# Technology and environmental assessment of desalination technologies

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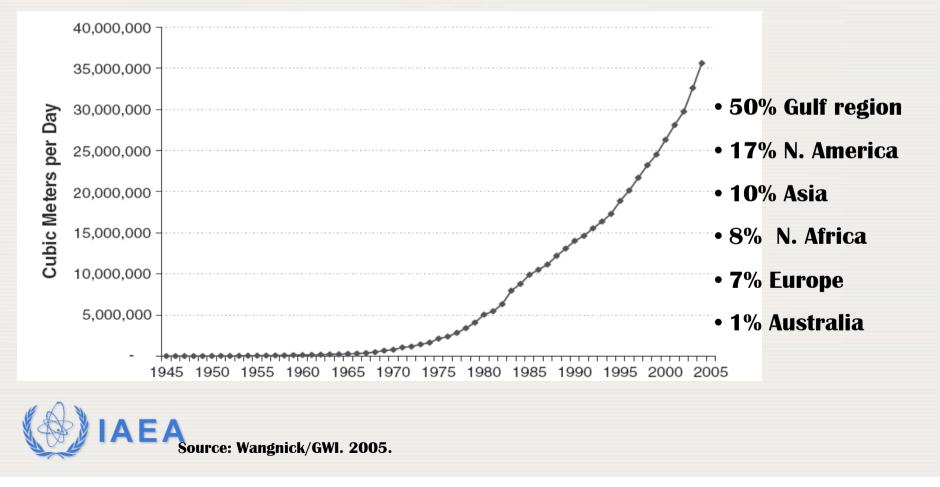
- Environmental impacts of nuclear desalination
- Economics
- Safety aspects
- Water quality and monitoring
- Conclusion



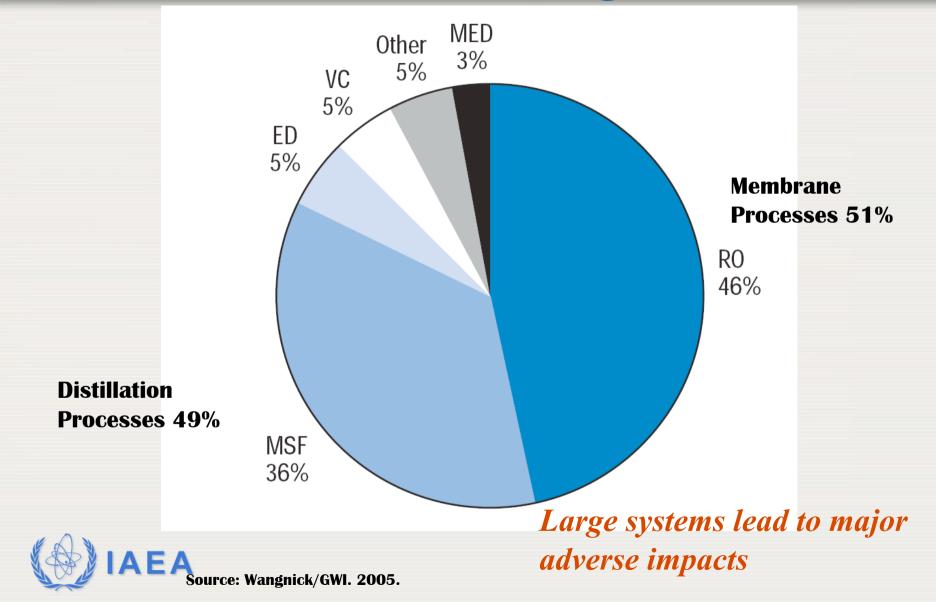
## **Growing interest in Environmental performance of desalination systems**

- Desalination capacity is growing exponentially
- Current estimates are 50 million cubic meters of water production per day

#### + 60 Newcomer



### **Desalination Technologies**



# **Main Environmental Issues**

Despite major improvement,

- Marine
- Coastal
- Atmospheric
- Socio-economic

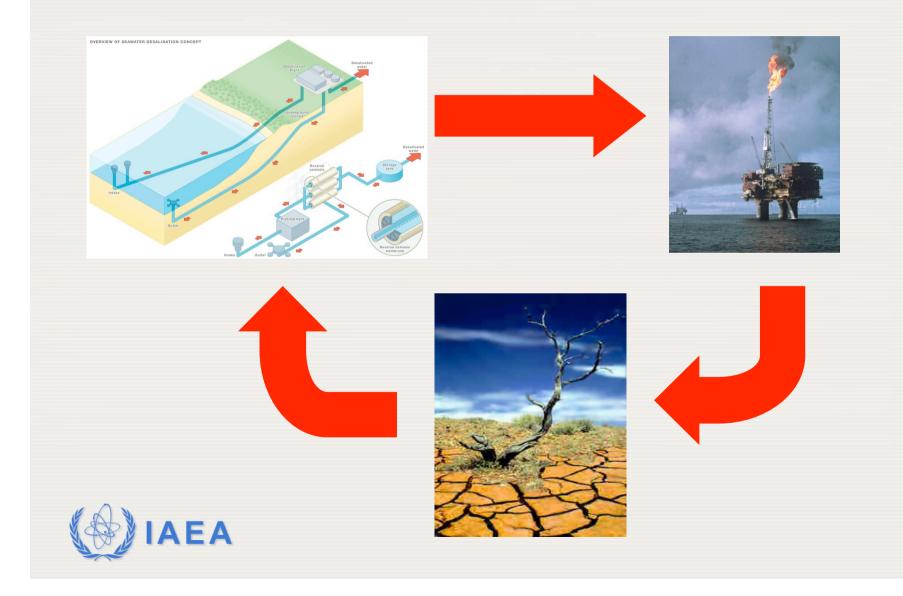


'60s artist's rendering of a nuclear desalination plant. Source: ORNL



#### **Co-location reduces impacts**

# **Desalination's impact is complex**



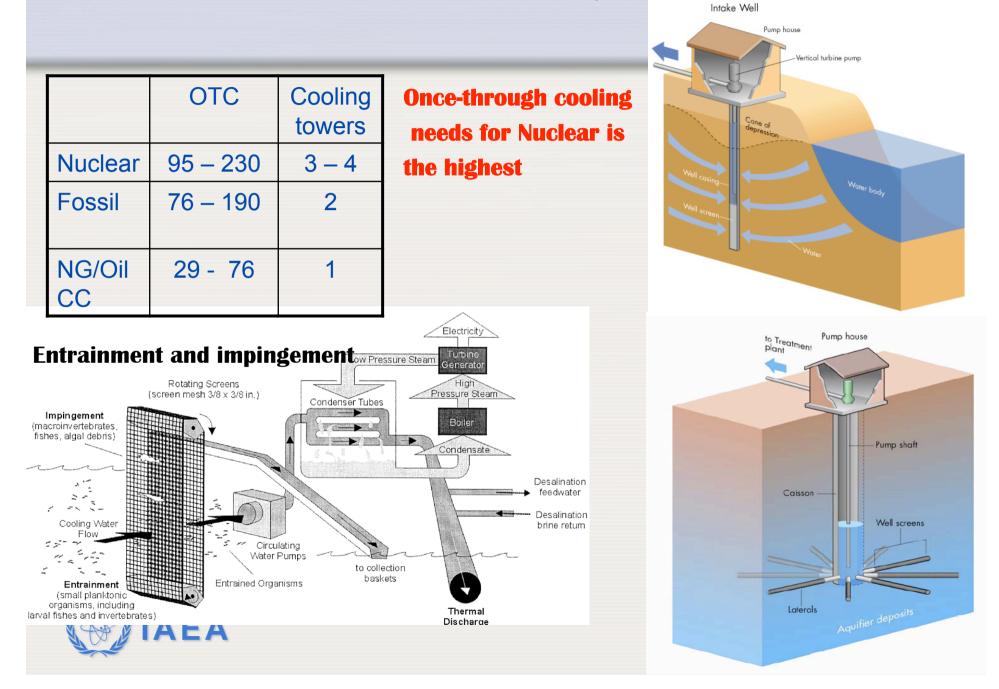
# **Marine impacts**

Seawater is not just water. It is habitat and contains an entire ecosystem of phytoplankton, fishes and invertebrates.

**California Energy Commission, 2005** 

Source: S. Münster, Cosmography. 1598.

# **Direct and Indirect Intake systems**



#### - Mitigation recommendation

Dry- and/or wet-cooling for Nuclear, and

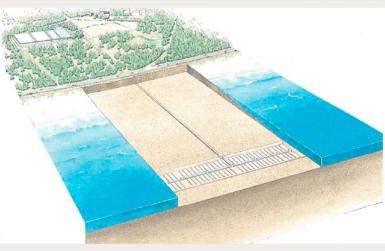
Source: Barker, 2007

Hybrid Cooling

Indirect intake systems for desalination, or

EA

Intake from areas with low biological activity



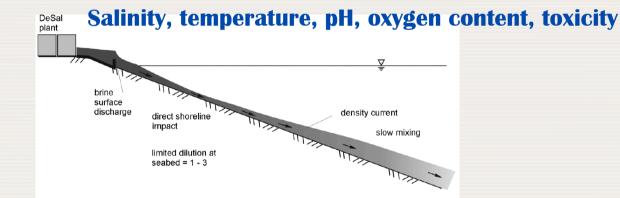
Source: Fukuoka District Waterworks Agency

# Discharge

#### - Regulations

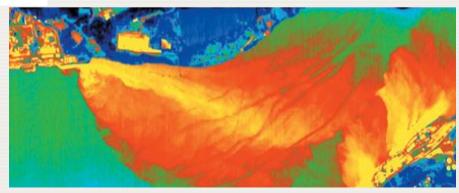
US Clean Water Act Section 403(c), Barcelona Convention, IAEA Safety Guide No. NS-G-3.2

#### - Discharge characteristics



Direct discharge. Source: Bleninger and Jirka, 2008

EA



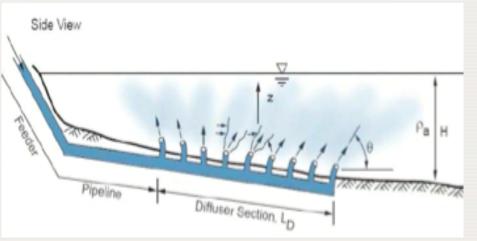


#### **Mitigation recommendations**

# Commercial use of the discharged brine,

Dilution with multi-port diffusers in biologically insensitive areas...

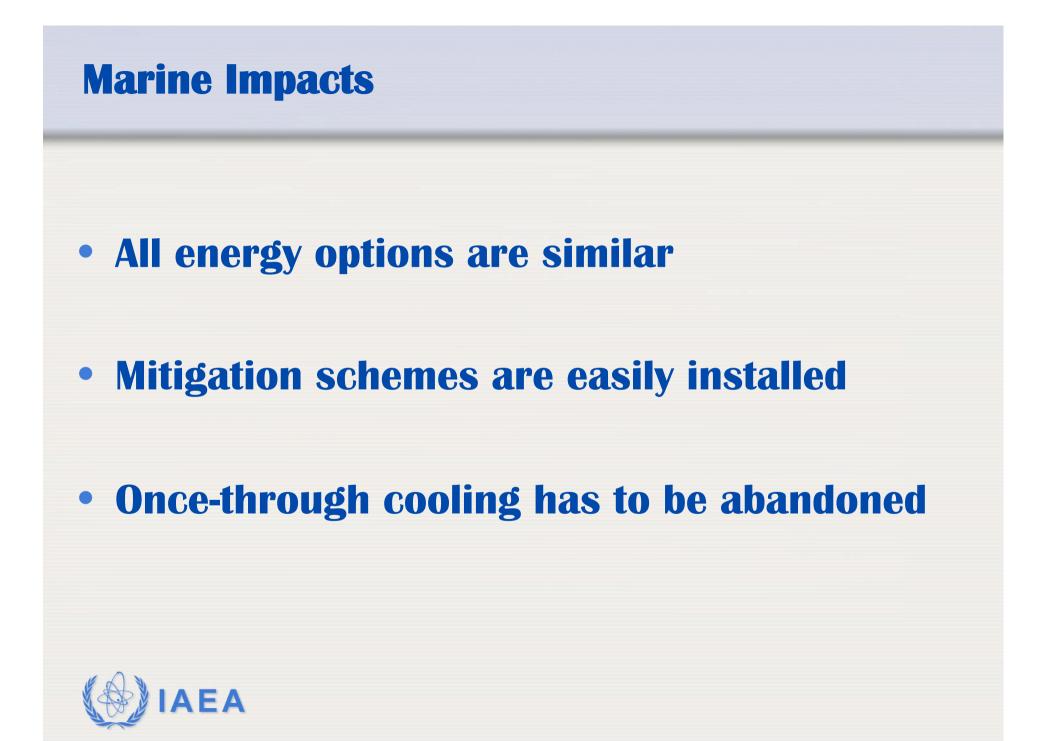




...and environmentally sound intakes!

Discharge diffusers. Source: USEPA 1991





# **Coastal Impact**

Land use and visual impacts

Aquifer contamination
Construction impact
Noise impact



Method	Area needed for a 1GW power plant
Solar (photo voltaic)	<b>20 – 50 km<sup>2</sup></b>
Windmill	<b>50 – 150 km<sup>2</sup></b>
Biomass (including bio-alcohol/oil)	<b>4000 - 6000 km</b> <sup>2</sup>
Nuclear	1 - 4 km <sup>2</sup>

Source: IAEA; WEC, 2007

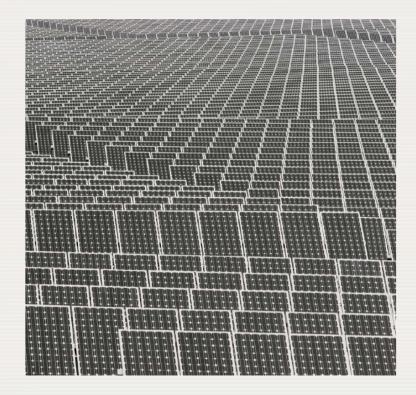
#### Desalination facilities of 100 000 m3/day would require

- 0.2 km<sup>2</sup>
- 12 to 510 MW of installed power requiring co-located power generation





#### Serpa (P) solar power plant



#### Palm Springs (US) wind farm

#### **Paluel (F) nuclear power plant**







# **In conclusion of Coastal Impacts**

- Nuclear Desalination
  - is best for large water production
  - economy of scale is a big advantage
- Coastal impact for large-capacities nuclear desalination is lower than any other option



# **Atmospheric Impacts**



# **Carbon Dioxide Release**

- for 100,000 m3/day desalination plant

Power Source	CO2 Released (tons)
Coal	200 to 900
Natural Gas	100 to 200
Wind	0.02 to 0.2
Nuclear	0.02 to 0.2





# **Development stimulus**

- energy availability
- water availability



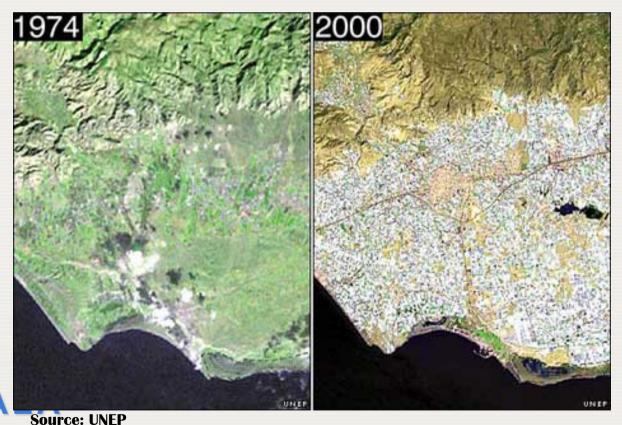
Aqtau, 1961



Aqtau, 1975

# Changes in the land use, development of new industries

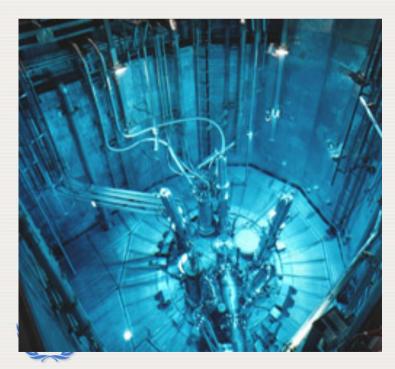
- population relocation, social disturbance
- environmental justice





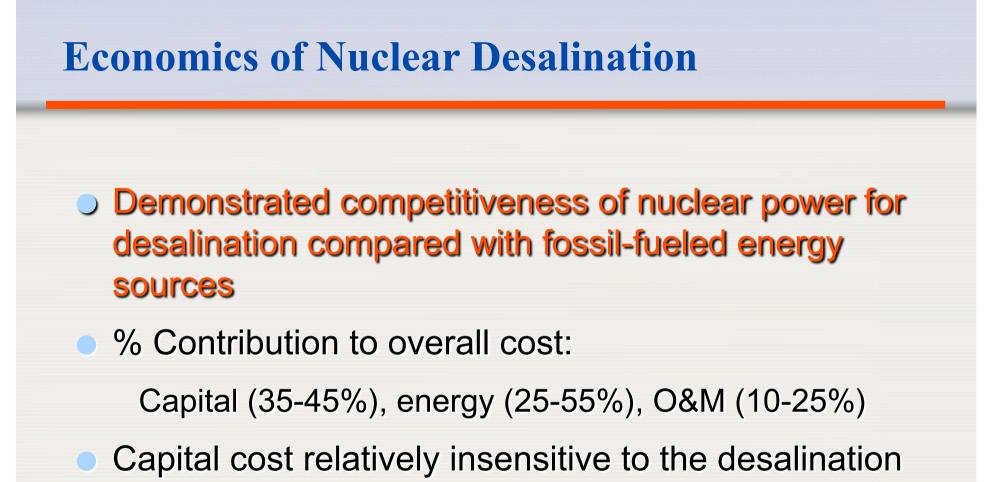
# **Public acceptance**

- safety
- public health
- environmental impacts









- component
- Desalination costs range: \$0.40 1.90 / m<sup>3</sup>



# **Economics of Nuclear Desalination**

- MSF costs systematically higher than RO or MED
- RO economically favorable for less stringent drinking standards (e.g. WHO, <1000 ppm TDS)</li>
- Costs higher with smaller reactors ("economy of scale" effect)
- RO and MED costs are, in general, comparable



# **Economics of nuclear desalination**

- Results are site specific.
- Nuclear desalination costs:
  - RO: 0.5 to 0.94 \$/m3
  - MED: 0.6 to 0.96 \$/m3
  - MSF: 1.18 to 1.48 \$/m3
- Comparing to current prices of oil: all nuclear options are economically competitive.

**Economic target of nuclear desalination costs:** 



0.4-0.6US\$/m<sup>3</sup> depending on the region

# Electricity cost (US cent/kWh) in Europe

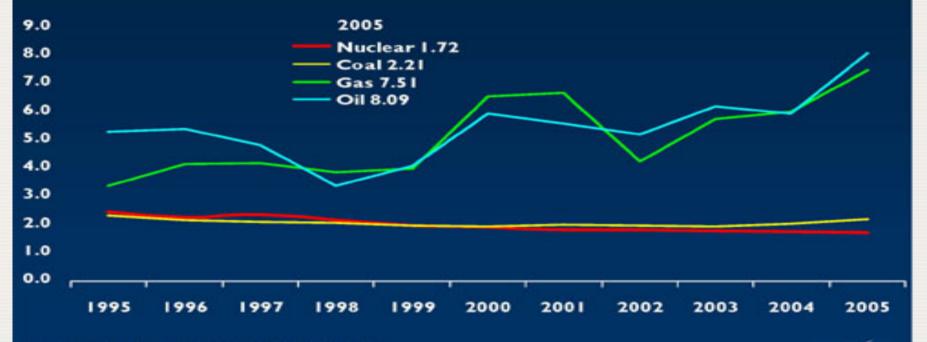
	MIT 2003	France 2003	UK 2004	Chicago 2004	Canada 2004	EU 2007
Nuclear	4.2	3.7	4.6	4.2 - 4.6	5.0	5.4 - 7.4
Coal	4.2		5.2	3.5 - 4.1	4.5	4.7 - 6.1
Gas	5.8	5.8-10.1	5.9, 9.8	5.5 - 7.0	7.2	4.6 - 6.1
Wind onshore			7.4			4.7 - 14.8
Wind offshore			11.0			8.2 - 20.2



# Costs of Fuel & OM in the US

**U.S. Electricity Production Costs** 

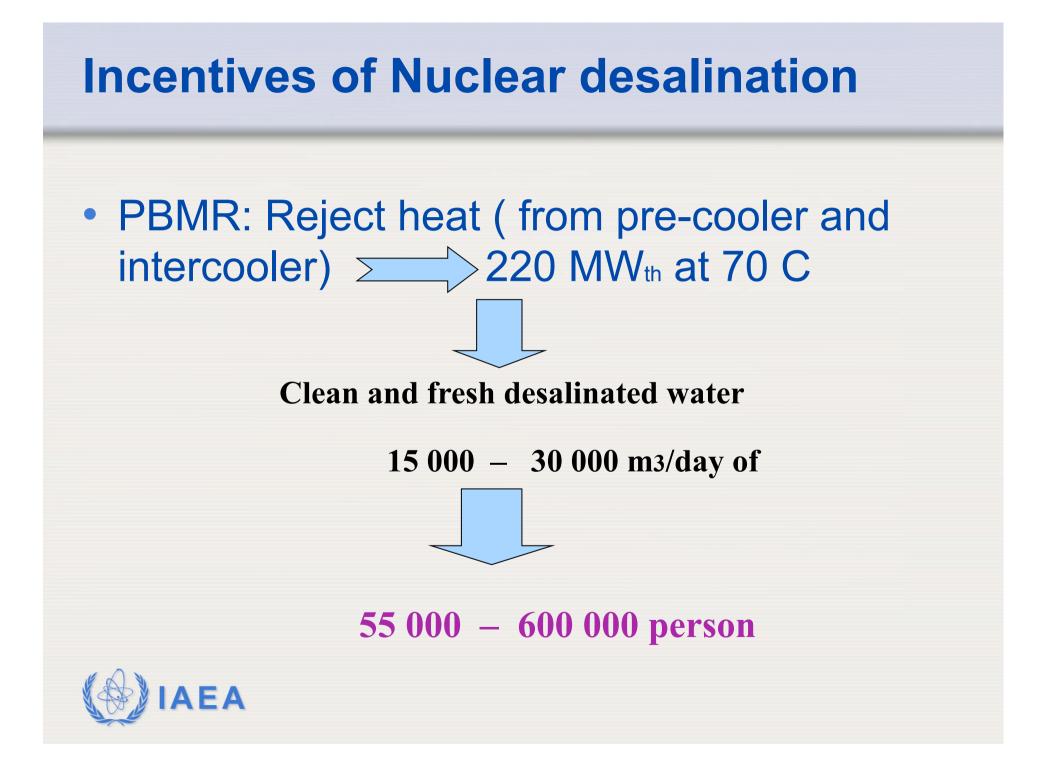
1995-2005 (Averages in 2005 cents per kilowatt-hour)



Production Costs = Operations and Maintenance Costs = Fuel Costs

Source: Global Energy Decisions Updated: 6/06





# **Incentives of Nuclear desalination-cont.**

To produce 130 000 m3/day of desalinated water using 1000 MWe PWR

Total revenue (Cogeneration 90% electricity +10% water) :

- Electricity: 6771.6 M\$
- Water: 888.59 M\$

**Using MED** 

• Total: 7660 M\$

Total revenue from 100% for electricity alone: 7166.8 M\$

**Net benefit of ND: 493.2 M\$** ~ 7% more

# **Incentives of Nuclear desalination-cont.**

**Using RO even better:** 

- Increased availability (more water)
- No lost shaft power as in MED
- Considerable fraction of energy will be recovered.

Revenue: -From electricity: 7026.72 M\$ -From Water: 672 M\$

Total: 7700 M\$

Net benefit: 532 M\$~ 7.5% more

### **Economics of Nuclear Desalination-DEEP**

Specify Case and Configuration Data								
Projec	t: My Site			Case:	My Case			
— Wat	ter Plant Capacity ——					_		
Total Capacity: 100000 m3/d		Feed Salinity 35000 ppm		Feed Temperature 30	degC			
			Inter	rest Rate	5% F	Purchased Electricity Cost 0.06	\$ / kWh	
	Power Plant Dat	a	Distillation Plant Data Rev			Re	verse Osmosis Plant Data	Pipeline Transport Option
	Thermal Power 1	200 MWt	Energy Recov		verv Fraction N/A %	🔽 Transport cost		
		600 MWe	Maximum Bri	ine	110 degC		atio (optional) N/A %	50 Distance (kms)
	FuelCost		Heating Stea	m Temperature	0 degC	- Design Flux	· · · · ·	O Power (MWe)
S		50 \$/boe	Specific Cons	truction Cost	1000 <b>\$/(m</b> í	245		
-			-			· Specific Cor	nstruction Cost N/A \$/(m3/d)	1 scc (M\$/km)
- Firs	t, select a coupling configu					-	Configuration Switches     Steam Source	7 o&m (% of scc)
NU	NUCLEAR STEAM TURBINE	MED NSC+MED	MSF NSC+MSF	RO NSC+RO	MED-RO	MSF-RO	• Extraction / Condensing	
CL	NUCLEAR GAS TURBINE	NBC+MED	NBC+MSF	NBC+RO	NBC+MED-RO	NBC+MSF-RO	C Backpressure	Carbon Tax Option
E	NUCLEAR GAS TORBINE	NH+MED	NH+MSF	NBC+RO	NBC+MED-RO	NDC+MDF-RO	- Indiana	🔽 Carbon Tax
R	NOCLEAR HEAT		ועח+ויוסר					0.5 CO2 emission (t/MWh)
	STEAM CYCLE - COAL	COAL+MED	COAL+MSF	COAL+RO	COAL+MED-RO	COAL+MSF-RO		50 Carbon tax (\$/t)
F	STEAM CYCLE - OIL	OIL+MED	OIL+MSF	OIL+RO	OIL+MED-RO	OIL+MSF-RO	— Thermal Vapor Compression —	
S S	GAS TURBINE / HRSG	GT+MED	GT+MSF	GT+RO	GT+MED-RO	GT+MSF-RO	C Yes	
L	COMBINED CYCLE	CC+MED	CC+MSF	CC+RO	CC+MED-RO	CC+MSF-RO	• No	
	FOSSIL HEAT	FH+MED	FH+MSF					
R							🗖 Backup heat source	
N	RENEWABLE HEAT	RH+MED	RH+MSF		esalination Type:	MSF 🔽		
	STAND-ALONE RO			SA-RO	Power Source:	CC 🔽		
					 	, _		
	Name: New CC+MSF					Compose	O.K. (	Cancel

# **INPUT to DEEP**

**Case identification and site characteristics** 

**Required water plant capacity at site** 

**Desalination plant type** 

**Performance Input** 

**Cost Input** 

**Economic parameters input data** 

**Performance Calculation** 

**Cost Calculation** 

**Economic Evaluation** 



# The Various energy options considered in DEEP

RC	Energy source	Abbreviation	Description	Plant type
1	Nuclear	PWR	Pressurised light water reactor	Co-generation plant
2	Nuclear	PHWR	Pressurised heavy water reactor	Co-generation plant
3	Fossil – coal	SSBC	Superheated steam boiler	Co-generation plant
4	Fossil oil - gas	SSBOG	Superheated steam boiler	Co-generation plant
5	Fossil	GT	Open cycle gas turbine	Co-generation plant
6	Fossil	СС	Combined cycle	Co-generation plant
7	Nuclear	HR	Heat reactor (steam or hot water)	Heat-only plant
8	Fossil	В	Boiler (steam or hot water)	Heat-only plant
9	Nuclear	GTMHR	Gas turbine modular helium reactor	Power plant
10	Fossil	D	Diesel	Power plant
11	Nuclear	SPWR	Small PWR	Co-generation plant



# The desalination processes considered in DEEP

Process	Abbreviation	Description
Distillation	MED	Multi-Effect Distillation
	MSF	Multi-Stage Flash
Membrane	SA-RO	Stand-Alone Reverse Osmosis
	C-RO	Contiguous Reverse Osmosis
Hybrid	MED/RO	Multi-Effect Distillation with Reverse Osmosis
	MSF/RO	Multi-Stage Flash with Reverse Osmosis







#### **Safety of Nuclear Desalination**

# **Safety level of ND**

- Safety issues of ND are similar to NPP.
- Safety: mainly dependent of nuclear plant, the design of coupling technology, and transient interactions between the two plants.
- Additional **specific safety considerations** for the coupling schemes between the reactor and the desalination plant (DP):
- Issues related to environment, shared resources, and siting...etc.



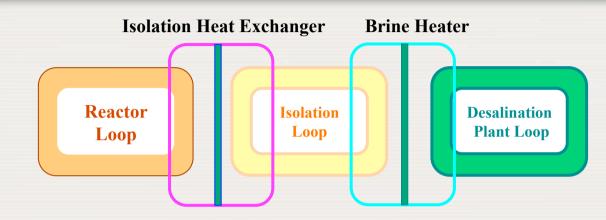
### Safety in nuclear desalination

#### **Usual safety barriers are:**

- Fuel matrix
- Fuel cladding
- Primary circuit
- Reactor containment system
- Coupling through additional HX i.e. increase in the number of usual safety barriers that are standard in a NPP.



## COUPLING



#### Coupling dictates specific safety considerations :

- Prevent the transfer of radioactive materials from NPP to DP
- Minimize the impact of thermal desalination system on the nuclear reactor
- Protect the public and environment against radiation hazards that may be released from the ND system.
- Specific requirements as dictated by the National Regulatory Body.
- Backup heat or power source (NPP in refuelling).



### Safety implications of Coupling of NP to DP

• Thermal (MSF, MED): NP and DP have effect on each other.

 Contiguous (RO, VC): No thermal coupling, only electric from the grid

 If contiguous system draws part or all of its feedwater from the condenser cooling water discharge of NP ( as in preheat of RO), Safety should be evaluated.



### **Additional Safety concern**

Resist pressure from the ND on the NP

- Safety culture is to exist and to be placed above production capability.
- Availability of alternate sources of thermal or electrical energy in case of reactor shutdown

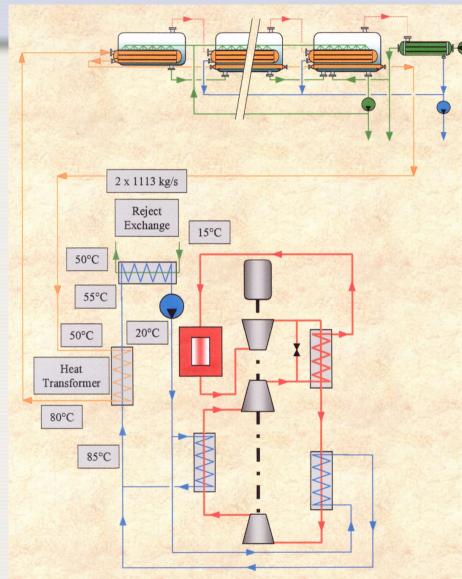


## How can Nuclear Power Plants be used for the production of fresh water?

- Existing and planned nuclear power stations could be used to produce fresh water using the surplus of
  - Waste heat
    - MED desalination plants
      - GT-MHR, through a flash tank using intercoolers reject heat
      - HRT, using steam extractions
      - PWR, using low pressure steam extraction
      - AP1000, using condenser reject heat
      - FPU, using condenser reject heat
    - through MSF desalination plants
      - BWR, through a flash tank using turbine steam extractions
  - Electricity
    - though RO desalination plants
      - Any plant (e.g., CANDU-6)
  - A combination of heat and electricity
    - PHWR: steam extraction to MSF and electricity to RO



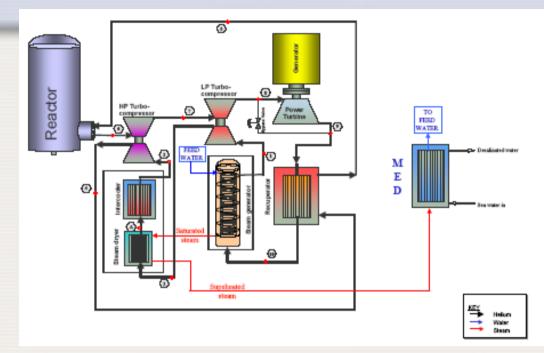
### **Coupling of the GT-MHR to a plant MED**



- The higher the temperature of the circuit extraction of heat, more water can be produced
- Coupling Alternatives:
  - through a flash tank
  - using hot water
- For 1 single MED, coupling through a flash tank is more efficient
- For 2 MED, coupling through hot water is more efficient



## HTR – MED (Micanet)



#### HTR / Desalination Process Coupling Scheme

HTR coupled to MED Results (similar results for MSF)			
Steam interface data HTR to MED	35.8 kg/s	70°C	0.3 bar
Desalinated water produced	27200 m³/day ( <u>~</u> 90 Hm³/year)		
Electric power produced	122 MWe		

#### Water Demand

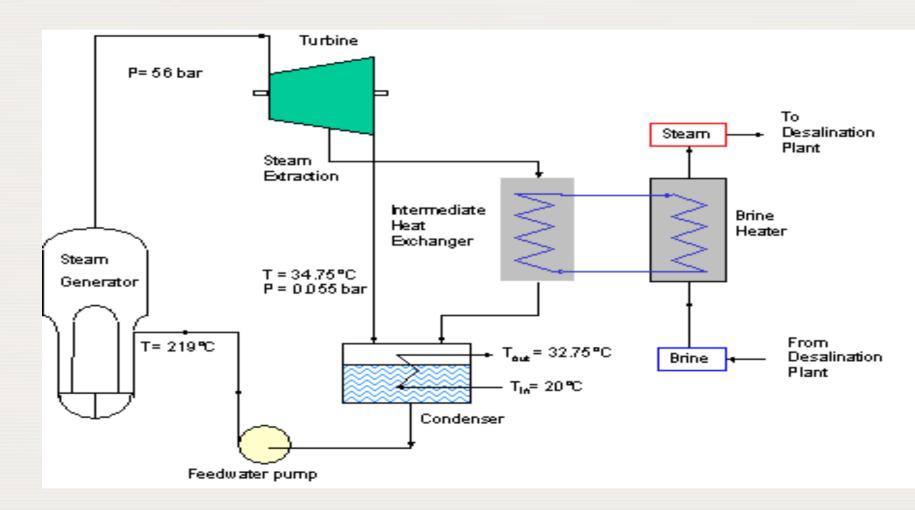
- Estimated water shortage in the Mediterranean region
   ≈ 3700 Hm<sup>3</sup>/year
- Current desalination projects in Spain: more than 600 Hm<sup>3</sup>/year

#### **Proposed Scheme**

1 HTR unit coupled with MED or MSF plant

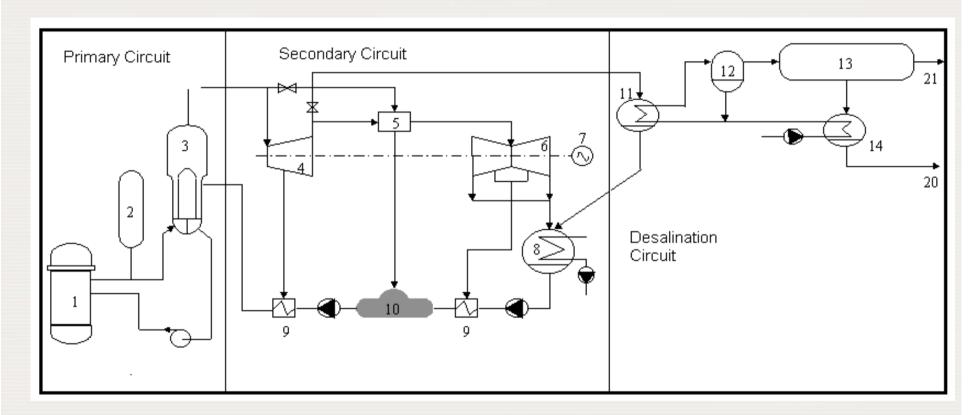
- Typical water and electricity demand for a middle-sized town
- (population  $\approx$  50.000)
- Water production and efficiency improves using excess of electricity for RO plant

# Conventional coupling of PWR NPP with MED





# AP1000 coupled to the MED through the condenser

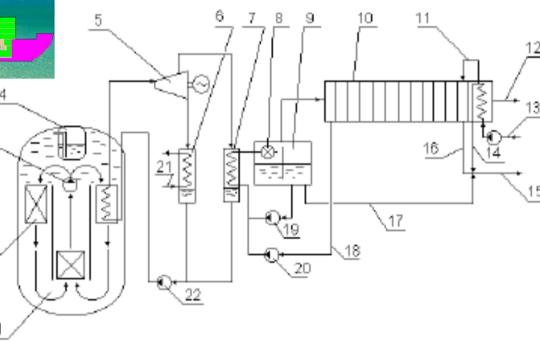


The higher the pressure in the condenser, the greater amount of water can be produced, but power generation is reduced.



# Coupling of Floating Power unit FPU and MED

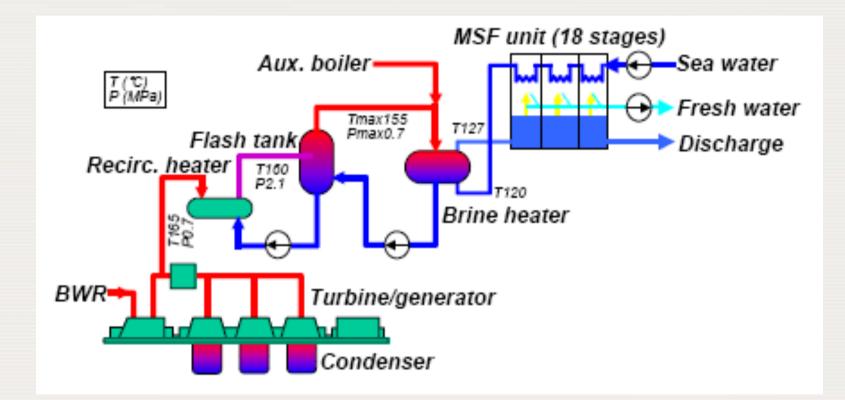




1 – nuclear reactor; 2 – steam generator; 3 – primary pump; 4 – pressurizer; 5 – turbogenerator; 6 – turbine condenser; 7 – condenser-heat exchanger of distillation plant; 8 – throttle; 9 – flash tank; 10 – multi effect distillation plant; 11 – feed makeup; 12 – product water; 13 – seawater intake; 14 – reject cooling water; 15 – brine outfall; 16 – brine discharge; 17 – flash tank blowdown; 18 – preheated water makeup; 19 – intermediate recirculation pump; 20 – makeup pump; 21 – cooling seawater; 22 – feed pump

\*Floating Power Unit, Modular Reactor Russian pressurized water of 2 x 150 MW

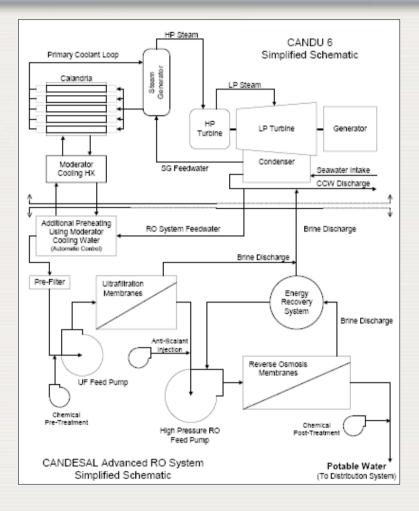
# **BWR coupled to MSF (***Kashiwazaki-Kariwa Unit 1*)





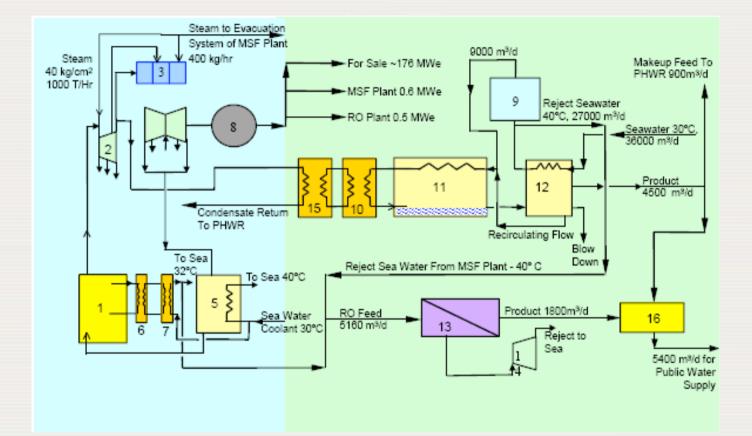
### **Coupling in CANDU-6 \* and RO**

\* Canadian Reactor of 600 MW pressurized water moderated by heavy water





# Coupling PHWR\* with MSF- RO (Kalpakkam, India)



\* Indian Reactor of 170 MW pressurized water moderated by heavy water

#### Water quality and monitoring

WHO Guideline for Drinking-Water Quality (Vol. 1, Chapter 9, page198, 2004)

Recommended annual dose limit from radionuclides present in the drinking water = 0.1 mSv/year

- Estimated lifetime risk of stochastic health effect: 10E-5

- Average global background radiation exposures : 2.4

Populations in areas with 10 times naturally high background radiation are without any health consequences



### Water quality and monitoring

#### ALLOWED TRITIUM LEVELS IN DRINKING WATER

Country	Tritium limit (Bq/l)
Finland	30000
Australia	76103
Canada	7000
EU	100
Kazakhstan	7700
Switzerland	10000
United States	740
WHO	10000



### Water quality and monitoring

- Desalinated water quality: in compliance with national and international regulations (WHO)
- Radiological limits for drinking water: based on consumption of ~2 litres per day
- Standards: according to the ALARA principle
- Monitoring for radioactivity and conductivity: batch monitoring, intermediate loop and product stream water.



### Water quality and monitoring-cont.

### National regulatory body:

- Closed loop between NPP and DP with pressure boundary.
- Limits on discharge of radioactivity to environment.
- Continuous monitoring of leakages
- Criteria for environmental release of desalted water
- Protection against radiation hazards due to discharge of brine and cooling water.





**Nuclear desalination is:** 

# Feasible, safe, economically competitive, and benign to environment.





....Thank you for your attention

