

2455-2

Workshop on Portable X-ray Analytical Instruments for Cultural Heritage

29 April - 3 May, 2013

Realization of an instrument for X-ray radiography and tomography dedicated to objects of historical and artistic interest within the neu_ART regional project

Alessandro Re
*Universita' di Torino, Dipart. di Fisica, and INFN
Sezione di Torino
Italy*

Joint ICTP-TWAS Workshop on Portable X-ray Analytical Instruments for Cultural Heritage

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PEOPLE AND INSTITUTIONS

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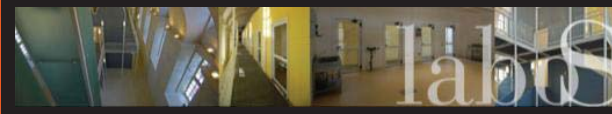
³ Centro Conservazione e Restauro “La Venaria Reale”, Torino, Italy

*⁴ Dipartimento di Scienze e Innovazione Tecnologica, Università del
Piemonte Orientale, Alessandria, Italy*

La Venaria Reale



Centro Conservazione e Restauro
La Venaria Reale



Trieste , May 1st 2013 – Workshop on Portable X-ray Analytical Instruments for Cultural Heritage

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Objectives of the neu_ART project

1. *Development and construction of a X-ray scanner to perform digital radiographies of paintings (canvas and wooden panels up to 3 x 2.5 m²)*

2. *Development and construction of a X-ray tomography apparatus to analyze large objects (up to 2 m wide and 2.5 m high)*

in collaboration with Bologna University (F. Casali, M.P Morigi, M. Bettuzzi)



3. *Development and construction of an apparatus to perform K-edge radiographies*

in collaboration with Ferrara University (F. Petrucci e M. Gambaccini)



4. *Feasibility study to use compact fusion neutron source (D-D; D-T) to perform neutron radiographies and tomographies*

Project and design of a custom CT scanner



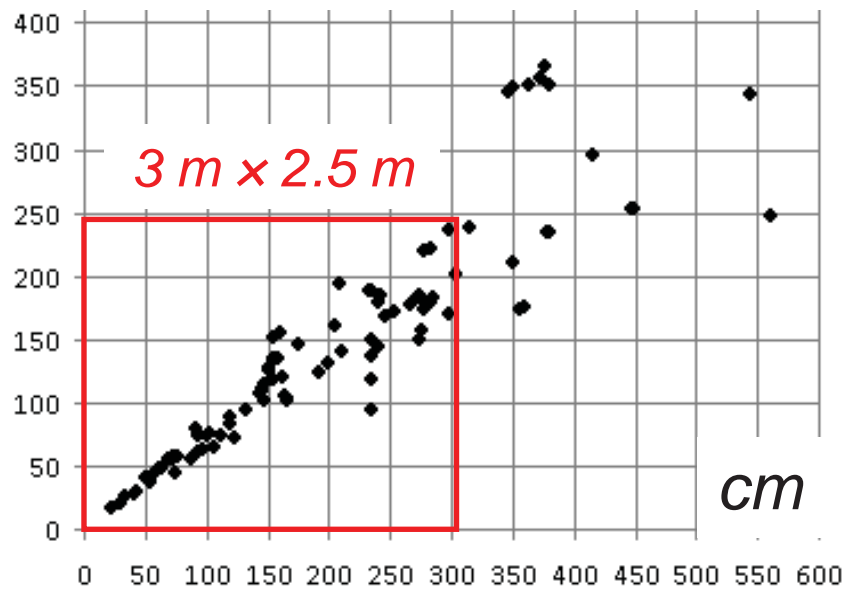
Evaluation of dimensions of artworks restored at CCR



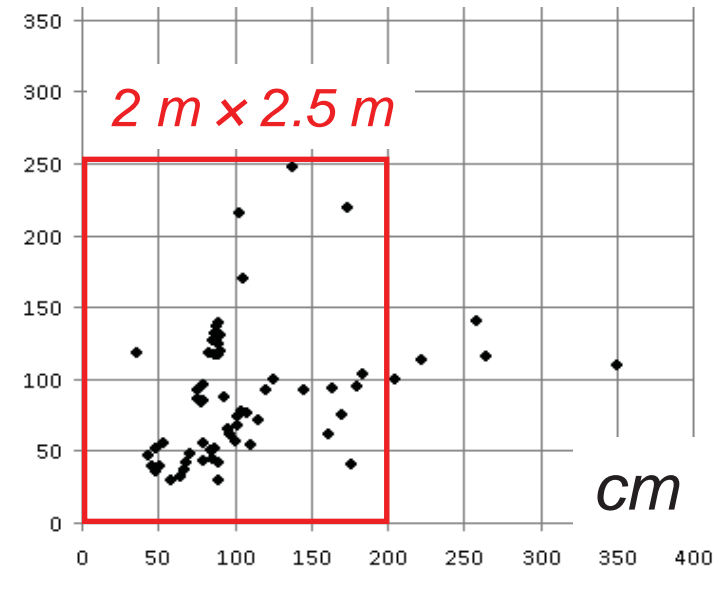
Centro Conservazione e Restauro
La Venaria Reale



Painted canvas and wooden panel



Wooden statues and furniture

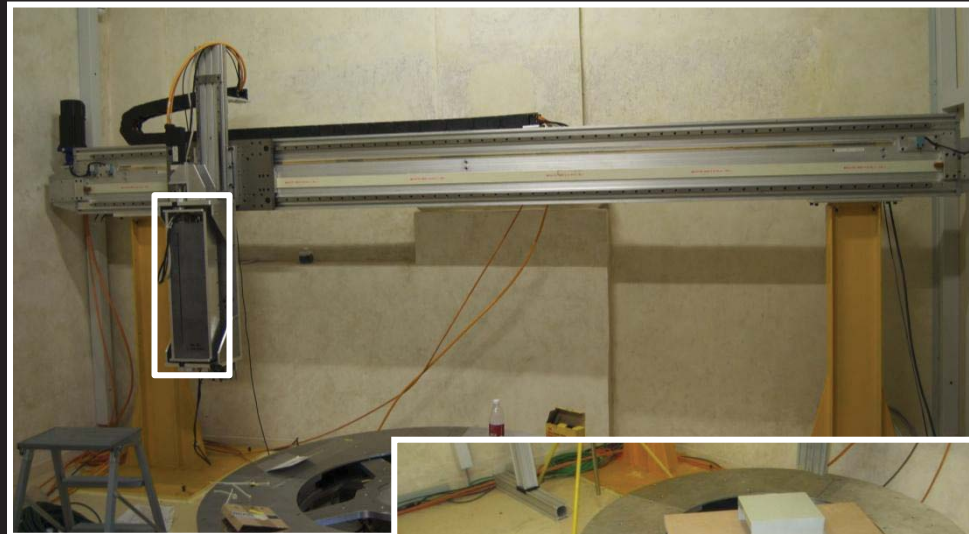


The shielded area



The scanner

- horizontal axis to move the X-ray detector
- X-ray linear detector
- vertical axis to move the X-ray source



- Rotary stage
(160 cm diameter)



X-ray source and detector

X-ray source

*General Electric
Eresco 42MF4*

Tube voltage: 5 - 200 kV

Tube current: 0.5 - 10 mA

Max power: 900 W

Focal spot size: 3 mm

Cone beam: 60° (h) x 40° (v)

Anode: tungsten

Window: Beryllium (0.8 mm)



X-ray Line Sensor Camera

*Hamamatsu
C9750-20TCN*

Pixel size: 200 x 200 μm^2

Pixel number: 2560

Sensitive area: 512 x 0.2 mm²

Scintillator: Gd

Max scan speed: 20 m/min

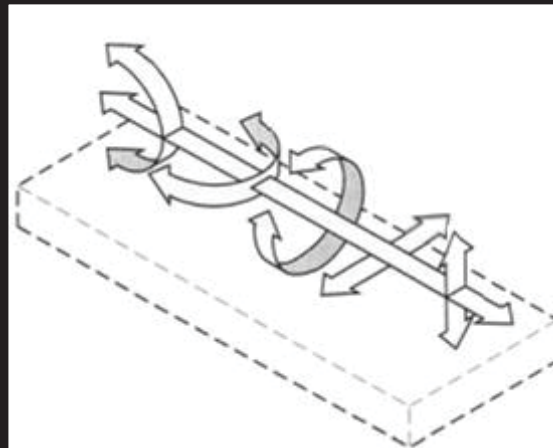
Output: 12 bit (4096 grey levels)



Characterization of the scanner



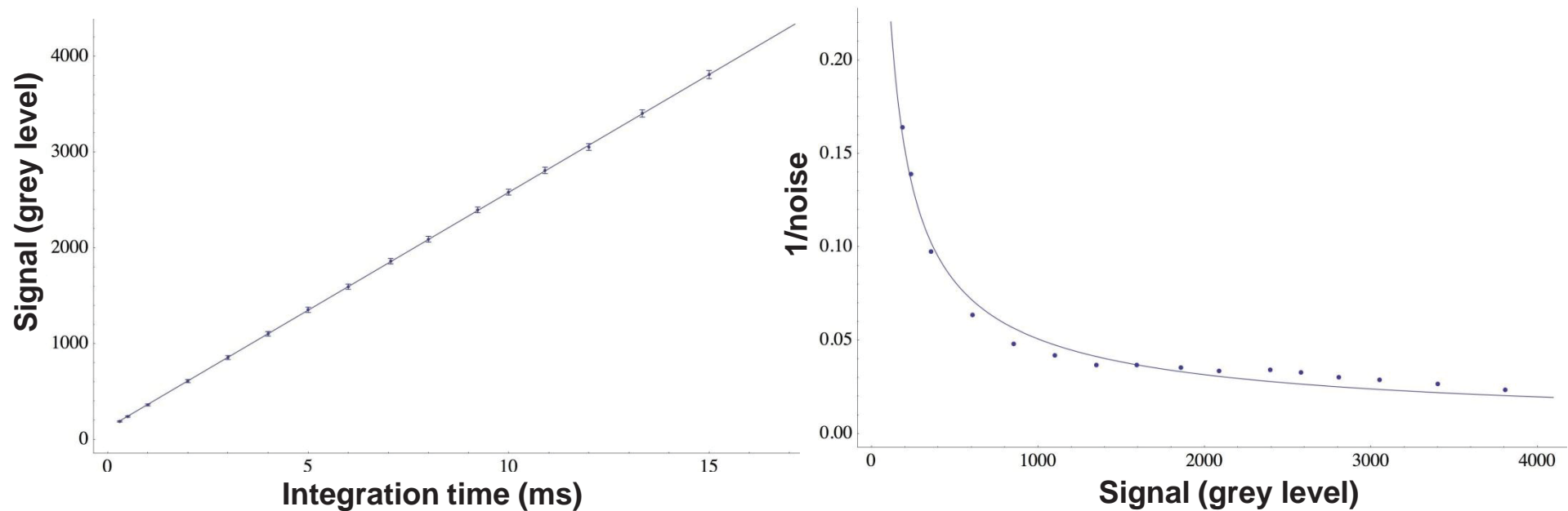
Motorized mechanical system
with high precision
350 cm (horizontal) x
200 cm (vertical)
Deviation lower than pixel
dimension (200 μm)



*Dynamic Calibrator
Agilent Technologies
5529A*

Characterization of the scanner

Dynamic range



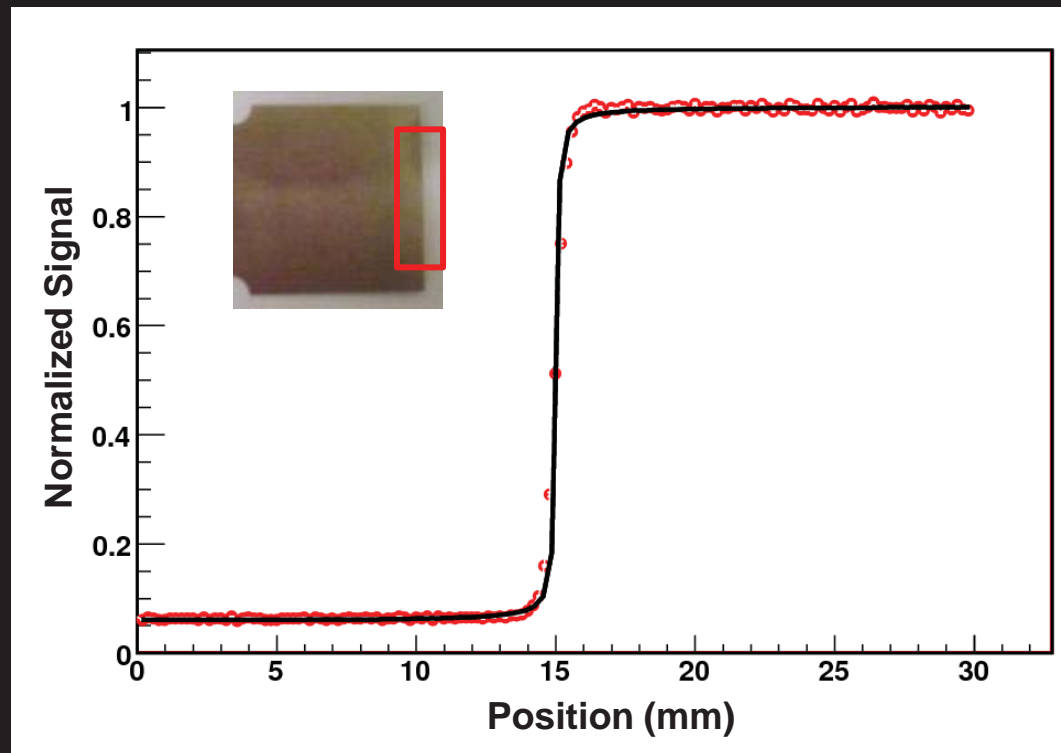
Effective grey levels: (172 ± 12)

Effective dynamic range: (44.8 ± 0.9) dB

Procedure from: Bettuzzi et al (2007), Proceedings of SPIE Vol 6616, doi: 10.1117/12.726165

Characterization of the scanner

Spatial resolution



Sharp-edge

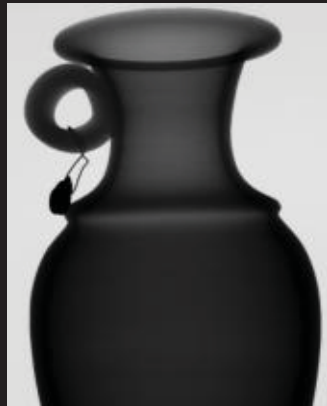
MTF from Edge
Spread Function

10% MTF:
 $(2,5 \pm 0,1)$ lp/mm

Standard image correction

To take into account:

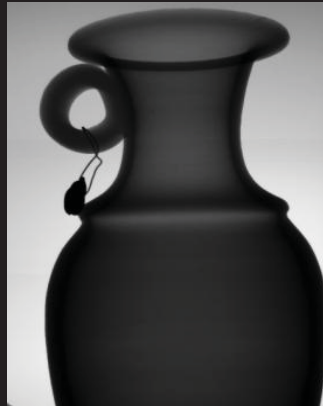
- characteristic of the detector (different response of each pixel and dark current)
- inhomogeneity of the beam (cone)



Corrected radiography

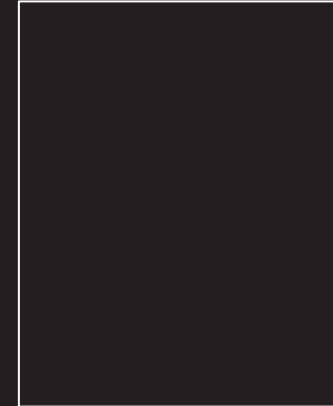
=

Raw radiography



-

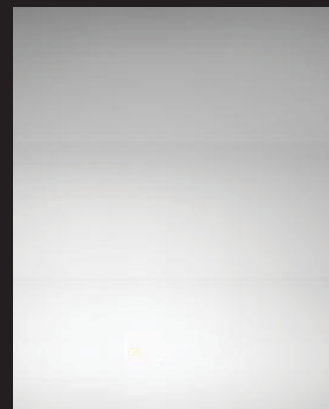
Dark image



Dark image: X-ray off

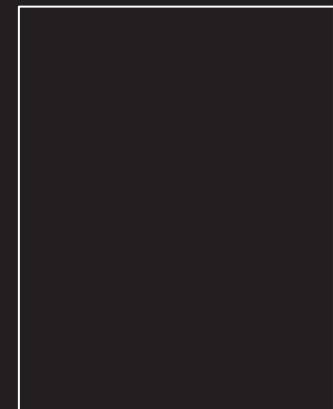
White image: X-ray on, no object

Raw radiography: X-ray on, object



-

White image



Dark image

Portraits of the Savoy Family

From the Racconigi Castle (CN) – Italy

“FILIPPO II DI SAVOIA” (1443 – 1497)

Dimensions: 200 cm x 110 cm



Radiographic parameters

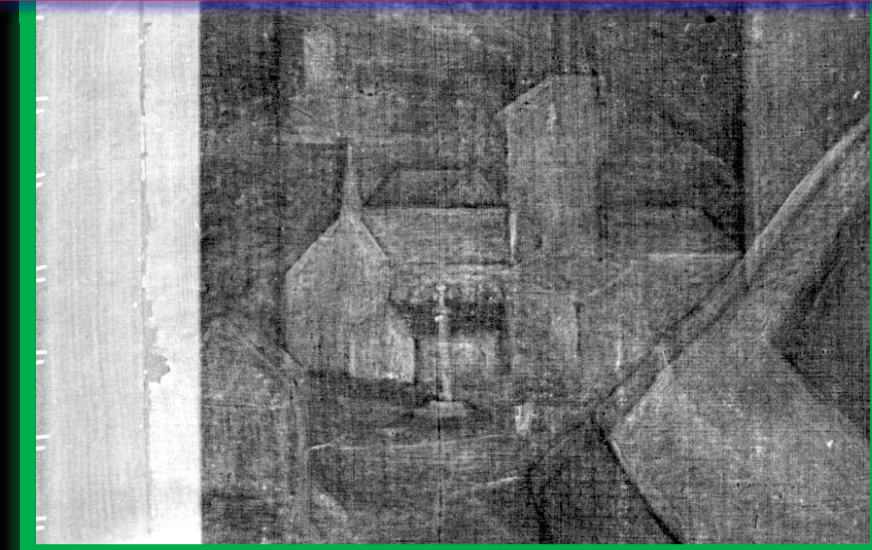
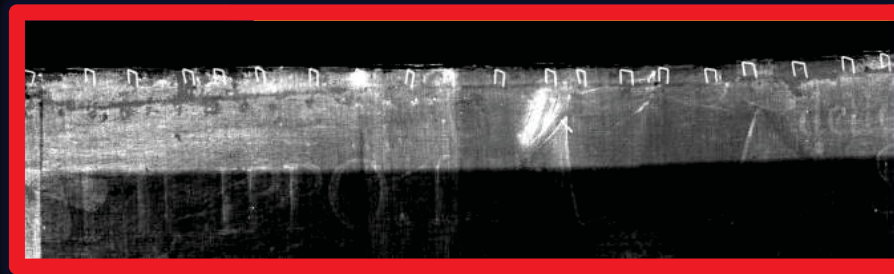
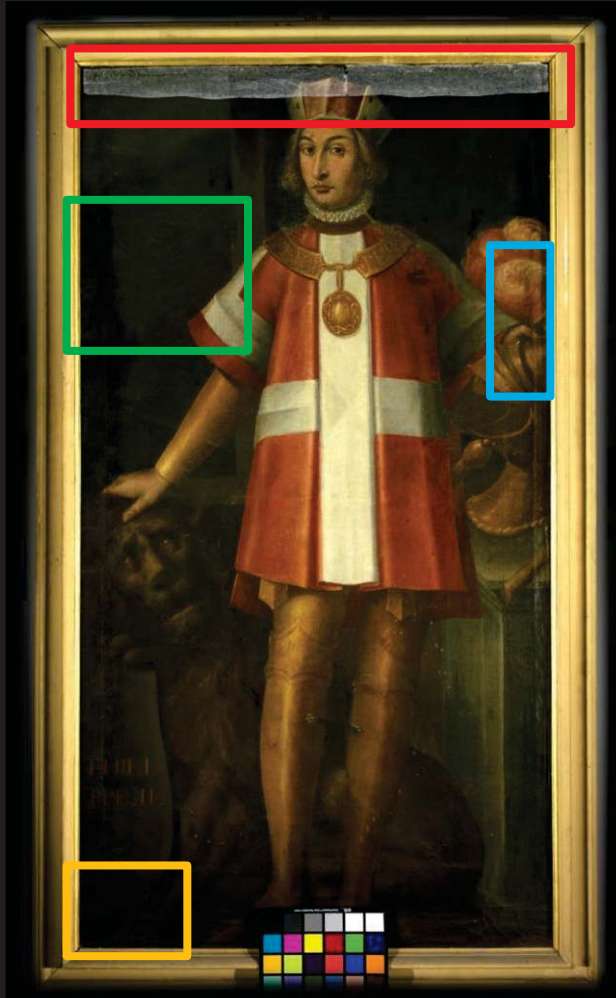
X-ray tube voltage	90 kV
X-ray tube current	10 mA
Scanning speed	1 m/min
Object-Detector Distance	20 cm
Source-Detector Distance	294.3 cm
Source-Object Distance	274.5 cm
Magnification	1.07 ×
Penumbra	≈ 0.2 mm
# of radiographic scan	5

Portraits of the Savoy Family

From the Racconigi Castle (CN) – Italy

“FILIPPO II DI SAVOIA” (1443 – 1497)

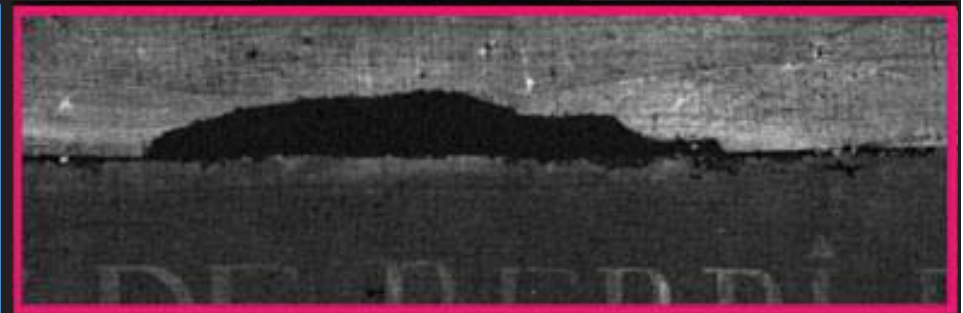
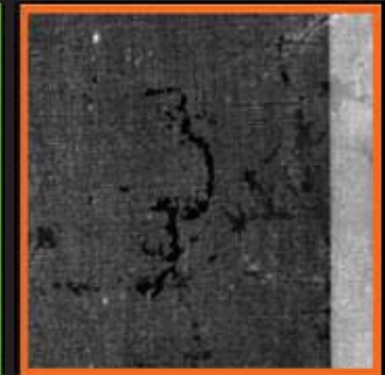
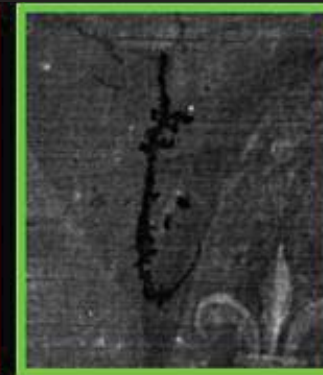
inscription - underpainting - seam



Portraits of the Savoy Family

From the Racconigi Castle (CN) – Italy

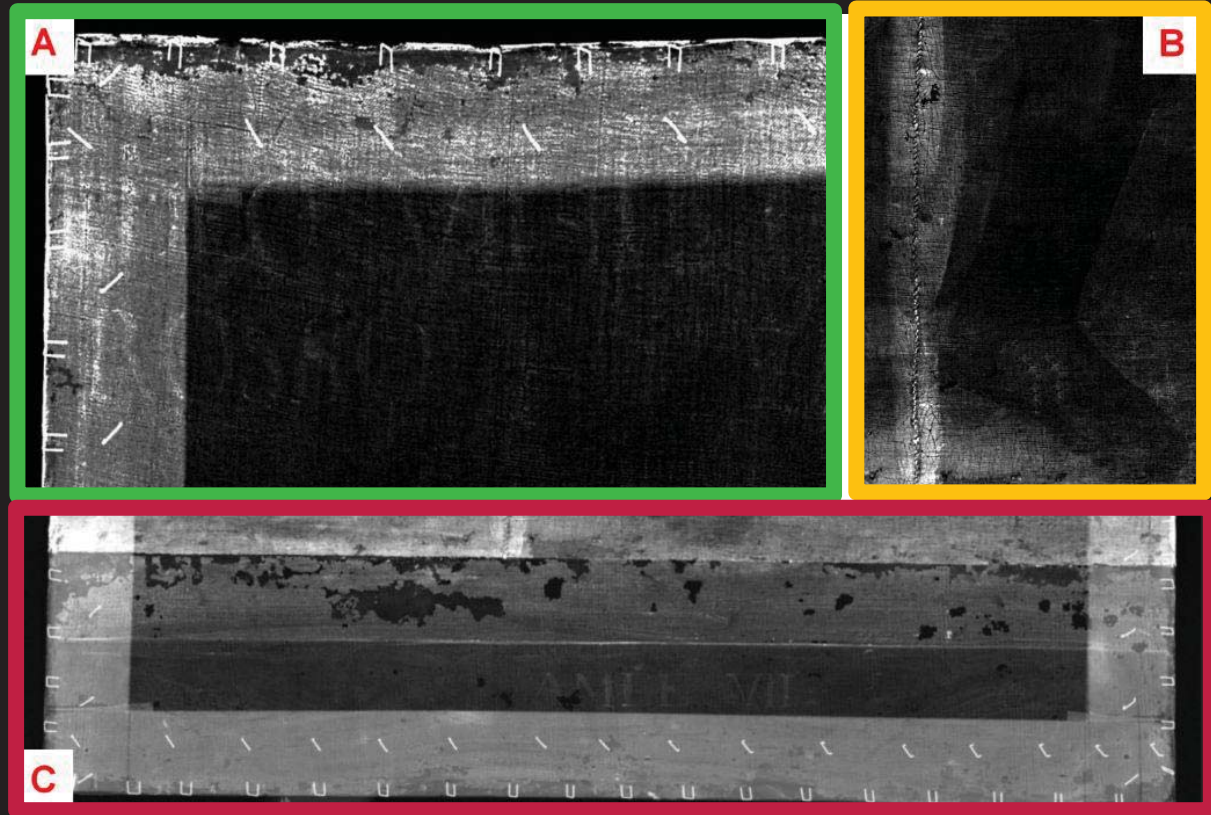
“BONA DI BERRY” (1365 – 1435)



Portraits of the Savoy Family

From the Racconigi Castle (CN) – Italy

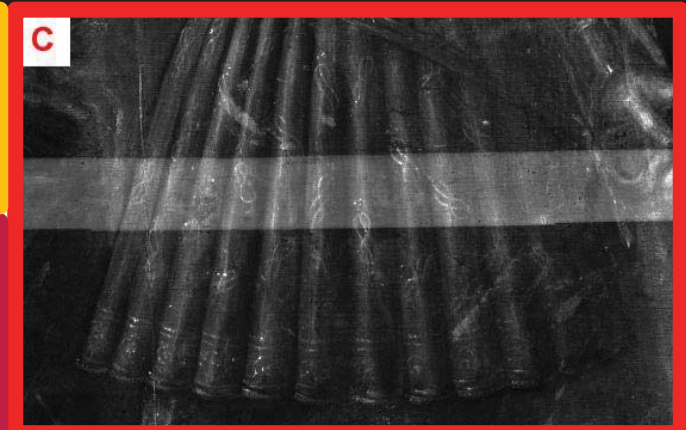
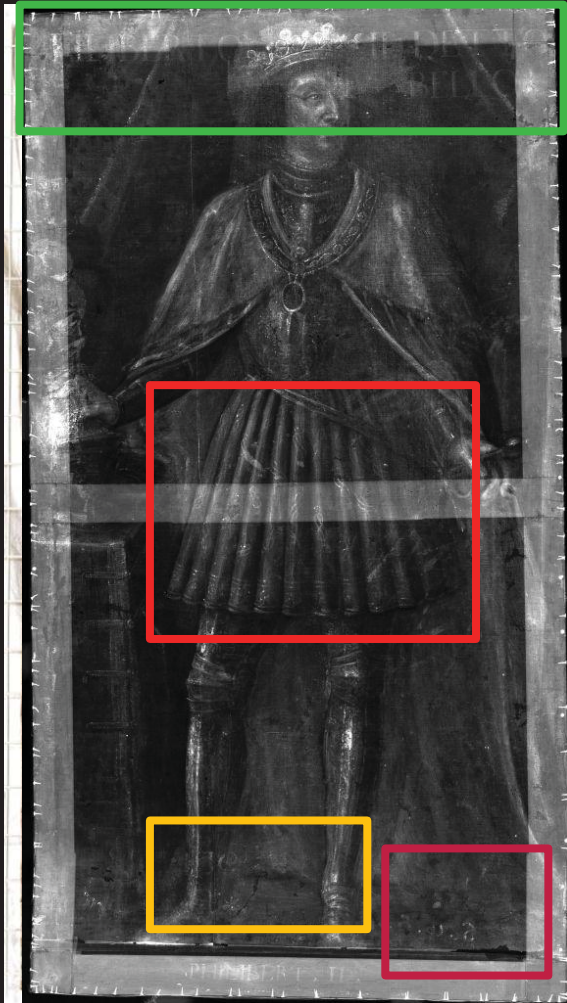
“AMEDEO VII” (1360 – 1391)



Portraits of the Savoy Family

From the Racconigi Castle (CN) – Italy

“FILIBERTO II” (1480 - 1504)



Fake Etruscan “Bronzes”

Soprintendenza per i Beni Archeologici del Piemonte e del Museo Antichità Egizie

**Bronze thickness:
from 2 to 10 mm**

**Operative conditions:
200 kV - 4,5 mA - 0,5 m/min**

Lantern



Mirror



Statue



Fake Etruscan “Bronzes”

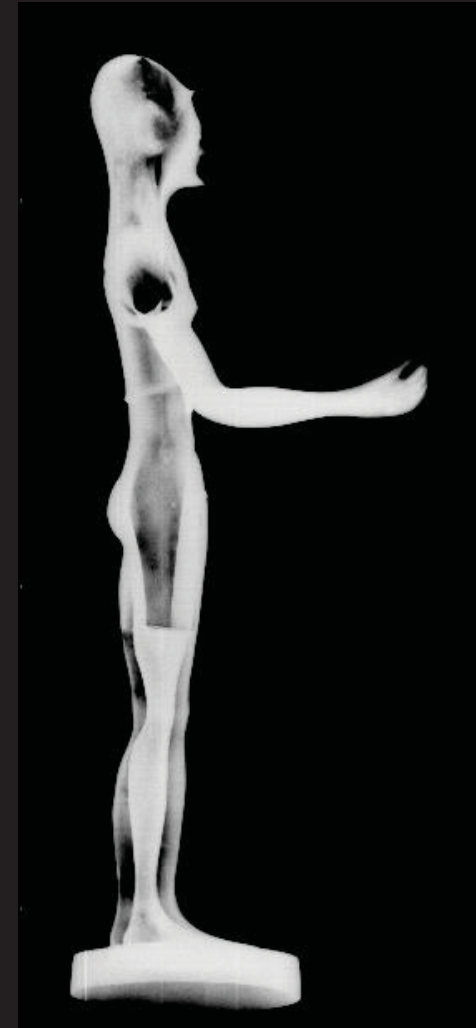
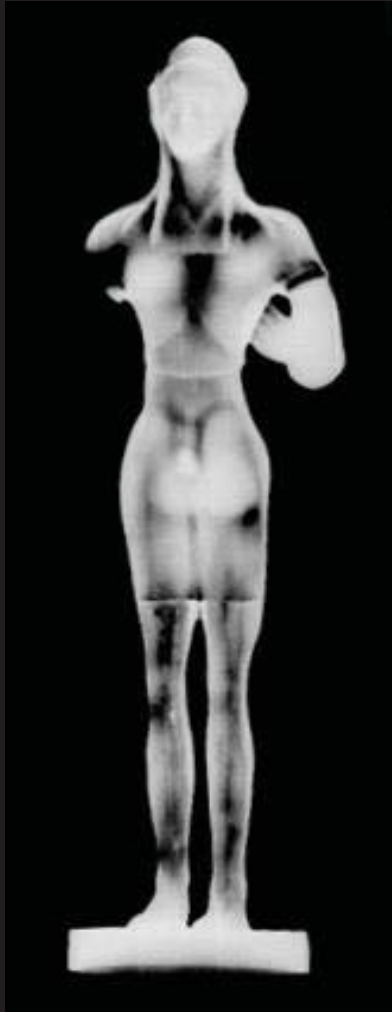
Mirror



- Increased readability
- State of conservation, critical points

Fake Etruscan “Bronzes”

Statue: executive technique, state of conservation, critical points



CT reconstruction



Raw radiograph



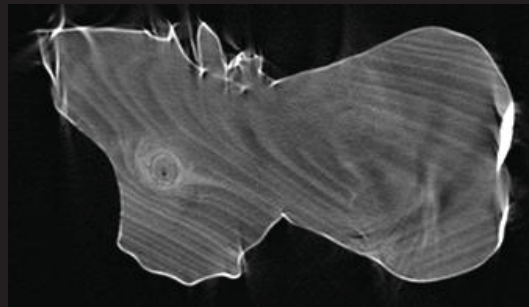
Corrected radiograph
(open beam and dark correction)



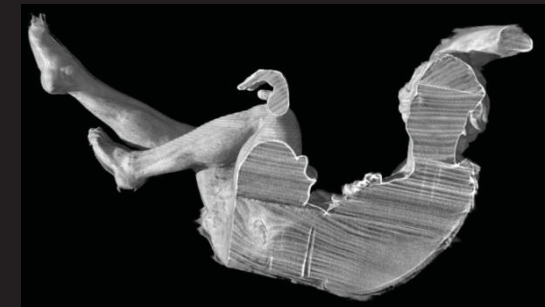
Sequence



Sinogram



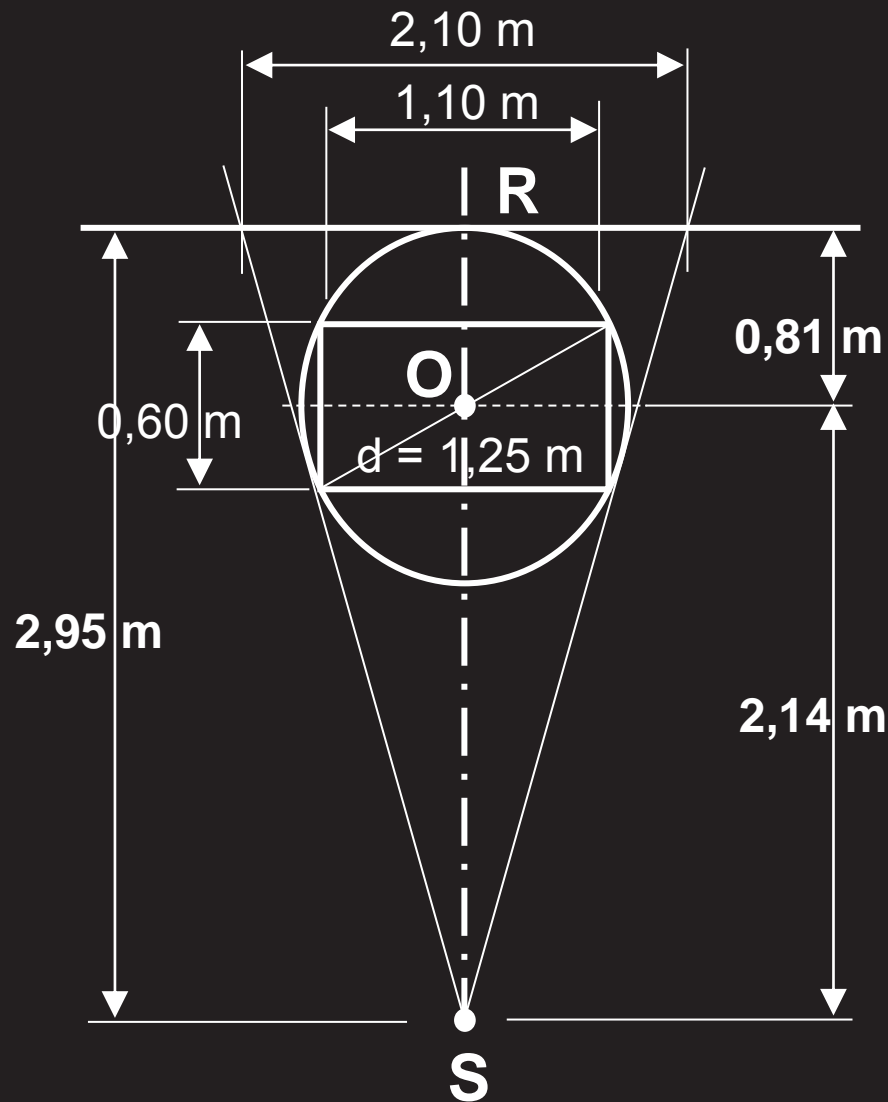
CT horizontal section



CT 3D rendering

CT reconstruction performed with a non-commercial software-utility developed by Dan Schneberk of Lawrence Livermore National Laboratory (USA), fan beam geometry and filtered back-projection algorithm

Acquisition parameters



Fan-beam geometry

- Distances:
 - Source-Detector: 2,95 m
 - Source-Object: 2,14 m
 - Object-Detector: 0,81 m
- Pixel size: 0,8 mm
- Magnification: 1,38 x
- Voxel size: 0,58 mm

X-ray beam

- Tube voltage: 180 kV
- Current: 5 mA
- Focal spot size: 3 mm
- Scan speed: 5 m/min

Test on some pieces of wood

Sample prepared by the wooden artworks laboratory of the CCR "La Venaria Reale"

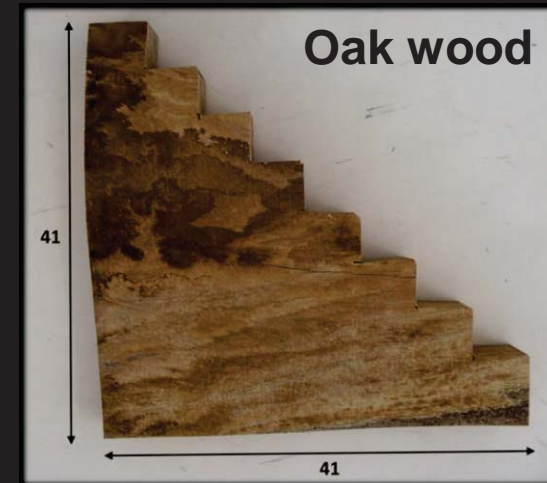


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La Venaria Reale

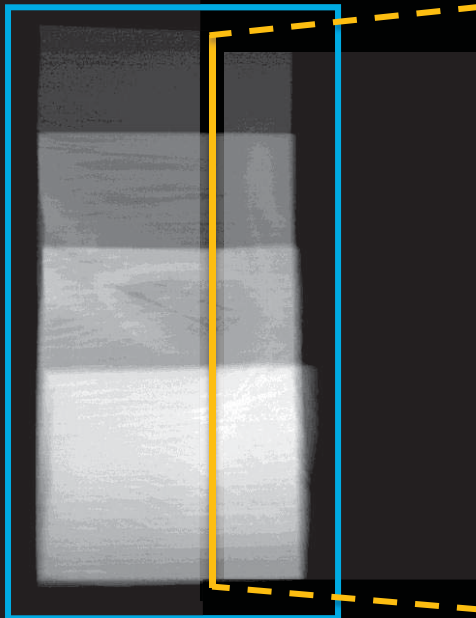
Poplar wood



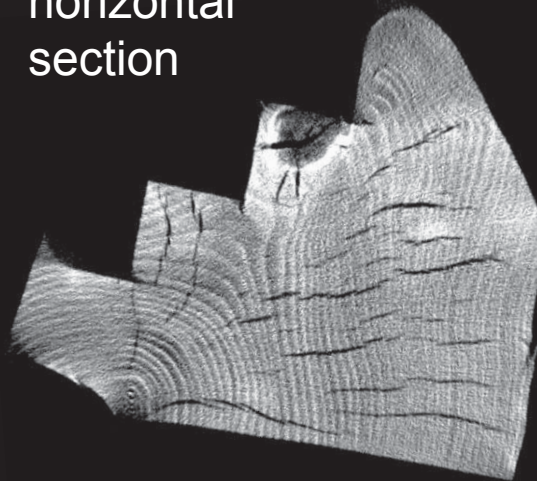
Oak wood



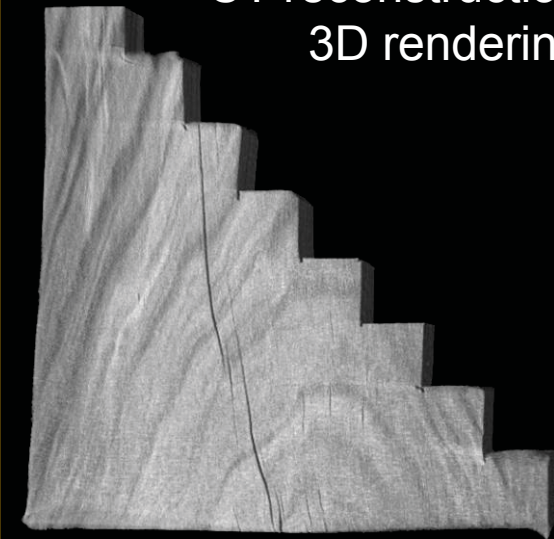
Radiograph



CT reconstruction:
horizontal section



CT reconstruction
3D rendering



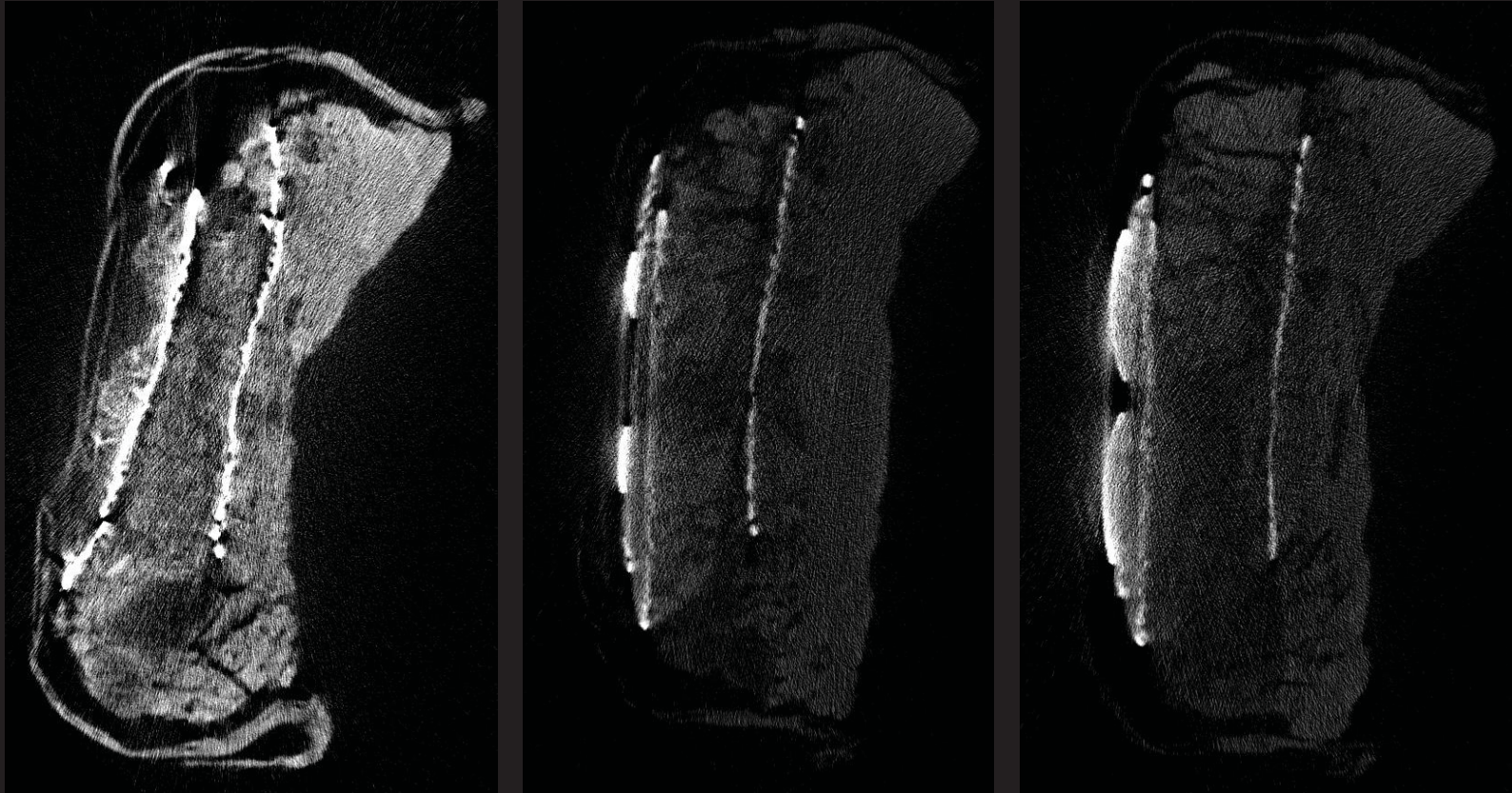
Earth block with hidden objects

From an archaeological excavation near L'Aquila (Italy)

Soprintendenza per i Beni Archeologici dell'Abruzzo

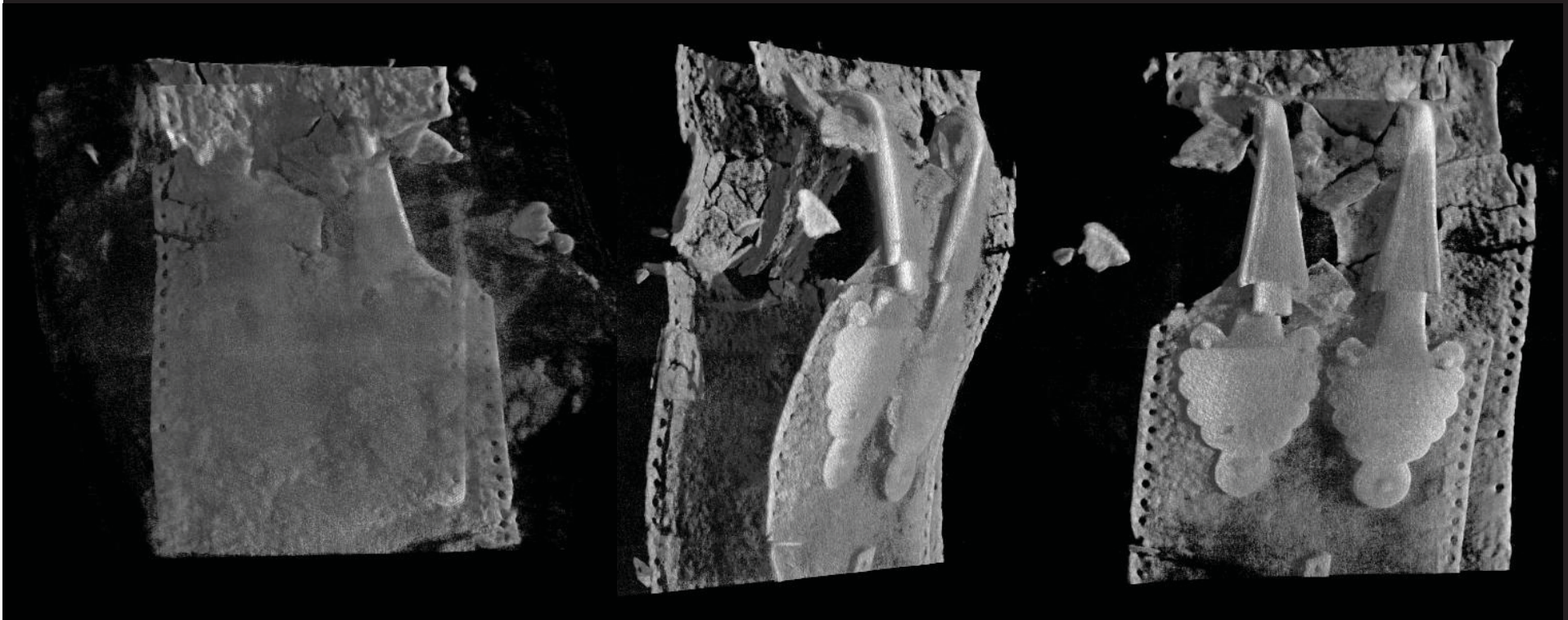


Earth block with hidden objects



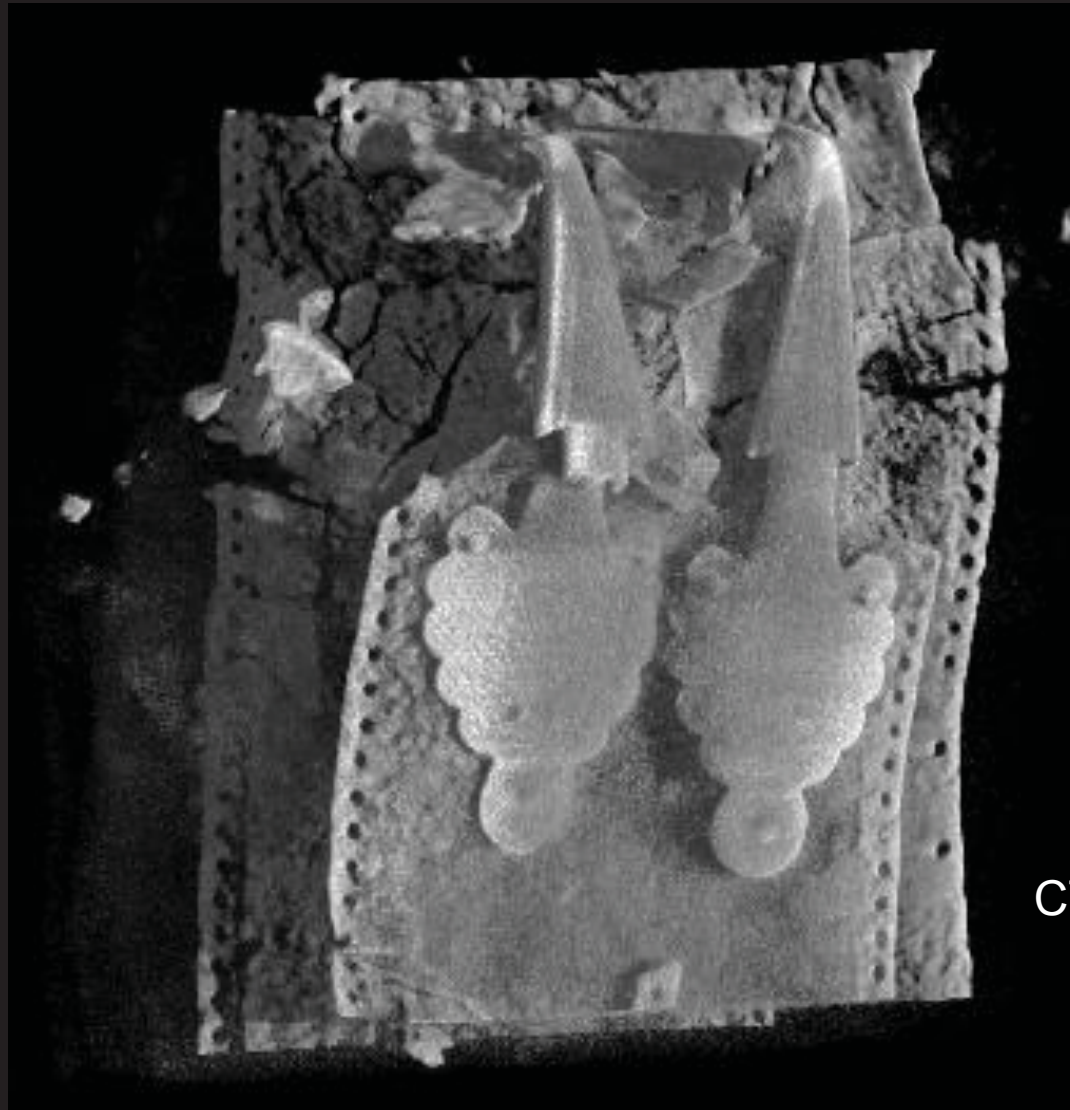
CT reconstruction: horizontal sections

Earth block with hidden objects



CT reconstruction: 3D rendering

Earth block with hidden objects



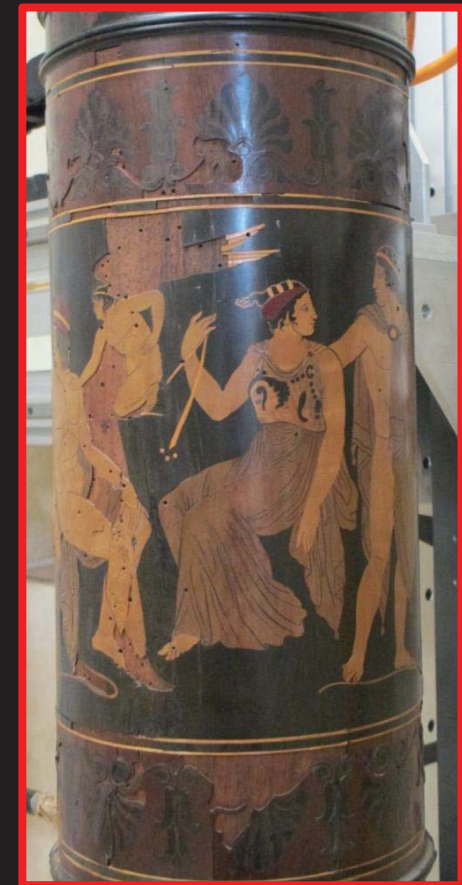
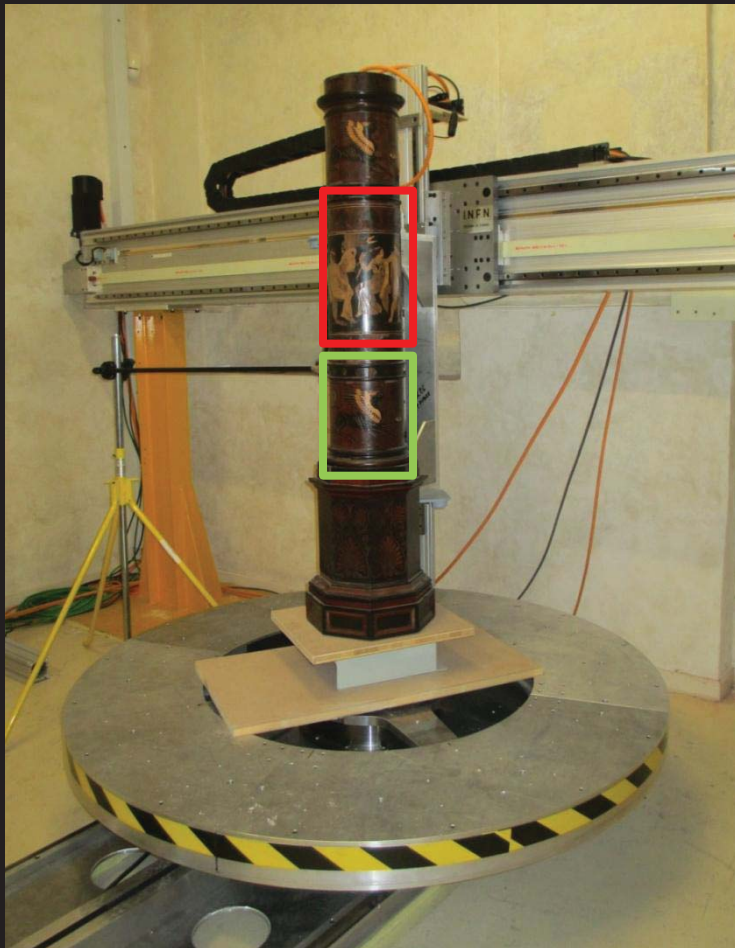
CT reconstruction:
3D rendering

Wooden decorative column

From the "Etruscan Room", Racconigi Castle (CN) – Italy

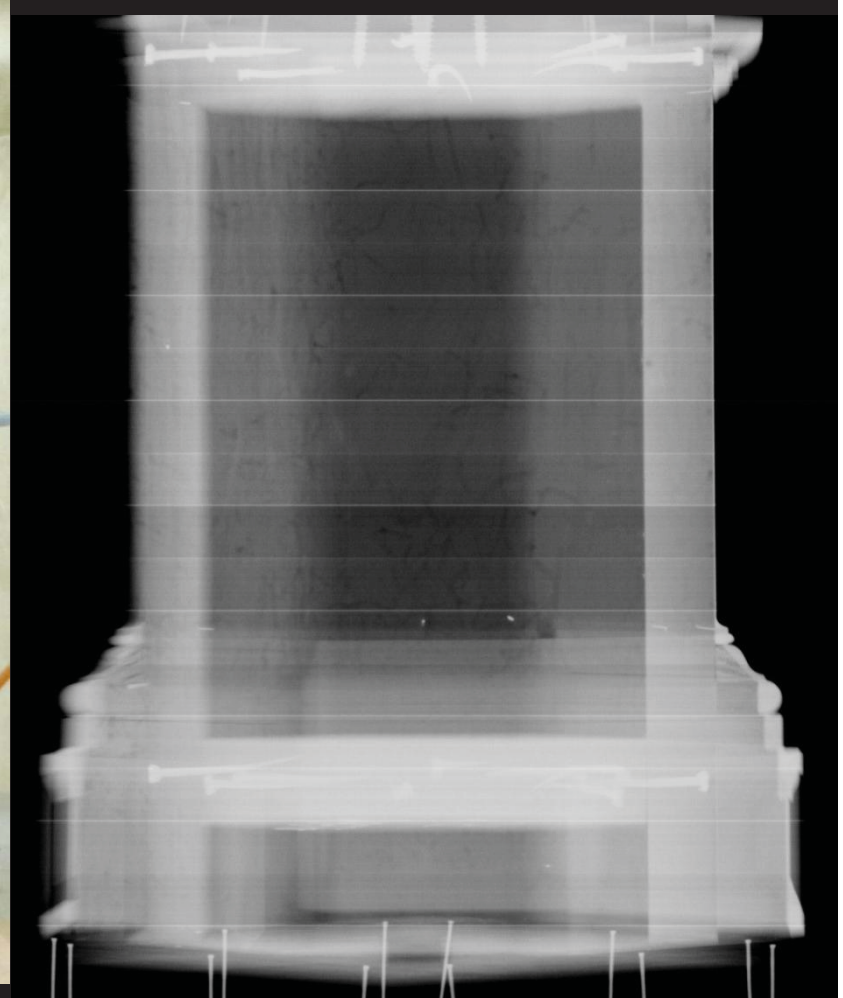
Wooden column decorated with wooden inlays (XIX century)

Dimensions: 143 cm high; diameter: 35 cm



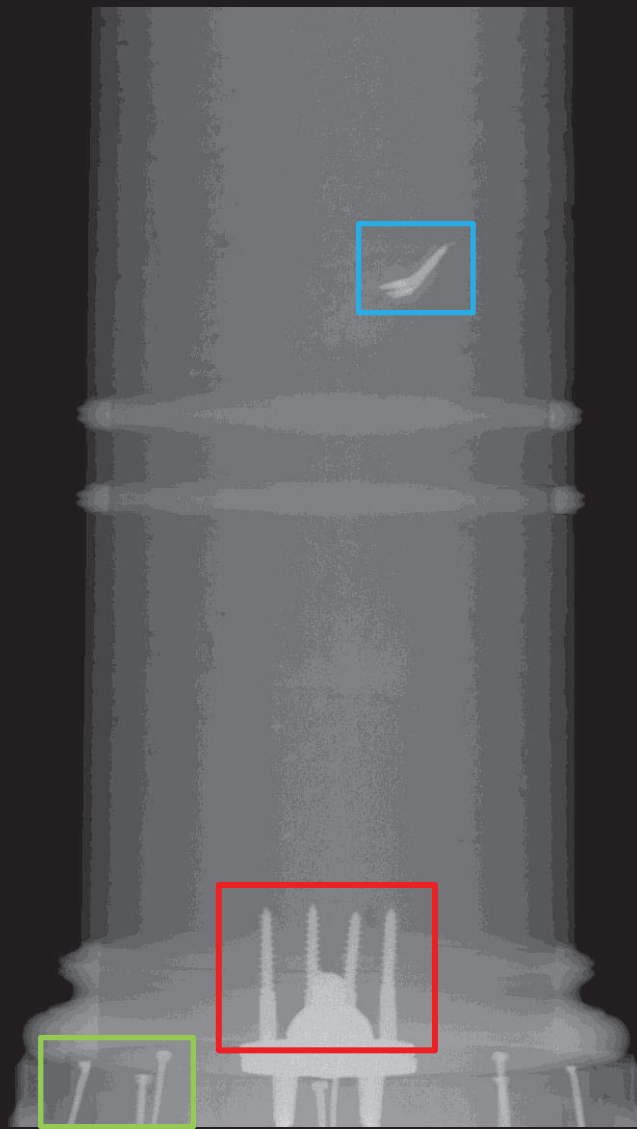
Computed
tomography

Wooden decorative column

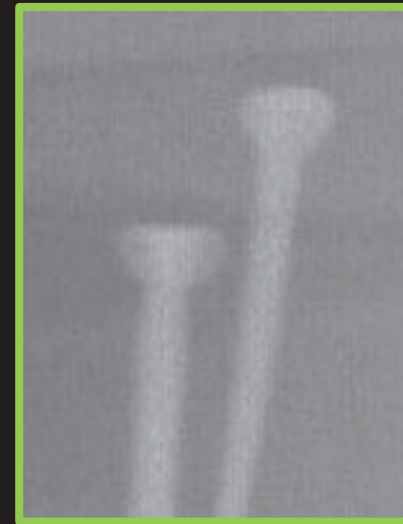


The plinth is empty

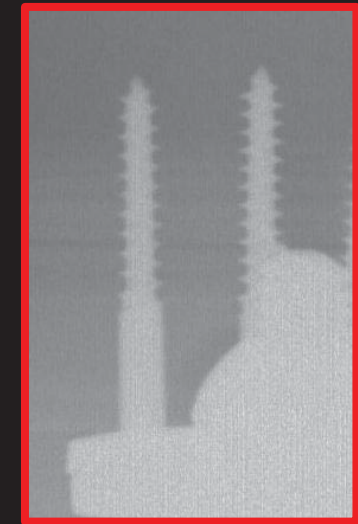
Wooden decorative column



A nail in the main
body of the column
(not visible from
outside)



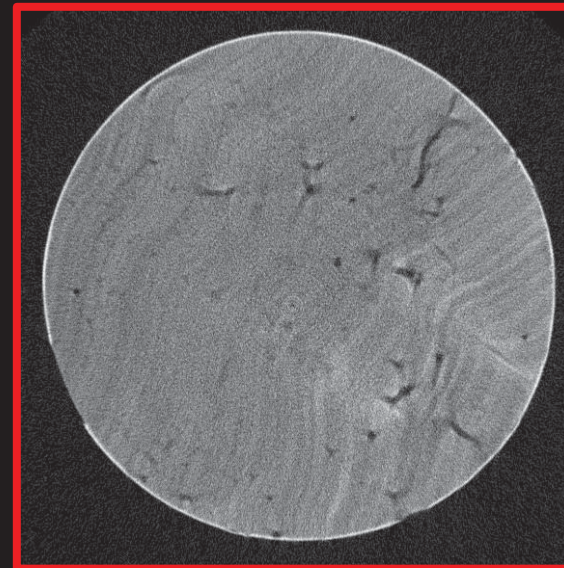
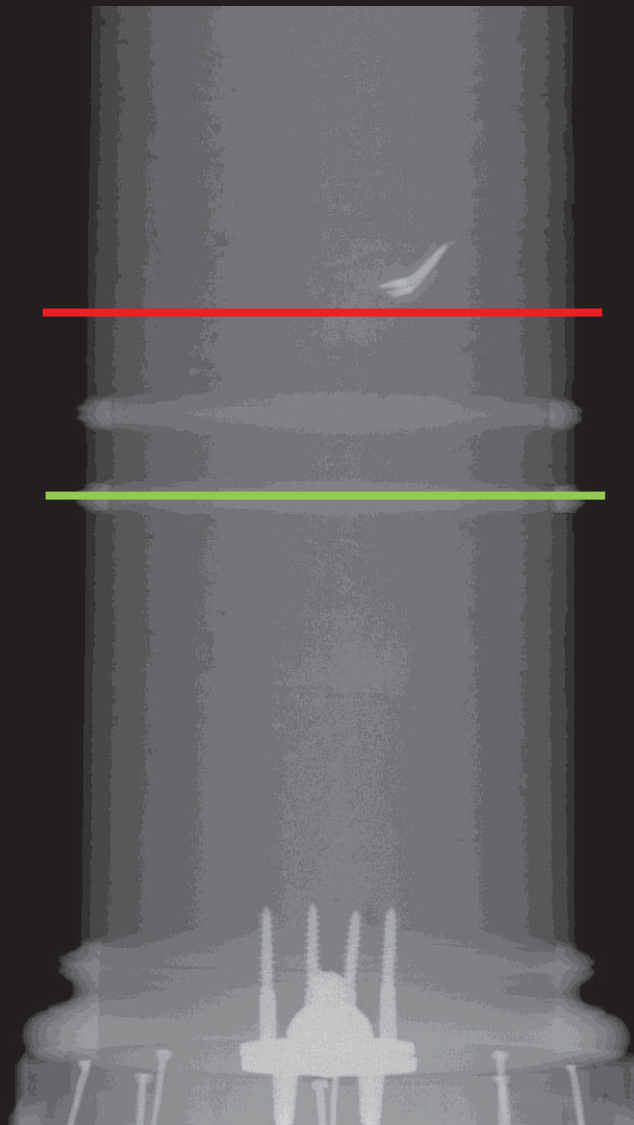
Original
nails



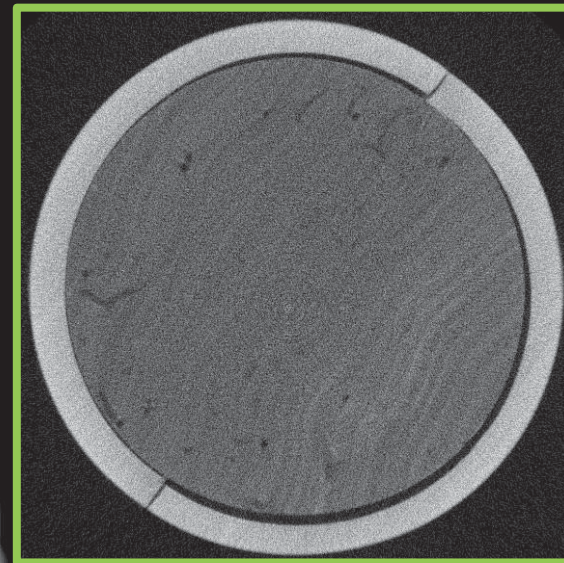
Modern
screws

Computed
tomography

Wooden decorative column



Holes of
xylo-
phagous
insects



Decorative
ring
divided in
two part
and made
in a
different
kind of
wood

“Doppio Corpo” by Pietro Piffetti



- *Pietro Piffetti: one of the most famous European cabinetmakers of XVIII century (Savoy court)*
- *“Doppio corpo”: part of the collections of Quirinale Palace in Rome*
- *Made of exotic woods, polychrome ivories, nacre, tortoiseshell*
- *Dimensions: 312 × 128 × 62 cm³*

Why a tomography?

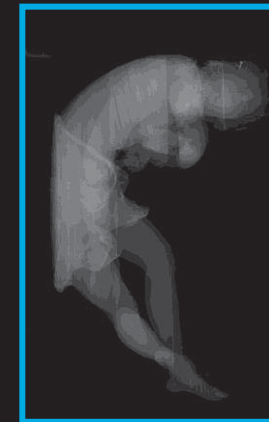
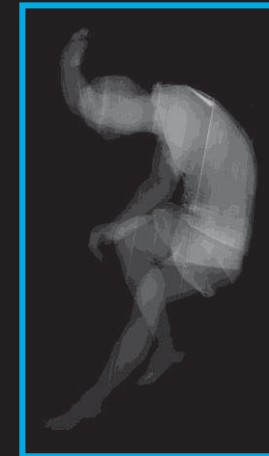
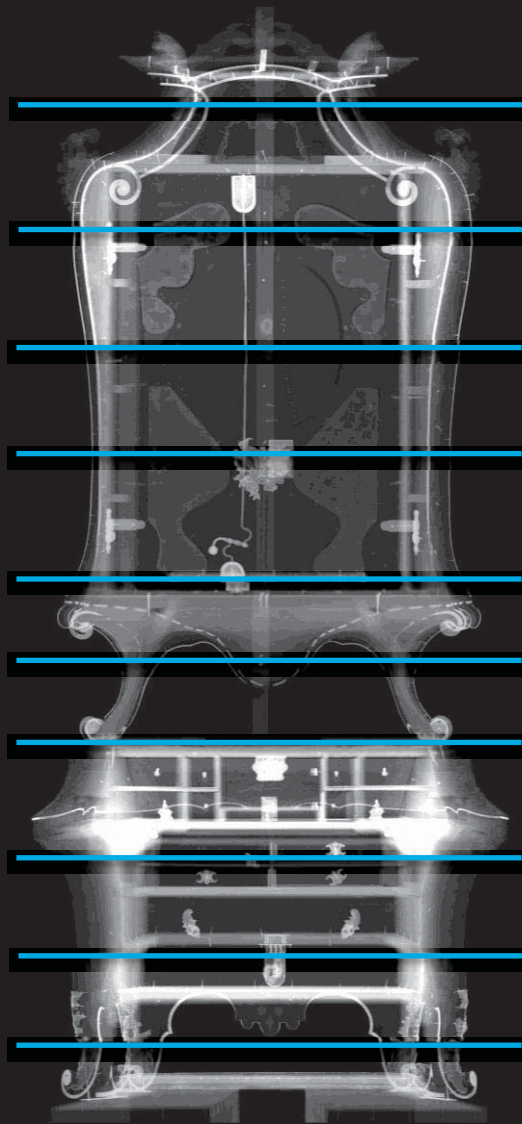
- Building technique
- Conservative conditions
- Previous interventions

“Doppio Corpo” by Pietro Piffetti



- Size: 129 x 59 x 312 cm³
- Horizontal sections: 13
- Radiographs/sections: 720
- Total radiographs: 9360
- Resolution: 10500x2560 pixel²
- Pixel size: 200 μm
- Scanned area: 2.1 x 0.5 m²
- Output: 12 bit
- Image size: 51,3 MB
- Disk space: 437 GB
- Mean time for a section: 10 hours
- Total time: 5,6 days

“Doppio Corpo” by Pietro Piffetti

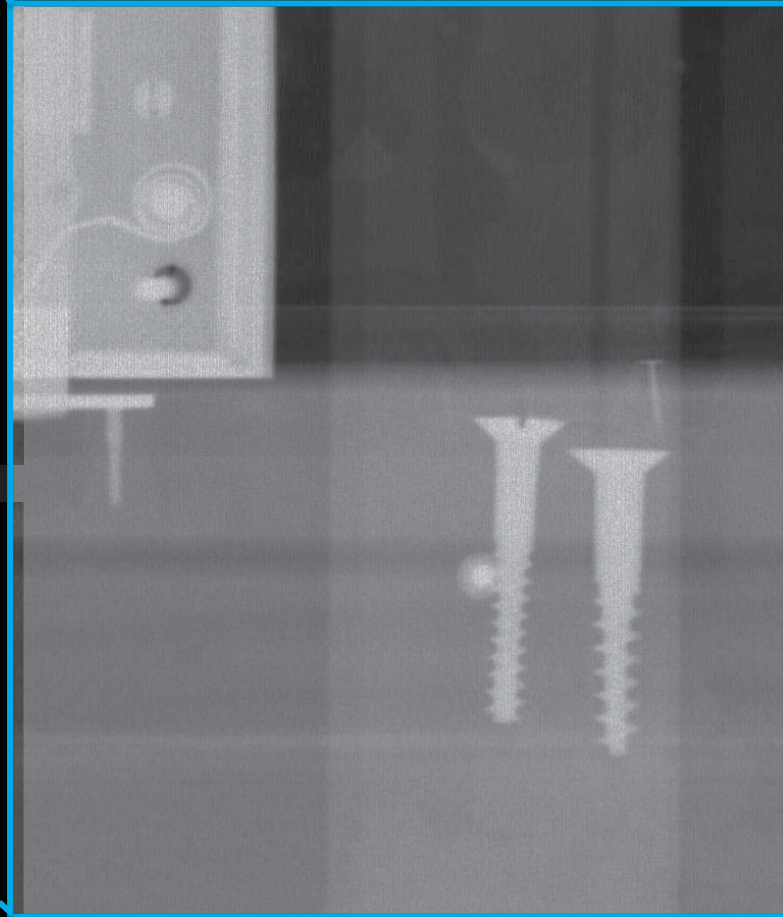


Radiographs of the
13 horizontal sections

“Doppio Corpo” by Pietro Piffetti

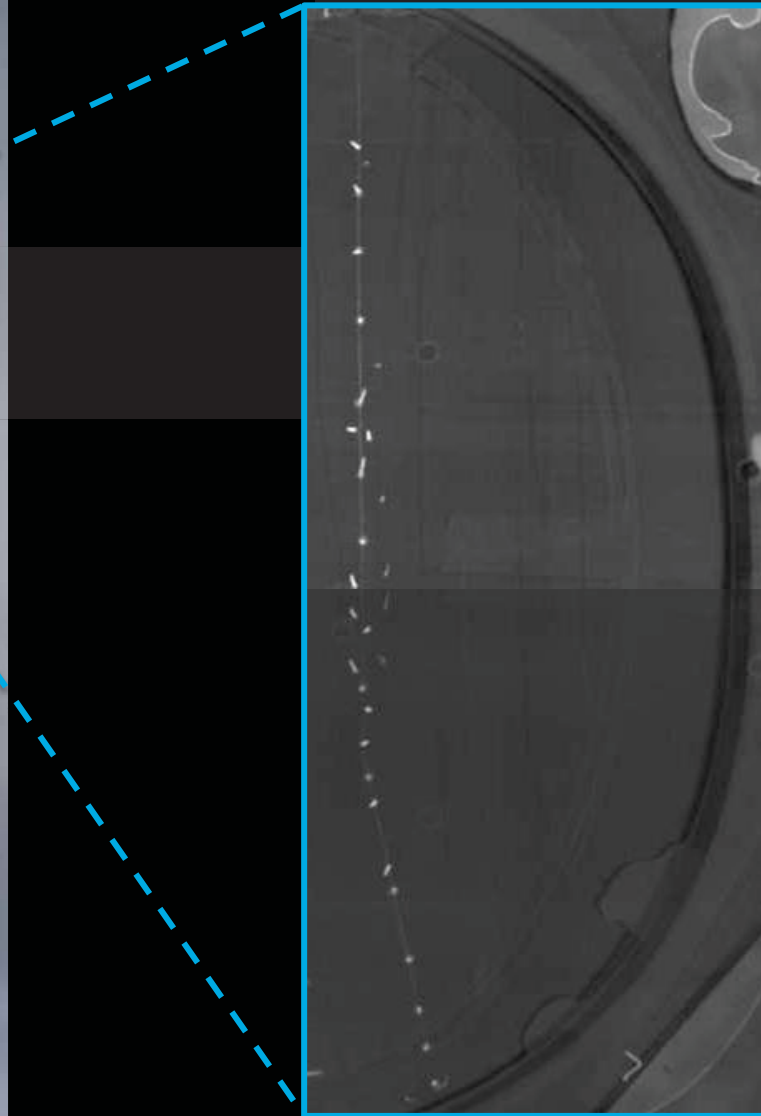


Previous interventions



Radiograph:
screws
are different
and more
recent than
the ones
employed by
Pietro Piffetti
in other
artworks

“Doppio Corpo” by Pietro Piffetti



Previous interventions

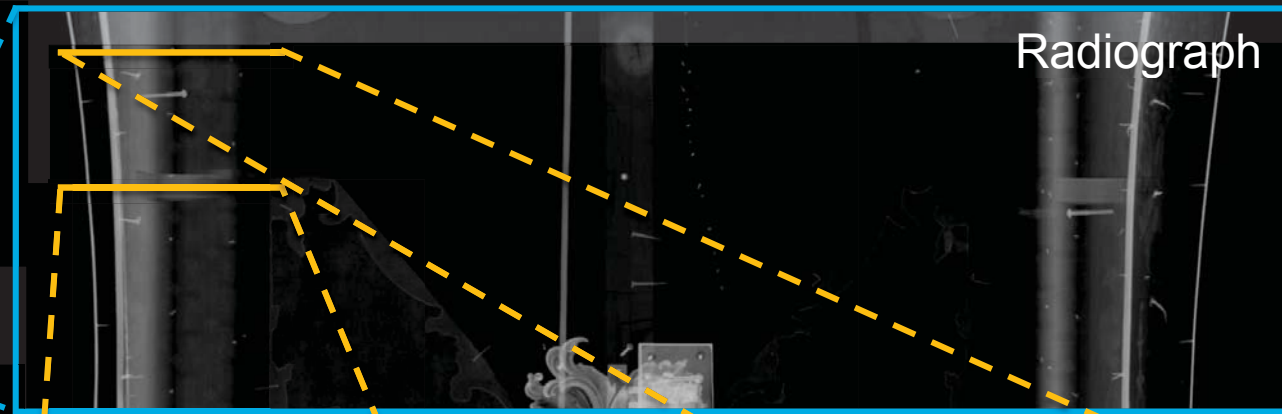
Radiograph:

*row of small nails
(not visible either
from the outside or
from the inside) to
repair a longitudinal
fractures of the
wood behind the
ivory plate in the
door, to fix a crevice*

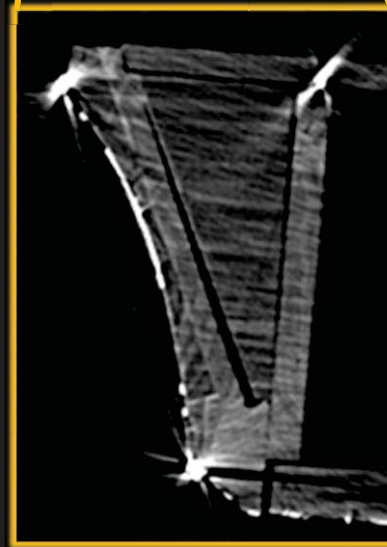
“Doppio Corpo” by Pietro Piffetti



Building technique



Radiograph



CT
reconstruction:
horizontal section

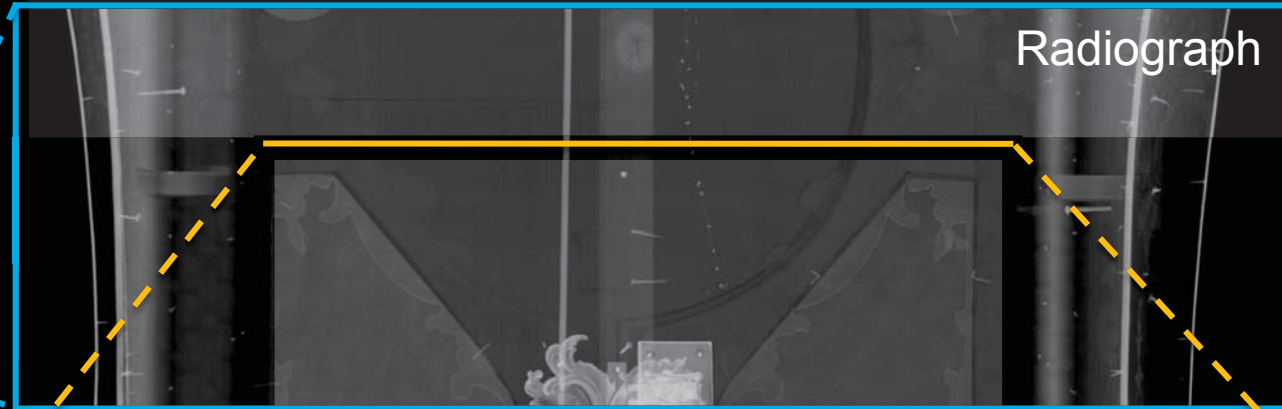
*three triangular
spacers in the
external side*



“Doppio Corpo” by Pietro Piffetti



Building technique



Radiograph

CT reconstruction: horizontal section



Layer 1: ivory veneer (half cm thick)

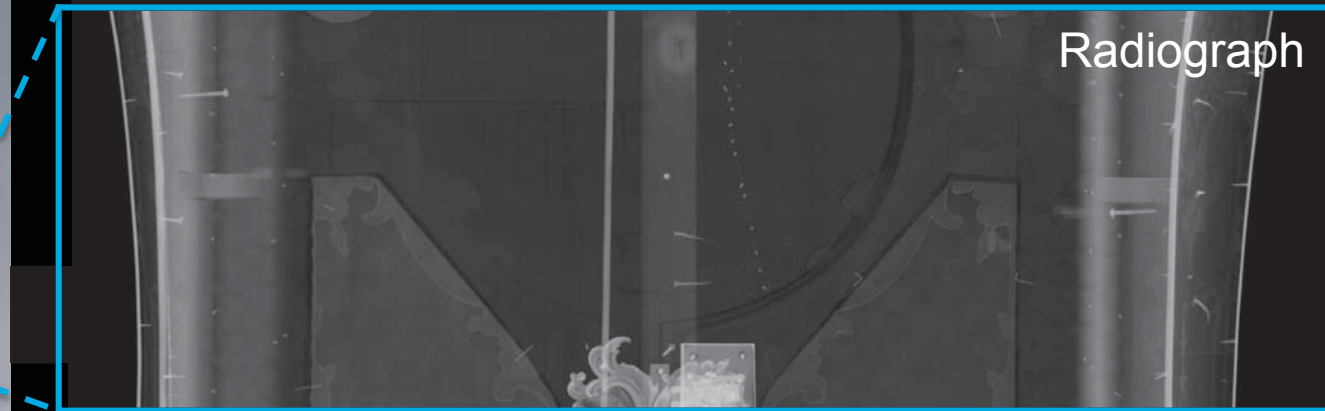
Layer 2: thin wooden layer (one cm thick)

Layer 3: wooden support

“Doppio Corpo” by Pietro Piffetti

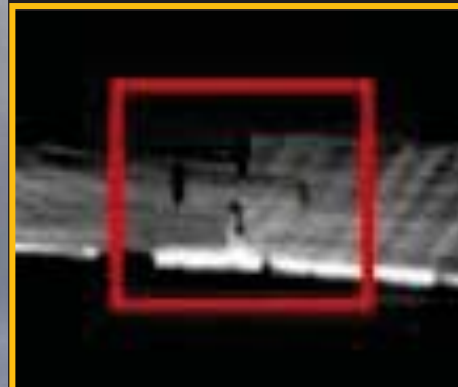


Building technique

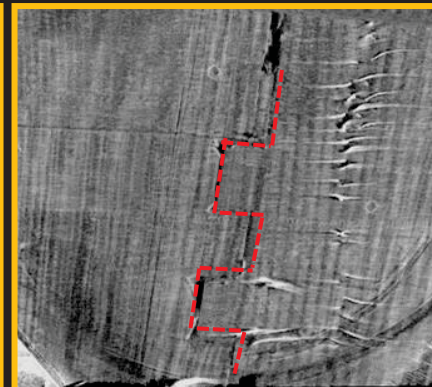


Radiograph

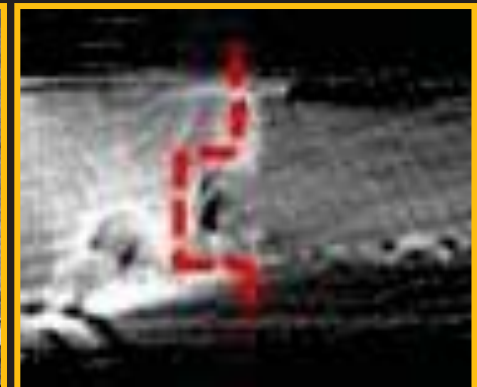
CT reconstruction:
different kinds of joints



tonguings



cogs



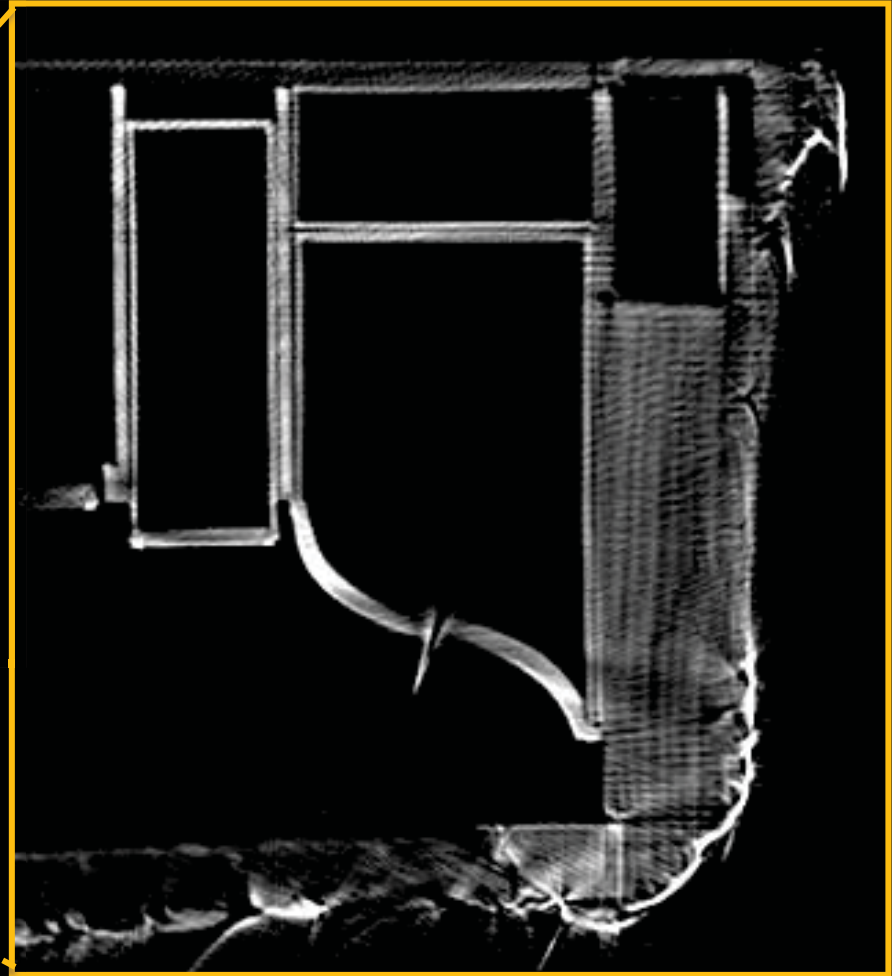
cog and groove

“Doppio Corpo” by Pietro Piffetti

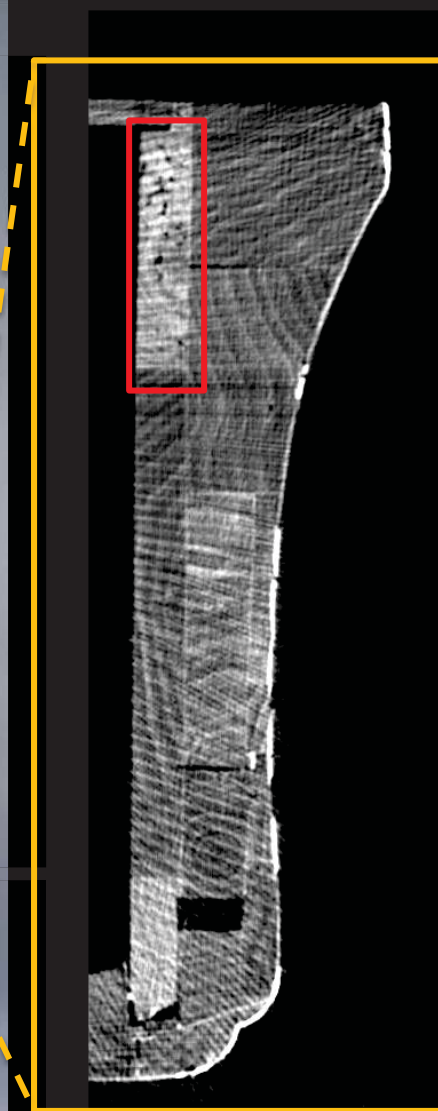


Building technique

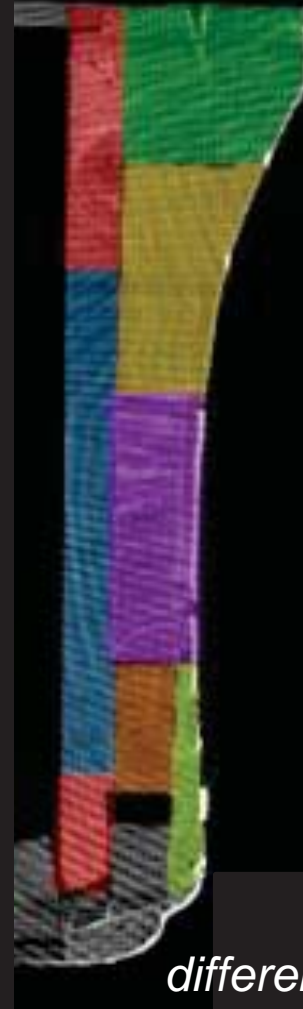
CT reconstruction:
horizontal section
*secret drawers and
openings*



“Doppio Corpo” by Pietro Piffetti



CT reconstruction: horizontal section



Building technique

*cavity and brighter blocks
(probably walnut wood)*

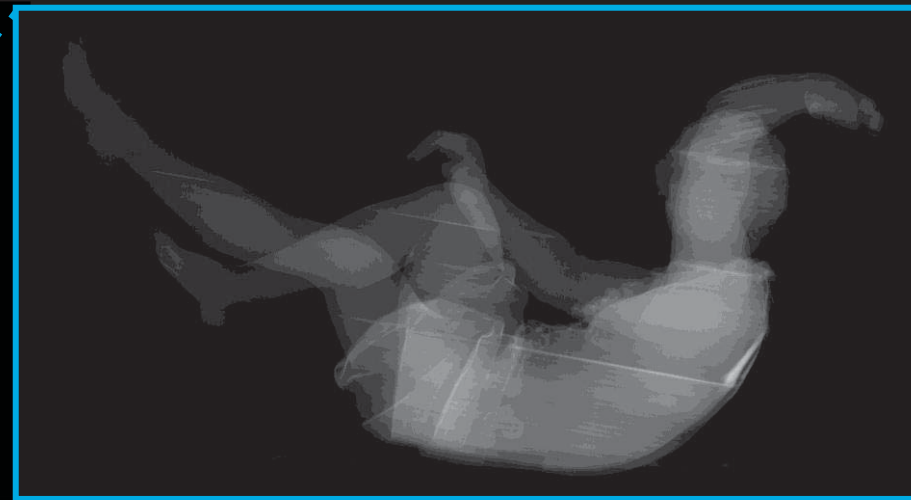
Conservative conditions

*holes of xylophagous
insects*

different wooden blocks highlighted

Computed
tomography

“Doppio Corpo” by Pietro Piffetti



Radiograph

**Building
technique**

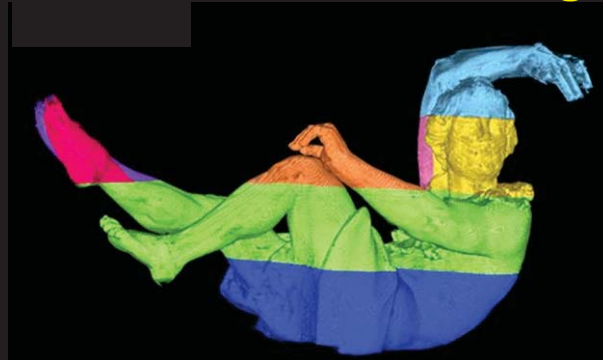
CT
reconstruction:
3D rendering

*composed by
many parts
pasted
together*

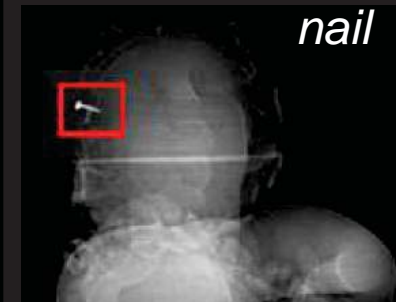
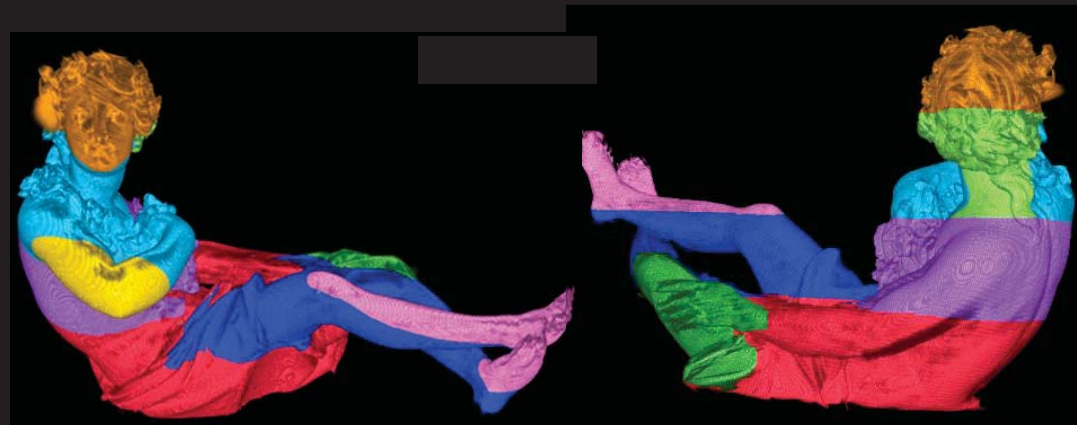


“Doppio Corpo” by Pietro Piffetti

Building technique

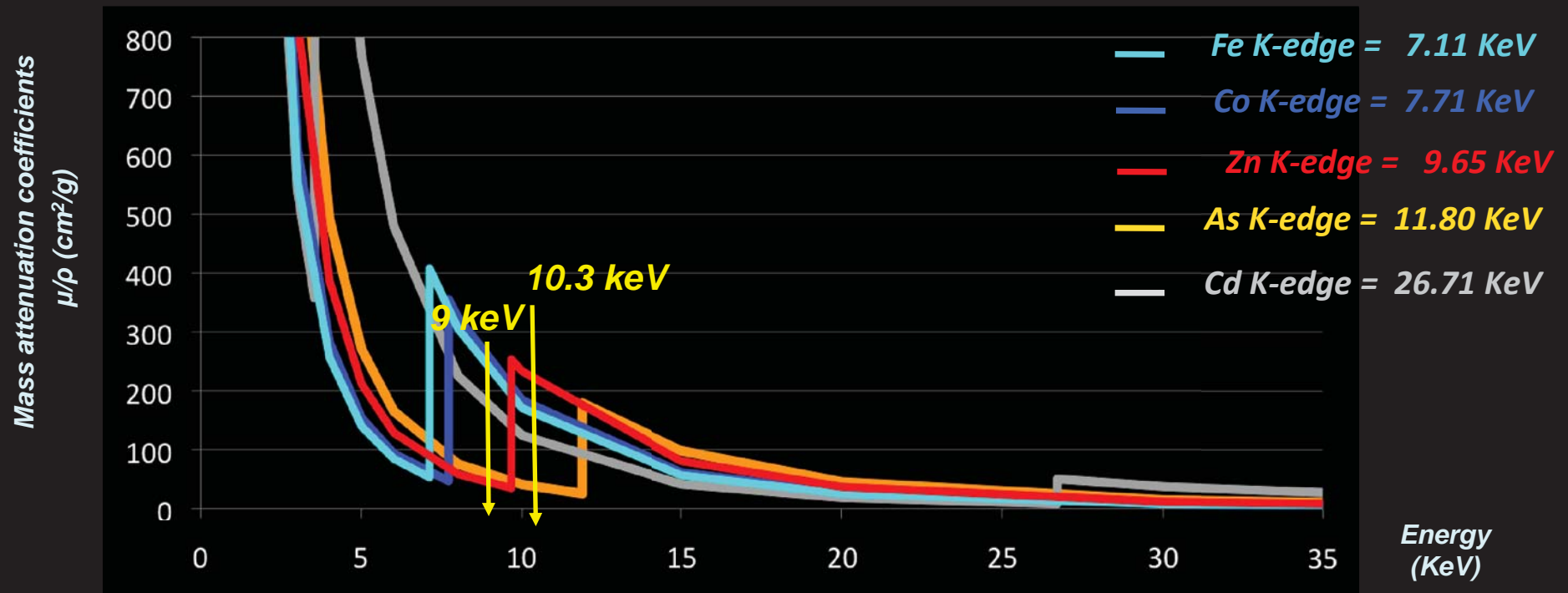


CT reconstruction: 3D rendering
different wooden blocks highlighted

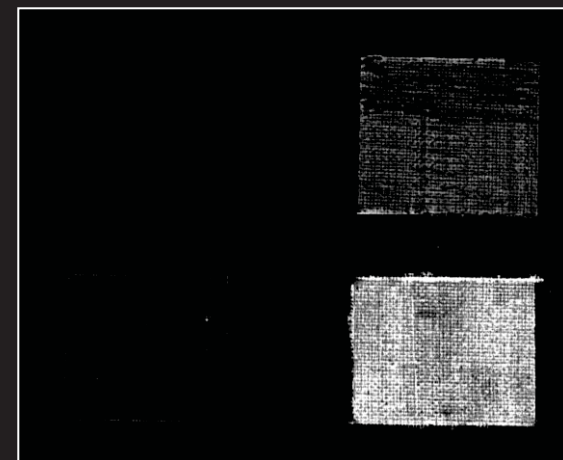
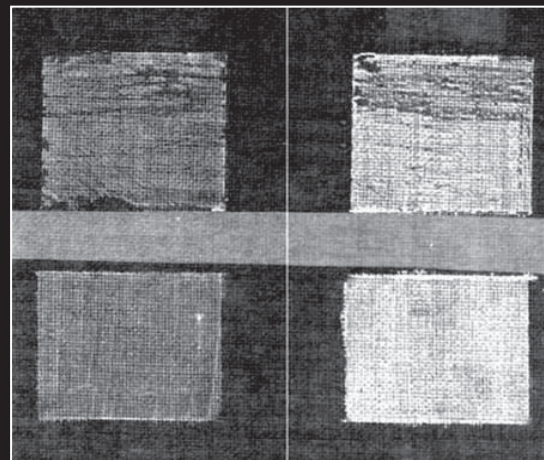
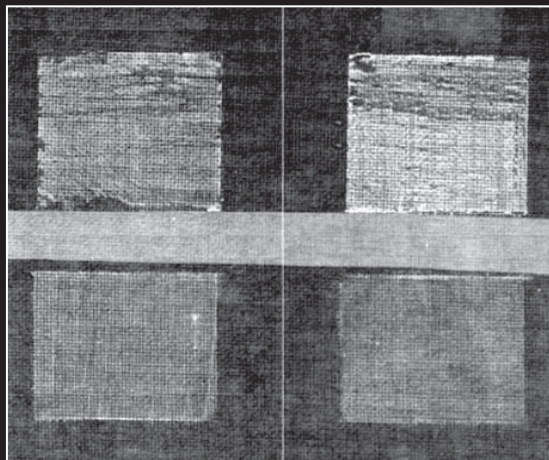
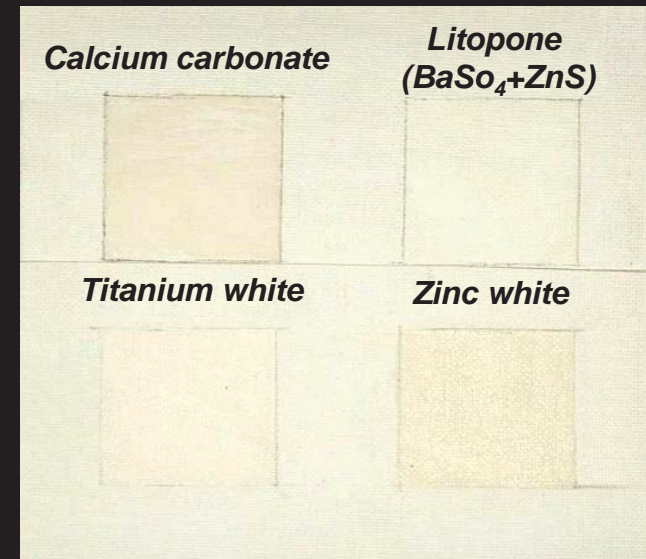
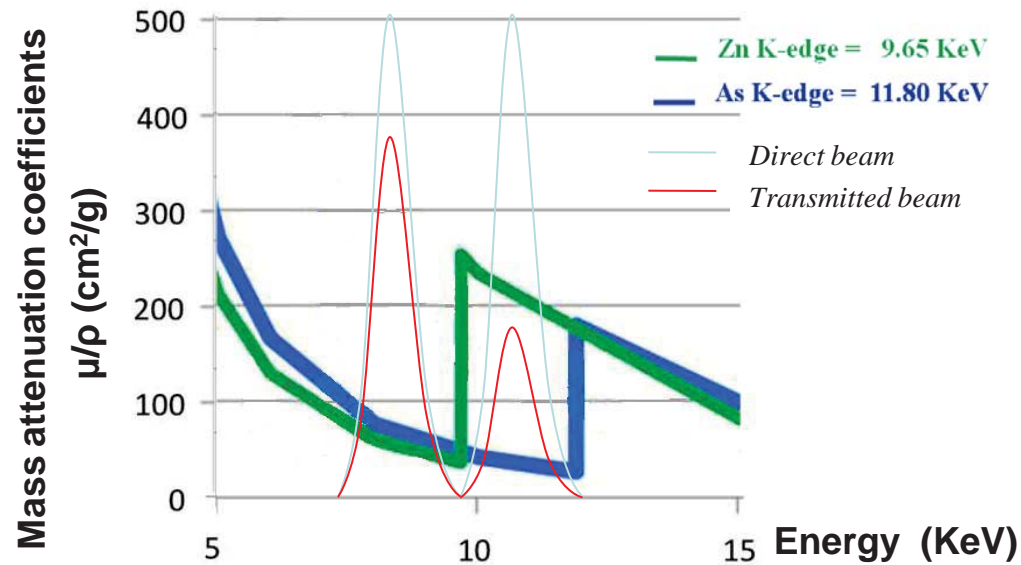


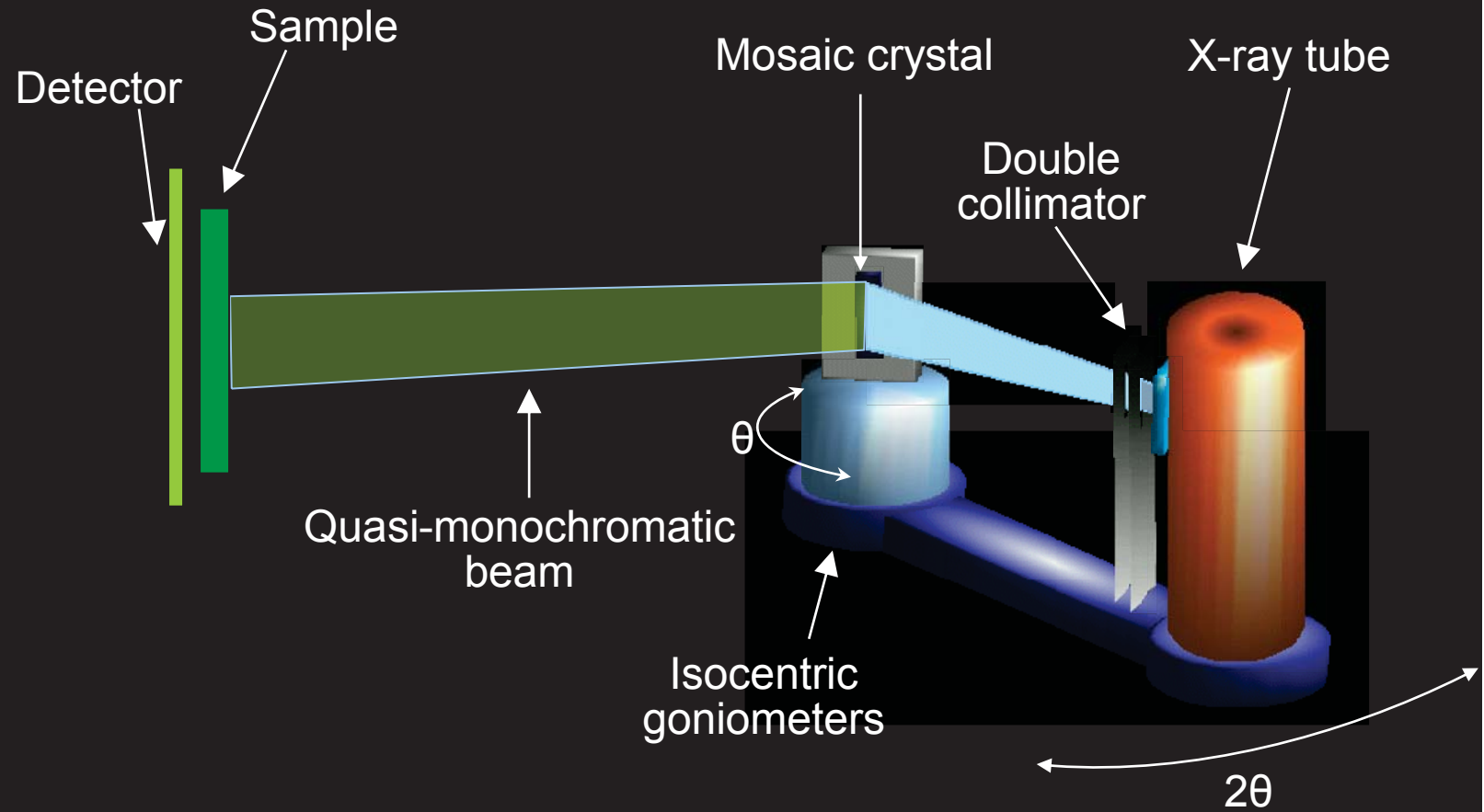
Description of the method

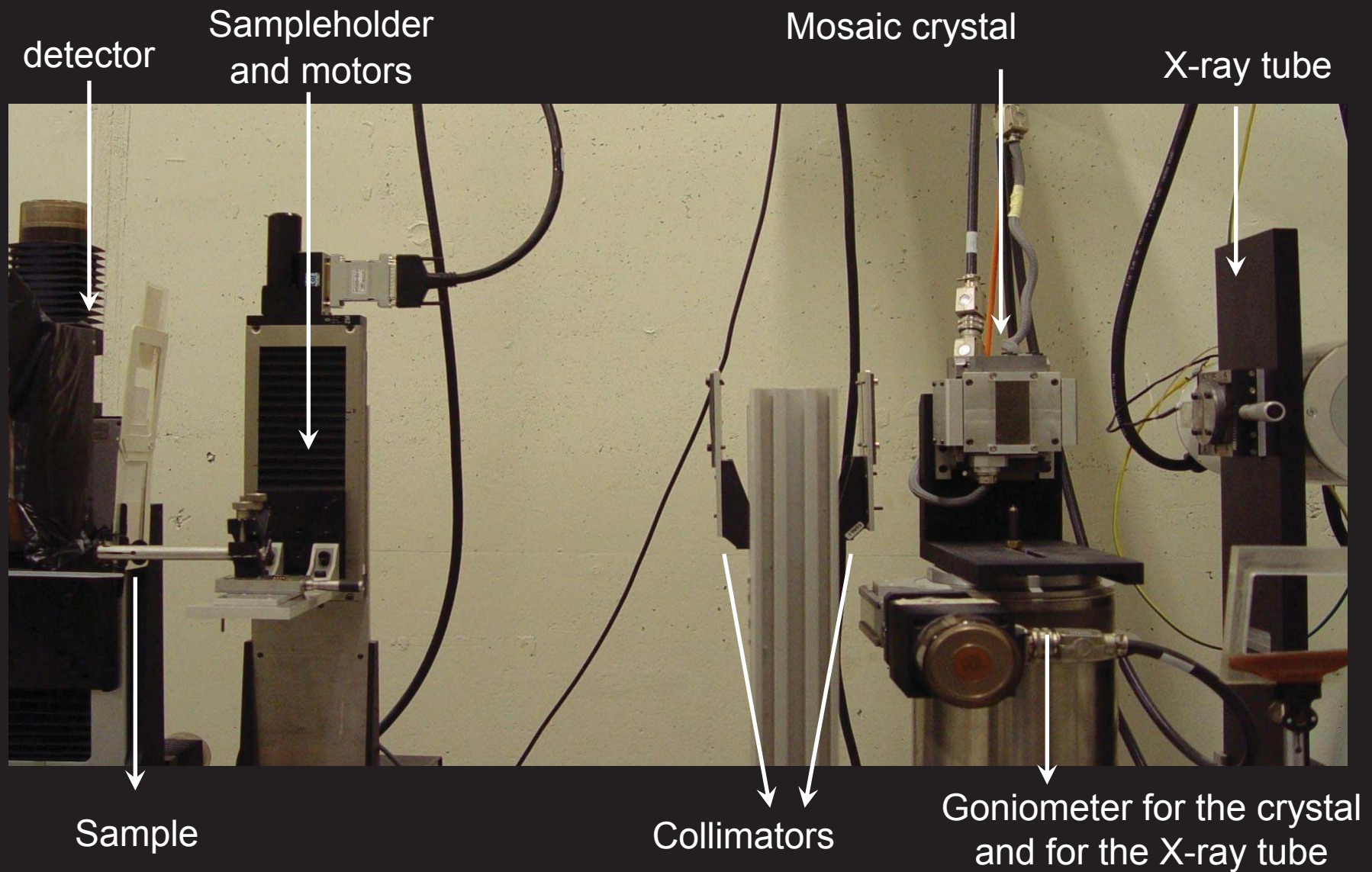
Takes advantage of the sharp rise of X-ray absorption coefficient of the investigated element



Two monochromatic images, with energy bracketing K-edge, are acquired.
With an algorithm processing an elemental mapping is obtained.







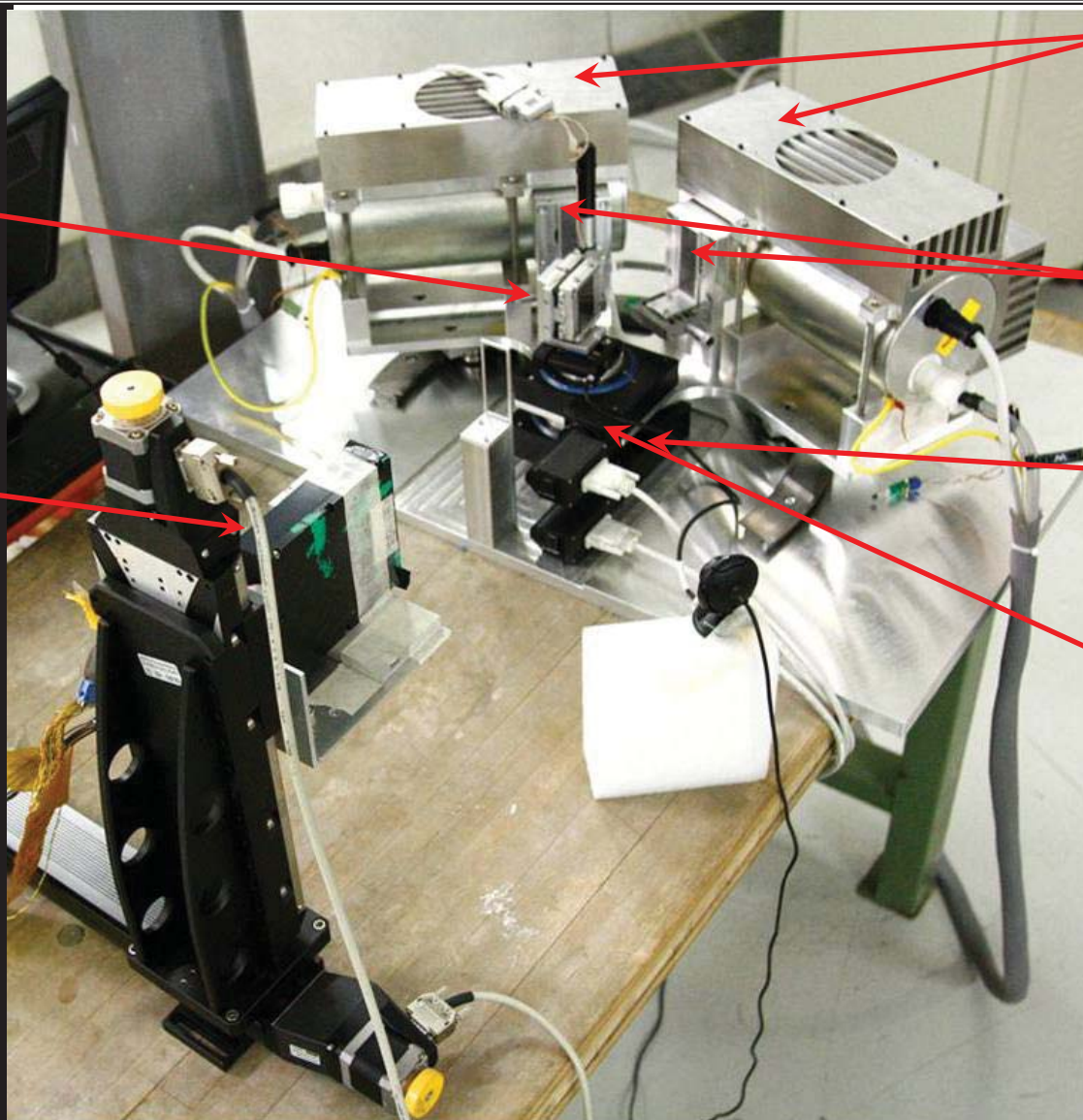
Experimental setup

Mosaic crystal
(graphite)

SSD
detector



Amptek
Si-PIN XR-
100CR

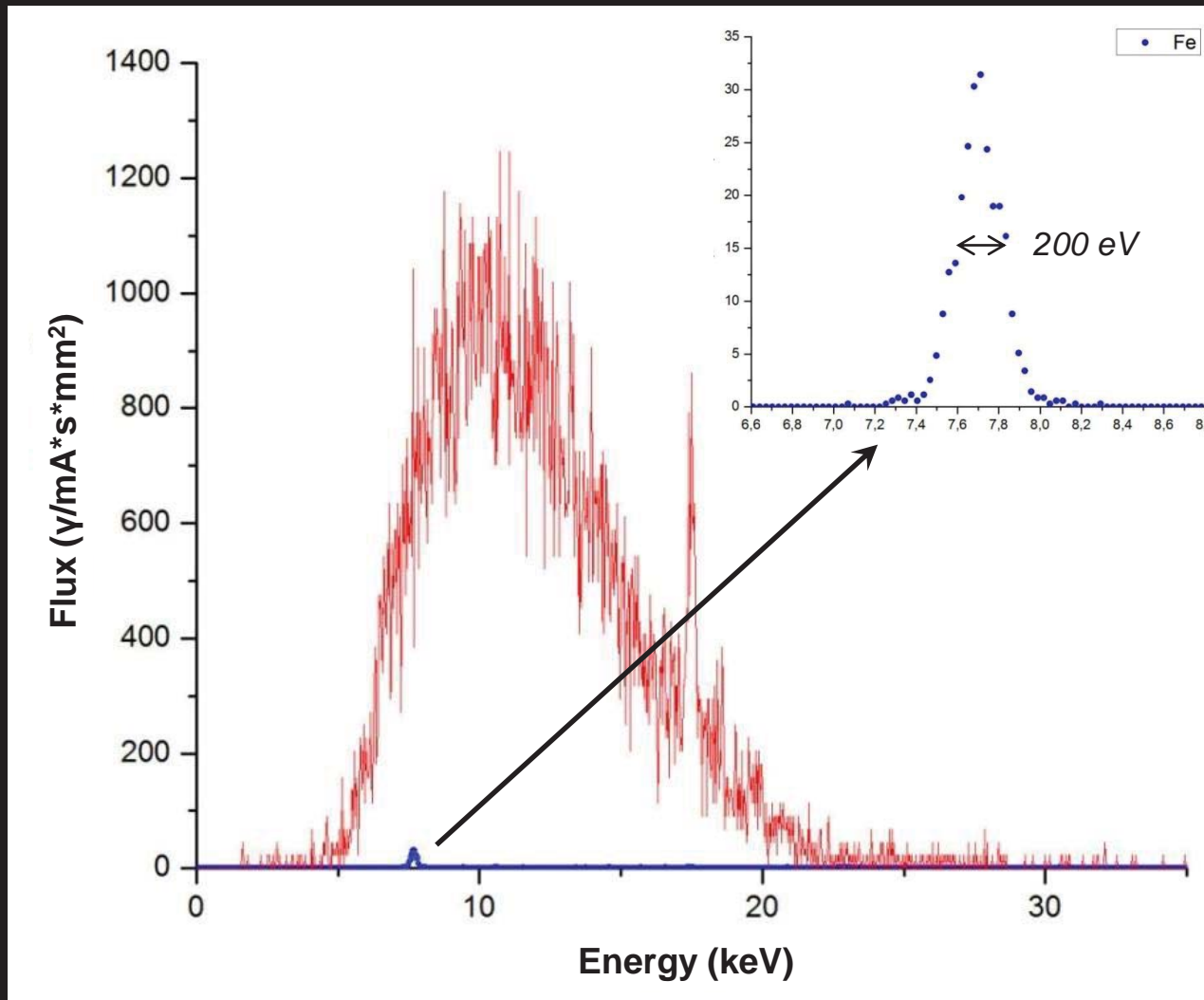


X-ray tubes
Metaltronica
(Mo and W)

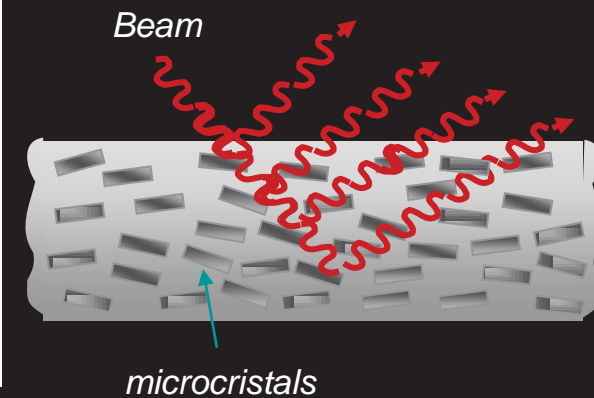
Collimators

Goniometer for
the X-ray tube

Goniometer for
the crystal



Grafite $d = 3.365 \text{ \AA}$



Test on canvas #1

Azurite ($2\text{CuCO}_3 \cdot \text{Cu}(\text{OH})_2$)

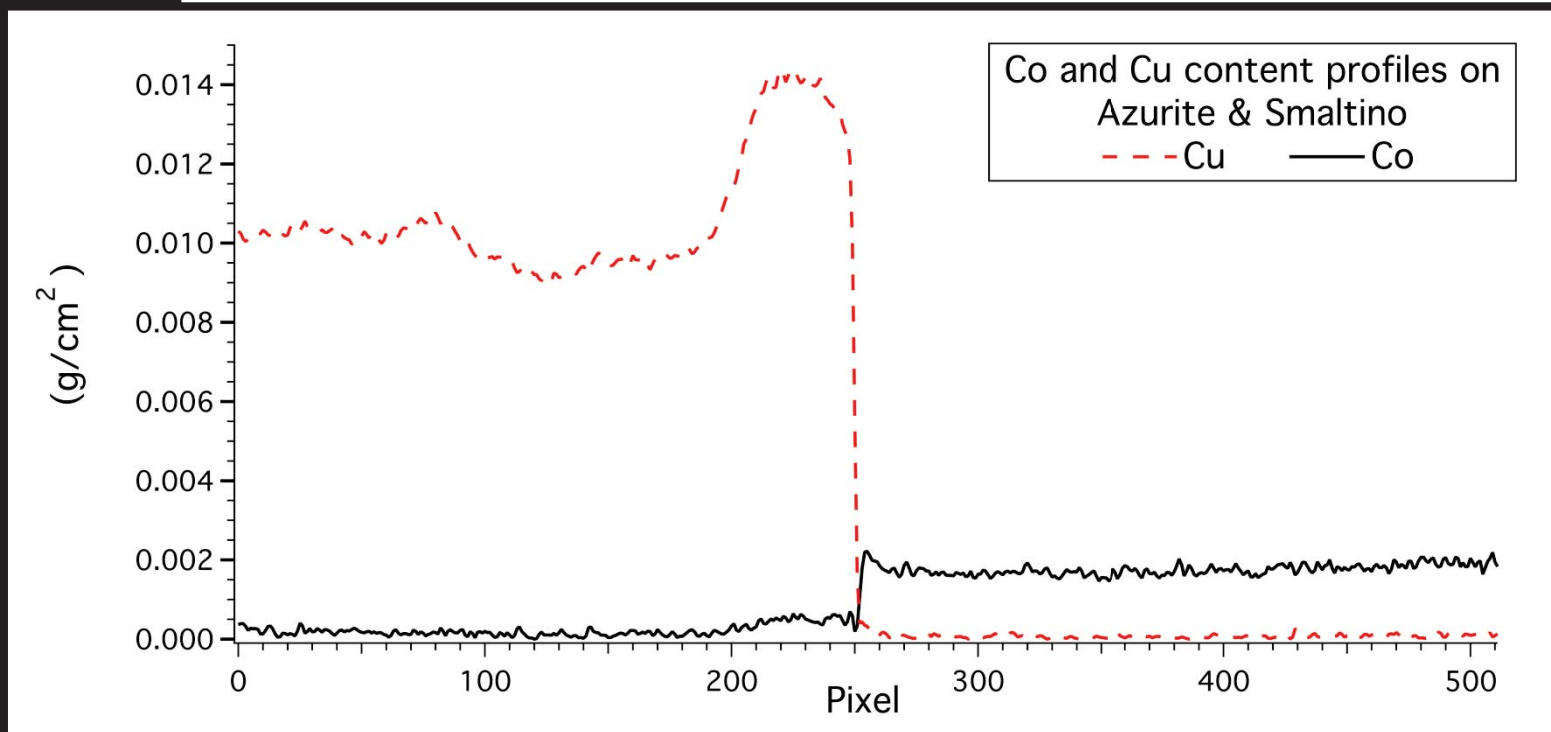
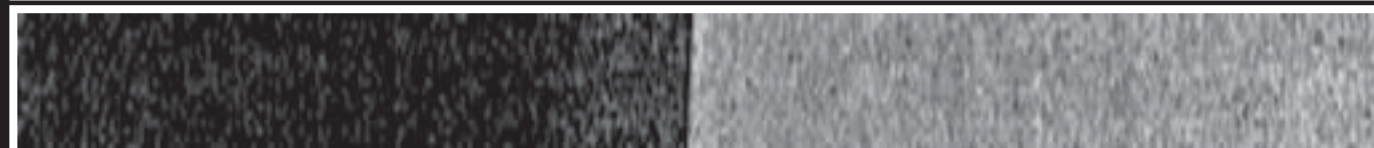
Smaltino

(potassium glass
containing cobalt)

Cu imaging
K-edge: 8.97 keV



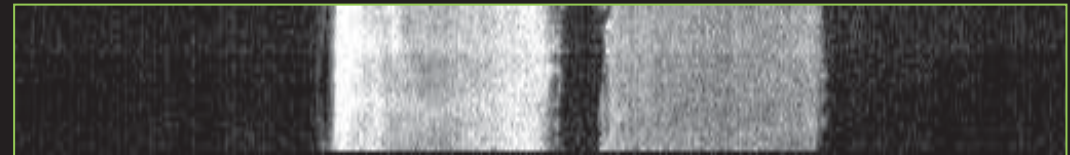
Co imaging
K-edge: 7.7 keV



Single **Cadmium Red** (CdS) pigment layer (diagonal)
on a double (on the left) and single (on the right)
Naples Yellow ($\text{Pb}_2\text{Sb}_2\text{O}_7$) layers pigments (vertical)



Sb imaging (K-edge: 30.49 keV)



Cd imaging (K-edge: 26.71 keV)



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Thanks for your attention!