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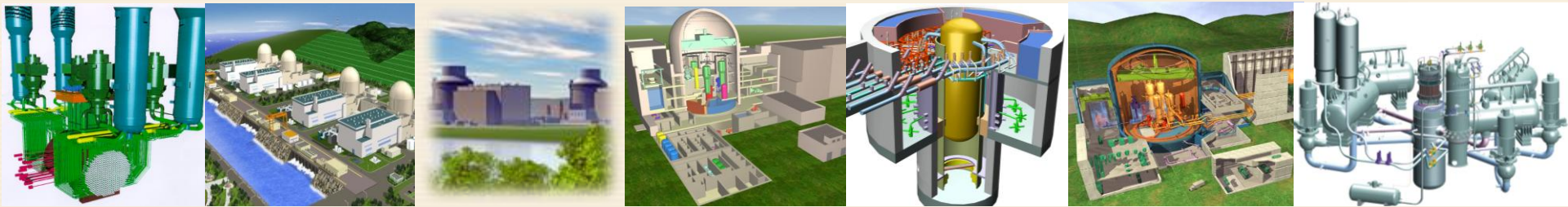
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Joint ICTP-IAEA School on Nuclear Energy Management

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Lecture Notes

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IAEA, Vienna, Austria



Advanced Nuclear Reactor Designs and Technologies for Near Term Deployment

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Technical Lead: GCR Technology Development

Nuclear Power Technology Development Section

Division of Nuclear Power, Department of Nuclear Energy



IAEA

International Atomic Energy Agency

Outline






- Near Term Deployable Reactor Designs
- Current Newcomer Countries Plans
- Near Term Deployment Issues
- Global Trends in Advanced Reactor Designs
- OPERATING FUNDAMENTALS (BWR, PWR and PHWR)
- MAIN TECHNICAL FEATURES of ADVANCED REACTORS for NEAR TERM DEPLOYMENT
- Identified Issues from the Fukushima Daiichi Nuclear Accident
- Safety and Technical Improvements in Operating Reactors
- What's New in Global SMR Development Activities?
- IAEA Responses to Global Trends
- Summary and Conclusions

For inquiries on Advanced Reactors:




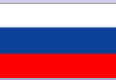
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Near Term Deployable Reactor Designs

Country –Designer	Reactor Identification	Type	Power, MW(e)	Status
 CANADA				
Candu Energy Inc.	EC6 & ACR-1000	PHWR	740 & 1000	Detailed design
 CHINA				
CNNC	ACP-1000	PWR	1000	Detailed design
CGNPC	ACPR-1000	PWR	1150	Detailed design
CNNC	CNP-300	PWR	375	In operation & under construction
 FRANCE				
AREVA	EPR	PWR	1600	Under construction
 FRANCE-JAPAN				
ATMEA	ATMEA1	PWR	1100	Detailed design
 INDIA				
NPCIL	PHWR-220, PHWR-540 & -700	PHWR	220, 540, and 700	In operation & under construction
IGCAR	PFBR-500	SFR	500	In commissioning - Prototype

Near Term Deployable Reactor Designs

Country –Designer	Reactor Identification	Type	Power, MW(e)	Status
 JAPAN-USA				
Hitachi-GE, Toshiba-Westinghouse	ABWR	BWR	1350 – 1550	In operation & under construction
Mitsubishi Heavy Industries, Ltd. 	APWR	PWR	1400 – 1700	Detailed design
 REPUBLIC of KOREA				
KHNP	OPR-1000	PWR	1000	In operation & under construction
KHNP	APR-1400	PWR	1400	Under construction
KAERI	SMART	Integral PWR	100	Certified design
 RUSSIAN FEDERATION				
OKB Gidropress	VVER-1000	PWR	1000	In operation
OKB Gidropress	VVER-1200	PWR	1200	Under construction
OKBM Afrikantov	KLT-40s	Floating PWR	35	Under construction

Near Term Deployable Reactor Designs

Country –Designer	Reactor Identification	Type	Power, MW(e)	Status
 RUSSIAN FEDERATION				
AKME Engineering	SVBR-100	LBFR	100	Detailed design
 UNITED STATES of AMERICA				
GE Hitachi	ESBWR	BWR	1550	Detailed design
Toshiba – Westinghouse	AP1000	PWR	1000	Under construction
 ARGENTINA				
CNEA	CAREM-25	Integral PWR	27	Prototype under construction

Current Newcomer Countries Plan

Country	Grid Capacity in GWe	Current Deployment Plan
Bangladesh	5.8	2 x 1000 MWe PWRs in Rooppur in 2018
Vietnam	15.19	4 x 1000 MWe PWRs in Ninh Thuan #1 by 2020 4 x 1000 MWe PWRs in Ninh Thuan #2 by 2025
Jordan	2.6	2 x 1000 - 1100 MWe PWR
UAE	23.25	4 x 1400 MWe PWR in Braka by 2018
Belarus	8.03	2 x 1200 MWe PWR in Ostrovets by 2018
Turkey	44.76	4 x 1200 MWe PWR in Akkuyu by 2022 & 4 x 1100MWe Atmea in Sinop between 2023 - 2028
Malaysia	25.54	2 x 1000-1200 MWe LWRs, 1 st unit by 2021
Belarus	8.25	Close to the completion of Phase-2
Poland	37	Starting Phase-2, aims for the first unit construction by 01.2017

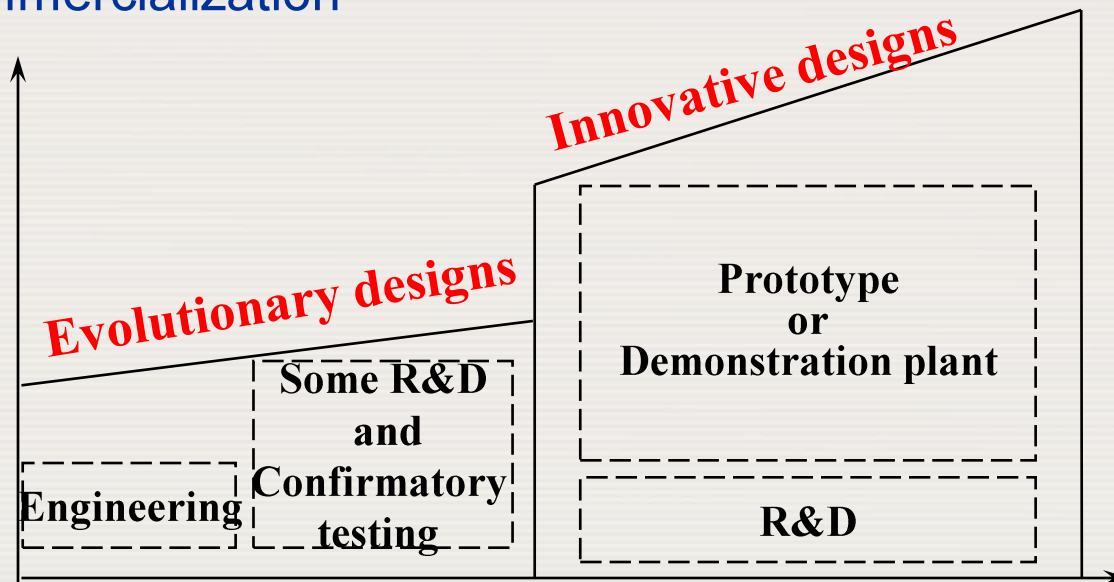
Reactor Categories: IAEA Definition

- **4 categories of reactors:**
 - Current Technology Plants (e.g. Tomari-3 PWR, Sizewell-B PWR)
 - Evolutionary (e.g. ABWR, APR-1400, VVER-1000,...)
 - Advanced (e.g. AP1000, EPR, ESBWR, APWR, ATMEA1,...)
 - Innovative (e.g. Fast reactors, SMRs, advanced gas cooled reactors, Gen-IV designs)

Advanced Reactor Designs (1)

(As defined in IAEA-TECDOC-936)

- **Evolutionary Designs** - achieve improvements over existing designs through small to moderate modifications
- **Innovative Designs** - incorporate radical conceptual changes and may require a prototype or demonstration plant before commercialization

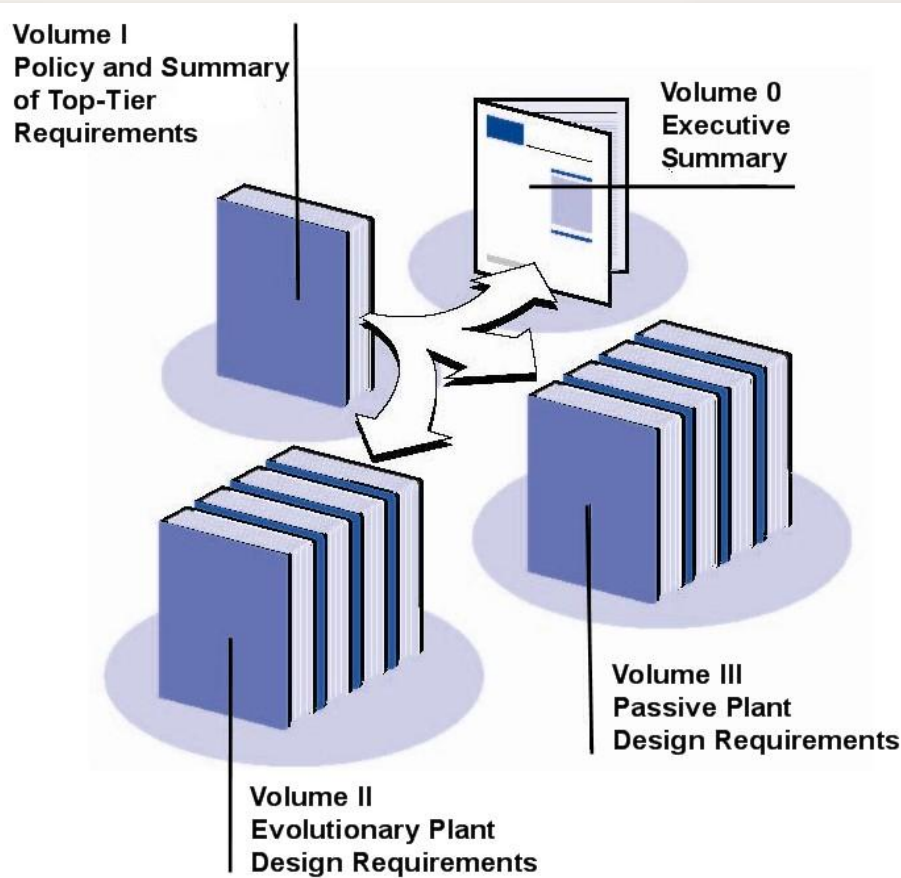


Departure from Existing Designs

Advanced Reactor Designs (2)

(As defined in US EPRI URD for ALWR)

Utility Requirements Document (URD) Structure (US EPRI):



The 14 key areas to achieve safer, simpler and more reliable Advanced Light Water Reactors (ALWR):

1. Simplification
2. Design Margin
3. Human Factors
4. ALWR Safety
5. Design Basis versus Safety Margin
6. Regulatory Stabilization
7. Plant Standardization
8. Use of Proven Technology
9. Maintainability
10. Constructability
11. Quality Assurance
12. Economics
13. Sabotage Protection
14. Good Neighbourhood

Near Term Deployment Issues

- **Advanced reactors face several challenges:**
 - Regain public acceptance after the Fukushima Daiichi nuclear accident
 - Perceived as safe by the global public
 - Be competitive in deregulated market
 - Capacity building in newcomer countries
 - Final radioactive-waste repository, spent-fuel management

Global Trends in Advanced Reactor Design

- **Cost Reduction**

- Standardization and series construction
- Improving construction methods to shorten schedule
- Modularization and factory fabrication
- Design features for longer lifetime
- Fuel cycle optimization
- Economy of scale □ larger reactors
- Affordability □ SMRs

- **Performance Improvement**

- Establishment of user design requirements
- Development of highly reliable components and systems, including “smart” components
- Improving the technology base for reducing over-design
- Further development of PSA methods and databases
- Development of passive safety systems
- Improved corrosion resistant materials
- Development of Digital Instrumentation and Control
- Development of computer based techniques
- Development of systems with higher thermal efficiency and expanded applications (Non-electrical applications)

OPERATING FUNDAMENTALS

!!! Plant Layouts are similar even for different designs ...

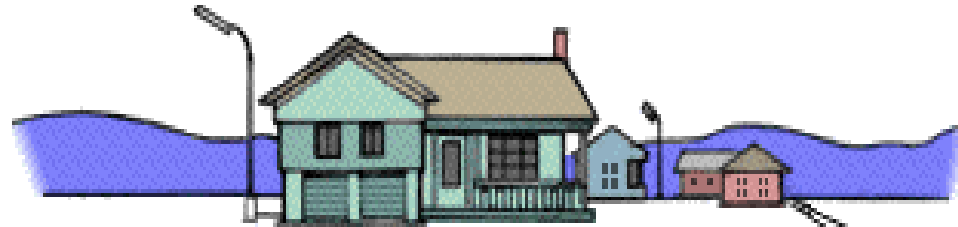


Courtesy of KHNP – Republic of Korea

BWR Operating Fundamental

Courtesy of NRC, USA.

Containment Structure



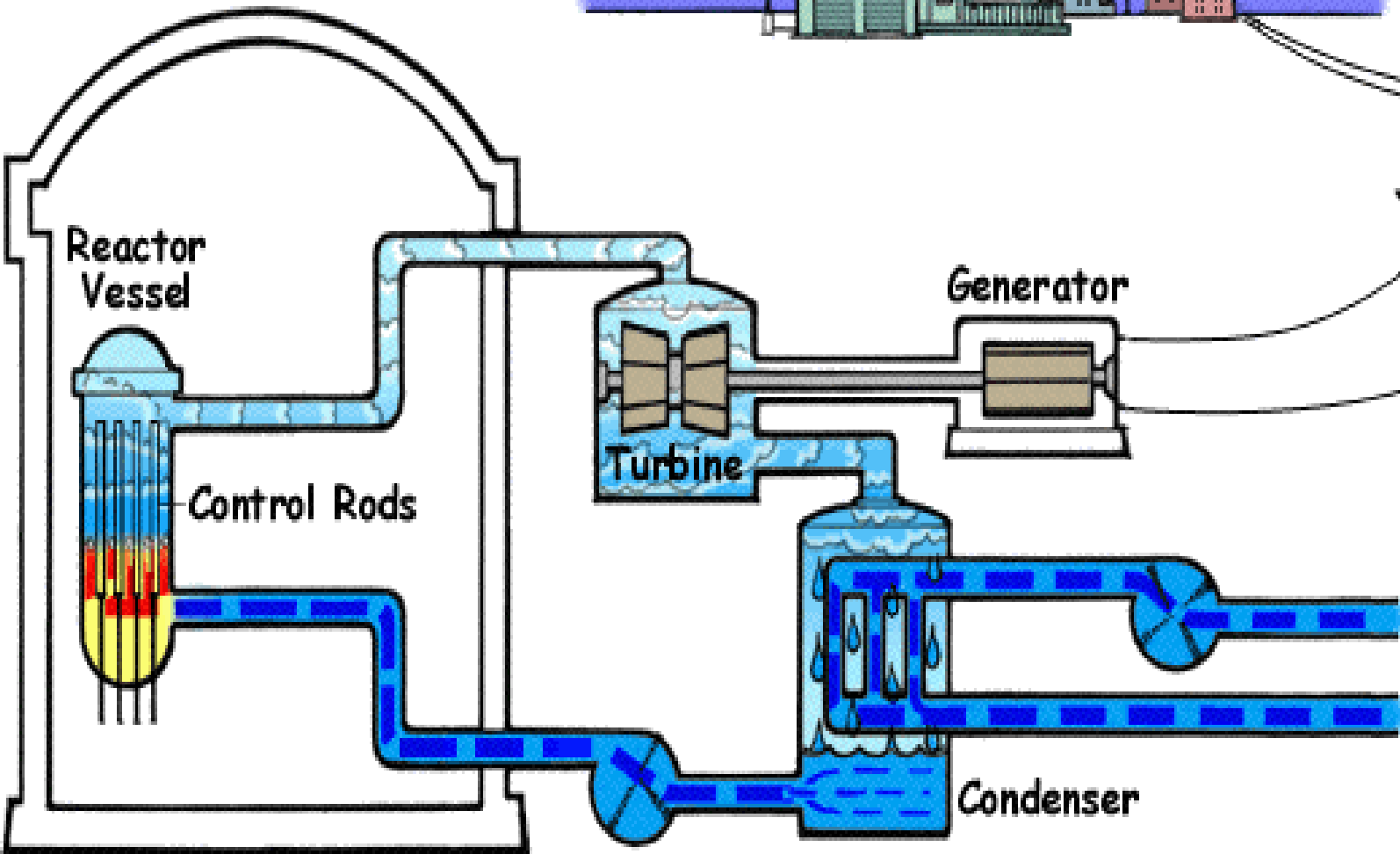
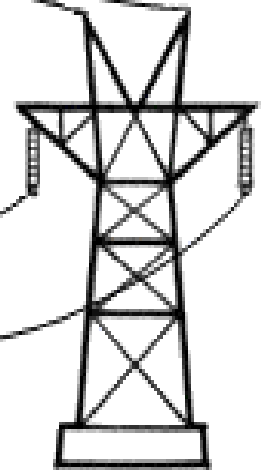
Reactor Vessel

Control Rods

Generator

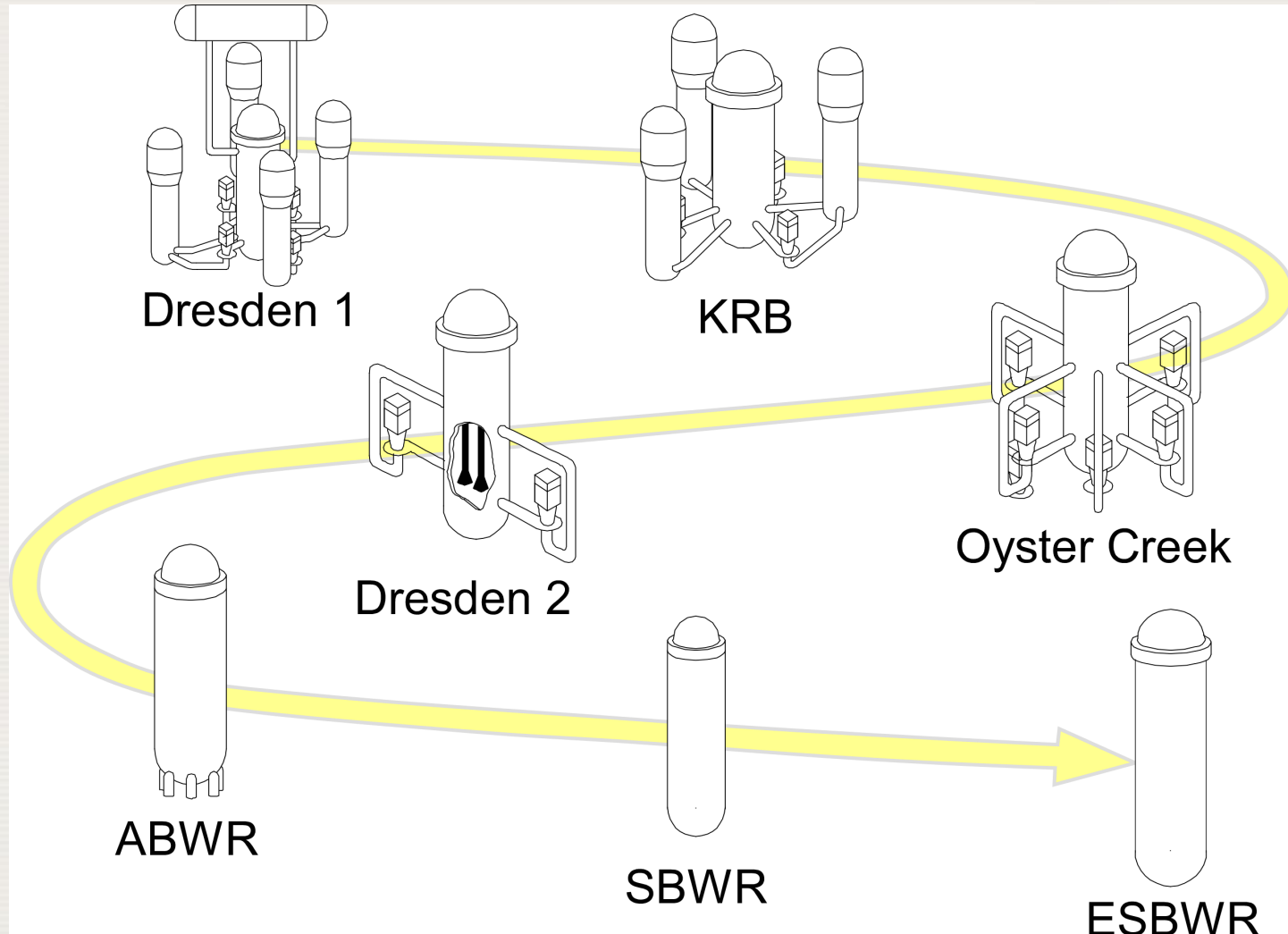
Turbine

Condenser

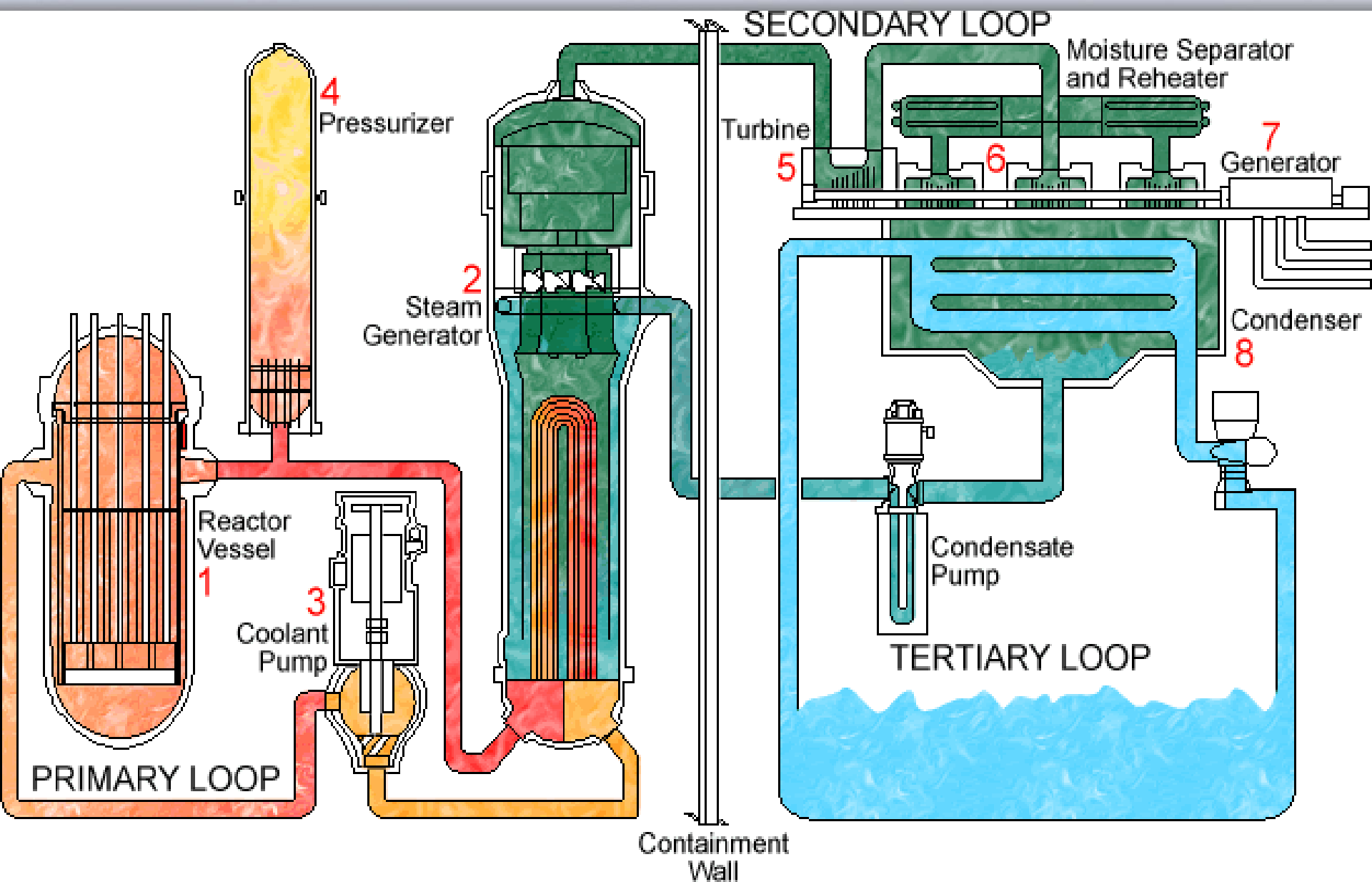


Evolution of BWR steam supply system

Courtesy of GE Nuclear Energy, USA.

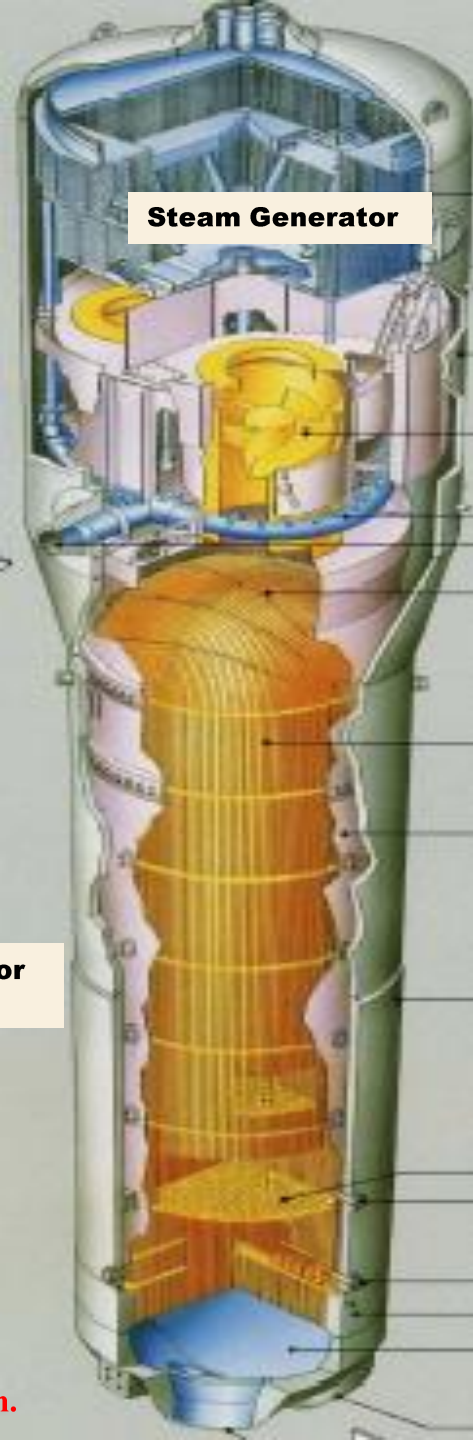
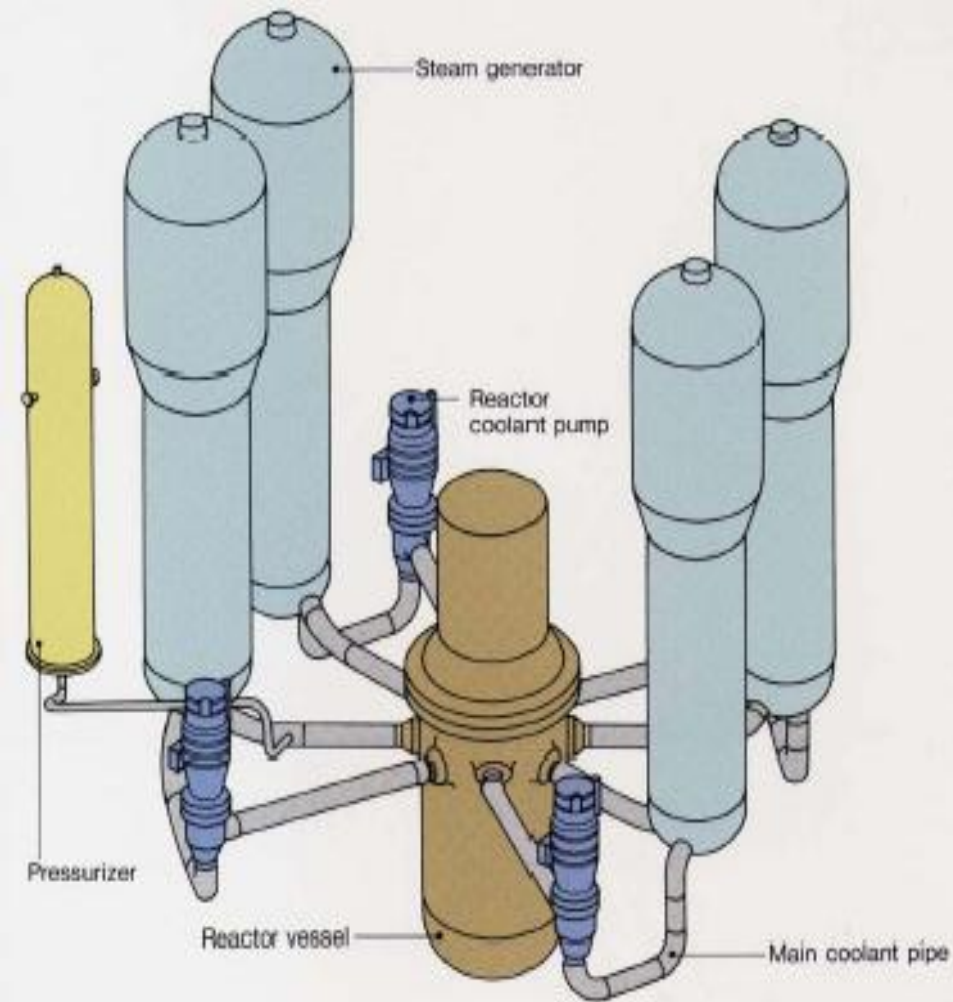


PWR Operating Fundamentals (1)

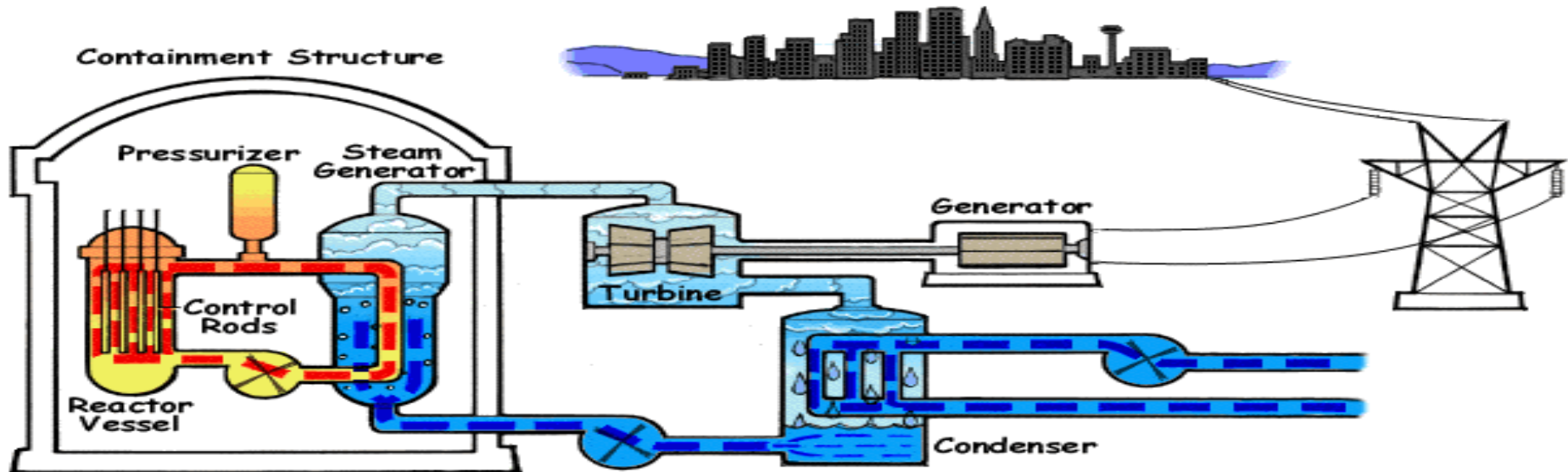
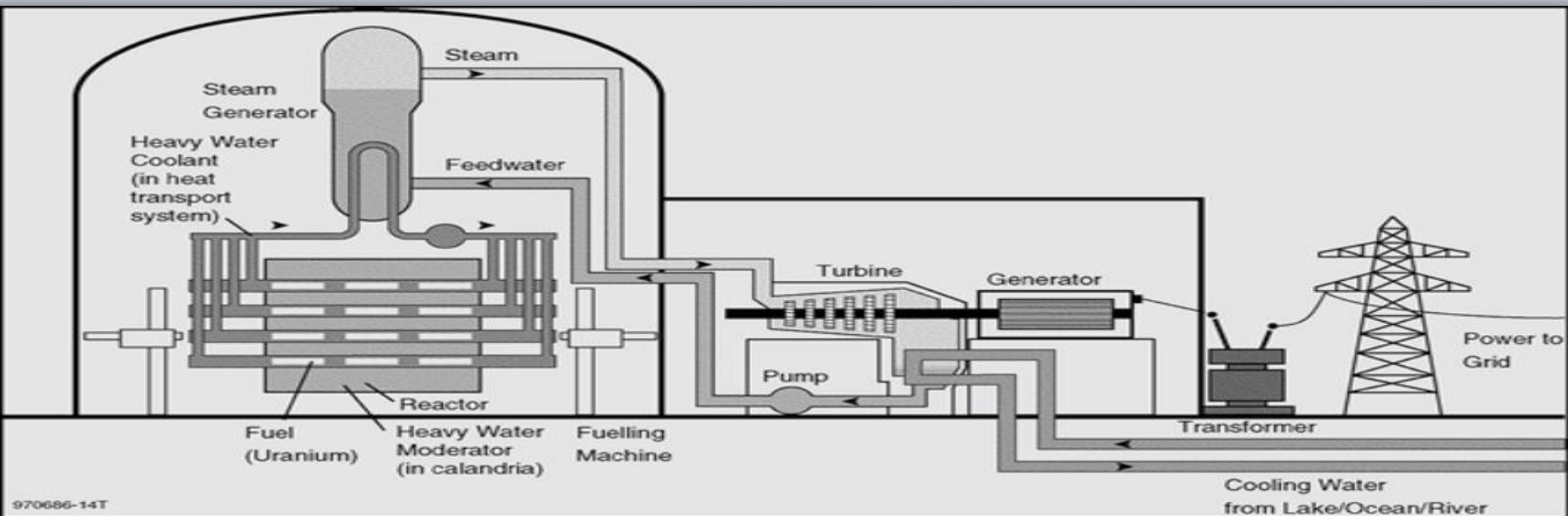


Reactor Coolant System of PWR (1)

Control Rod Mechanism



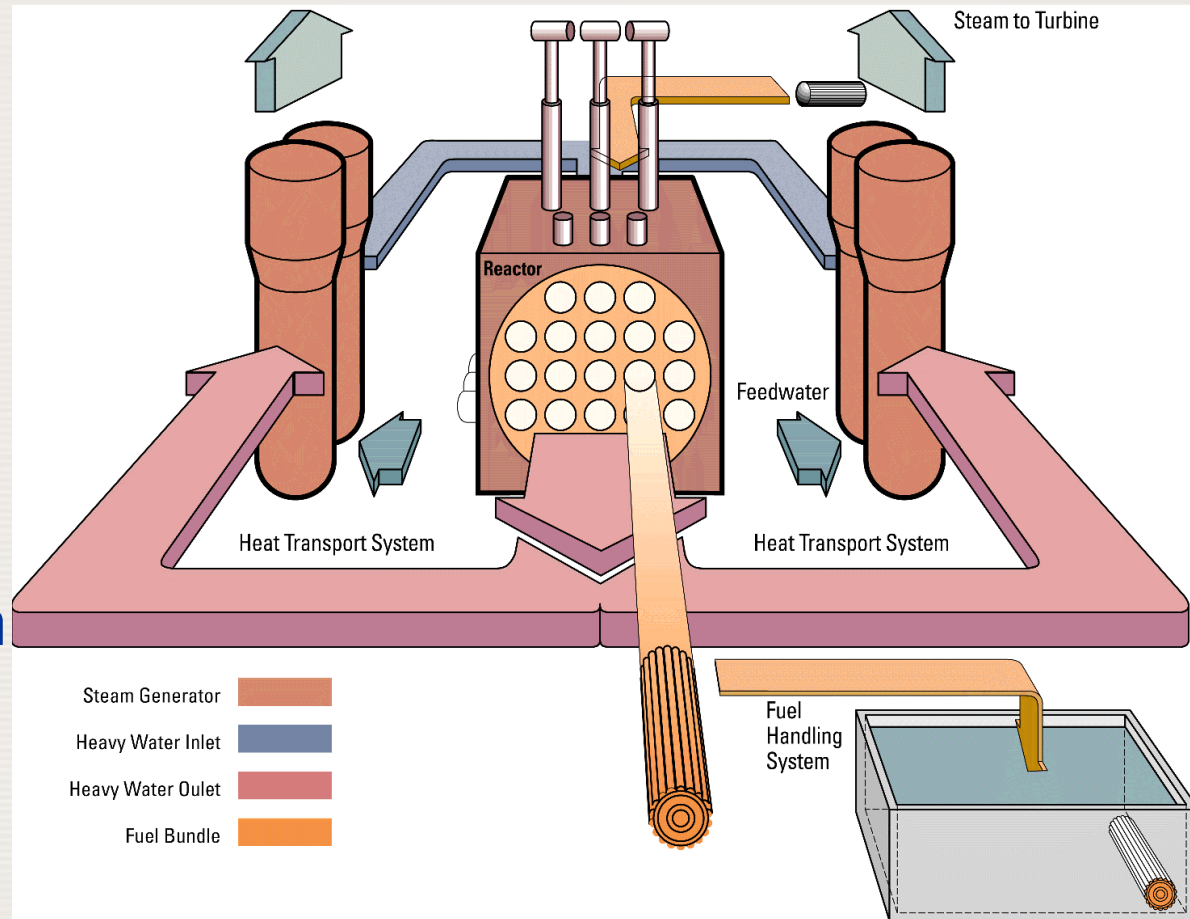
CANDU Operating Fundamentals



CANDU Primary Components

Courtesy of AECL, Canada.

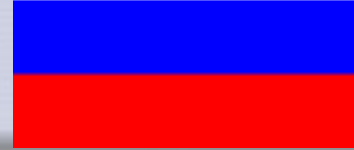
- Fuel bundles
- Fuel channels
- CALANDRIA
- Control system
- Heat Transport System
- Moderator System
- Fuel Handling System
- Auxiliary System
- Safety System
- Support System



Available Advanced Reactor Designs

- | | |
|-------------------------|--------------|
| 1. VVER-1000, VVER-1200 | Russia |
| 2. ABWR | Japan-USA |
| 3. APR-1400, OPR-1000 | Korea |
| 4. EPR | France |
| 5. AP1000 | USA-Japan |
| 6. ESBWR | USA-Japan |
| 7. APWR | Japan |
| 8. ATMEA1 | France-Japan |
| 9. EC-6, ACR-1000 | Canada |

Russian Federation

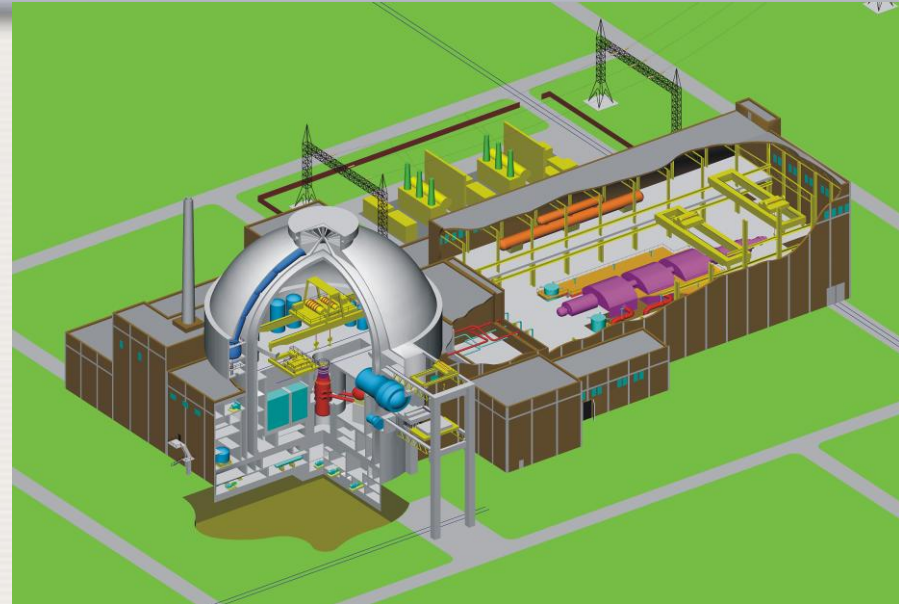


VVERs & AES 2006

OKB Hidropress

WWER-1000 / 1200 (AEP)

- The state-owned AtomEnergProm (AEP), and its affiliates (including AtomStroyExport (ASE) et.al) is responsible for nuclear industry activities, including NPP construction
- Advanced designs based on experience of 23 operating WWER-440s & 27 operating WWER-1000 units
- Present WWER-1000 construction projects
 - Kudankulam, India (2 units)
 - Belene, Bulgaria (2 units)
 - Bushehr, Iran (1 unit) – in operation since September 2011
- WWER-1200 design for future bids of large size reactors

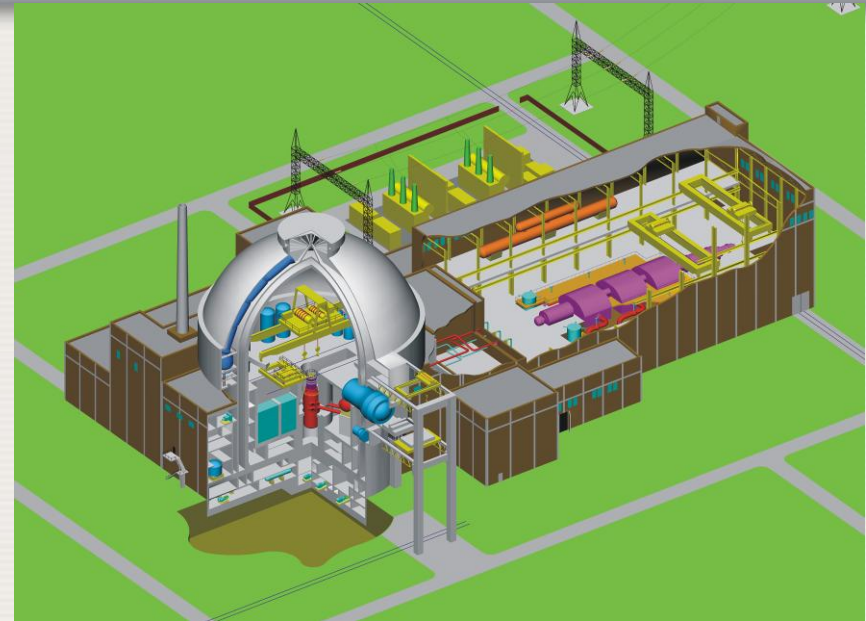


- Tianwan
 - first NPP with corium catcher
 - Commercial operation: Unit-1: 5.2007; Unit-2: 8.2007
- Kudankulam-1 & 2
 - Commercial operation expected by early 2013 (went critical this week)
 - Core catcher and passive SG secondary side heat removal to atmosphere

WWER-1200

Commissioning of 17 new WWER-1200s in Russia expected by 2020

- Novovoronezh – 2 units
- Leningrad – 4 units
- Volgodon – 2 units
- Kursk – 4 units
- Smolensk – 4 units
- Kola – 1 unit



- Uses combination of active and passive safety systems
- One design option includes core catcher; passive containment heat removal & passive SG secondary side heat removal
- 24 month core refuelling cycle
- 60 yr lifetime

NPP 2006 Basis

Now **VVER-1200** (also known as **NPP-2006**) is the main design for near term nuclear power program in Russia and for bidding at international market.

NPP-2006 is the evolution of VVER-1000s by improving plant performance and increasing plant safety.

Plant performance

Rated power – 1170 (1000) MWe

Primary pressure – 16.2 (15.7) MPa

Secondary pressure – 7.0 (6.3) MPa

Coolant temperature – 329 (320) C

Refueling period – 24 (12) months

Burn-up in FA – 70 (50) MWD/kgU

Plant safety

Passive reactor scram system

Passive core flooding system

Passive decay heat removal system

Passive containment cooling system

Passive hydrogen removal system

Passive corium catcher

NPP 2006 Major Parameters

Parameter	Value
NSSS equipment lifetime, years	60
Load factor, %	92
NSSS availability factor	99
Efficiency factor, net %	35.7
Length of fuel cycle, years	4 - 5
Frequency of refueling, months	12 (18-24)
FA maximum burn-up, MW day/kgU	70
Inter-repair period length, years	4 - 8
Refueling length, days	≤ 16
Number of unplanned reactor shutdowns per year	≤ 1



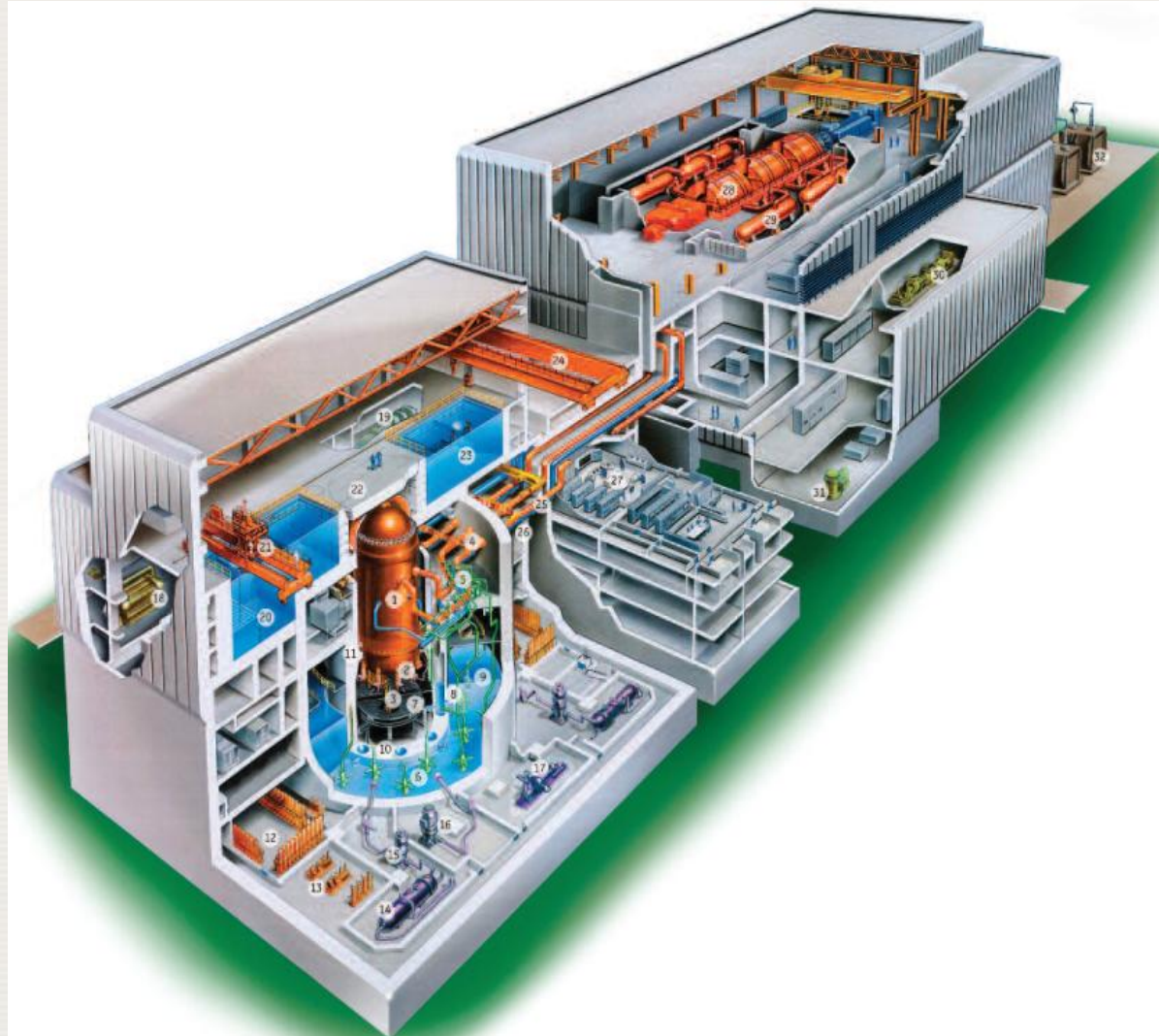
US-ABWR and EU-ABWR

Toshiba Corporation &
Hitachi GE Nuclear Energy

Advanced Boiling Water Reactor (ABWR)

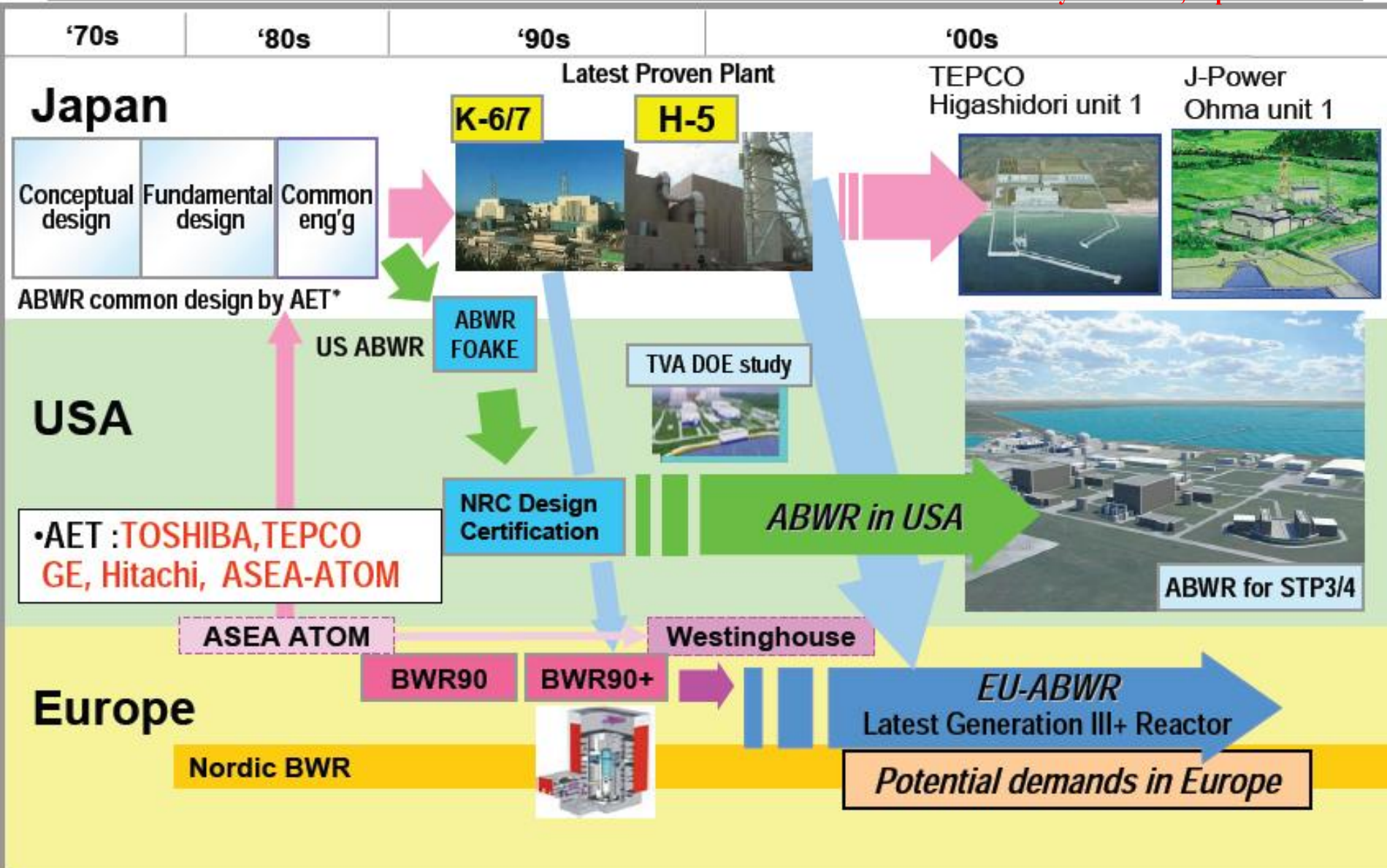
Courtesy of GE Hitachi Nuclear Energy

- Originally by GE, then Hitachi & Toshiba
- Developed in response to URD
- First Gen III reactor to operate commercially
- Licensed in USA, Japan & Taiwan, China
- 1380 MWe - 1500 MWe
- Shorter construction time
- Standardized series
 - 4 in operation (Kashiwazaki-Kariwa -6 & 7, Hamaoka-5 and Shika-2)
 - 7 planned in Japan
 - 2 under construction in Taiwan, China
 - Proposed for South Texas Project (USA)



ABWR Development History

Courtesy of Toshiba, Japan.



US-ABWR Overview

Courtesy of Toshiba, Japan.

Reactor Pressure Vessel, Core

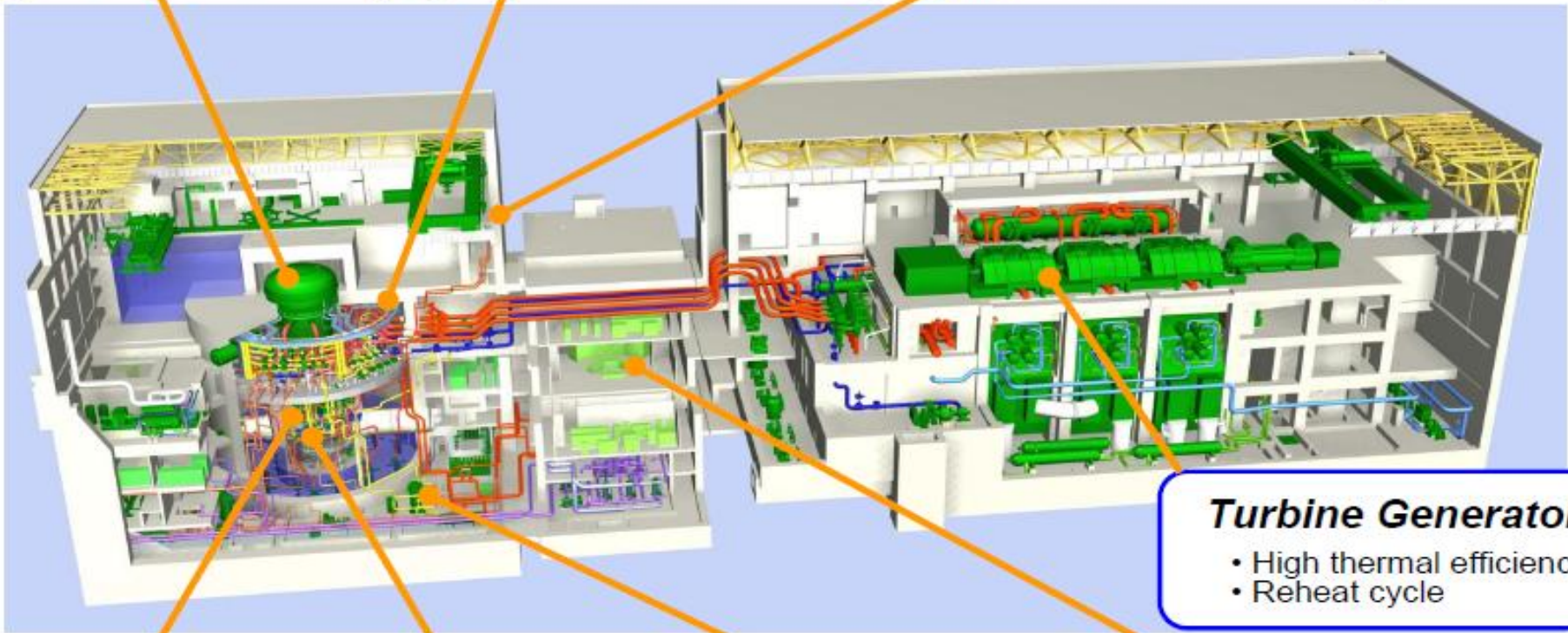
- Improved core
- Improved internals

Reinforced Concrete Containment Vessel

- Short construction period
- Low construction cost

Reactor Building

- Compact building
- Strong structure to withstand high vibration load



Turbine Generator

- High thermal efficiency
- Reheat cycle

Reactor Internal Pump

- High safety
- Simplicity

Fine Motion Control Rod Drive

- High reliability
- High operability

Emergency Core Cooling System

- Reduced capacity
- High safety

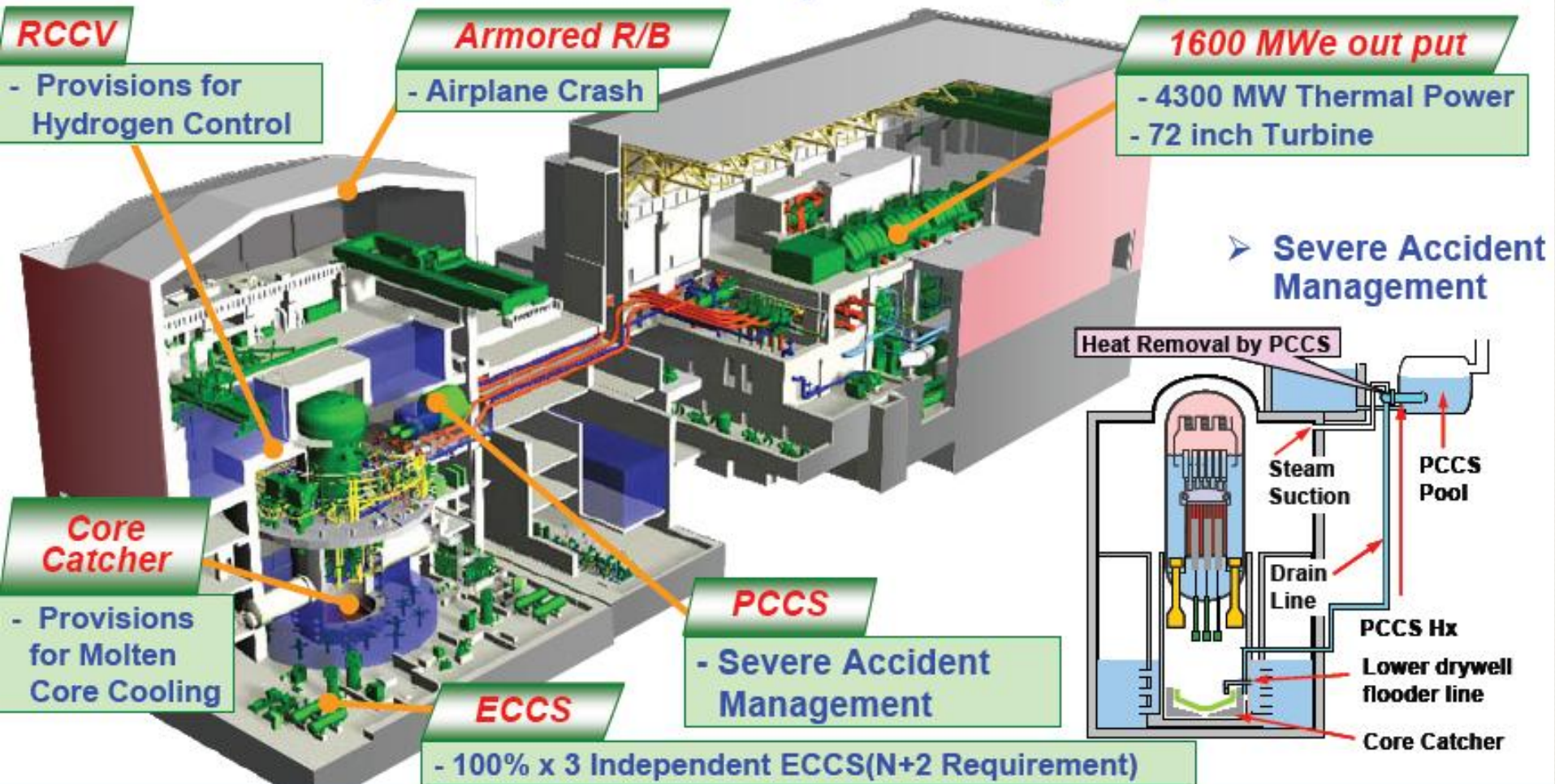
Main Control Room

- Automatic operation to reduce startup time
- Fully digital system

EU-ABWR Overview

Courtesy of Toshiba, Japan.

- European BWR Technologies are applied in EU-ABWR.
- ABWR is adapted to meet European safety requirements.



Key Features of US, EU ABWR

■ Principle

- ABWR design based on the integration of the proven technologies of BWR fleet
- Plentiful construction and operation experience of Japanese BWRs and ABWRs
- Latest Westinghouse BWR design mixture

■ Approach

- Extension of the JP- ABWR design for wide application accounting for US, European safety requirements

	<u>US-ABWR</u>	<u>EU-ABWR</u>
Thermal Power	3,926 MWt	4,300 MWt
Electrical Output	1,400 MWe	1,600 MWe
Design Life time	60 years	60 years
Plant Availability	>90 %	>90 %



APR1400 and OPR1000

Korea Hydro and Nuclear Power
(KHNP)

APR-1400

- Developed in Rep. of Korea (KHNP and Korean Industry)
- 1992 - development started
- Based on CE's System 80+ design (NRC certified)
- 1400 MWe - for economies of scale
- Incorporates experience from the 1000 MWe Korean Standard Plants
- Relies primarily on well proven active safety systems
- First units will be Shin-Kori 3,4
 - completion 2013-14
- Design Certified by Korean Regulatory Agency in 2002
- 4 units to be built in UAE



Phase IV – Technology advancement

- Development of Advanced Power Reactor 1400 (1992~2001)
- Licensing agreement with ABB-CE
 - Perfect technology self-reliance & technology ownership



Improved OPR 1000

- In Operation - YGN #5,6 ('02/'02) - UCN #5,6 ('04/'05)
- Under Construction - SKN #1,2 - SWN #1,2

OPR 1000

- In Operation - YGN #3,4 ('95/'96) - UCN #3,4 ('98/'99)

NSSS Design

Palo Verde #2 (CE,1300MWe)

Core Design

ANO #2 (CE,1000MWe)

Quick Comparison of OP1000 & APR1400

OPR1000



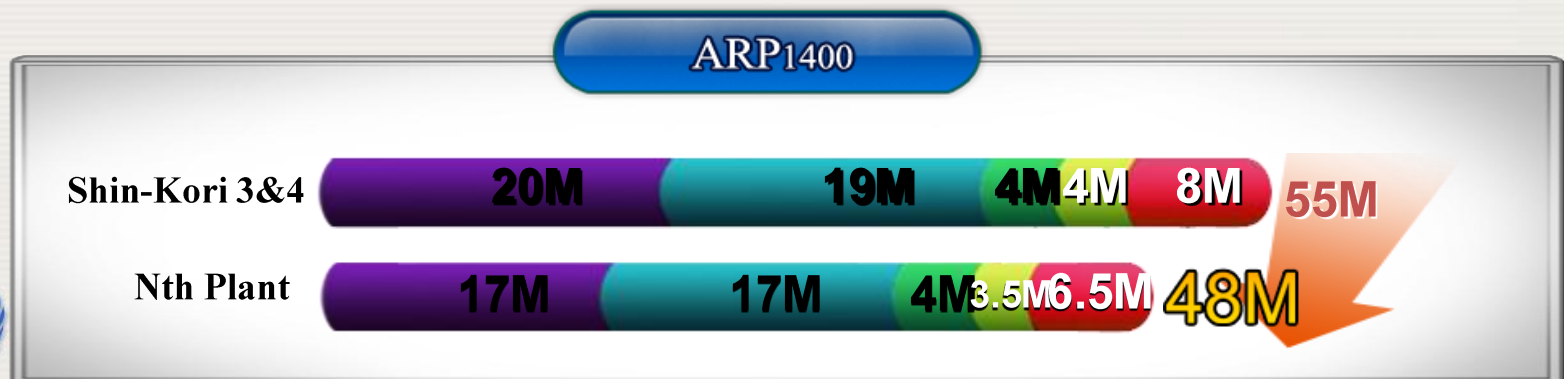
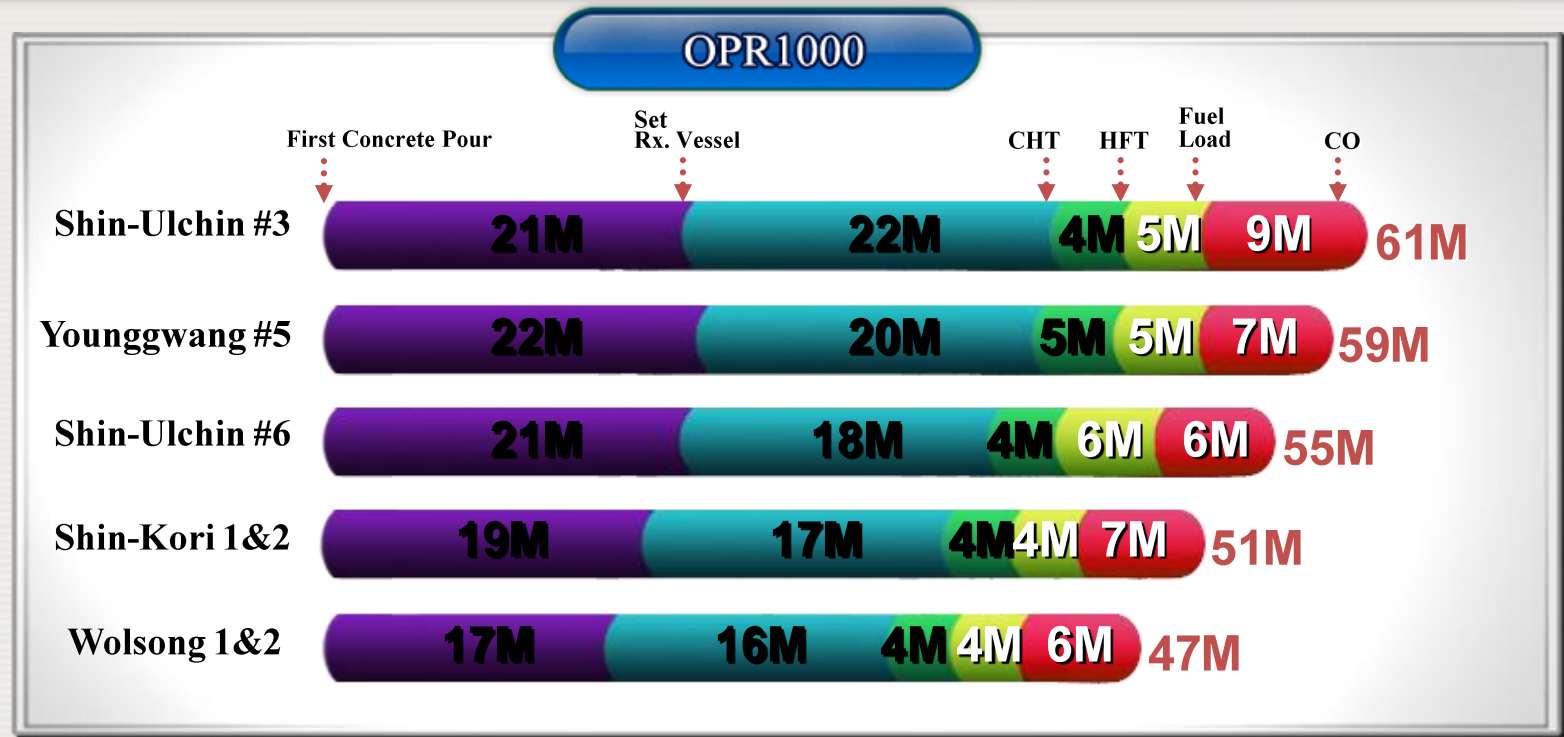
APR1400



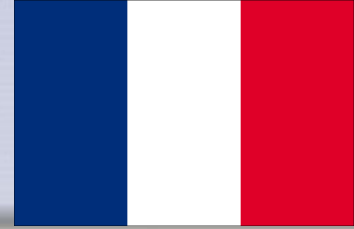
Parameters	OPR1000	APR1400
Power capacity (MWe)	1000	1400
Design life time (yr)	40	60
Seismic design criteria	0.2g	0.3g
Core damage frequency	6.8×10^{-6} /RY	2.4×10^{-6} /RY
Emergency core cooling	2 Train	4 Train
Main control type	Analog + Digital	Digital

- **OPR1000: Optimized Power Reactor 1000MW**
- **APR1400: Advanced Power Reactor 1400MW**

Construction Schedule



France



EPR and US-EPR

AREVA

A Plant Layout of EPR

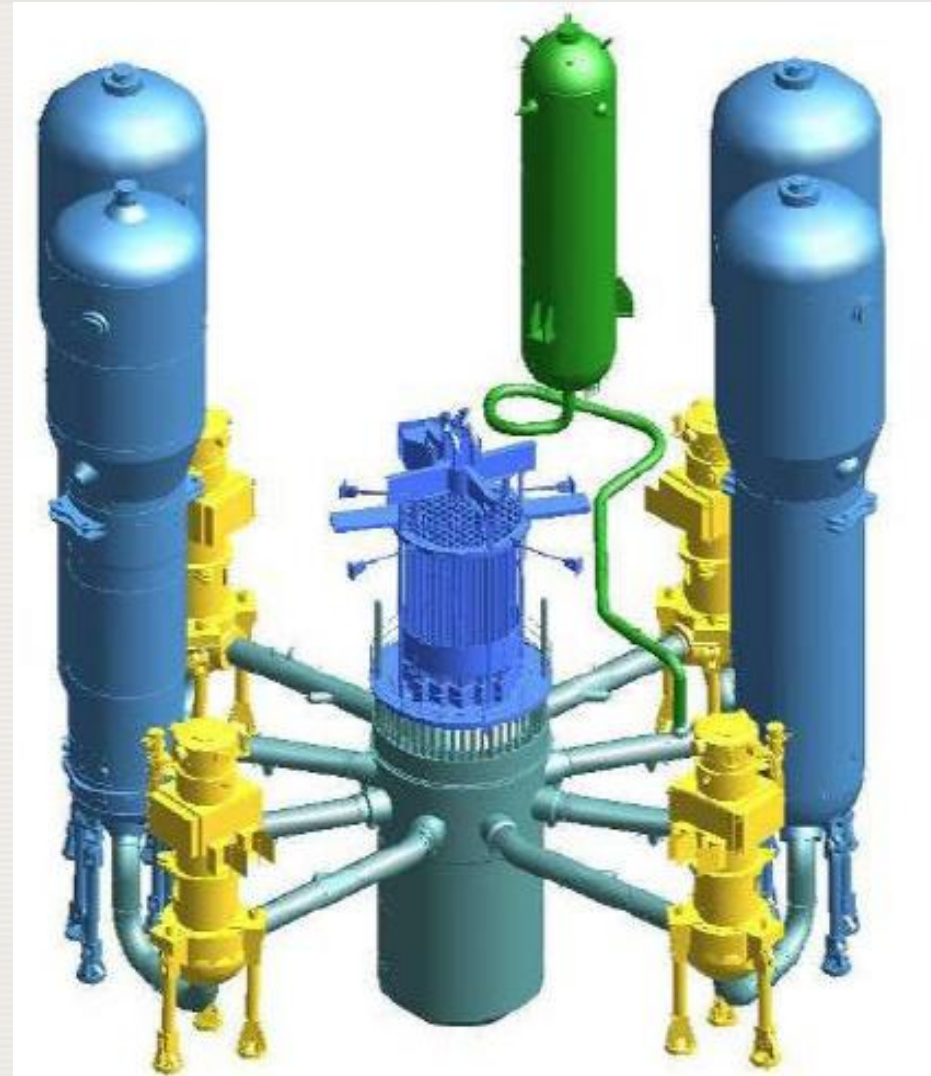
Courtesy of AREVA, France.



EPR Primary System Features

Courtesy of AREVA, France.

- 4 loop configuration, similar to those operating designs
- Enlarged capacity to enhance grace period in transients and accidents
- Extensive use of forgings with integral nozzles
- Adopt corrosion- and cracking-resistance materials



EPR Safety Features

Courtesy of AREVA, France.

- Redundancy to overcome single failure
- Four 100% safety trains and physical separation
- Each enough to extract decay heat and cool the core
- Additional safety valves on the pressurizer allow faster reactor cool-down
- Diversity to avoid common cause failure
- 2 SBO DG + 4 main EDG □



United States of America



AP1000

Westinghouse Electric Company LLC

The Westinghouse AP600

- 1 Fuel Handling Area
- 2 Concrete Shield Building
- 3 Hot Leg Collector
- 4 Bag With Carbonizing Cooling Water Tank
- 5 Passive Containment Cooling Air Baffles
- 6 Passive Containment Cooling Air Inlets
- 7 Fuel Port Access (2)
- 8 Personnel Hatch (2)
- 9 Core Makeup Tanks (2)
- 10 Steam Generators (2)
- 11 Reactor Coolant Pumps (4)
- 12 Integrated Heat Package
- 13 Reactor Vessel
- 14 Pressurizer
- 15 Depressurization Valve Module Location
- 16 Passive Residual Heat Removal Heat Exchangers
- 17 Refueling Water Storage Tank
- 18 Technical Support Center
- 19 Main Control Room
- 20 Integrated Protection Controls
- 21 High Pressure Feedwater Heaters
- 22 Feedwater Pumps
- 23 Separator
- 24 Low Pressure Feedwater Heaters
- 25 Turbine Generator

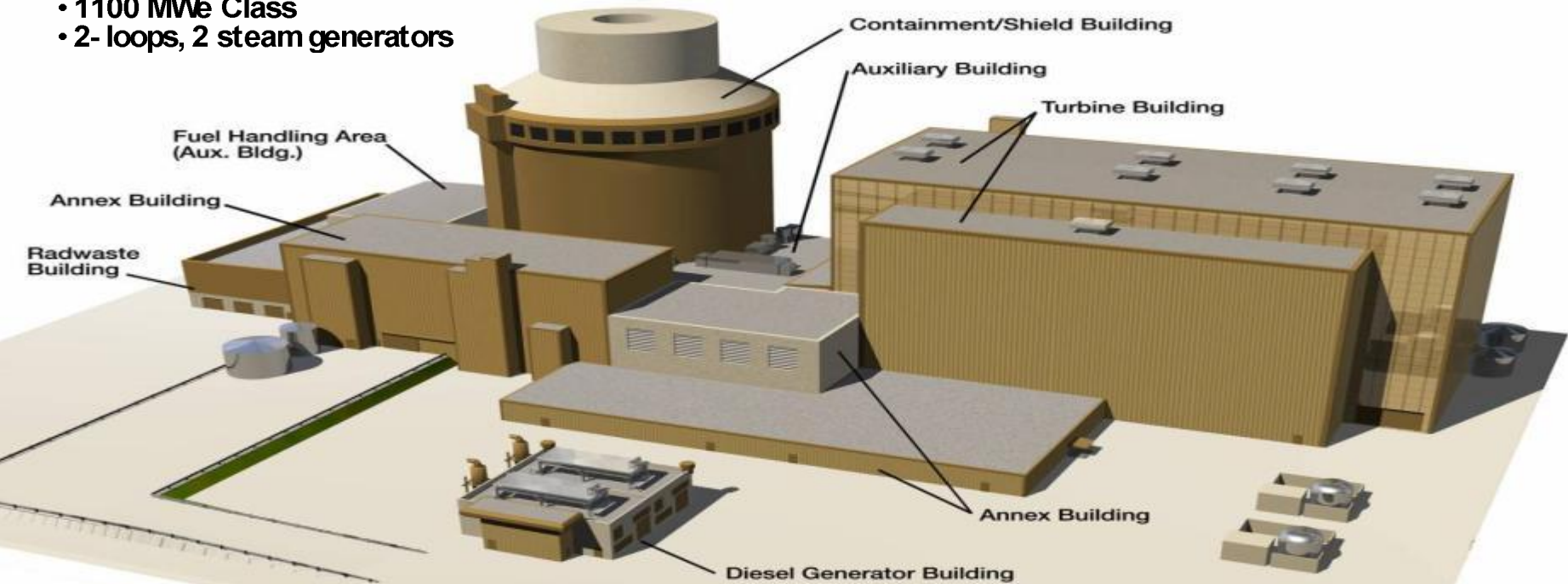




Westinghouse AP1000

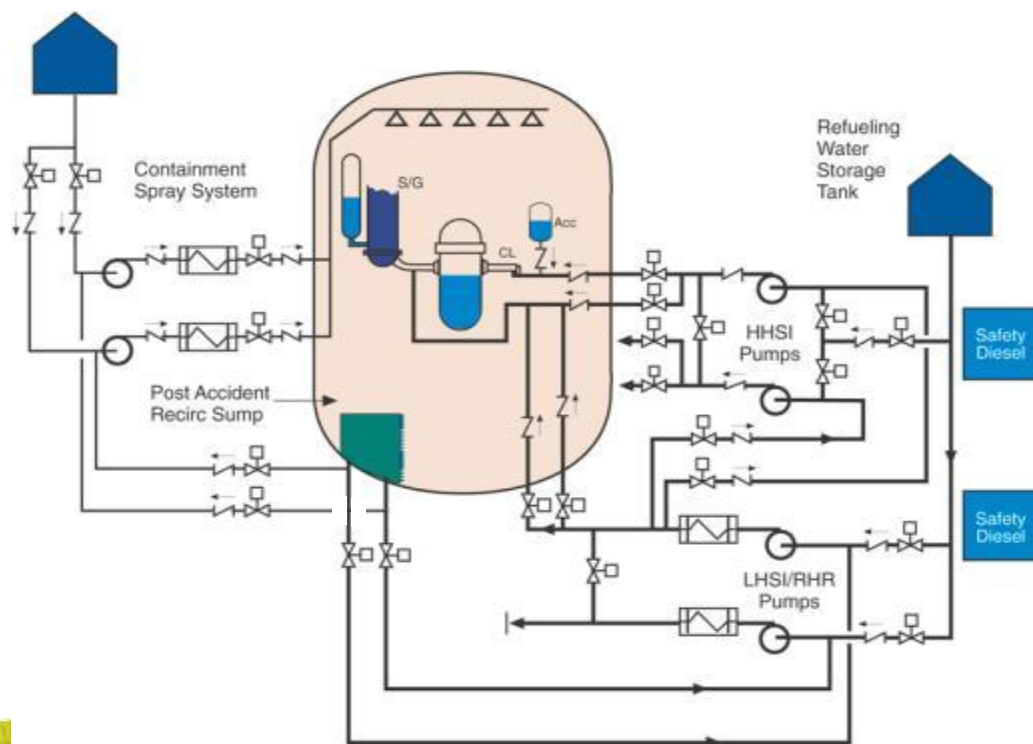
A compact station

- 3415 MWt. Primary system
- 1100 MWe Class
- 2- loops, 2 steam generators

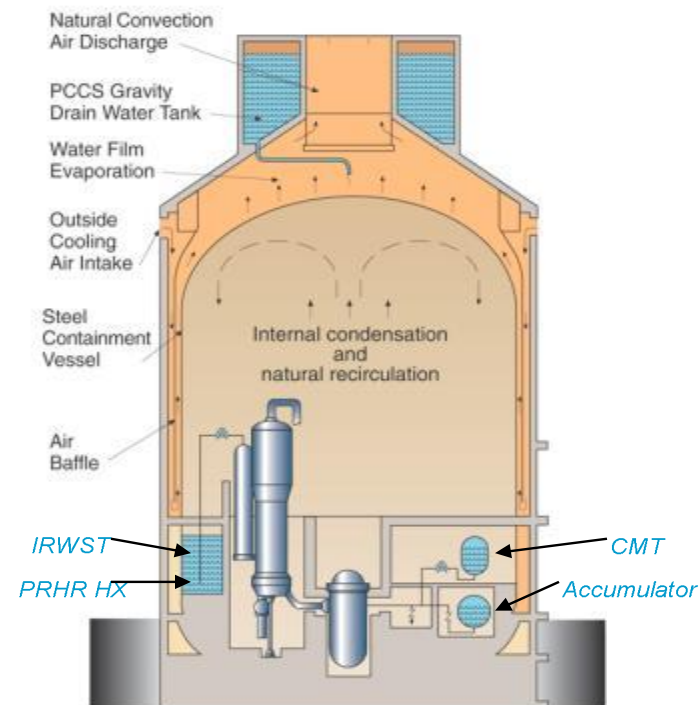


Simplification of Safety Systems Dramatically Reduces Building Volumes

Standard PWR



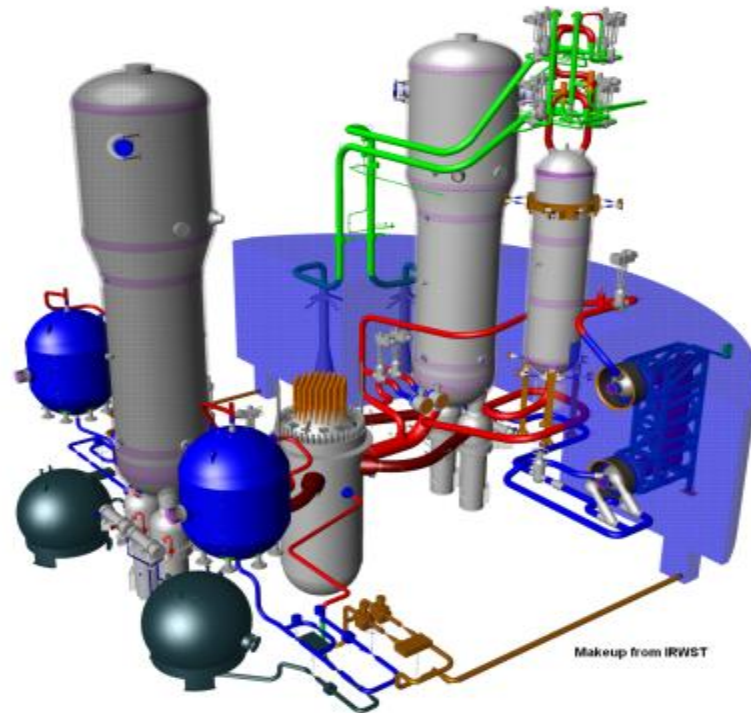
AP1000



AP1000 Passive Core Cooling System Eliminate the need for AC Power



- **Passive Residual Heat Removal (PRHR HX)**
 - Natural circ. heat removal replaces auxiliary feedwater pumps
- **Passive Safety Injection**
 - Core Makeup Tanks (CMT)
 - Full RCS pres, natural circ. inject (replaces high head injection pumps)
 - Accumulators (ACC)
 - Similar to current plants
 - In-containment Refueling Water Storage Tank (IRWST) Injection
 - Low pres (replaces low head injection pumps)
 - Containment Recirculation
 - Gravity recirc. (replaces pumped recirc)
 - Automatic RCS Depressurization
 - Staged, controlled depressurization



United States of America



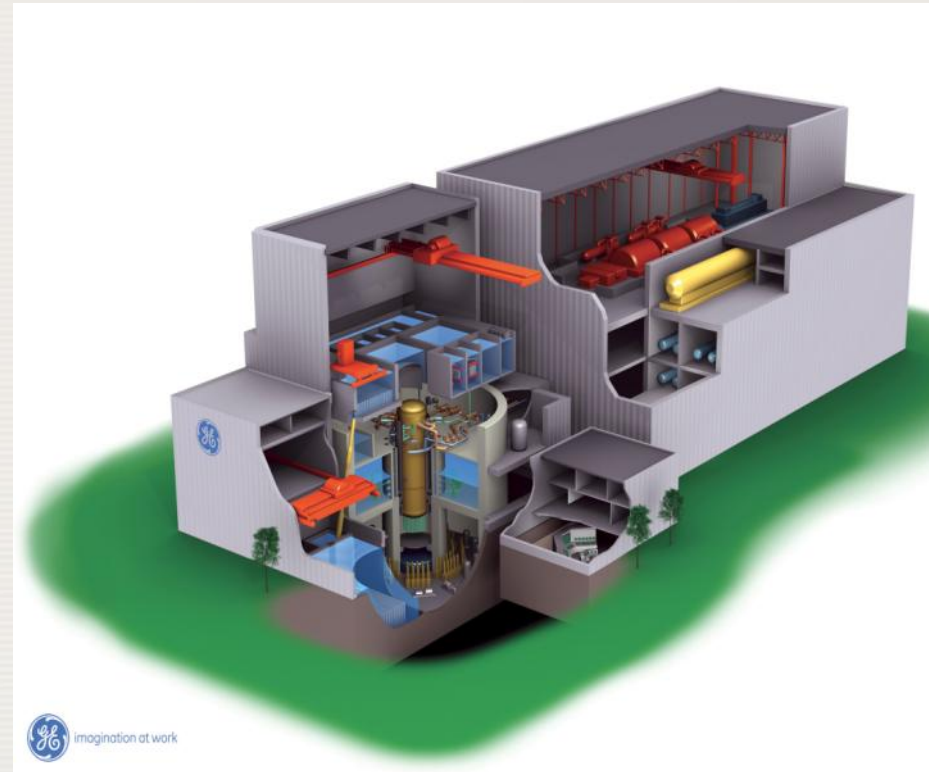
ESBWR

GE Hitachi Nuclear Energy

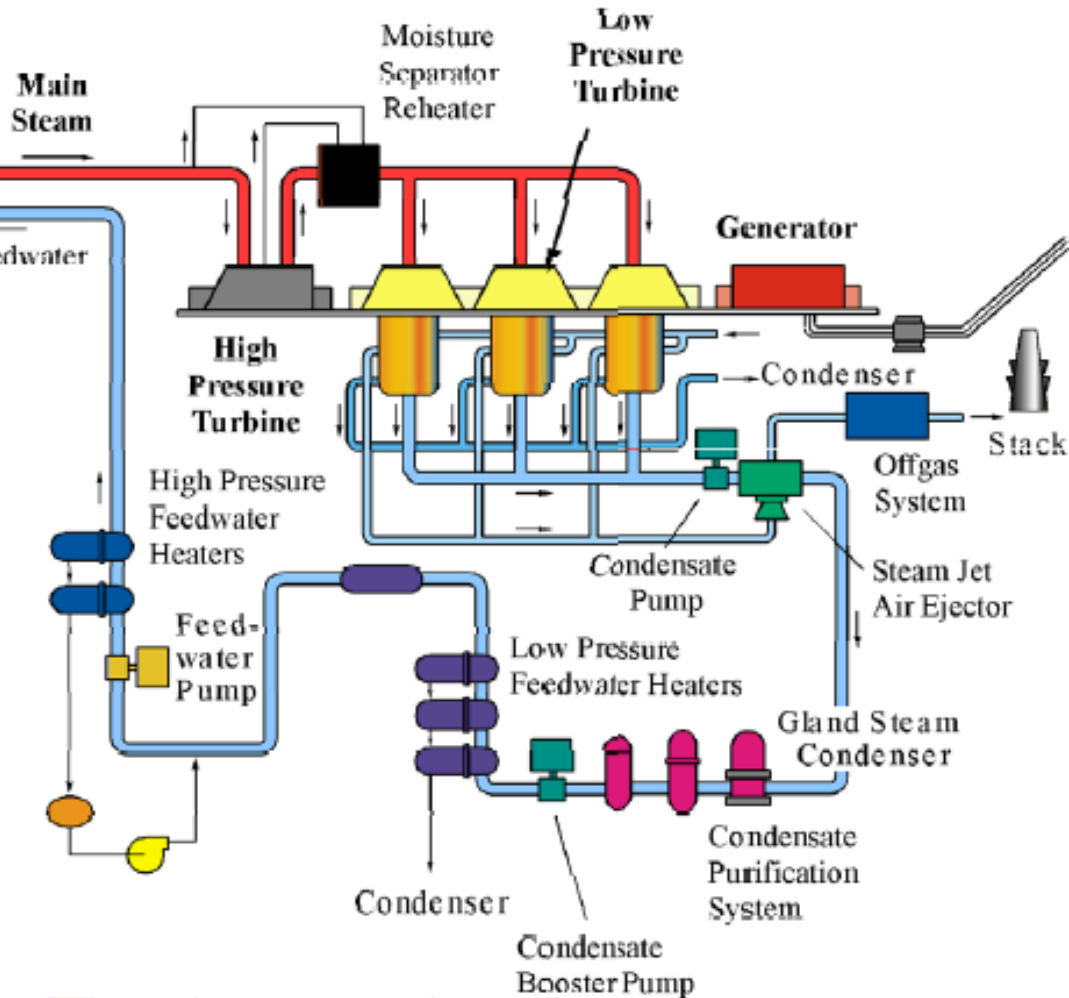
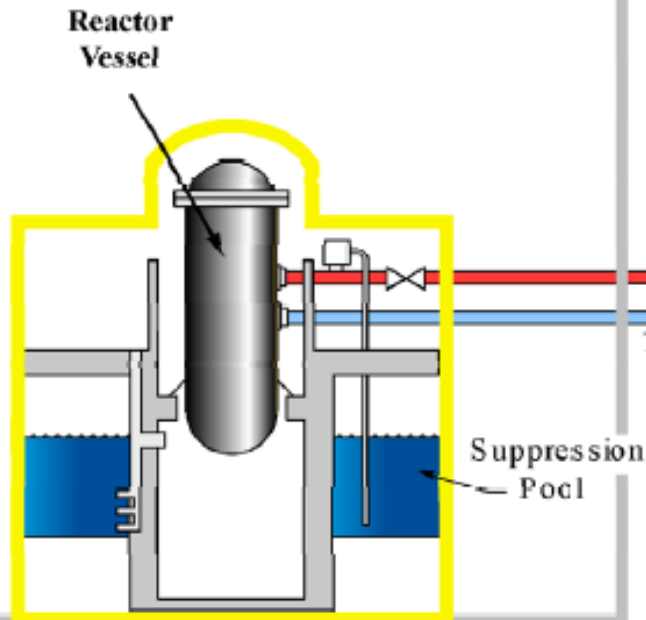
ESBWR

Courtesy of GE Nuclear Energy, USA

- Developed by GE
- Development began in 1993 to improve economics of SBWR
- 4500 MWt (~ 1550 MWe)
- In Design Certification review by the U.S.NRC – approved 10/2010
- Meets safety goals 100 times more stringent than current
- 72 hours passive capability
- Key Developments
 - NC for normal operation
 - Passive safety systems
 - Isolation condenser for decay heat removal
 - Gravity driven cooling with automatic depressurization for emergency core cooling
 - Passive containment cooling to limit containment pressure in LOCA
- New systems verified by tests



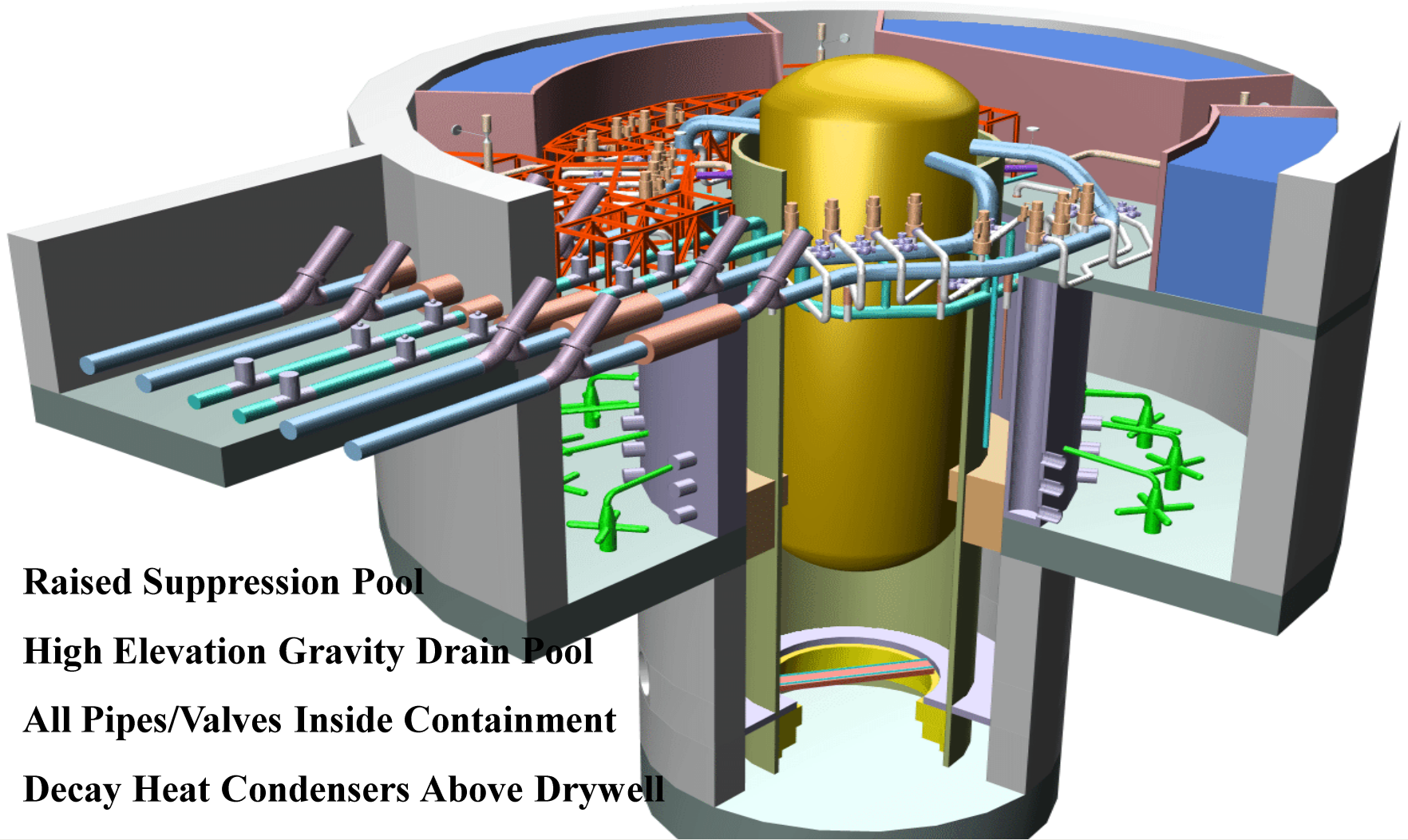
ESBWR Plant Schematic



A typical direct cycle plant

ESBWR Containment System

Courtesy of GE Hitachi Nuclear Energy



- **Raised Suppression Pool**
- **High Elevation Gravity Drain Pool**
- **All Pipes/Valves Inside Containment**
- **Decay Heat Condensers Above Drywell**

Comparison of BWR System

Feature	BWR/6	ABWR	ESBWR
Recirculation System inside RPV	Two external loop Recirc system with jet pumps	Vessel-mounted reactor internal pumps	Natural circulation
Control Rod Drives	Locking piston CRDs	Fine-motion CRDs	Fine-motion CRDs
ECCS	2-division ECCS plus HPCS	3-division ECCS	4-division, passive, gravity-driven
Reactor Vessel	Welded plate	Extensive use of forged rings	Extensive use of forged rings
Primary Containment	Mark III - large, low pressure, not inerted	Compact, inerted	Compact, inerted
Isolation Makeup Water	RCIC	Fluidic Controlled RCIC	Isolation condensers, passive
Shutdown Heat Removal	2-division RHR	3-division RHR	Non-safety system combined with RWCU
Containment Heat Removal	2-division RHR	3-division RHR	Passive
Emergency Power	3 safety-related D/G	3 safety-related D/G	Safety related batteries
Alternate shutdown	2 SLC pumps	2 SLC pumps	2 SLC accumulators
Control & Instrumentation	Analog, hardwired, single channel	Digital, multiplexed, fiber optics, multiple channel	Digital, multiplexed, fiber optics, multiple channel
In-core Monitor Calibration	TIP system	A-TIP system	Gamma thermometers
Control Room	System-based	Operator task-based	Operator task-based
Severe Accident Mitigation	Not specifically addressed	Inerting, drywell flooding, containment venting	Inerting, drywell flooding, core catcher

France

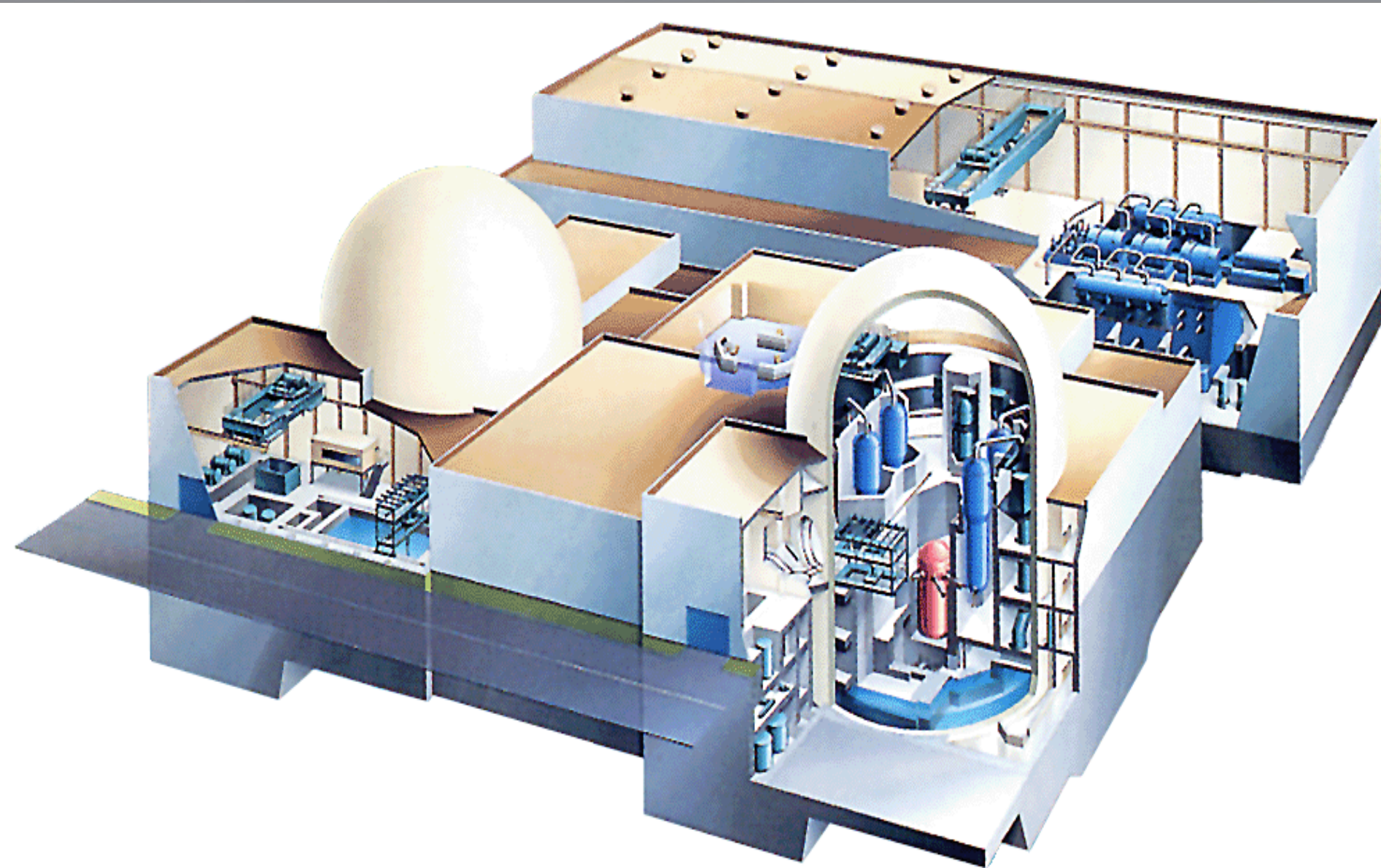


US-APWR and EU-APWR

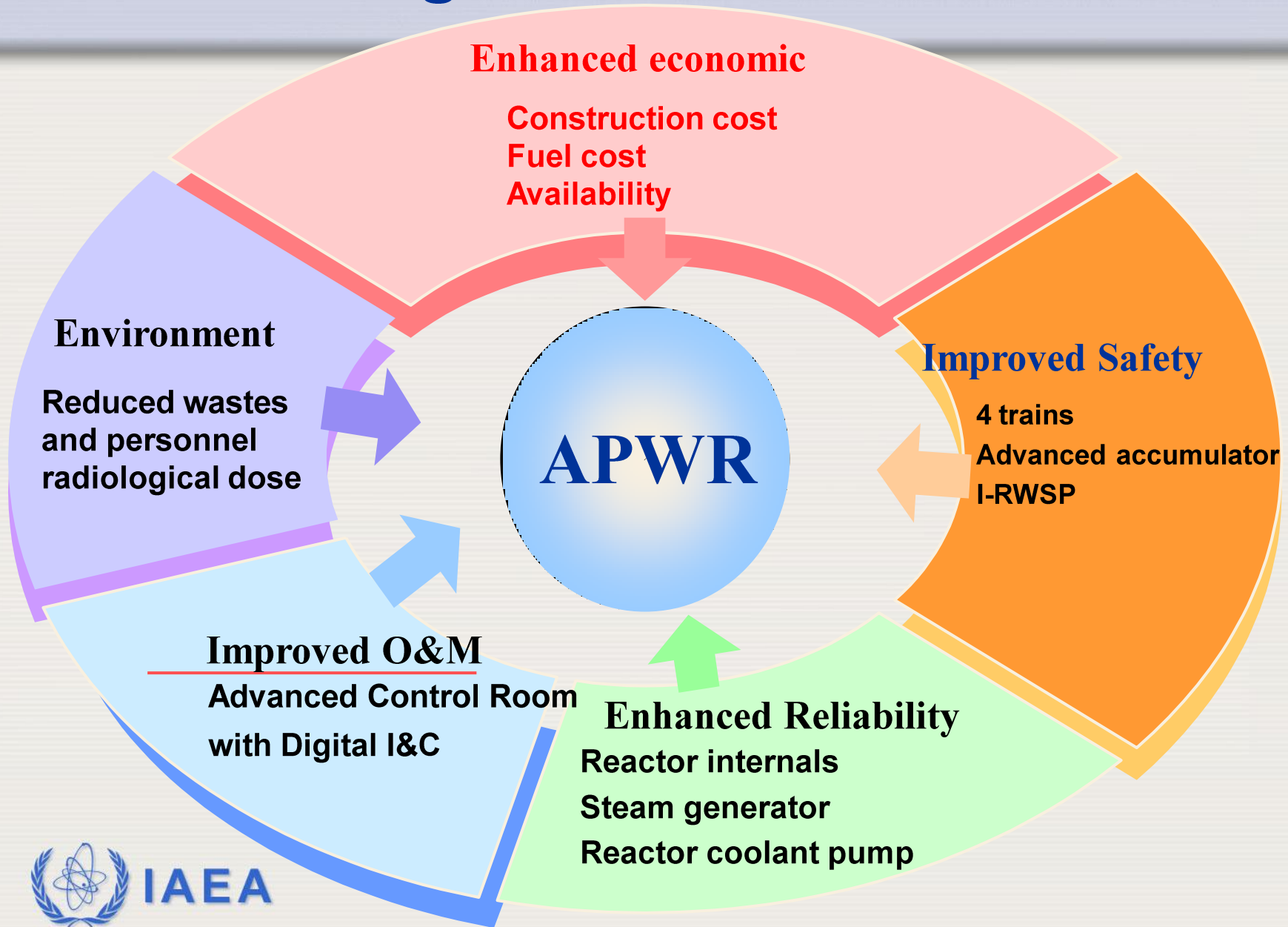
Mitsubishi Heavy Industries, Ltd.

Advanced Pressurized Water Reactor

Courtesy of Mitsubishi Heavy Industries



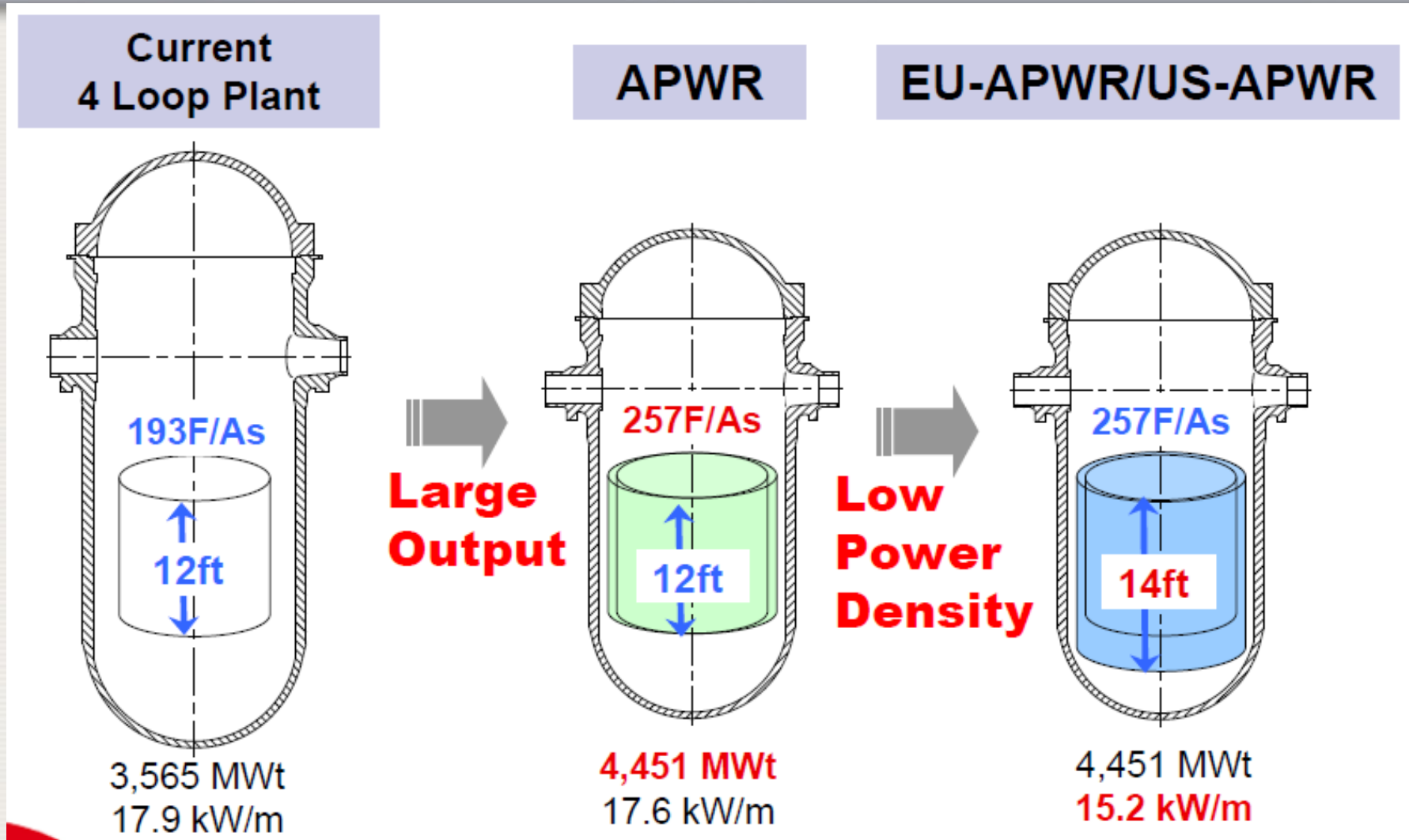
APWR Design Characteristics



APWR Technical Specification

ITEM		APWR	Current 4 Loop
Main Specifications	Electric Output	1,538 MWe	1,180 MWe
	Core Thermal Output	4,451 MWt	3,411 MWt
	Fuel Assembly Type, Number	17×17, 257	17×17, 193
	Radial Core Support	Neutron Reflector	Baffle/Formers
	SG heat transfer area	6,500 m ²	4,879 m ²
	Coolant Flow	25,800 m ³ /h/loop	20,100 m ³ /h/loop
	Engineered Safety Features	4 Divisions	2 Divisions
	Steam Turbine	TC6F54	TC6F44
	I & C	Full-Digital	Digital (Partially)
Reliability / Safety	Design Life Time	60 years	40 years
	Core Damage Frequency	approx.1/10	Base
Operation / Maintenance	Occupational Dose	0.2 man SV/y	0.4 – 5 man SV/y
	Radioactive Waste	60 Drums/y	140 Drums/y
	Min. Operators in MCR	1	2
Uranium Saving	MOX Loading	1 / 3 – 1 / 1 Core	1 / 4 – 1 / 3 Core
Economy	Primary build.volume /KWe	20 %less	Base

Evolution from 4-loop PWR to APWRs



APWR Plant Parameters

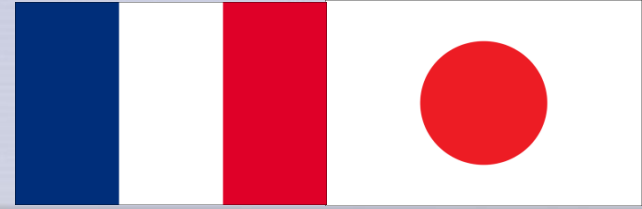
		Current 4 Loop	APWR	EU-APWR/US-APWR
Electric Output		1,180 MWe	1,538 MWe	1,700 MWe Class
Core Thermal Output		3,411MWt	4,451 MWt	4,451 MWt
Steam Generator	Model	54F	70F-1	91TT-1
	Tube size	7/8"	3/4"	3/4"
Reactor Coolant Pump	Model	93A-1	MA25(60 Hz)	MA25(50Hz)/MA25(60Hz)
Turbine	LP last-stage blade	44 inch	54 inch	74 inch

➤ APWR

- ✓ 1,538MWe output is achieved by large capacity core and large capacity main components such as SG, RCP, turbine, etc.

➤ EU-APWR/US-APWR

- ✓ 1, 700MWe output is achieved from a higher efficiency than APWR.
 - Same core thermal output with APWR
 - High-performance, large capacity steam generator
 - High-performance turbine



ATMEA1

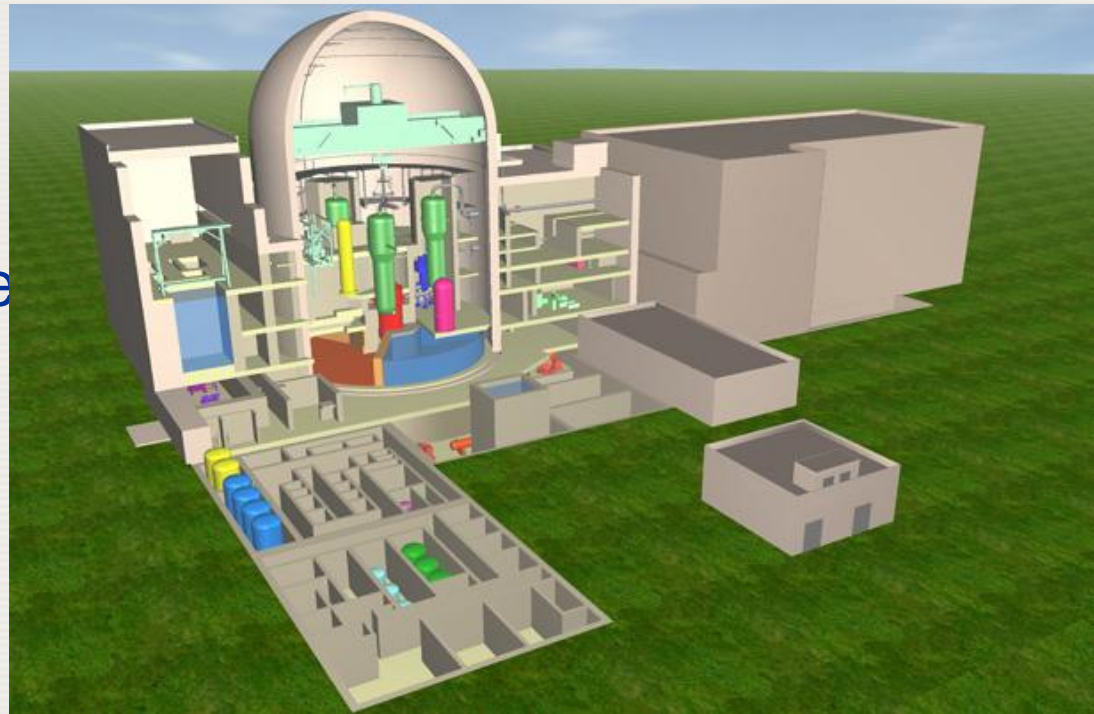
ATMEA

An AREVA and MHI Company

ATMEA1

Courtesy of ATMEA, France

- 1100 MWe, 3 loop plant
- Combines AREVA & Mitsubishi PWR technologies
- Relies on active safety systems & includes core catcher
- Design targets:
 - 60 yr life
 - 92% availability
 - 12 to 24 month cycle; 0-100% MOX



IAEA

	ATMEA1	Notes
Electrical output	1,100 – 1,150 MWe	Obtain 10% more electric output vs thermal output, which results in less cost and waste
Thermal output	3,150 MWth	
Height / Number of FAs	17x17- 4.2m / 157 FAs	Standard configuration
Fuel enrichment	< 5.0 wt%	Same as operating PWRs
Max. fuel assembly burn-up	62GWd/t	Max. achievable BU with UO2 enrichment less than 5%
Linear heat rate	17.5 kW/m	Low LHR contributes lowering fuel cost
T hot (best estimate)	326deg-C	High temperature within the range of our experiences
Cooling flow rate (BE)	24,800 m3/h/loop	Maximized flow rate within the range of our experiences
Thermal margin	>15 %	Satisfy URD requirement
Steam Generators	Around 8,000 m2 with axial economizer	Efficient and experienced design
Steam pressure (BE)	7.3 (MPa)	One of the world highest
Net efficiency	35 – 37 %	Site dependent

Canada



EC6 & ACR1000

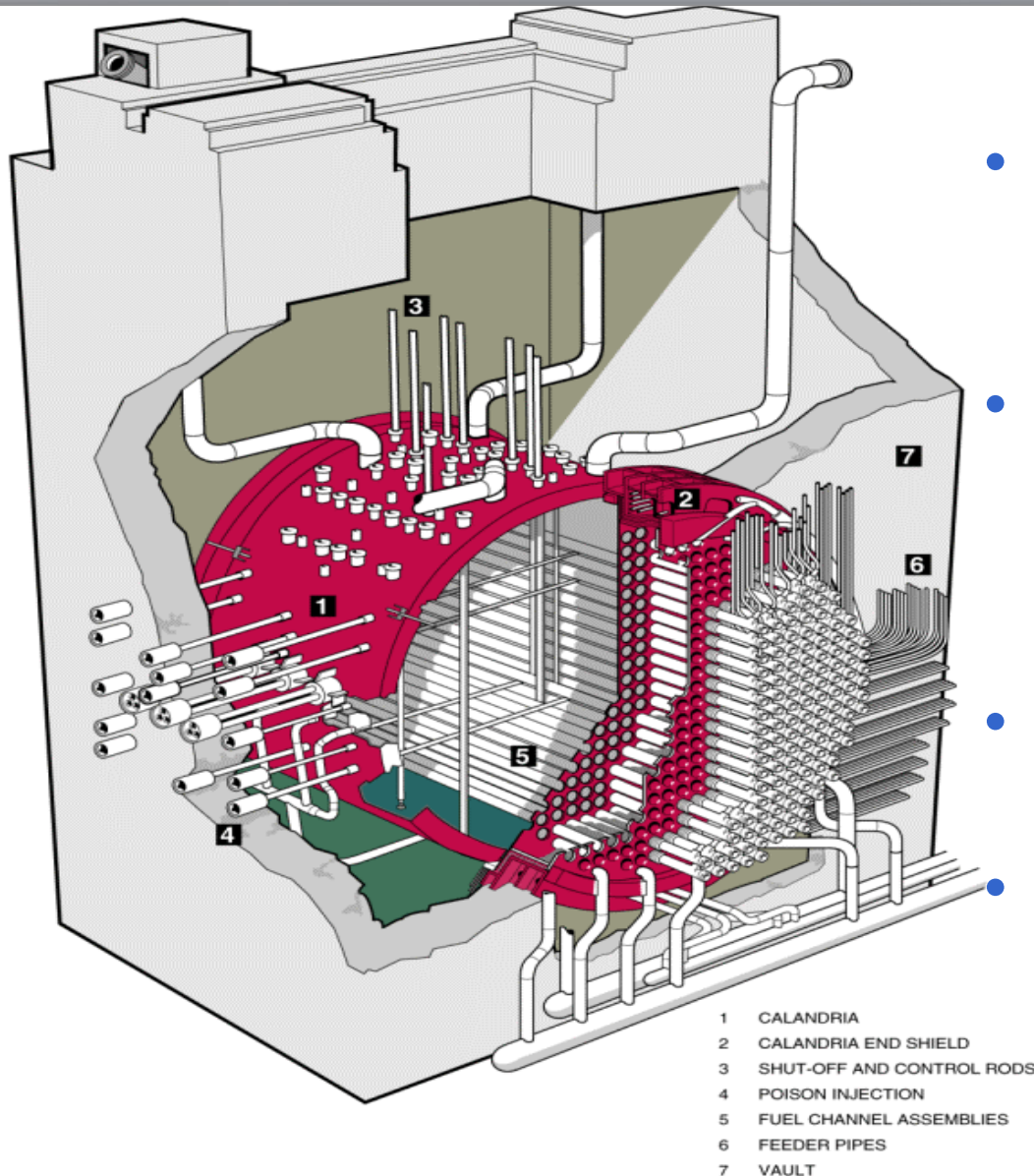
CANDU Energy

Flexibility of CANDU Design

- Natural uranium fuel □ D₂O / heavy water cooled
- Slightly enriched 0.9~1.2%
- Can use recovered uranium
- Can use DUPIC (Direct Use of spent PWR fuel In CANDU)
- Can MOX (Mixed uranium and plutonium Oxide)
- Can use Pu/LWR waste-fuel
- Can use Thorium
- Can use CANFLEX bundle and LWR fuel bundles

Reactor Assembly

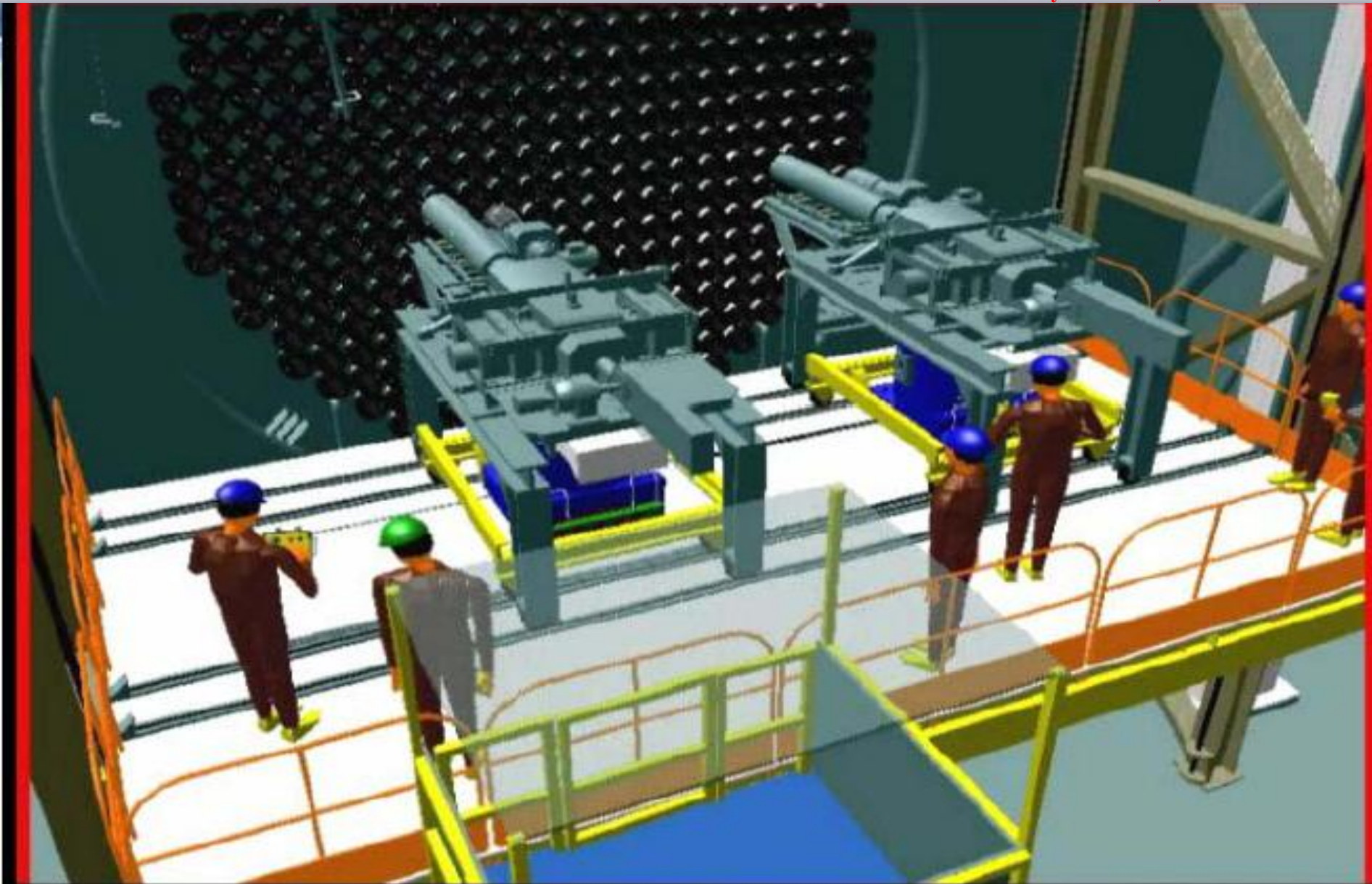
Courtesy of AECL, Canada



- Fuel channels and moderator inside the CALANDRIA
- CALANDRIA located inside concrete **VAULT** filled with water, also acts as SHIELDING.
- END-SHIELDS filled with water and steel pebbles.
- CALANDRIA has low temperature and pressure

On-power Refueling

Courtesy of AECL, Canada



Identified issues from the Fukushima Daiichi Nuclear Accident

- Review extensive scenario of Design Basis Accident (DBA) □ Multiple external initiating events and common cause failures
- Station blackout mitigation
- Ultimate heat sink for core and containment cooling in post severe accident
- Reliability of emergency power supply
- Optimization of the grace period (i.e. operator coping time)
- Enhanced containment hydrodynamic strength
- Hybrid passive and active engineered safety features
- Safety viability of multiple-modules – first of a kind engineering
- Accident management, emergency response capability and costs
- Seismic and cooling provisions for spent fuel pool
- Hydrogen generation from steam-zirconium reaction; recombiner system
- Environmental impact assessment and expectation
- Control room habitability in post accident transient

Safety Improvement of Operating Reactors

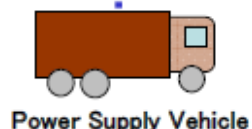
Various Measures to Enhance Safety ever applied

12

(Example of a Boiling Water Reactor (BWR))

Assurance of power supply

Deployment of power supply vehicles and air-cooling power supply equipments



Assurance of water source



Diversification of Alternative injection pump

Diversification of water source

Tank

Condensate Tank

River

Ocean

Alternative injection of seawater through large volume pump-car and portable engine heat exchanger

Air Conditioner
Main Control Room
Monitoring Instruments

Buttery

RCIC (Steam Driven)

Containment Vessel

Relief Valve

to Turbine

Venting Valve

CCWS

RHRS

Measures against flooding

Modifications of doors and pipe penetrations, sealing



Ventilation Tower

Accumulation of materials and tools for field work
Develop procedures
Perform drills

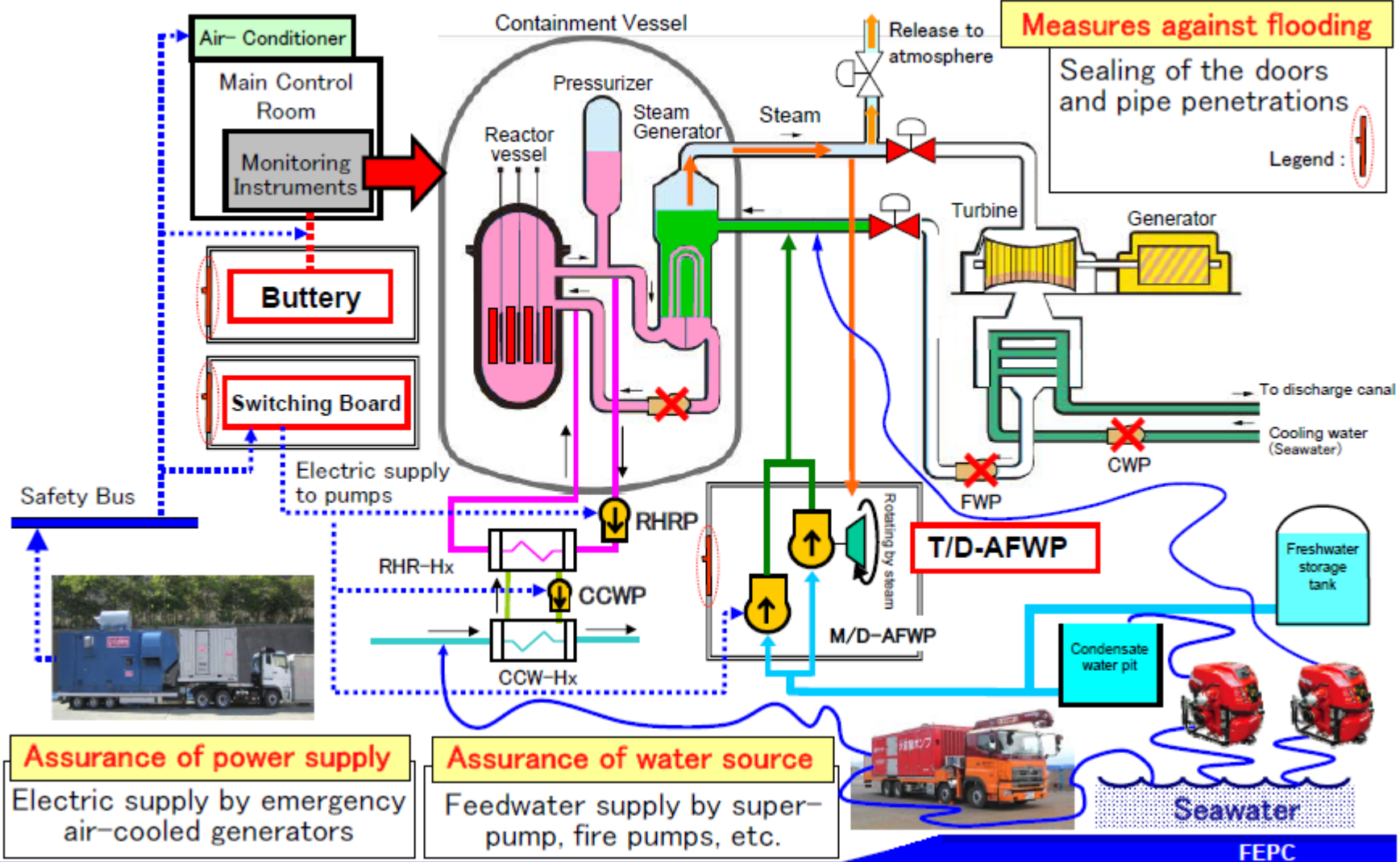
FEPC

Safety Improvement of Operating Reactors



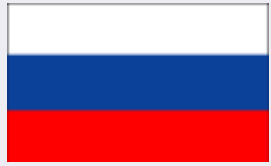




Various Measures to Enhance Safety ever applied

11

(Example of a Pressurized Water Reactor (PWR))

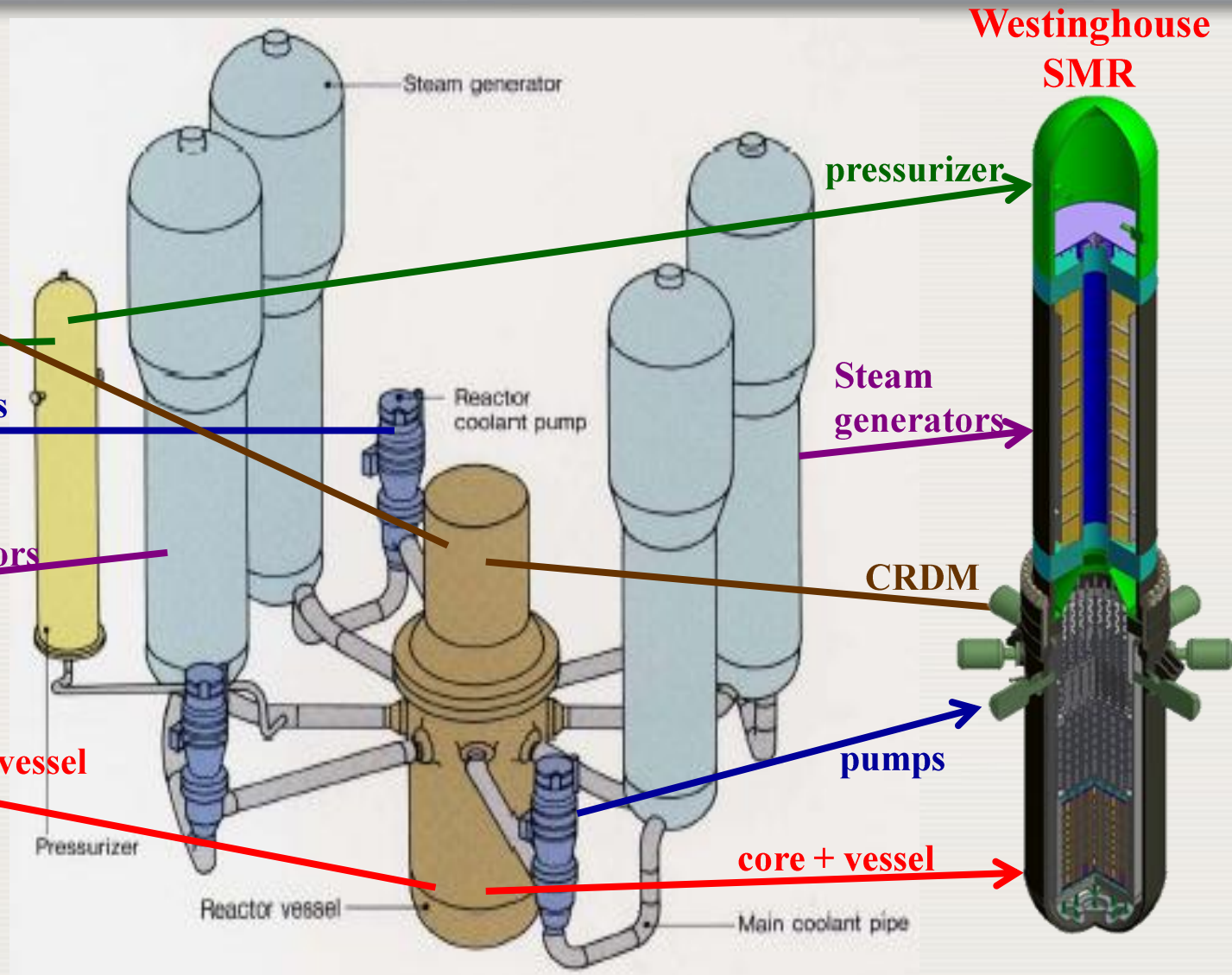
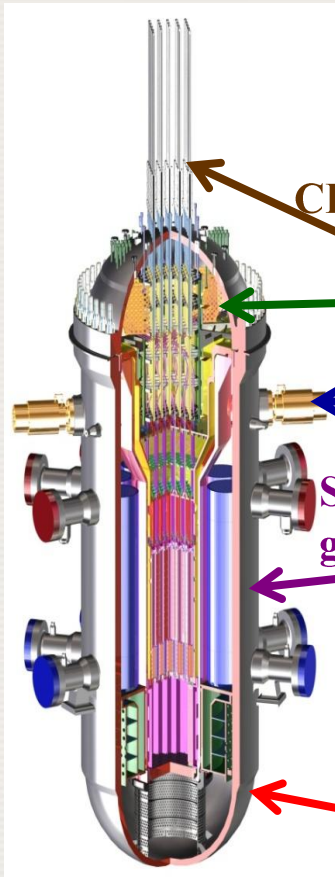


What's New in Global SMR Development?

	SMART	On 4 July, the Korean Nuclear Safety and Security Commission issued the Standard Design Approval for the 100 MWe SMART – the first iPWR received certification.
	NuScale mPower W-SMR Hi-SMUR	US-DOE funding of 452M\$/5 years for two (2) out of the four (4) US competing iPWR based SMRs. Some have utilities to adopt in specific sites
	KLT-40s SVBR-100 SHELF	2 modules marine propulsion-based barge-mounted KLT-40s are in construction, 90%; The lead-bismuth eutectic cooled SVBR-100 deployed by 2018, SHELF seabed-based started conceptual PWR-SMR design
	Flexblue	DCNS originated Flexblue capsule, 50-250 MWe, 60-100m seabed-moored, 5-15 km from the coast, off-shore and local control rooms
	CAREM-25	Site excavation for CAREM-25 was started in September 2011, construction of a demo plant starts soon in 2012
	4S	Toshiba had promoted the 4S for a design certification with the US NRC for application in Alaska and newcomer countries.
	HTR-PM ACP-100	2 modules of HTR-PM are under construction; CNNC developing ACP-100 conceptual design

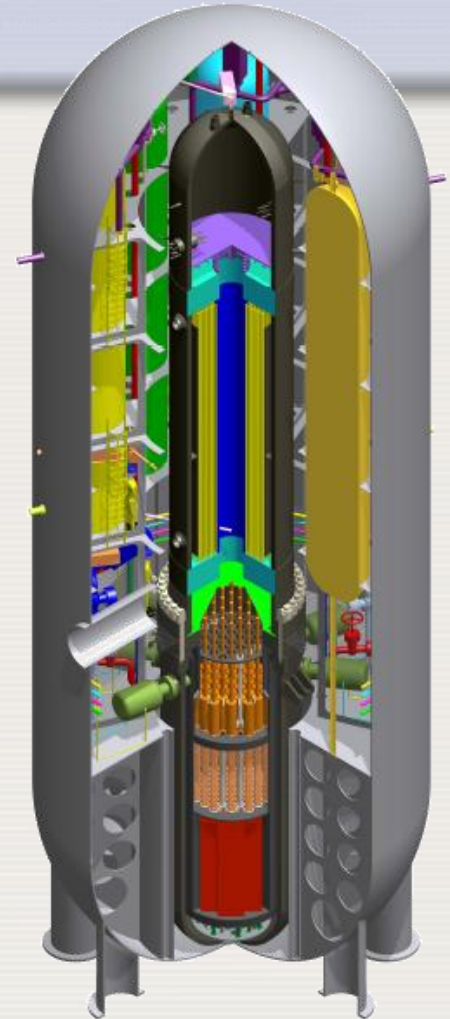
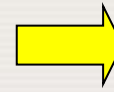
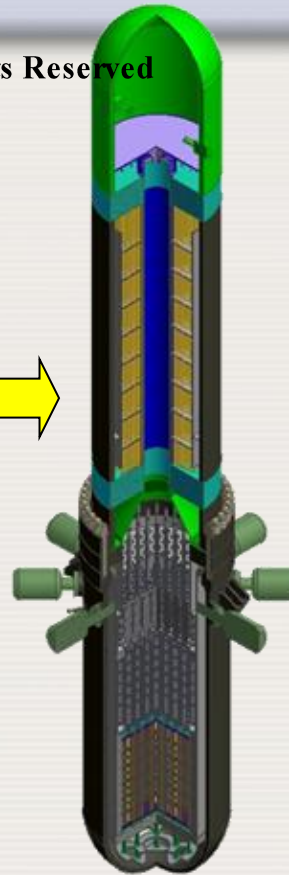
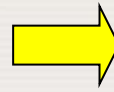
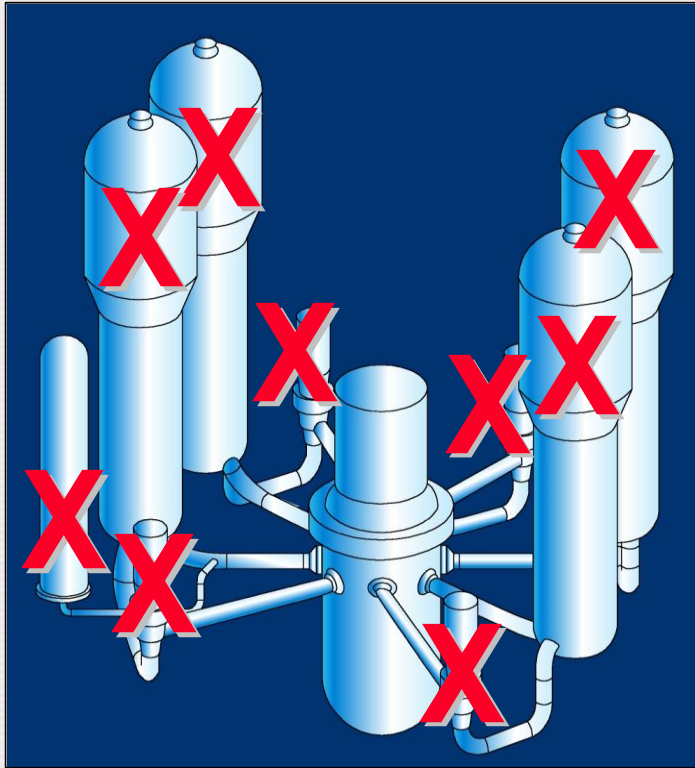
Concept of Integral PWR based SMRs

SMART



Integral Primary System Configuration

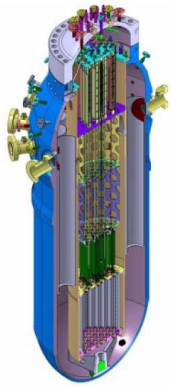
Courtesy: Westinghouse Electric Company LLC, All Rights Reserved



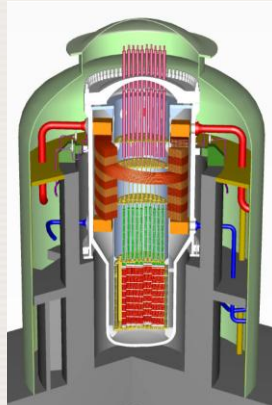
Benefits of integral vessel configuration:

- eliminates loop piping and external components, thus enabling compact containment and plant size □ reduced cost
- Eliminates large break loss of coolant accident (improved safety)

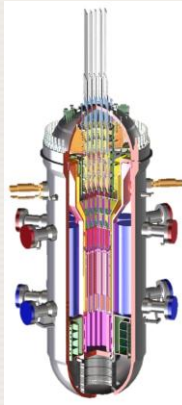
Light Water Cooled SMRs



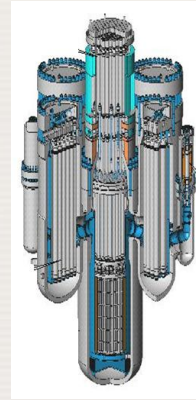
CAREM-25
Argentina



IMR
Japan



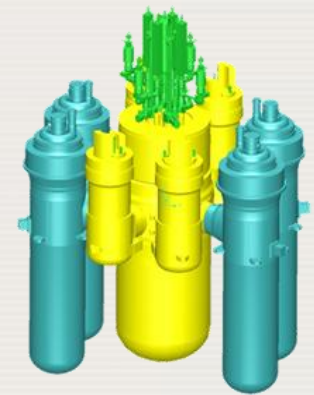
SMART
Korea, Republic of



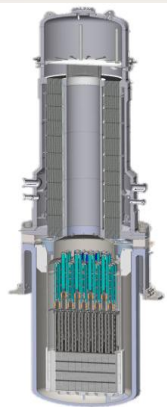
VBER-300
Russia



WWER-300
Russia



KLT-40s
Russia



mPower
USA



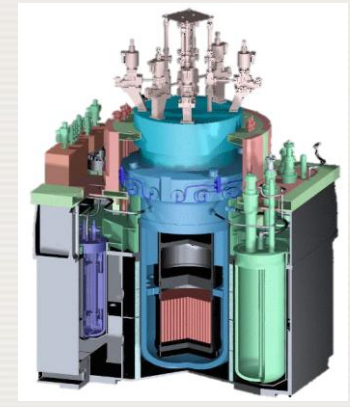
NuScale
USA



**Westinghouse
SMR - USA**



CNP-300
China, Peoples Republic of



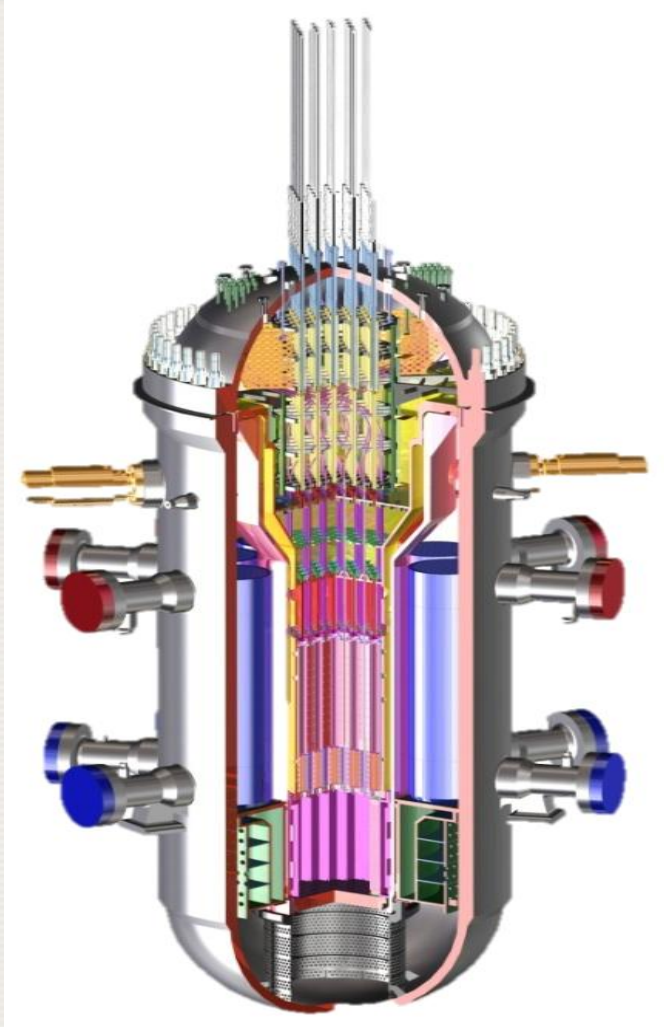
ABV-6
Russia

SMR for Near-term Deployment

SMART



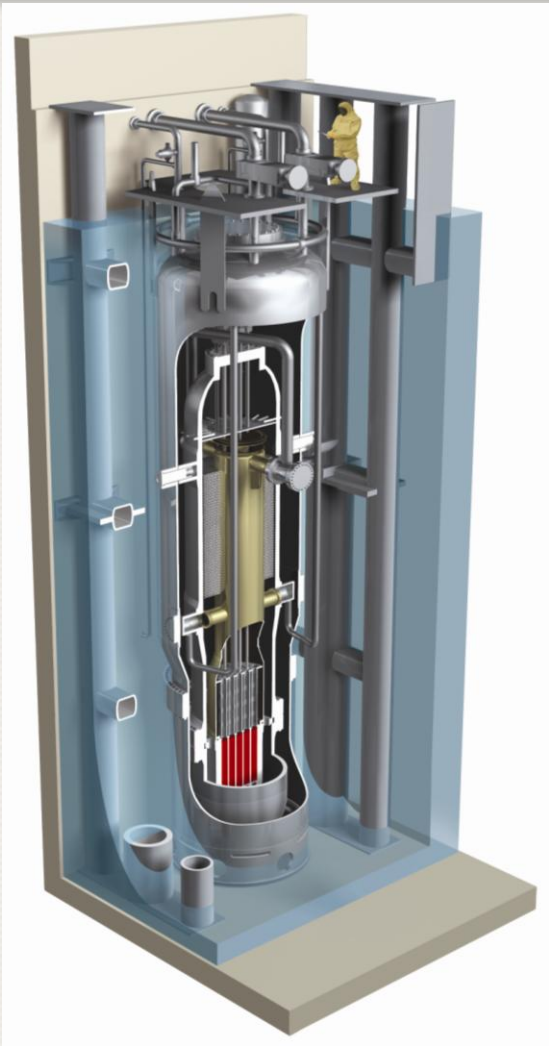
© 2011 KAERI – Republic of Korea



- **Full name:** System-Integrated Modular Advanced Reactor
- **Designer:** Korea Atomic Energy Research Institute (KAERI), Republic of Korea
- **Reactor type:** Integral PWR
- **Coolant/Moderator:** Light Water
- **Neutron Spectrum:** Thermal Neutrons
- **Thermal/Electrical Capacity:** 330 MW(t) / 100 MW(e)
- **Fuel Cycle:** 36 months
- **Salient Features:** Passive decay heat removal system in the secondary side; horizontally mounted RCPs; intended for sea water desalination and electricity supply in newcomer countries with small grid
- **Design status:** Standard Design Approval granted on 4 July 2012

SMR for Near-term Deployment

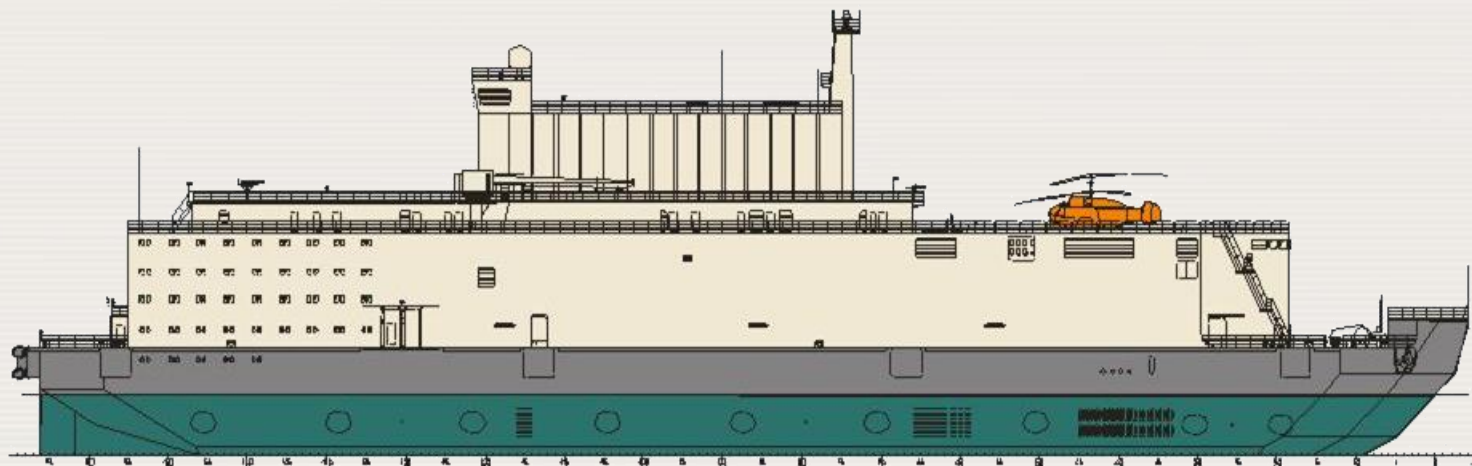
NuScale



- **Full name:** NuScale
- **Designer:** NuScale Power Inc., USA
- **Reactor type:** Integral Pressurized Water Reactor
- **Coolant/Moderator:** Light Water
- **Neutron Spectrum:** Thermal Neutrons
- **Thermal/Electrical Capacity:** 165 MW(t)/45 MW(e)
- **Fuel Cycle:** 24 months
- **Salient Features:** Natural circulation cooled; Decay heat removal using containment; built below ground
- **Design status:** Design Certification application expected in 4th Quarter of 2013

Main Engineering Characteristics of KLT-40s FNPP

© 2011 OKBM Afrikantov



TYPE - SMOOTH-DECK NON-SELF-PROPELLED SHIP

LENGTH, m	140,0
WIDTH, m	30,0
BOARD HEIGHT, m	10,0
DRAUGHT, m	5,6
DISPLACEMENT, t	21 000
FPU SERVICE LIFE, YEARS	40

IAEA Response to the Global Trend

- **Project 1.1.5.5:**
Common Technologies and Issues for SMRs
- **Objective:** To facilitate the development of key enabling technologies and the resolution of enabling infrastructure issues common to future SMRs
- **Activities (2012 – 2013):**
 - Formulate roadmap for technology development **incorporating safety lessons-learned from the Fukushima accident**
 - Review newcomer countries requirements, regulatory infrastructure and business issues
 - Define operability-performance, maintainability and constructability indicators
 - Develop guidance to facilitate countries with planning for SMRs technology implementation

Status of High Temperature Gas-Cooled Reactors

EXPERIMENTAL REACTORS



DRAGON
(U.K.)
1963 -1976



AVR
(FRG)
1967 - 1988



HTTR
(Japan)
1998 - Present



PEACH BOTTOM 1
(U.S.A.)
1967 - 1974

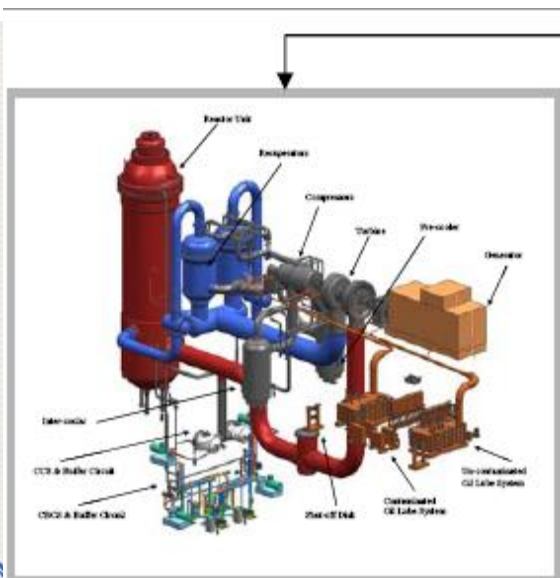


FORT ST. VRAIN
(U.S.A.)
1976 - 1989

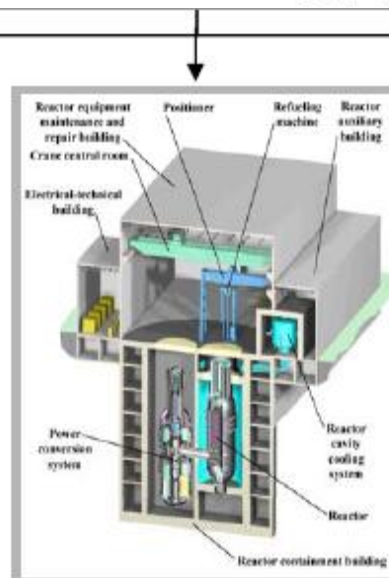


THTR
(FRG)
1986 - 1989

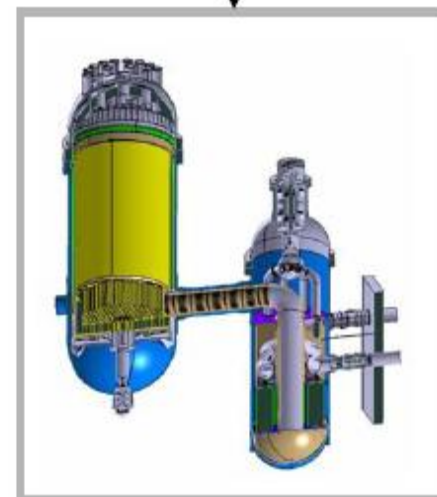
DEMONSTRATION OF BASIC HTGR TECHNOLOGY



PEBBLE BED MODULAR REACTOR
PBMR



MODULAR HTGR CONCEPT
GENERAL ATOMICS

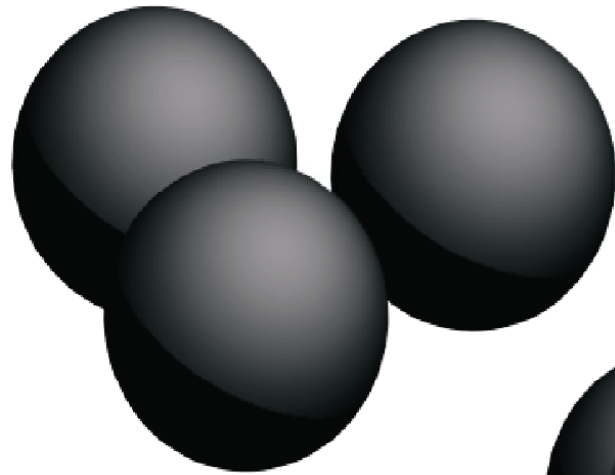


ANTARES
AREVA

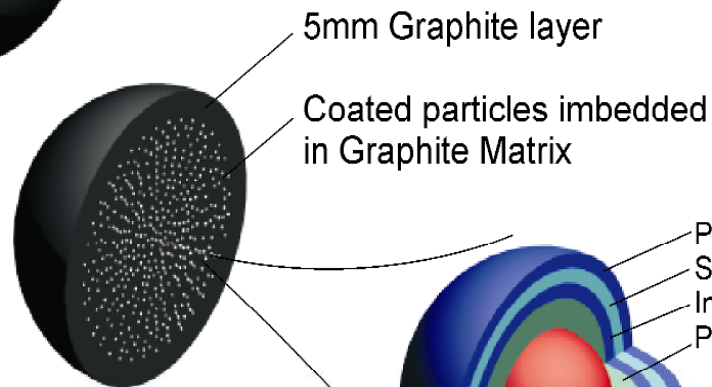


IAEA

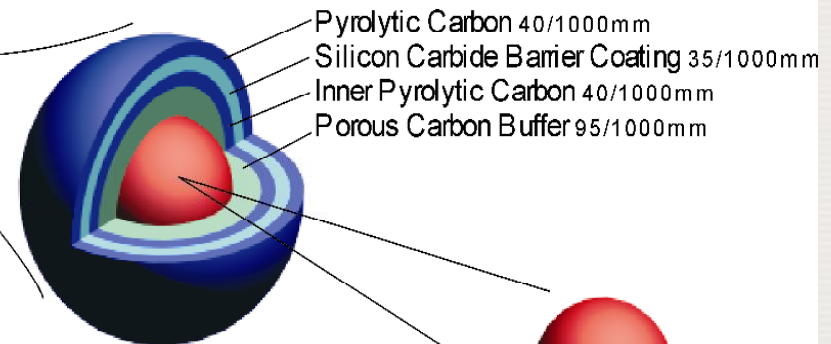
SALIENT FEATURES



Dia. 60mm
Fuel Sphere



Section



Dia. 0,92mm

TRISO
Coated Particle



Dia. 0,5mm
Uranium Dioxide
Fuel Kernel

CURRENT STATUS

HTR-PM Under Construction in China



96 kg/s
Demonstration plant plus
follow-up units

210 MW

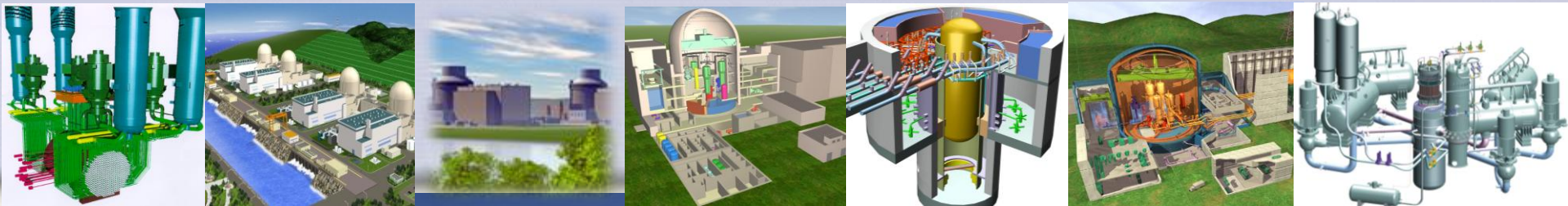
Summary and Conclusion (1)

- Many options are realistic choice for countries
 - *Heavy water, boiling water and pressurized water reactors*
 - *SMR, high temperature or fast reactors have niche applications*
- Many of them have been:
 - *Endorsed by User Requirements (EUR, URD, etc)*
 - *Certified by licensing authorities in several countries*
 - *Built and operated for many years in various countries... or*
 - *... in the process of being built*
- Size and “provenness” requirements may limit choices for newcomer countries
- All options have multiple sources for lifetime spare parts
- Some options are better than others for fuel supply

Summary and Conclusion (2)

- Capacity building in newcomer countries is crucial, in which IAEA plays important and neutral roles
- Main issues:
 - Economic competitiveness
 - Proven technology or commercial availability
 - Some suppliers design for home country (SMR)
 - Capability of newcomer countries to assess supplier claims
- Needs to address lessons-learned from the Fukushima accident into the design development and plant deployment
- Needs to enhance the important roles of research reactor utilization for capacity building in newcomer countries embarking on nuclear power programs, through inter-regional training and expanding nuclear engineering curriculum through IAEA assistance and facilitation.





... Thank you for your attention.

