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**HEEP: The tool for Comprehensive Cost Assessment of Hydrogen from Nuclear
Energy- A brief introduction**

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HEEP: The tool for Comprehensive Cost Assessment of Hydrogen from Nuclear Energy- A brief introduction

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Outline of presentation

- Background
- Ideas guiding the logic building in the HEEP
- Inputs for HEEP
- Preliminary Benchmarking of HEEP
- Concluding remarks

Background

Pathways for hydrogen production- Conventional methods and nuclear route

■ Selection of pathways

- National policy
- Availability of resources
- Effects of utilisation of resources for hydrogen production

■ Competitive economics

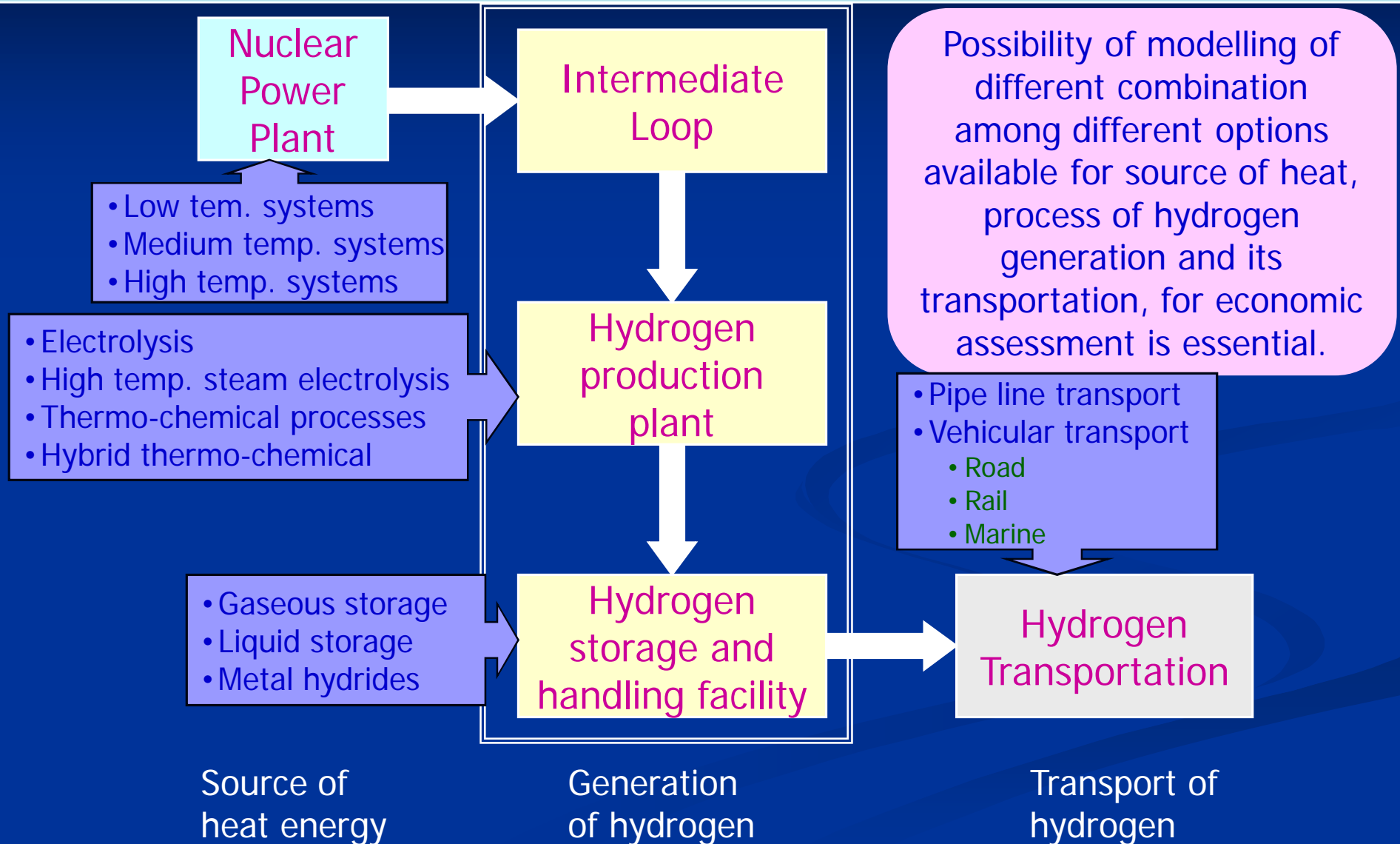
- IAEA initiated development of comprehensive cost assessment software 'HEEP'
- BARC developed HEEP under Contractual Service Agreement with IAEA

Members of HEEP development team

| Name | Contribution to HEEP development |
|-------------|---|
| I.V. Dulara | Technical studies |
| U.D. Malshe | Pre-processor and co-ordination with IAEA |
| P.P. Kelkar | Mathematical formulation |
| A. Antony | Execution module |
| A. Basak | Post processing module |

Ideas guiding the logic building of HEEP

Wide range of options being developed globally for hydrogen production using nuclear power 1/2



Wide range of options being developed globally for hydrogen production using nuclear power 2/2

- Vigorous R&D is underway to minimise technical hurdles in nuclear hydrogen production
 - Nuclear reactors
 - Hydrogen generating process

Needs expandable database so that a desired combination among different options available for source of heat, process of hydrogen generation and its transportation can be modelled.

Efficiency of different processes

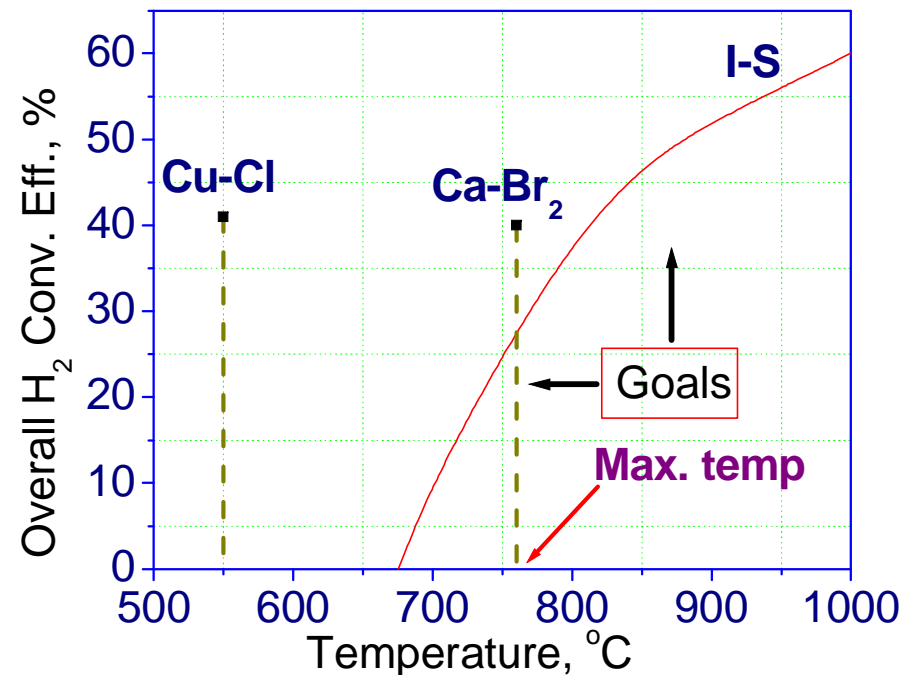
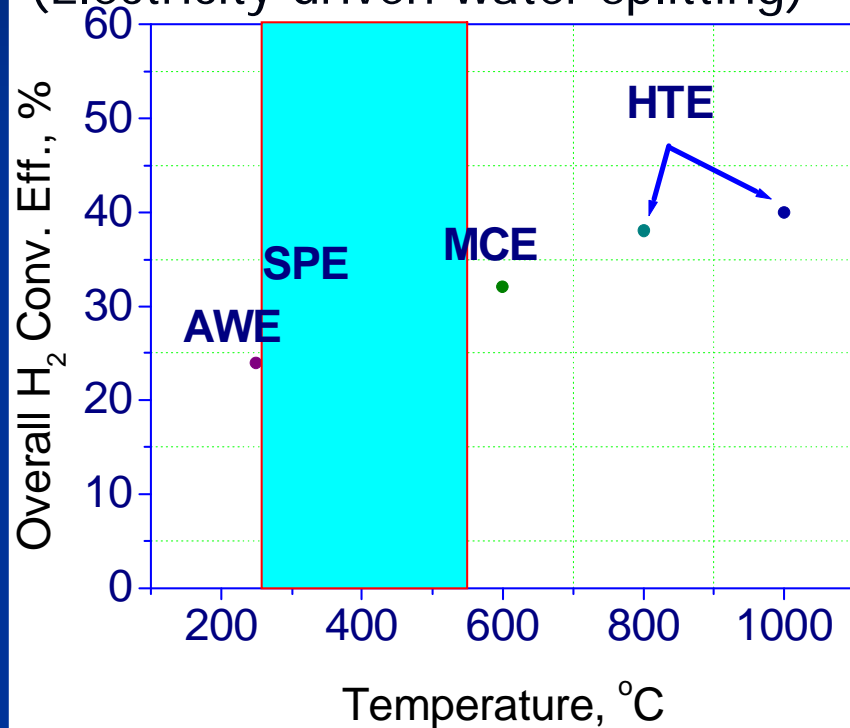
Electrolysis

Water

Thermo-chemical cycle

(Electricity driven water splitting)

(Thermal driven chemical reactions sequence)



Electrolysis Processes:

AW: Alkali Water, MC: Molten Carbonate
 SP: Solid Polymer, HT: High Temperature

Ref: IAEA-TECDOC-1085: Hydrogen as an energy carrier and its production by nuclear power

Thermo-chemical Processes:

Cu-Cl: Copper - Chlorine, Ca-Br₂ : Calcium-Bromine, I-S: Iodine-Sulfur Process

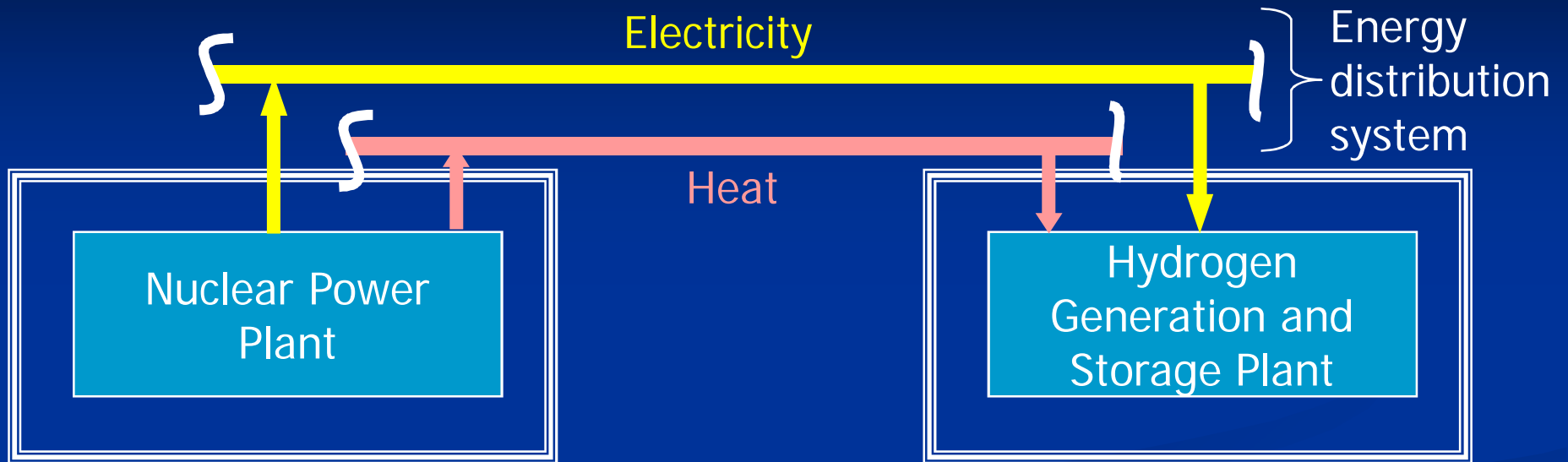
Ref: High Efficiency Generation of Hydrogen Fuels Using Nuclear Power, G.E. Besenbruch, L.C. Brown, J.F. Funk, S.K. Showalter, Report GA-A23510 and ORNL Website

Economics of hydrogen production will depend strongly on plant availability factor as well as process efficiency
(Some interesting cases needed to be modelled)

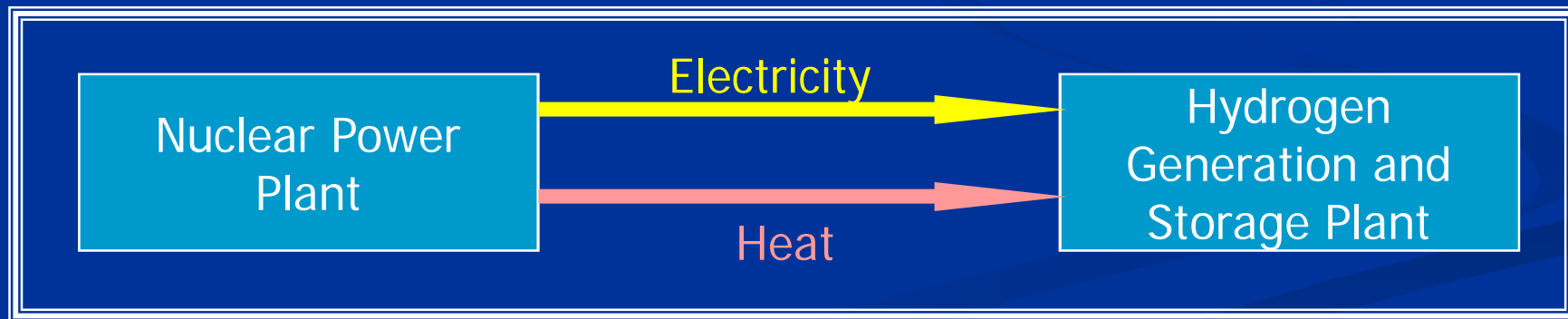
- High and medium temperature processes - Higher efficiency but lower availability factor
 - Multiple redundant systems and components with
 - Increased capital costs
- Electrolysis based system – Lower efficiency but higher availability factor
 - Little or no redundant system and components
 - Lower overall costs

Necessity of accounting efficiency and availability of plant for assessment of hydrogen economy

Location of hydrogen production plant is also important in hydrogen economy

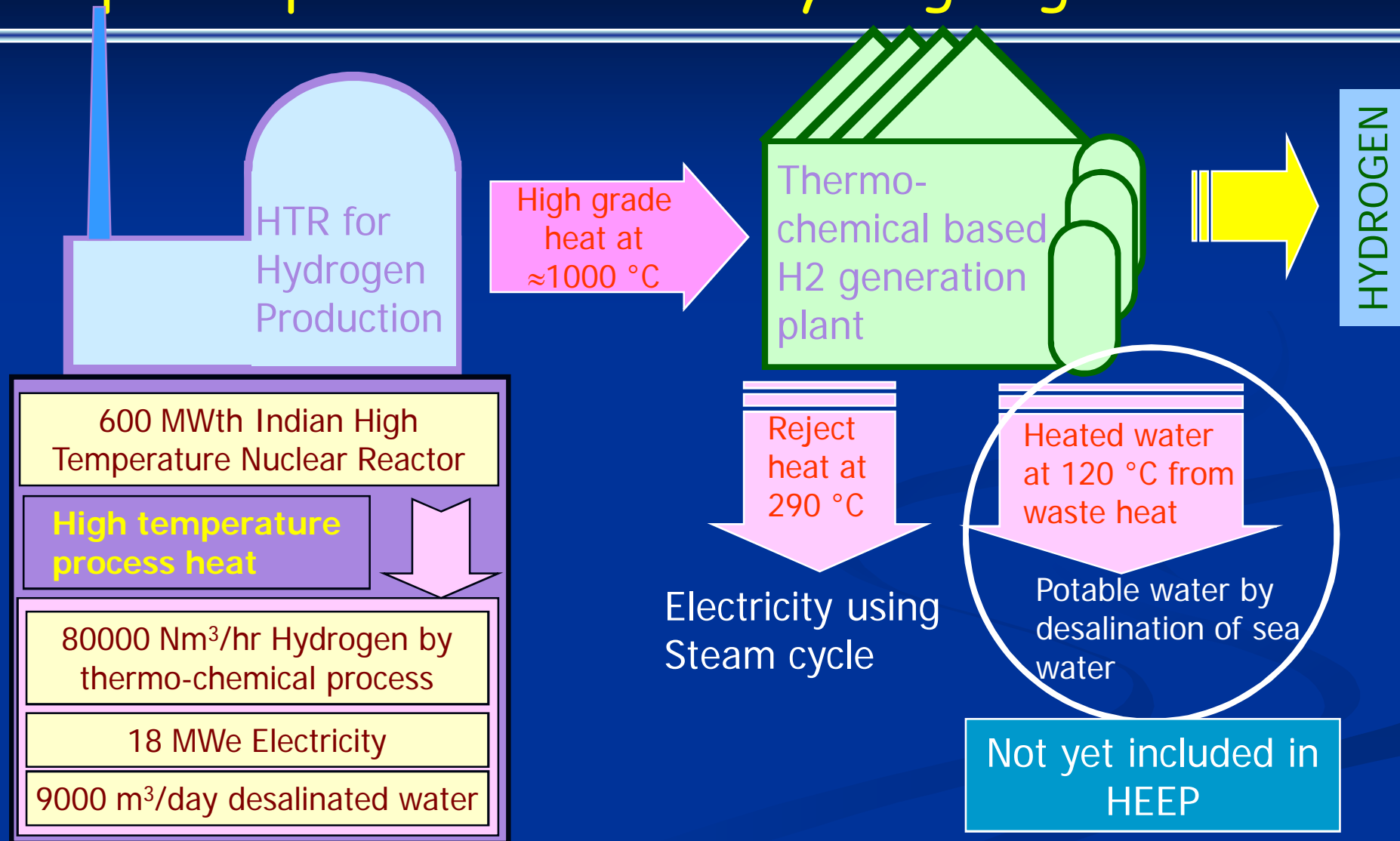


Hydrogen generation and storage plant located away from nuclear power plant



Co-located hydrogen generation plant and nuclear power plant

Necessity to consider other application of nuclear power plant other than hydrogen generation

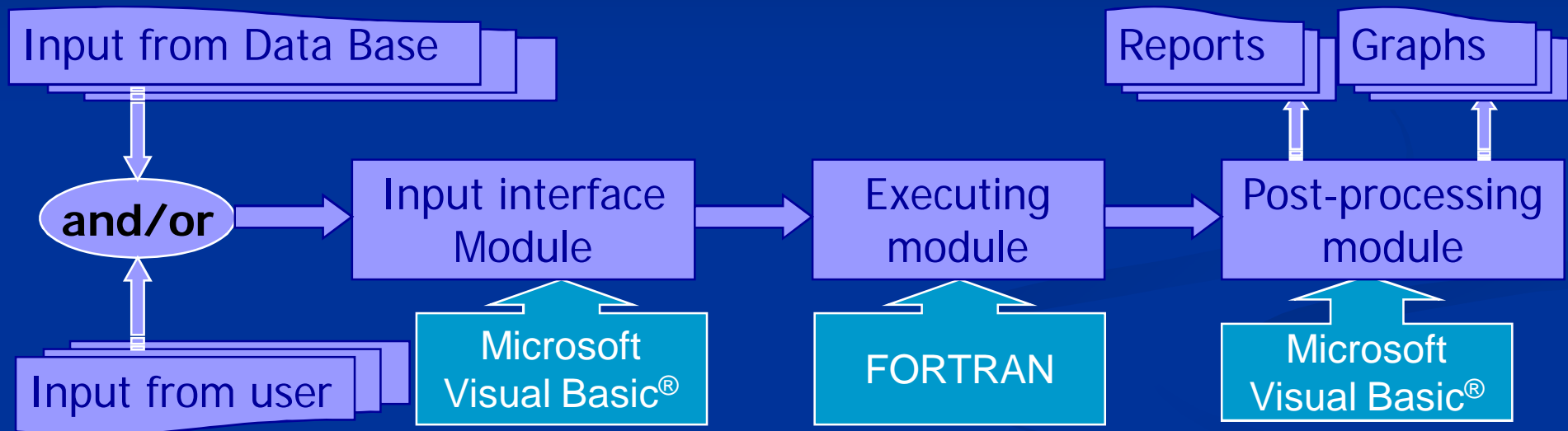


In a long-term time frame Indian HTRs aims to satisfy total energy needs of a region in the form of hydrogen, electricity and potable water

Some important features of HEEP

- “Single” window based tool considering source to end user
- Models different combination among different options available for source of heat, process of hydrogen generation and its transportation
- Expandable database/library
 - To build new cases using library files as a starting point
 - Input from existing case files
- Models effect of location of hydrogen generation plant with respect to nuclear power plant
- Models electricity generation and supply along with heat

The structure of HEEP



Inputs for HEEP

Categorisation of input information for HEEP

| Facilities | Categories of input parameters |
|---------------------------------------|--------------------------------|
| Nuclear power plant | Technical parameters |
| | Chronological data |
| | Cost elements |
| Hydrogen generation and storage plant | Technical parameters |
| | Chronological data |
| | Cost elements |
| Hydrogen transportation facility | Technical parameters |
| | Chronological data |
| | Cost elements |

Technical details affecting the cost estimation

■ Nuclear power plant

- Number of units
- Installed capacity per unit (MWth)
- Capacity and availability factor of unit
- Thermal power available for H₂ generation (MWth)
- Thermal efficiency of unit (if electricity is generated)

For quick estimates of hydrogen storage and transportation components, programming is based on formulation described in the following reference:
"Costs of Storing and Transporting Hydrogen", Wade A. Amos, NREL/TP-570-25106, November 1998, NREL

■ Hydrogen generation plant

- Number of units
- Thermal power required for installed capacity (MWth)
- Capacity and availability factor of unit
- Process efficiency
- Hydrogen generation rate (kg/yr)

■ Hydrogen storage facility

- Type of hydrogen storage (Gaseous/Liquid/Hydride)
- Capacities, power and auxiliary requirements of storage devices

■ Hydrogen transportation

- Pipeline transportation (distance, pipe size, etc.)
- Vehicular transportation (mileage, capacity, driver's wages, etc.)

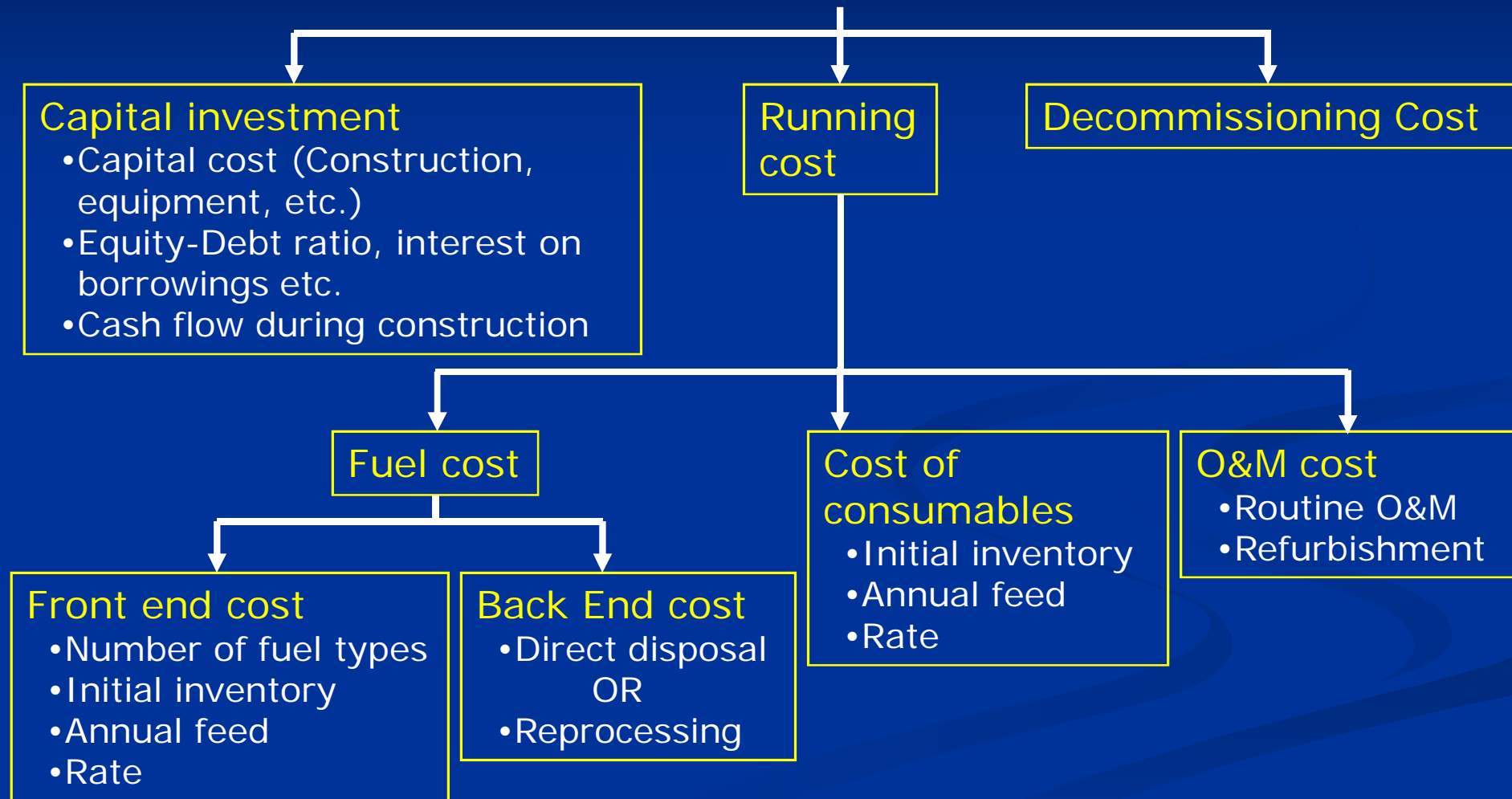
Time periods of various events affecting the cost estimation

| | Nuclear power plant | Hydrogen generation and storage facility | Hydrogen transportation facility |
|---------------------------------|---------------------|--|----------------------------------|
| Construction period | ✓ | ✓ | ✓ |
| Operating period | ✓ | ✓ | ✓ |
| Cooling before de-commissioning | ✓ | ✓ | ✓ |
| Decommissioning period | ✓ | ✓ | ✓ |
| Number of refurbishments | ✓ | ✓ | ✓ |
| Refurbishment period | ✓ | ✓ | ✓ |
| Spent fuel cooling period | ✓ | X | X |
| Waste cooling period | ✓ | X | X |

Different cost components considered in the programme

For Nuclear power plant

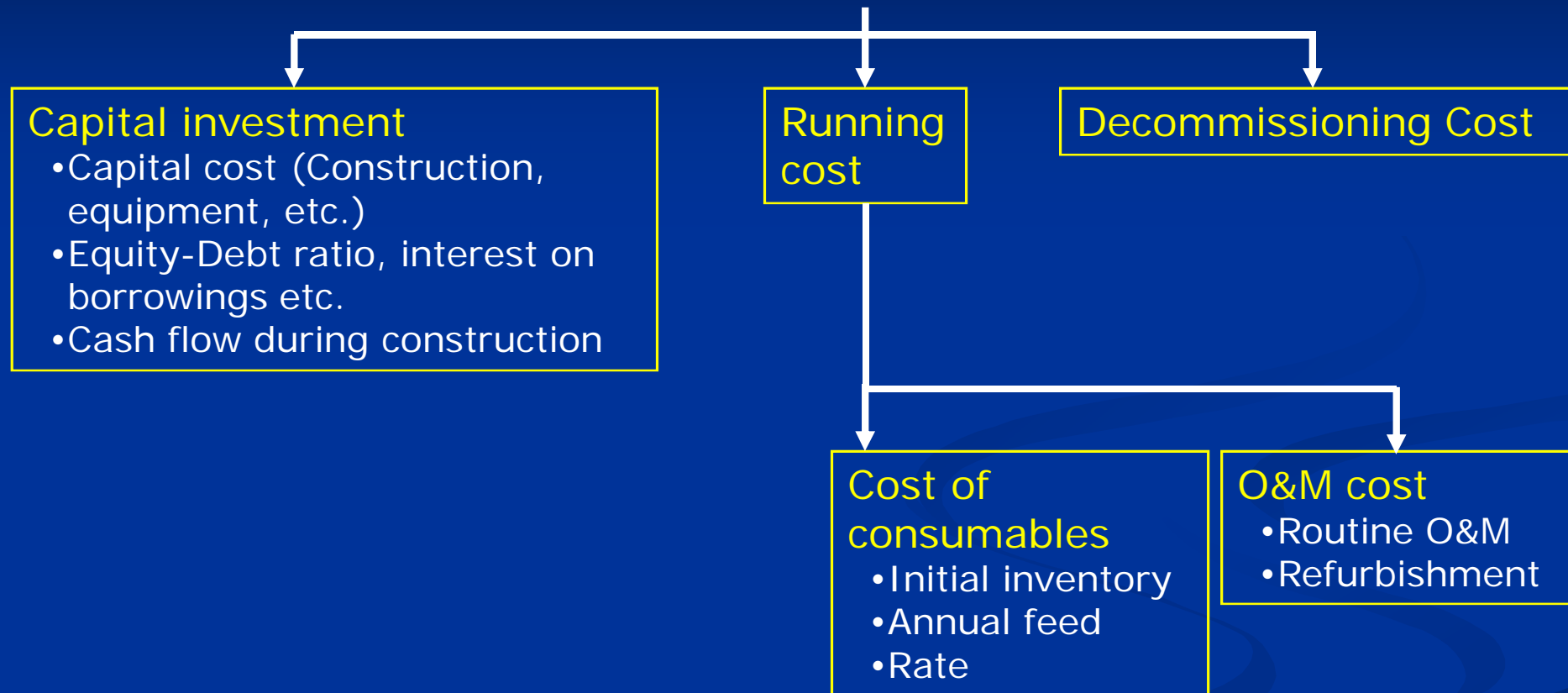
Major cost components



Different cost components considered in the programme

For H2 generation, storage and transportation facility

Major cost components



Calculation of cost of hydrogen

- Hydrogen cost is estimated in two steps.
 - First step: calculation of levelised cost of energy (thermal and electrical, if generated) delivered by nuclear power plant.
 - Second step: Uses nuclear power plant results as input along with other user specified information to calculate levelised cost of hydrogen generation

Mathematical formulation

- The programme estimates “Levelised Cost of Hydrogen Generation”
 - Uses discount rate to work out present value of money required over the entire life period
- Levelised Cost of Nuclear Hydrogen (LCHG)

$$LCHG = \frac{E_{npp}(t_0) + E_{H2GP}(t_0) + E_{H2T}(t_0)}{G_{H2}(t_0)}$$

- Where,
 - $E_{npp}(t_0)$ – Present value of expenditures of nuclear power plant
 - $E_{H2GP}(t_0)$ – Present value of expenditures of Hydrogen Plant
 - $E_{H2T}(t_0)$ – Present value of expenditures of Hydrogen Transport
 - $G_{H2}(t_0)$ – Present value of gross generation of hydrogen

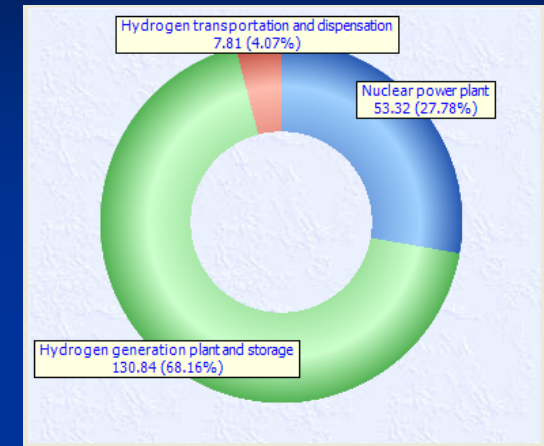
Post-processing of HEEP results

■ Multi-level display of results in the pie-chart form

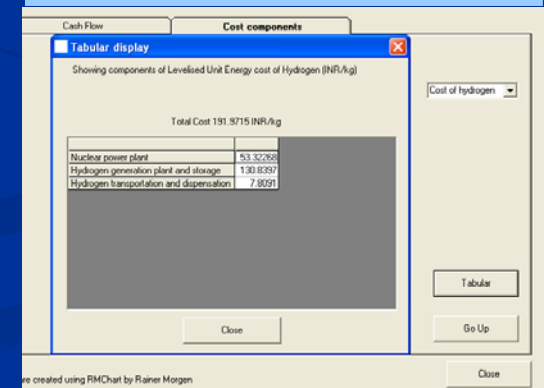
- First level: Contribution of each plant and facility
 - Nuclear power plant
 - Hydrogen generation and storage plant
 - Hydrogen transportation
- Second level: Contribution of various cost elements for each facility
 - Capital cost
 - Fuel cost in case of nuclear power plant
 - O&M cost
 - Decommissioning cost

■ Report generation

- Reports are generated in "html" format



Features provided to view results in tabular form also



Preliminary Benchmarking of HEEP

Korean study to estimate cost of hydrogen generation

- The Korean Atomic Energy Research Institute (KAERI) carried out study on the estimation of cost of hydrogen production by S-I thermo-chemical based plant coupled to high temperature reactors.
 - “Preliminary Cost Estimates for Massive Hydrogen Production using SI Process”, K.J. Yang, K.Y. Lee and T.H. Lee, HTR2008-58142, 4th Intl. Topical Meeting on High Temperature Reactor technology, 2008, Washington, USA
- G4-ECONS methodology was appropriately modified to evaluate levelized cost of hydrogen.

General description of the reference cases for preliminary benchmarking of HEEP

- Reference cases of Korean study:
 - Two-different nuclear core types viz. prismatic core (PMR) and pebble bed core (PBR) supplying heat for hydrogen generating plant based on S-I process.
- Four different cases resulting from four different configurations of nuclear plants with S-I thermo-chemical process analysed
 - 4 units of 600 MW(th) PMR supplying thermal energy to produce 216000 tonnes of hydrogen annually
 - 4 units of 200 MW(th) PMR supplying thermal energy to produce 72000 tonnes of hydrogen annually
 - 10 units of 600 MW(th) PBR supplying thermal energy to produce 225000 tonnes of hydrogen annually
 - 4 units of 200 MW(th) PBR supplying thermal energy to produce 72000 tonnes of hydrogen annually
- Electricity for hydrogen generation (non-process electricity) taken from the distribution grid at market rate of 0.06 US\$/kWh

Reference case description for preliminary benchmarking of HEEP (Nuclear power plant)

| CASES | CASE-I | CASE-II | CASE-III | CASE-IV |
|---------------------------------------|----------------|----------------|----------------|----------------|
| Nuclear reactor capacity | 600 MWth | 200 MWth | 250 MWth | 200 MWth |
| NPP configuration | 4 units (PMR) | 4 units (PMR) | 10 units (PBR) | 4 units (PBR) |
| Capacity factor | 90% | 90% | 90% | 90% |
| <i>Availability factor</i> | <i>100%</i> | <i>100%</i> | <i>100%</i> | <i>100%</i> |
| Construction period | 3 years | 3 years | 3 years | 3 years |
| Operating life | 60 years | 60 years | 60 years | 60 years |
| <i>Cooling before decommissioning</i> | <i>1 year</i> | <i>1 year</i> | <i>1 year</i> | <i>1 year</i> |
| <i>Decommissioning period</i> | <i>9 years</i> | <i>9 years</i> | <i>9 years</i> | <i>9 years</i> |
| <i>Spent fuel cooling period</i> | <i>2 year</i> | <i>2 year</i> | <i>2 year</i> | <i>2 year</i> |
| <i>Waste cooling period</i> | <i>2 year</i> | <i>2 year</i> | <i>2 year</i> | <i>2 year</i> |
| Capital cost | 1835.8 M\$ | 867.575 M\$ | 2944.45 M\$ | 1088.75 M\$ |
| Annual fuel cost | 120.6 M\$ | 40.2 M\$ | 112.5 M\$ | 36 M\$ |
| O&M Cost | 38 M\$ | 16.8 M\$ | 56.4 M\$ | 19.5 M\$ |
| <i>Decommissioning cost</i> | <i>Nil</i> | <i>Nil</i> | <i>Nil</i> | <i>Nil</i> |

Reference case description for preliminary benchmarking of HEEP (Hydrogen generation)

| CASES | CASE-I | CASE-II | CASE-III | CASE-IV |
|---------------------------------------|----------------|----------------|----------------|----------------|
| Rated hydrogen generation | 216000 te/yr | 72000 te/ yr | 225000 te/yr | 72000 te/yr |
| Non-process electricity* | <i>815 MWe</i> | <i>272 MWe</i> | <i>849 MWe</i> | <i>272 MWe</i> |
| Construction period | 3 years | 3 years | 3 years | 3 years |
| Operating life | 60 years | 60 years | 60 years | 60 years |
| <i>Cooling before decommissioning</i> | <i>1 year</i> | <i>1 year</i> | <i>1 year</i> | <i>1 year</i> |
| <i>Decommissioning period</i> | <i>9 years</i> | <i>9 years</i> | <i>9 years</i> | <i>9 years</i> |
| Capacity factor | 90% | 90% | 90% | 90% |
| Availability factor | 100% | 100% | 100% | 100% |
| Capital cost | 1410 M\$ | 673.325 M\$ | 1564.75 M\$ | 693.15 M\$ |
| O&M cost | 77 M\$ | 37 M\$ | 77 M\$ | 37 M\$ |

*: derived based on total non-process electricity charges indicated in the report

Reference case description for preliminary benchmarking of HEEP (Hydrogen storage)

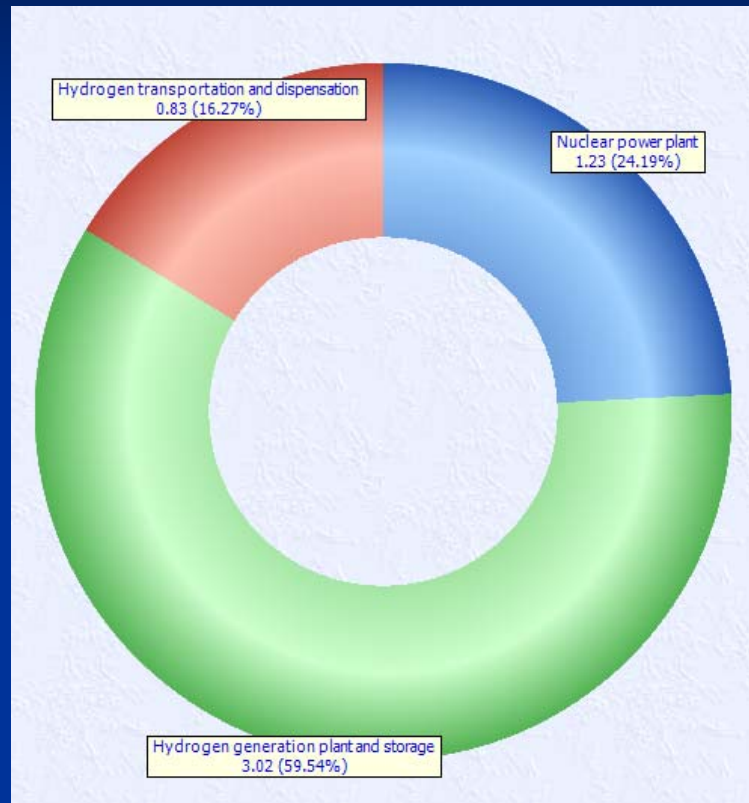
- The reference case did not consider hydrogen storage.
 - Hydrogen storage in compressed gas form considered with storage period of "0" hrs giving the storage capacity to be "0". Additionally, storage pressure considered to be atmospheric pressure.
 - Programme thus calculates other relevant cost elements that depend on the storage period and compressor pressure as 'nil'

Reference case description for preliminary benchmarking of HEEP (Hydrogen transport)

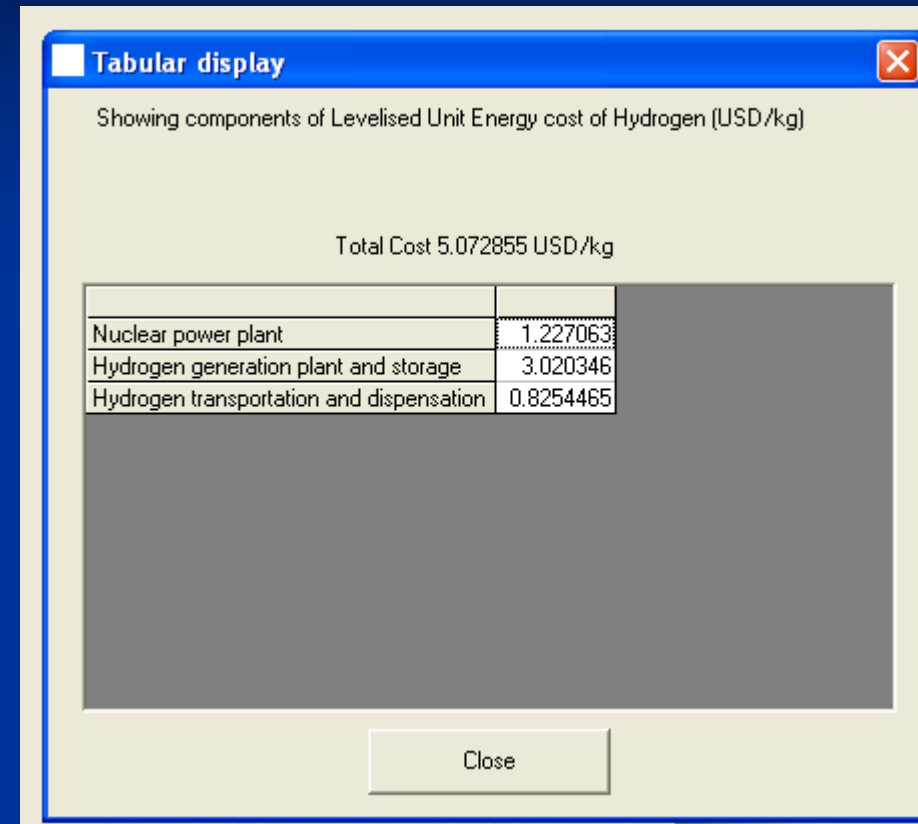
| PARAMETER | VALUE |
|---------------------------------|------------------|
| Vehicle capacity | 180 kg |
| Average speed of vehicle | 40 km/hr |
| Mileage of vehicle | 2.5 km/lit |
| Loading-unloading time per trip | 2 hours |
| Procurement period of vehicle | 3 years |
| Life of vehicle | 15 years |
| Refurbishment cost | 100% |
| Number of refurbishments | 4 nos. |
| Capital cost per vehicle | 100000 \$ |
| Annual salary of driver | 5000 \$ |
| Price of fuel | 0.75 \$/lit |
| Routine maintenance of vehicle | 1% of total cost |

- The reference case did not consider hydrogen transportation, but for completion above parameters are assumed.

Results for CASE-I (Level-1)

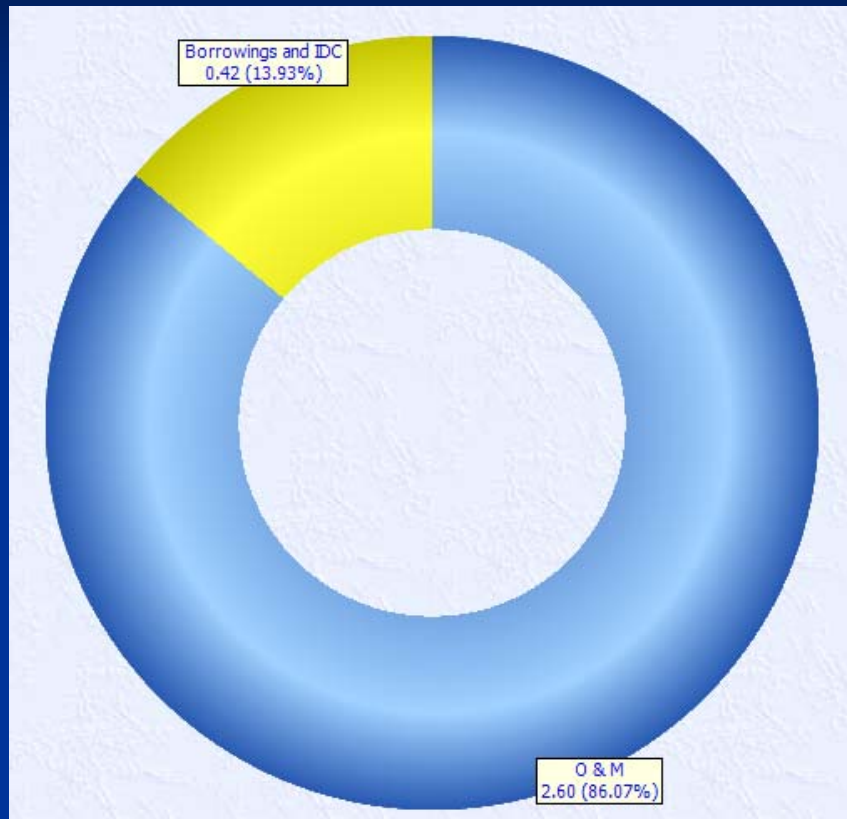


Pie-chart form showing contribution of each unit

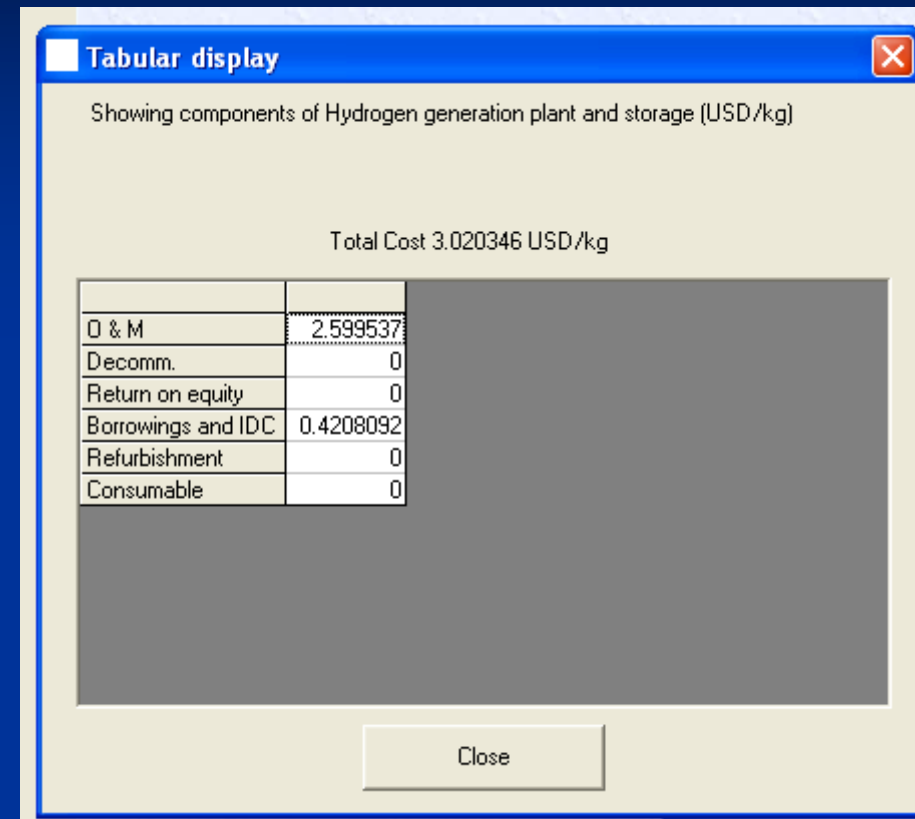


Tabular form showing contribution of each unit

Results for CASE-I (Level-2)

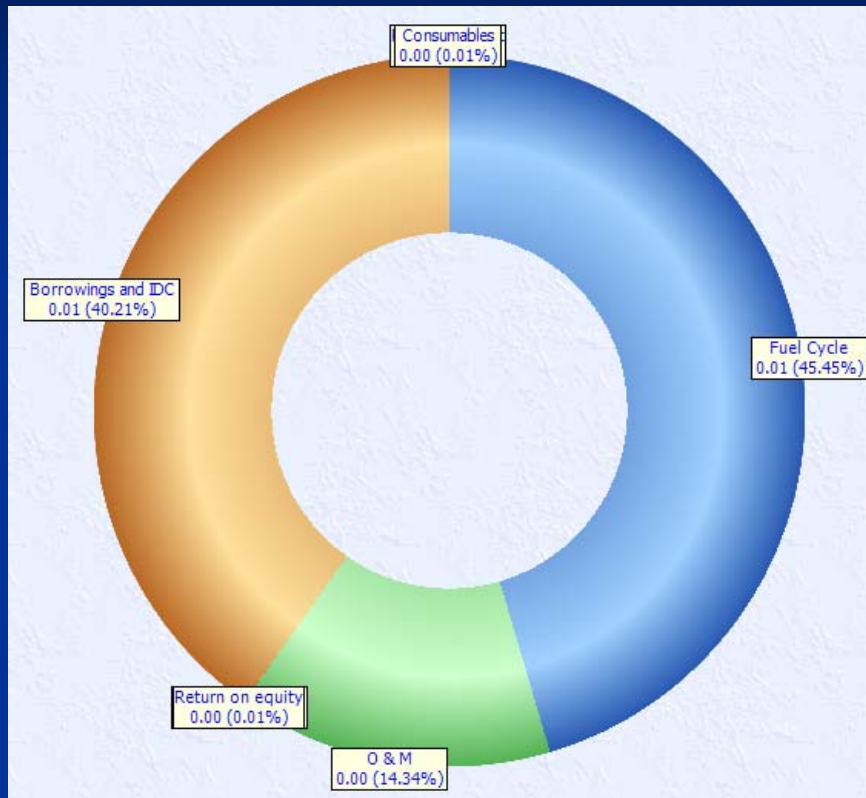


Pie-chart form showing cost component of hydrogen generation and storage unit

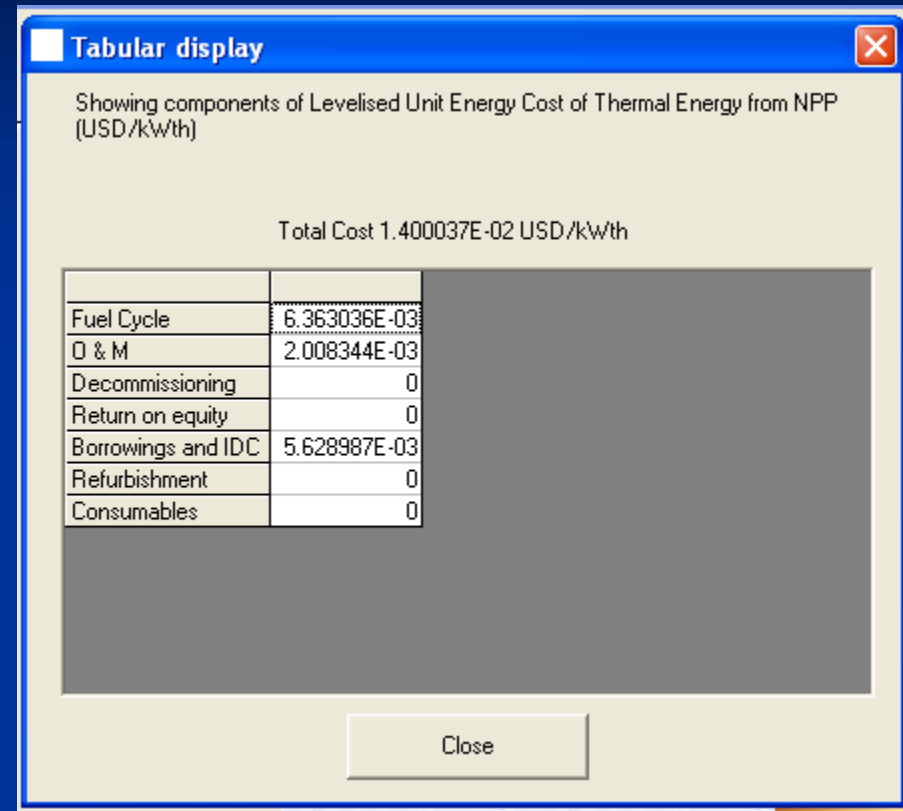


Tabular form showing cost component of hydrogen generation and storage unit

Results for CASE-I (Thermal energy cost)



Pie-chart form showing cost component of thermal energy from nuclear power plant



Tabular form showing cost component of thermal energy from nuclear power plant

Comparison of results- Contribution of units (NPP, hydrogen generation and transportation)

| CASE | Levelised cost of Hydrogen (\$/kg) | | | | | |
|----------|------------------------------------|-------------------------------|---|--|---|---------------|
| | HEEP results | | | | | KAERI results |
| | Total levelised cost of hydrogen | Nuclear power plant component | Hydrogen generation & storage component | Hydrogen transportation cost component | Nuclear power plant + hydrogen generation & storage | |
| CASE-I | 5.07 | 1.23 | 3.02 | 0.83 | 4.25 | 4.06 |
| CASE-II | 5.82 | 1.62 | 3.38 | 0.83 | 5.00 | 5.56 |
| CASE-III | 5.36 | 1.50 | 3.03 | 0.83 | 4.53 | 4.48 |
| CASE-IV | 6.02 | 1.79 | 3.40 | 0.83 | 5.19 | 5.86 |

Comparison of results- Cost components

| Cost component | CASE-I | | CASE-II | | CASE-III | | CASE-IV | |
|------------------|--------|-------|---------|-------|----------|-------|---------|-------|
| | HEEP | KAERI | HEEP | KAERI | HEEP | KAERI | HEEP | KAERI |
| NPP capital | 12% | 10% | 15% | 10% | 17% | 19% | 19% | 9% |
| NPP fuel | 13% | 16% | 12% | 11% | 11% | 12% | 10% | 15% |
| NPP O&M | 4% | 5% | 5% | 5% | 5% | 6% | 6% | 5% |
| SI plant capital | 10% | 8% | 12% | 8% | 10% | 9% | 12% | 8% |
| SI plant O&M | 61% | 62% | 56% | 66% | 57% | 54% | 54% | 63% |

Concluding remarks

Concluding remarks

- HEEP- consider large number of input variables affecting cost of hydrogen production
- Results of HEEP- encouraging and in good agreement with earlier studies.
- First version- available for download from IAEA's website.
- Software is evolving to reach a mature state

Concluding remarks

- Scope for further updating
 - To develop/modify input interface for different levels of users and usage
 - Beginners and advanced users
 - Quick estimates and detailed estimates
 - Building intelligence to avoid/warn erroneous inputs

Thank you