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**Overview of Diagnostic and Therapeutic Radionuclides** 

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# Overview of Common Diagnostic and Therapeutic Radionuclides (Nuclear Data and Production Technology)

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## **Topics**



- General considerations about nuclear data related to production of radionuclides
  - in a nuclear reactor
  - at a cyclotron
- Production of diagnostic radionuclides
  - SPECT radionuclides
  - PET radionuclides
- Production of therapeutic radionuclides
- Summary

# Nuclear Data for Radionuclide Production in a Nuclear Reactor





- Contribution of thermal neutrons to product formation is most important.
- Radioactive product is of low specific activity.

# **Other Production Reactions**



#### **Fission Process**

<b>Examples:</b>	<sup>235</sup> U(n,f) <sup>90</sup> Sr	(28.6 a)	FY = 5.8 %
	<sup>235</sup> U(n,f) <sup>99</sup> Mo	(66.0 h)	FY = 6.2 %
	<sup>235</sup> U(n,f) <sup>131</sup> I	( 8.0 d)	FY = 2.9 %

#### Fission yields

#### Mass distribution in fission of <sup>235</sup>U (n,z) Process



<b>Examples:</b> <sup>6</sup> Li(n,α) <sup>3</sup> H	(12.3 a)	σ = 940 b
<sup>14</sup> N(n,p) <sup>14</sup> C	(5730 a)	σ = 1.8 b
<sup>32</sup> S(n,p) <sup>32</sup> P	(14.3 d)	σ = 31.0 mb
<sup>67</sup> Zn(n,p) <sup>67</sup> Cu	(61.9 h)	σ = 1.07 mb
<sup>89</sup> Y(n,p) <sup>89</sup> Sr	(50.5 d)	σ = 0.3 mb

- Production yield with reactor neutrons is high only for light mass target nuclei.
- Process is applied only in special cases in the medium mass region.
- Specific activity of product is high.
- Extensive radiochemical work is involved.
- Product is of high specific activity.



# Nuclear Data Relevant to Cyclotron Production of Radionuclides

- Due to rapid energy loss of charged particles in target, knowledge of excitation function is essential
- Data needed for optimisation of production process
  - maximise yield of product
  - minimise impurity level
- The higher the projectile energy, the more are data needs
- Often many production routes are possible. However, major criteria for choice are yield and purity



## Role of Nuclear Data in Optimisation of a Production Route using Charged Particles



# Radionuclides for Modern Nuclear Medicine

## **Diagnostic Radionuclides**

For SPECT

γ-emitters (100 – 250 keV) <sup>99m</sup>Tc, <sup>123</sup>I, <sup>201</sup>TI

## For PET

β<sup>+</sup> emitters
<sup>11</sup>C, <sup>13</sup>N, <sup>15</sup>O, <sup>18</sup>F,
<sup>68</sup>Ge (<sup>68</sup>Ga), <sup>82</sup>Sr (<sup>82</sup>Rb)

### **Therapeutic Radionuclides (in-vivo)**

- β<sup>-</sup>-emitters (<sup>67</sup>Cu, <sup>90</sup>Y, <sup>131</sup>I, <sup>153</sup>Sm)
- $\alpha$ -emitters (<sup>211</sup>At, <sup>225</sup>Ac, etc.)
- Auger electron emitters (<sup>51</sup>Cr, <sup>75</sup>Se, <sup>77</sup>Br, <sup>125</sup>I, <sup>193m</sup>Pt)
- X-ray emitters (<sup>103</sup>Pd, <sup>131</sup>Cs, etc.)



## Routine Methods of Production of Some Commonly Used Photon Emitters



Radionuclide	<b>T</b> <sub>1/2</sub>	Main γ-ray energy in keV (%)	Production route	Energy range (MeV)
<sup>67</sup> Ga	3.26 d	93 (37) 185 (20)	<sup>68</sup> Zn(p,2n)	26 → 18
<sup>99</sup> Mo ↓ (generator)	2.75 d	181 (6) 740 (12)	<sup>235</sup> U(n,f) <sup>98</sup> Mo(n,γ)	
<sup>99m</sup> Tc	6.0 h	141 (87)		
<sup>111</sup> In	2.8 d	173 (91) 247 (94)	<sup>112</sup> Cd(p,2n)	25 → 18
<sup>123</sup>	13.2 h	159 (83)	<sup>123</sup> Te(p,n) <sup>124</sup> Te(p,2n) <sup>127</sup> I(p,5n) <sup>123</sup> Xe <sup>a)</sup> <sup>124</sup> Xe(p,x) <sup>123</sup> Xe <sup>a)</sup>	$\begin{array}{c} 14 \rightarrow 10 \\ 26 \rightarrow 23 \\ 65 \rightarrow 45 \\ 29 \rightarrow 23 \end{array}$
<sup>201</sup> TI	3.06 d	69 – 82 (X-rays) 166 (10.2)	<sup>203</sup> TI(p,3n) <sup>201</sup> Pb <sup>b)</sup>	28 → 20

a) <sup>123</sup>Xe decays by EC (87%) and  $\beta^+$  emission (13%) to <sup>123</sup>I

b) <sup>201</sup>Pb decays by EC to <sup>201</sup>Tl

## Wet Chemical Process for Separation of JÜLICH <sup>99</sup>Mo from Neutron Irradiated (<sup>235</sup>UAI<sub>3</sub>)-Alloy



#### **Preparation of Generator**



- Selection of the adsorbent that will
  - bind the long-lived parent
  - allow removal of the short-lived daughter in an easy and
  - reproducible manner
- Factors requiring systematic evaluation include
  - nature of the adsorbent
  - oxidation state of parent
  - chemical form of parent
  - pH

- chemical nature and complexing character of the elution solution

Example: <sup>99</sup>Mo (66 h) / <sup>99m</sup>Tc (6 h) Generator



- Fission <sup>99</sup>Mo adsorbed on Al<sub>2</sub>O<sub>3</sub>
- Elution with normal saline removes daughter as Na<sup>99m</sup>TcO<sub>4</sub>

## Structure of some Tc-complexes







#### Important Nuclear Processes for the Production of <sup>123</sup>I

#### **Indirect Methods**

<sup>127</sup> I(p,5n) <sup>123</sup> Xe	$E_p = 70 \rightarrow 50 \text{ MeV}$	
<sup>-127</sup> I(d,6n) <sup>123</sup> Xe	$E_d = 78 \rightarrow 64 \text{ MeV}$	123V EC,β <sup>+</sup> 1231
Cs, La(p,spall) <sup>123</sup> Xe	$E_p = 590 \rightarrow 200 \text{ MeV}$	2.0 h
<sup>124</sup> Xe(p,x) <sup>123</sup> Xe*	$E_p = 30 \rightarrow 25 \text{ MeV}$	

Major impurity <sup>125</sup>

#### Direct Methods\*

<sup>124</sup> Te(p,2n) <sup>123</sup> I	$E_p = 30 \rightarrow 20 \text{ MeV}$
<sup>123</sup> Te(p,n) <sup>123</sup> I	$E_p = 15 \rightarrow 10 \text{ MeV}$
<sup>122</sup> Te(d,n) <sup>123</sup> I	$E_d = 16 \rightarrow 8 \text{ MeV}$

#### Several impurities

\* These methods demand highly enriched isotopes as target materials.

The major criteria for choice of a production process are *yield and purity*.

# Production of <sup>123</sup>I via the <sup>124</sup>Xe(p,x)<sup>123</sup>I-Process



#### **Excitation Function**

Routes



This is the method of choice; leads to the highest purity product.



## **Gas Targetry**

**Example:** Production of alkali metal or radiohalogen via irradiation of an enriched rare gas



- Removal of radioactivity (e.g. <sup>82m</sup>Rb, <sup>123</sup>I) by rinsing the inner walls of the target
- Batch yield ≤ 100 GBq

Blessing et al., ARI **48**, 37 (1997).





# Sample preparation: electrolysis, alloy formation, pellet

**Heat dissipation:**  $2\pi$  or  $4\pi$  cooling, slanting beam **Example:** Use of slanting beam



 Standard technology used in large scale production of several radionuclides (<sup>67</sup>Ga, <sup>111</sup>In, <sup>201</sup>TI, etc.)

Spellerberg et al., ARI **49**, 1519 (1998).

#### Radiochemical Separation of $^{201}TI_{(T_{1/2} = 73 h)}$ via the $^{203}TI(p,3n)^{201}Pb \xrightarrow{EC,\beta^+}{9.4 h} \xrightarrow{201}TI-Process$







## **Commonly Used SPECT Radiopharmaceuticals**

Radiopharmaceutical	Function
	а. 19
IC-HMPAO	Brain blood flow
<sup>99m</sup> Tc – ECD	Brain blood flow
<sup>99m</sup> Tc – sestamibi	Heart blood flow
<sup>99m</sup> Tc – tetrofosmin	Heart blood flow
<sup>99m</sup> Tc – DMSA	Renal function
<sup>99m</sup> Tc – TRODAT	Dopamin-transporter
<sup>111</sup> In – DTPA-D-Phe-1-octreotide	Somatostatin receptor ligand
<sup>111</sup> In – pentetreotide	Somatostatin receptor ligand
$^{123}I - IMP$	Brain blood flow
$^{123}I - IBZM$	Dopamin2-receptor-ligand
<sup>123</sup> I – iomazenil	Benzodiazepine receptor ligand
<sup>123</sup> I – epidepride	Dopamin2-receptor-ligand
$^{123}I - \beta - CIT$	Dopamin-transporter
<sup>201</sup> TlCl	Heart blood flow



## Common Methods of Production of Short-lived Organic Positron Emitters

Radionuclide	T <sub>1/2</sub>	Mode of decay			data		
			Nuclear reaction	Energy range	Calculated yield MBq/µA· h	Target	In-target product
<sup>11</sup> C	20 min	β <sup>+</sup> (99.8) EC (0.2)	<sup>14</sup> N(p,α)	$13 \rightarrow 3$	3820	N <sub>2</sub> (O <sub>2</sub> )	<sup>11</sup> CO, <sup>11</sup> CO <sub>2</sub>
$^{13}N$	10 min	β+ (100)	<sup>16</sup> O(p,α)	$16 \rightarrow 7$	1665	H <sub>2</sub> <sup>16</sup> O	<sup>13</sup> NO <sub>2</sub> <sup>-</sup> , <sup>13</sup> NO <sub>3</sub> <sup>-</sup>
<sup>15</sup> O	2 min	β <sup>+</sup> (99.9) EC (0.1)	<sup>14</sup> N(d,n) <sup>15</sup> N(p,n)	$\begin{array}{c} 8 \rightarrow 0 \\ 10 \rightarrow 0 \end{array}$	2368 2220	$N_2(O_2)$ $^{15}N_2(O_2)$	<sup>15</sup> OO <sup>15</sup> OO
<sup>18</sup> F	110 min	β <sup>+</sup> (97) EC (3)	$^{18}O(p,n)$ $^{20}Ne(d,\alpha)$	$16 \rightarrow 3$ $14 \rightarrow 0$	2960 1110	$H_2^{18}O_{18}O_2/(F_2)$ Ne(F <sub>2</sub> )	$^{18}F_{aq}^{-}$ [ $^{18}F$ ]F <sub>2</sub> [ $^{18}F$ ]F <sub>2</sub>

• All radionuclides are almost pure  $\beta^+$  emitters.

• Large quantities can be produced at a small-sized two particle cyclotron.

Chemical form of radioactive product depends on target filling.

## **Gas Target**



- **Target:** suitable construction material; conical shape; target dimensions and gas pressure dependent on excitation function
- **Example:** Production of  ${}^{11}CO_2$  via  ${}^{14}N(p,\alpha){}^{11}C$  reaction



- Removal of radioactivity by expansion
- Batch yield (13 MeV p, 30 µA, 40min) ≈ 100 GBq

Qaim et al., in PET Radiopharmaceuticals, Kluwer, 1993, 1 - 42.



## Excitation Function of <sup>18</sup>O(p,n)<sup>18</sup>F Reaction



- Optimum energy range:  $E_P = 16 \rightarrow 3 \text{ MeV}$ 

- Excitation function rather unique and shows strong fluctuations
- For a (p,n) reaction, both neutron counting and activation measurement possible; the latter is more relevant
- Theory cannot reproduce the excitation function



## **Liquid Targetry**

#### **Example:** Production of <sup>18</sup>F from liquid $H_2^{18}O$

- 4  $\pi$  cooling, simple and remote controlled recovery of product
- Product ready for use without further processing



Water target at the BC 1710, Jülich

Qaim et al., in PET Radiopharmaceuticals, Kluwer, 1993, 1 - 42.





## Flow Sheet of Production of Short-lived PET Radiopharmaceuticals



Fast, automated methods of production are absolutely necessary

## Synthesis of 2-[<sup>18</sup>F]FDG





## **Major PET Radiodiagnostics**



	Neurology	
$[^{15}O]O_2$ $[^{15}O]H_2O$ $[^{15}O]Butanol$ 2- $[^{18}F]FDG$ L-6- $[^{18}F]FDOPA$ $[^{18}F]N-Methyl-$ spiperone	Oxygen consumption Blood flow Blood flow Glucose metabolism Presynaptic dopa- minergic function D <sub>2</sub> -receptor density or occupancy	dementia, ischemia, stroke parkinsonism schizophrenia therapy contro
	Cardiology	
<ul> <li>[<sup>13</sup>N]NH<sub>3</sub></li> <li>2-[<sup>18</sup>F]FDG</li> <li>[<sup>11</sup>C]Acetate</li> <li>[<sup>11</sup>C] or [<sup>18</sup>F]Fatty acids</li> </ul>	Blood flow Glucose metabolism Oxidative metabolism (Oxygen consumption) β-Oxidation	
	Oncology	
[ <sup>15</sup> O]H <sub>2</sub> O 2-[ <sup>18</sup> F]FDG [ <sup>11</sup> C]Methionine	Blood flow Glucose metabolism Amino acid metabolism and transport	



## **Production of Positron Emitters via Generator Systems**

- Two standard positron emitters, namely <sup>68</sup>Ga (T<sub>1/2</sub> = 68 min) and <sup>82</sup>Rb (T<sub>1/2</sub> = 1.3 min) are routinely obtained via the generator systems <sup>68</sup>Ge (271 d) / <sup>68</sup>Ga and <sup>82</sup>Sr (25.3 d) / <sup>82</sup>Rb.
- For production of the two parent radionuclides, high intensity intermediate energy cyclotrons are needed.
- Presently, supply of <sup>82</sup>Sr appears to be adequate.
- Due to enhancing interest in <sup>68</sup>Ga-radiopharmaceuticals, more efforts related to <sup>68</sup>Ge production and efficient generator column preparation are called for. Some discrepancy in data recently removed.

# Excitation Function of natGa(p,xn)<sup>68</sup>Ge Process





Adam-Rebeles et al., RCA 101, 481 (2013).

- Discrepancy in data removed
- Optimum energy range for production

 $E_p$  = 30  $\rightarrow$  15 MeV

Due to low m.p. of Ga, use of alloy as target material is preferable



## Needs

- Study of slow metabolic processes, e.g. protein synthesis, cell proliferation, etc. (satellite concept)
- Analogue approach
  - Quantification of SPECT-radiopharmaceuticals
  - Therapy planning, exact dosimetry

Detailed treatment in lecture on novel medical radionuclides

## Production Methods of Important Therapeutic Radionuclides (β<sup>-</sup> Emitters)



Production is done using both nuclear reactors and cyclotrons



# **Radionuclide Production via (n,p)-Process**



- Statistical model incorporation precompound effects reproduces (n,p) excitation function well (codes STAPRE and EMPIRE)
- Fission neutron spectrum averaged cross section is low (0.3 mb); nonetheless, the reaction is used for production of no-carrier-added <sup>89</sup>Sr.

# **Production Methods of Important Therapeutic Radionuclides (cont'd)**



Nuclide	<b>T</b> <sub>1/2</sub>	Production route	Nuclide	<b>T</b> <sub>1/2</sub>	Production route
β+ <i>Emitters</i>		X-Ray/Auger Electron Emitters			
<sup>64</sup> Cu	12.7 h	<sup>64</sup> Ni(p,n)	<sup>77</sup> Br	2.4 d	<sup>75</sup> As(α,2n)
<sup>76</sup> Br	16.0 h	<sup>76</sup> Se(p,n)	<sup>103</sup> Pd	17.0 d	<sup>103</sup> Rh(p,n)
124	4.2 d	<sup>124</sup> Te(p,n)	<sup>111</sup> In	2.8 d	<sup>112</sup> Cd(p,2n)
α <i>Emitters</i>		125	60.0 d	$^{124}$ Xe(n, $\gamma$ ) $^{125}$ Xe $\rightarrow$	
<sup>211</sup> At	7.2 h	<sup>209</sup> Bi(α,2n)			
<sup>213</sup> Bi	46 min	<sup>225</sup> Ac/ <sup>213</sup> Bi			
		(Generator)			
<sup>225</sup> Ac	10.0 d	from nuclear waste			
		<sup>226</sup> Ra(p,2n)			

Increasing use of cyclotrons in production of therapeutic radionuclides



## Summary

- Technology for production of standard radionuclides using reactors and cyclotrons is well established.
   Status of data is fairly good.Yet some standardization and development work is constantly needed.
- Development work calls for interdisciplinary approach.
- Demand on quality assurance is stringent.