Minor Actinides Incineration Partitioning and Transmutation

G. Mathonnière

Future Nuclear Energy Systems

CEA/Nuclear Energy Division/Division of Nuclear Development and Innovation

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies"– Trieste, November 14-25, 2005

1

The Law of December 30, 1991

Which goals?



Goal 1 research : solutions that would allow partitioning and transmutation of long lived radionuclides present in HL LL waste and reduce the overall radwaste quantity.



Goal 2 research : feasibility of reversible or irreversible repository in deep geological formations.

Goal 3 research : **conditioning** processes and feasibility of **long term storage**, above-grade or below-grade.

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005 P&T research : goals and strategy (1/2)

⇒ Comply with objectives and obligations set in law and produce results in time to meet the 2006 deadline.

⇒ <u>for partitioning</u> :

• investigate partitioning processes within the timeframe allowed by law :

- hydro-metallurgy consistent with current industrial practice,
- and also pyrochemistry (a more pioneering venture)

• primary focus on RN either contributing the most to HL waste LL radiotoxic inventory in current vitrified waste (americium, curium, neptunium) or considered highly mobile within a geological environment (iodine, caesium, technetium)

P&T research : goals and strategy (2/2)

⇒ for transmutation :

- focus on transmutation of corresponding RN,
- increase knowledge and accuracy of nuclear database accordingly,
- look at fuel fabrication (homogeneous or concentrated) & ad-hoc materials for matrices,
- consider existing reactors (LWR and SFR Phénix) consistent with legal timeframe,
- consider future systems (ADS or new GEN IV FR),
- develop scenario studies of nuclear systems to shape out their relative transmutation potential in a national context.

CET Where does HL LL waste come from ?

Spent fuel reprocessing : what does it achieve?



Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies"– Trieste, November 14-25, 2005



CEA alone, as research leader, has mobilised significant financial means : 708 M€out of 810 M€(to the end of 2004).

- A large involvement of very many teams and a strong contribution from academic expert groups.

- Significant results obtained.
- A continuous improvement process :
 ⇒ opening the scope of possible solutions.



Goal : separate HL LL nuclides,

⇒to allow for their recycling,

or reduce their half-life and therefore the associated long term risk.

Partitioning : key nuclides

⇒minor actinides : Am - Cm - Np major contributors to long term radiotoxic inventory;

⇒fission products : I - Cs - Tc

- long lived isotopes significantly present in spent fuel,
- with a potential for mobility within rock formations;

⇒processes : hydro-metallurgy (consistent with PUREX) and pyro-chemistry (more innovative);

⇒partitioning of nuclides present in the already vitrified HL waste would be rather difficult.

Research steps

⇒ Fundamental research : a wide co-operative framework

- exploration : new extracting systems ;
- fundamentals : in-depth study of mechanisms at work ;
 A few hundreds
 - of new molecules

- ⇒ Applied research :
 - process design ;
 - lab experiments on actual spent fuel material ;
 - « demonstration » experiments : integration, representativeness, long-lasting performance ;
 Scale : 1/100 à 1/1000

⇒ A true challenge : a sophisticated partitioning chemistry under highly radioactive conditions.



9

Scale : 1/10000

Actinides partitioning : research path used



R&D in the ATALANTE facility





From fundamental research to demonstration experiments up to making use of a few kilograms of actual spent fuel material.





Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Am, Cm, Np, Tc, I et Cs partitioning : lab scale results

Americium & curium : recovery ratio up to 99,9% for Am & 99,9% for Cm ;

⇒ long-lasting performance tested (« accelerated » simulation within an irradiation loop) ;

⇒ confirmation test with the use of « industrial » technology scheduled in 2005 ;

Neptunium : recovery ratio up to 99% ;

Technetium : recovery ratio from 45 à 90%;

lodine :

- recovery ratio > 97% with PUREX;
- additional recovery up to ~ 99% possible ;

Caesium : recovery ratio > 99,8%, with the use of the calixarene extractant.







Conclusion for partitioning R&D

- A large scope for research : from fundamentals to applications;
 - the actinides: the key target;
 - a scope wide open : (numerous options explored and co-operations);
 - feasibility of pyro-chemical processes not yet demonstrated;
 - molecules and partitioning processes successfully tested at the lab scale;
 - a further step scheduled in 2005 within the Atalante CBP hot cell (to replicate an industrial-like set-up);
 - a research booster for partitioning and actinides chemistry;
 - further steps will be required prior to any industrial implementation.



Atalante in Marcoule



Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies"– Trieste, November 14-25, 2005



Goal : turn some of the nuclides included in radwaste qualified today as ultimate waste (vitrified) into fuel material to morrow.

⇒ Capture & fission;

- ⇒ Systems for transmutation;
- ⇒ Nuclear fuels for transmutation.

Capture & fission

⇒ Making use of neutron flux (within a reactor) to transform LL radionuclides into stable or short-lived isotopes through neutron capture or fission reactions.



For actinides, fission reaction, not neutron capture, must be considered.

For fission products, neutron capture reactions are observed resulting in stable or short-lived nuclides.

Nuclear Energy Division

Transmutation output according to neutron spectrums used

R&D on basic nuclear data :

⇒Nuclear data obtained on actinides cross-sections is used to rank the transmutation potential of various systems.

		PWR MOX Flux 2,5 10 ⁴ n/cm ² .s Ts : 1500 JEPN	SFR Flux 3,4 10 ¹⁵ n/cm ² .s Ts : 1700 JEPN
	Isotopes	Fission	Fission
Results obtained	²³⁷ Np	4%	24%
using the	²⁴¹ Am	10%	24%
nomogeneous	²⁴³ Am	6%	15%
modo	²⁴⁴ Cm	16%	27%

- Two recycling modes have been considered : homogeneous mix within the nuclear fuel or heterogeneous in targets at higher concentrations;

- There is obviously a net advantage in using a fast neutron flux to get higher fission rate, however increasing the fission rate requires multiple recycling ;

⇒Fast neutron flux and spectrum are more efficient to transmute actinides through fission reaction.

Transmutation (Present and Future Technologies)



New perspectives.....

Light water reactors

Advanced gas cooled reactors (fast neutrons)

Generation IV





Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Transmutation systems

- 1. In PWR : the feasibility of americium transmutation is recognised, however:
 - with an increased consumption of enriched uranium;
 - and the production of a large quantity of curium, not recyclable in PWR.
- 2. In fast neutron reactors : the feasibility of minor actinides transmutation is recognised without impeding the usual reactor operating mode :
 - homogeneous mode in SFR : concentration of minor actinides up to a max of 2,5 % (safety,...);
 - homogeneous mode in GFR (first trend) : concentration of minor actinides up to a max of 5 % (behaviour of fuel under irradiation is the limiting factor);
 - ⇒ Fast neutron reactor can help eliminate minor actinides produced by the PWR fleet and manage those that they produce ;
 - ⇒ ADS : 5^{ème} and 6^{ème} EC FP, collaboration between CEA and CNRS :
 - significant R&D work has been conducted or is on-going,
 - the ADS concept is quite complex, however no stumbling stones that would preclude the demonstration of the feasibility of one experimental reactor have been identified so far,
 - yet, challenging aspects are not resolved and have been pointed out.

Accelerator Driven Systems (ADS)

- Sub-critical core physics (MUSE in MASURCA with the CNRS)
- Spallation source (MEGAPIE at PSI)
- ➤ Accelerator/reactor coupling (TRADE → ?)
- System studies (PDS-XADS in the European 6th Fwk Pgm) (XADS Pb-Bi 80 MWth, Myrrha Pb-Bi 50 MWth et XADS He 80 MWth)
- TRU Fuel and targets (20-50 % MA) Irradiation tests in Phenix (Camix, Cochix, Futurix/FTA...)

Milestones:

2008 - Synthesis report on the technical and financial viability of power ADS for industrial transmutation (EUROTRANS)

Collaborations :

- CNRS, Areva
- > Europe (5th & 6th PCRD...) + Japan (JAERI), United States (DOE/AFCI)

Minor actinides transmutation with fast neutrons

	SUPER	PHENIX	PH	ENIX
	Homogeneous	Heterogeneous	Homogeneous	Heterogeneous
Np	NACRE UO ₂ ,PuO ₂ + 2% Np Fabricated Not irradiated		SUPERFACT pins UO ₂ + 2% NpO2	SUPERFACT pins UO ₂ + 40% NpO ₂ METAPHIX
Am (Cm)	Few pins with 1% Am		SUPERFACT pins UO ₂ + 2% AmO2	Np, Am, Cm SUPERFACT pins UO ₂ + 20% AmO ₂ ECRIX AmO ₂ + MgO CAMIX/COCHIX FUTURIX FTA
		Ended O	n-going In preparation	<mark>n</mark>

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Main technology demonstrations



Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Nuclear fuel for transmutation : current R&D programmes

- ⇒ Reactors in use or considered :
- irradiation reactors : HFR,SILOE;
- fast neutron research reactors :
 - PHENIX,
 - JOYO, MONJU (Japan),
 - BOR 60 (Russia).



- ⇒ Design and fabrication of experimental fuel, and associated safety case ;
- irradiation (minimum 5 years),
- non destructive and destructive examinations,
- 35 irradiation experiments have been conducted or are on-going.



1 mm

Results validation :

- actinides concentration and burn-ups;
- fission rate for one cycle :

i.e. 70% of the americium contained in one target has undergone fission.

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Conclusion ... for transmutation (1/2)

⇒ the feasibility of transmuting actinides such as Am and Np is recognised in fast neutron reactors according to experiments run in SFR;

⇒ ADS systems are quite complex, and their technical and economical viability for actinides transmutation is yet to be proven;

⇒ transmutation of technetium 99 is feasible, but not efficient;

transmutation of caesium 135 is no longer pursued;

transmutation of iodine 129 is not currently feasible.



⇒ Reducing the ultimate waste radiotoxic inventory is possible with implementing a continuous improvement step-wise process;

⇒ Goal 1 cannot apply to current ultimate waste (vitrified).

⇒ An international expert peer-review report will be made available by the end of 2005

Conclusion ... for transmutation (2/2)

⇒The scientific feasibility of transmutation is recognised;
 ⇒Fast neutron spectrum is best for transmutation.



Transmuting systems supplementing producing energy systems





⇒Selection of the transmuting system by 2015.

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Scenarios : outlines

Introduction

- Analysis of preliminary steady-state scenarios
- Transition Gen II Gen III -> Gen IV systems (fuel cycle and reactors)
 - Main results
 - Analysis
- Conclusions

25

Double strata scenario with ADT



Preliminary scenarios evaluations at steady state : case of the

partitioning / transmutation scenarios

P&T options :

- Comparison of different options
- Homogeneous /
 Heterogeneous
- Natural uranium ressources
- Annual mass flux in fuel cycle facilities
- M.A. inventories

Reactor		PWR			FR		PWR +	PWR + FR	
		I					ADS	+ADS	
Fuel cycle type	Once-	Pu	Pu+MA	Pu	Pu+MA	recycling	Pu + MA recyling		
	through cycle	recycling	recycling	recycling					
² u recycling	No	Yes	Yes	Yes	Yes	Yes	In PWR	In PWR and FR	
M.A. recycling	No	No	Yes	No	Together with Pu	In target subass.	In ADS	In ADS	
		F	ront-end fa	cilities (need	ls per year)				
Nat Uranium (tons / year)	8360	7320	7600	-	-	-	7580	5400	
Fabrication	820	820	820	340	340	340 FR	730 UOX	540 UOX ,	
capacities						2 target	8,6 ADS	90 PWR	
(t/y)						mod.sub.		MOX	
								60 FR	
								1 ADS	
		l	React	tors – Fuel t	уре				
% PWR UOX	100			-	-	-	89	66	
% MOX	-	100	100	100 (FR)	100 (FR)	100 (FR)	-	30	
% ADS	-	-	-	-	-	-	21	5,2	
	Back end	l facilities (n	eeds per yea	ar): Processi	ing and re-f	abrication f	acilities		
Processing capacities (t/y)	0	820	820	340	340	340	740	690	
		Storage (a	nnual mass	es) – 60 GW	/e/year – 40	0 TWHe			
TRU stored (t/y)	11,8	3,3	0,03	2	0,06	0,2	0,07	0,05	
Gain (related to Once through)	1	4	400	6	200	60	170	240	

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

- P&T strategies :
 - Efficient mass reduction in the geological repository
 - Some strong impacts on the main fuel cycle parameters, mainly at the fabrication step :

Fuel type	PV	VR		ADS		
Fuel cycle management	MOX as reference	Pu+MA recycling	Pu-only recycling	Pu+MA recycling	MA target subass.	MA recyling
		At	fabrication ste	р		
Decay heat (W g ⁻¹ H.M.)	1	x 3	0,5	x 2,5	x 80	x 90
Neutron sources $(n s^{-1} g^{-1} H.M.)$	1	x 8 000	1	x 150	x 5 000 / x 10 000	x 20 000

iHM: initial Heavy Metal

In the frame of the french industrial situation, the choice of <u>F.N.R. as long term sustainable systems</u>

allowing a reduction of TRU masses in the waste was proposed

Nuclear Energy Division

Americium and Pu recycling in GEN III system (EPR)

• Only Americium in PWR reactors :

 Cm recycling produces Cf, very considerable source of neutrons and induces large difficulties on fuel cycle

(The neutron source is multiplied by a factor 7900 in relation to the MOX case and creates both criticality and radioprotection difficulties.)

- Np was not considered, because its recycling doesn't give important benefit on radiotoxicity or heat decay, but it could be add up.
- Concept used :
 - MOX UE (~8 % Pu, ~1% Am, ~5% U5) with higher moderation ratio
- Interim storage is necessary for Cm and Np

29



and Innovative Technologies"- Trieste, November 14-25, 2005

Scenario for the renewal of power reactors in France (EDF)

- Major role of LWRs over the 21st century
 - Operating PWRs (Gen II): lifetime extension (> 40 years)
 - Gen III/III+ PWRs: relacement of current PWRs around 2015 Operation over most of the 21st century
 - ~2040 Transition from PWRs to Gen IV Fast neutron systems

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005 ntroduction of Fast Reactors and New Fuel Cycle Plant around 2040

2040: - Deployment of Fast neutron systems (SFR or GFR)

- New spent fuel treatment plant (Ganex) 2 options:
 - Recycling of U-Pu and separate management of MA (to waste or interim storage)
 - Integral recycling of U-Pu-MA

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

* +: Addition of specific needs of Gen IV systems (front end, re-fabrication workshops)

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Inventories (t)	One recycling Pu (MOX) Alternative 1		Multiple recycling Pu (MOX-UE) – Alternative 2			Once-through cycle (UOX)				
	2035	2050	2070	2035	2050	2070	2035	2050	2070	2100
Natural U (annual values – aggregates)	7400 / 410 10 ³	7500 / 520 10 ³	7500/ 670 10 ³	7160 / 410 10 ³	7100 / 520 10 ³	7000 / 660 10 ³	8360 / 420 10 ³	8360 / 550 10 ³	53607 720 10 ³	8360 / 970 10 ³
UTS (annual, M SWU/yr)	5,8	5,8	58	5,3	5,1	5,1	6.4	6.4	6.4	6.4
Pu (Total)	396	479	596	373	398	400	474	612	793	1062
MA (Total)	76	120	178	76	125	191	99	138	191	271
% fuel with TRU in fleet	12%	10%	10%	23%	26%	33%	0%	0%	0%	0%
TRU in storage	389	529	703	128	175	240	573	750	984	1333

Pu recycling in PWR :

- -10% of saving natural ressources compared to once-through cycle
- Equilibrium of the Pu inventories
- Increase in MA inventories

34

	One rec and Pu FR syste in storag	ycling of recycling em (SFR) ge	MOX in 1 in 4 th gen , M.A. dis	PWR eration sposed	One recycling of MOX in PWR and global multiple recycling (Pu, Np, Am, Cm,) in 4 th generation FR system (SFR)				One recycling of MOX in PWR and global multiple recycling (Pu, Np, Am, Cm,) in 4 th generation FN (GFR) system			
Inventories	2035	2050	2070	2100	2035	2050	2070	2100	2035	2050	2070	2100
Natural U (annual values – aggregates)	7850 / 430 10 ³	4200 / 510 10 ³	4200 / 600 10 ³	660 10 ³	7850 / 430 10 ³	4200 / 515 10 ³	4200 / 600 10 ³	0 / 660 10 ³	7850 / 430 10 ³	4200 / 515 10 ³	4200 / 600 10 ³	0 / 660 10 ³
UTS (annual, M SWU/yr)	5,9	3,3	3,2	0	6	3,2	3,2	0	6	3,2	3,2	0
Pu (Total)	450	566	672	802	455	576	685	848	455	577	698	815
MA (Total)	70	106	149	205	76	96	105	86	76	89	76	64
TRU total	519	671	821	1007	531	672	790	934	531	666	774	879
% fuel with TRU in fleet	0%	50%	50%	100%	0%	50%	50%	100%	0%	50%	50%	100%
TRU in storage	65	103	149	208	27	28	29	30	27	28	29	30

- Pu+MA recycling : strong reduction in masses disposed in the wastes and stabilization of the TRU inventories
- **Pu only recycling :** increase of MA in the wastes
- FNR permits to **save natural ressources** No needs in uranium enrichement facilties

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies"– Trieste, November 14-25, 2005

Thermal output of the wastes

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Impact of the actinides management strategy on the raditoxicity / Activity of ultimate Waste

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Investment cost evaluation for the period 2000 – 2150 and uranium consumption

	FNR in 2040 - GAM	FNR in 2080 - GAM	Once through PWR	FNR in 2040 – no GAM	
Inv	estment and	d uranium e	expenses		
Total	1	1.07	1.27	0.98	
investment					
U nat cost	1	2,2	8,2	1	
(max)					In I
U nat cost (min)	1	1,7	8	1	
Fuel cycle		1.1 to			
invest.	1	1.5	1.7 to 3.8	0.98	
Thermal output	t of waste (T	RU § FP) o	r spent fuels	s (at 2050)	
After 60 years					
of cooling	1	1.10	2.5	2.0	
After 200 years					
of cooling	1	1	21	15	
Mas	ss disposed	in the geol	ogical site		
At 2100	1	1	44	7	

In relatve unit compared to first column

Reactor cost dominates

P&T cost is a balance between

reduction of investment in front-end and geological storage and increase in fuel fabrication and processing

FNR allows to reduce strongly uranium expenses

Actinides Management allows to reduce mass and thermal output of wastes

Nuclear Energy Division

Workshop on "Modelling and Quality Control for Advanced and Innovative Technologies" – Trieste, November 14-25, 2005

Synthesis

— The partitioning / transmutation scenario implemented in Gen IV FR in (2025 – 2040) allows also to minimise the:

- mass disposed in the final waste at the end of the century,
 - by a factor 40-50 or more compared to the once through cycle
 - by a factor close to 10 compared to a plutonium recycling (in PWR or FR) without minor actinides recycling
- thermal output of the final wastes, allowing a strong and rapid decrease of power with time,
- potential radiotoxicity inventory (and radioactivity) in the final disposal,
- natural uranium consumption, reduced by 40% at 2100

Gen IV FR systems are **able to transmute all actinides together with no partitioning, with low penalties**

Keeping and **improving non proliferation** characteristics and **eliminating needs for enrichment** technologies.

This studies have to take into account in more detail the **industrial schedule** to renew fuel cycle facilities for different strategies.

Conclusion :

Future Nuclear Energy Systems R&D Strategy in France

Promising prospects for an industrial transmutation strategy based on renewed nuclear plants around 2040: Fast Reactors and renewed spent fuel treatment plant

- > Optimum use of existing nuclear plants (reactors and spent fuel treatment)
- Flexible separation/recycling scenario with stepwise progress on spent fuel treated and waste form
- Towards an integral actinide recycling if optimum for the fuel cycle back-end
- Potential economic assets of Fast Reactors to limit global expenses over the period (2000 2150): Reactors + Fuel cycle plants + Natural uranium

R&D orientations and main milestones

- Group Actinide separation process GANEX (2008-2015)
- > Development of M.A. transmutation fuels (Phénix, Joyo, Monju, Bor-60, BN-600...)
- International demonstration of Global Actinide Management in Monju (2015-2025) (+ TRU fabrication plant & La Hague Ganex Micro-Pilot plant)
- Demonstration of all steps of transmutation based on next generation industrial nuclear plants, and platform of international convergence on Global Actinide Management strategy

41

• release of reports :

- Parliament office's report in March,
- CEA's & Andra's preliminary reports in June 2005 to be supplemented with final reports in December,
- NEA/OECD peer-review reports (reviewing Andra's and CEA's studies) expected in January 2006,
- CNE's 2005 report # 11 in June & global report expected in January 2006.
- National public consultation on the HL LL waste long term management strategy options closing at year end,
- draft bill on HL LL waste long term management available January 2006,
- bill discussion and vote by Parliament before mid 2006.

42