



**The Abdus Salam  
International Centre for Theoretical Physics**



**2141-12**

**Joint ICTP-IAEA Workshop on Nuclear Reaction Data for Advanced  
Reactor Technologies**

*3 - 14 May 2010*

**Processing and Utilization of Nuclear Reaction Data for Advanced Gas Cooled  
Reactor (AGCR) Applications**

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# **Processing and Utilization of Nuclear Reaction Data for Advanced Gas Cooled Reactor (AGCR) Applications**

## ***Lecture 2 - Exercises on multi-group cross-section generation***

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***IAEA/ICTP Workshop on Nuclear Reaction Data for Advanced  
Reactor Technologies***

**ICTP, Trieste, Euler Lecture Hall, 3-7 May, 2010**

## ➤ Introduction

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- ❖ Model

- ❖ Coated Particle
- ❖ Pebble (1D and 3D)
- ❖ Prismatic assembly

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# Overview of the NJOY Code

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- ✓ The NJOY code is a nuclear data processing system which produces pointwise and group wise cross sections from the Evaluated Nuclear Data File (ENDF).
- ✓ The code converts the evaluated nuclear data into libraries useful for application calculations in nuclear engineering problems.
- ✓ The data is converted from the ENDF format to the Pointwise Evaluated Nuclear Data File (PENDF) format and Groupwise Evaluated Nuclear Data File (GENDF) format.

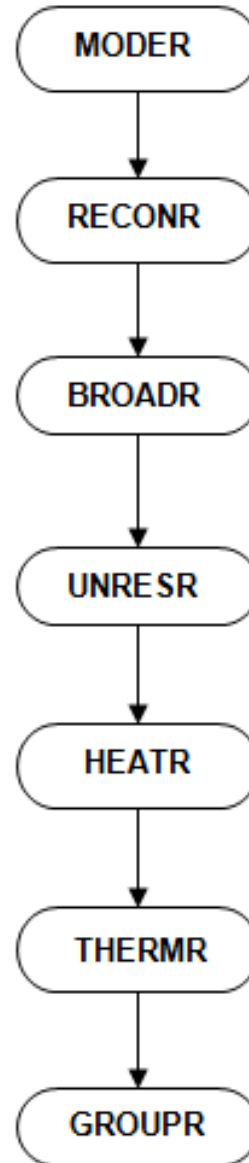
# Overview of the NJOY Code

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- ✓ The ENDF data is freely obtainable from various source such as national laboratories and data banks. In this work, the ENDF data was downloaded from the Los Alamos National Laboratory website.
- ✓ The NJOY code consists of a number of modules. Each module operates as a separate computer program, processing a well-defined task.
- ✓ This feature makes it possible to choose only the modules that are relevant to a specific problem. The modules are linked by input and output files.

# *NJOY methodology for multi-group xs*

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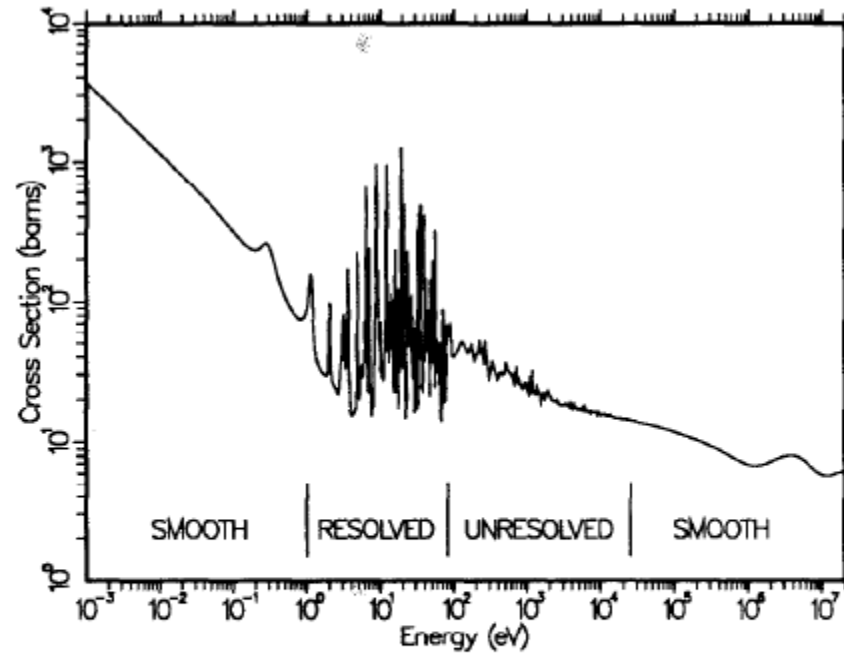
- ✓ **The RECONR module reconstructs resonance cross sections from ENDF resonance parameters.**
- ✓ **It also reconstructs the cross sections from nonlinear interpolation schemes.**
- ✓ **It reads the ENDF-format tape and produces a common energy grid for all neutron reactions such that all cross sections can be obtained (within a specified tolerance) by interpolation.**
- ✓ **The output is written onto a PENDF tape.**

```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD 1
*   MENDF   UNIT FOR ENDF/B TAPE
*   MPEND   UNIT FOR PENDF TAPE
* CARD 2
*   LABEL   66 CHARACTER LABEL FOR NEW PENDF TAPE
*           DELIMITED WITH *, ENDED WITH /.
* CARD 3
*   MAT     MATERIAL TO BE RECONSTRUCTED
*   NCARDS  NUMBER OF CARDS OF DESCRIPTIVE DATA FOR NEW MF1
*           (DEFAULT=0.)
*   NGRID   NUMBER OF USER ENERGY GRID POINTS TO BE ADDED.
*           (DEFAULT=0.)
* CARD 4
*   ERR     FRACTIONAL RECONSTRUCTION TOLERANCE USED WHEN
*           RESONANCE-INTEGRAL ERROR CRITERION (SEE ERRINT)
*           IS NOT SATISFIED.
*   TEMPR   RECONSTRUCTION TEMPERATURE (DEG KELVIN)
*           (DEFAULT=0.)
*   NDIGIT  NO. SIGNIFICANT DIGITS (DEFAULT=7)
*   ERRMAX  FRACTIONAL RECONSTRUCTION TOLERANCE USED WHEN
*           RESONANCE-INTEGRAL ERROR CRITERION IS SATISFIED
*           (ERRMAX.GE.ERR, DEFAULT=20.*ERR)
*   ERRINT  MAXIMUM RESONANCE-INTEGRAL ERROR (IN BARNS)
*           PER GRID POINT (DEFAULT=ERR/10000)
*           (NOTE: THE MAX CROSS SECTION DIFFERENCE FOR
*           LINEARIZATION, ERR LIM, AND FOR RECONSTRUCTION,
*           ERRMIN, ARE ALSO TIED TO ERRINT.  TO GET MAXIMUM
*           ACCURACY, SET ERRINT TO A VERY SMALL NUMBER.
*           FOR ECONOMICAL PRODUCTION, USE THE DEFAULTS.)
* CARD 5
*   CARDS   NCARDS OF DESCRIPTIVE COMMENTS FOR MT451
*           EACH CARD DELIMITED WITH *, ENDED WITH /.
* CARD 6
*   ENODE   USERS ENERGY GRID POINTS
*           CARDS 3, 4, 5, 6 MUST BE INPUT FOR EACH MATERIAL DESIRED
*           MAT=0/ TERMINATES EXECUTION OF RECONR.
*
*****

```





**Figure 1:** A typical cross section reconstructed from an ENDF/B evaluation using RECONR. The smooth, resolved, and unresolved energy regions use different representations of the cross sections. This is the total cross section for  $^{235}\text{U}$  from ENDF/B-V.

- ✓ The BROADR module reads the PENDF tape from RECONR, and Doppler-broadens the thin pointwise resonance cross sections.
- ✓ This module uses the kernel broadening method, also known as the SIGMA1 method, but modified for better behavior at high temperatures and low energies.
- ✓ The output is written onto a new PENDF tape.

```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD 1
*   NIN      INPUT PENDF TAPE
*   NOUT     OUTPUT PENDF TAPE
* CARD 2
*   MAT1     MATERIAL TO BE PROCESSED
*   NTEMP2   NUMBER OF FINAL TEMPERATURES (MAXIMUM=10)
*   ISTART   RESTART (0 NO, 1 YES, DEFAULT 0)
*   ISTRAP   BOOTSTRAP (0 NO, 1 YES, DEFAULT 0)
*   TEMP1    STARTING TEMPERATURE FROM NIN (DEFAULT=0.K)
* CARD 3
*   ERRTHN   FRACTIONAL TOLERANCE FOR THINNING
*   THNMAX   MAX. ENERGY FOR BROADENING AND THINNING
*             (DEFAULT=1 MEV)
*   ERRMAX   FRACTIONAL TOLERANCE USED WHEN INTEGRAL CRITERION
*             IS SATISFIED (SAME USAGE AS IN RECONR)
*             (ERRMAX.GE.ERRTHN, DEFAULT=20*ERRTHN)
*   ERRINT   PARAMETER TO CONTROL INTEGRAL THINNING
*             (USAGE AS IN RECONR) (DEFAULT=ERRTHN/10000)
*             SET VERY SMALL TO TURN OFF INTEGRAL THINNING.
*   (A GOOD CHOICE FOR THE CONVERGENCE PARAMETERS
*     ERRTHN, ERRMAX, AND ERRINT IS THE SAME SET OF
*     VALUES USED IN RECONR)
* CARD 4
*   TEMP2    FINAL TEMPERATURES (DEG KELVIN)
* CARD 5
*   MAT1     NEXT MAT NUMBER TO BE PROCESSED WITH THESE
*             PARAMETERS.  TERMINATE WITH MAT1=0.
*

```

- ✓ The UNRESR module computes the effective self-shielded pointwise cross sections for resonance reactions in the unresolved resonance region.
- ✓ The unresolved range begins at the energy where it is difficult to measure individual resonances. It extends to the energy where the effects of fluctuations in the resonance cross sections become unimportant.
- ✓ The UNRESR module averages the values of resonance widths and spacings together with distribution functions for the widths and spacings.
- ✓ This representation is converted into effective cross sections. The module uses the ENDF tape and the PENDF tape from BROADR as input. The computed effective cross sections are written onto a new PENDF tape.

```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD 1
*   MENDF   UNIT FOR ENDF/B TAPE
*   MIN     UNIT FOR INPUT PENDF TAPE
*   MOUT    UNIT FOR OUTPUT PENDF TAPE
* CARD 2
*   MATD    MATERIAL TO BE PROCESSED
*   NTEMP   NO. OF TEMPERATURES (MAX. NO. ALLOWED=9)
*   NSIGZ   NO. OF SIGMA ZEROES (MAX. NO. ALLOWED=8)
*   IPRINT  PRINT OPTION (0=MIN, 1=MAX) (DEFAULT=0)
* CARD 3
*   TEMP    TEMPERATURES IN KELVIN (INCLUDING ZERO)
* CARD 4
*   SIGZ    SIGMA ZERO VALUES (INCLUDING INFINITY)
*           CARDS 2, 3, 4 MUST BE INPUT FOR EACH MATERIAL DESIRED
*           MATD=0/ TERMINATES EXECUTION OF UNRESR.
*
*****

```

- ✓ The HEATR module generates pointwise heat production cross sections for specified reactions.
- ✓ Neutron heating arises from the kinetic energy of the charged products of a neutron-induced reaction. It is proportional to the local neutron flux.
- ✓ The module uses the ENDF tape and the PENDF tape from UNRESR as input. The output is written onto a new PENDF tape.

```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD 1
*   NENDF   UNIT FOR ENDF/B TAPE
*   NIN     UNIT FOR INPUT PENDF TAPE
*   NOUT    UNIT FOR OUTPUT PENDF TAPE
* CARD 2
*   MATD    MATERIAL TO BE PROCESSED
*   NPK     NUMBER OF PARTIAL KERMA'S DESIRED (DEFAULT=0)
*   NQA     NUMBER OF USER Q VALUES (DEFAULT=0)
*   NTEMP   NUMBER OF TEMPERATURES TO PROCESS
*           (DEFAULT=0, MEANING ALL ON PENDF)
*   LOCAL   0/1=GAMMA RAYS TRANSPORTED/DEPOSITED LOCALLY
*           (DEFAULT=0)
*   IPRINT  PRINT (0 MIN, 1 MAX, 2 CHECK) (DEFAULT=0)

```

- ✓ The THERMR module generates pointwise neutron scattering cross sections in the thermal energy range.
- ✓ It produces inelastic cross sections and energy-to-energy matrices for free atoms or bound scatterers.
- ✓ THERMR module uses the ENDF tape and the PENDF tape from UNRESR as input. The output is written onto a new PENDF tape.



```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD 1
*   MENDF      ENDF/B TAPE FOR MF7 DATA
*   NIN        OLD PENDF TAPE
*   NOUT       NEW PENDF TAPE
*
* CARD 2
*   MATDE      MATERIAL DESIRED ON ENDF TAPE
*   MATDP      MATERIAL DESIRED ON PENDF TAPE
*   NBIN       NUMBER OF EQUI-PROBABLE ANGLES
*   NTEMP      NUMBER OF TEMPERATURES
*   IINC       INELASTIC OPTIONS
*              0      NONE
*              1      COMPUTE AS FREE GAS
*              2      RESERVED
*
*              3      RESERVED
*              4      READ S(A,B) AND COMPUTE MATRIX
*
*   ICOH       ELASTIC OPTIONS
*              0      NONE
*              1      GRAPHITE
*              2      BERYLLIUM
*              3      BERYLLIUM OXIDE
*              11     POLYETHYLENE
*              12     H(ZRH)
*              13     ZR(ZRH)
*
*   NATOM      NUMBER OF PRINCIPAL ATOMS
*   MTREF      MT FOR INELASTIC REACTION (201-250 ONLY)
*   IPRINT     PRINT OPTION (0=MINIMUM, 1=MAXIMUM,
*                   2=MAX. NORMAL + INTERMEDIATE RESULTS)
*                   (DEFAULT=0)
*
* CARD 3
*   TEMPR      TEMPERATURES (KELVIN)
*
* CARD 4
*   TOL        TOLERANCE
*   EMAX       MAXIMUM ENERGY FOR THERMAL TREATMENT
*                   (FOR TEMPERATURES GREATER THAN 3000,
*                   EMAX AND THE ENERGY GRID ARE SCALED BY
*                   TEMP/300. FREE GAS ONLY.)
*
*****

```

- ✓ The GROUPR module generates self-shielded multi-group cross sections and group-to-group neutron scattering matrices.
- ✓ This module uses the ENDF tape and the PENDF tape from THERMR as input. The output is written onto a GENDF tape.

```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD1
*   WENDF  UNIT FOR ENDF/B TAPE
*   NPEND  UNIT FOR PENDF TAPE
*   NGOUT1 UNIT FOR INPUT GOUT TAPE (DEFAULT=0)
*   NGOUT2 UNIT FOR OUTPUT GOUT TAPE (DEFAULT=0)
* CARD2
*   MATB   MATERIAL TO BE PROCESSED
*          MATB LT 0 IS A FLAG TO ADD MTS TO AND/OR REPLACE
*          INDIVIDUAL MTS ON NGOUT1.
*   IGN    NEUTRON GROUP STRUCTURE OPTION
*   IGG    GAMMA GROUP STRUCTURE OPTION
*   IWT    WEIGHT FUNCTION OPTION
*   LORD   LEGENDRE ORDER
*   NTEMP  NUMBER OF TEMPERATURES
*   NSIGZ  NUMBER OF SIGMA ZEROES
*   IPRINT LONG PRINT OPTION (0/1=MINIMUM/MAXIMUM)
*          (DEFAULT=1)
* CARD3
*   TITLE  RUN LABEL (UP TO 80 CHARACTERS DELIMITED BY *,
*          ENDED WITH /) (DEFAULT=BLANK)
* CARD4
*   TEMP   TEMPERATURES IN KELVIN
* CARD5
*   SIGZ   SIGMA ZERO VALUES (INCLUDING INFINITY)
*
*          IF IGN=1, READ NEUTRON GROUP STRUCTURE (6A AND 6B)
* CARD6A
*   NGN    NUMBER OF GROUPS

```

- ✓ **The MODER module converts the data from formatted mode (e.g. ASCII) to blocked-binary mode, and vice versa (from blocked-binary to formatted mode).**
- ✓ **A formatted file has a positive unit number, while a binary file has a negative unit number.**
- ✓ **MODER was used in this study, however it is not a requirement. Users may prefer to work with binary data since the execution time is faster and the size of files are relatively smaller.**

```

*---INPUT SPECIFICATIONS (FREE FORMAT)-----*
*
* CARD 1      UNIT NUMBERS
*   NIN      INPUT UNIT
*   NOUT     OUTPUT UNIT
*
* A POSITIVE UNIT IS CODED (MODE 3).
* A NEGATIVE UNIT IS BLOCKED BINARY (NJOY MODE).
*
* NOTE: ABS(NIN) GE 1 AND LE 19 IS A FLAG TO SELECT VARIOUS
*       MATERIALS FROM ONE OR MORE INPUT TAPES, WITH OR
*       WITHOUT MODE CONVERSION.  THE KIND OF DATA TO BE
*       PROCESSED IS KEYED TO NIN AS FOLLOWS:
*           NIN=1, FOR ENDF OR PENDF INPUT AND OUTPUT,
*           2, FOR GENDF INPUT AND OUTPUT,
*           3, FOR ERRORR-FORMAT INPUT AND OUTPUT.
*
*       CARDS 2 AND 3 FOR ABS (NIN) GE 1 AND LE 19 ONLY.
*
* CARD 2
*   TPID     TAPEID FOR NOUT.  66 CHARACTERS ALLOWED
*           (DELIMITED WITH *, ENDED WITH /)
*
* CARD 3
*   NIN      INPUT UNIT
*           TERMINATE MODER BY SETTING NIN=0
*   MATD     MATERIAL ON THIS TAPE TO ADD TO NOUT
*****

```

Table 1: Coated particle specification

| Item   | Units             | Value                |
|--|-------------------|----------------------|
| UO <sub>2</sub> fuel density   | g/cm <sup>3</sup> | 10.4                 |
| Uranium enrichment (by mass)<br><sup>235</sup> U/( <sup>235</sup> U+ <sup>238</sup> U) | %                 | 8.2                  |
| Fuel natural boron impurity by mass  | ppm               | 1                    |
| Outer coated particle radius   | mm                | 0.455                |
| Fuel kernel radius   | mm                | 0.25                 |
| Coated material  | -                 | C/C/SiC/C            |
| Coated thickness   | mm                | 0.09/0.04/0.035/0.04 |
| Coated densities   | g/cm <sup>3</sup> | 1.05/1.9/3.18/1.9    |

Table 2: Material specification

| Material   | Nuclide     | Atoms per barn cm |
|--|-------------|-------------------|
| UO <sub>2</sub> fuel   | U-238       | 2.12877e-02       |
|  | U-235       | 1.92585e-03       |
|  | O           | 4.64272e-02       |
|  | B-10        | 1.14694e-07       |
|  | B-11        | 4.64570e-07       |
| Inner low density carbon kernel coating                                      | C (natural) | 5.26449e-02       |
| Pyro carbon kernel coating (inner and outer)                                 | C (natural) | 9.52621e-02       |
| Silicon carbide kernel coating   | C (natural) | 4.77240e-02       |
|  | S (natural) | 4.77240e-02       |
| Pebble/Compact carbon matrix   | C (natural) | 8.77414e-02       |
|  | B-10        | 9.64977e-09       |
|  | B-11        | 3.90864e-08       |
| Pebble outer coating/Prismatic block (note: fuel grain has the same packing) | C (natural) | 8.77414e-02       |
|  | B-10        | 9.64977e-09       |
|  | B-11        | 3.90864e-08       |
| Helium Coolant   | He-3        | 3.71220e-11       |
|  | He-4        | 2.65156e-05       |

Table 3: Fuel Grain Lattice Data

| Item  | Units             | Value     |
|---|-------------------|-----------|
| Unit cell grain square array pitch (cubical outer boundary) | cm                | 0.16341   |
| Unit cell grain outer radius (spherical outer boundary)     | cm                | 0.10137   |
| Grain outer radius  | cm                | 0.0455    |
| Packing fraction of coated particles                        | %                 | 9.043     |
| Graphite matrix density                                     | g/cm <sup>3</sup> | 1.75      |
| Graphite matrix natural boron impurity by mass              | ppm               | 0.5       |
| UO <sub>2</sub> fuel mass                                   | g                 | 6.806e-04 |



Table 4: Pebble Bed Fuel Lattice Data

| Item   | Units             | Value   |
|--|-------------------|---------|
| Unit cell pebble square array pitch (cubical outer boundary) | cm                | 6.0     |
| Unit cell coolant outer radius (spherical outer boundary)    | cm                | 3.53735 |
| Pebble radius  | cm                | 3.0     |
| Radius of fuel zone  | cm                | 2.5     |
| Pebble outer coating thickness                               | cm                | 0.5     |
| Pebble outer carbon natural boron impurity by mass           | ppm               | 0.5     |
| Number of coated particles                                   | -                 | 15,000  |
| Packing fraction of coated particles                         | %                 | 9.043   |
| Graphite matrix density                                      | g/cm <sup>3</sup> | 1.75    |
| Graphite matrix natural boron impurity by mass               | ppm               | 0.5     |
| Pebble outer carbon coating density                          | g/cm <sup>3</sup> | 1.75    |
| UO <sub>2</sub> fuel mass per pebble                         | g                 | 10.210  |

Table 5: Prismatic fuel lattice data

| Item   | Units             | Value  |
|--|-------------------|--------|
| Triangular pitch (coolant channel-rod channel and rod channel-rod channel) | cm                | 1.880  |
| Fuel channel diameter  | cm                | 1.270  |
| Coolant channel diameter   | cm                | 1.588  |
| Fuel compact (centered in fuel channel) diameter                           | cm                | 1.245  |
| Compact height   | cm                | 4.93   |
| Number of coated particles per compact                                     | -                 | 3,000  |
| Packing fraction of coated particles                                       | %                 | 19.723 |
| Graphite matrix density  | g/cm <sup>3</sup> | 1.75   |
| Graphite matrix natural boron impurity by mass                             | ppm               | 0.5    |
| UO <sub>2</sub> fuel mass per pebble                                       | g                 | 2.042  |

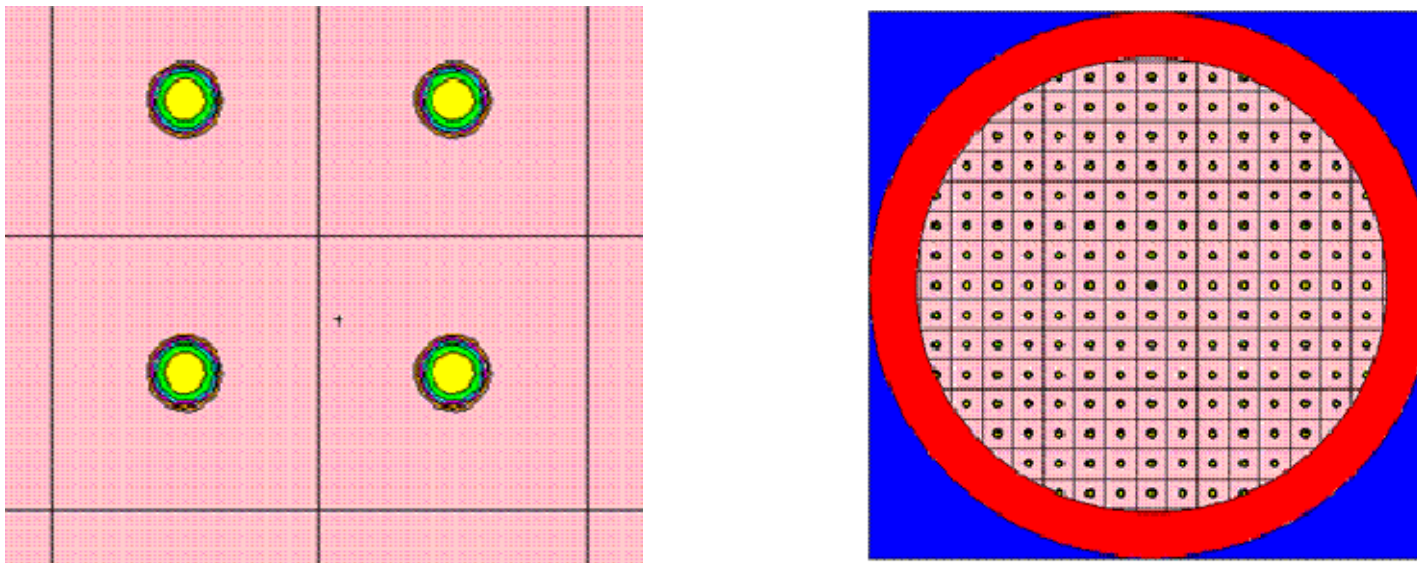


Figure 1 Pebble 3D

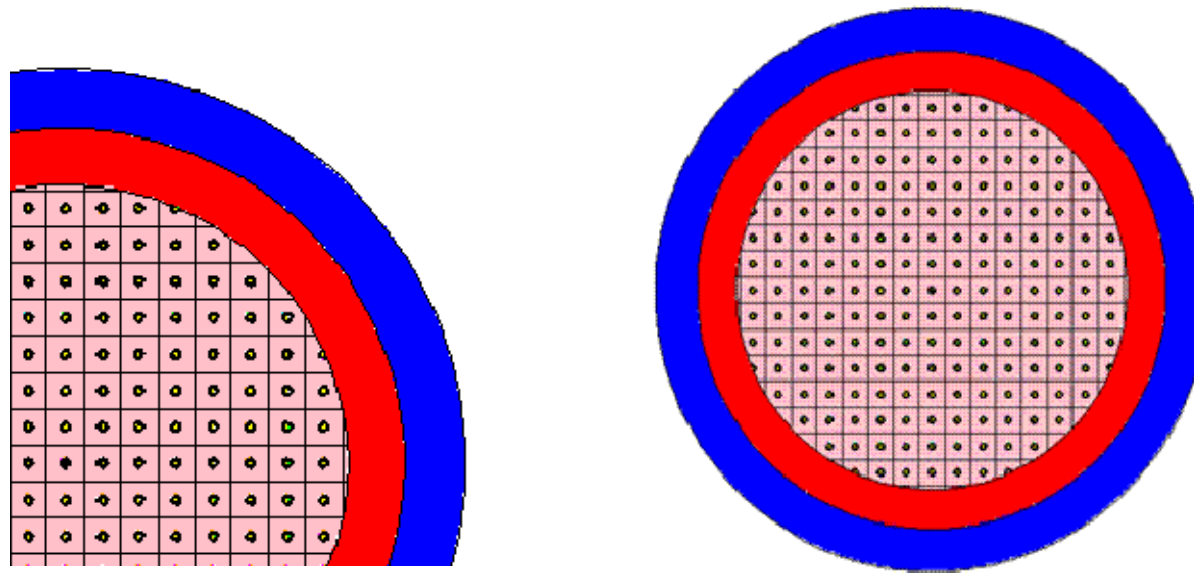


Figure 2: Pebble 1D

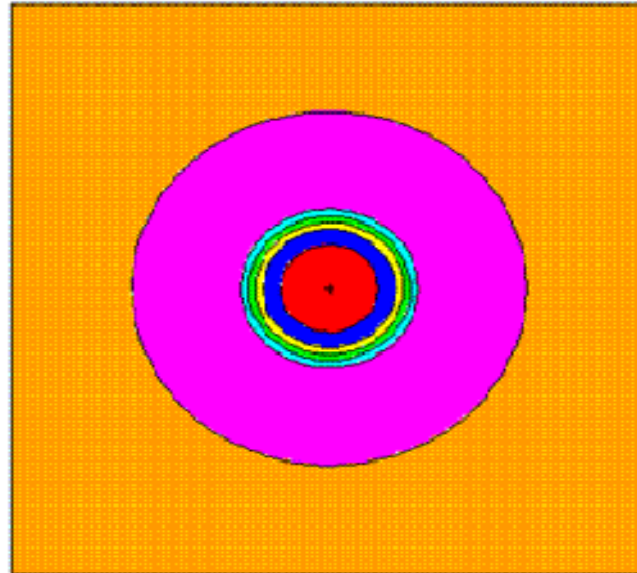


Figure 3: Fuel grain

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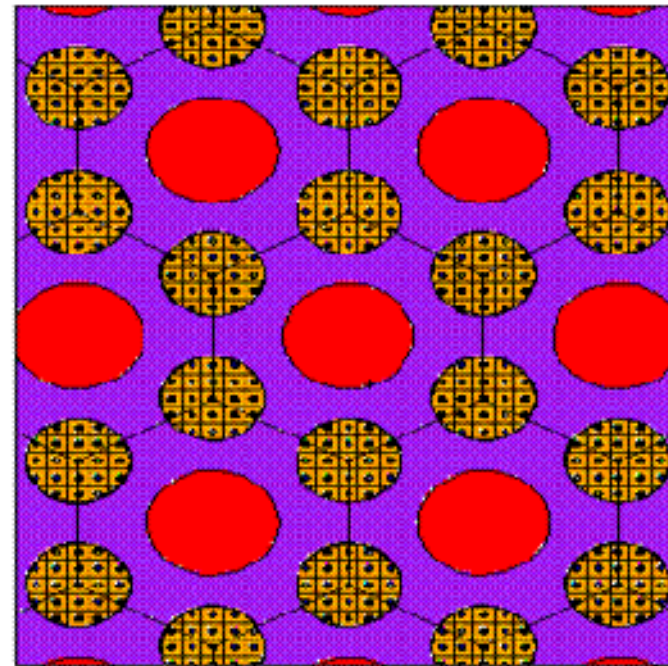
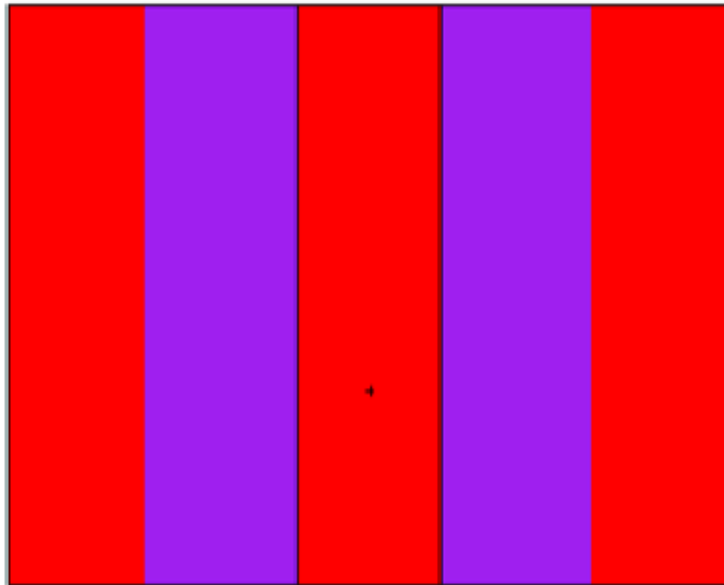


Figure 4: Prismatic assembly

# Monte Carlo Results

✓ Monte Carlo continuous energy results

| Model              | No of histories | cycles | keff    | std dev |
|--------------------|-----------------|--------|---------|---------|
| CP/Grain           | 5000            | 500    | 1.63054 | 0.00032 |
| Pebble1D           | 5000            | 500    | 1.53969 | 0.00026 |
| Pebble3D           | 5000            | 500    | 1.53933 | 0.00025 |
| Prismatic assembly | 5000            | 500    | 1.66750 | 0.00031 |

- ✓ Write in the DOS prompt command:
- ✓ `njoy < input_file_name`

```
MCNP5 Command Prompt
04/26/2010 03:24 PM <DIR>
04/16/2010 02:44 PM          3,178  inputU235
06/19/2007 10:26 AM      4,960,300  njoy99_161.exe
04/12/2010 06:03 PM      22,994,194  tape20
          3 File(s)      27,957,672 bytes
          2 Dir(s)  411,294,228,480 bytes free

C:\Users\Fedex UDP\Desktop\Temporal_fedex\Package_mg_iaea\Package\ENDF7\193Energies\U235>dir
Volume in drive C is Windows
Volume Serial Number is A865-34A7

Directory of C:\Users\Fedex UDP\Desktop\Temporal_fedex\Package_mg_iaea\Package\ENDF7\193Energies\U235
04/26/2010 03:24 PM <DIR>
04/26/2010 03:24 PM <DIR>
04/16/2010 02:44 PM          3,178  inputU235
06/19/2007 10:26 AM      4,960,300  njoy99_161.exe
04/12/2010 06:03 PM      22,994,194  tape20
          3 File(s)      27,957,672 bytes
          2 Dir(s)  411,294,228,480 bytes free

C:\Users\Fedex UDP\Desktop\Temporal_fedex\Package_mg_iaea\Package\ENDF7\193Energies\U235>njoy99_161.exe <inputU235_
```

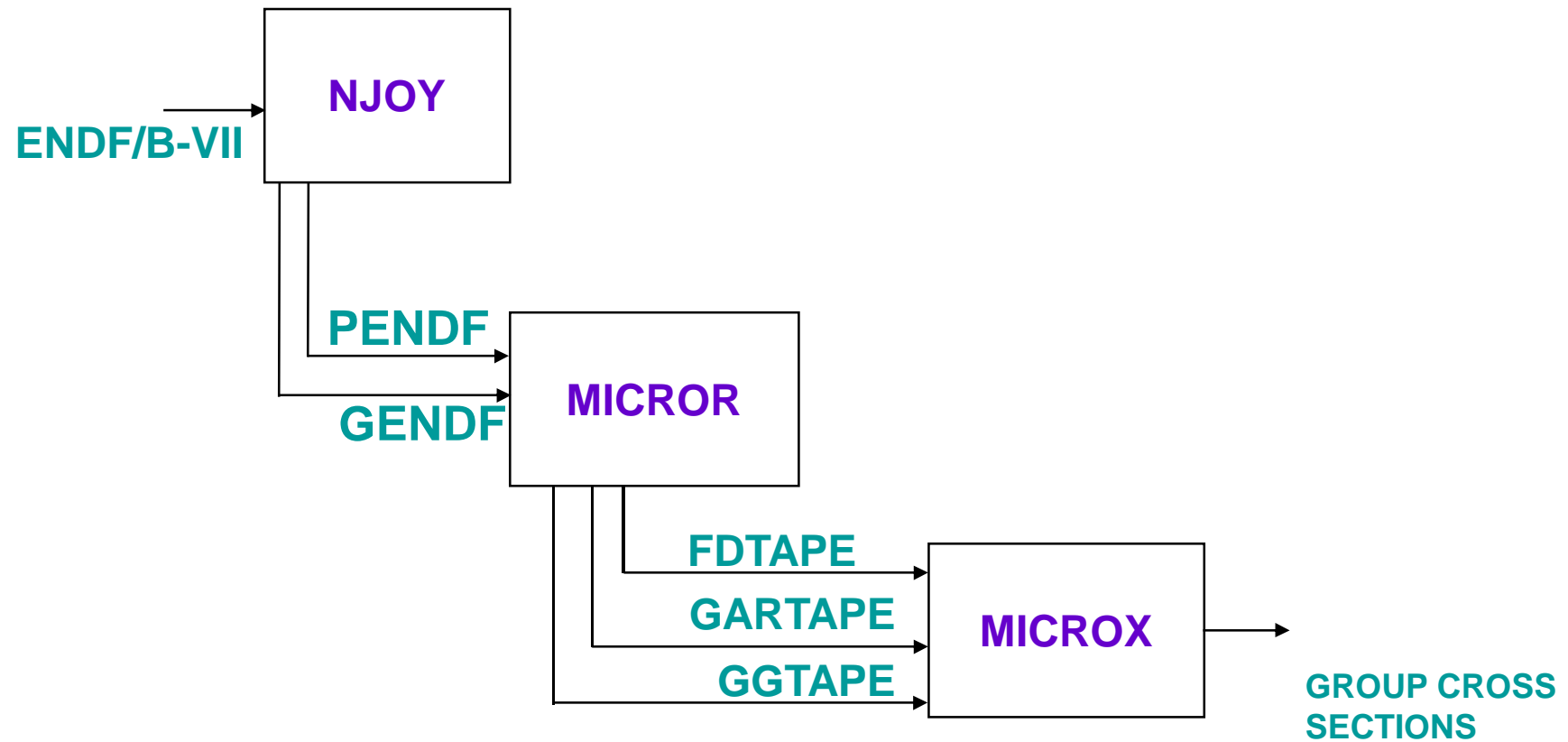


# Cross-Section Generation

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- **The cross sections are generated using a system of three codes:**
  - NJOY
  - MICROR
  - MICROX-2
- **The ENDF/B-VII (Evaluated Nuclear Data Files) are used**

# Cross-Section Generation



**To run MICROX type the following at the DOS prompt:**

**microx\_<\_ninp**

**(\_ indicates the space)**