



The Abdus Salam
International Centre for Theoretical Physics



2269-10

Workshop on New Materials for Renewable Energy

17 - 21 October 2011

Advancing electrocatalysis in intermediate temperature fuel cells

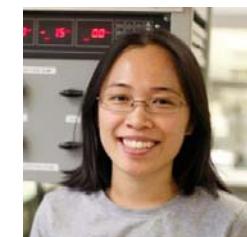
Sossina M. HAILE
*California Institute of Technology
Steele Laboratories, Materials Science
Pasadena
U.S.A.*

Advancing Electrocatalysis in Intermediate Temperature Fuel Cells

1. Oxide Electrocatalysts more Active than Pt
2. Diffusion-limited Electrodes
3. Butler-Volmer Kinetics at the Nanoscale



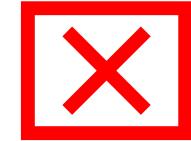
Sossina M. Haile
California Institute of Technology



Workshop on New Materials for Renewable Energy
October 17-21, 2011, Trieste, Italy



Fuel Cell Types



Types differentiated by **electrolyte**, temperature of operation

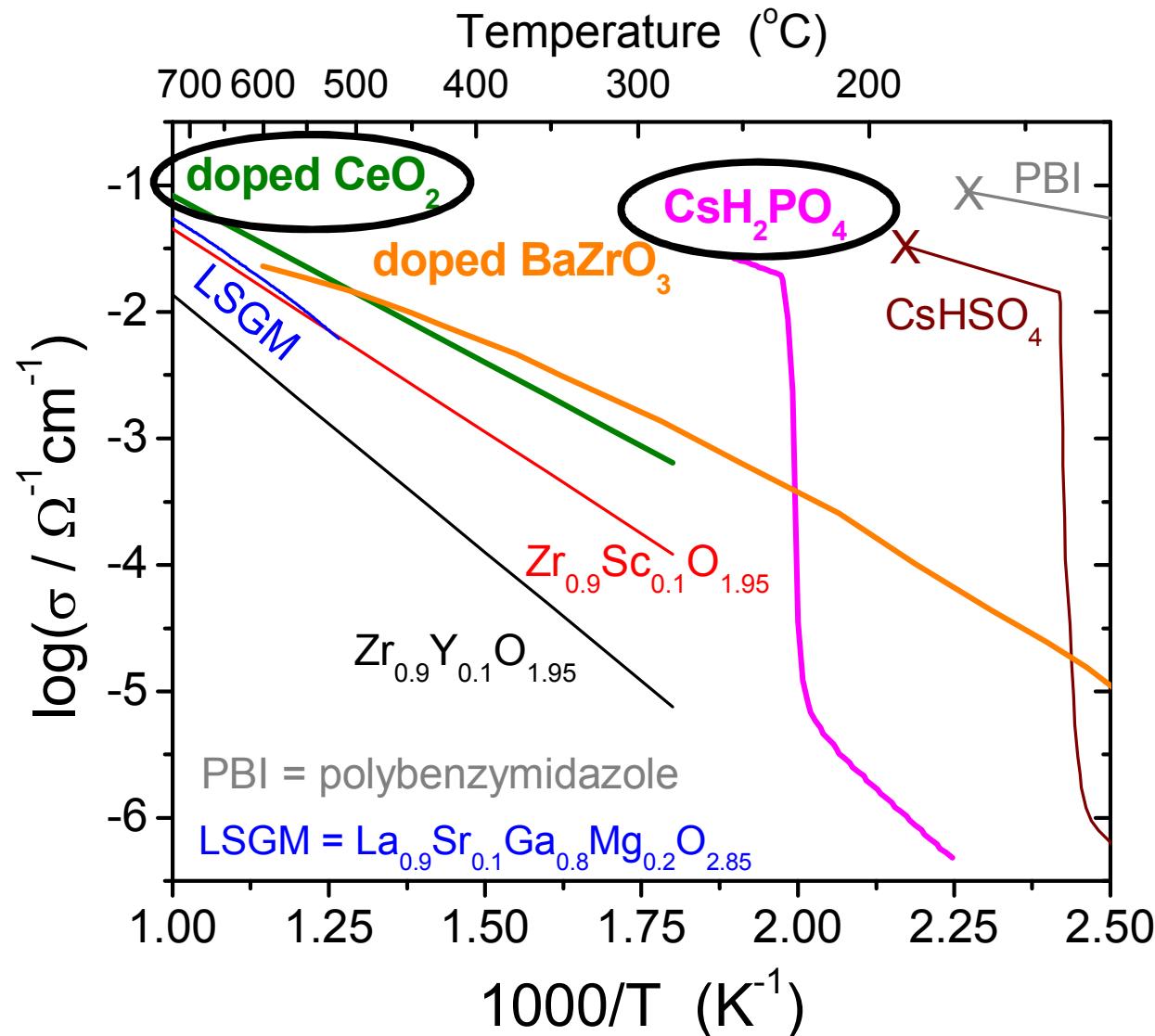
	Portable	Stationary			
Type	PEM	AFC	PAFC	MCFC	SOFC
°C	90-110	100-250	150-220	500-700	700-1000
Fuel	$H_2 + H_2O$	H_2	H_2	$HC + CO$	$HC + CO$
Electrolyte Ion	Nafion $H_3O^+ \downarrow$	KOH $OH^- \uparrow$	H_3PO_4 $H^+ \downarrow$	Na_2CO_3 $CO_3^{2-} \uparrow$	$\gamma-ZrO_2$ $O^{2-} \uparrow$
Oxidant	O_2	$O_2 + H_2O$	O_2	$O_2 + CO_2$	O_2

Fuel flexibility, efficiency Easy thermal cycling

Target regime

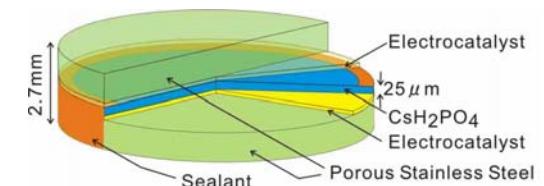
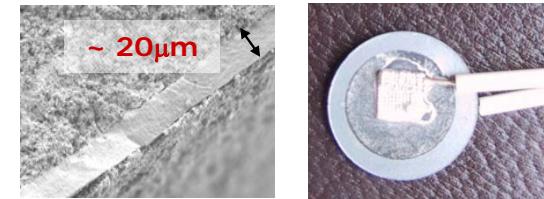


Candidate Solid Electrolytes

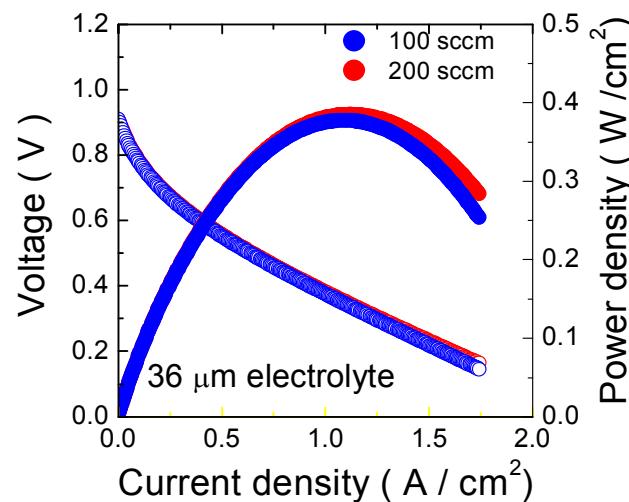
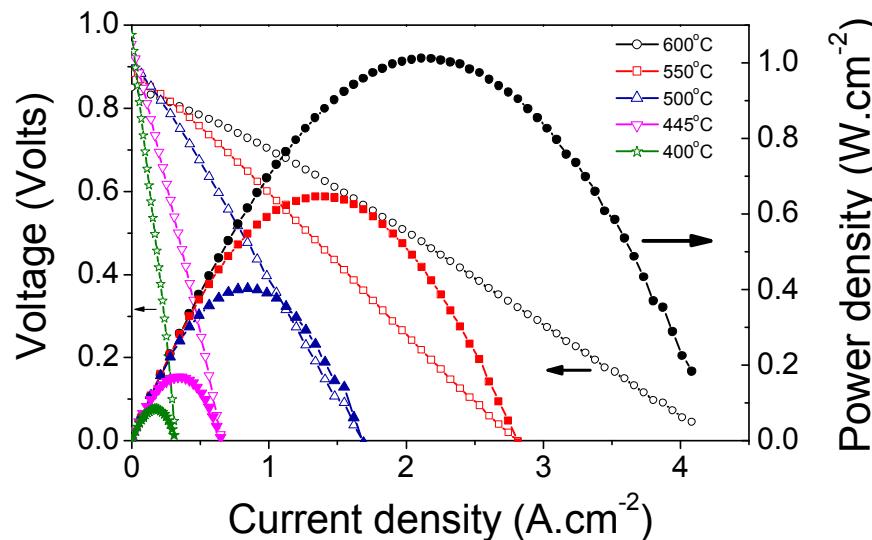
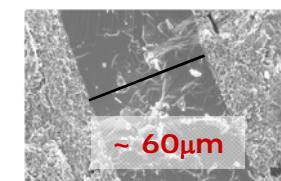


Performance Limitation

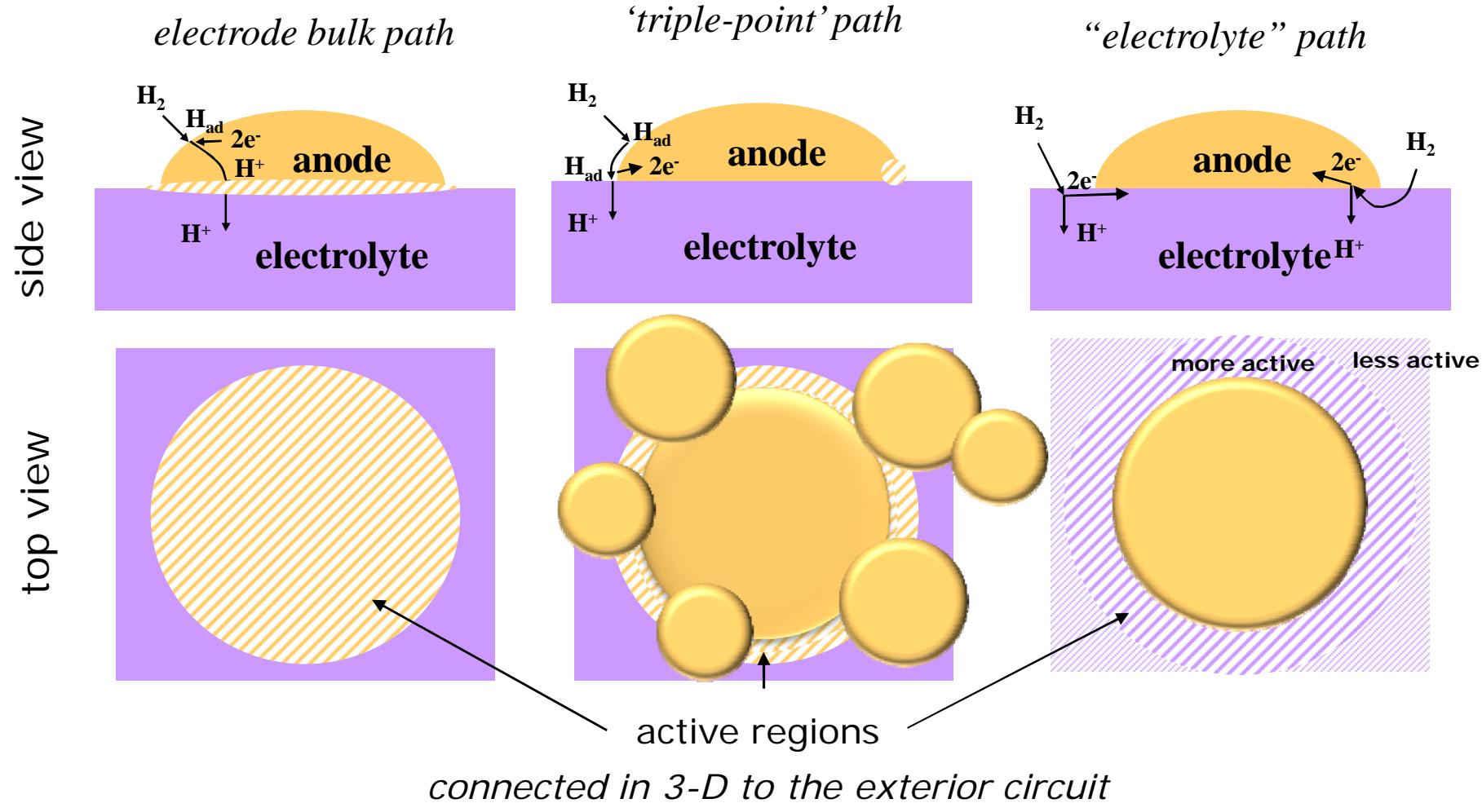
- Thin-electrolyte cells prepared
- Such cells are electrode limited
 - Ceria fuel cell – anode
 - Ceria-nickel composite
 - CsH_2PO_4 fuel cell – electrodes
 - CsH_2PO_4 -carbon-Pt composite



- Where is the active site?



Electrochemical Reaction Pathways

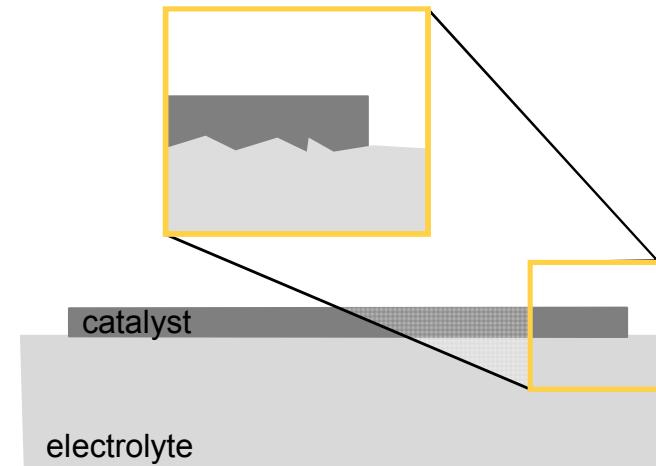
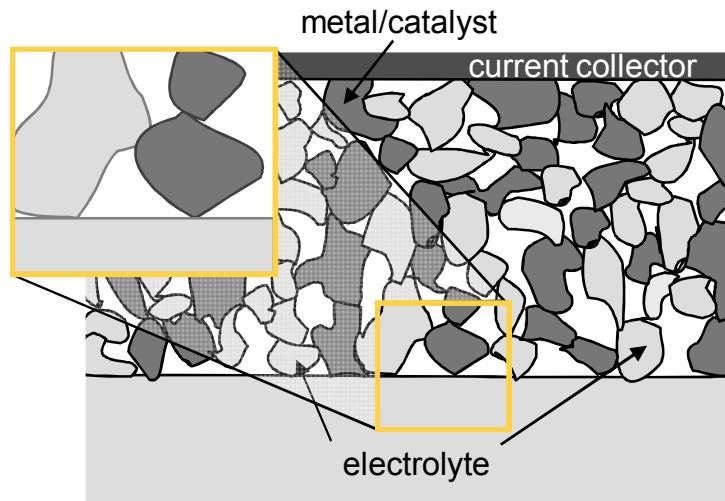


must know pathway to design optimal electrode architectures

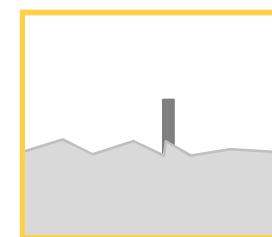


Identifying Active Interfaces

- Patterned metal current-collectors/electrodes by photolithography

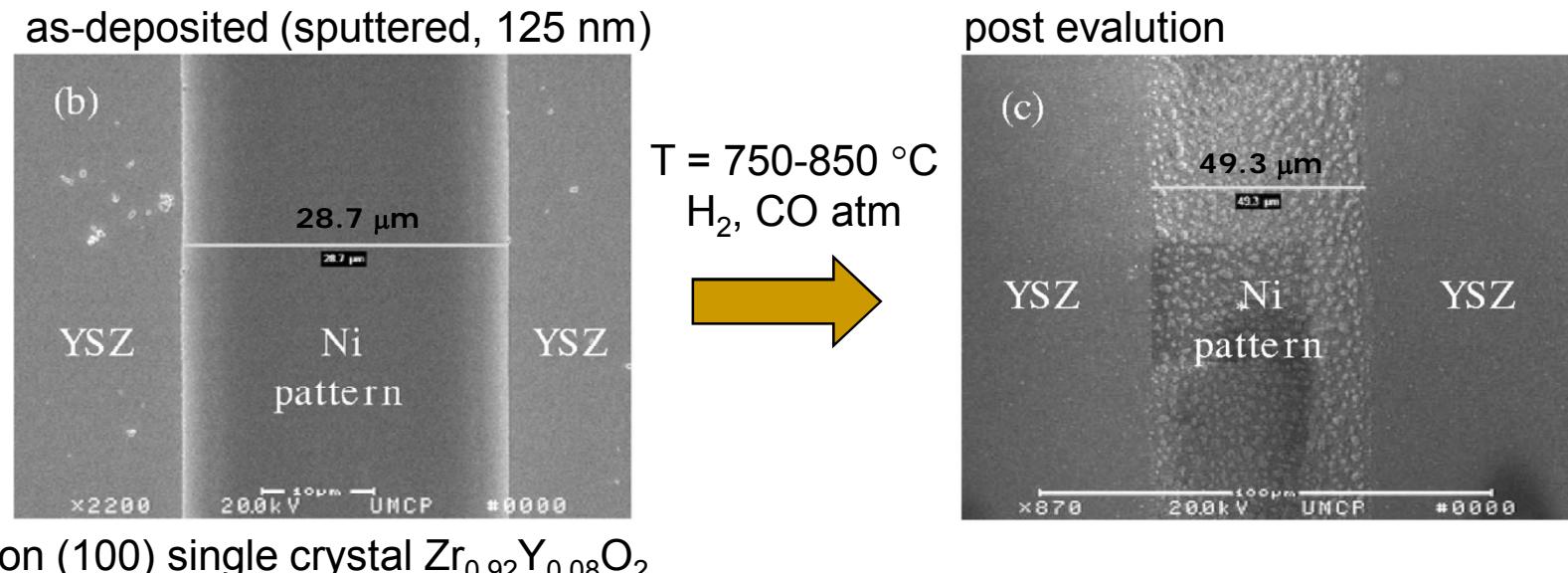


- Nanoscale electrode by conducting AFM



State-of-the-Art: Patterned Structures

- Patterned metal current-collectors/electrodes increasingly pursued for quantitative studies
- Typically degrade during experimentation



A. M. Sukeshini, B. Habibzadeh, B. P. Becker, C. A. Stoltz, B. W. Eichhorn,
and G. S. Jackson, *J. Electrochem. Soc.* **153** A705-A715 (2006).

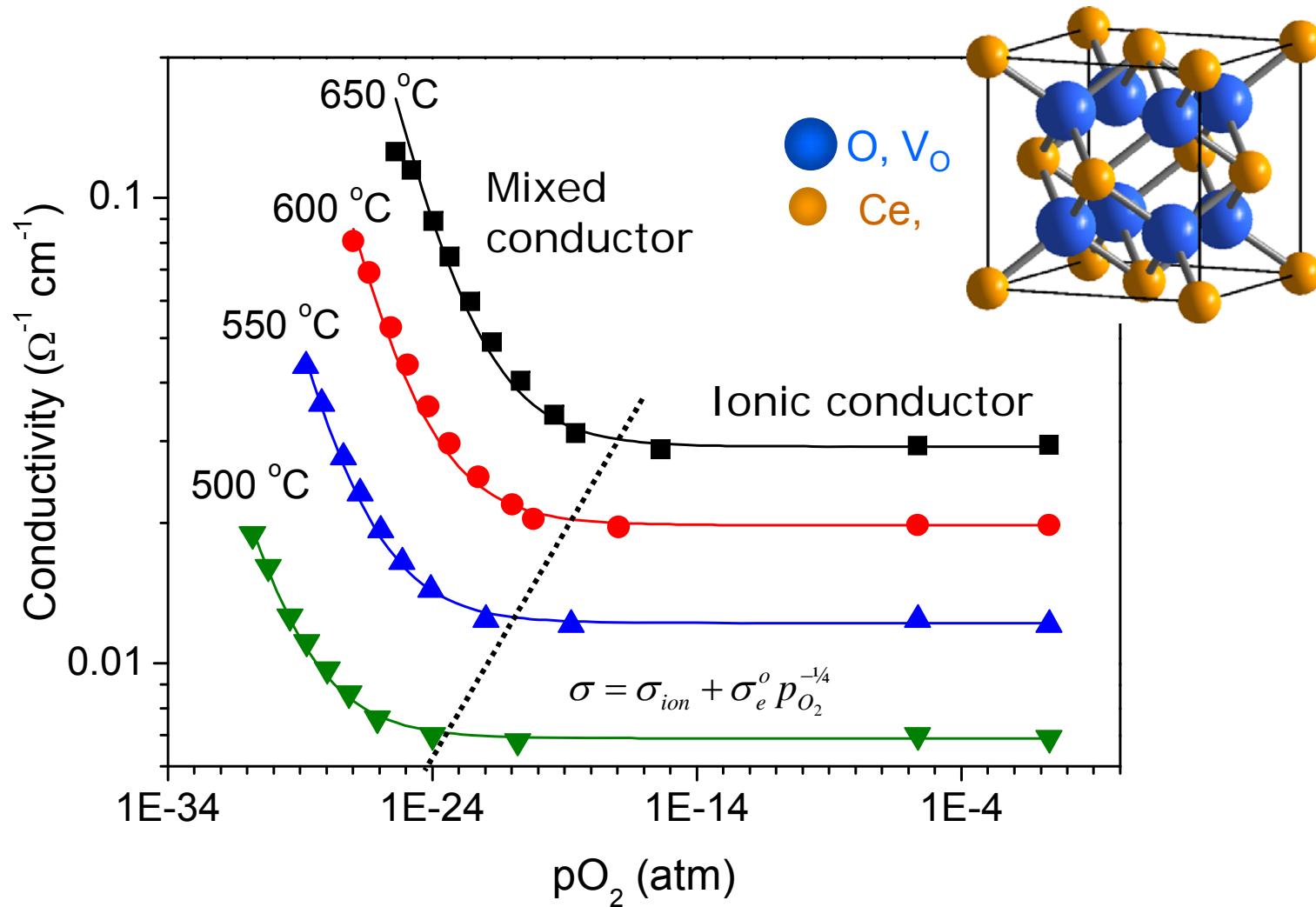


This work: Part I

- Patterned metal current collectors on doped ceria
 - Thermal stability
 - Thick films; well-defined edges
- Hydrogen electro-oxidation
- Objective:
 - Determine if the oxide surface plays a role in the electro-oxidation

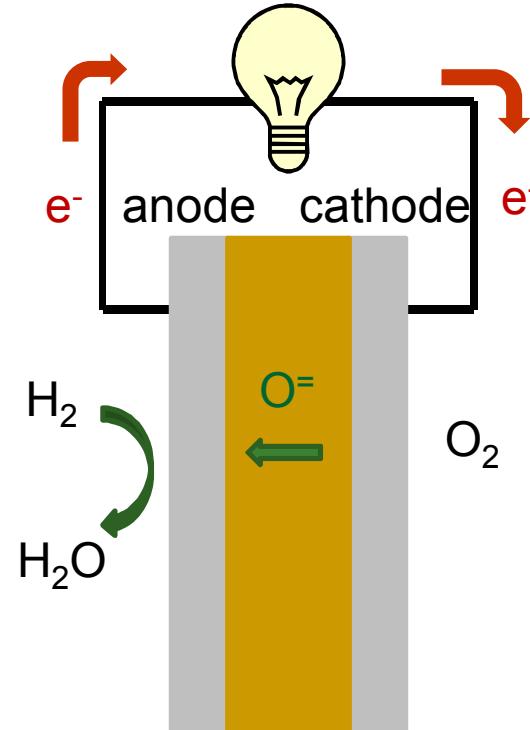


Ceria as Both Anode & Electrolyte

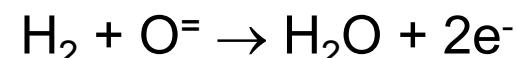


Ceria in Fuel Cell Anodes

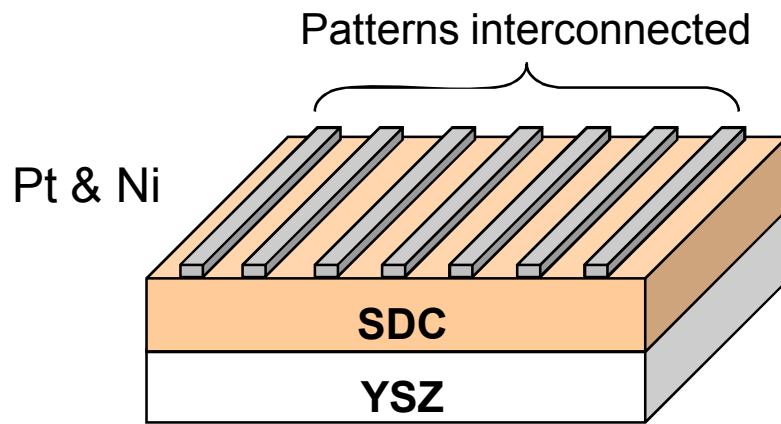
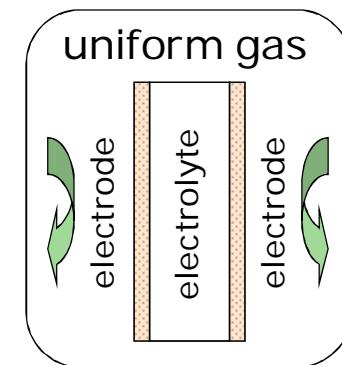
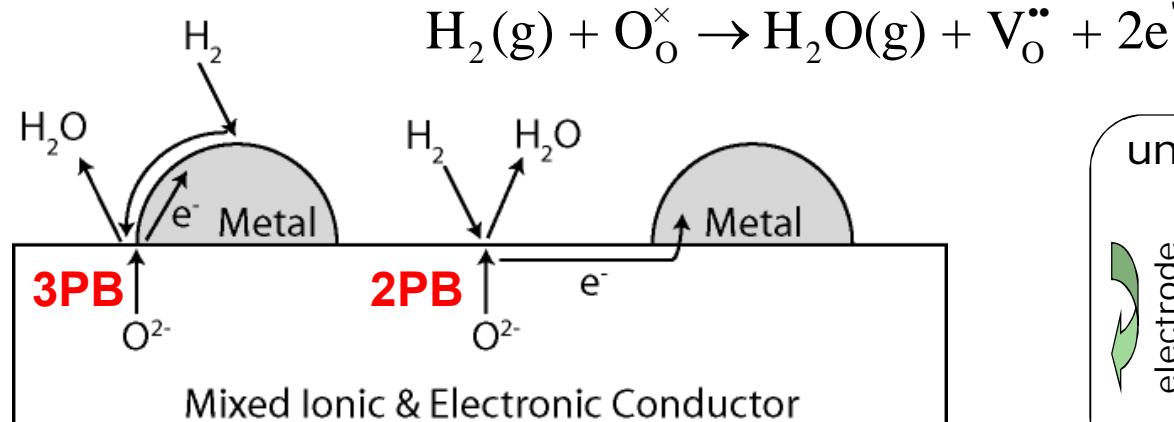
- General observation of improved activity
 - Resistant to carbon deposition
 - Redox tolerant
 - Impregnate Ni/YSZ anodes with ceria
 - Replace YSZ with ceria
 - Doped or undoped
- Oxide apparently plays a direct role in electrocatalysis



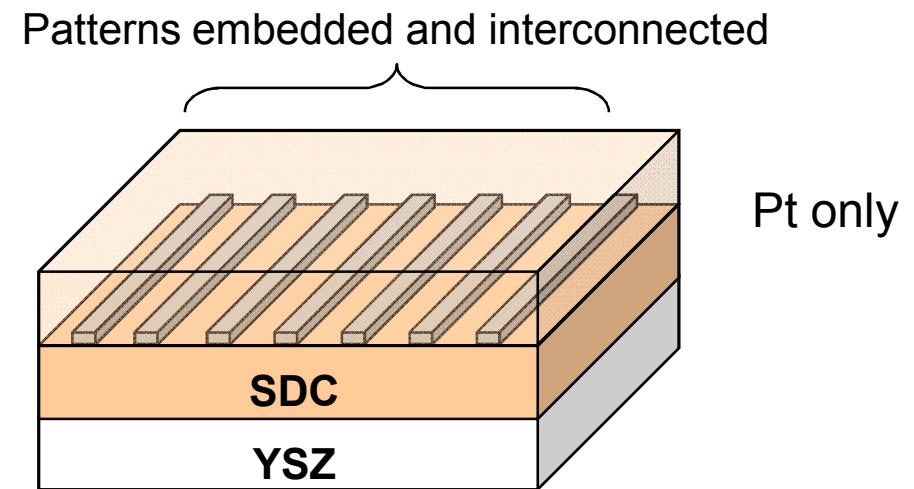
Anode reaction:



Identifying Active Sites



Vary 3PB and 2PB reaction site densities independently

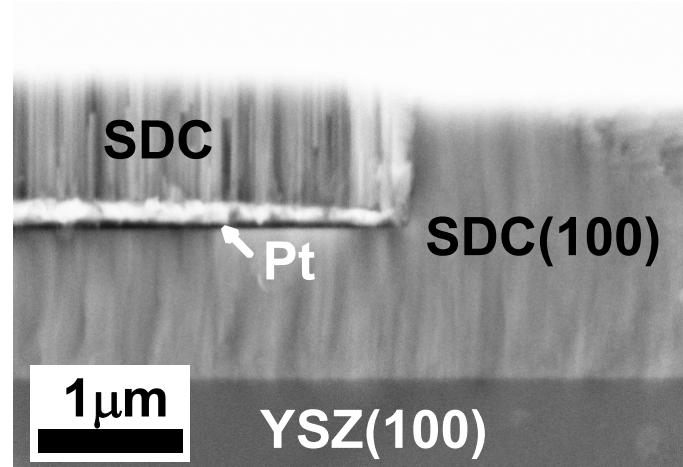
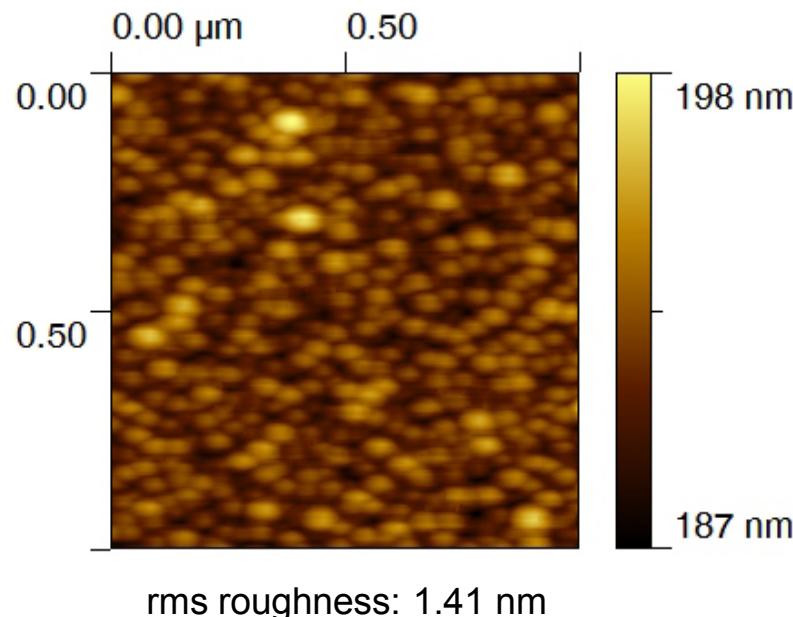


Single, fixed geometry



Film Growth by PLD

- Highly oriented/epitaxial SDC on single crystal YSZ
 - (100), (110) & (111)
- Composition as desired
- Low pO_2 gives high density

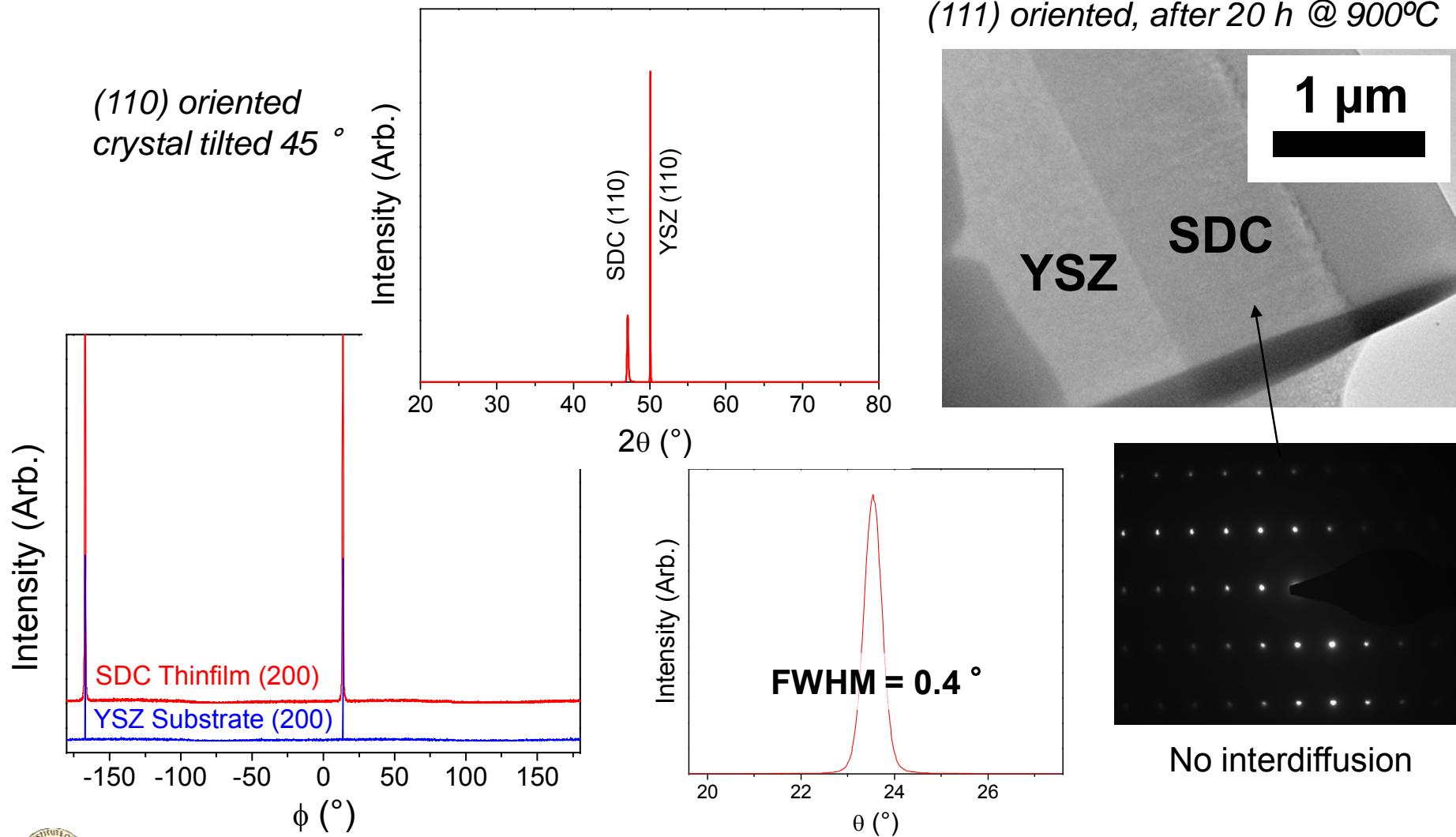


Typical Deposition Conditions

Laser Energy	300 mJ
Substrate Temperature	650 °C
Pulses	100k @ 20 Hz
Oxygen Partial Pressure	20 – 100 mTorr

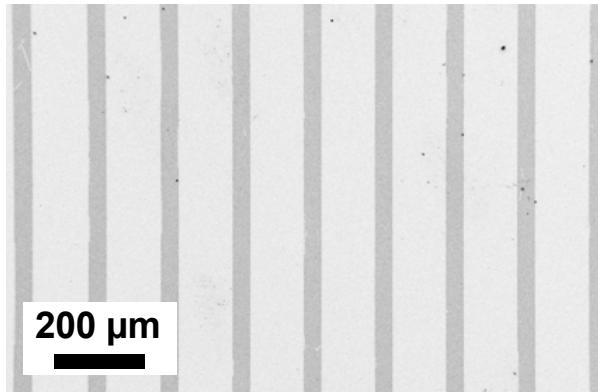


Film Quality and Stability

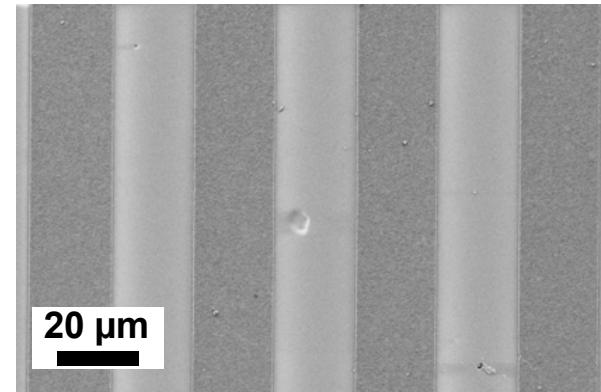


Metal Patterns by Photolithography

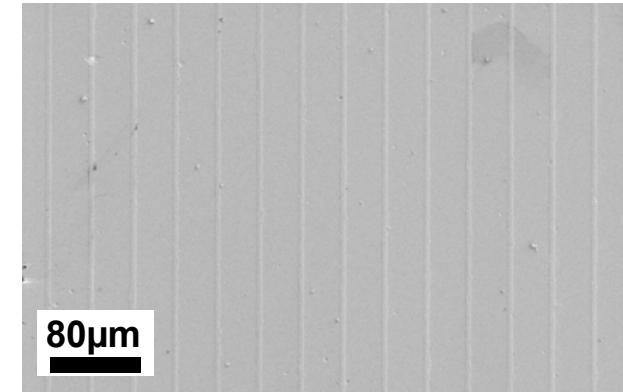
Exposed Pt



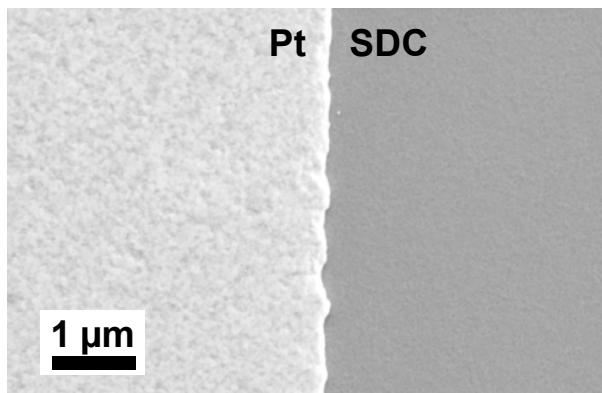
Exposed Ni



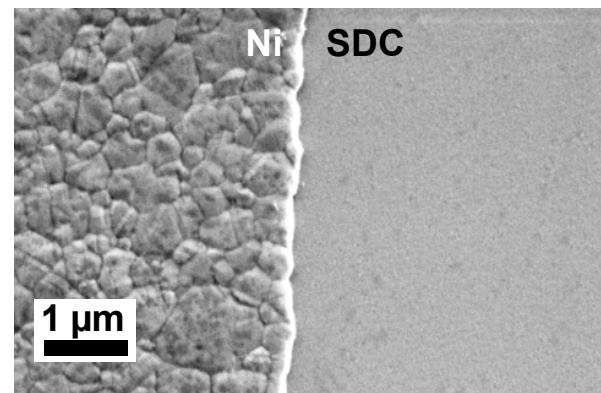
Embedded Pt



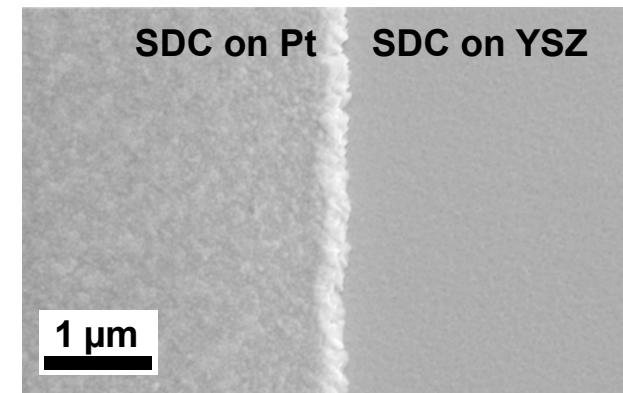
Pt SDC



Ni SDC



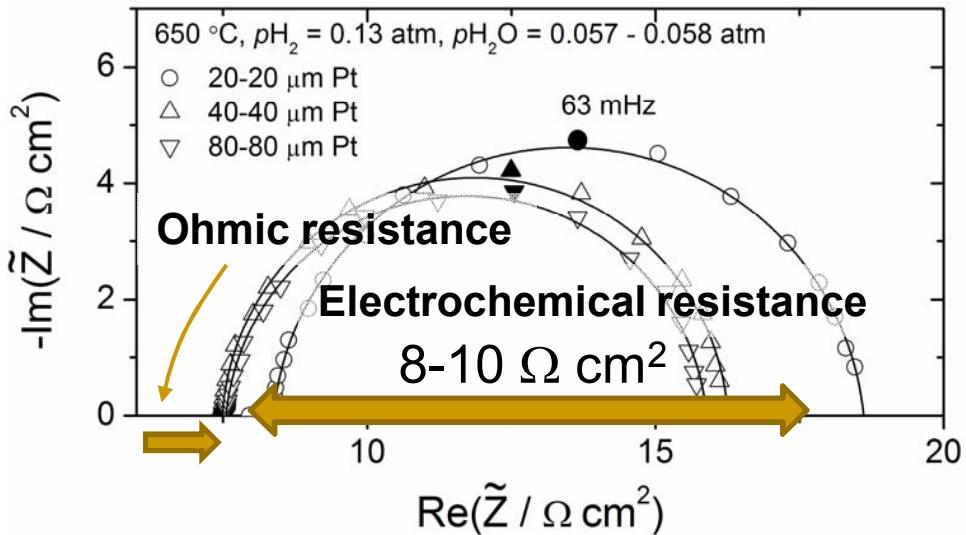
SDC on Pt SDC on YSZ



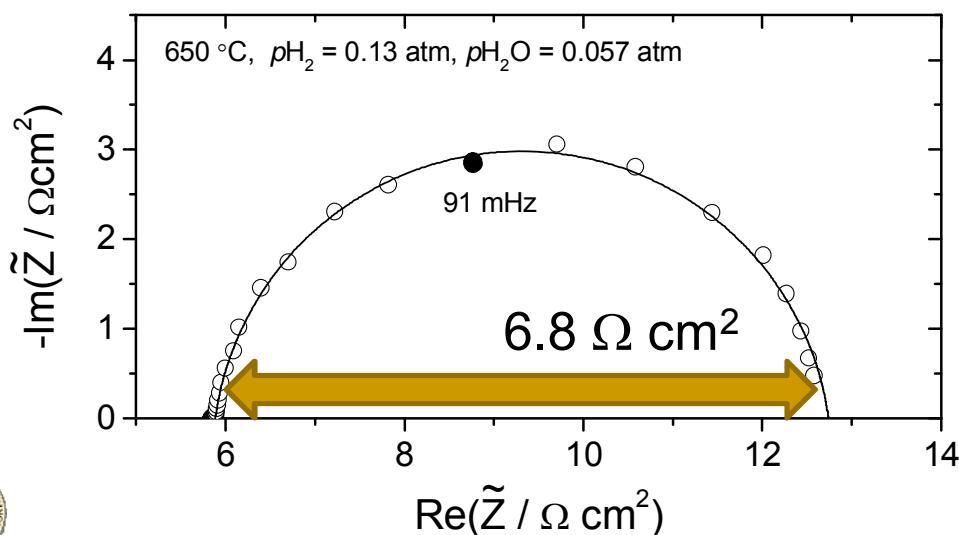
After electrochemical characterization at 650 °C under H₂-H₂O-Ar



Impedance Response

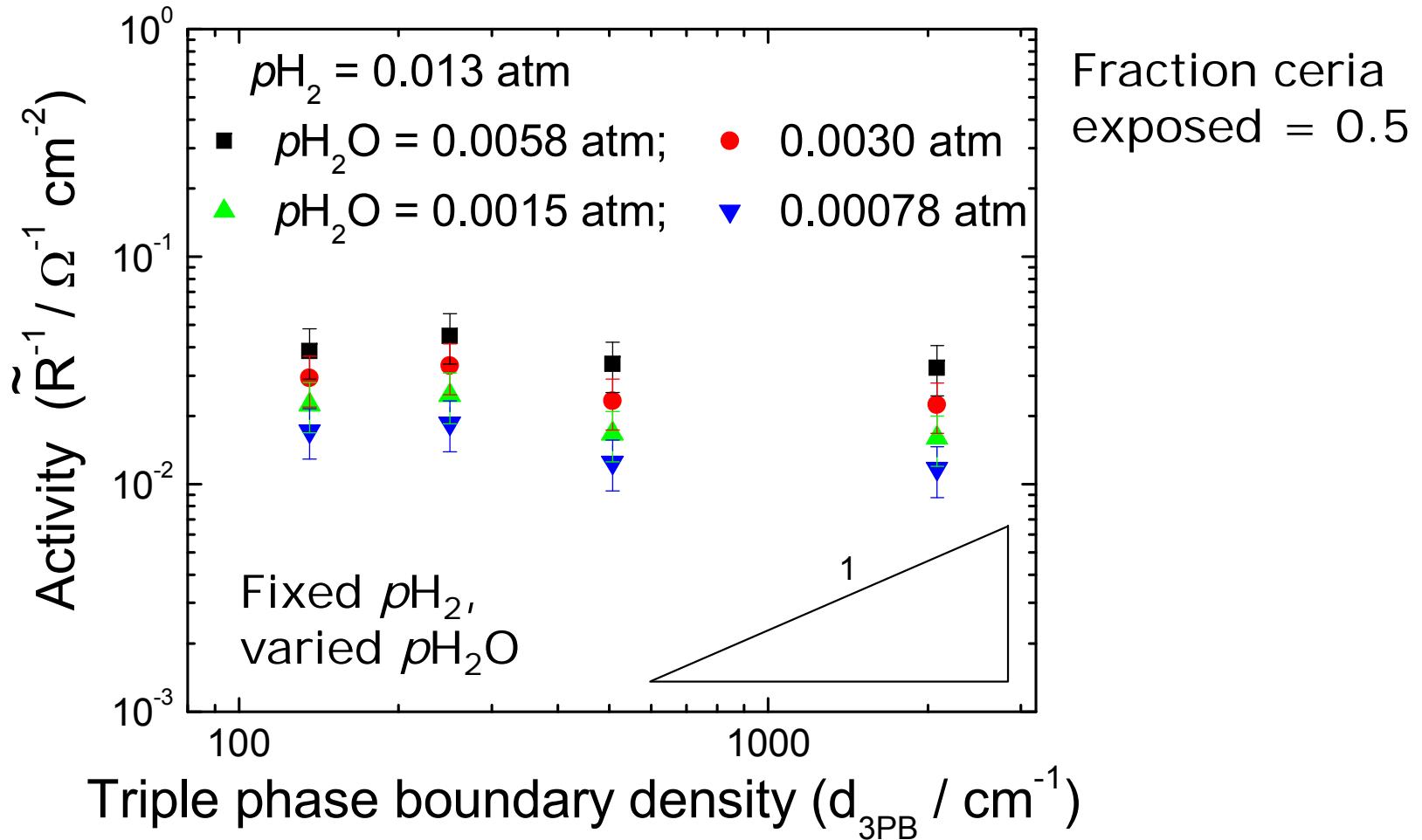


- Exposed Patterns
 - Fixed SDC/Pt ratio
 - 3PB density varied
 - Approximately constant



- Embedded Pattern
 - Higher activity
 - Pt 3PBs are not playing a role!

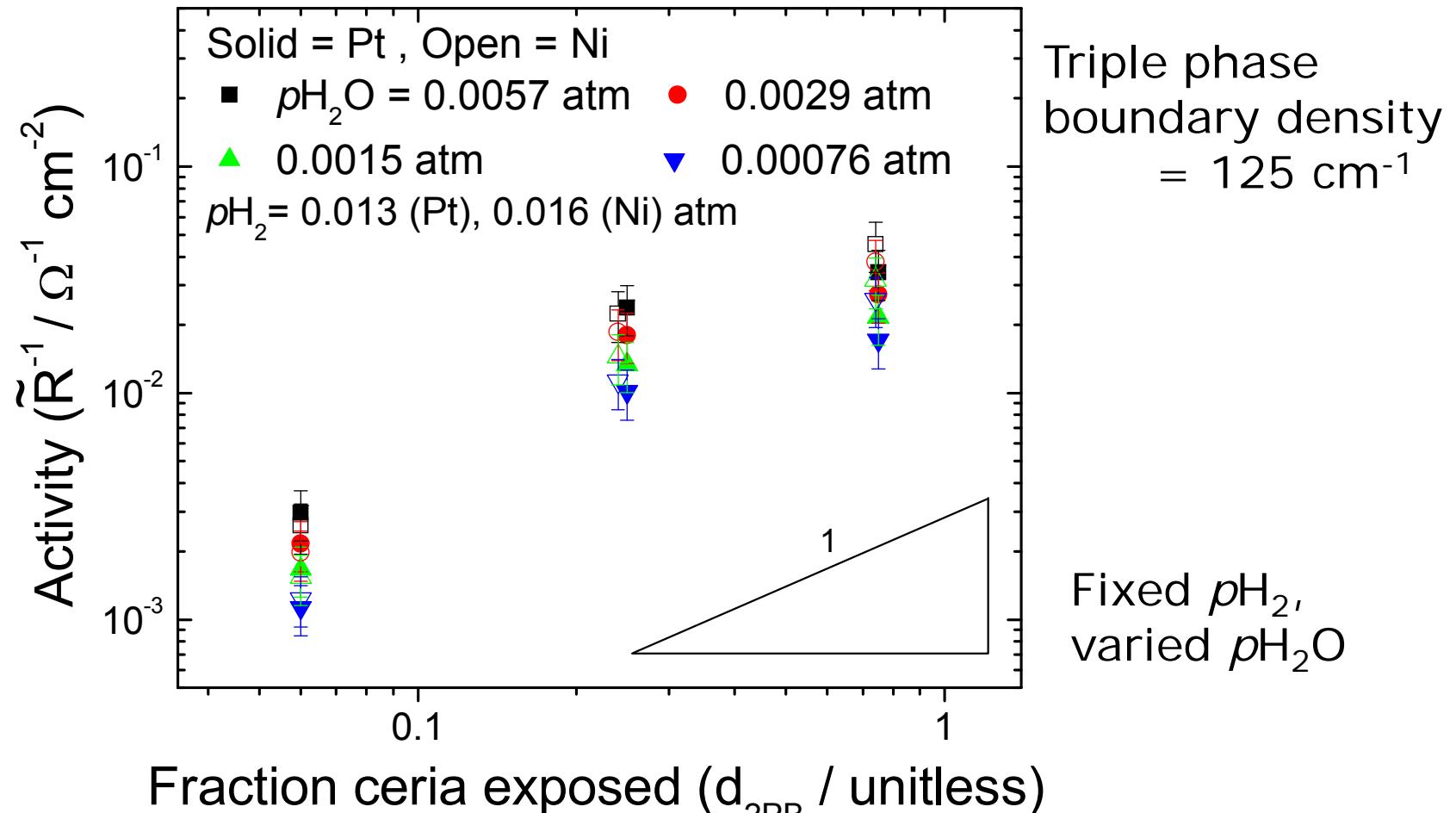
Dependence on Features Sizes



- Activity is **independent** of 3PB density
- Pt and Ni are essentially identical (not shown)



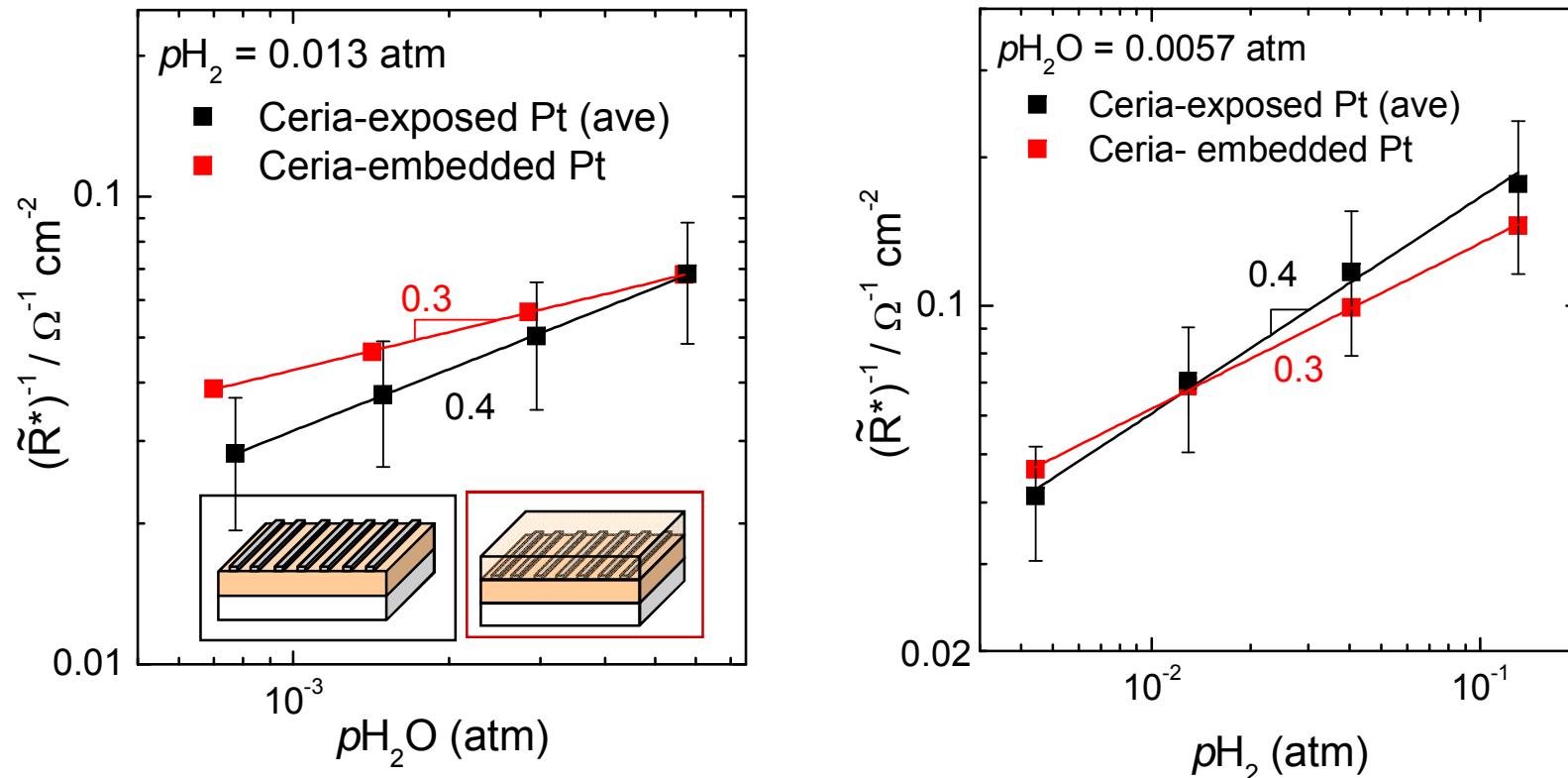
Dependence on Features Sizes



- Activity is **proportional** to ceria exposure
- Pt and Ni are essentially identical



Activity Normalized to Ceria (2PB)

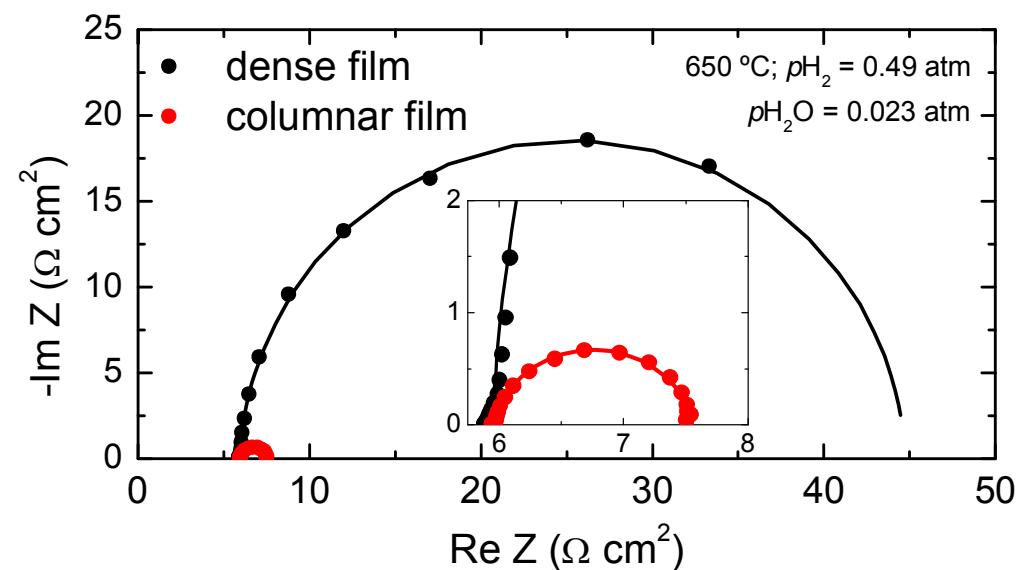
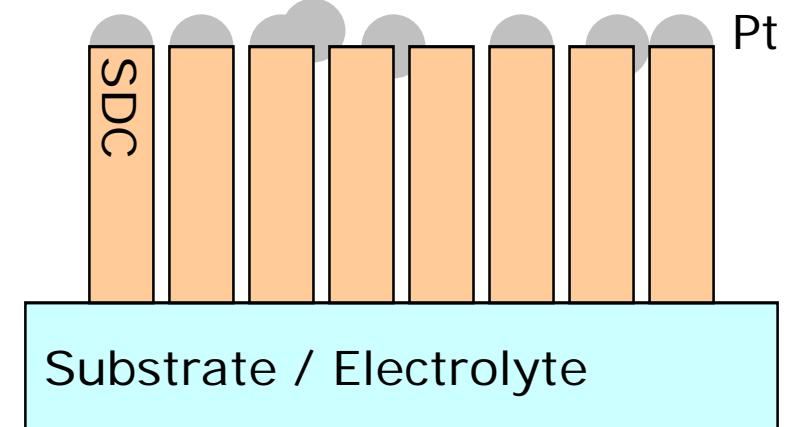
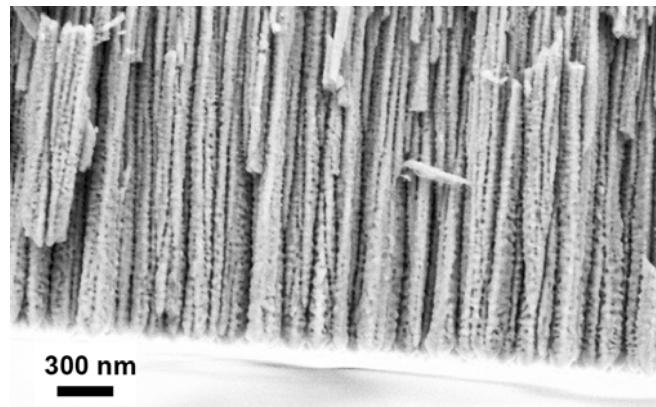
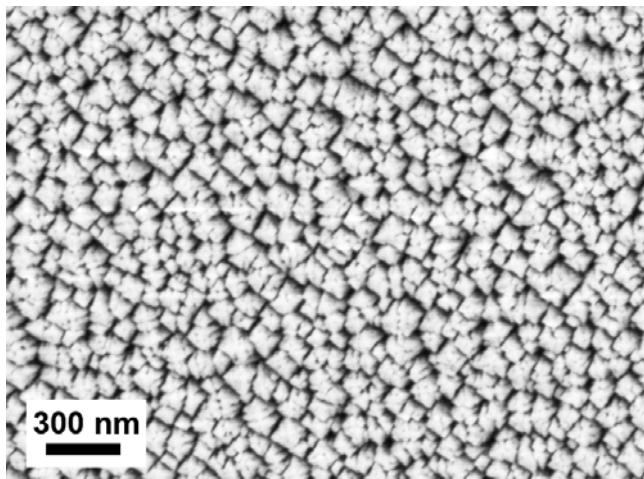


- All data collapse to a single curve
 - Ceria is more active than Pt! $100 \mu\text{m}$ electron transport
- Extrapolate to fuel cell conditions ($pH_2 = 1$, $pH_2O = 0.03 \text{ atm}$)
 - Predict $1 \Omega \text{cm}^2$ at 650°C for a flat (!) electrode



Structuring for Higher Activity

PLD film, $pO_2 = 100$ Torr,



Intermission

- Ceria has high inherent activity for hydrogen electro-oxidation
- Values are comparable or better than the most promising oxide anodes
- At the length scales accessible by photolithography, triple phase boundaries are negligible
 - Pt and Ni are essentially identical
- Electron transport over long (μm) distances through ceria occurs
- Freed of the 'tyranny' of the triple phase boundaries, a plethora of anode designs can be considered



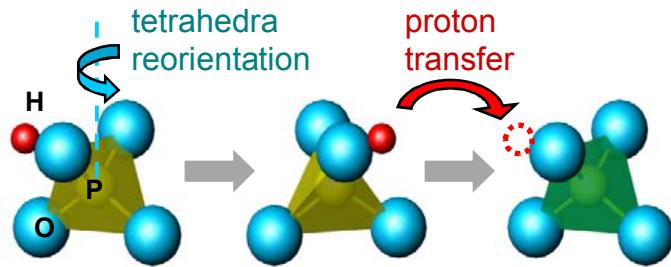
This Work: Part II

- Geometrically defined Pt current collectors on CsH_2PO_4 , a superprotic solid acid conductor
- Hydrogen electro-oxidation
- Objective:
 - Determine reaction pathway
 - Determine geometry independent triple-phase boundary resistance (per unit length)

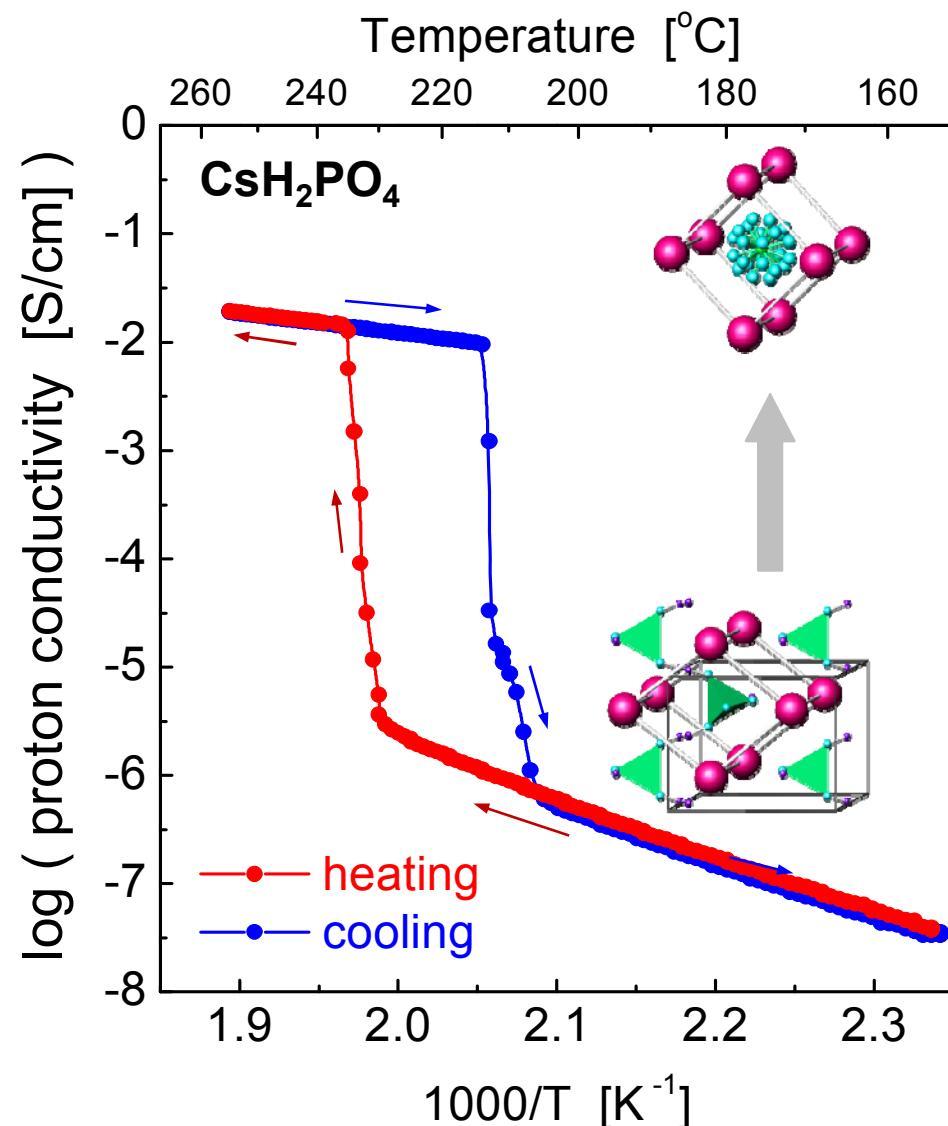


Solid Acid Family of Compounds

- Acid salts
- MH_2XO_4 , MHXO_4 , $\text{M}_3\text{H}(\text{XO}_4)_2$
 - M = Cs, K, Rb, NH_4
 - X = S, P, Se, As
- “Superprot tonic” transport



- CsH_2PO_4 is best choice for fuel cell electrolyte
 - Operate at $T > 230^\circ\text{C}$
 - Humidify atmosphere



S. M. Haile. *Materials Today* 2003, 24-29

M. W. Louie, M. Kislytsyn, K. Bhattacharya and S. M. Haile. *Solid State Ionics* 2010, 181(3-4), 173-179

Technology Development Path

2001



2004

Dane



Calum



Stable electrolyte

2007



\$15m in VC funds
Manufacturability
Durability

2007

2011...??



5" MEA
60 cell stack
1.4 kW net



2008



2" MEA
20 cell stack
60 W net

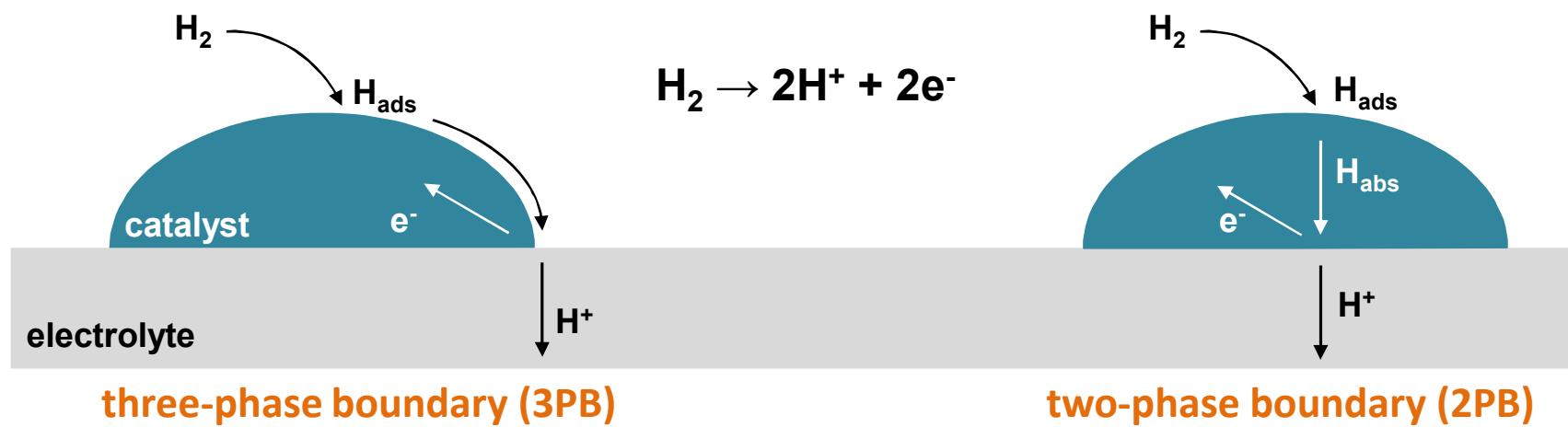
2008



Tom Friedman talking on
SAFC powered cell phone

Electrochemical reaction pathways

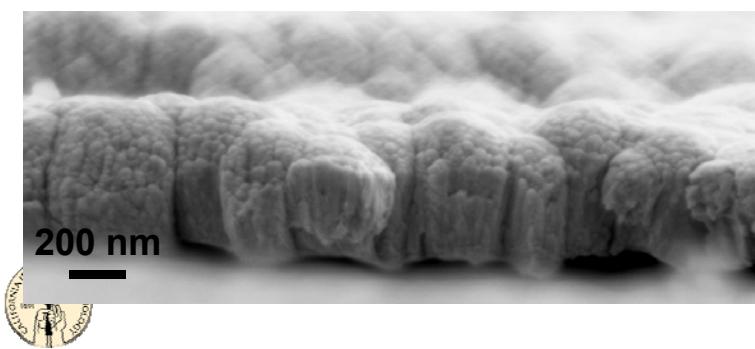
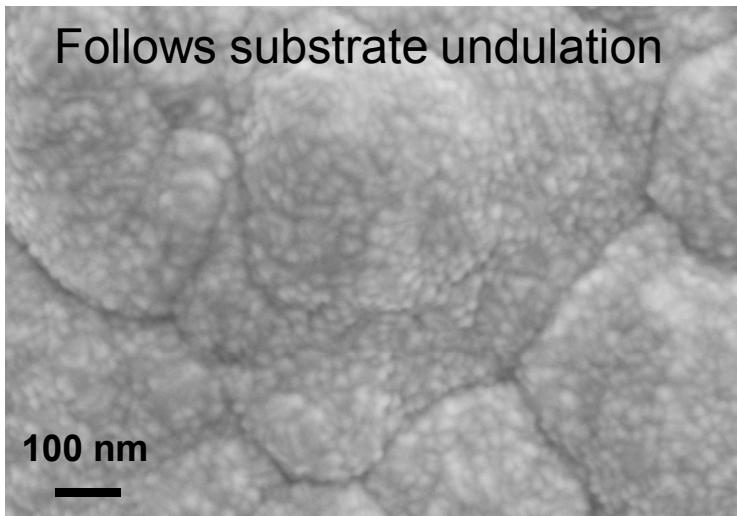
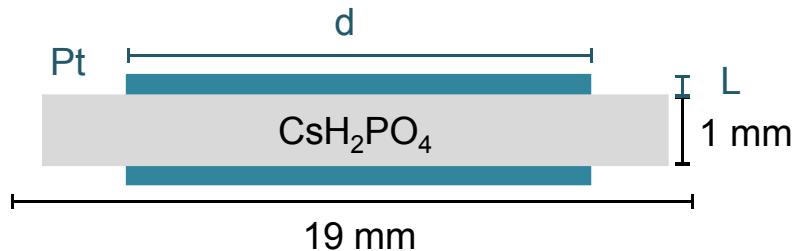
- Ions, electrons, adsorbates, gaseous/aqueous species interact across multiple phases



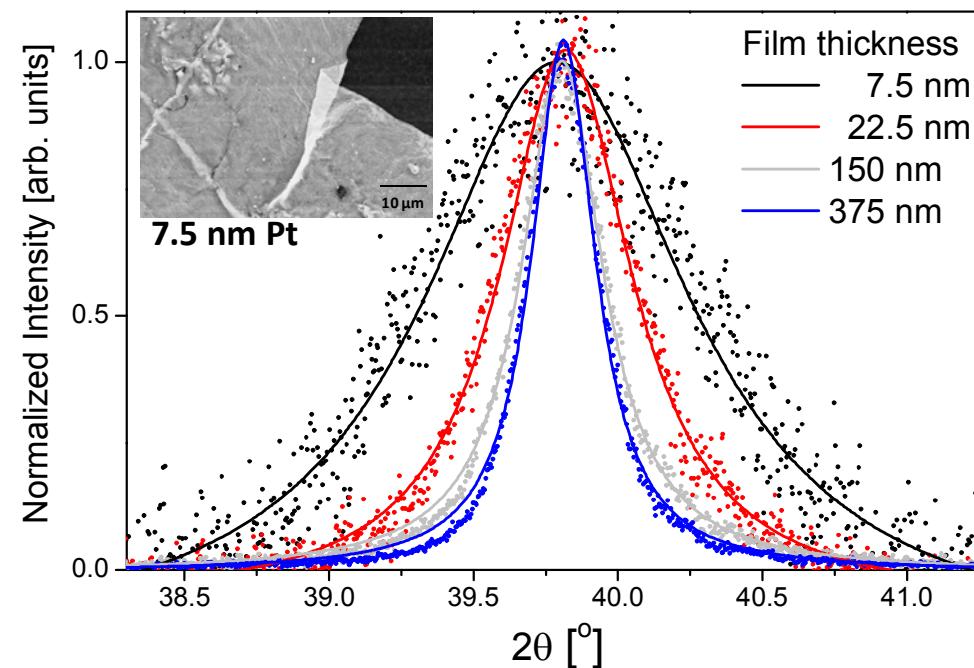
- Kinetic parameters → choose electrode components and design structure



Pt | CsH_2PO_4 | Pt Symmetric Cells



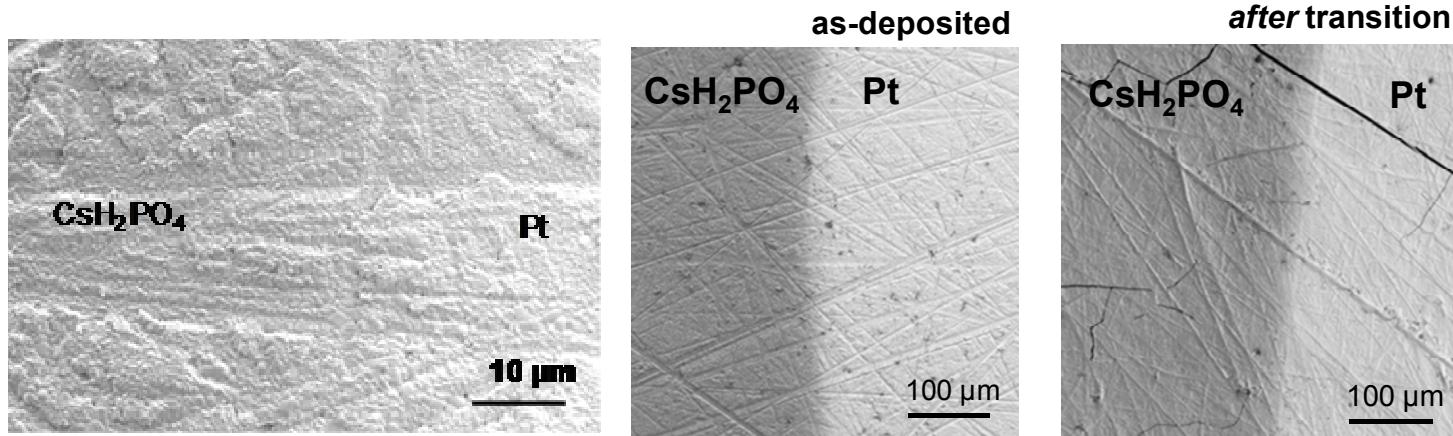
- Thin film Pt electrodes
 - Polycrystalline CsH_2PO_4 substrates
 - Deposition time → film thickness
 - 7.5 to 375 nm
 - Shadow-mask → film diameter
 - 1.3 to 19 mm



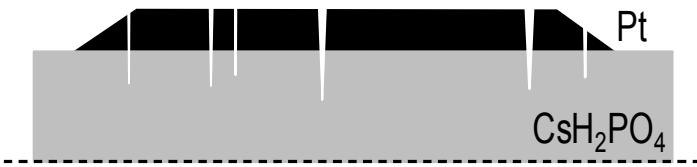
M. W. Louie, K. Sasaki and S. M. Haile. *ECS Trans.*, **13(28)**, 57-62 (2008)
M. W. Louie and S. M. Haile, *Eng. Env. Sci.* **4** (10), 4230-4238 (2011)

Challenging Characteristics

- Sputter deposition with shadow masks
 - Shallowly defined edges, sloped region $\sim 40 \mu\text{m}$, $< 10\%$ of total



- Deposition on undulating surface
 - Suggests thickness variation; on smooth surface $\pm 2\%$
- Phase transformation of CsH_2PO_4
 - Generation of microcracks, transmitted to Pt; $9 \pm 4 \text{ mm/mm}^2$

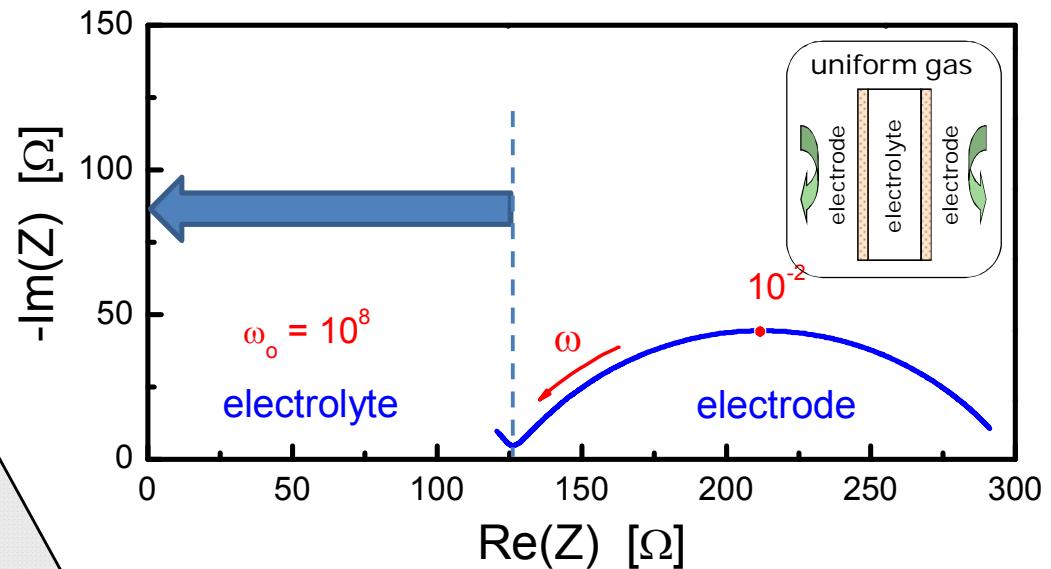
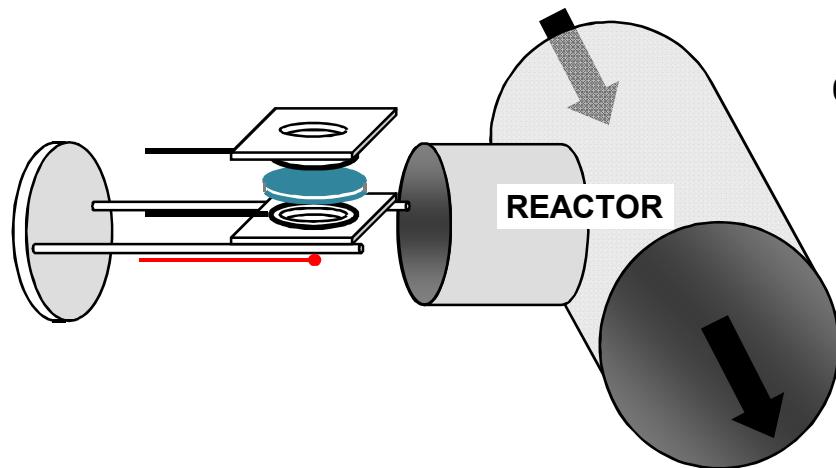


- Sputter deposition
 - Possible inherent porosity



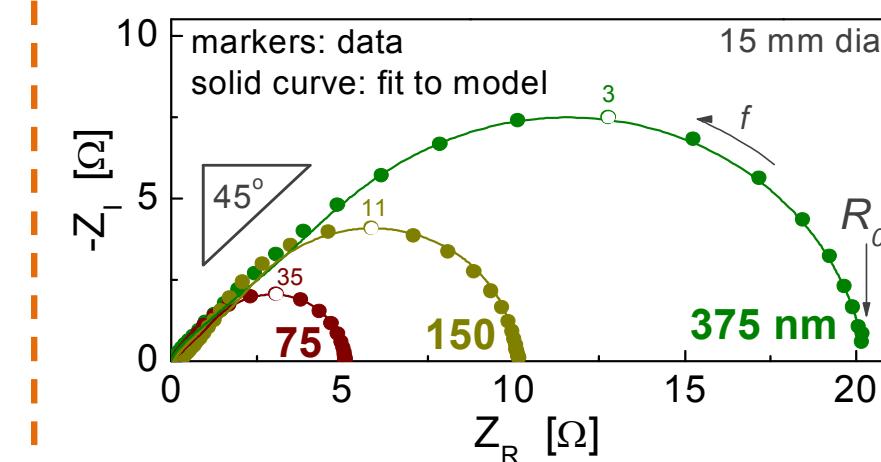
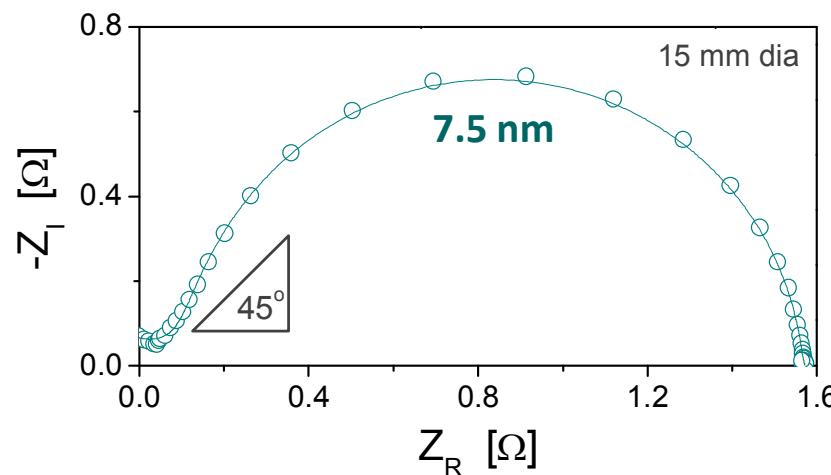
Electrochemical Measurements

- Current collectors
 - Toray carbon paper
- Conditions
 - $200\text{--}250\text{ }^{\circ}\text{C}$
 - $0.06\text{--}0.5\text{ atm H}_2$
 - $0.3\text{--}0.5\text{ atm H}_2\text{O}$
 - No gradient
- Zero bias impedance
 - $0 \pm 10\text{ mV}$
 - $1\text{ MHz} - 100\text{ mHz}$

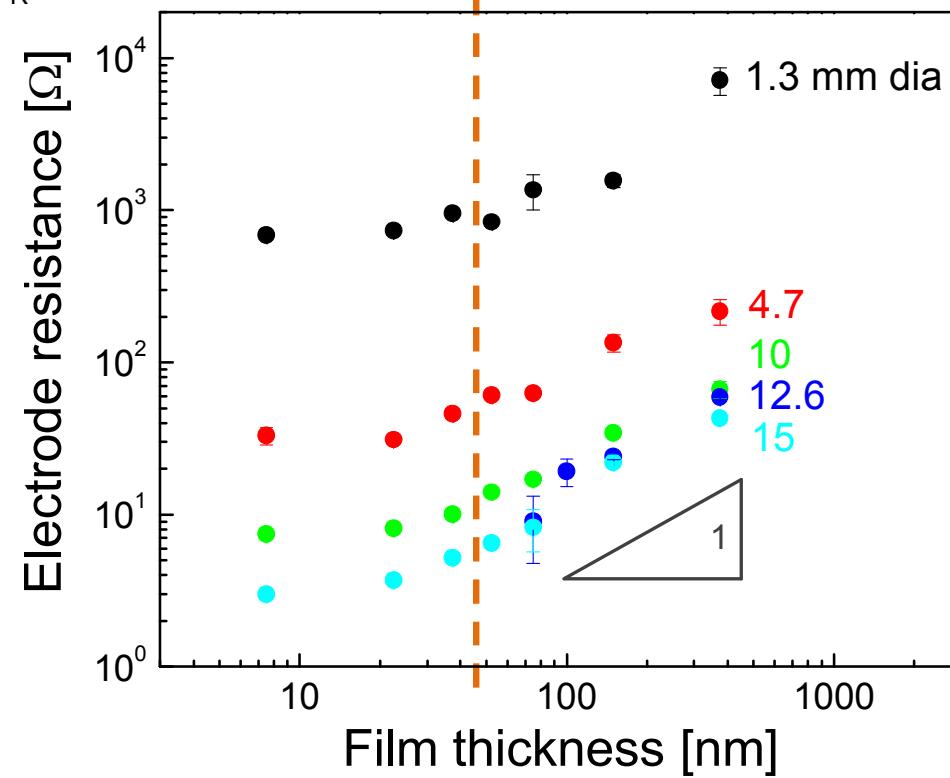


- Subtract ohmic contributions

Thickness Dependence of Response



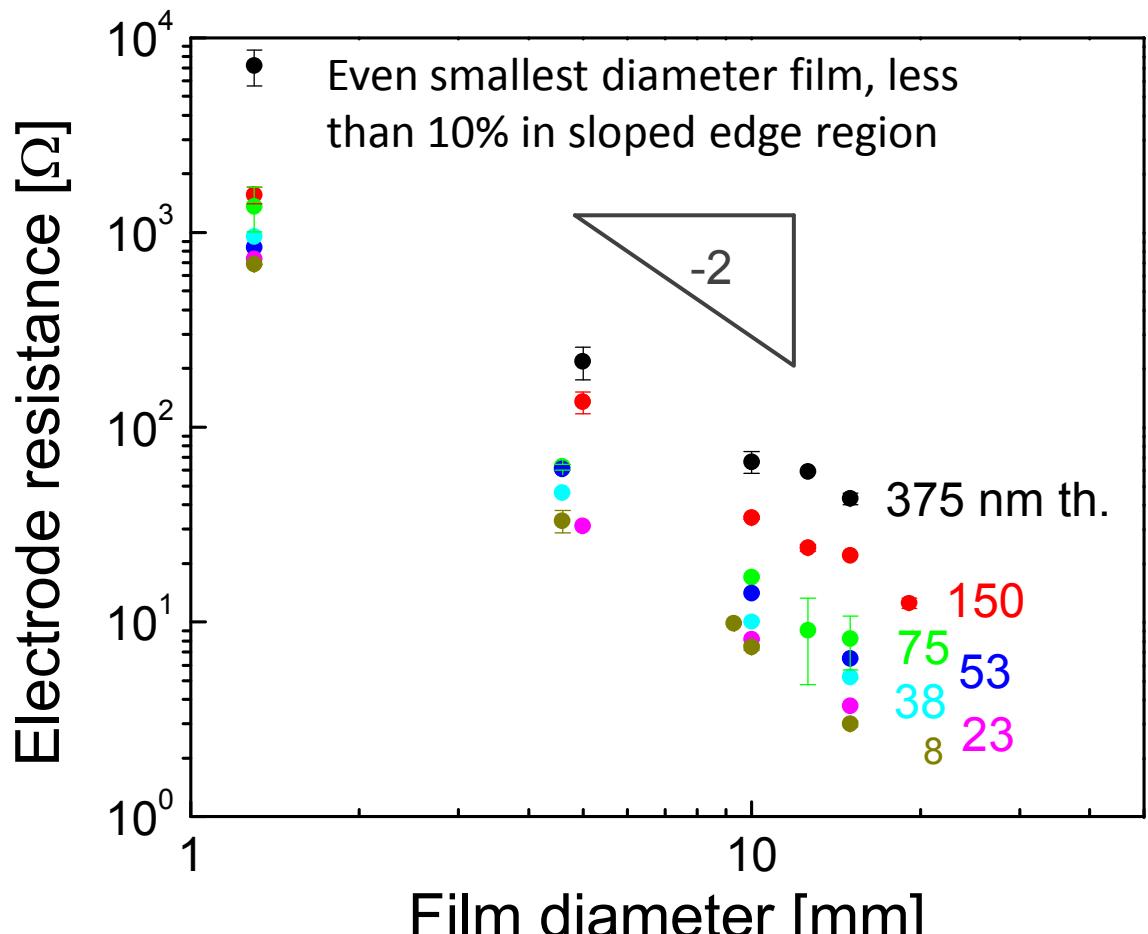
Regime II
Symmetric Arc
WEAK Thickness
Dependence



Regime I
Asymmetric Arc
STRONG Thickness
Dependence



Diameter Dependence of Response

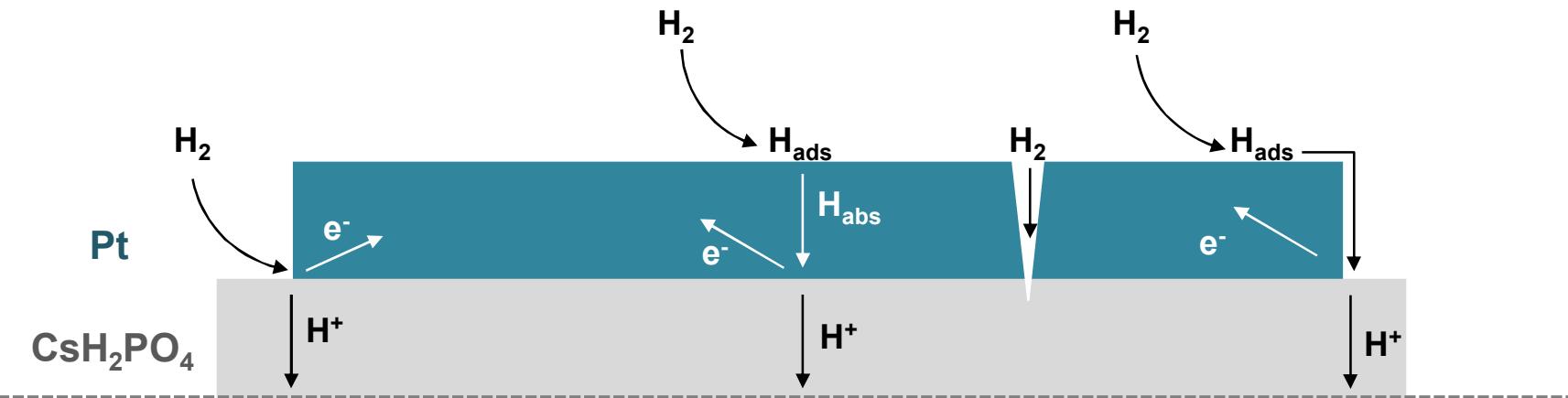


$$\text{Electrode resistance} \propto d^{-2}$$



Regime I: Thick Pt Films

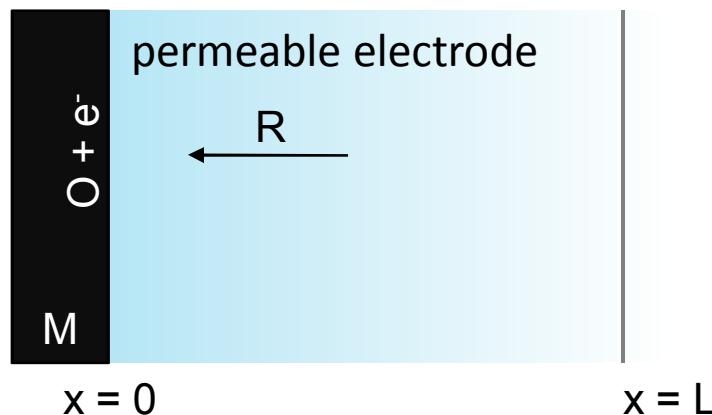
- Thickness and area-dependent electrode process
- Half tear-drop, Warburg arc



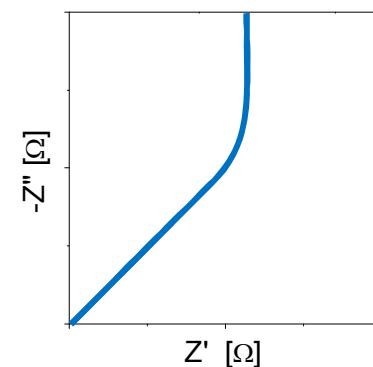
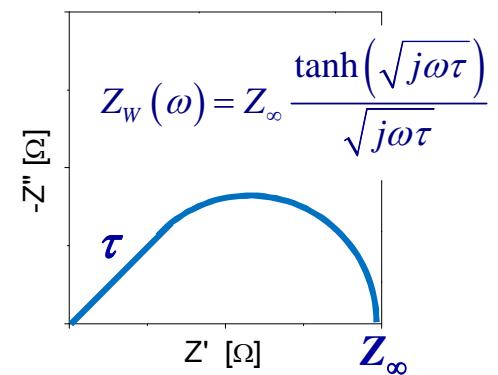
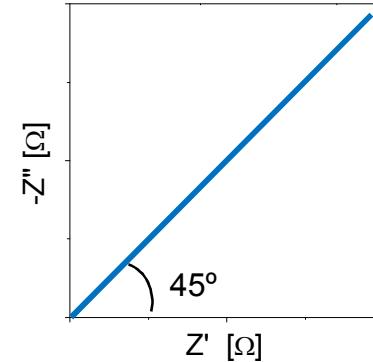
- Implies rate-limiting process is diffusion!
- Warburg arc in Nyquist plot is a feature of diffusion
- What kind of diffusion?



Warburg Diffusion



$$\frac{\partial c_i}{\partial t} = D \frac{\partial^2 c_i}{\partial x^2}$$



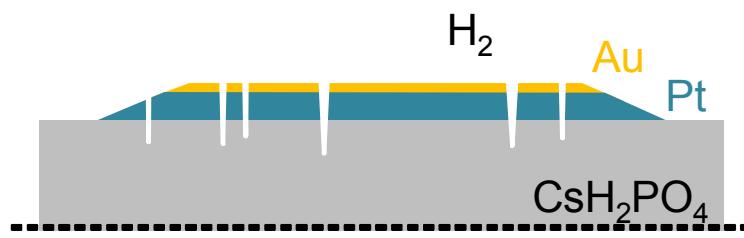
Boundary conditions

- Infinitely fast charge transfer at $x = 0$
- For semi-infinite diffusion, $x = \infty$
- For bounded diffusion @ $x = L$
 - Reversible electrodes (fast supply of R)
 - Irreversible “blocking” electrodes

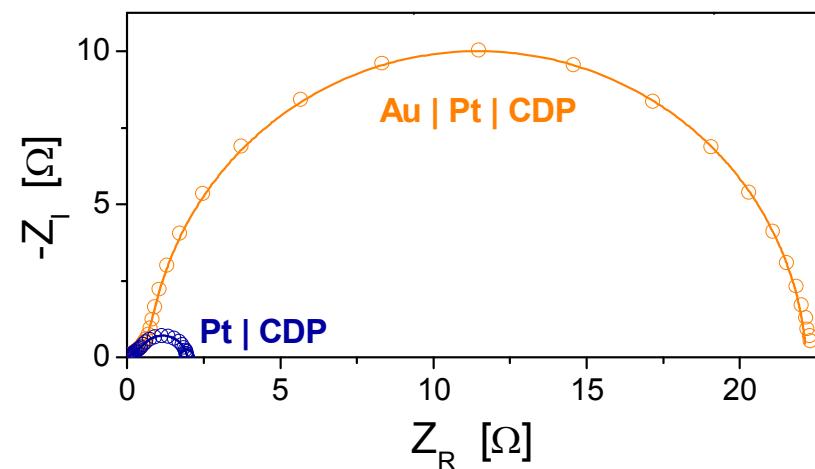
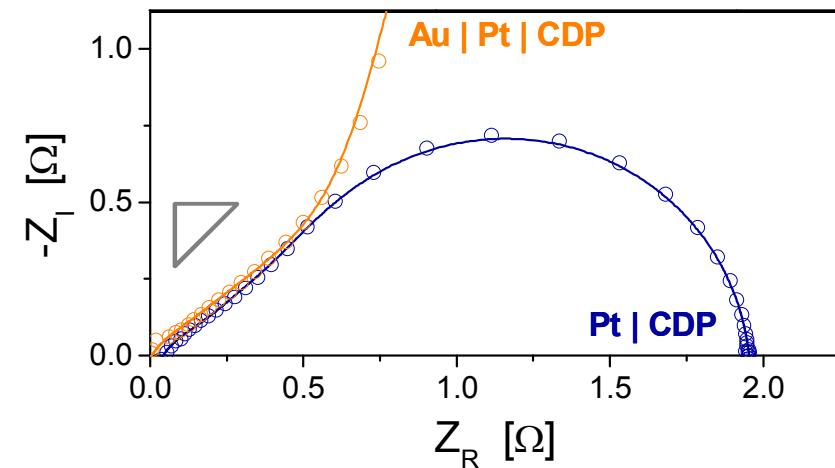


Regime I: Thick Pt Films

- Diffusion with reversible bounds
 - Gaseous? Pore walls? Bulk?



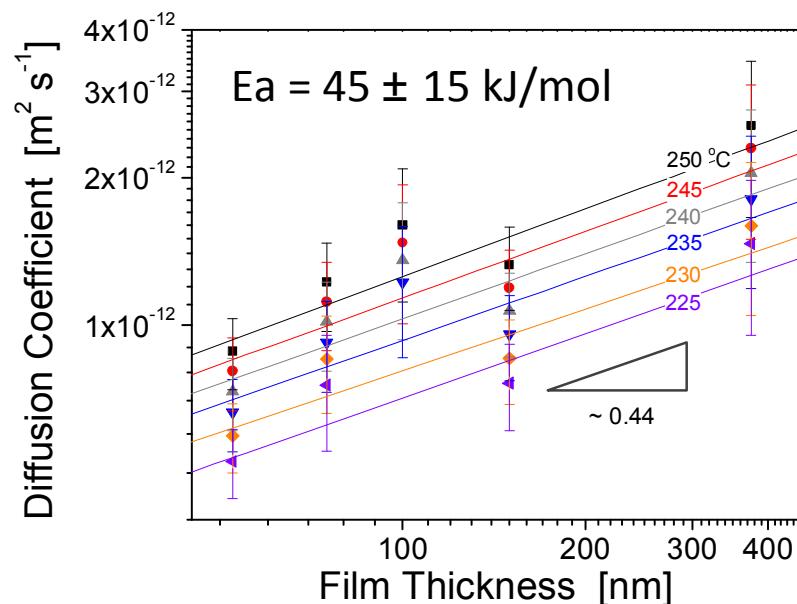
- Diffusion process remains
- Large blocking arc
 - Pathway involves metal|gas interface, followed by diffusion
 - $\text{H}_2(\text{g})$ through pores negligible



Quantitative Analysis of Diffusion

$$Z_W(\omega) = Z_\infty \frac{\tanh(\sqrt{j\omega\tau})}{\sqrt{j\omega\tau}}, \quad \tau = \frac{L^2}{D_H}, \quad Z_\infty = \frac{A}{L} \frac{k_b T}{(ez)^2 c_H D_H}$$

Finite-length Warburg equation



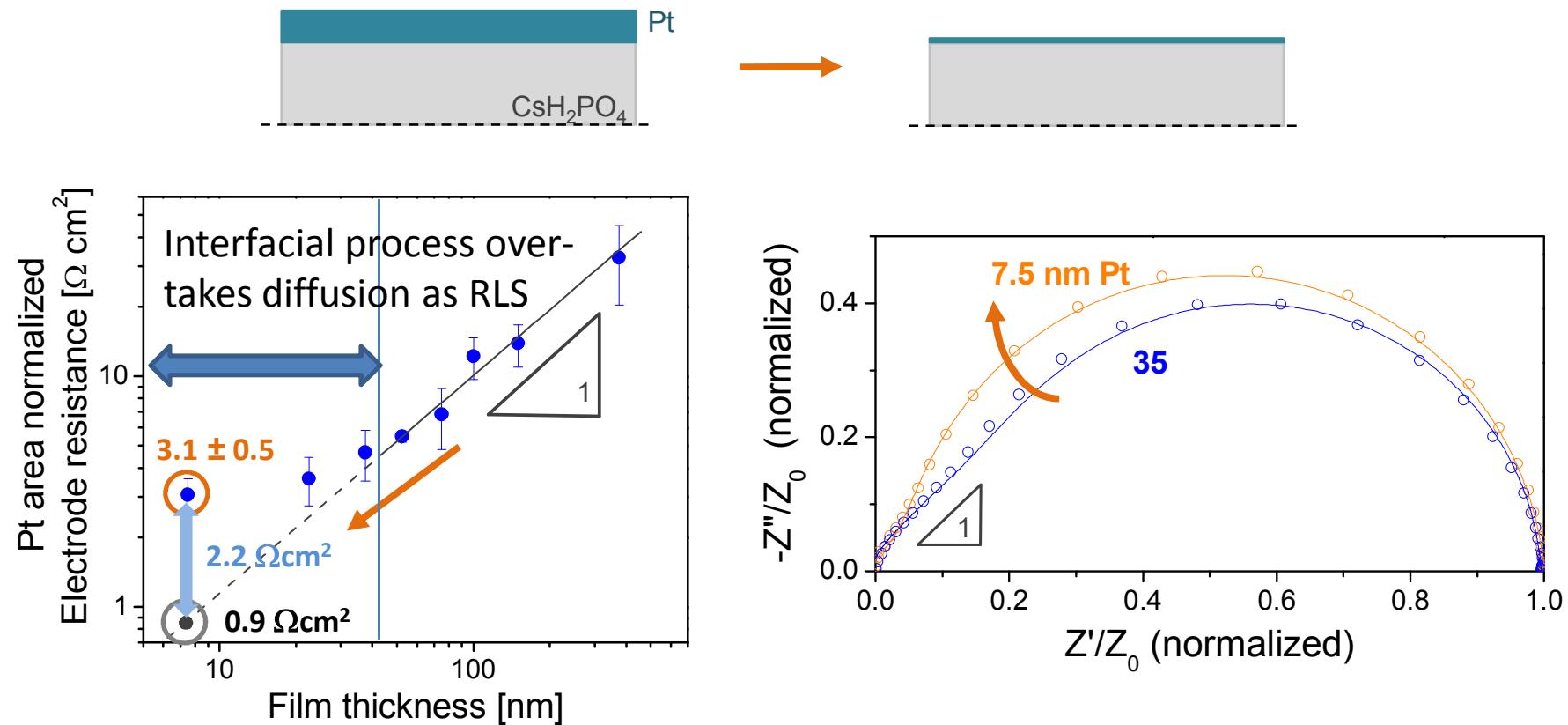
T [°C]	D _H [×10 ⁻¹² m ² s ⁻¹]	c _H [×10 ⁻⁴ H/Pt]
250	1.6 ± 0.7	2.4 ± 0.8
225	0.9 ± 0.5	2.8 ± 0.8

Apparent grain size dependence of D_H



Consistent with interstitial hydrogen diffusion

Regime II: sub-30 nm Pt Films



- Decreasing thickness will provide limited benefit
- Reaction resistance is 71% of total for 7.5 nm films
- Stability challenge: thinner films coarsen

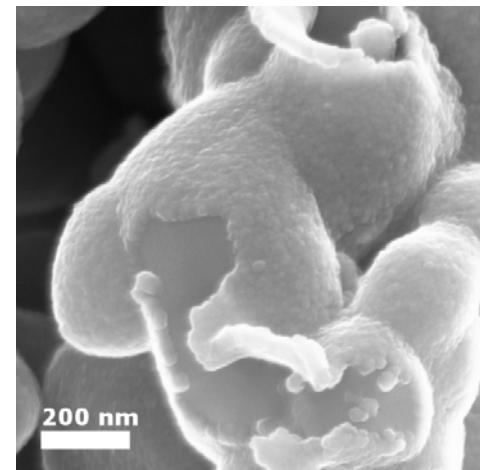


Implications for Solid Acid Fuel Cells

Anode performance comparison

Electrodes	Resistance $\Omega \text{ cm}^2$	Pt loading mg/cm^2	Loading-normalized performance S/mg
8 nm Pt film (<i>sputter depos.</i>)	3.1 ± 0.5	0.017	19

- Improved utilization of Pt
- 50-fold increase in surface area
 - $0.06 \Omega\text{cm}^2$; 0.85 mg/cm^2
- Scalable strategies for nanoparticle synthesis, Pt incorporation
 - Electrospray deposition, Pt-AcAc CVD



A. B. Papandrew, C. R. I . Chisholm,
R. A. Elgammal, M. M. Ozer and S.
K. Zecevic. *Chem Mat* , accepted

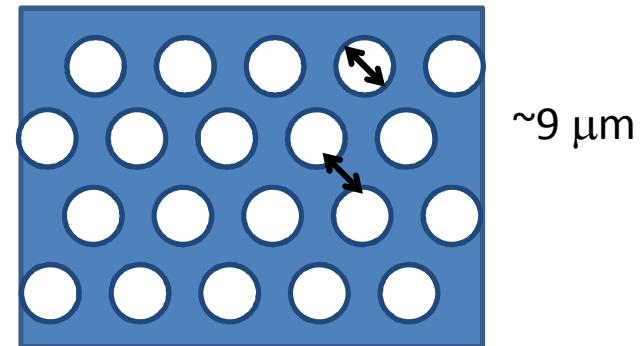


¹A. Varga, N. A. Brunelli, M .W. Louie, K. P. Giapis and S. M. Haile. *J Mater Chem* **2010**, 22(3), 1186-1194

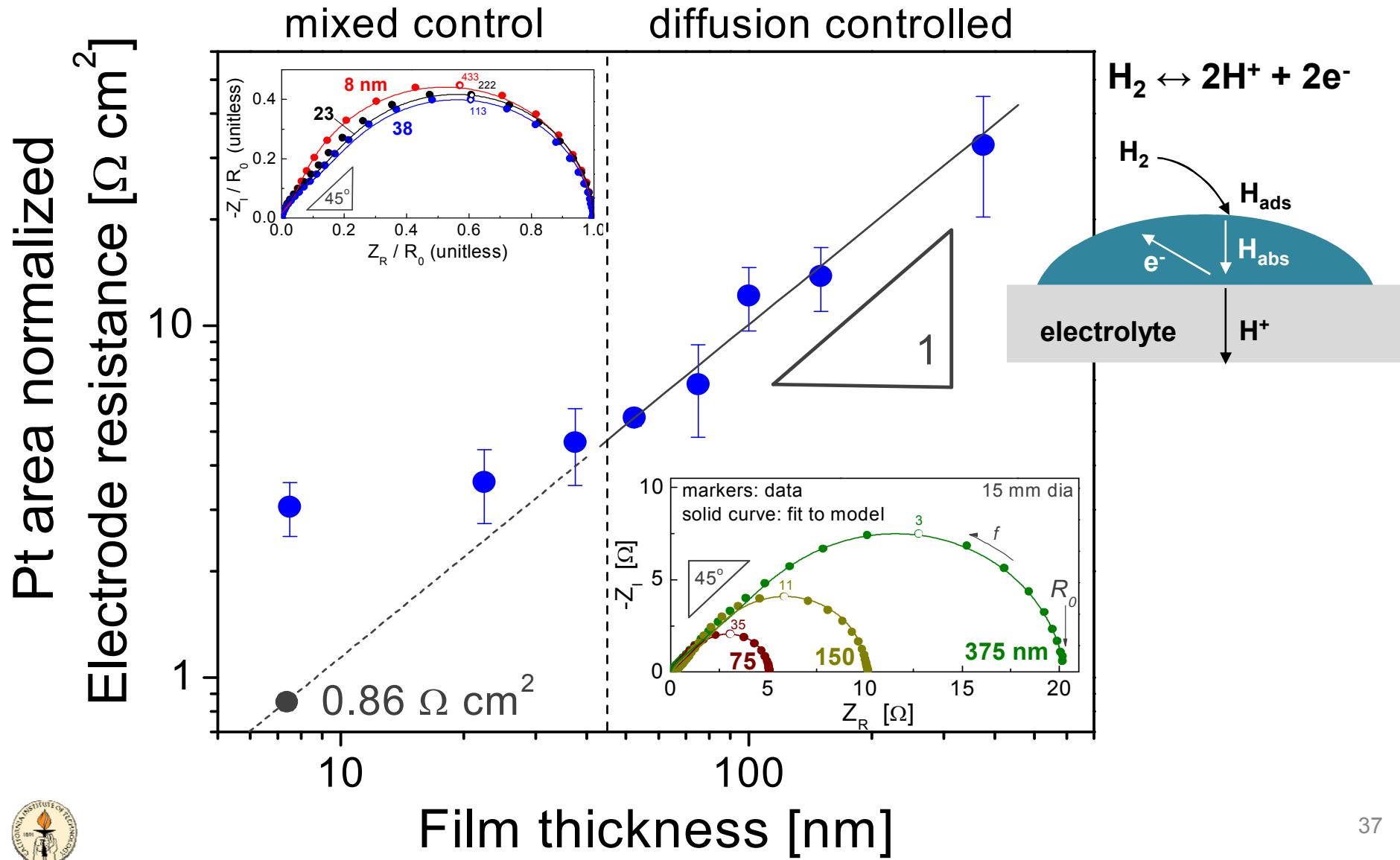
²S. M. Haile, C. R. I Chisholm, K. Sasaki, D. A. Boysen and T. Uda. *Faraday Discuss* **2007**, 134, 17-39

Implications for Solid Acid Fuel Cells

- Is there a role for triple phase boundaries?
- Geometry utilized disfavors TPBs (too few)
- Au overlayer blocks two-phase pathway
 - Permits estimation of lower bound resistivity:
 $41 \text{ k}\Omega \text{ cm}$
- Consider geometry required for comparable activity from TPBs and two-phase pathway
 - Porous, 7.5 nm thick film
 - Area/perimeter = $7.6 \mu\text{m}$
 - Finer structure required if $\rho(\text{TPB})$ exceeds lower bound



Summary: 2-Phase Pathway Dominates



This work: Part III

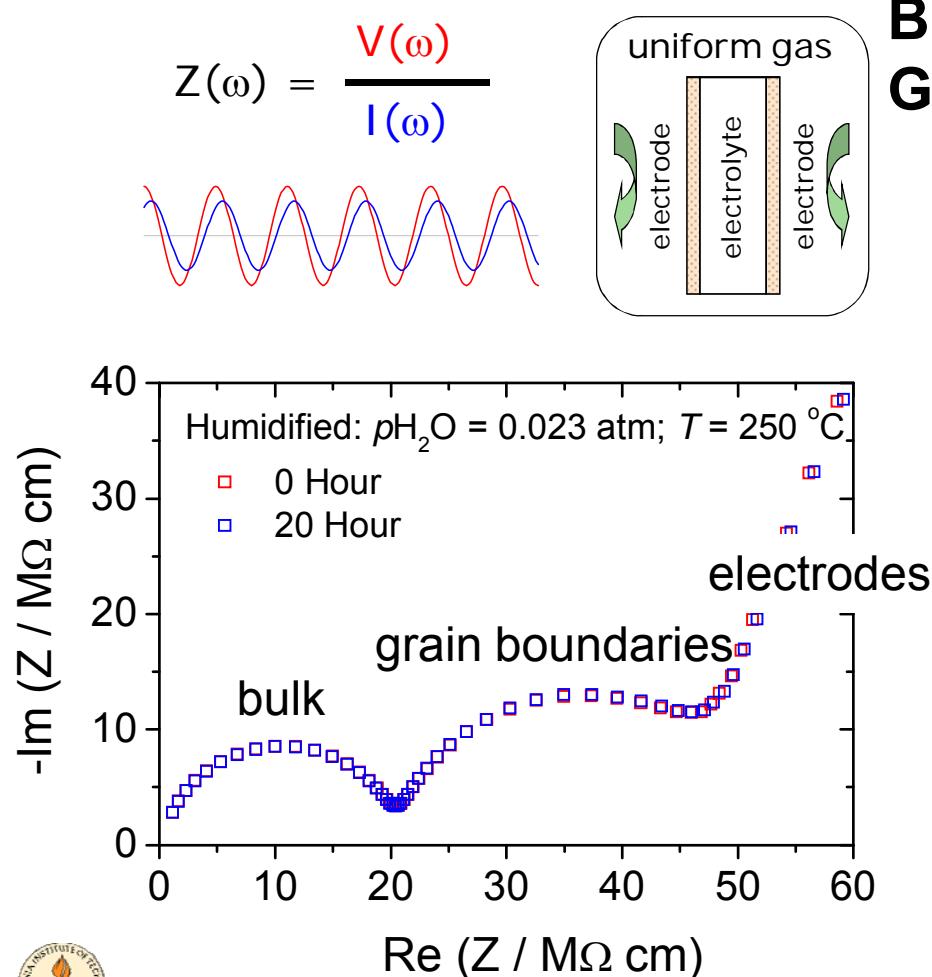
38

- Geometrically **asymmetric, nanoscale** Pt current collectors on CsHSO_4 , a surrogate superprot tonic solid acid conductor;
 - Superprot tonic transition at 141 °C
- Oxygen electro-reduction
- Objective:
 - Uncover nanoscale heterogeneity in electrode kinetics
 - Ultimately, if such heterogeneities exist, design electrodes that maximize high activity sites

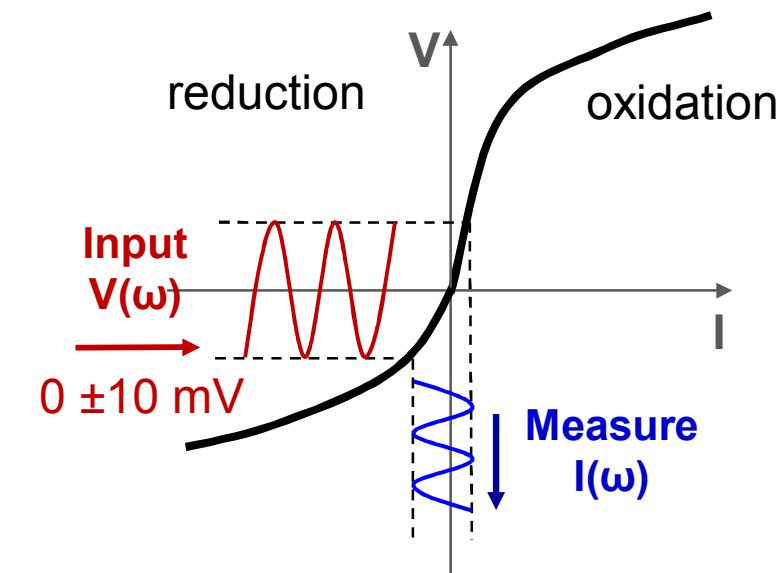


Challenge of Symmetric Cells

39



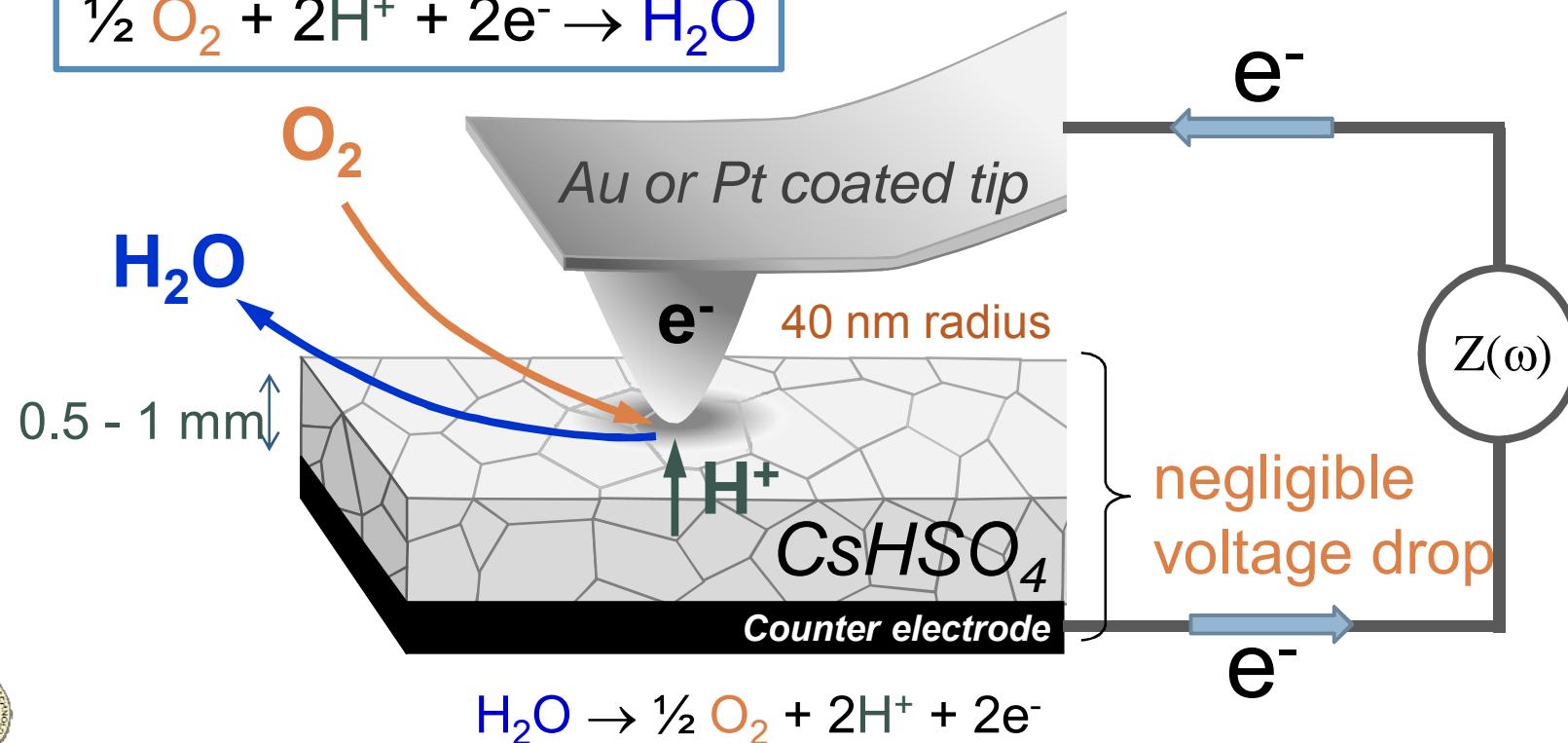
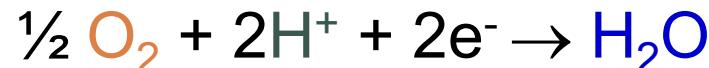
Bulk: linear and symmetric (Ohm's law)
Grain boundaries and electrodes
Non-linear and asymmetric



Nanoscale Electrodes

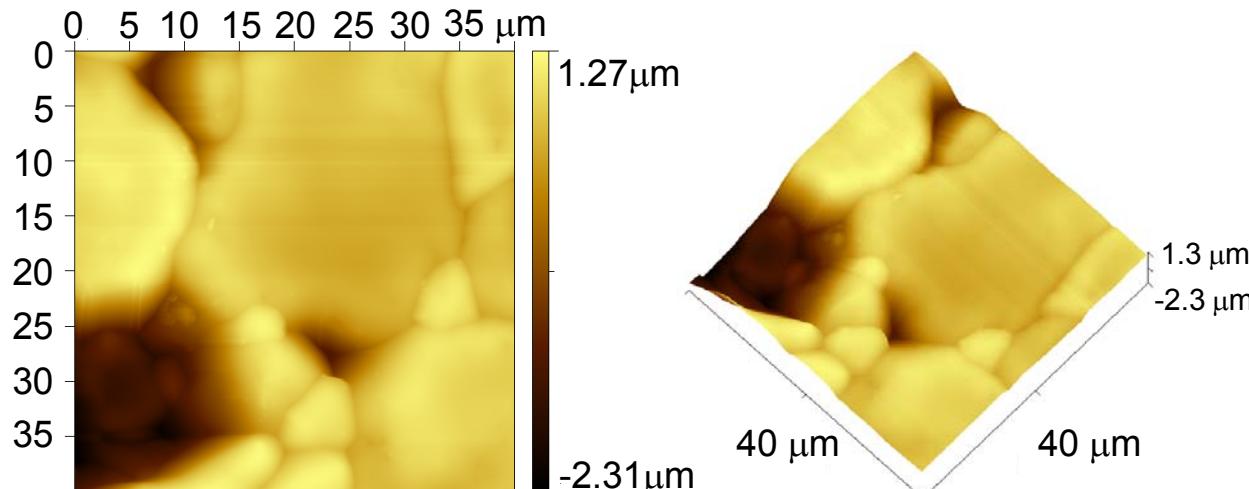
40

- Asymmetric geometry isolates electrode behavior
- Objective: identify highly active sites/features



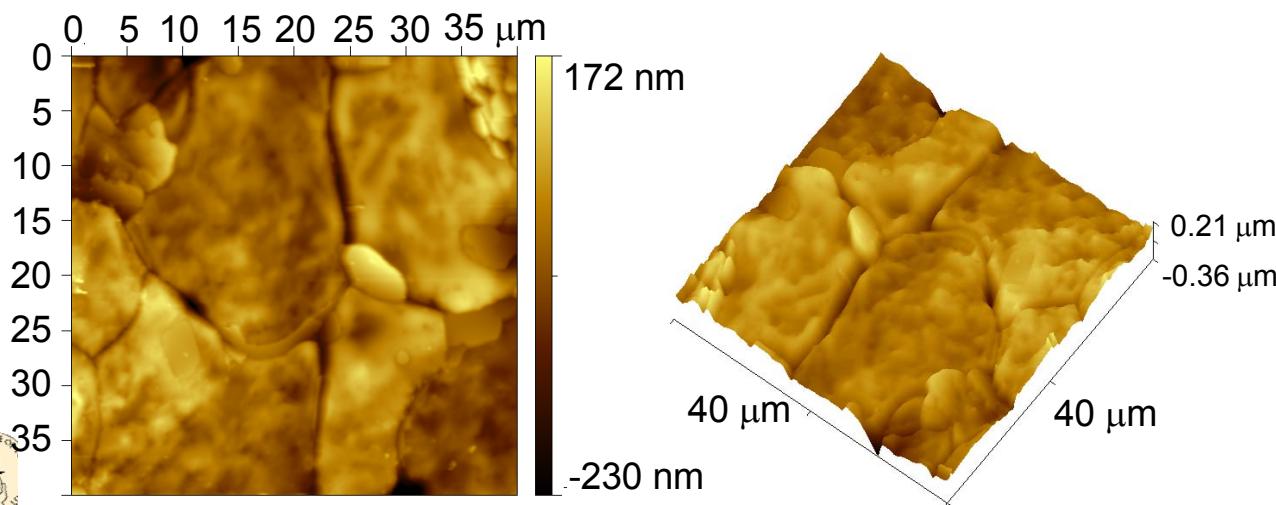
Typical Surface Features

41



CsH_2PO_4 (CDP)
 $T_{\text{SP}} = 228 \text{ }^{\circ}\text{C}$

*Active
humidification
required for
operation*



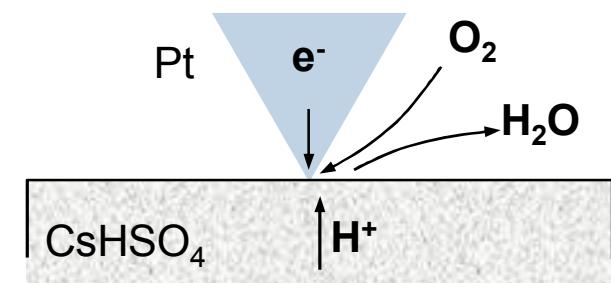
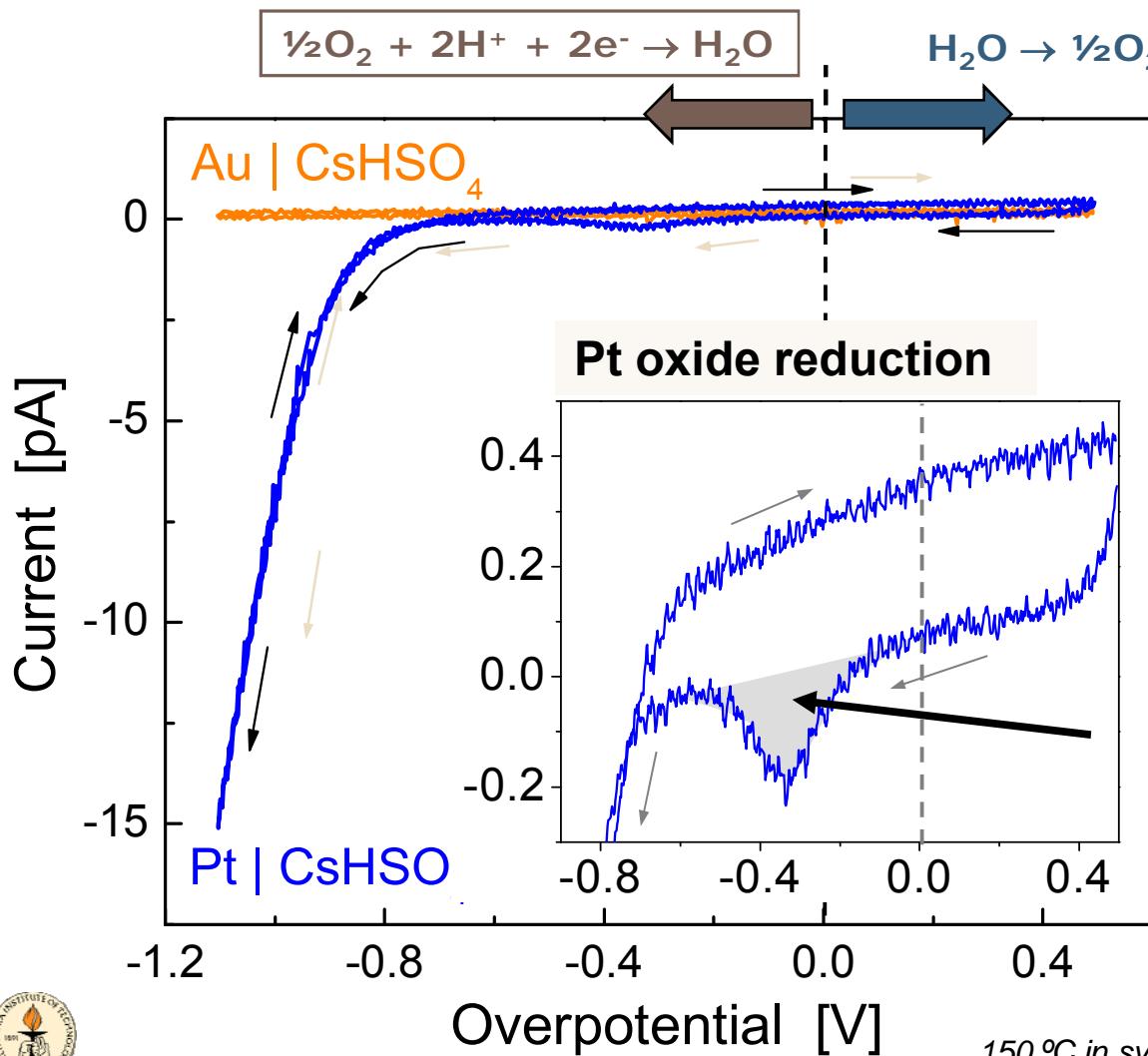
CsHSO_4 (CHS)
 $T_{\text{SP}} = 141 \text{ }^{\circ}\text{C}$

*No such
requirement*



Pt | CsHSO₄

42



Onset ~ -0.1 V, PtO or PtO₂

e.g. PtO



Peak area ~ 5×10^{-13} C

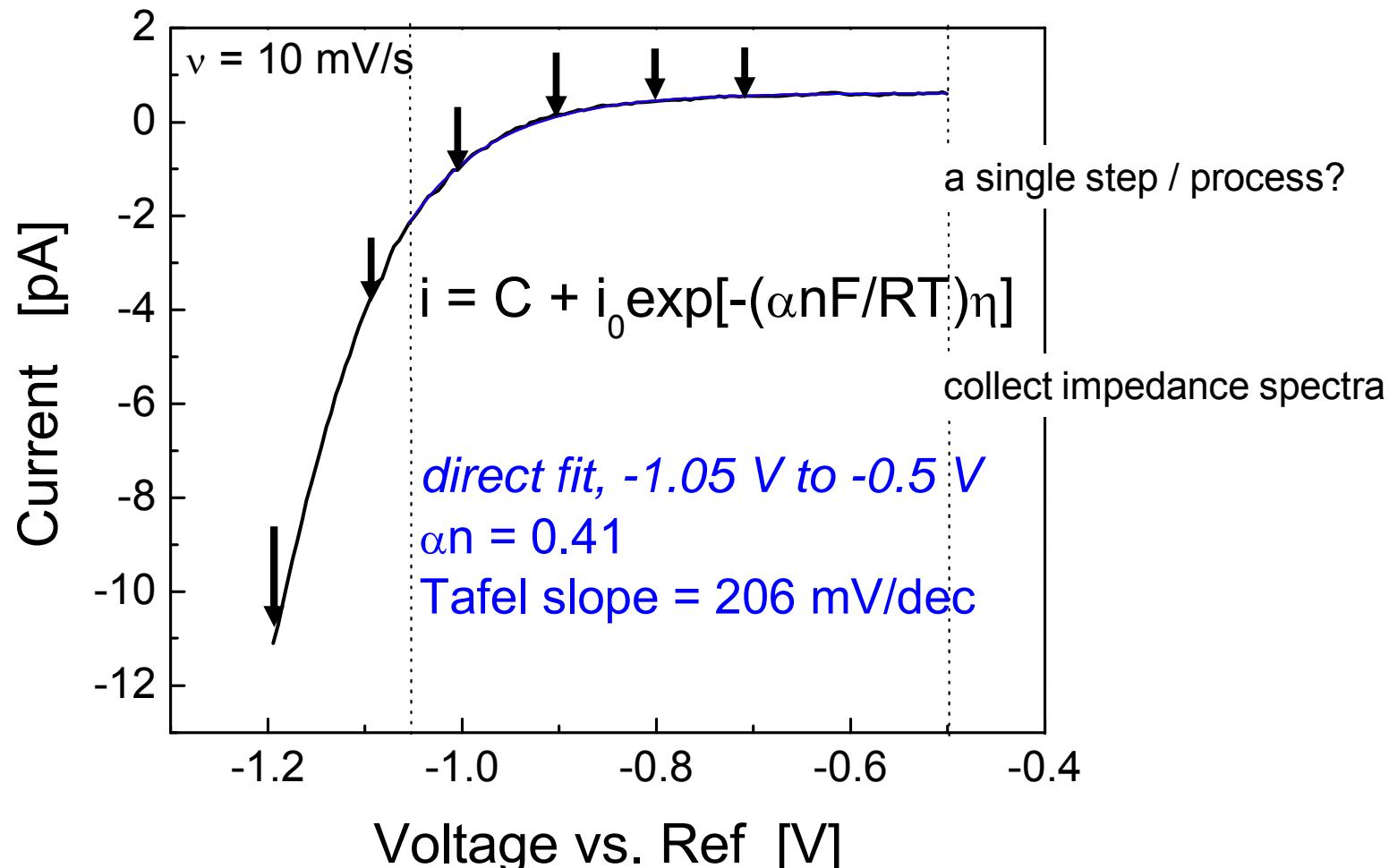


150 °C in syn. air w/ ~0.03 atm H₂O, 100 mV/s, ~0.3 μN

Oxygen electroreduction on Pt

43

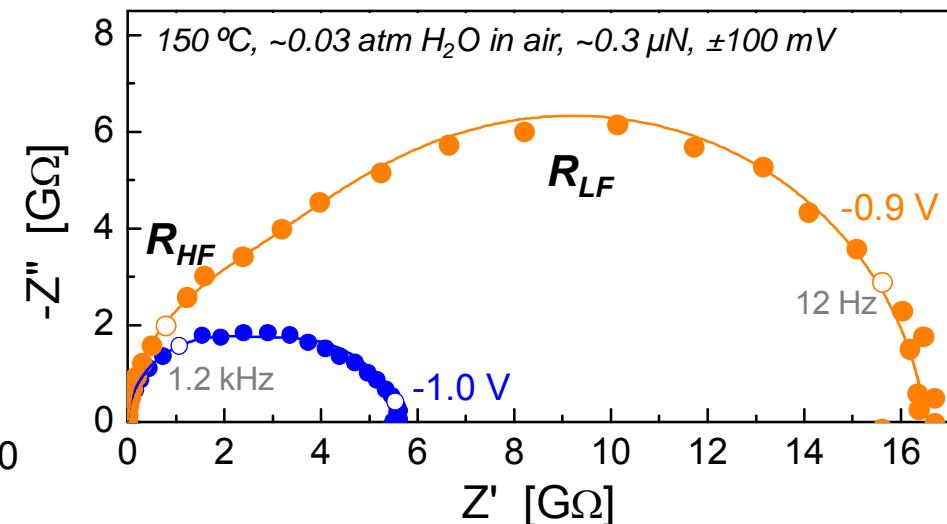
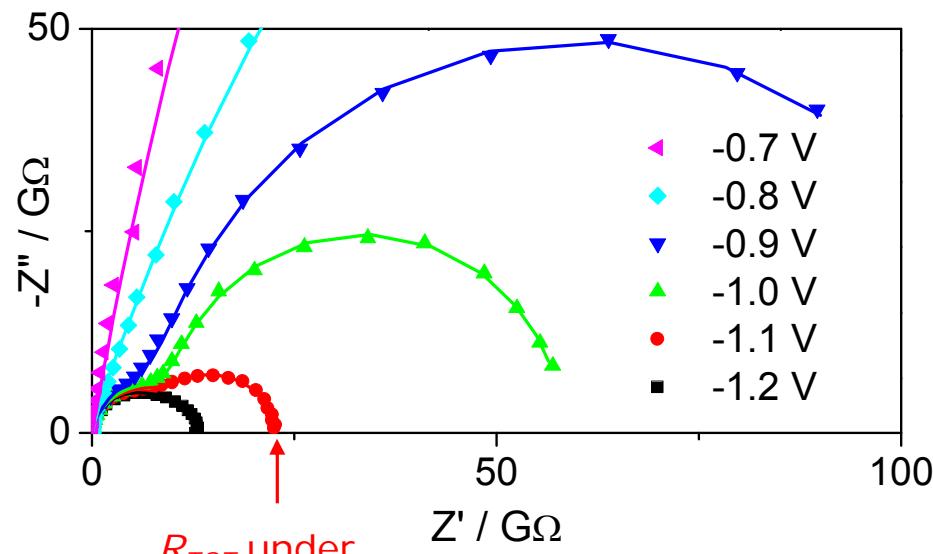
$T_{\text{surf}} \sim 150 \text{ }^{\circ}\text{C}$, ambient air, $pO_2 = 0.21 \text{ atm}$, $pH_2O = 0.02 \text{ atm}$, Force $\sim 1.4 \text{ uN}$



Oxygen electroreduction on Pt

44

- Impedance spectra under bias
 - Two processes visible
 - Spectra measurable only where current is sufficient
 - Different tips display similar, not identical, features



-1.1 V bias

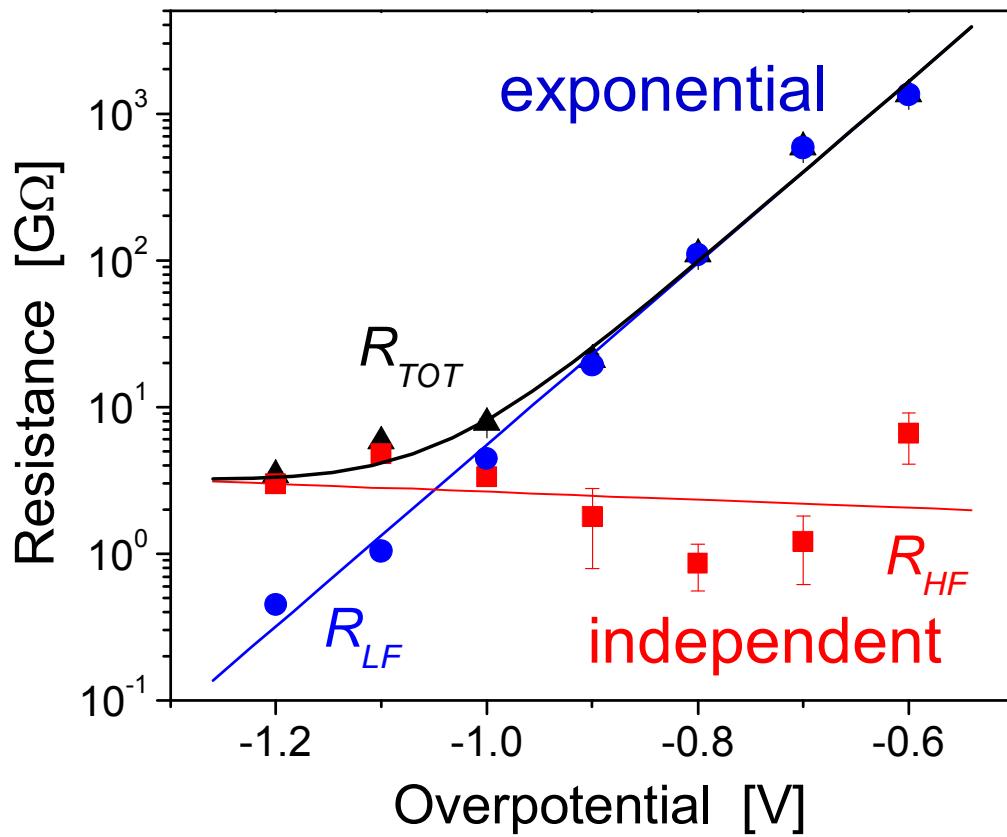
□ Multiple processes hidden in d.c. measurement

□ High ω arc is \sim bias independent, low ω arc \downarrow with \uparrow bias



Analysis of Oxygen Electro-reduction

45

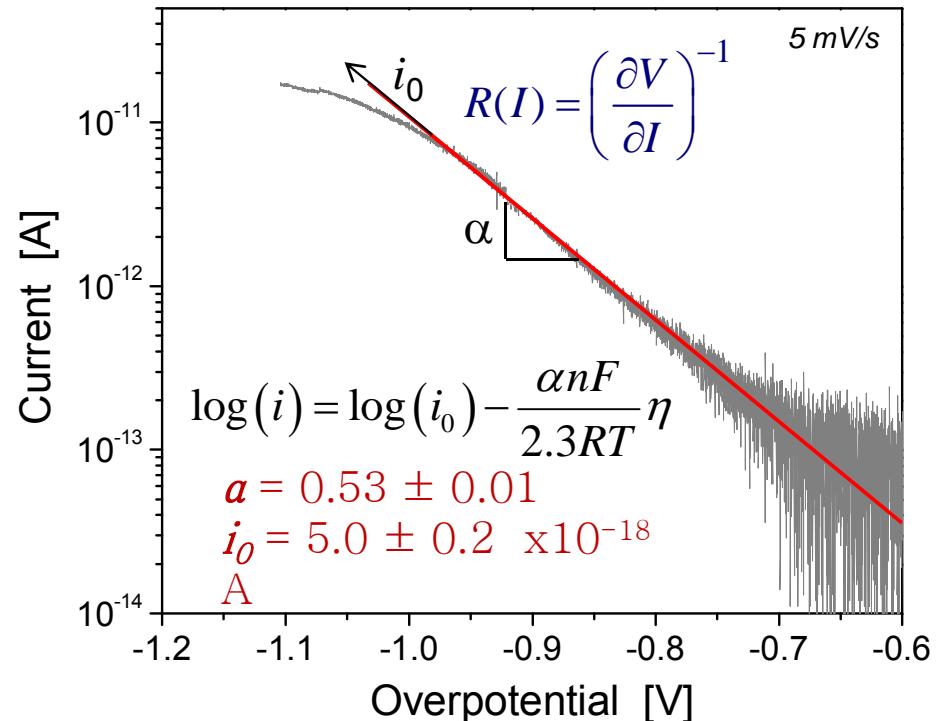
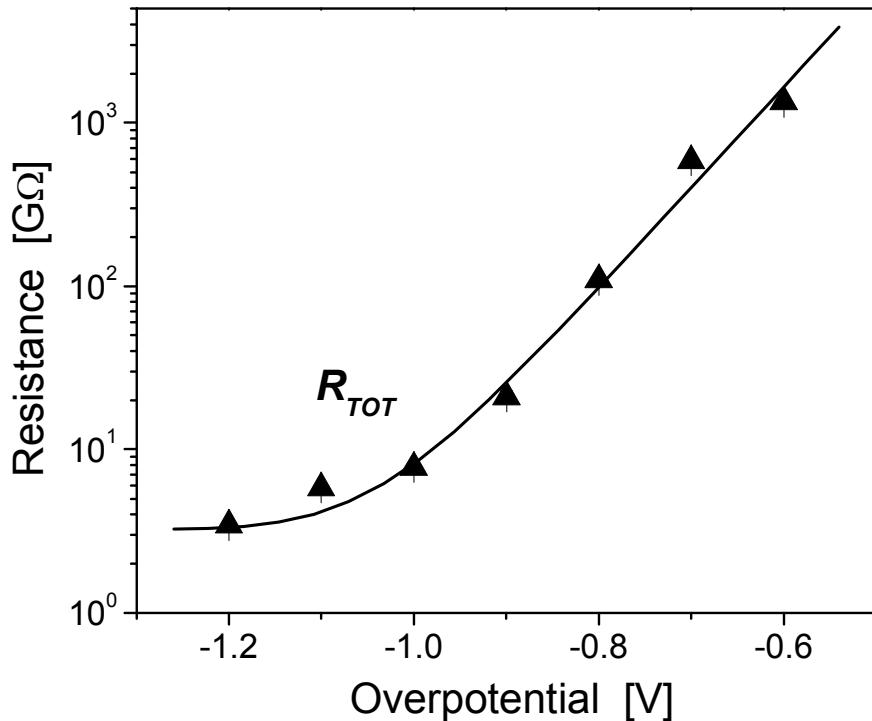


- R_{LF}
 - Tafel-like behavior
 - Dominates at small η
- R_{HF}
 - Ohmic behavior
 - Dominates at large η
- R_{TOT}
 - Too large at small η
 - Reflects R_{HF} at intermed



DC vs. AC Response

46

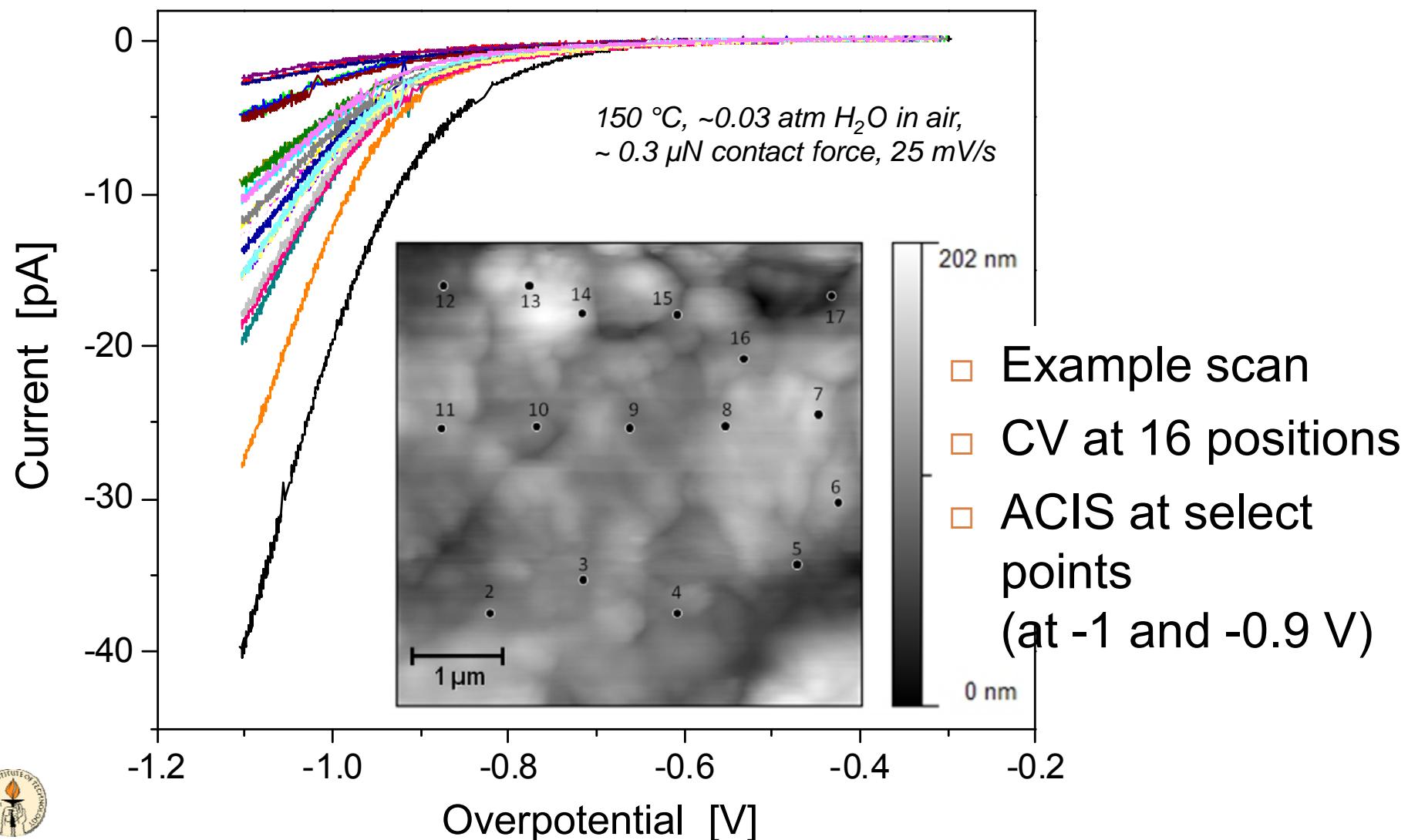


- Agreement between AC and DC
 - DC for quantitative analysis, AC for clarification
- Linear regime dominates voltage range of interest
 - Butler-Volmer kinetics for charge transfer



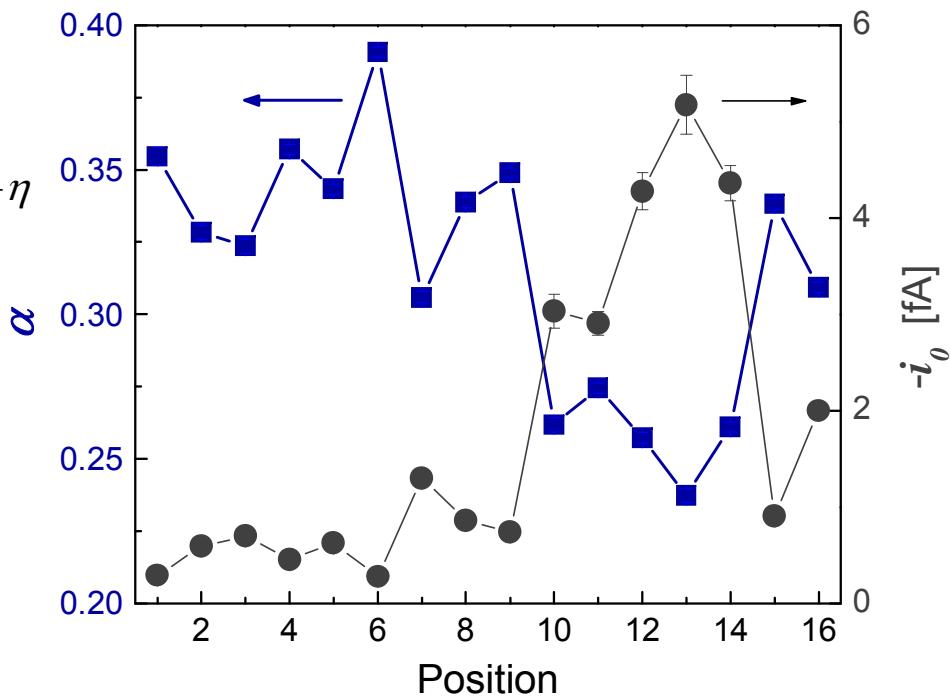
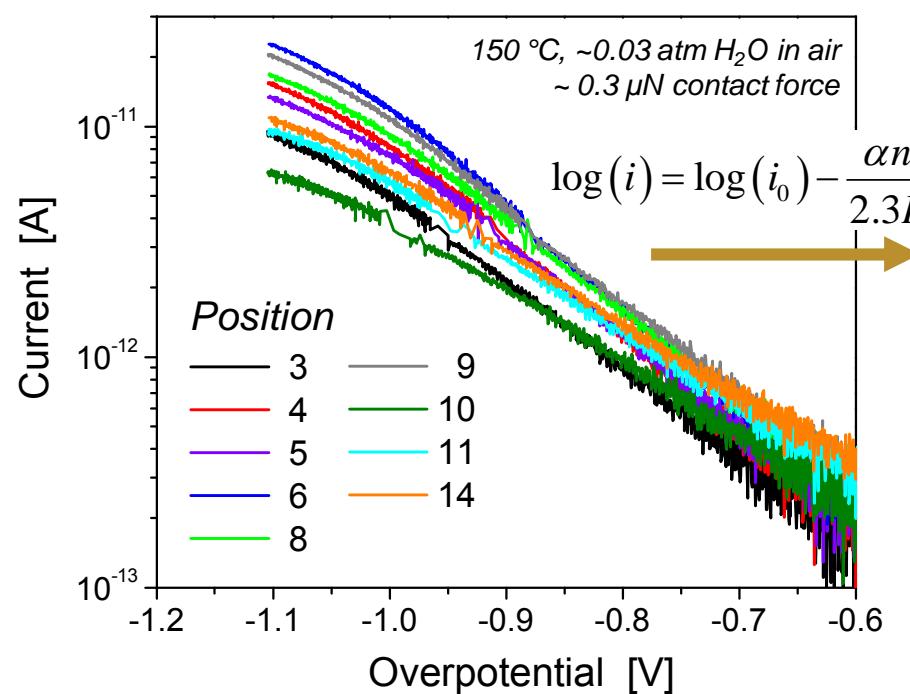
Spatial Variation of Electrocatalysis

47



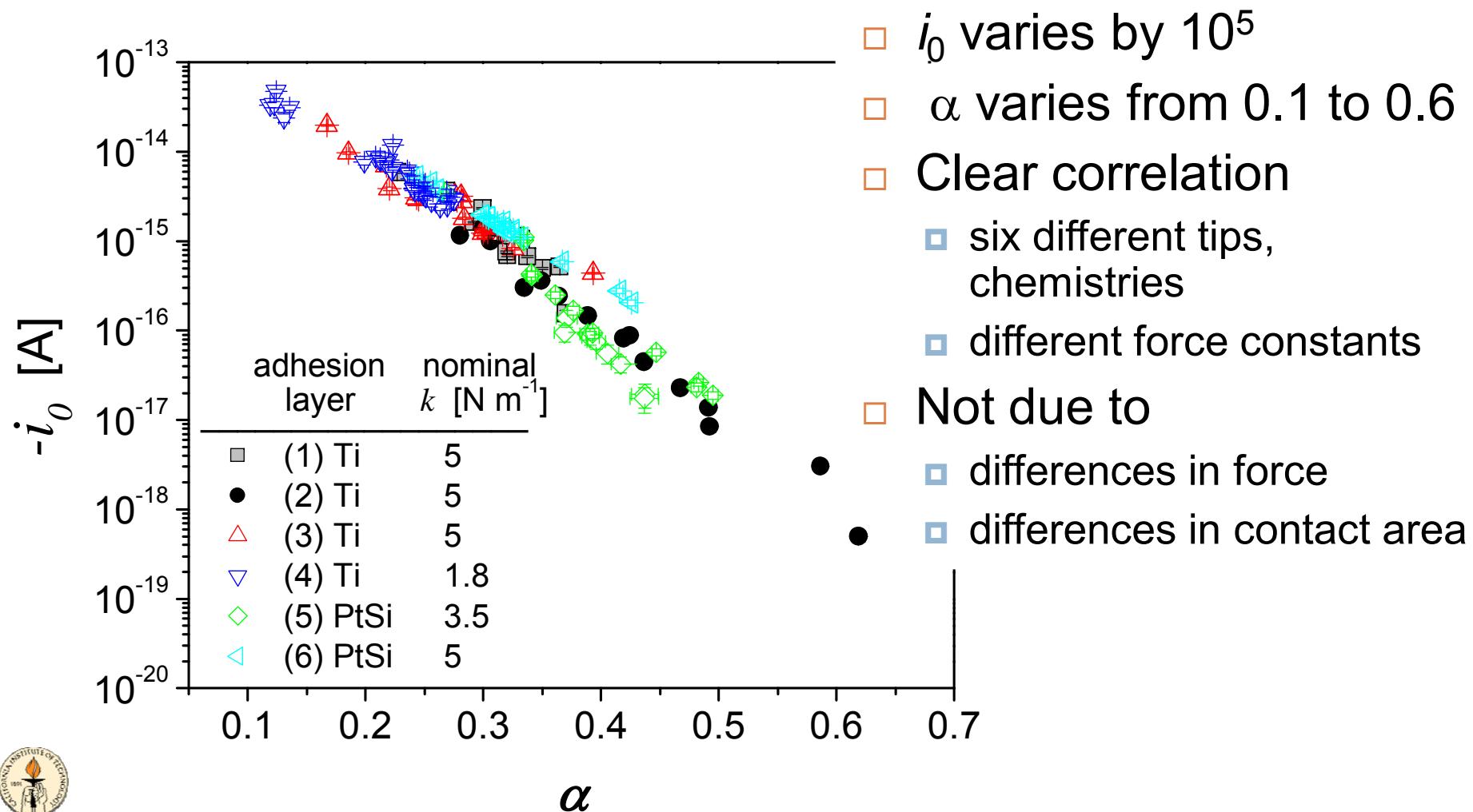
Spatial Variation of Electrocatalysis

48



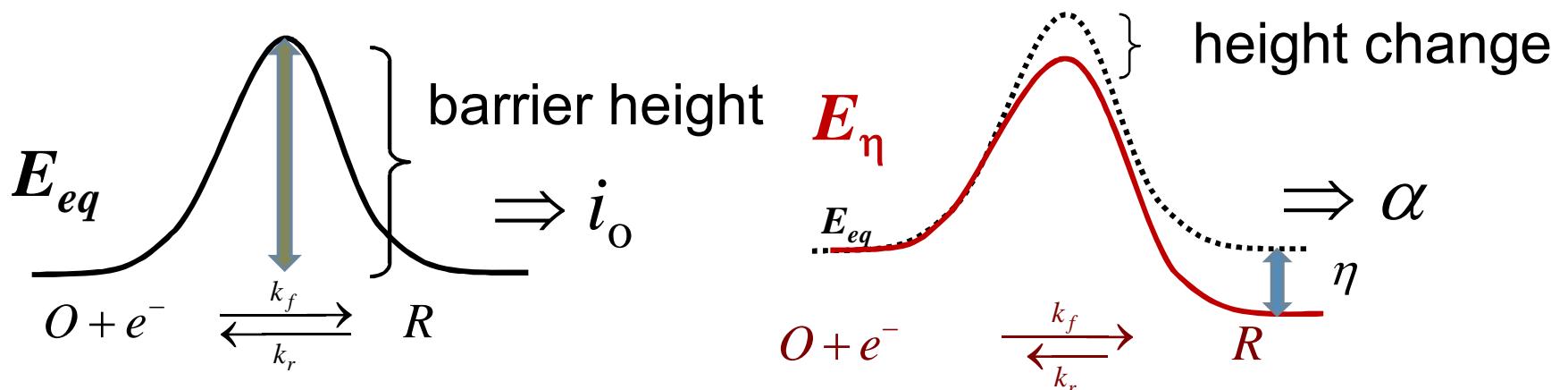
Unexpected Correlation

49



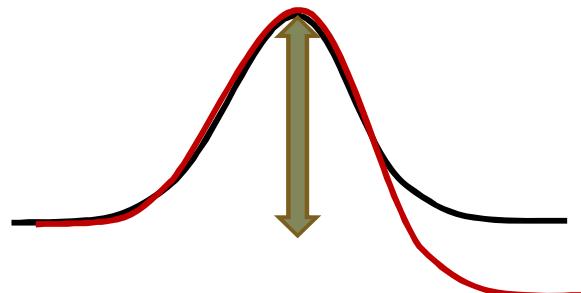
Physical Interpretation

50



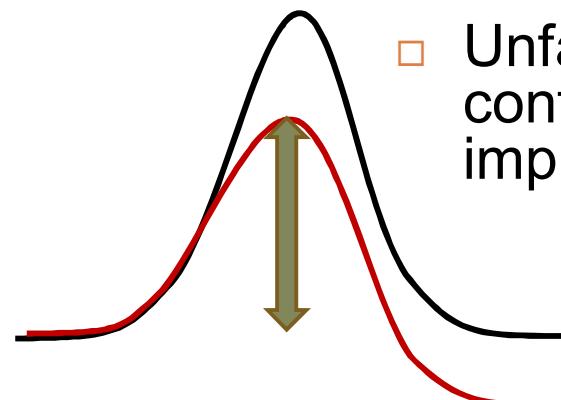
Two extremes

- Large i_0 , small α



- Favorable configuration does not improve under bias

- Small i_0 , large α



- Unfavorable configuration improves



Summary

- Ceria-metal anode composites are dominated by activity of the oxide component
 - Not triple-phase boundary limited
- Pt anodes in solid acid fuel cells show high solubility and diffusivity of Pt
 - Not triple-phase boundary limited
- Pt AFM tip cathodes on solid acid electrolytes reveal spatial heterogeneity
 - Correlation between exchange current and asymmetry factor qualitatively explained
 - Atomistic picture? Universality? Usefulness?



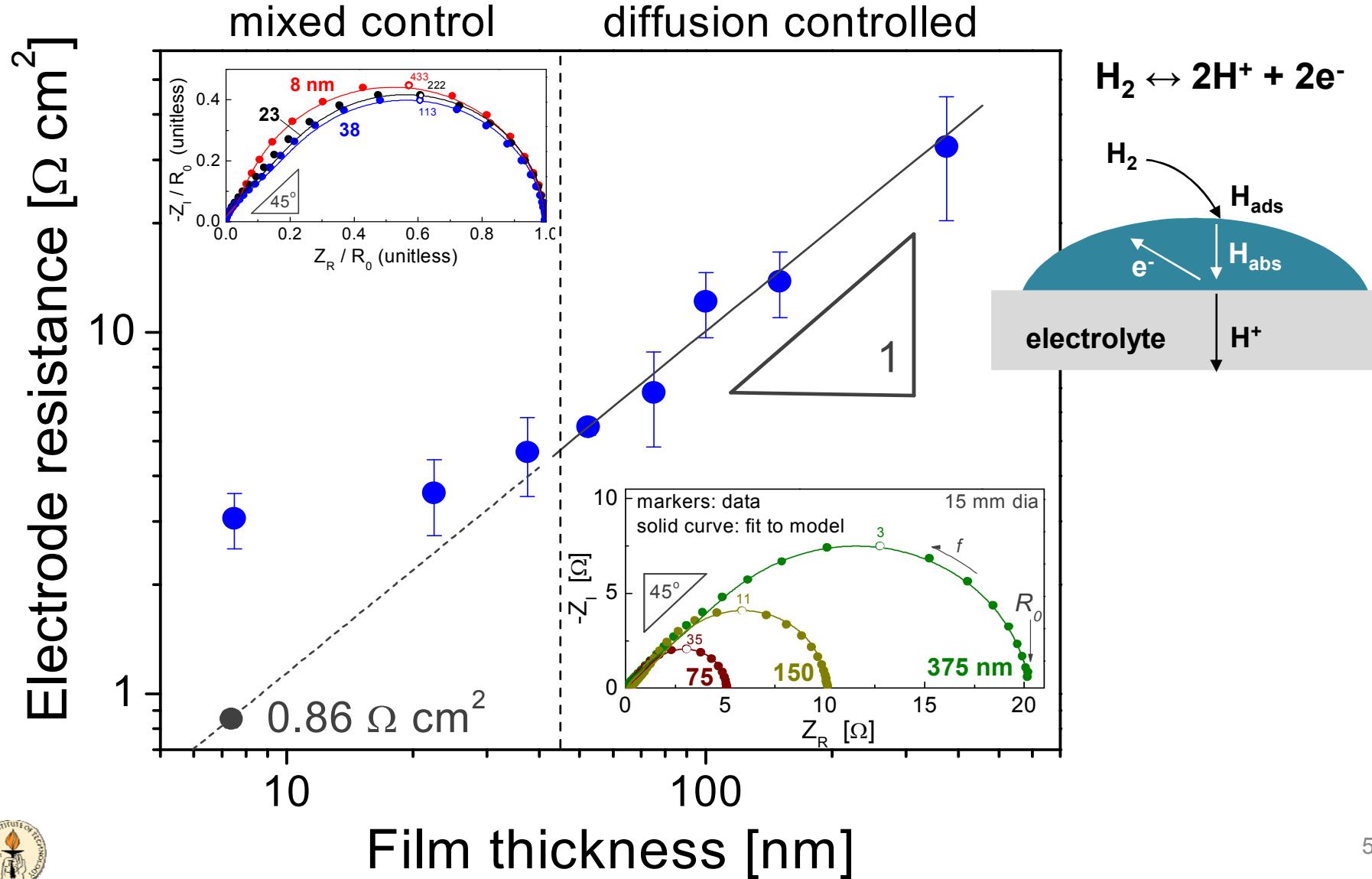
Acknowledgements

- US National Science Foundation
 - Solid State Chemistry Program
 - Ceramic Science Program
 - Materials Research Science & Engineering Centers
 - Graduate Research Fellowship Program
- Gordon and Betty Moore Foundation
- Stanford Global Climate and Energy Program
- Dr. William C. Chueh, Dr. Mary W. Louie
- Prof. Adrian Hightower

Prof of Engineering, Harvey Mudd College
Caltech Ph.D.

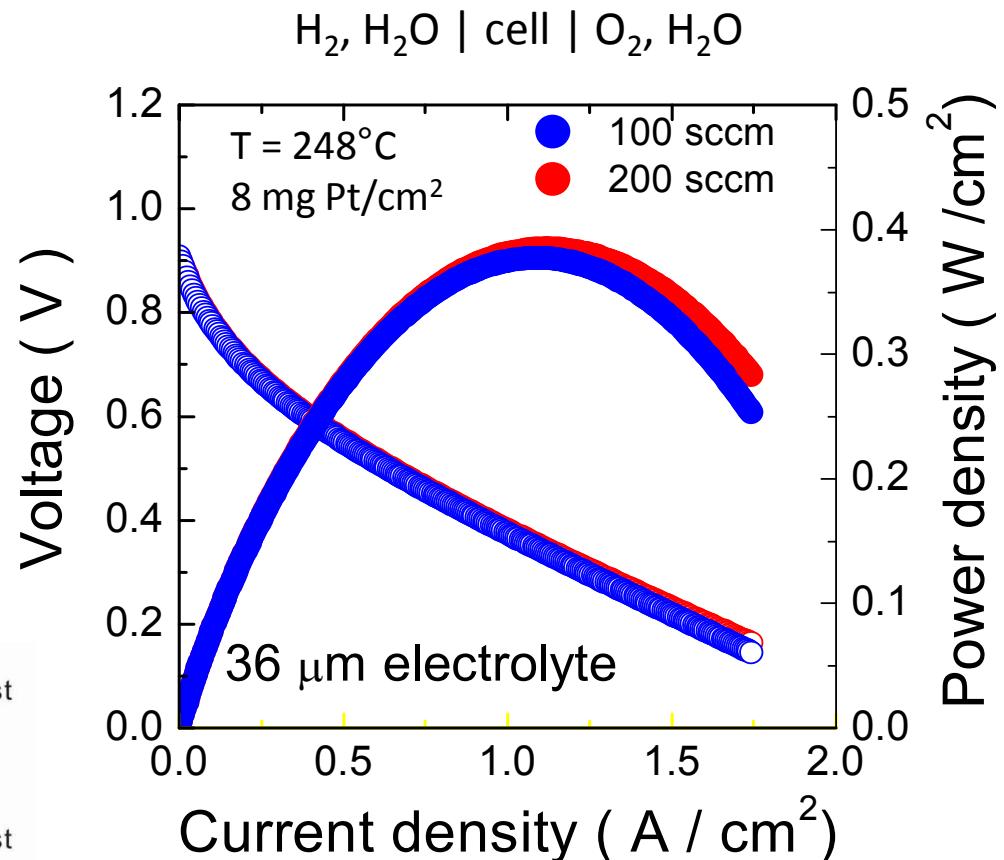
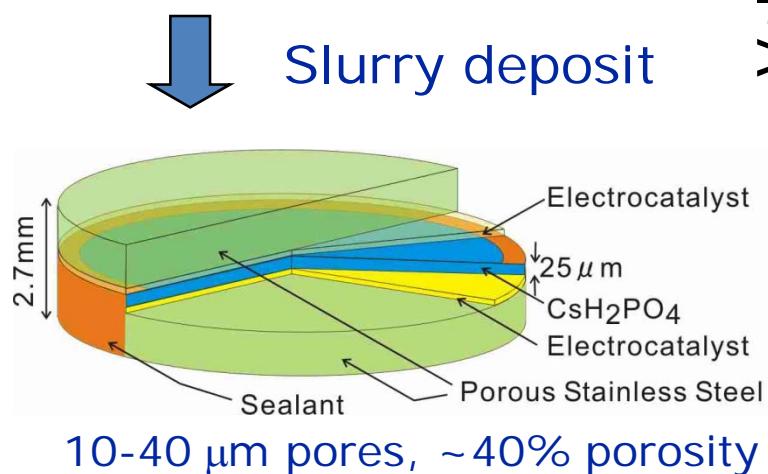
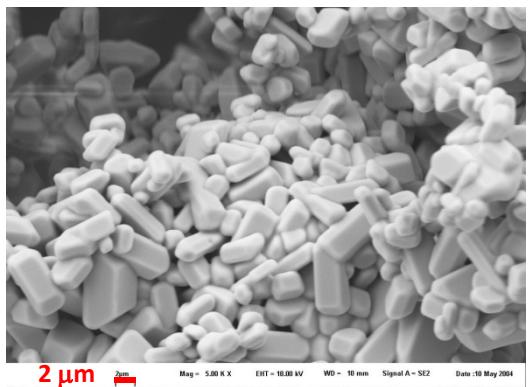


Summary: 2-Phase Pathway Dominates



Fuel Cell Operation

Fine CsH_2PO_4



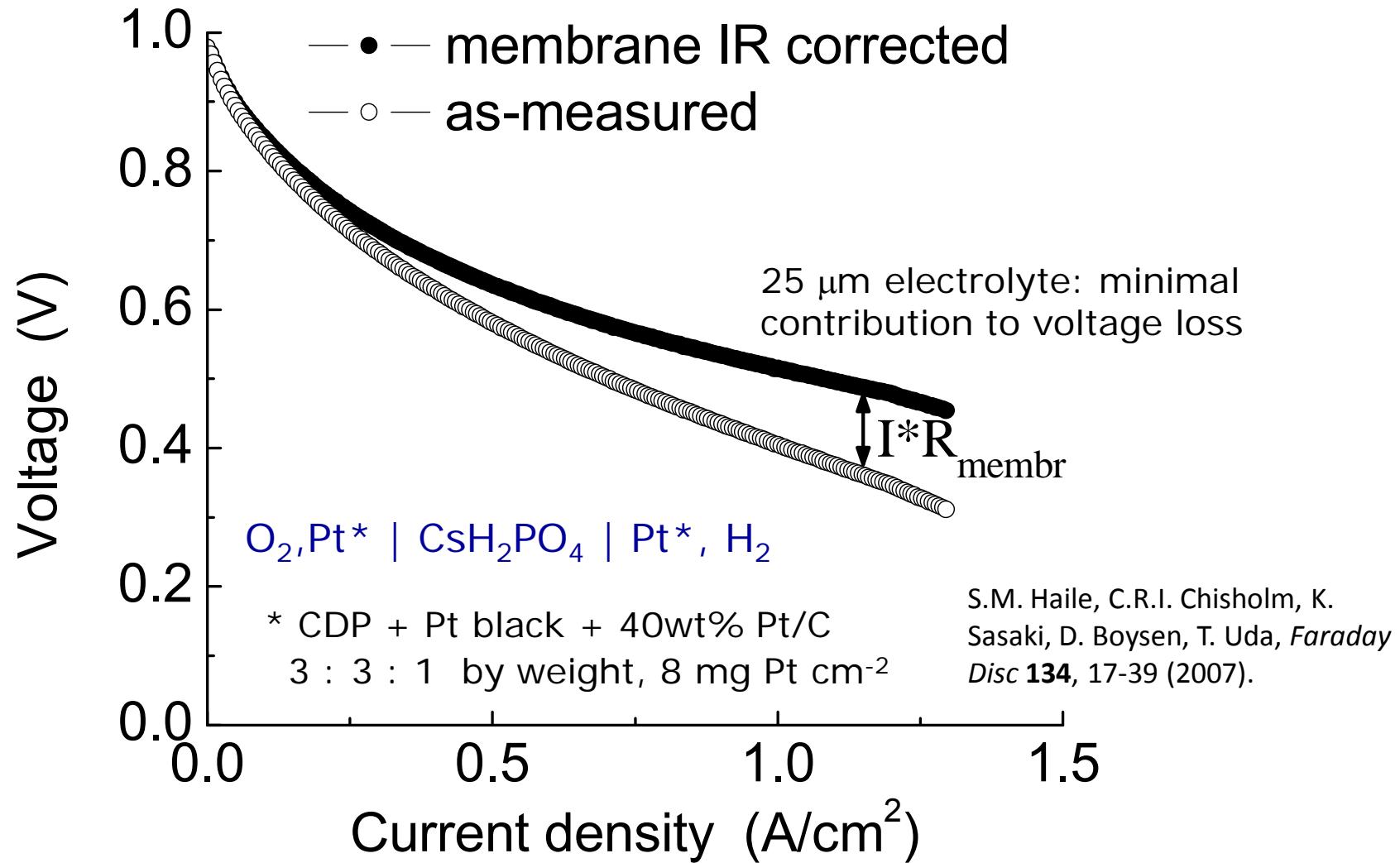
T. Uda & S.M. Haile, *Electrochim & Solid State Lett.* **8** (2005) A245-A246

Open circuit voltage: 0.9-1.0 V Peak power density: 285-415 mW/cm²

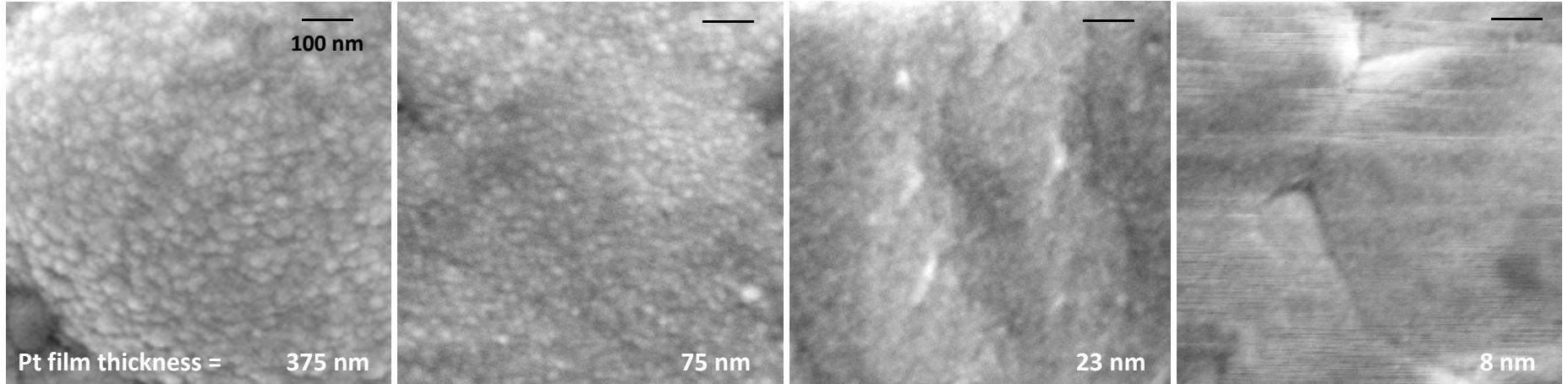
Electrocatalyst: CDP + Pt black + 40wt% Pt/C = 3 : 3 : 1 by weight



Electro-catalysis as Rate-limiting Step



Film morphology by SEM



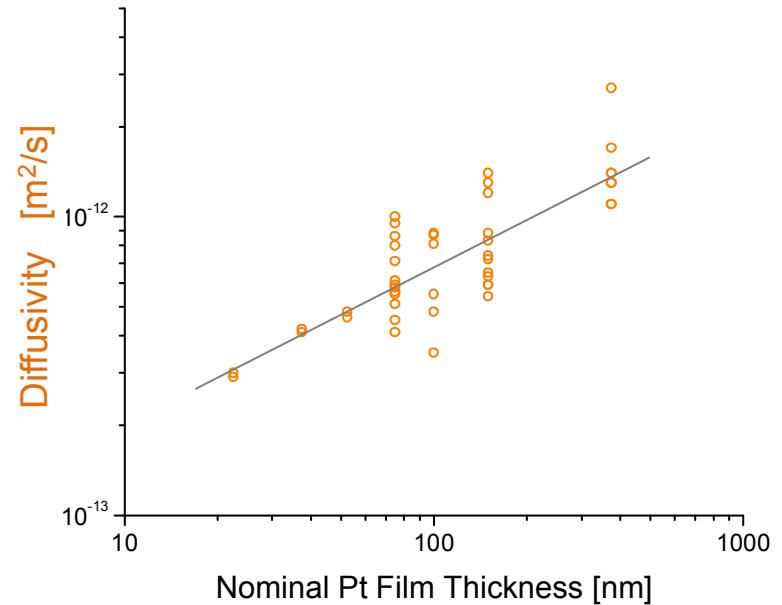
Trap density (N_t) ↑ Apparent diffusivity (D_{app}) ↓

$$D_{app} = D_L \frac{\theta_L N_L}{\theta_t N_t} \quad N_t, \theta_L, \theta_t \ll 1$$

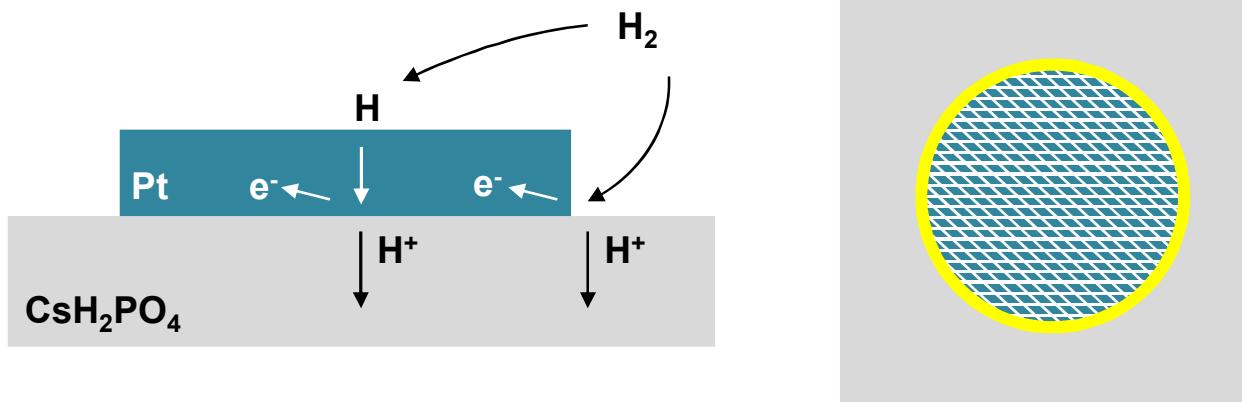
Site fraction occupied by H

perfect lattice

sites vol

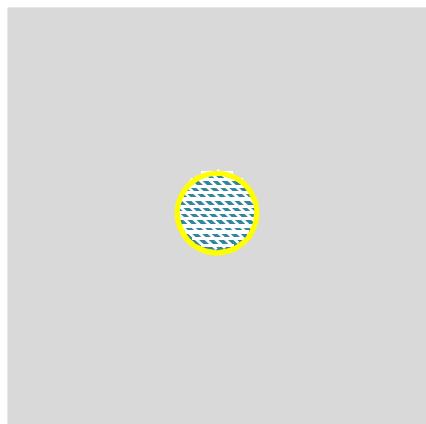
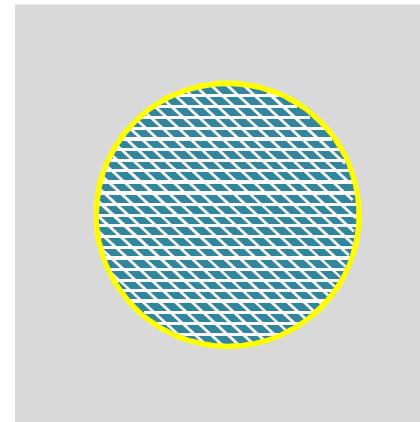
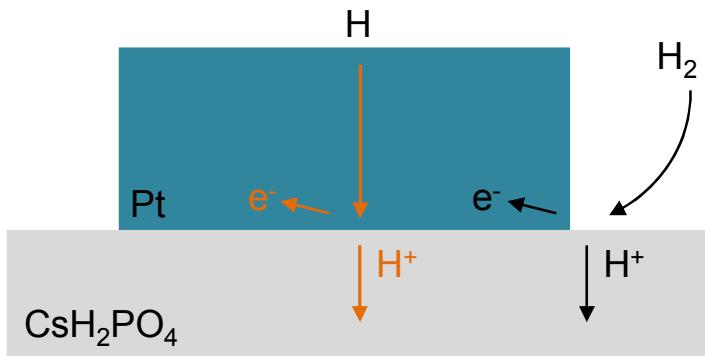


Implications: 2PB vs. 3PB Pathway

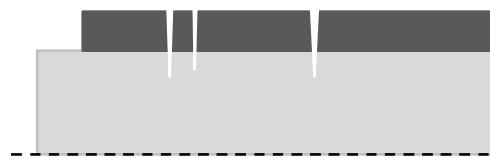


- 2PB pathway can occur with Pt catalysts!
- New geometry for electrodes, not based on nanoparticles



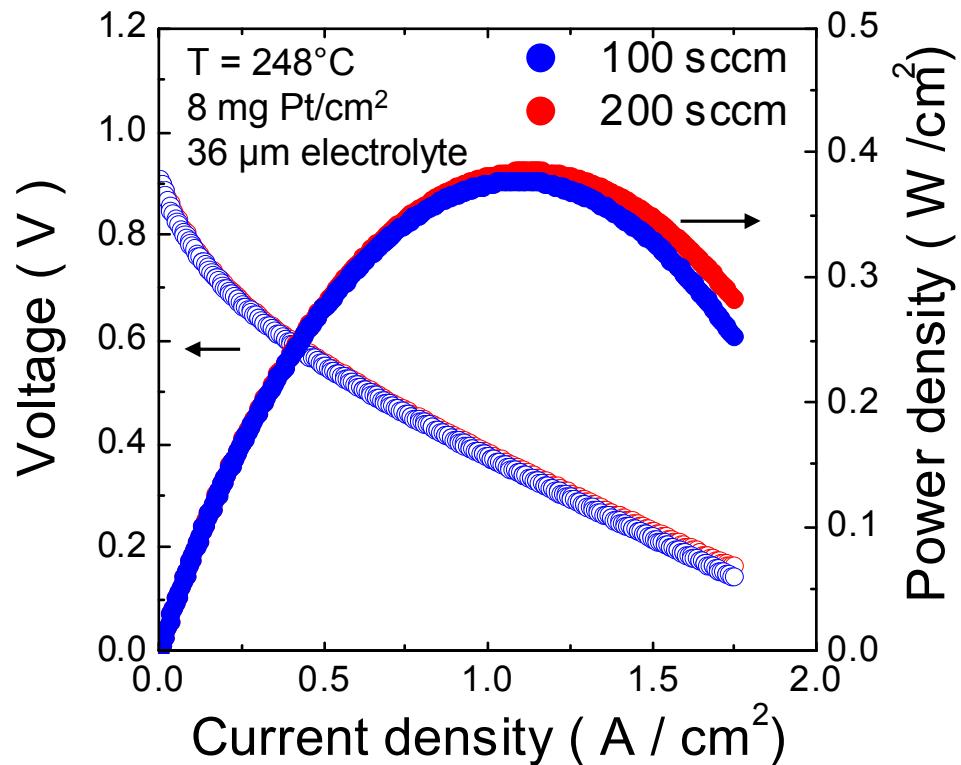


$d \leq 400 \text{ um}$ (actual value TBD)

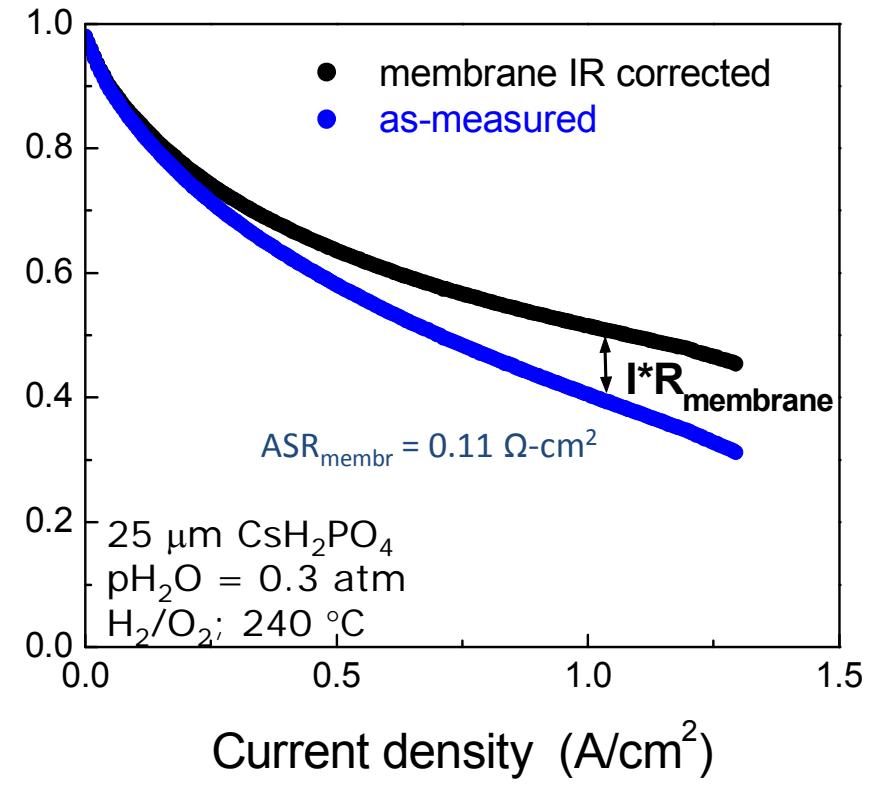


Performance of Solid Acid Fuel Cells

0.3 atm H₂O, H₂ | cell | O₂, 0.3 atm H₂O



Open circuit voltage: 0.9-1.0 V
Peak power density: 285-415 mW/cm²

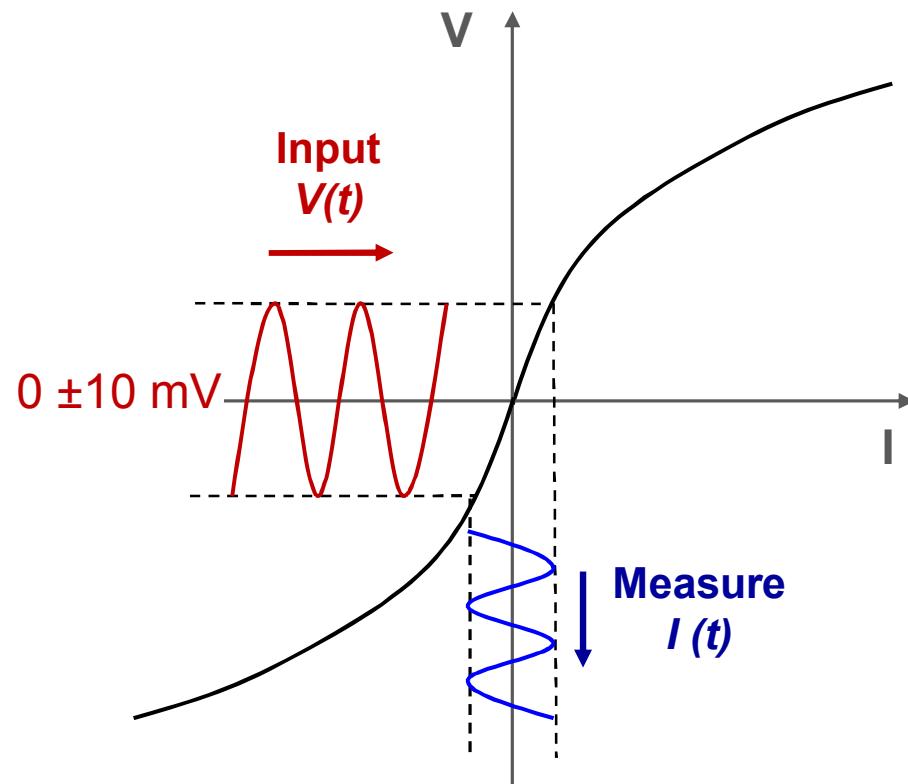


Paraday discussions



T. Uda & S.M. Haile, *Electrochem & Solid State Lett.* **8** (2005) A245-A246

AC Impedance Spectroscopy



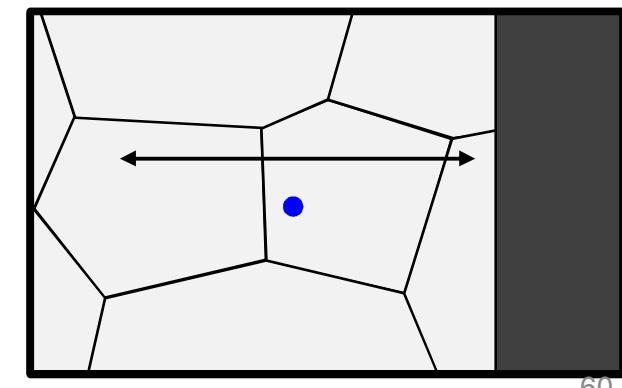
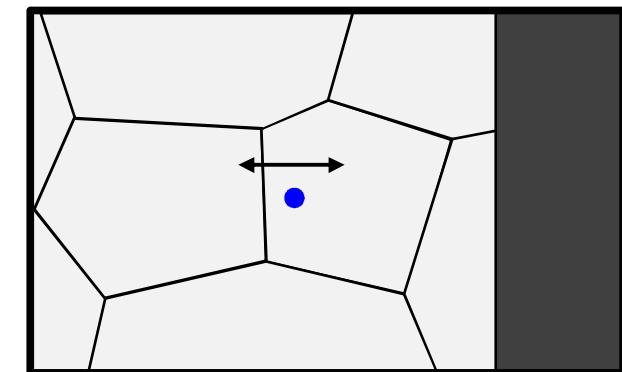
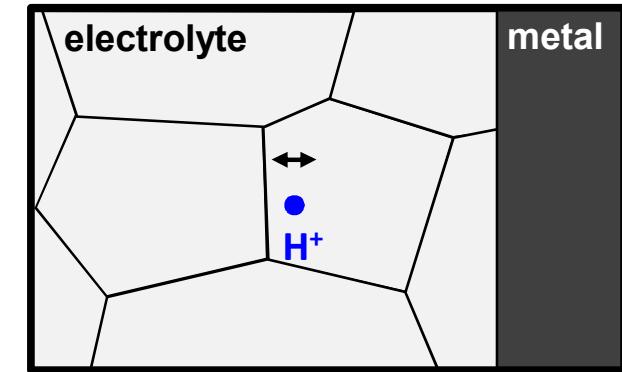
$$R = 0$$

$$\infty$$

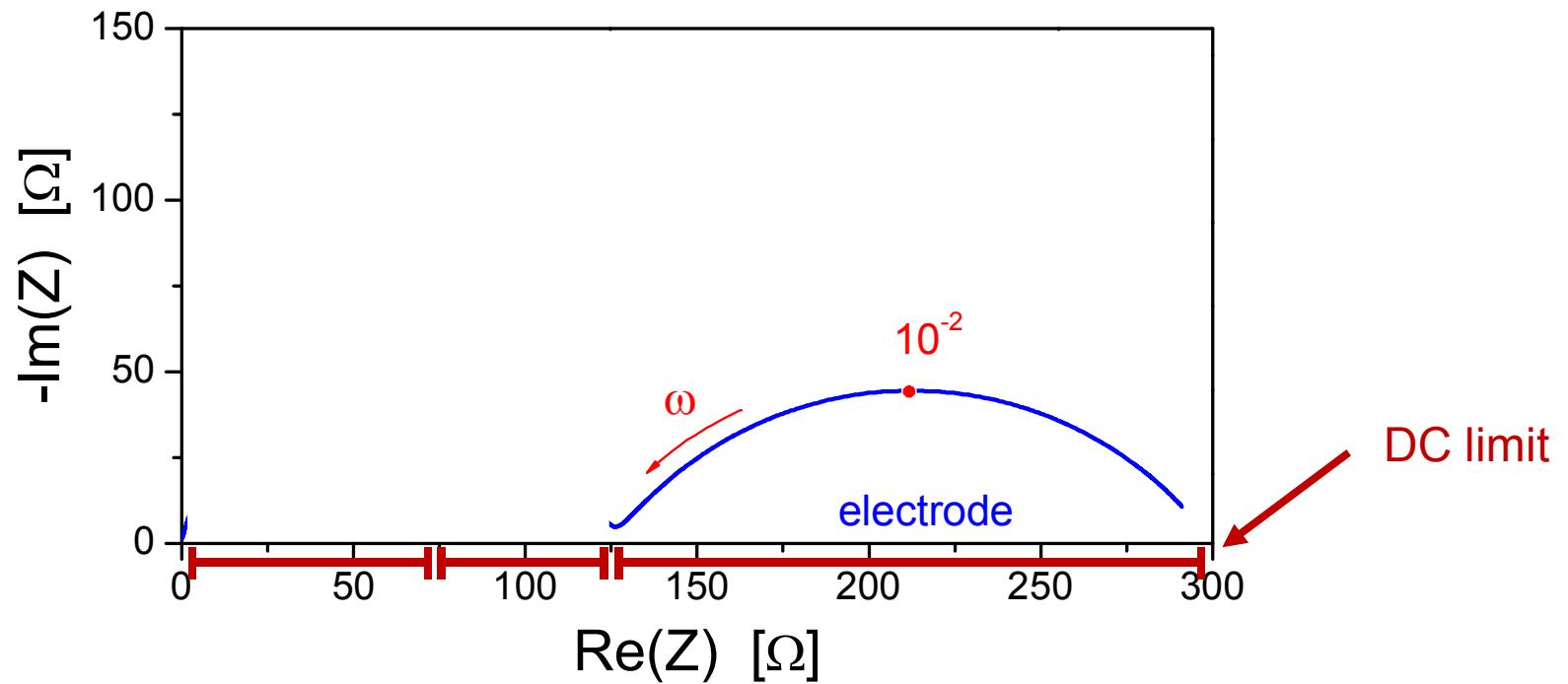
$$\omega$$

$$R = R_{DC}$$

$$0$$

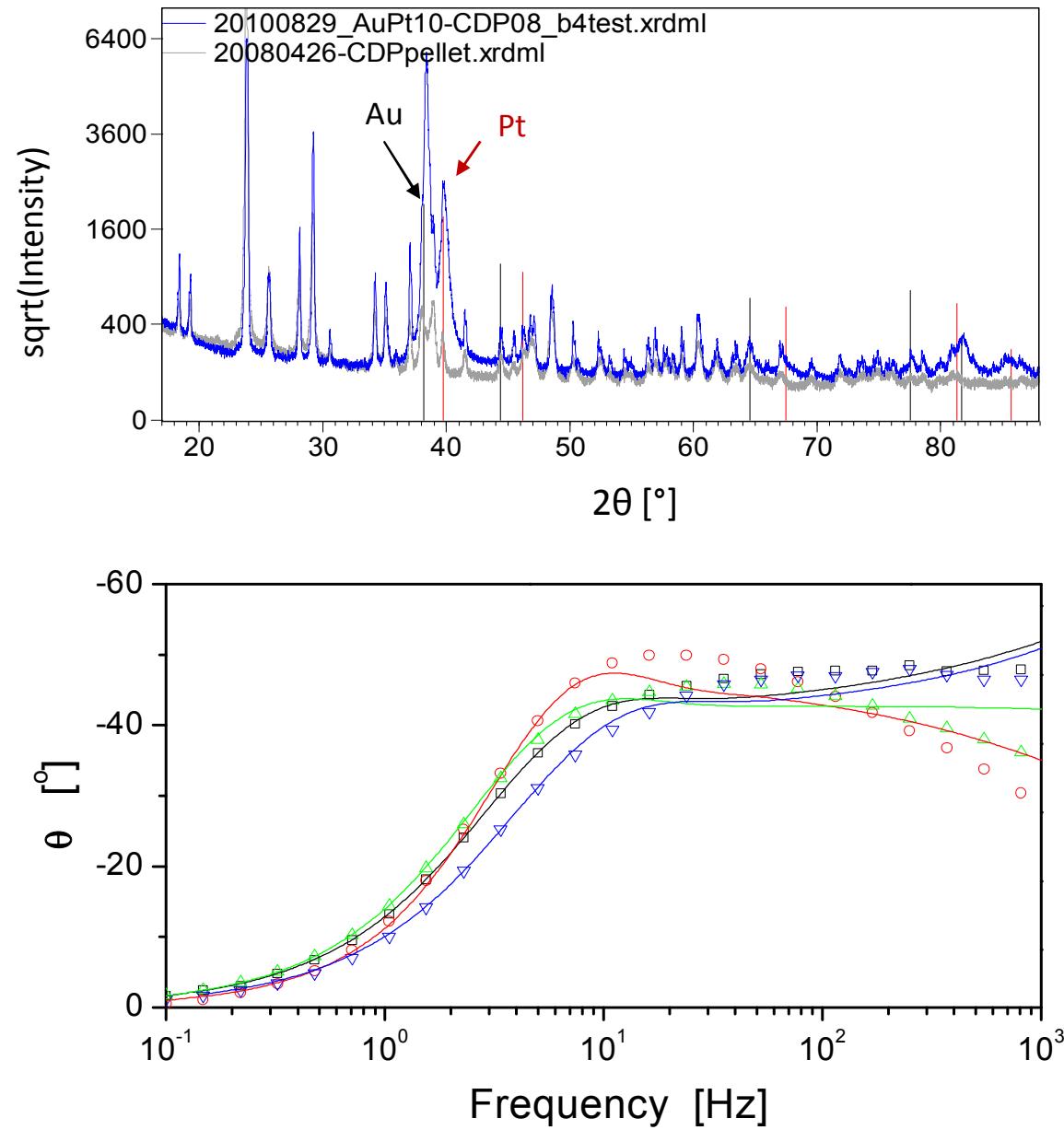


ACIS: Nyquist plot



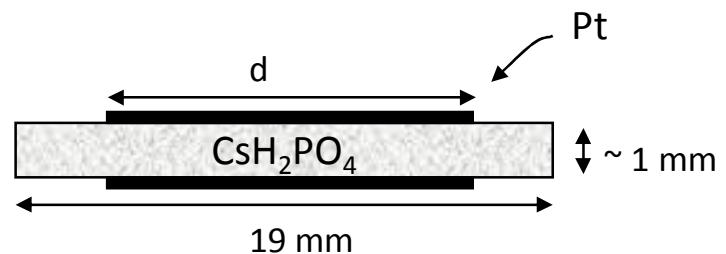
Separate electrochemical reaction steps
with different characteristic times



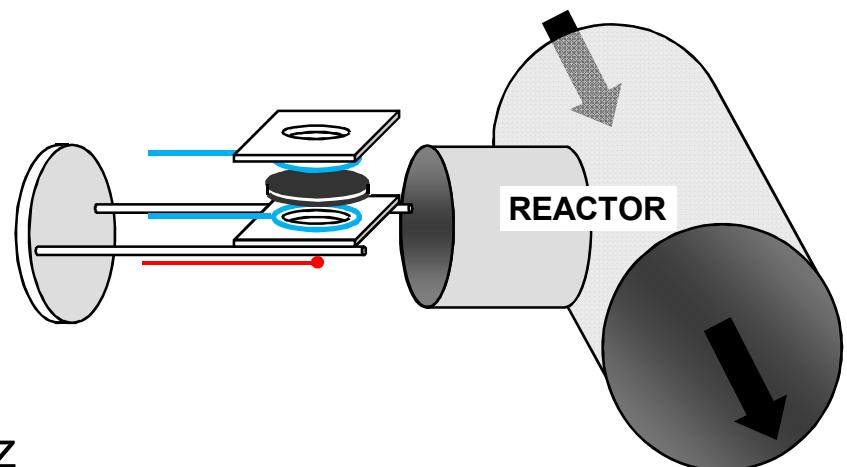


Platinum symmetric cells

- Cell fabrication
 - CsH_2PO_4 polycryst disc: densified, sanded, rinsed, treated at $\sim 100^\circ\text{C}$
 - Shadow masked (1-19 mm diameter)
 - Magnetron sputter deposition @ RT



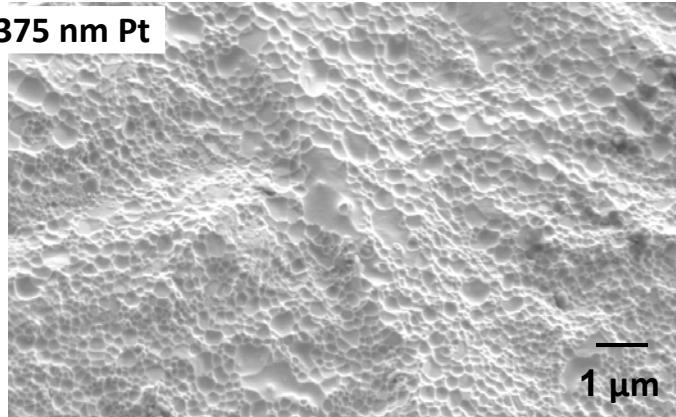
- Electrochem. characterization
 - $200\text{-}250^\circ\text{C}$, $\text{H}_2/\text{H}_2\text{O}/\text{Ar}$
 - 0.06-0.5 atm H_2 , 0.3-0.5 atm H_2O
 - ACIS , $0 \pm 10 \text{ mV}$, 1 MHz – 100 mHz



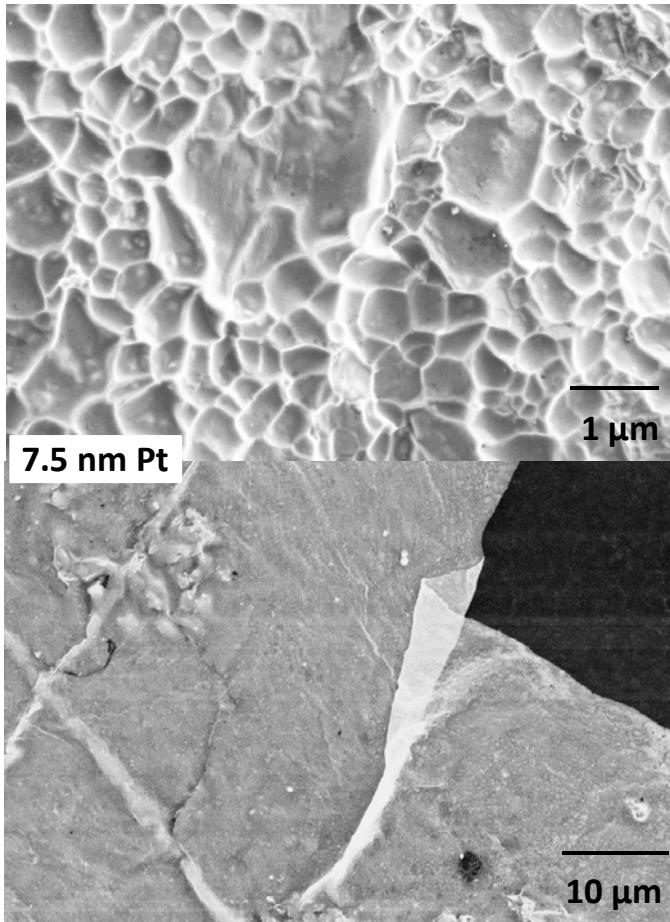
- Resistance at OCV → indication of activity
- Examine dependence on pH_2 , pH_2O , T, geometry



375 nm Pt



1 μm



10 μm



From Breakthrough to Product

2001



Calum

Dane



2007



2007

2011



5" MEA
60 cell stack
1.4 kW net



2008



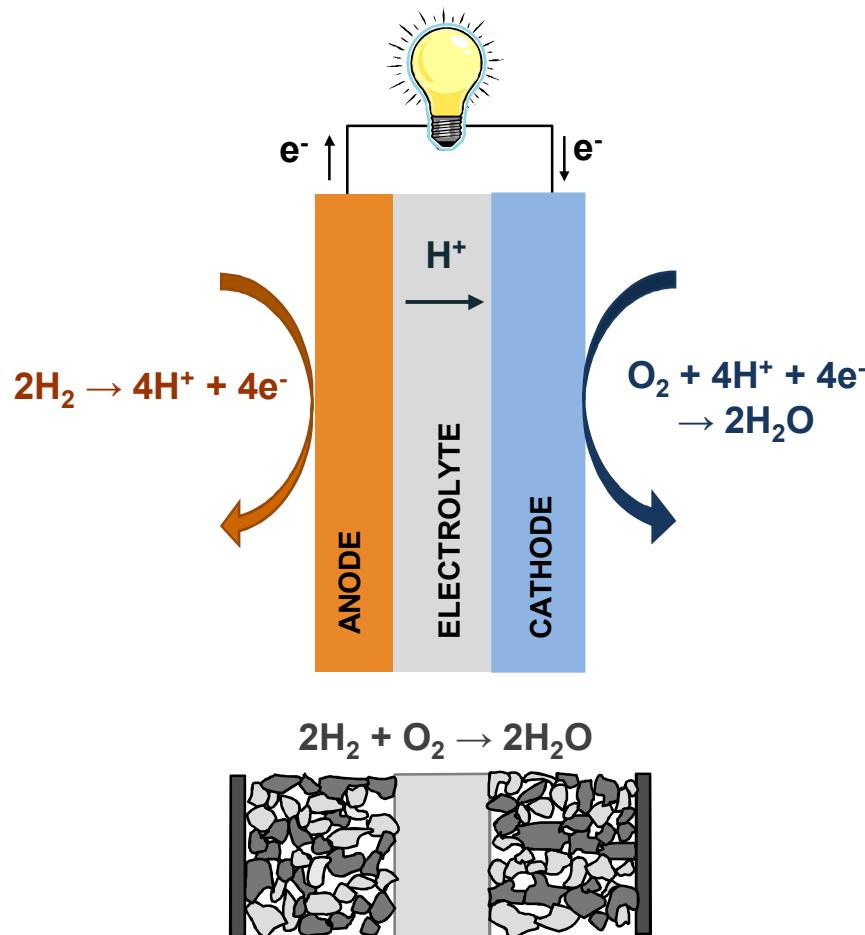
2" MEA
20 cell stack
60 W net



Tom Friedman talking to his wife on an SAFC powered cell phone

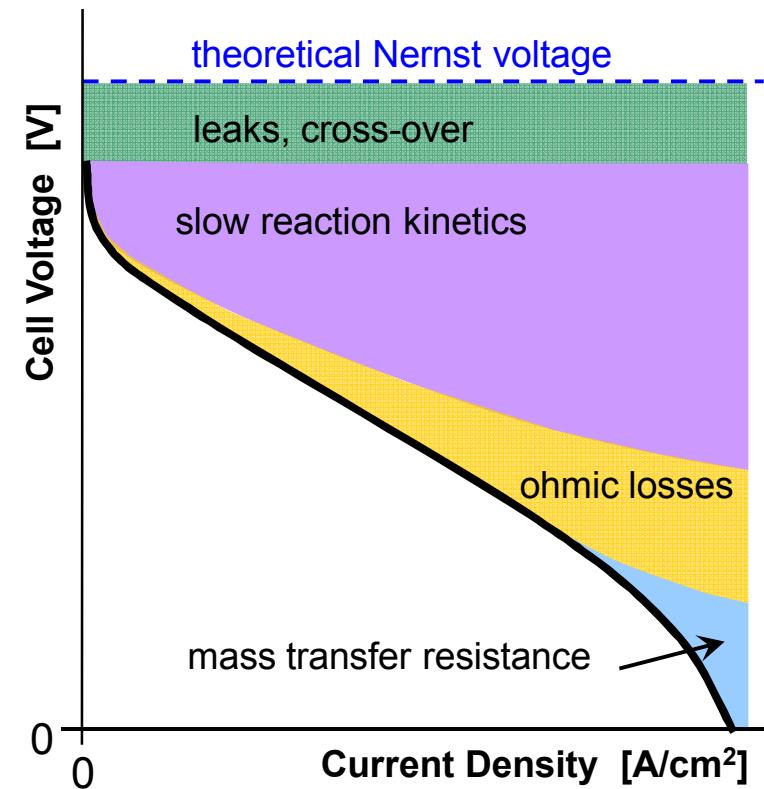


Fuel Cell Basics



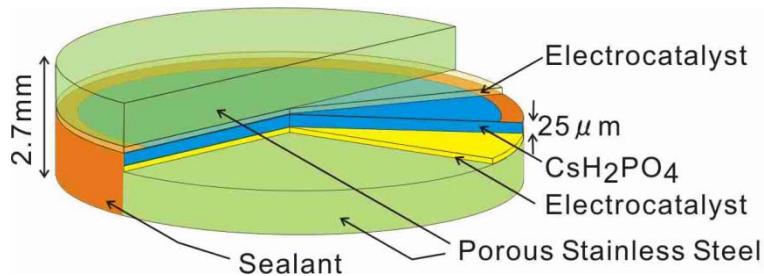
Material Requirements

- Ion-conducting, dense electrolyte membrane
- Porous, electron- and ion-conducting electrodes



$$E = E_{eq} - E_L - \eta_{act} - \eta_{iR} - \eta_{MT}$$

Performance of Solid Acid Fuel Cells



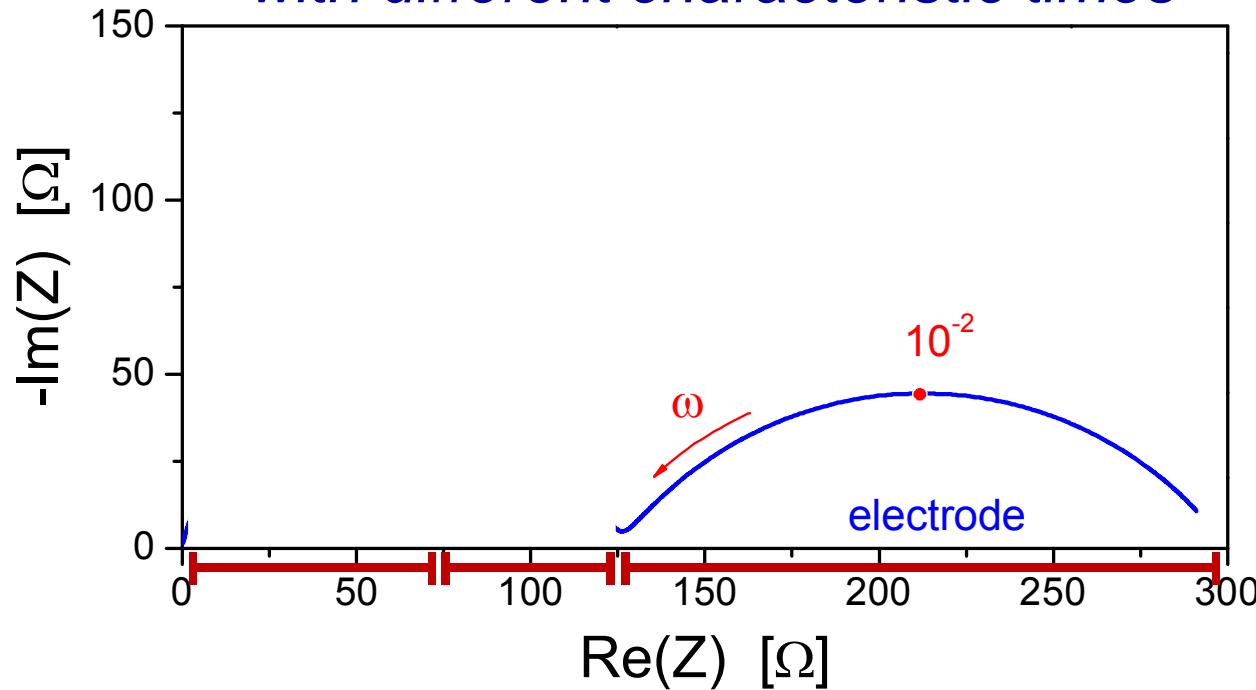
- 400 mW/cm² peak power density ($\text{H}_2 \mid \text{cell} \mid \text{O}_2$ at 248 °C)
 - Thin CsH₂PO₄ layer
 - Composite electrodes w/ Pt loading ~ 8 mg/cm²
- Overpotentials at electrodes are limiting



T. Uda and S.M. Haile. *Electrochim Solid State Lett* **2005**, 8, A245-A246
S. M. Haile, C. R. I Chisholm, K. Sasaki, D. A. Boysen and T. Uda. *Faraday Discuss* **2007**, 134, 17-39

AC Impedance Spectroscopy

*Separate electrochemical reaction steps
with different characteristic times*



- Resistance near equilibrium gives indication of electrode activity
- $0 \pm 10 \text{ mV}$, $1 \text{ MHz} - 100 \text{ mHz}$



Pt | CsH₂PO₄ | Pt Symmetric Cells

- Environmental conditions
 - 200–**250** °C
 - 0.06–**0.5** atm H₂
 - 0.3–**0.5** atm H₂O
- CsH₂PO₄: phase transformation
 - Generation of microcracks
 - Crack length density: $9 \pm 4 \text{ mm/mm}^2$

