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**Joint ICTP-IAEA School of Nuclear Energy Management**

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**National Nuclear Programme – Internal and External Stakeholders**

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# National Nuclear Programme: Internal and External Stakeholders

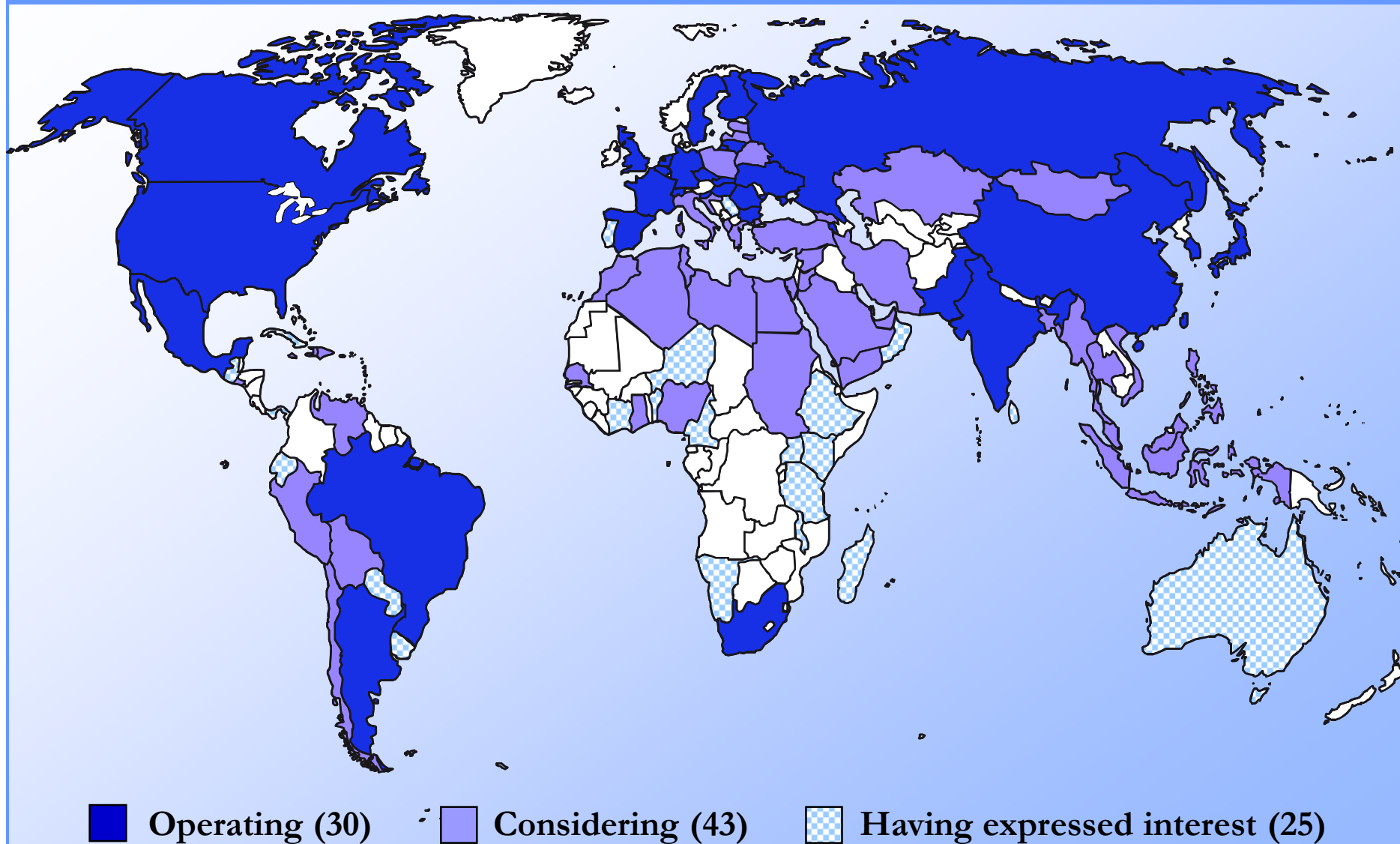
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# More than 60 countries have expressed their interest for nuclear power





# Position of the IAEA

*Extract from DG's 2008 General Conference speech:*

“Every country has the **right** to introduce nuclear power, as well as the **responsibility** to do it right.”

IAEA Safety Standards  
for protecting people and the environment

## Fundamental Safety Principles

Jointly sponsored by  
Euratom FAO IAEA ILO IMO OECD/NEA PAHO UNEP WHO



Safety Fundamentals  
No. SF-1



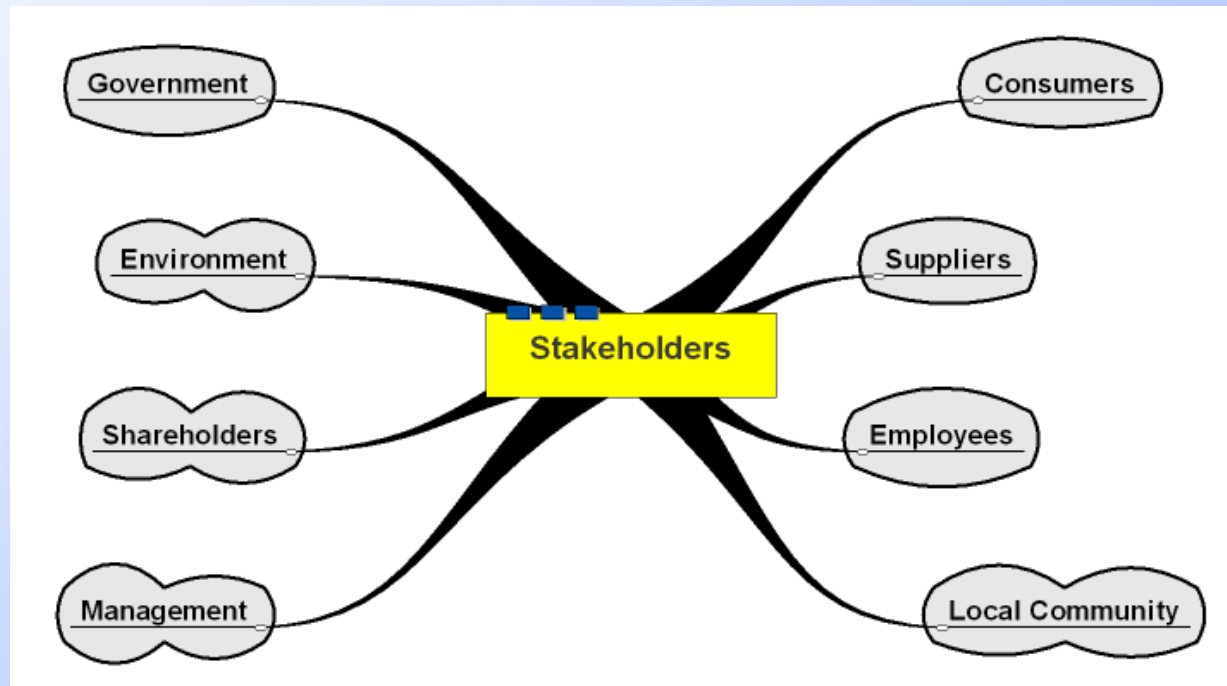
**Principle 1: Responsibility for safety**

**Principle 2: Role of government**



Stakeholder may refer to:

- Stakeholder (corporate), a person, group, organization, or system who affects or can be affected by an organization's actions
- Consumer stakeholder, a person or group with an interest in a business or organization
- Project stakeholder, a person, group or organization with an interest in a project







# Outline

**Industrial Involvement**

**Technology Transfer**

**Process Management**



# IAEA Technical Report, 1988

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TECHNICAL REPORTS SERIES No. **281**

**Developing  
Industrial Infrastructures  
to Support a Programme  
of Nuclear Power**

**A Guidebook**



INTERNATIONAL ATOMIC ENERGY AGENCY, VIENNA, 1988

## Contents

- 01 Executive Overview
- 02 The Nuclear Power Technology
- 03 Role of the Utility in Project Implementation
- 04 National Participation
- 05 The Transfer of Technology
- 06 Quality Assurance
- 07 Engineering and Project Management
- 08 Equipment Manufacturing and Materials Supply
- 09 Plant Construction, Erection and Commissioning
- 10 Fuel Cycle Activities





# The Relevant IAEA documents

## **Milestone Approach, Nuclear Power Project**

- **Considerations to launch a nuclear power programme, GOV/INF/2007/2 (2007)**
- **Milestones in the Development of a National Infrastructure for Nuclear Power, NE-Series-Guide, NG-G-3.1 (2007)**
- **Basic infrastructure for a nuclear power project, IAEA TECDOC 1513 (2006)**
- **Evaluation of the Status of National Nuclear Infrastructure Development, NE Series Report NG-T-3.2 (2008)**
- **Managing the First Nuclear Power Plant Project, TECDOC-1555 (2007)**
- **Potential for sharing nuclear power infrastructure TECDOC-1522, 2006**

## **BID Preparation**

- **Economic Evaluation of Bids for Nuclear Power Plants, TRS-396 (1999)**

## **Safety**

- **SF-1 Fundamental Safety Principles, SF-1(2006) and relevant safety standards**

## **Financing**

- **Financing of nuclear power plants, NE Series No NG-T-4.2**



# Scenarios of adoption of nuclear power

## Scenario A

- The country/utility wishes to use nuclear power for the generation of electricity.
- There is no wish in the Country to develop an indigenous industry either in the nuclear field, or in the support of manufacturing or technology development.



# Scenarios of adoption of nuclear power

## Scenario B

- The country/utility wishes to use nuclear power for the generation of electricity.
- The country wishes **to maximize its involvement** in the construction project and wishes to look for participation in the first project with increased involvement later.
- The Country does not wish to develop any fuel cycle activities.



# Scenarios of adoption of nuclear power

## Scenario C

- The country/utility wishes to use nuclear power for the generation of electricity.
- The country wishes to maximize its involvement in the construction project and wishes to look for participation in the first project with increased involvement later.
- The Country wishes **to develop fuel cycle activities** on the basis of indigenous fuel available.



# Scenarios of adoption of nuclear power

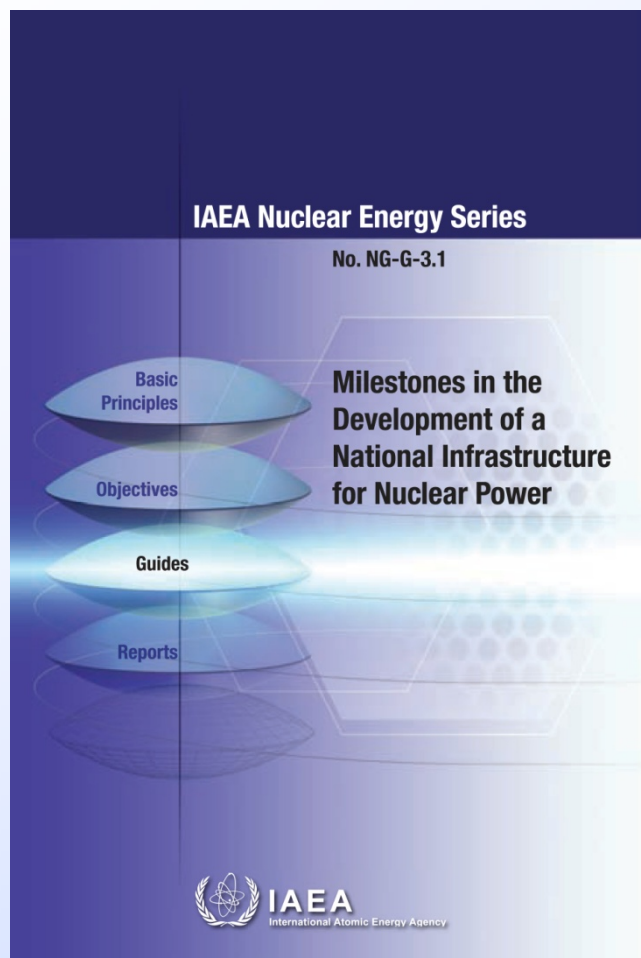
## An alternative Scenario D

**A country/utility wishes to purchase a Country of Origin Approved and precertified Series-production NPP, for an acceptably characterized site through a build and operate, Turnkey contract.**



# Milestones in the Development of a National Infrastructure for Nuclear Power, NE-Series-Guide, NG-G-3.1 (2007)

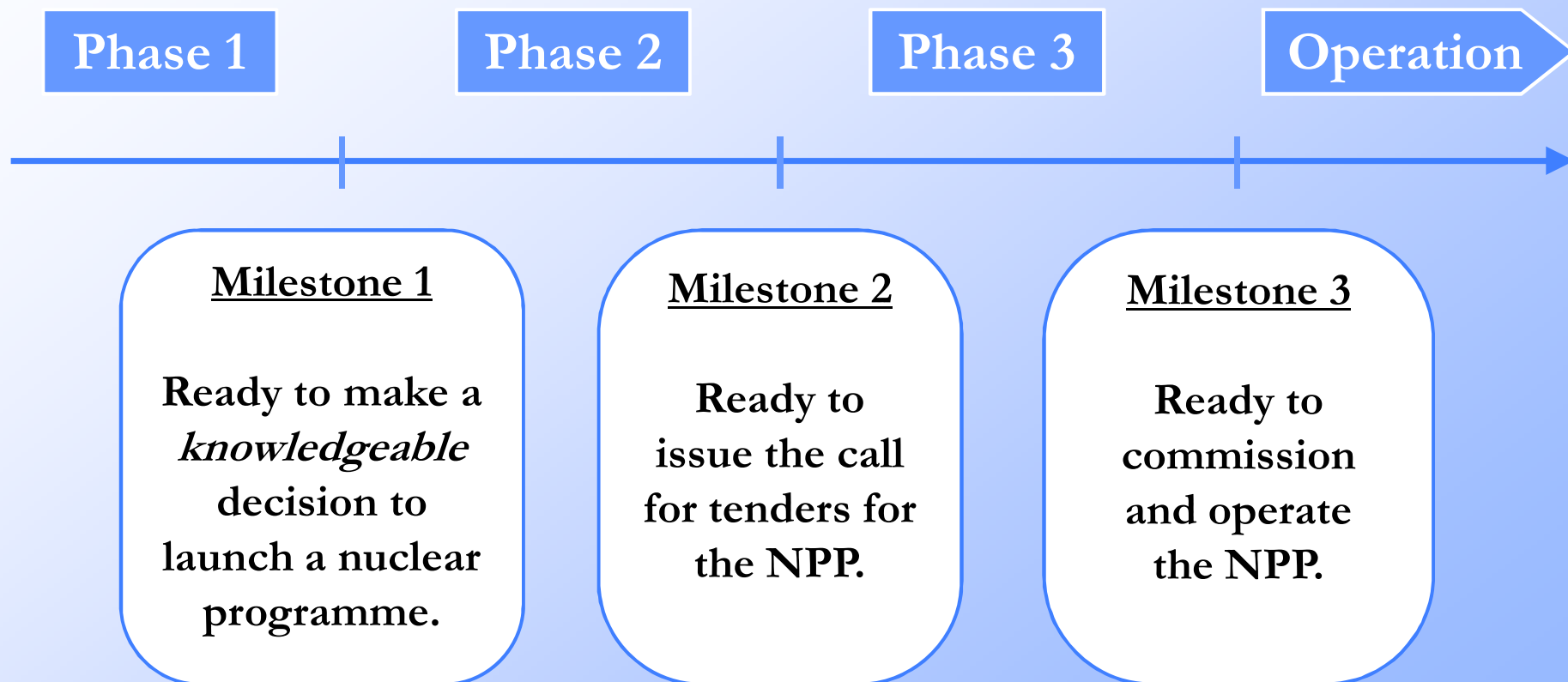
## Issue 18 Industrial involvement



- Many commodities, components and services are required to **construct and support the operation** of a nuclear facility.
- These supporting activities can be a source of jobs and economic growth for the country and the local region.
- Supplying equipment and services to support a nuclear facility requires industrial organizations that can comply with the codes and standards and operate under rigorous quality programmes.
- The nation should adopt a policy of intent with respect to developing or enhancing industrial capabilities.



# The 3 Milestones





## Industrial involvement: Milestone 1 — Ready to make a knowledgeable commitment to a nuclear programme

- Assessments of national and local industrial capabilities;
- Assessment of the interest of business and industrial leaders in participating in the nuclear programme considering the special requirements that are necessary;
- Consideration of the ability to obtain the necessary investment for intended upgrading of industrial facilities and programmes;
- Develop short term and long term policies to encourage the level of participation that is practical and desired.





## **Industrial involvement: Milestone 2 — Ready to invite bids for the first nuclear power plant**

- **Which national or local suppliers can reliably supply commodities, components or services to the nuclear related or non-nuclear portions of the facility to be constructed;**
- **What upgrades in skills and capabilities are realistic in a time frame to support nuclear construction;**
- **Firm decisions on national or foreign sources of supply for commodities, components and services for the first nuclear power plant;**
- **Bid specification clarity in accordance with those decisions.**

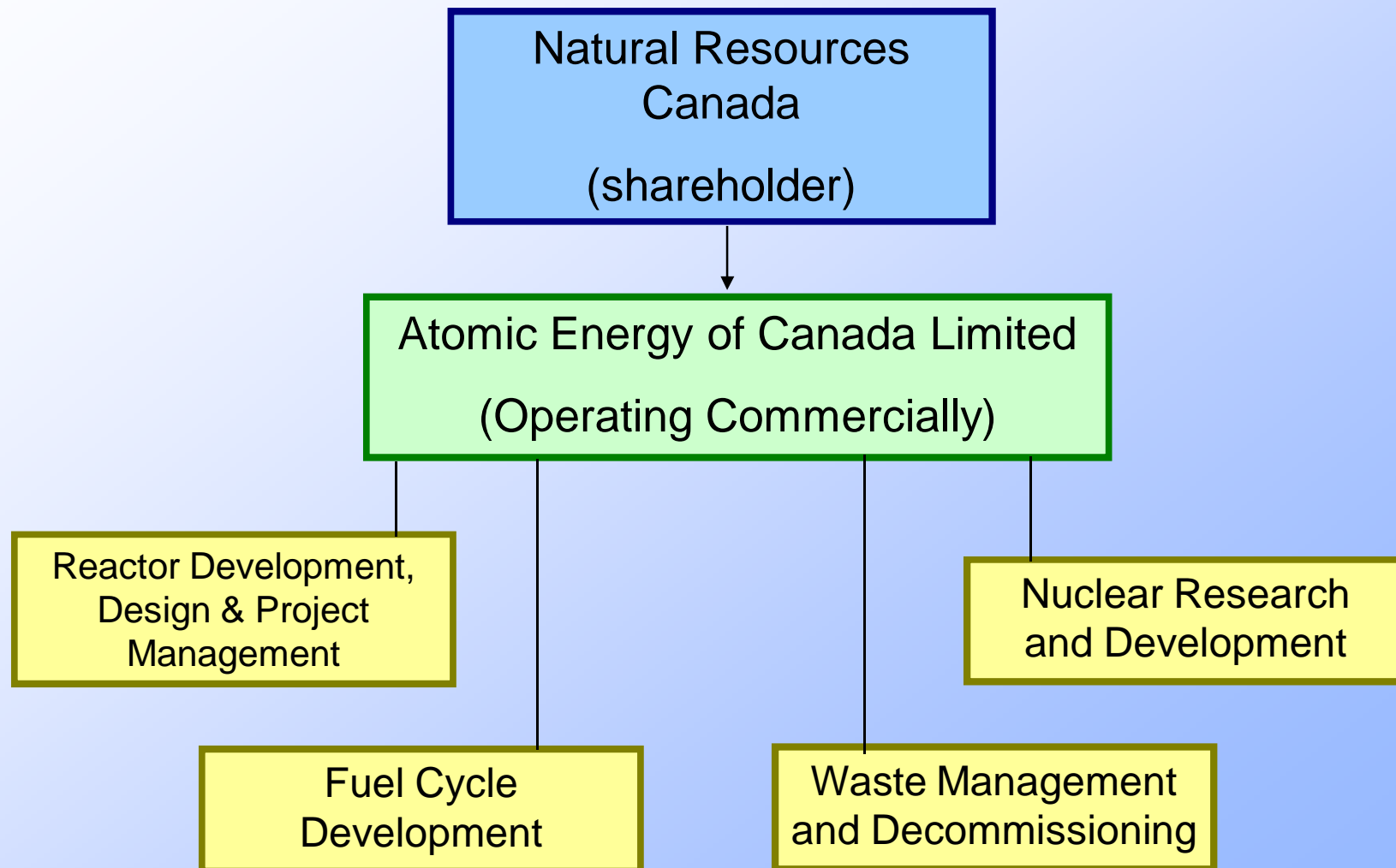


## Industrial involvement: Milestone 3 — Ready to commission and operate the first nuclear power plant

- As the construction phase of the nuclear power programme nears completion, a reassessment of the sources of supply to support operation can be undertaken.
- If the national and local industrial structure has progressed sufficiently, the supply of spare parts, consumable supplies, maintenance services and calibration services can be allocated accordingly ( Supplier qualification requirements similar as for the construction stage established).



# Nuclear Technology Development - Canada



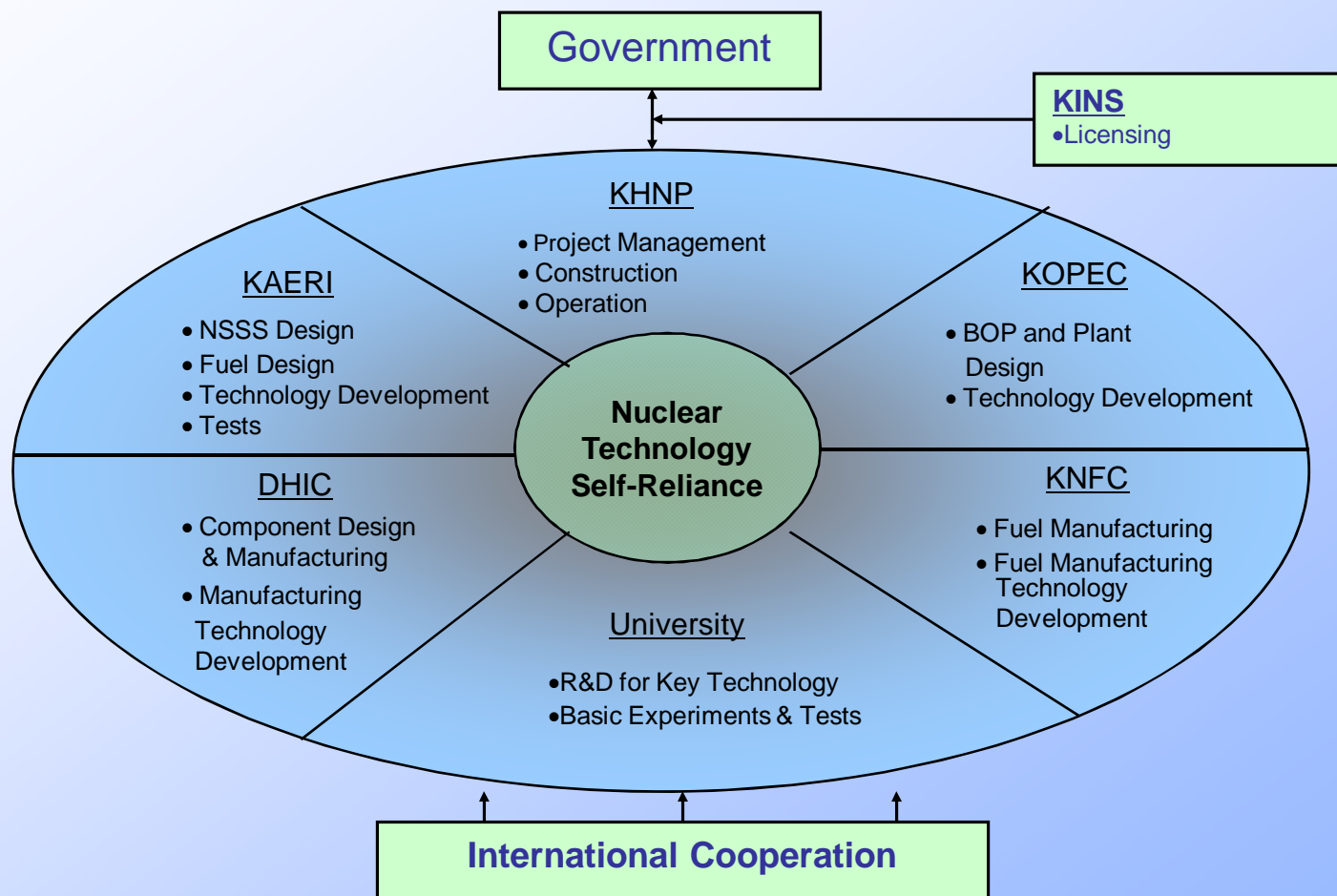


# Nuclear Project Implementation - Canada

- **Nuclear design and licensing – AECL and private sector**
- **Nuclear component manufacturing – private sector**
- **Nuclear project management – AECL and private sector**
- **Nuclear fuel manufacturing – private sector**
- **Uranium mining and processing – private sector**



# Division of Responsibility - Korea





## Example of Electrical Industry capabilities - Indonesia

No.	Company Name	Priority Product	Experience
1.	PT. Unindo	Power Transformer	Transformer, Switchgear and Accessories
2.	PT. ABB Trans & Distribution	Substation, Transformer, Switchgear	HVDC, AC System, Substation, etc
3.	PT. Kabelindo Murni	Power & Telecom cable, Accessories of cable	Low & medium voltage cable, bare conductor, and cable for communication
4.	PT. Trafoindo Prima Perkasa	Distribution Transformer	Current and voltage transformer distribution: medium voltage
5.	PT. LEN Industri	Professional electronics & components	Communication equipment, control system, defence electronic, IT Technology: automatic warning system, solar diesel hybrid power, etc.



# Estimated local content for Thailand's first nuclear power plant



Activity	Local content (%)	Remarks
1. Architecture Engineering	0	No experience and no experts (% local content on man-month rate)
2. Construction work		
2.1 Foundation, buildings, including civil work	20	Contribution on non-nuclear related work
2.2 Steel		Aggregate quantity from all categories of work
Stainless steel	20* (17.5**)	
Structural steel	20*	
Steel rods	100* } (13.3**)	
1. Concrete	100*	Contribution on non-nuclear related work
1. Transmission line	30***	The Engineering Division and Transmission Construction Division of Electricity Generating Authority of Thailand can make a conceptual design and detailed design of the transmission system and high-voltage stations.
1. Nuclear Steam Supply system	0	Contribution on equipment and part fabrication
1. Turbine/ Generator	0	Contribution on equipment and part fabrication



## **Discussion and exercise:**

***Write down the main elements of industrial involvement you consider for the implementation of a nuclear project in your country .***

**15 minutes.**





# Outline

**Industrial Involvement**

**Technology Transfer**

**Process Management**



# Technology Transfer

## Technology transfer may cover every segment of the nuclear power cycle

- *In all areas of localization:*
  - Manufacturing
  - Engineering
  - R&D
  - Quality Management
  - Safety
- *Most often partnerships:*
  - Joint Ventures
  - Co-Investments
  - Co-Developments
  - Technical Cooperation
  - ...



## Localization and nuclear programs

- Nuclear projects are a stimulus for the economy.
- Localization should be developed proportionally to the nuclear construction program
- A comprehensive localization program requires a long term strategy and commitment.
- Nuclear projects do not accept any compromise with quality.
- **Transfer of knowledge**



# Experiences on Technology Transfer - Korea

## Transferred Materials and Knowledge

- **Technical Document : about 8,000 volumes**
- **Reference Document : 1,300,000 pages**
- **Computer Program : 600 Packages**
- **Training : 1,800 MMs**
- **Consulting Services : 520 MMs**
- **R&D Participation : 310 MMs**



# Outline

Industrial Involvement



Technology Transfer

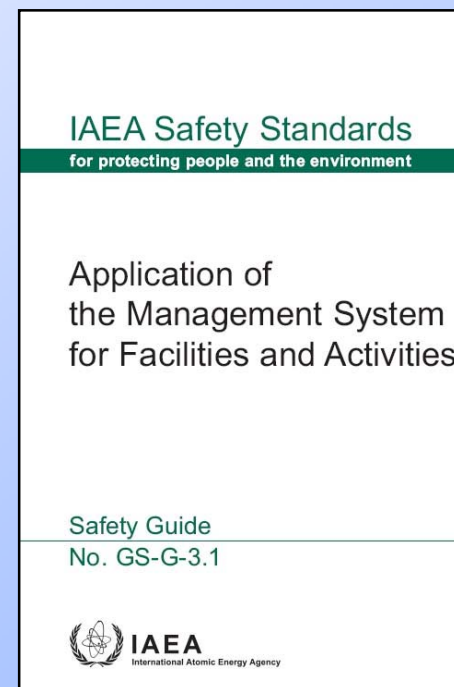


Process Management



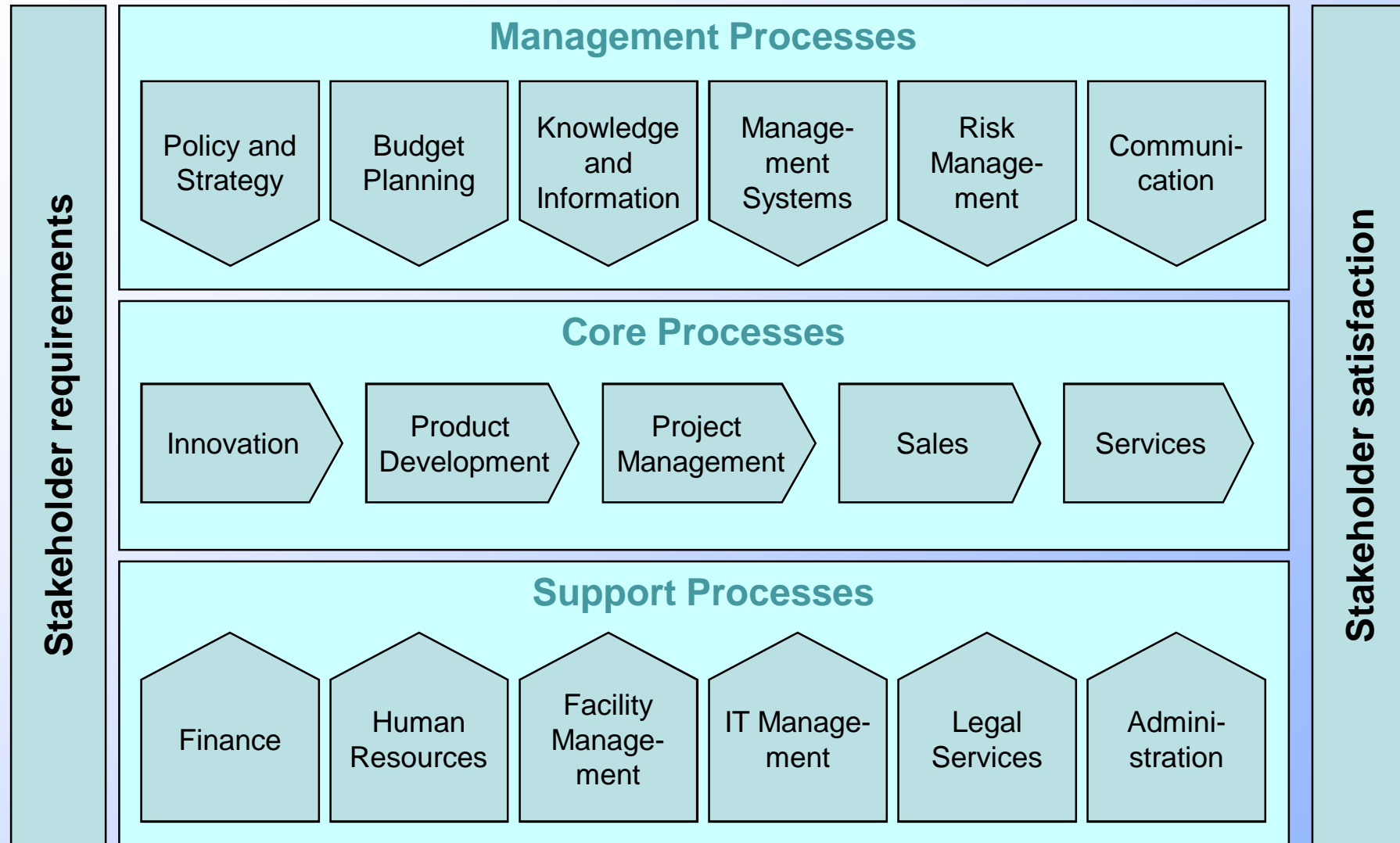
# PROCESS IMPLEMENTATION

A specific management process should, on an ongoing basis, provide a vehicle for establishing priorities, including priorities for new work, and excluding lower priority activities. This process should also integrate all review and oversight activities by management, to ensure that there is a structured approach to decision making that meets the needs of the business plan.



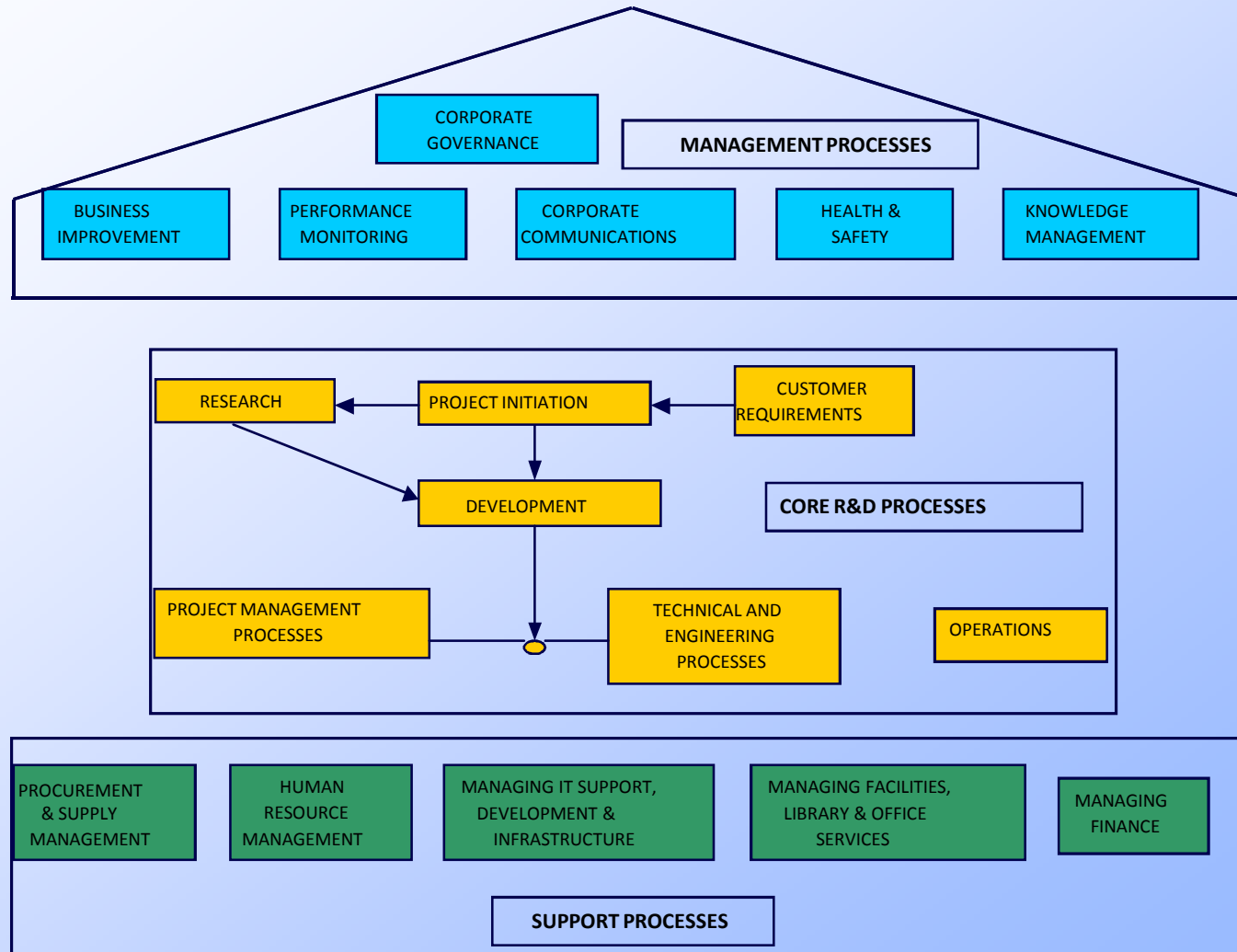


# Process Management





# Processes in R&D organization







# Process model (NPP)

- **Core processes**
  - *Processes that produce the output critical to success of the organization*
    - Operation processes
    - Maintenance processes
    - Technical support processes
- **Support processes**
  - *Provide the infrastructural services necessary to perform all the core and management processes effectively, e.g.*
    - Providing training
    - Providing for personnel safety, radiation protection and fire protection
    - Providing for emergency preparedness and response arrangements
    - Providing for environmental monitoring and environmental protection
    - Providing information technology support
    - Procuring goods and services
    - Providing documentation and records



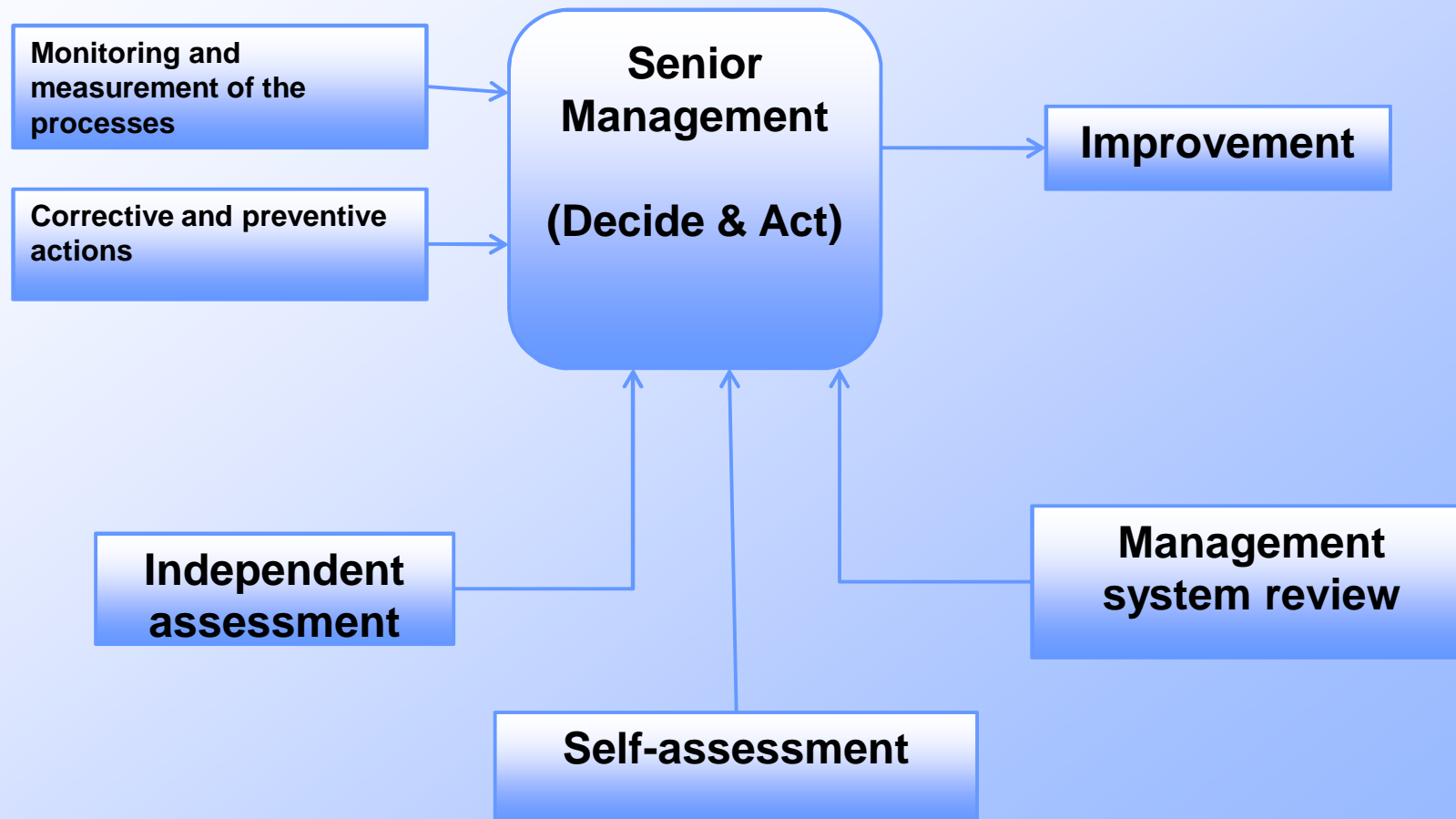
# Examples of NPP processes

- staffing
- qualification and training
- commissioning
- plant operations
- maintenance
- in-service inspection
- fuel management
- plant modifications
- safety analysis/ review
- waste management and environmental monitoring
- emergency preparedness
- quality assurance,
- human factors
- document control and records



# MONITORING AND MEASUREMENT

**A strategic objective of an organization should be the continual improvement of processes in order to enhance the organization's performance.**





## Some important issues - Conclusion

- Many countries are in the **early phases** of infrastructure development
- Countries getting help from **various sources**
- Need for **better coordination** and communication among:
  - ***foreign actors** providing assistance to the countries (international organizations, foreign institutions, private consultants...)*
  - ***domestic actors** involved in the development of the national nuclear power programme (relevant ministries, operator, regulator...)*
- The IAEA works to **avoid any underestimation** of the workload resulting from the activities that should be conducted for the implementation of a nuclear infrastructure sustaining long term safety
- **International confidence and trust** are important for a successful nuclear power programme.

*Thank you for your attention.*



**IAEA**

International Atomic Energy Agency

*Atoms For Peace*

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**2011**