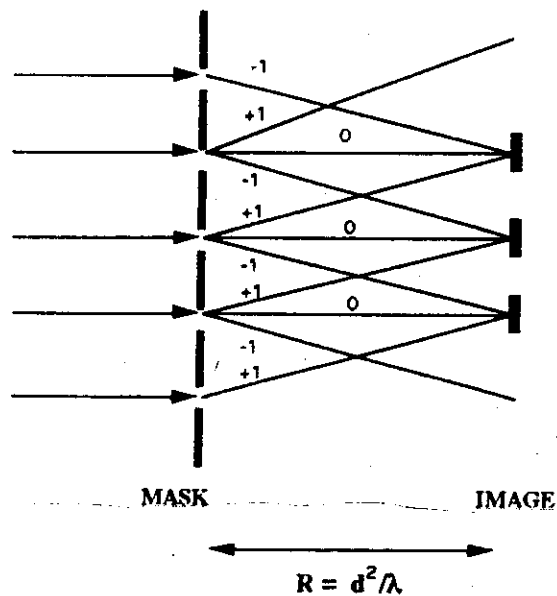
Fresnel-Kirchhoff's Integral

$$E(u) = \sqrt{\frac{i}{R\lambda}} \int_{-\infty}^{\infty} g(x) \exp\left(-i\frac{\pi x^2}{R\lambda}\right) \exp\left(-i\frac{2\pi ux}{R\lambda}\right) dx$$

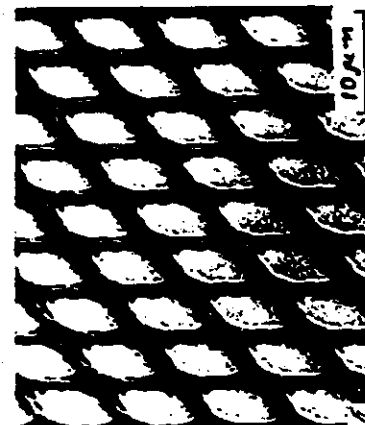
for periodical objects of the distances of

$$R_{n,m} = \frac{md^2}{n\lambda}$$

where d is the mask period, m and n are integer

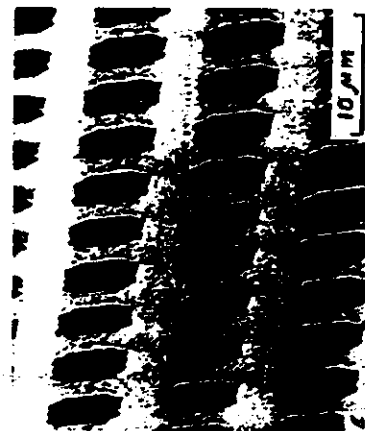


The Scheme of TALBOT effect or FOURIER Imaging



$\lambda = 2.4 \text{ nm}$

- a) $R = 64 \text{ mm}$
- b) $R = 32 \text{ mm}$
- c) $R = 4 \text{ mm}$

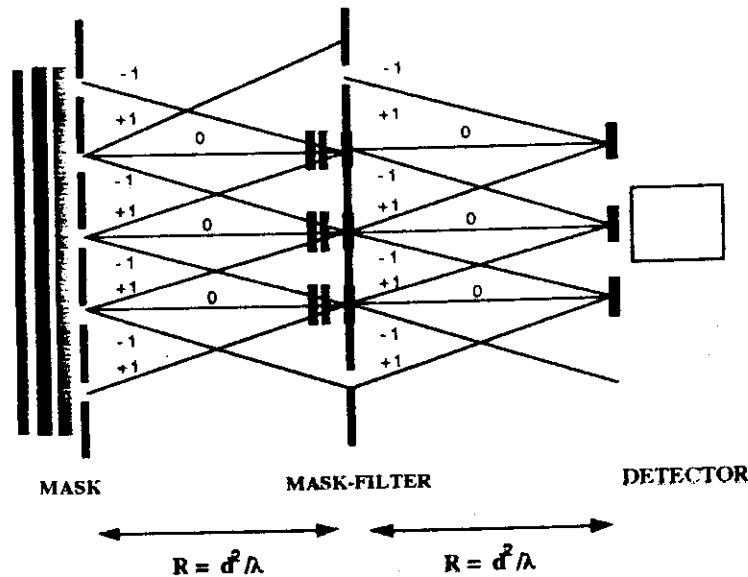


Undulator beam line, Photon Factory
Tsucuba. A. Erko et al. Opt. Commun. 1985
56, p. 223-255

Applications of the Talbot effect:

Periodical images transfer

Spectroscopy



The scheme of the Talbot spectrometer

$$\frac{\Delta\lambda}{\lambda} = N^{-2} \cdot \text{Spectral resolution}$$

↑
Important
of the Talbot spectrometer

5. Multilayer mirrors

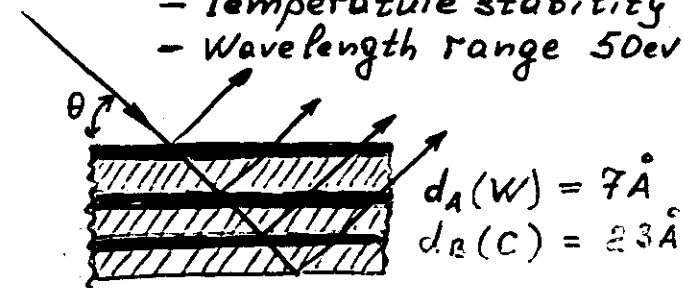
Reflection from the surface at $\theta > \theta_c$
 $R \ll 1$ ($\sim 10^{-4} - 10^{-6}$)

Only one solution: interference reflection.

a) Natural crystals: high absorption
 low stability

b) Artificial multilayer structure:

- High reflectivity
- Temperature stability $\sim 500^\circ\text{C}$
- Wavelength range 50 eV - 60 KeV.



Bragg Law:

$$2(d_A + d_B) \sin \theta = \lambda$$

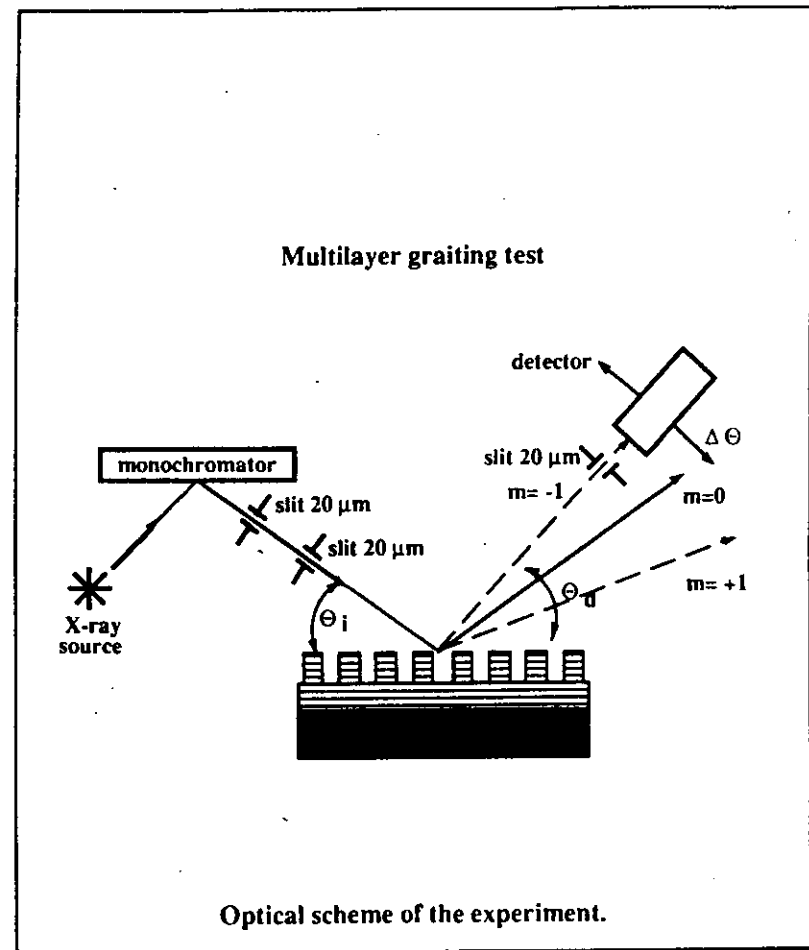
Examples:

W/Si, 30 Å period, $\lambda = 1 \text{ \AA}$, $R \approx 80\%$
 - " - " - $\lambda = 4 \text{ \AA}$, $R \approx 20\%$
 W/C, 32 Å period, $\lambda = 45 \text{ \AA}$, $R \approx 50\%$

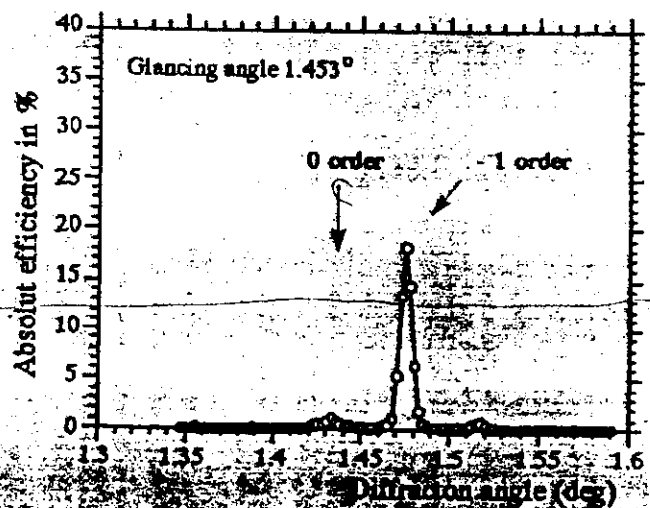
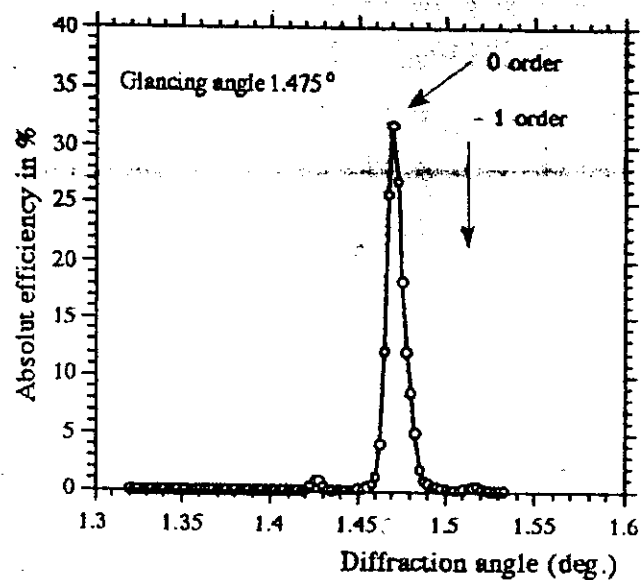
Spectral resolution $\Delta\lambda/\lambda \approx 10^{-2}$

6. Bragg-Fresnel soft x-ray optics.

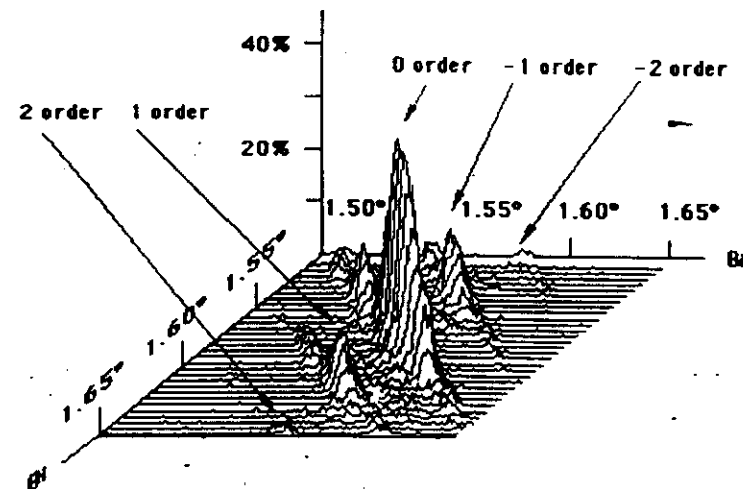
a) Multilayer gratings



Multilayer grating efficiency

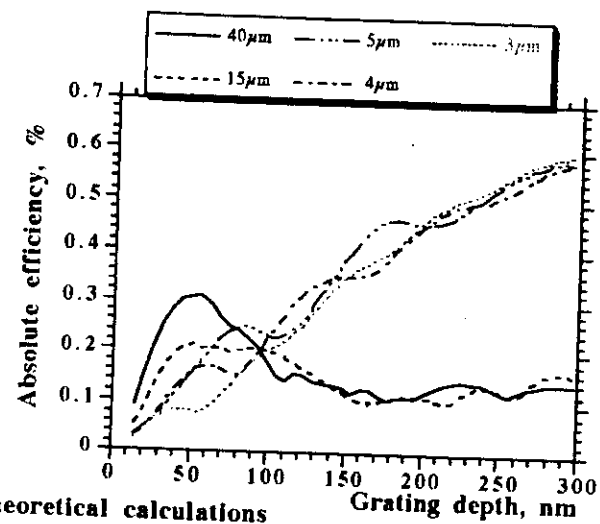


Multilayer grating test

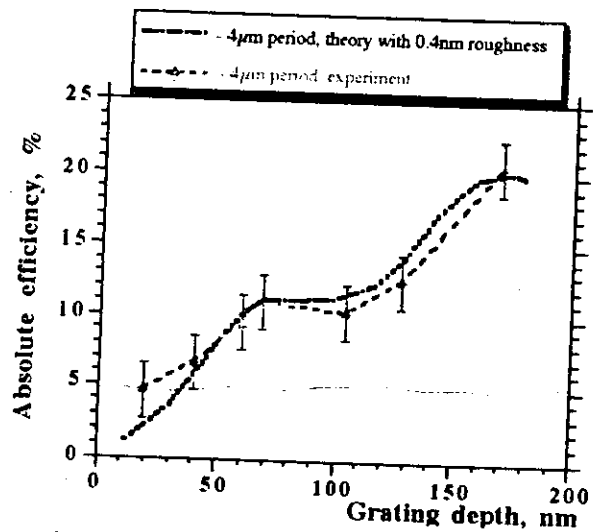


Detector scan mode for the grating depth 230nm.

Multilayer Grating Efficiency

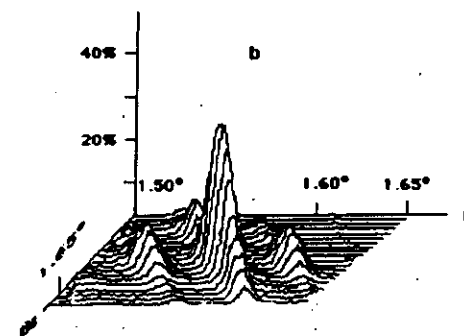
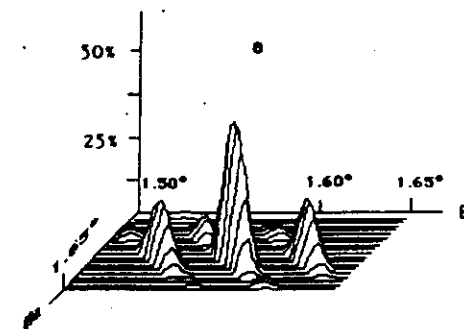


$\lambda = 1.5 \mu\text{m}$
 $d = 30 \mu\text{m}$
 W/Si



Experimental results

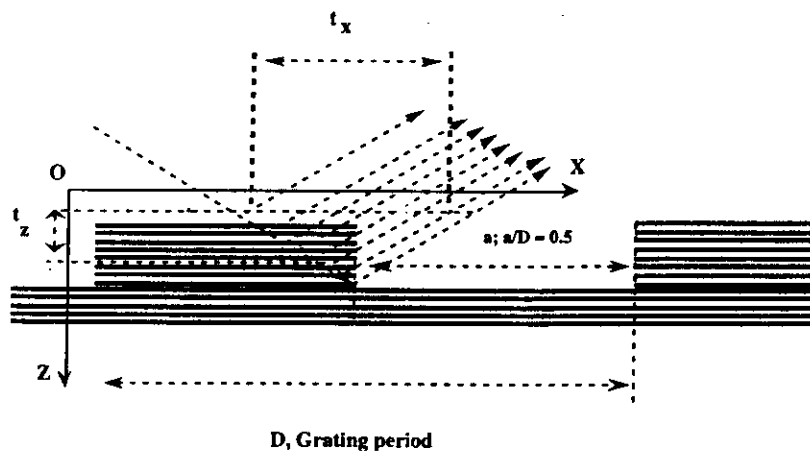
Multilayer grating test



Sample scan mode for the grating depth 230nm.

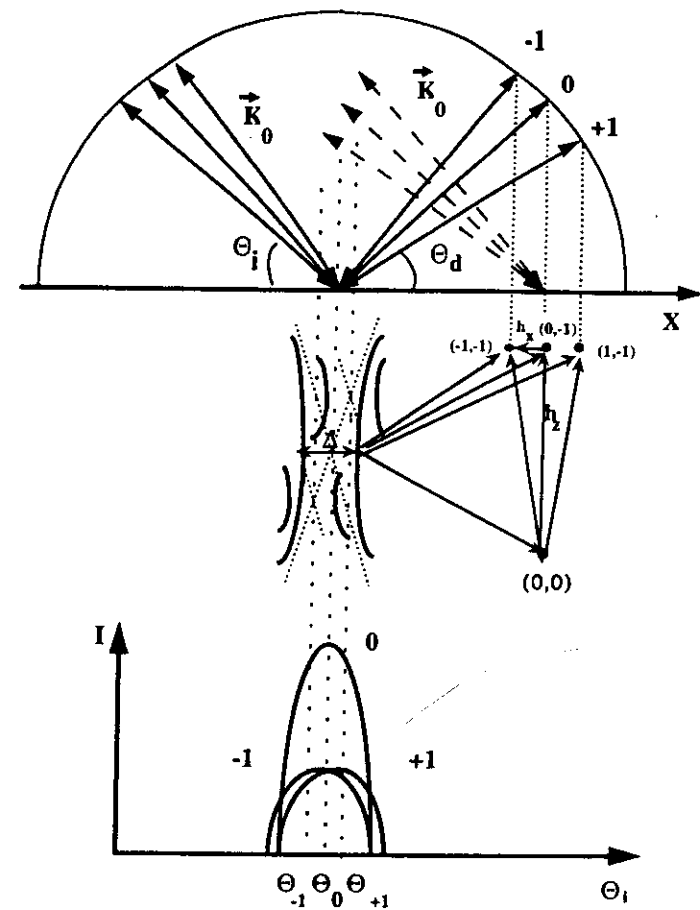
a - calculation using modal theory

b - experimental results.



Multilayer Grating scheme showing extinction length; Light path corresponds to the case :

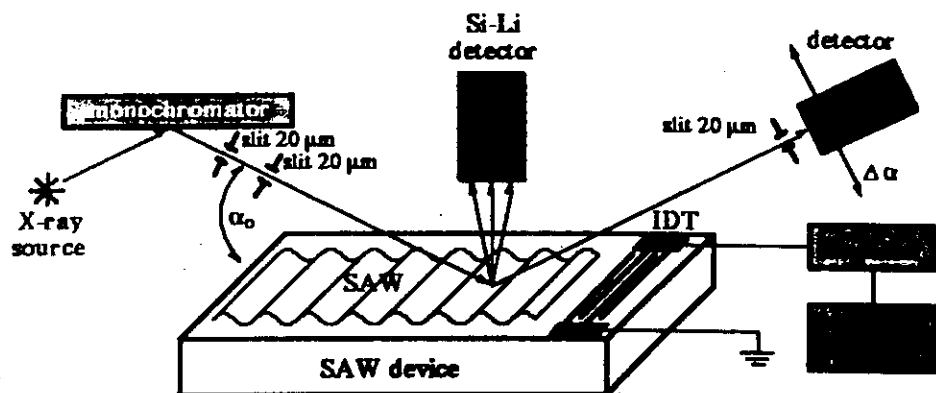
$$t_x \ll D$$



Reciprocal space for large period grating $D \approx 20 \mu$

b) Modulated Optics

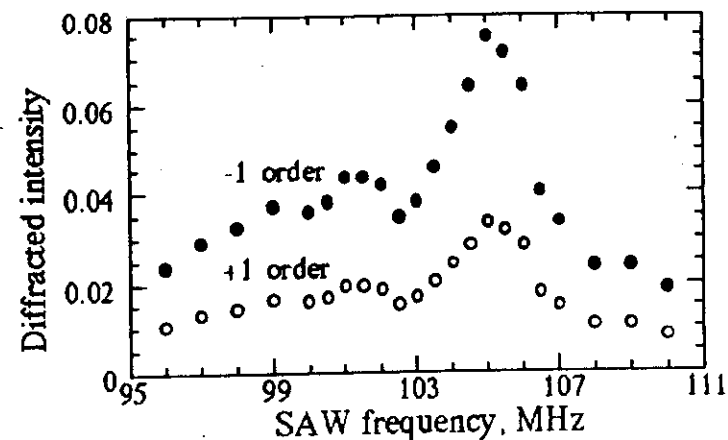
X-RAY SPACE MODULATION BY DIFFRACTION ON AN ULTRASONIC SUPERLATTICE



Scheme of the double-crystal X-ray diffractometer

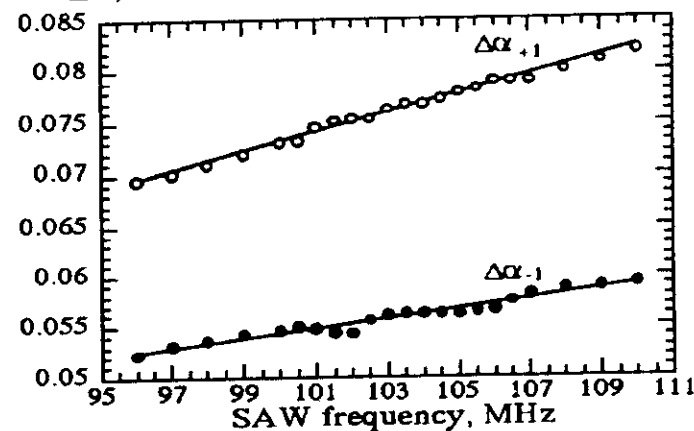
$$k \cos \alpha_m = k \cos \alpha_0 + mK$$

where $k = 2\pi/\lambda$, $K = 2\pi/\Lambda$ and m is the number of the diffraction order



Dependencies of the diffracted X-ray intensities I at different values of the excitation frequency of SAW $f=96-110$ MHz and amplitude of the input signal $U=15$ V.

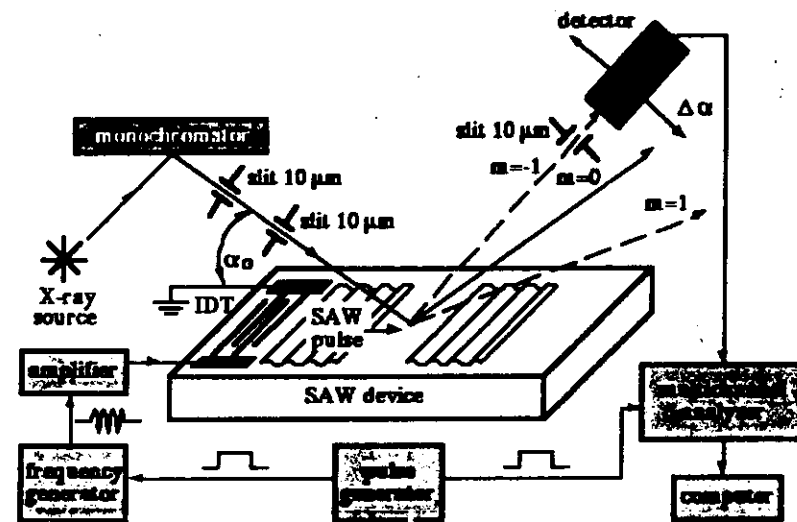
$\Delta\alpha, ^\circ$



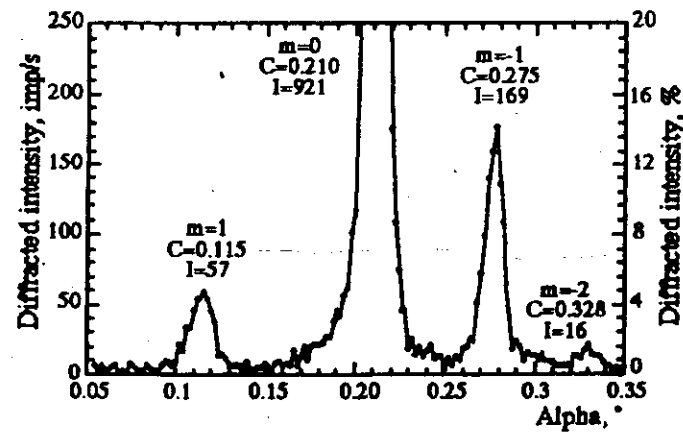
Dependencies of the angular divergences between the diffraction orders $\Delta\alpha_1, \Delta\alpha_{-1}$, obtained at different values of the excitation frequency of SAW $f=96-110$ MHz and amplitude of the input signal $U=15$ V (the full line shows calculated values).

$$\lambda = 1.5 \text{ \AA}, F = 10 \text{ cm}, \Delta x = 2 \mu\text{m/MHz}$$

TIME MODULATION OF THE DIFFRACTED X-RAY RADIATION

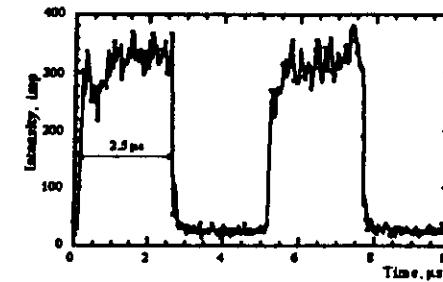


Experimental scheme of the double-crystal X-ray diffractometer

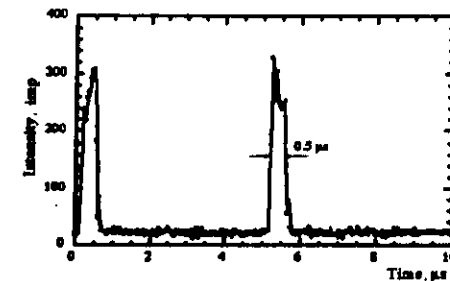


Experimental dependence of the diffracted X-ray intensity as a function of the detector scanning angle $\Delta\alpha$ at incident angle $\alpha_0 = 0.21^\circ$ (C - gravity centre, I - intensity)

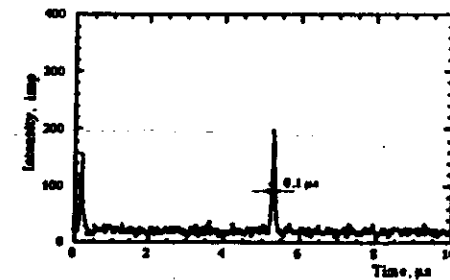
TIME MODULATION OF THE DIFFRACTED X-RAY RADIATION



Period of X-ray pulses $T = 5 \mu s$
Width of X-ray pulses $\tau = 2.5 \mu s$



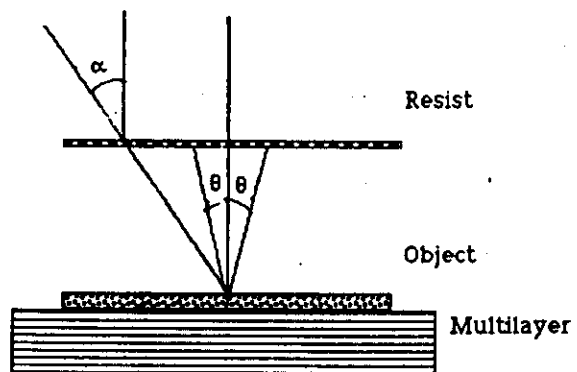
Period of X-ray pulses $T = 5 \mu s$
Width of X-ray pulses $\tau = 0.5 \mu s$



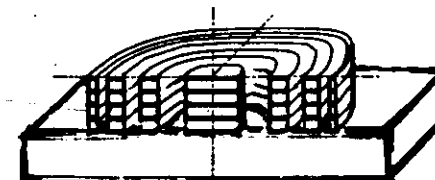
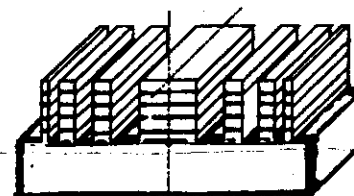
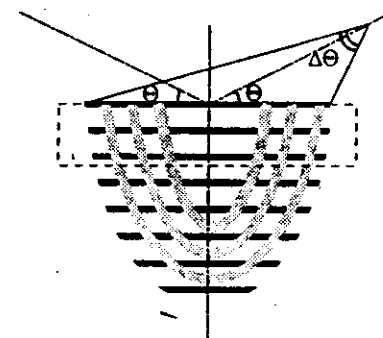
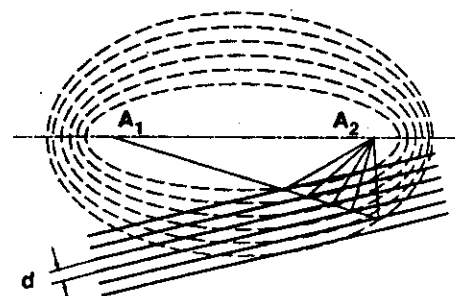
Period of X-ray pulses $T = 5 \mu s$
Width of X-ray pulses $\tau = 0.1 \mu s$

c) Bragg-Fresnel lenses

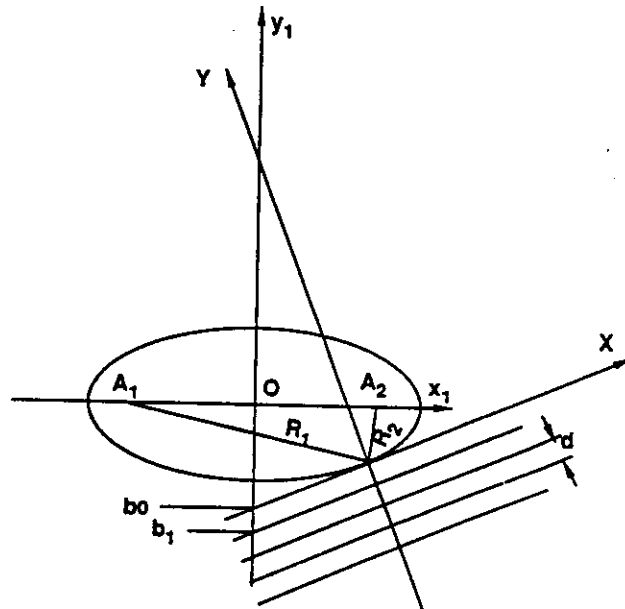
Reflection X-Ray hologram recording scheme.



1D and 2D Bragg-Fresnel Grazing Incidence Lenses



Model of Bragg-Fresnel Lens



$$X_n = \frac{1}{\sqrt{1+K^2}} \left[a \xi_n v_n (1+K^2) - b_1 K \right] - \frac{K a^2}{b_1 \sqrt{1+K^2}} \quad [1]$$

$$\xi_0 + 2n \frac{\lambda}{4a} \leq \xi_n \leq \xi_0 + (2n+1) \frac{\lambda}{4a}$$

- A_1 and A_2 being respectively the object and image point,
- $2a$ the source-image distance.
- K the slope coefficient.
- b_l the shift parameter of the l -th layer.
- λ the wavelength.
- ξ_n and v_n the ellipsoidal coordinates, with: $\xi \geq 1$ and $-1 < v < 1$).

APPROXIMATED EQUATIONS

Approximated equation in cartesian coordinates:

$$\left[X + \frac{K a^2 \sqrt{a^2 + b_1^2} \frac{n\lambda}{2}}{b_1^3 + \rho b_1 \frac{n\lambda}{2} \sqrt{a^2 + b_1^2}} \right]^2 = \left[\frac{a^2 + b^2 + \rho \frac{n\lambda}{2} \sqrt{a^2 + b_1^2}}{b^2 + \rho \frac{n\lambda}{2} \sqrt{a^2 + b_1^2}} \right] \times \left[\frac{b_1 - a k^2}{a^2 \rho^2} \right] \times \left[\frac{a^2 \rho \frac{n\lambda}{2} \sqrt{a^2 + b_1^2}}{b_1^2 + \rho \frac{n\lambda}{2} \sqrt{a^2 + b_1^2}} \right] \quad [2]$$

Focal distance :

$$F = \frac{\sqrt{a^2 + b_1^2}}{2\sqrt{K^2 + 1}} \frac{b_1^2 - a^2 K^2}{b_1^2} \quad [3]$$

b_0 is dependent to the magnification ratio M and to the slope parameter K as:

$$b_0 = aK \frac{M+1}{M-1} = aK m \quad [4]$$

$$d = \frac{\lambda}{2\rho} \frac{b_0}{\sqrt{a^2 + b_0^2}} \quad [5]$$

Relation between the Bragg angle θ , the slope coefficient K and the magnification factor m :

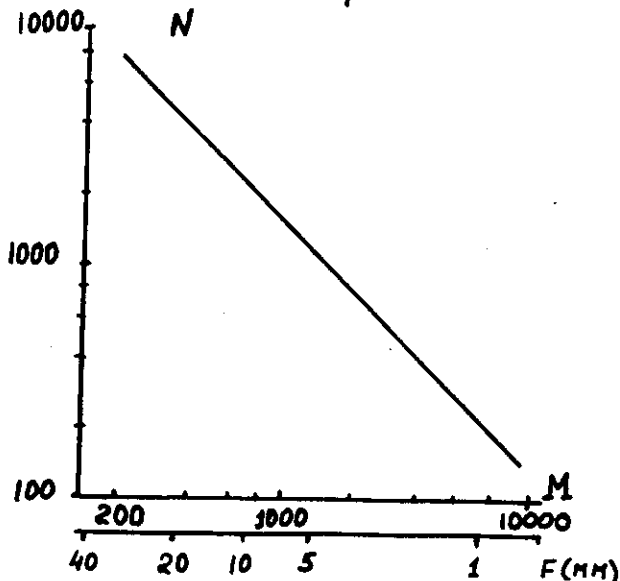
$$\sin \theta = \frac{K_m}{2\rho \sqrt{a^2 + b_0^2}} \quad [6]$$

Spherical aberration

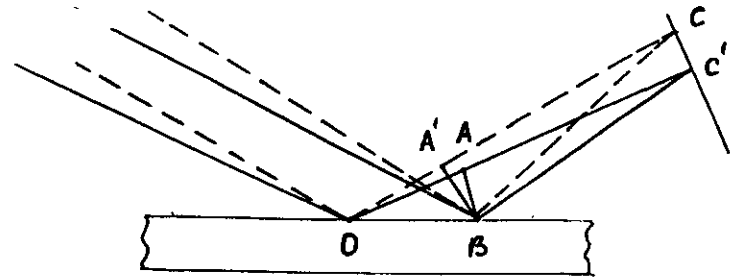
$$F_q = a \frac{(q^2 - k^2) \sqrt{1 + q^2}}{2q^2 \sqrt{k^2 + 1}}$$



$$N \leq \frac{\sqrt{F_o}}{4(\sqrt{F_o} - \sqrt{F_{ql}})}$$



Off-axis aberrations



$$\Delta L = BC' - A'C'$$

$$\Delta L = r^2 / 2F_1 +$$

$$\text{Coma } \left(\Delta \left[\frac{r^3 F}{(2F_1^3)} + \frac{r f}{F_1} \right] - \right. \\ \left. - \Delta^2 \left[\frac{3r^2 F^2}{(4F_1^3)} + \frac{F f}{F_1} \right] \right)$$

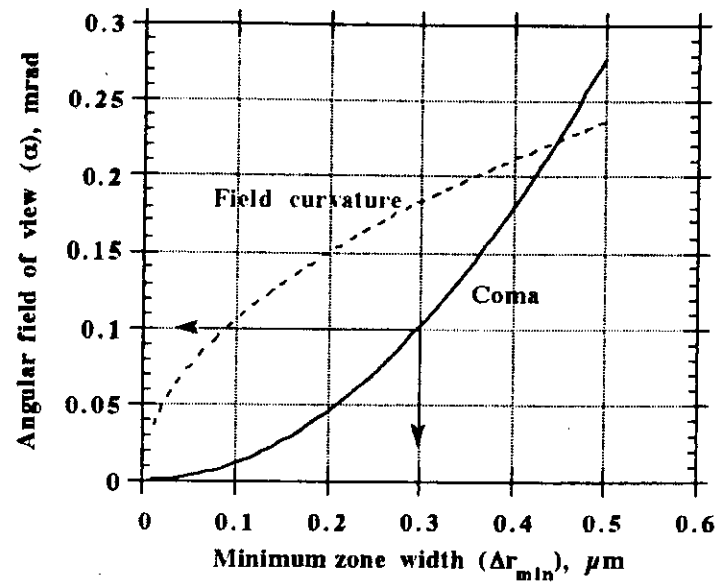
Astigmatism and Field Curvature

Coma dominate, and $\Delta_{\max} \approx \tan \theta / 2N$

$$\lambda = 5 \text{ \AA}, d = 30 \text{ \AA}, N = 100$$

$$\Delta_{\max} \approx 5 \cdot 10^{-4} \text{ rad}$$

Off-axis aberrations



$$\alpha < \frac{(\Delta r_{min})^2}{2dF \cos \theta_B} - \text{COMA}$$

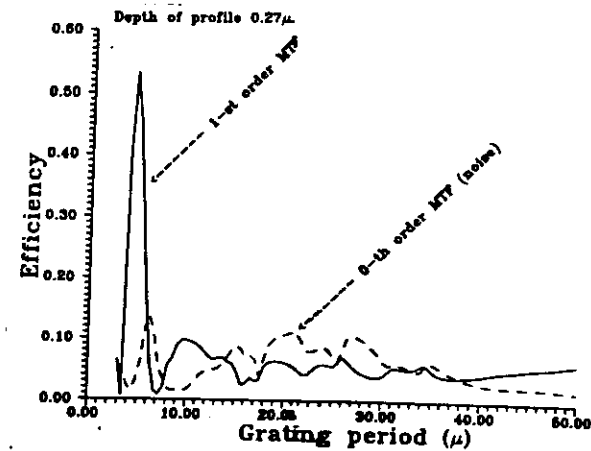
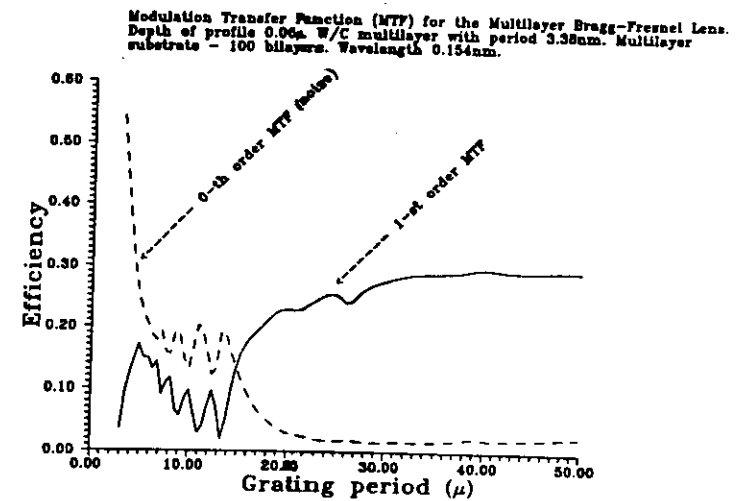
$$\alpha < \sqrt{\frac{\lambda \Delta r_{min}}{2dF \cos \theta_B}} - \text{FIELD CURVATURE}$$

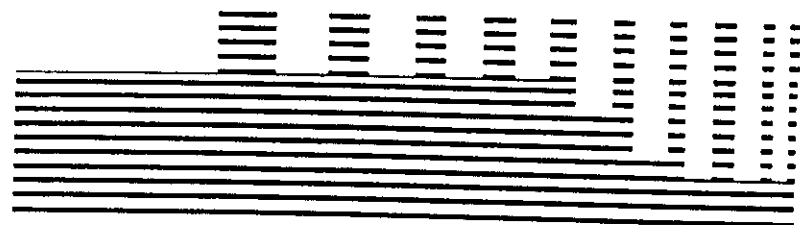
Calculation parameters:

Wavelength (λ) = 0.1 nm (12.4 KeV)

Multilayer period (d) = 3 nm

Focal distance (F) = 15 cm





Bragg-Fresnel Lens with optimal profile.

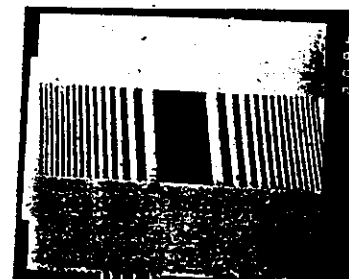


FIG. 1. Profile of the surface of a multilayer mirror.

radiation. The profile of the surface is shown in Fig. 1. As the original multilayer mirror we used a Ni-C structure.

As the x-ray source we used an x-ray tube with a linear focus and an Fe anode. The radiation from the tube is collimated with a standard slit collimator; the size of each slit is $50\text{ }\mu\text{m}$. A mirror with a shaped surface is installed in the goniometric head 18 cm from the collimator. With a $180\text{-}\mu\text{m}$ central relief zone and angle of incidence at the mirror surface in the range $2^\circ\text{--}2.2^\circ$, the reduced slit image is situated 1.7 cm from the focusing element. As the detector we used "Mikrat LOI-2" holographic plates with a $0.2\text{-}\mu\text{m}$ intrinsic resolution.

Figure 2 shows the images of an x-ray wave front in the region of a typical FeK α spectral line obtained by (a) modulating the amplitude by forming a profile in the mirror and (b) modulating the phase by depositing $\sim 300\text{-}\text{\AA}$ -thick layer of gold on the mirror surface in the Fresnel zones. The slit image corresponds in size ($\sim 6\text{ }\mu\text{m}$) to that obtained by scaling down the optical apparatus of the experiment.

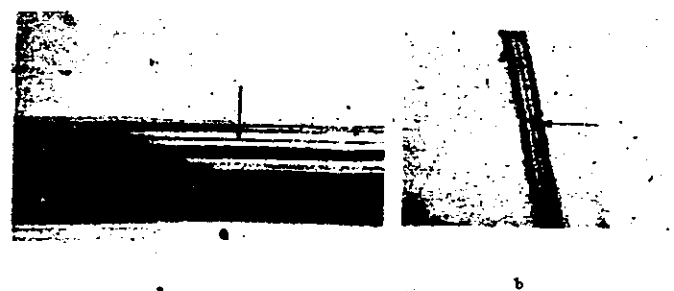
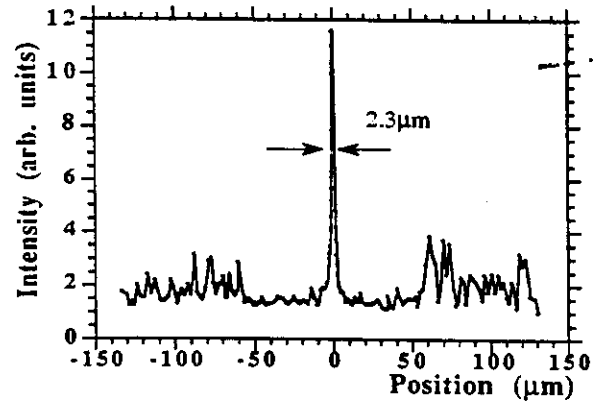


FIG. 2. (a) Image in the focal plane produced by modulating the amplitude of an x-ray wave front; (b) image in the focal plane produced by modulating the phase of an x-ray wave front. The arrow indicates the position of the focal line.

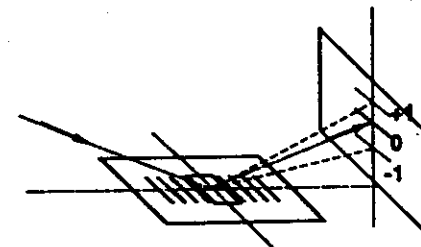
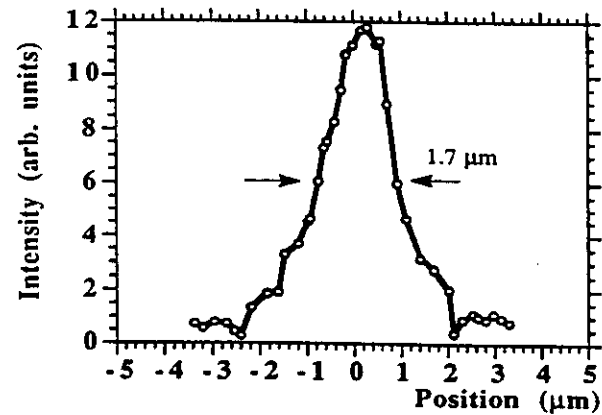
Photographic resolution test.

(experiment)

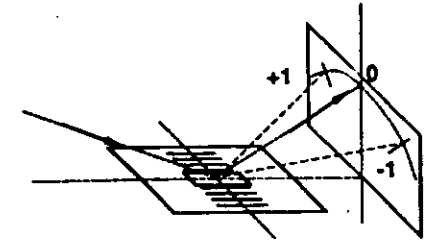
Intensity variation along the vertical
focus at 0.12nm



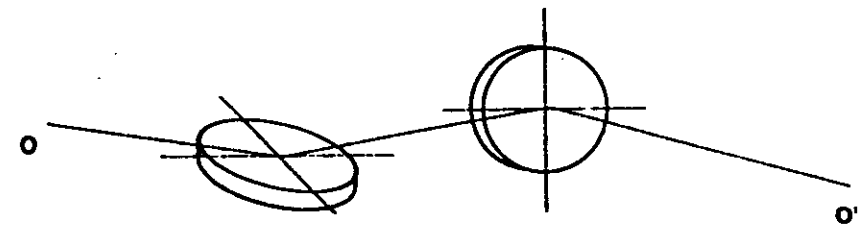
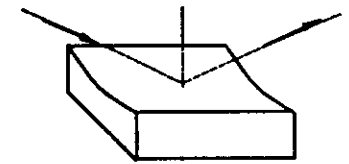
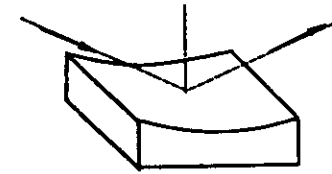
Intensity variation along the vertical
focus at 0.084nm



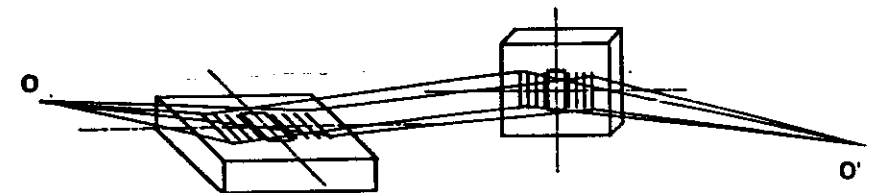
Classical diffraction grating
(meridional)



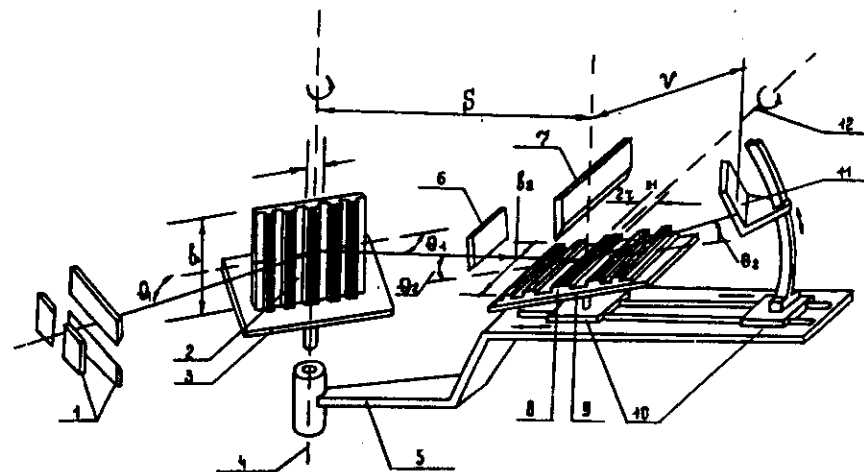
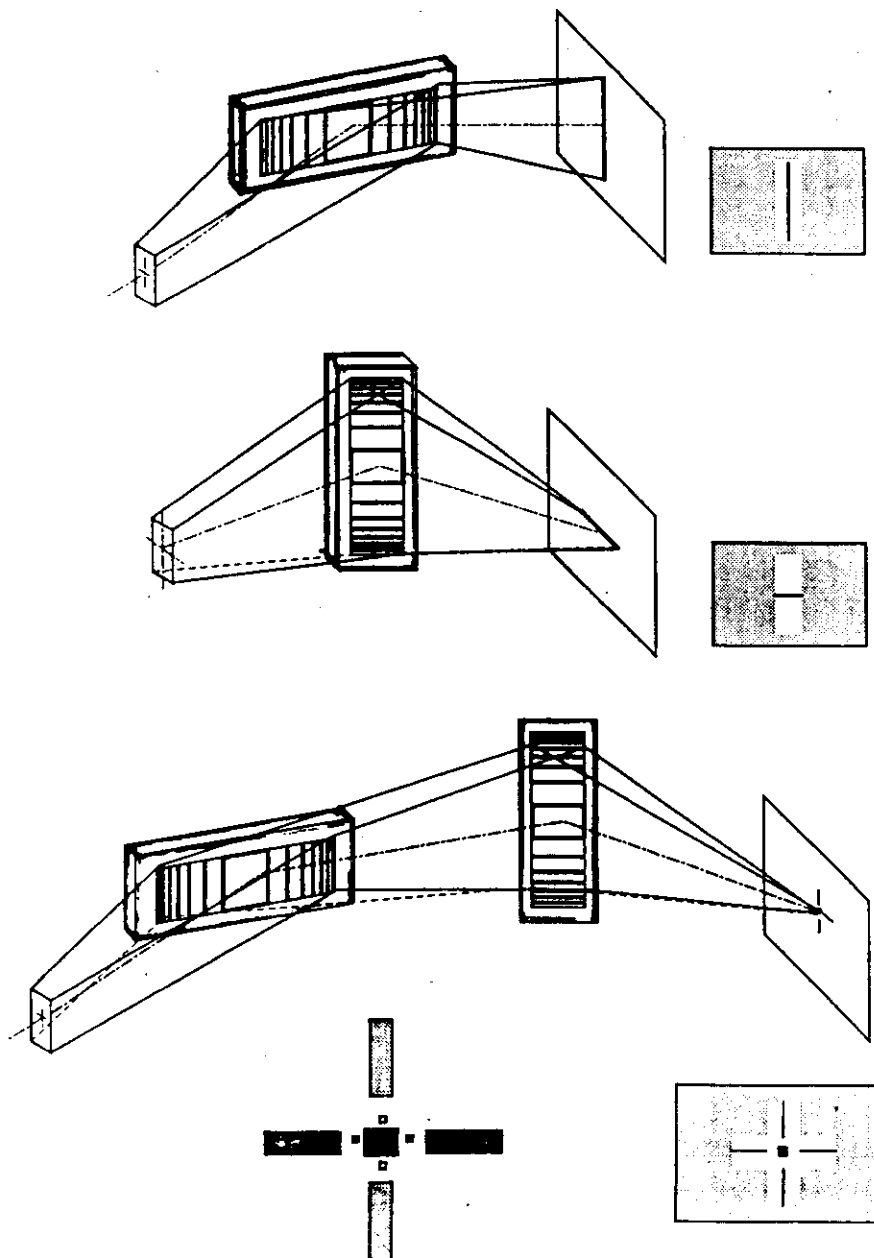
Conical diffraction grating
(sagittal)



Kirkpatrick-Baez Focusing Optic
Scheme



Kirpatrik-Baez Bragg-Fresnel Optic Principle



The scheme of diffraction Kirpatrik- Baez microscope .

- 1 - Input slit,
- 2 - BFL - 1
- 3 - Stage for BFL - 1
- 4 - Axis of rotation,
- 5 - Goniometer,
- 6 , 7 - Slits
- 8 - BFL - 2,
- 9, 10 - Stage for BFL - 2,
- 11 - Recording plate.

Resolution of 2-3 μm
was reached!

Best resolution until now!

(without FF!) : 5 μm

Possible : < 1 μm

BRAGG - FRESNEL LINEAR ZONE PLATE

APERTURE

1mm X 3mm

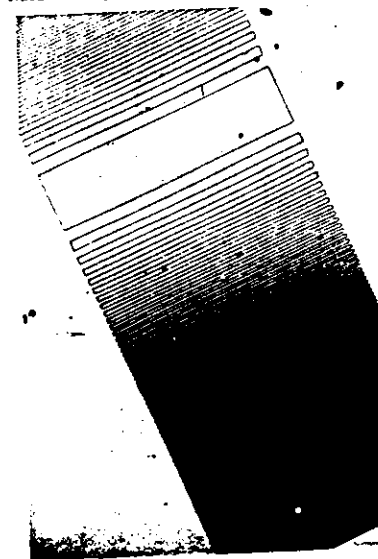
OUTER ZONE WIDTH

3.5 μ

FOCAL LENGTH AT
WAVELENGTH 1.5 $\text{\AA}$

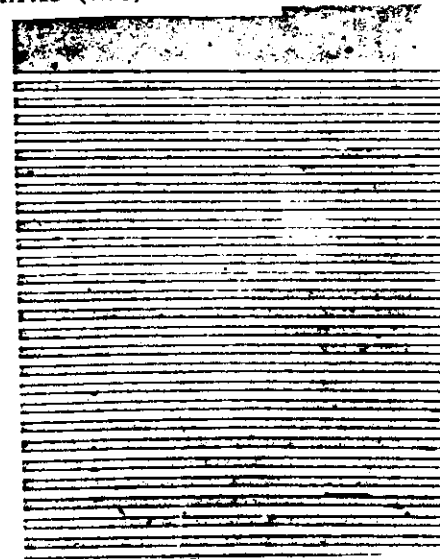
6.08 cm

MA415 (W/C) $d=34.4 \text{ \AA}$



200 μ

MA415 (W/C) $d=34.4 \text{ \AA}$

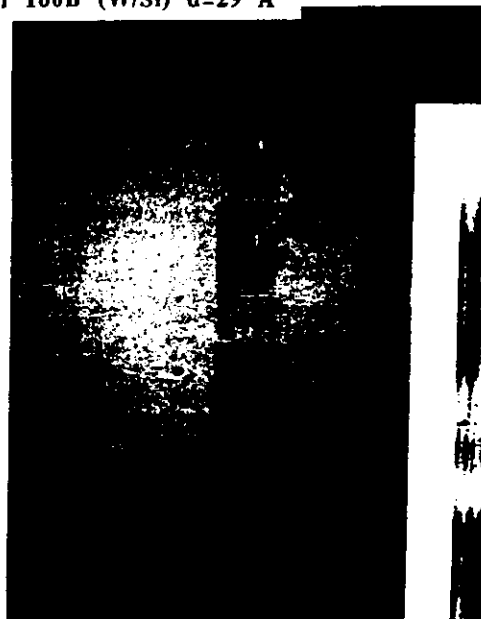


25 μ

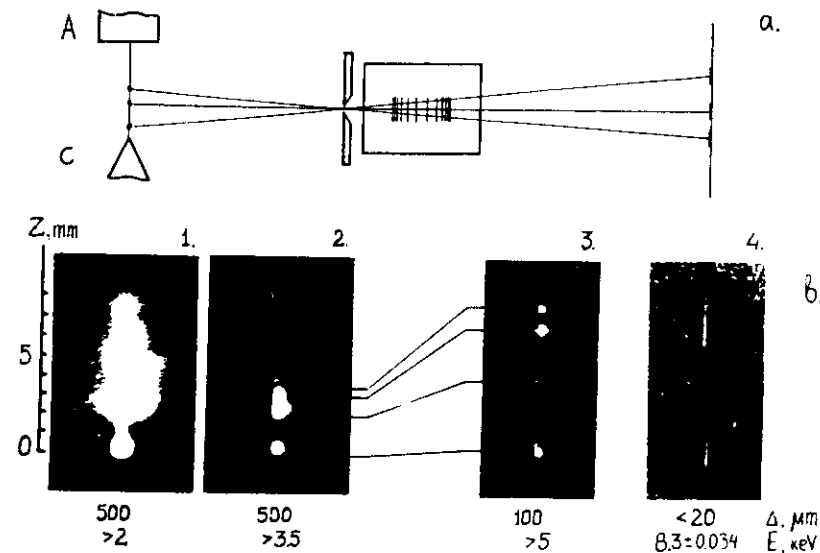
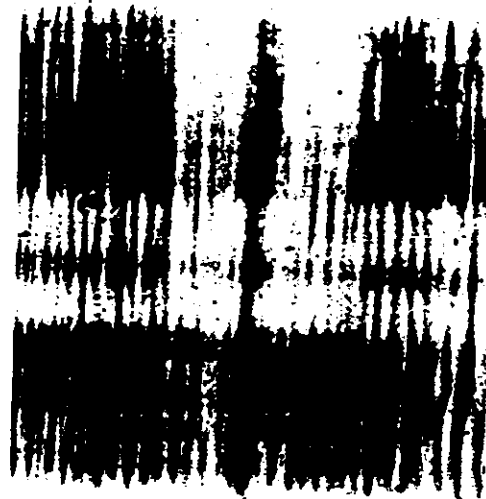
**TWO - DIMENSIONAL FOCUSING
IN DOUBLE - MULTILAYER KIRKPATRIK-BAEZ SCHEME
WITH BRAGG-FRESNEL LENSES**

Wavelength 1.24 Å
Focal distance 7 cm and 5.8 cm

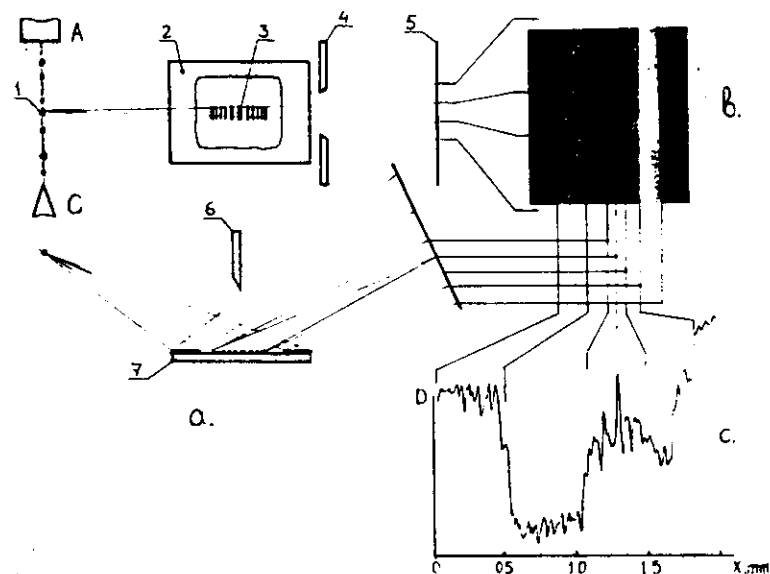
Si 160B (W/Si) d=29 Å



Si 160B (W/Si) d=29 Å



- a) The scheme of lens operation in emission of $\lambda = 0.15\text{nm}$
b) experimental results: 1, 2, 3, - pinhole camera images,
4 - lens obtained images,
E_i - filter cut-off energy in pinhole camera
D - real spatial resolution of pinhole camera.



a) Scheme of lens operation in emission with a wavelength of $3\lambda_0 = 0.45\text{nm}$.

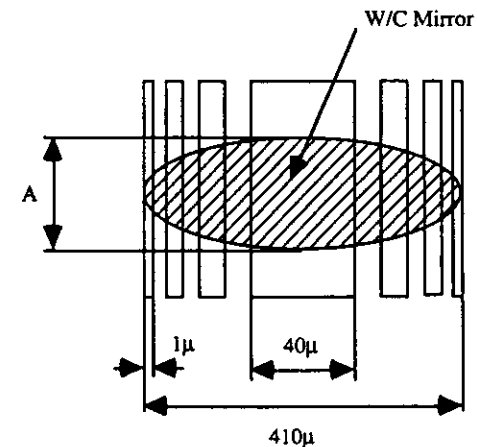
- 1 - plasma "hot point" of explosion wire;
- 2 - Bragg structure;
- 3 - Fresnel lens structure;
- 4, 6 - limited apertures stops;
- 5 - photographic film;
- 7 - Si substrate;

A - anode, K - cathode of high-current diode.

b) plasma image photographs in the 1st and 3^d diffraction orders.

c) plasma image dencitogram.

Lenses for Plasma Imaging System (PIMS)



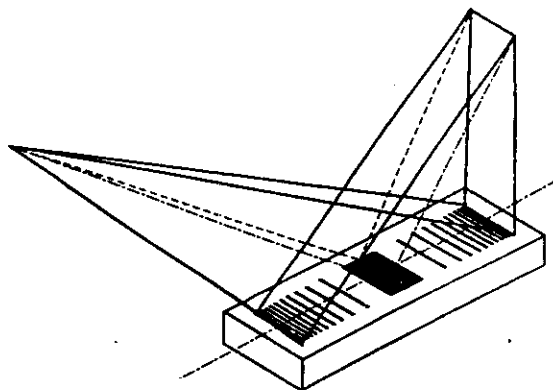
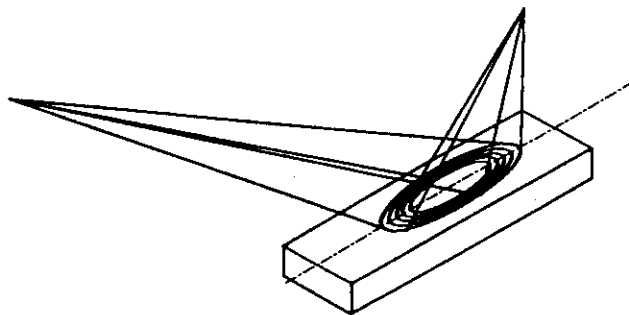
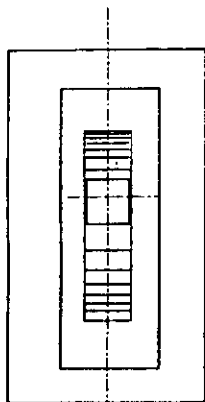
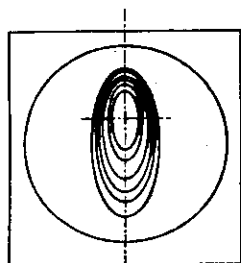
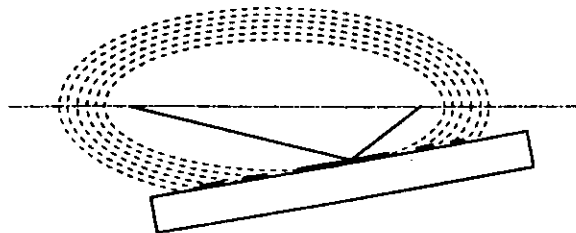
The multilayer Bragg-Fresnel lenses, designed for two-dimensional imaging of a plasma X-ray sources.

- Spectral bandwidth $\delta\lambda/\lambda = 2 \cdot 10^{-2}$.
- Spatial resolution better than 10 μ .

*Efficiency of each multilayer were tested at 8.3 KeV beam energy.

Specimen	Multilayer period, nm	Multilayer efficiency*, %	Photon energy range, KeV	Focal length, cm
Ellipse 1	2.95	64	0.5 - 1.5 ($A=73\mu\text{m}$)	32.26 at 1KeV
Ellipse 2	3.11	60.3	1.5 - 2.5 ($A=146\mu\text{m}$)	64.5 at 2KeV
Ellipse 3	2.86	54	2.5 - 3.5 ($A=218\mu\text{m}$)	100 at 3KeV
Ellipse 4	3.17	58	4.5 - 5.5 ($A=363\mu\text{m}$)	161.25 at 5KeV

1D and 2D FOCUSING GRATINGS



Elliptical Bragg-Fresnel Multilayer Lenses.

Wavelength range 0.45nm - 3.5nm.

Aperture - 0.35mm x 0.5mm.

-Minimum zone width - 0.25μm.

-Absolute efficiency - 10% at the 0.45nm wavelength.

Spacing resolution less than 1μm.

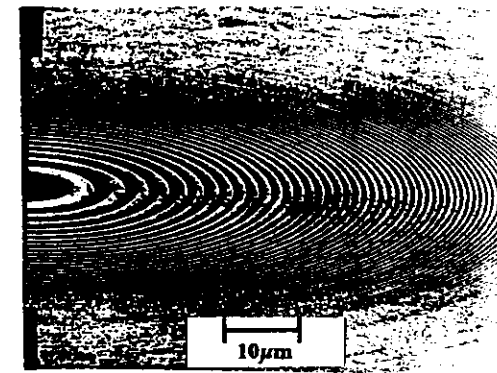


Fig.7. Bragg-Fresnel elliptical lens-polarizer for the wavelength 4.5nm.
Aperture 355μm x 500μm.

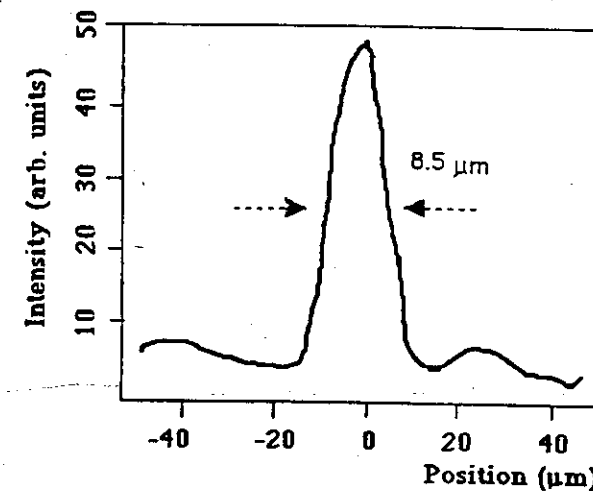


Fig.8 Intensity distribution in the focal plane of the BFML. Wavelength 4.5nm.
(Experiment)

LURE-IMT Fluorescence Microprobe

A.Erko¹, F.Legrand², P.Dhez², P.Chevallier²

¹ IMT RAS, RUSSIA
² LURE, Orsay, FRANCE

In cooperation with:

M. BRUNEL,
Laboratoire de Cristallographie, CNRS, 166 X, 38042 Grenoble cédex.
FRANCE

B. VIDAL,
Laboratoire d'optique électromagnétique, Université de Marseille
FRANCE

I. Our Main Constraints on the DCI Beam Line.

*** Quite low brightness source (4 meters depth) at 24 meters:**

σ_x : 2.7 mm σ'_x : 0.53 mrad

σ_z : 1.5 mm σ'_z : 0.26 mrad

*** Build a probe having:**

- 1 or 2 microns spot size.
- Flux usable for practical applications on this beam line.

*** Choose a technology able to work:**

- from C_K(0.3 KeV) on SuperACO
- up to Zr_K (20 KeV) on DCI

II. Our Choices.

- * Keep open the possibility to reach sub micron spot size in the future
==>> *No curved mirrors optics.*
- * Choose a technology to compensate our low brightness
 - as large as possible collecting aperture.
 - possibility to have phase gratings over the considered energy range.
==>> *No transmitting Fresnel zones.*
 - large band pass.
==>> *No crystal optics.*
- * Take advantage of our knowledge in multilayer X ray mirrors and our collaboration with IPMT Chernogolovka.
==>> *Bragg Fresnel lenses on multilayers.*

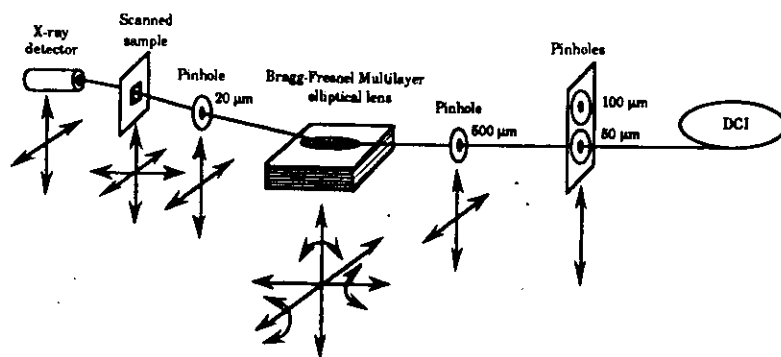
III. Minimum Spot size useful for fluorescence studies around 10 KeV?

- * Penetration depth versus element to detect and matrix.
- * Emitting volume versus element to detect and matrix.
- * Minimum sample thickness to limit volume effect.

IV. Tested optics since 1989.

- * **May 1990:** First Kirpatrick-Baez optic with 2 linear Bragg Fresnel lenses and "home made" manual goniometer.
- * **June 1991:** Second Kirpatrick-Baez optic with 2 linear Bragg Fresnel lenses and new automatic goniometer.

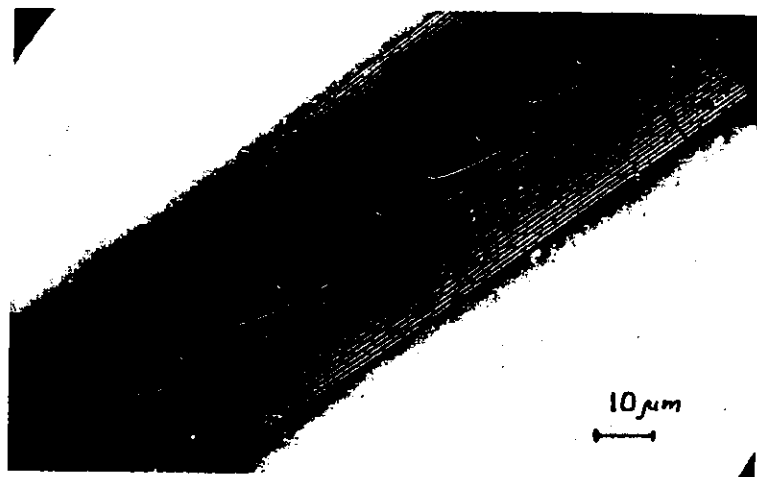
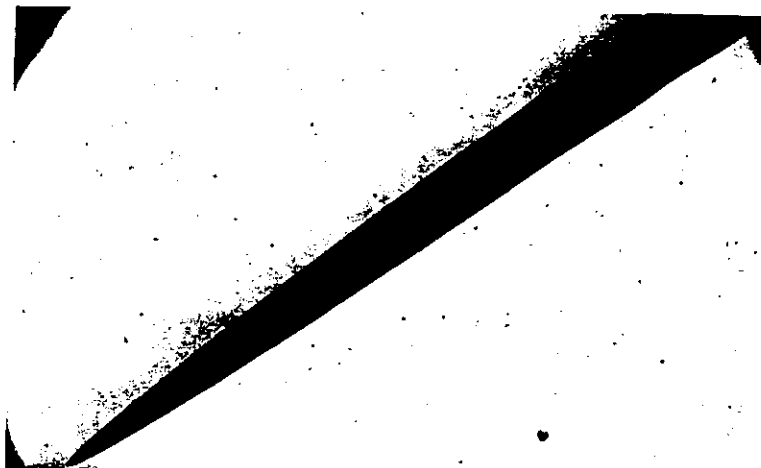
=> 10^4 to 10^5 ph/sec in the multilayer band pass.
- * **Dec. 1992:** First 2D focusing optic with a single elliptical Bragg Fresnel lens and visible microscope with zoom for on line identification.
- * **June 1993** *1 μ m focal spot was achieved
 10^5 ph/sec
First 2D mapping of the
micro meteorite sample*



LURE - IMT RAS MICROPROBE

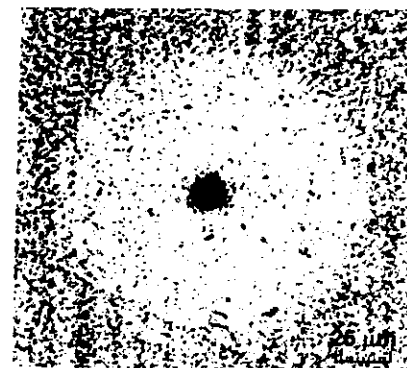


-61-

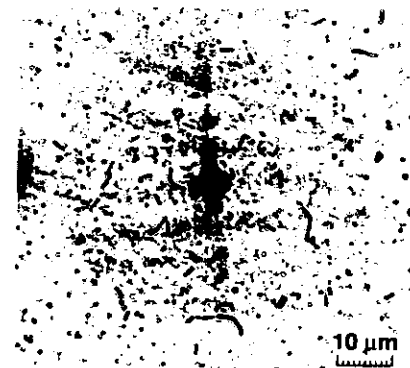


Bragg-Fresnel lens
 $\lambda = 1 \text{ \AA}$, $F = 15 \text{ cm}$
 W/C multilayer 30 $\text{\AA}$ period
 Aperture $59 \mu\text{m} \times 2478 \mu\text{m}$

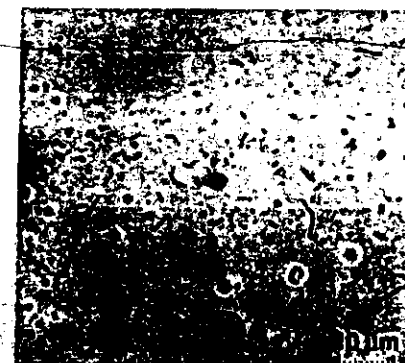
-62-



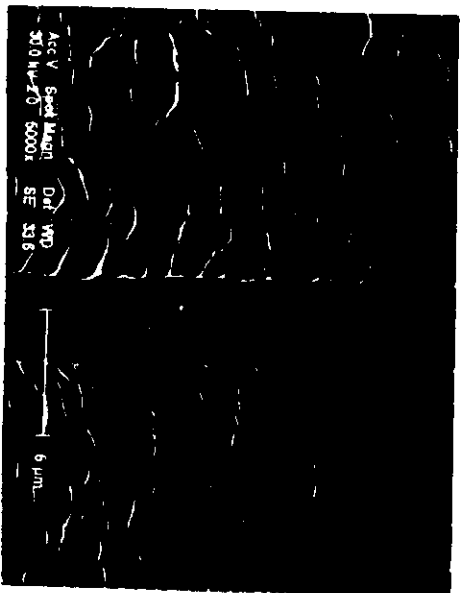
Focal spot at $1.5 \text{ \AA}$
 X-Ray tube



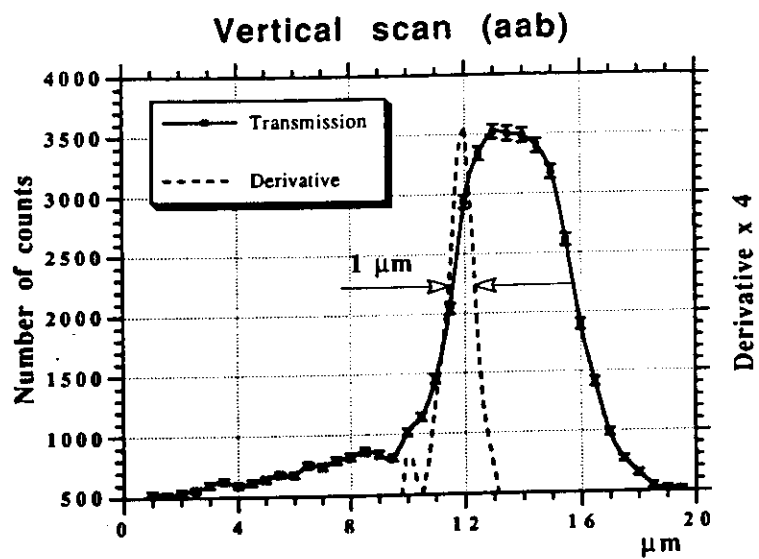
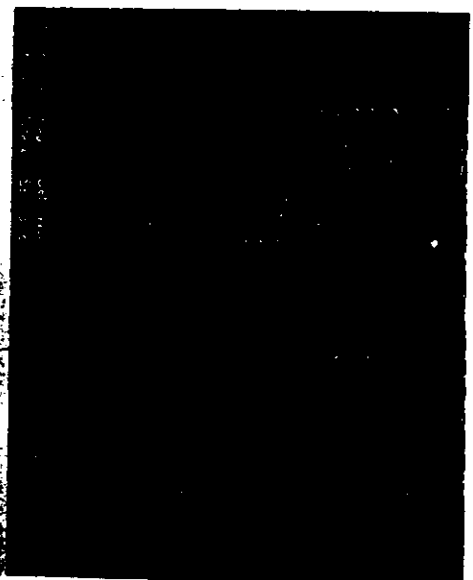
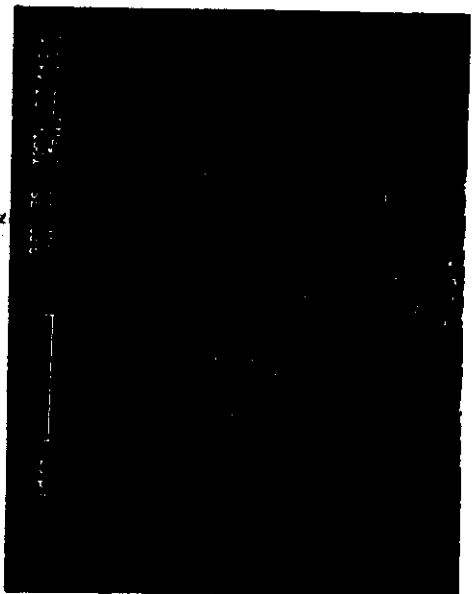
Focal spot at $1 \text{ \AA}$
 Input pinhole $50 \mu\text{m}$
 Synchrotron
 source



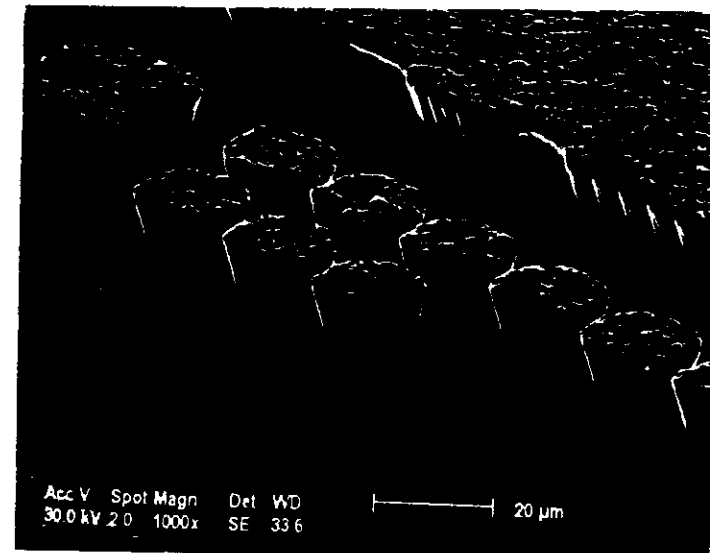
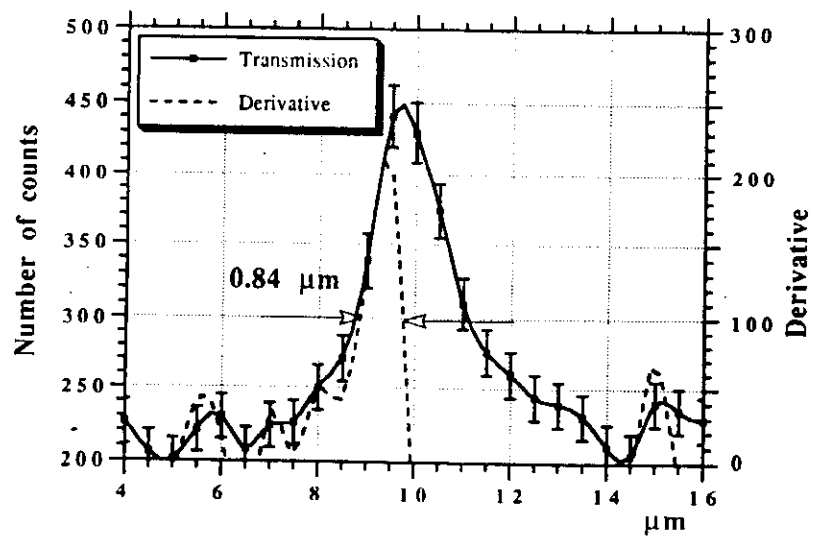
Input pinhole
 $100 \mu\text{m}$



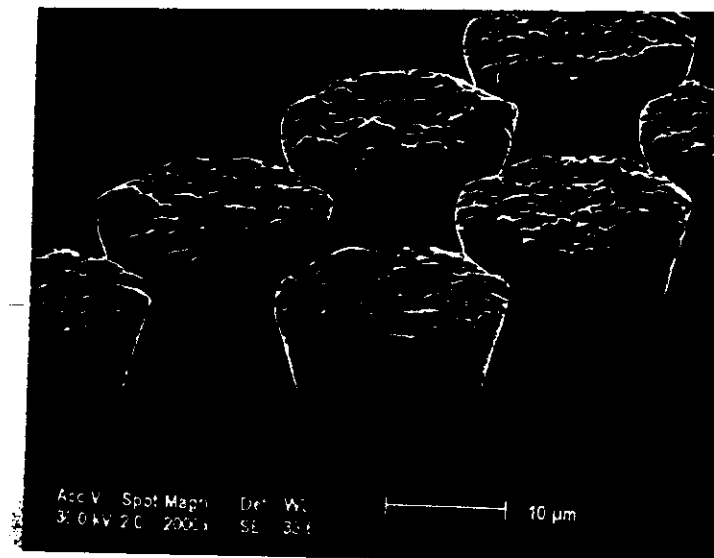
Test object
 Gold mask
 on SiC membrane

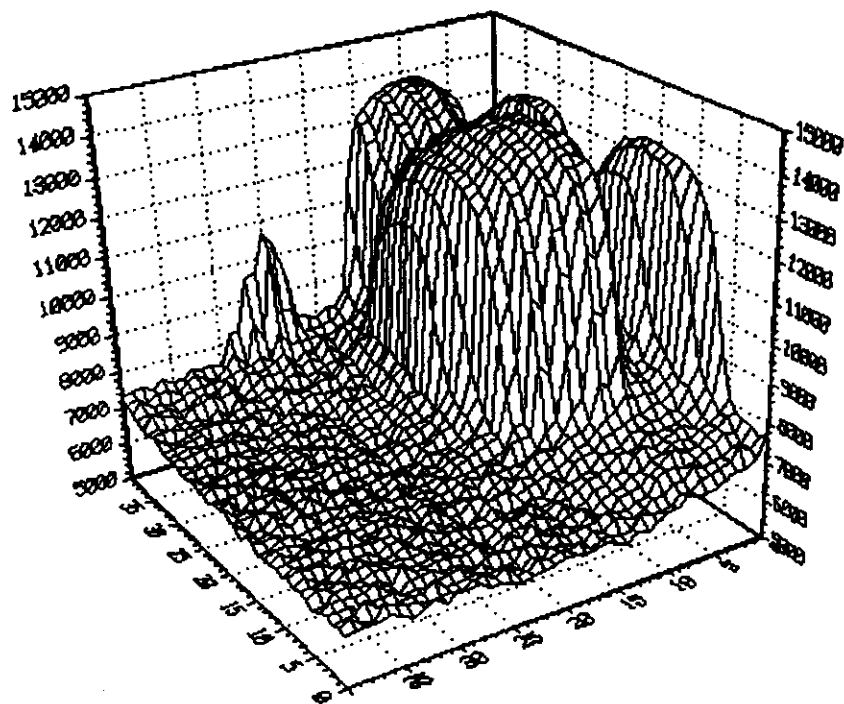


Vertical scan 2 μ m line



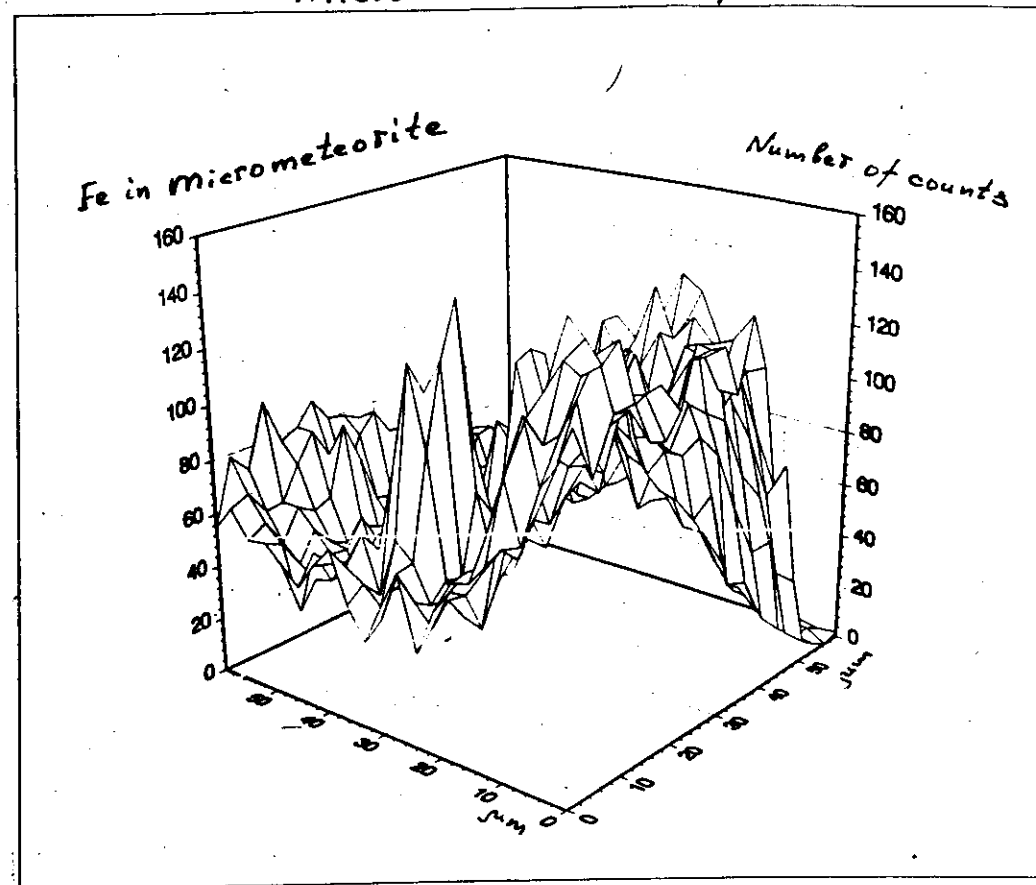
Test object. Gold mask on
SiC membrane





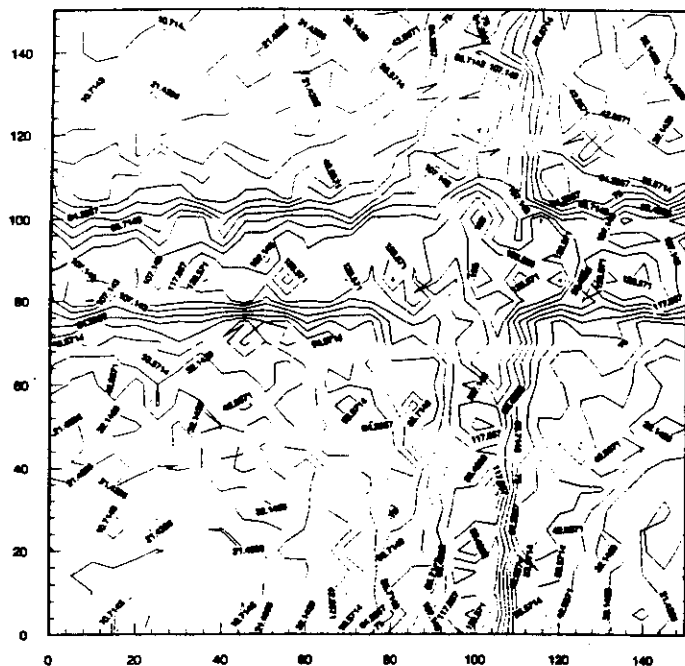
3D Intensity plot

Micrometeorite sample



Iron distribution in micro meteorite

cross of two 20 microns wire in fluorescence
with the 1 A lens set at 13.8 keV



LURE - IMT RAS MICROPROBE

Specifications:

- Wavelength range: 0.8 - 1.5Å (8 - 15KeV)
- *Spatial resolution:*
 ZOOM: in Fluorescence mode:
 20 μm in diameter, fast scan;
 3μm x 3μm (0.5μm x 0.5μm in the future), slow scan;
 1μm x 1μm (0.1μm x 0.1μm in the future), point analysis
- Energy resolution : $\Delta E/E \approx 10^{-2}$ (Band pass 100 eV at 8 KeV)
- Minimum step size: 0.1μm.
- Photon flux in focal spot > 7.10^5 photon/sec. (3 x 3 μm² focal spot)
- *Basic optical scheme:* Single lens system with demagnification of 42.
 Bragg - Fresnel Multilayer Lens:
 Elliptical type, focal length 15cm.
 Aperture 3mm x 50μm
 C/W multilayers with period 3nm.
 Minimum zone width of 0.3μm.
- Mechanical scanning.
- Detector: Si(Li) solid state detector with dedicated computer system.

Future plans

I. Combination of 1st - 3d order diffraction in one lens (Mchette - type lens) will led to increasing:

- Efficiency in 10 times
- Resolution in 2 times

II. Application of Surface Acoustic Waves scanning devices in X-Ray microscopy will led to:

Positioning accuracy in order of $0.01 \mu\text{m}$

III. Combination of the lens and scanning device in one element.

IV. Ray-tracing of Bragg-Fresnel elements

Wavelength range $0.08\text{nm} - 0.2\text{nm}$.

- Aperture - $0.15\text{mm} \times 10\text{mm}$.
- Minimum zone width - $0.25\mu\text{m}$.
- Absolute efficiency - 20% at the 0.1nm wavelength.
- Spatial resolution less than $1\mu\text{m}$.

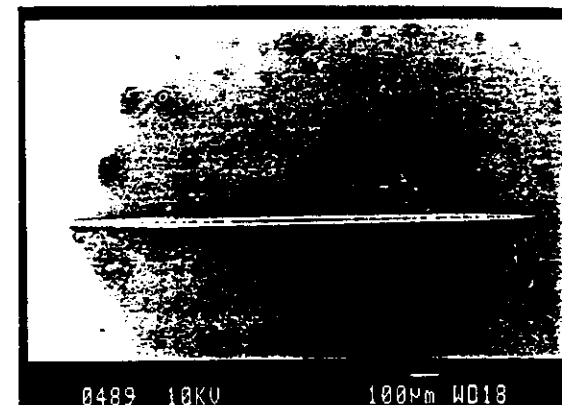


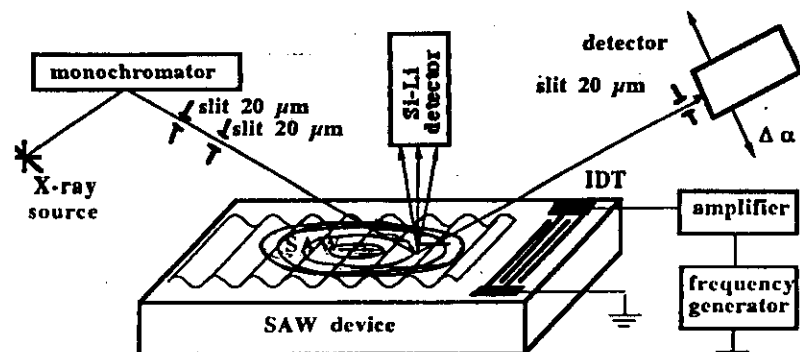
Fig.9 General view of the Bragg-Fresnel elliptical lens for the 0.154nm wavelength.

Aperture $50\mu\text{m} \times 2\text{mm}$.

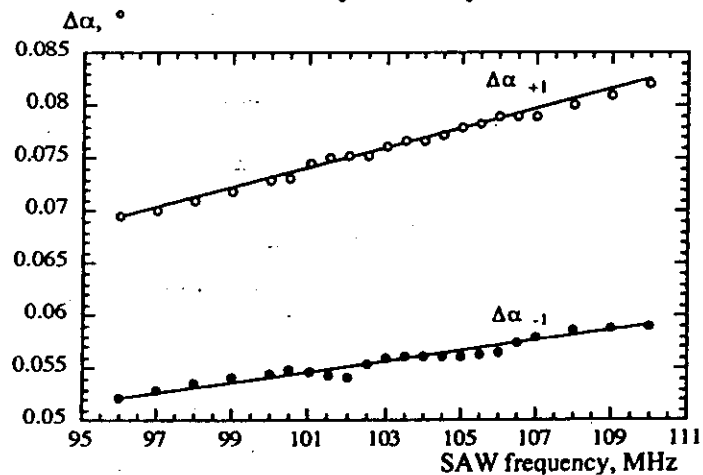


Fig 10 The central part of the same elliptical BFML.

X-RAY SPACE MODULATION BY DIFFRACTION ON AN ULTRASONIC SUPERLATTICE



Scheme of the double-crystal X-ray diffractometer



Dependencies of the angular divergences between the diffraction orders $\Delta\alpha_1, \Delta\alpha_{+1}$, obtained at different values of the excitation frequency of SAW $f=96-110$ MHz and amplitude of the input signal $U=15$ V (the full line shows calculated values).

Microelectronics technology for X-ray optics:

- Submicron (subnanometer) resolution,
- Large (10mm x 10mm) fields with topology precision $< 0.1\mu\text{m}$,
- Nonlinear structures, described by 2 -nd order curves,
- Thin films, consists from monoatom layers (thickness in order of 0.5nm-1nm).
- Surface roughness in order of 0.1nm - 0.3nm

Instrumentation:

Electron-beam lithography:

ZRM-12 with "GASMAL" control system

Electron beam energy	30 KeV
Spot size	50nm
Minimum line width	0.3 μ m
Field size	1mm x 1mm
Wafer size	102mm x 102mm
Alignment accuracy	0.2 μ m

JEOL 840A with "GASMAL" control system

Electron beam energy	40 KeV
Spot size	5nm
Minimum line width	0.1 μ m
Scan field size	2mm x 2mm
Wafer size	10mm x 10mm
Alignment accuracy	1 μ m

Ion sputtering, etching:

Argon ion gun (IMT)

Ion energy	100eV - 3 Kev
Beam size	2cm
Wafer size	20mm x 20mm
Etching speed	15nm/min

Magnetron sputtering:

SCM-651 (ALCATEL)

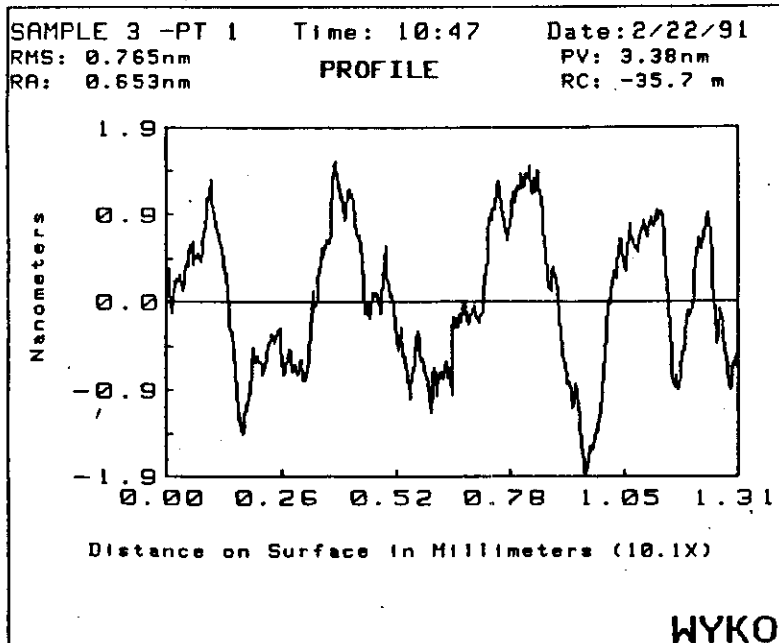
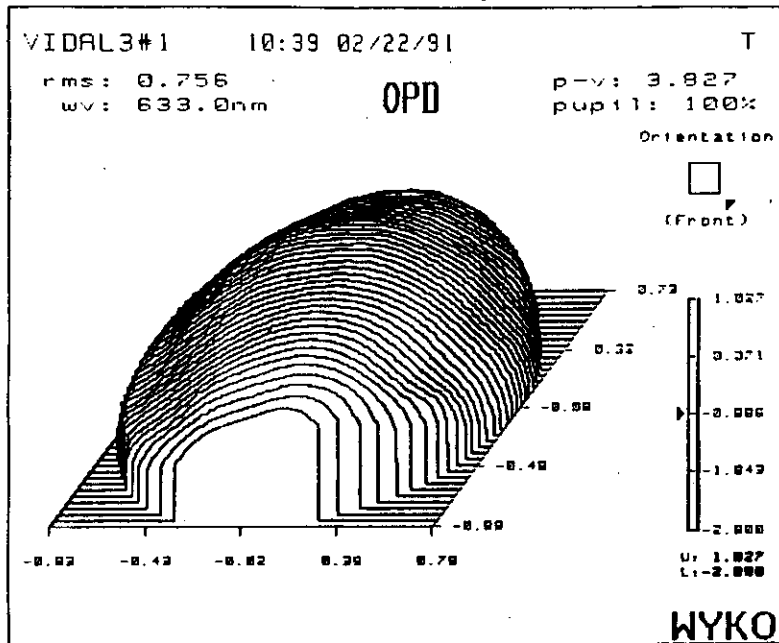
RF magnetrons	2 x 600 W
Wafer size	250mm x 100mm
Target materials	C, W, Si, Ni, B ₄ C, AlN.

Cross-section of Multilayer X-Ray Mirror
fabricated by magnetron sputtering
method in the SCM-651 "ALCATEL" system.
(with participation of LOE, Marseille)

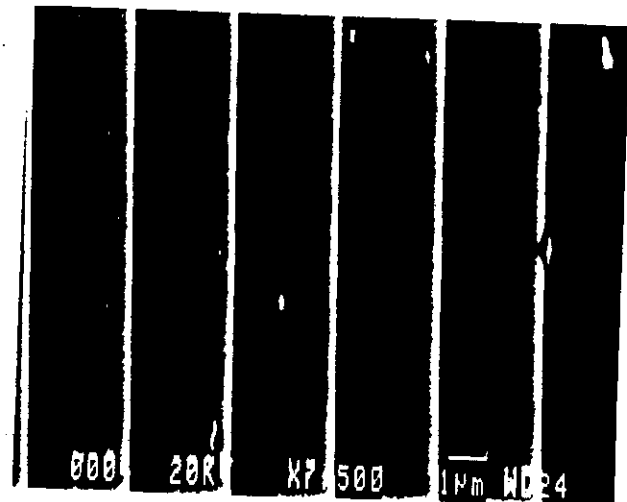
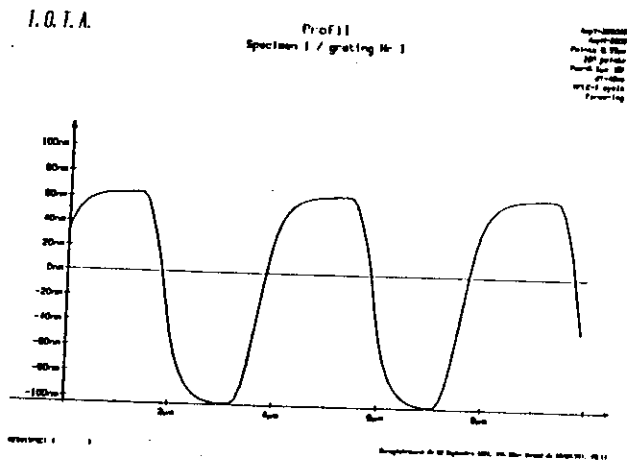
Multilayer materials: C and W,
Multilayer period: 3.15nm,
Number of bilayers: 76,
Efficiency at 0.154nm: 63%



Substrate testing

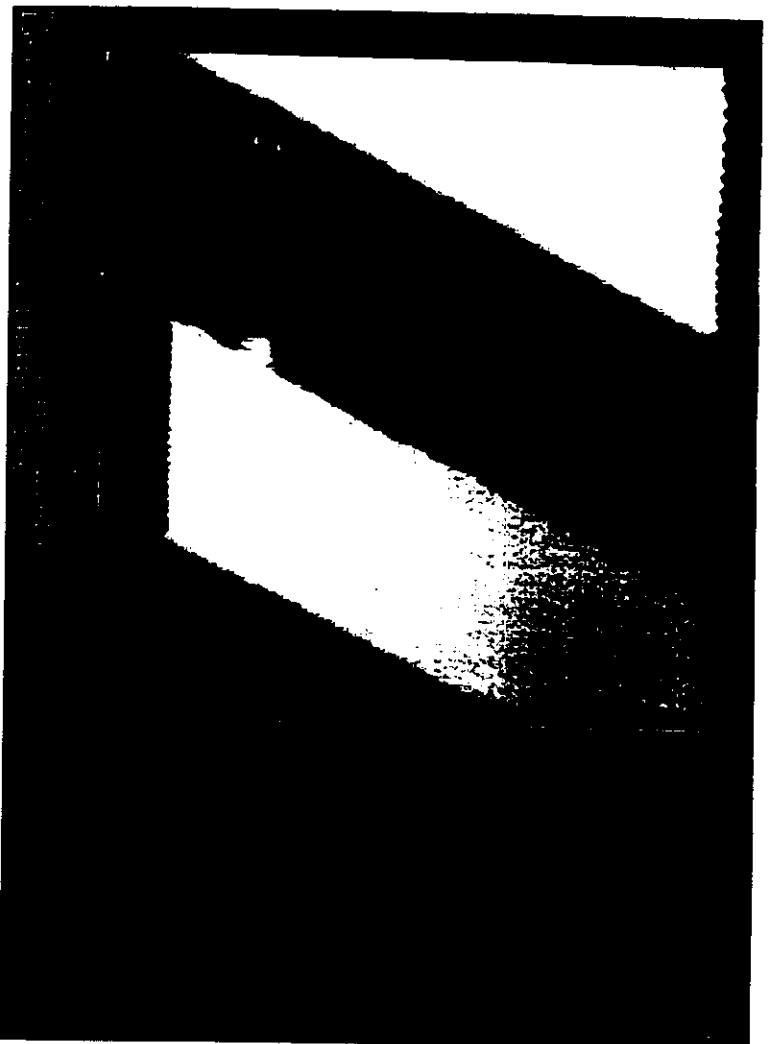


Tally-step measurements



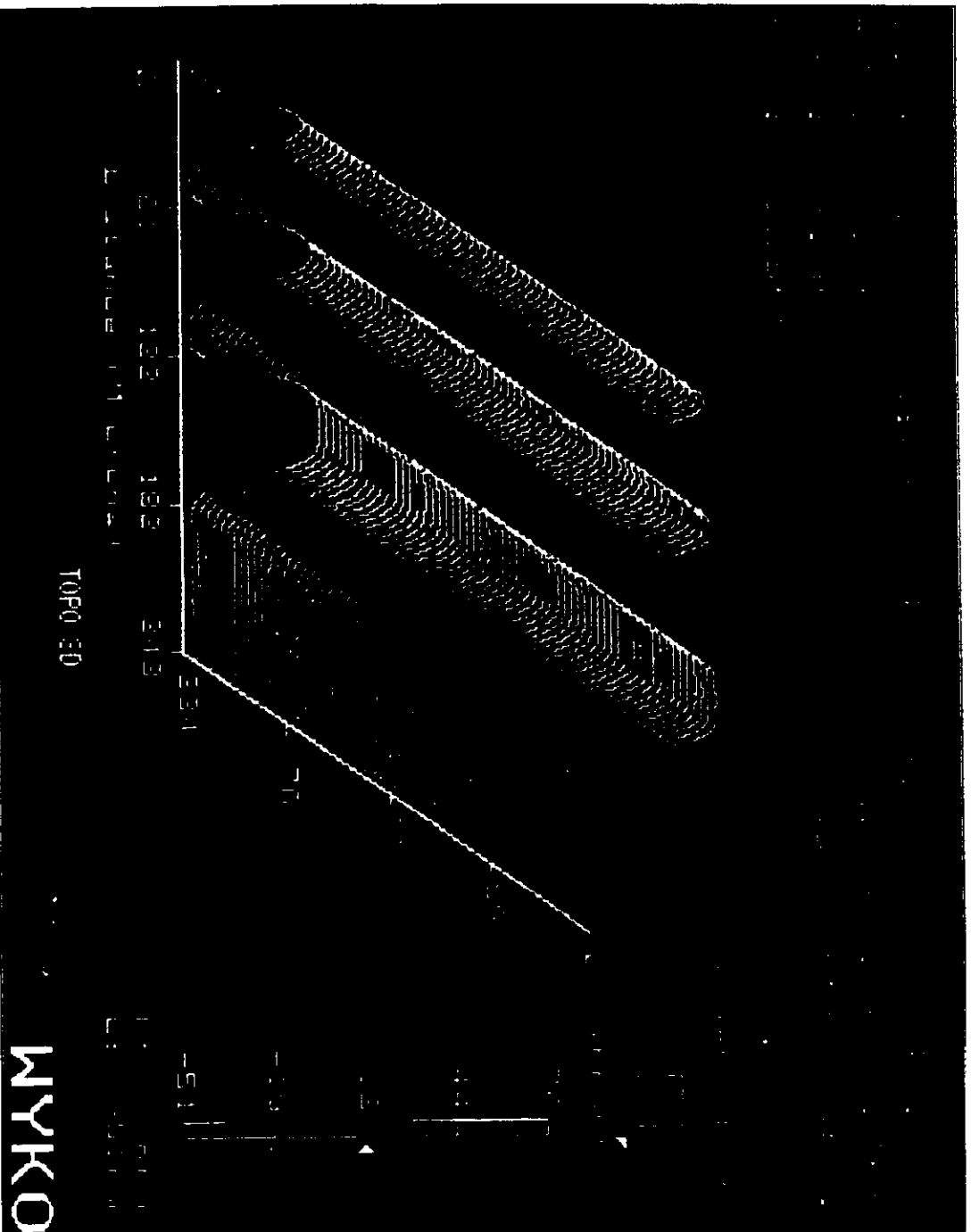
Microphotograph of LCM with period 4 μ m.
Made in scanning electron microscope.

Atomic-force microscopy

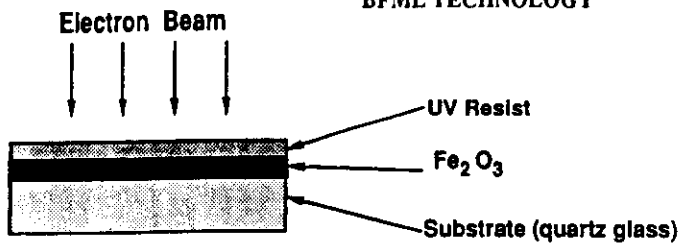


-00-

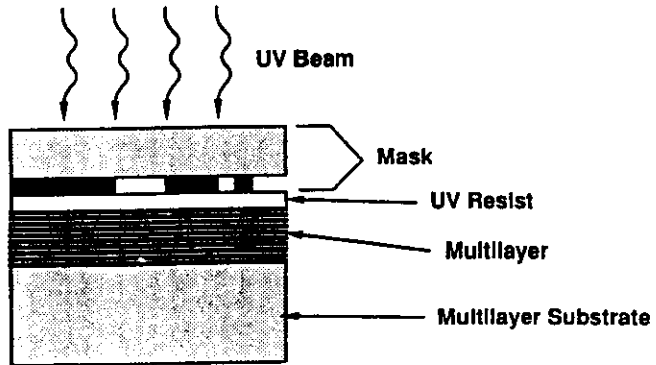
-70-



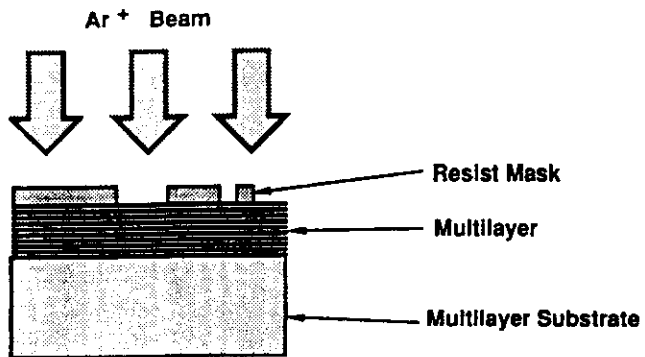
BFML TECHNOLOGY



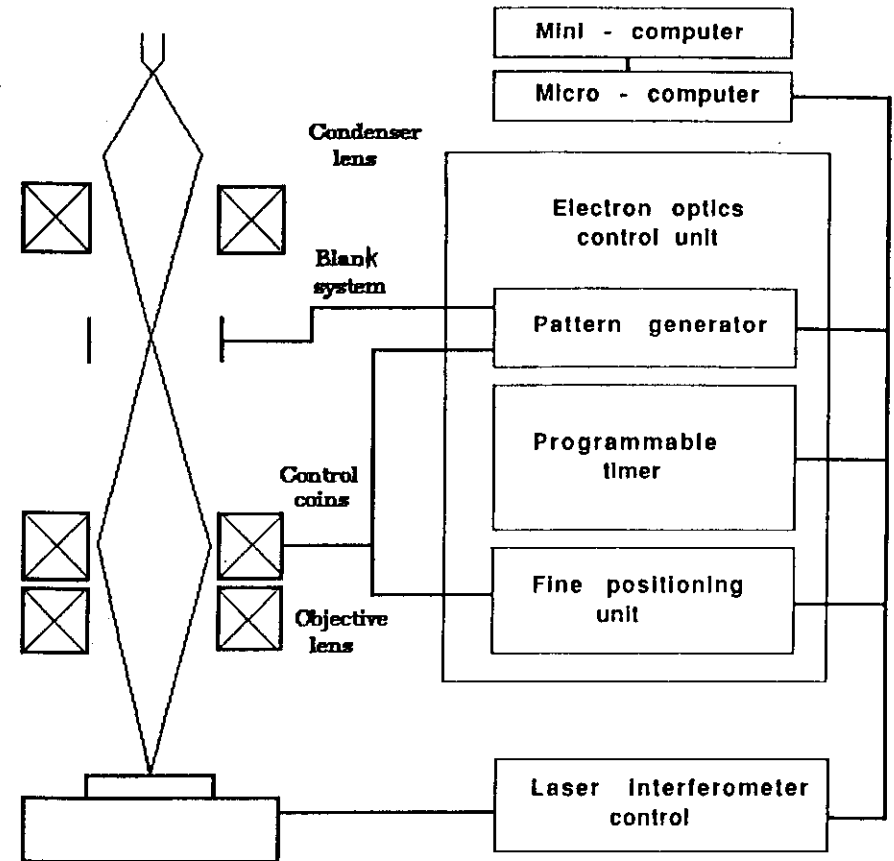
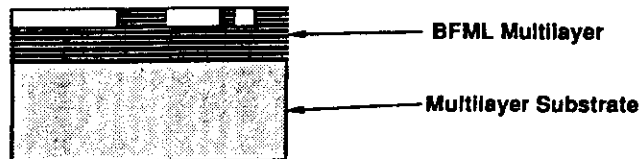
Photomask preparation



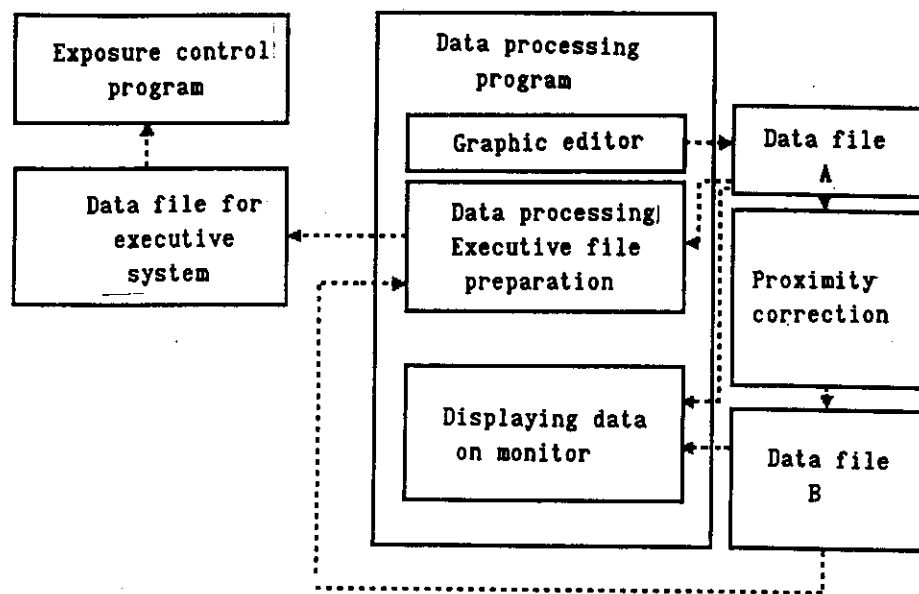
UV Exposure



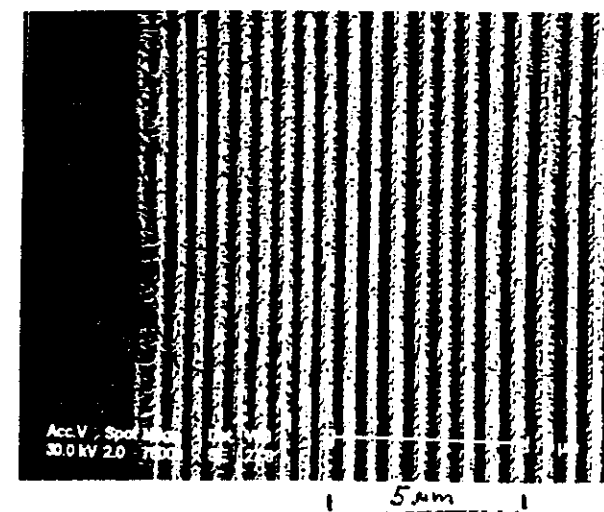
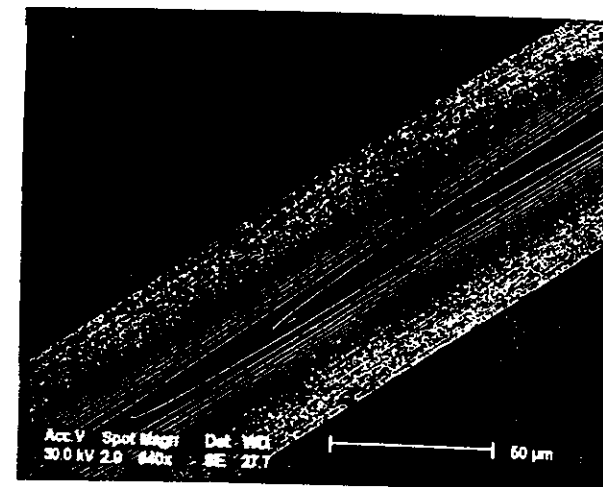
Ion Etching



Electron-Beam Lithography system



Data processing program structure



Minimum line width: 0.15 μm

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