

2484-8

**ICTP-IAEA Joint Workshop on Nuclear Data for Science and Technology:
Medical Applications**

30 September - 4 October, 2013

Internal radionuclide therapy: Part I

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Internal radionuclide therapy: Part I

(Radionuclides, chemical processing, quality control)

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Workshop on Nuclear Data for Science and Technology: Medical Applications
30 September to 04 October 2013
Miramare – Trieste, Italy

Internal radionuclide therapy: Part I

(Radionuclides, chemical processing, quality control)

CANCER
and other diseases*



The wapons:

1. THE radionuclide
2. + a carrier,
which delivers it selectively
to the biological target

*Infection:

Within the 1.5 hour lecture 1.500 people will die from an infectious disease; Malaria kills every 30 seconds

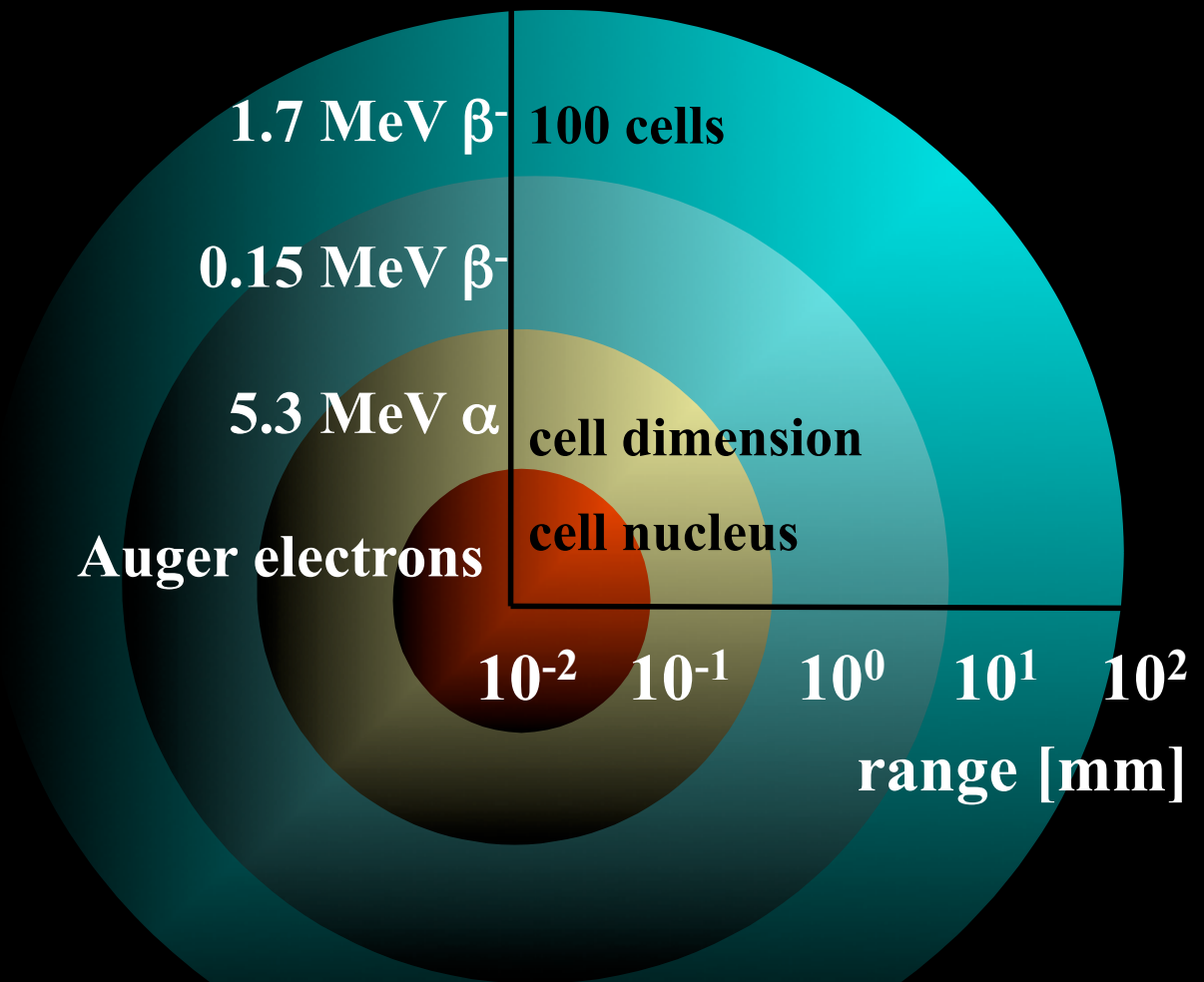
Radionuclides of different kinds of particle emission and varying particle energies / ranges

Selection criteria
(among many others):

Non-penetrating
radiation

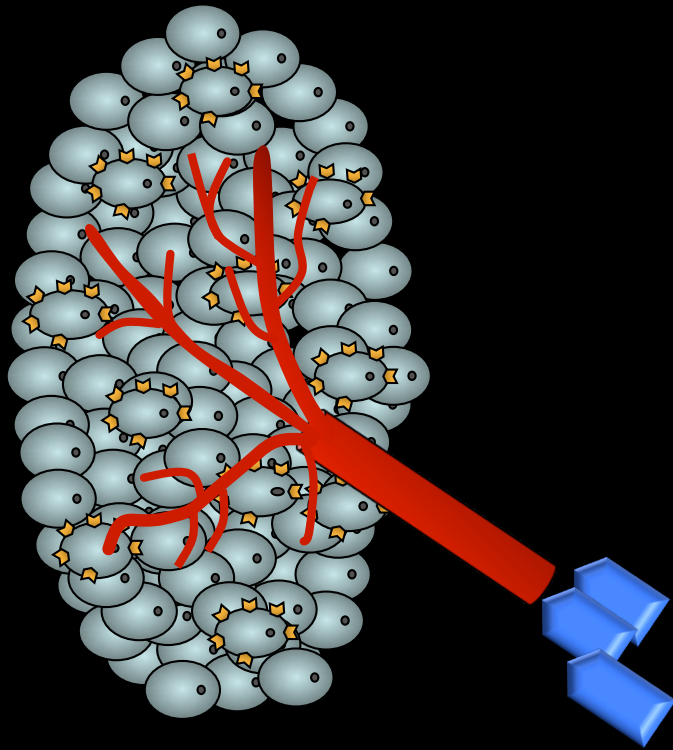
High LET

Focus
all(most) all
radiative emissions
to the target (tumour) cell
(or tissue)

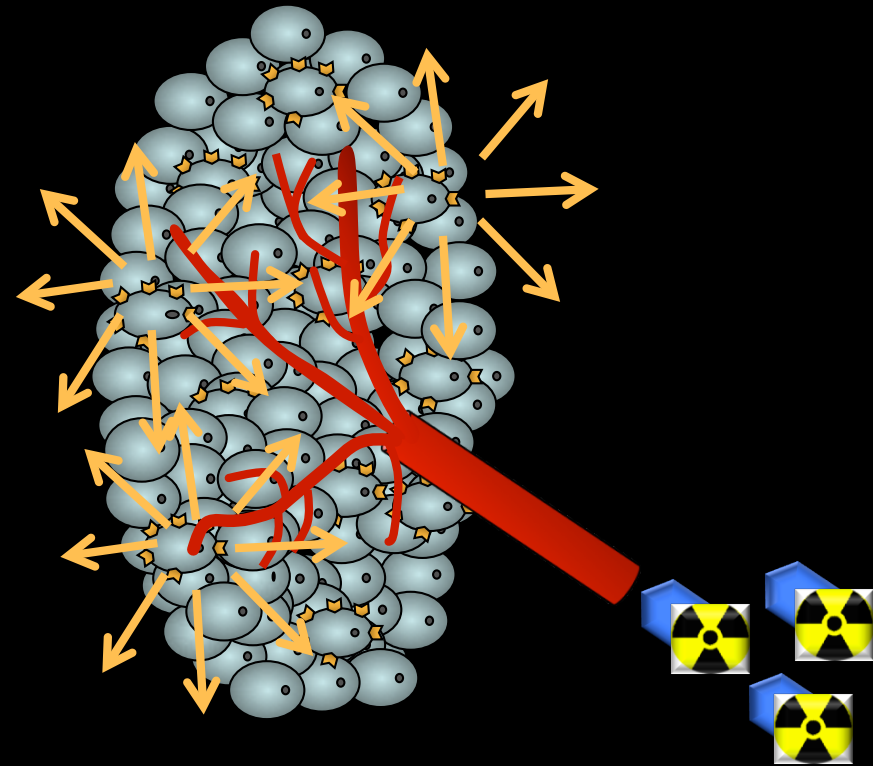


Radionuclides of different kinds of particle emission and varying particle energies / ranges

Targeted therapy



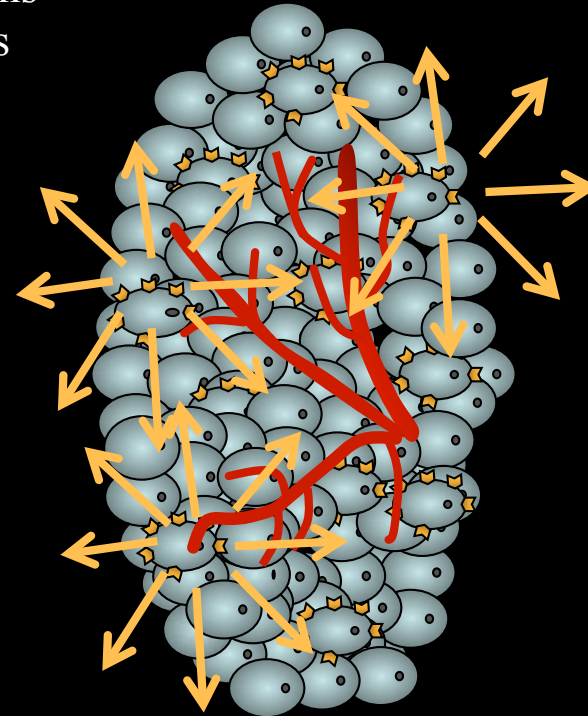
Targeted radionuclide therapy



Radionuclides of different kinds of particle emission and varying particle energies / ranges

1.
Must be delivered by means of adequate carrier systems
by tumour-selective and specific radiopharmaceuticals
("drug development")

2.
once accumulated at the target,
the radionuclides should act selectively
through its characteristic decay / radiation



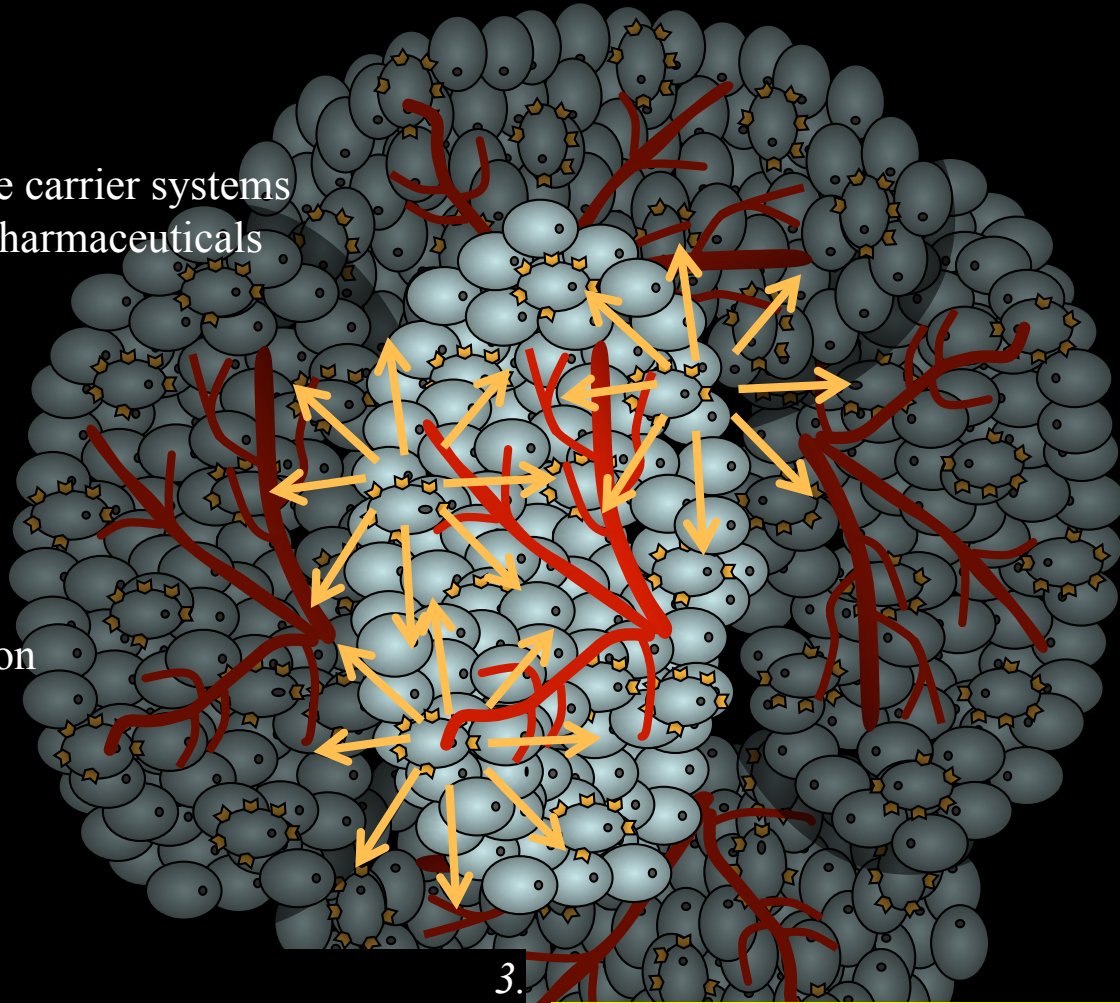
3.
*... delivery of therapeutic doses
of ionizing radiation
to the malignant cells*

Radionuclides of different kinds of particle emission and varying particle energies / ranges

1. Must be delivered by means of adequate carrier systems by tumour-selective and specific radiopharmaceuticals (“drug development”)

2. once accumulated at the target, the radionuclides should act selectively through its characteristic decay / radiation

3. ... delivery of therapeutic doses of ionizing radiation to the malignant cells but not to surrounding healthy cells

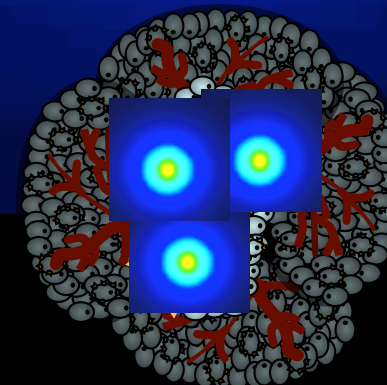
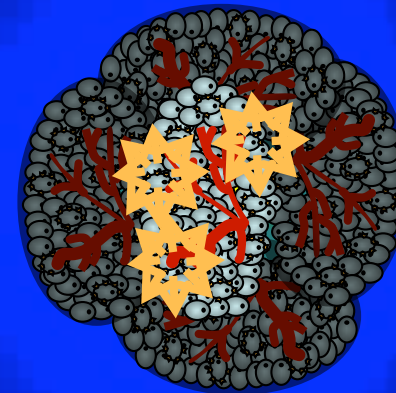


Radionuclides of different kinds of particle emission and varying particle energies / ranges

Energy deposition in tissue

High-energy beta emitter ^{90}Y
mean particle energy 0.933 MeV
max. range 12 mm

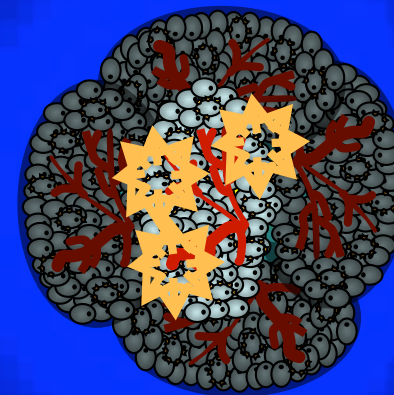
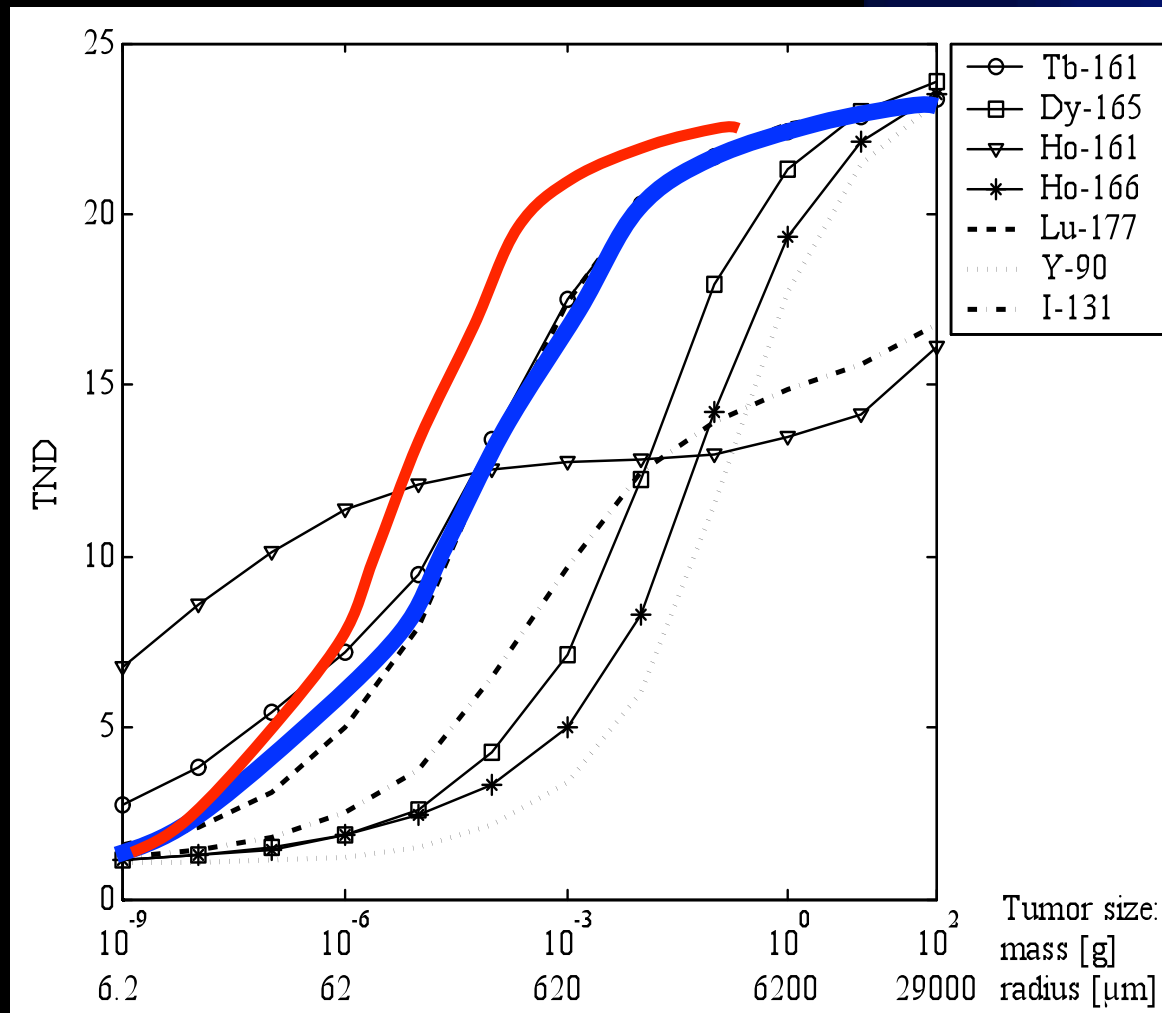
Low-energy beta emitter ^{177}Lu
mean particle energy 0.134 MeV
max. range 2 mm



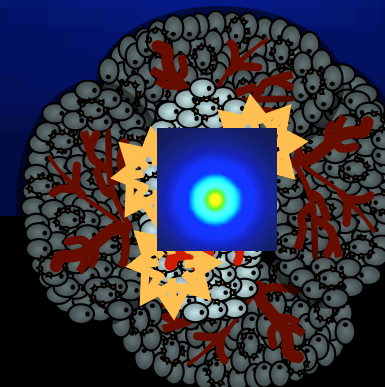
2 mm

Radionuclides of different kinds of particle emission and varying pa

TND: tumour-to-normal-tissue mean absorbed dose ratio



2 mm



Internal radionuclide therapy: Part I

(Radionuclides, chemical processing, quality control)

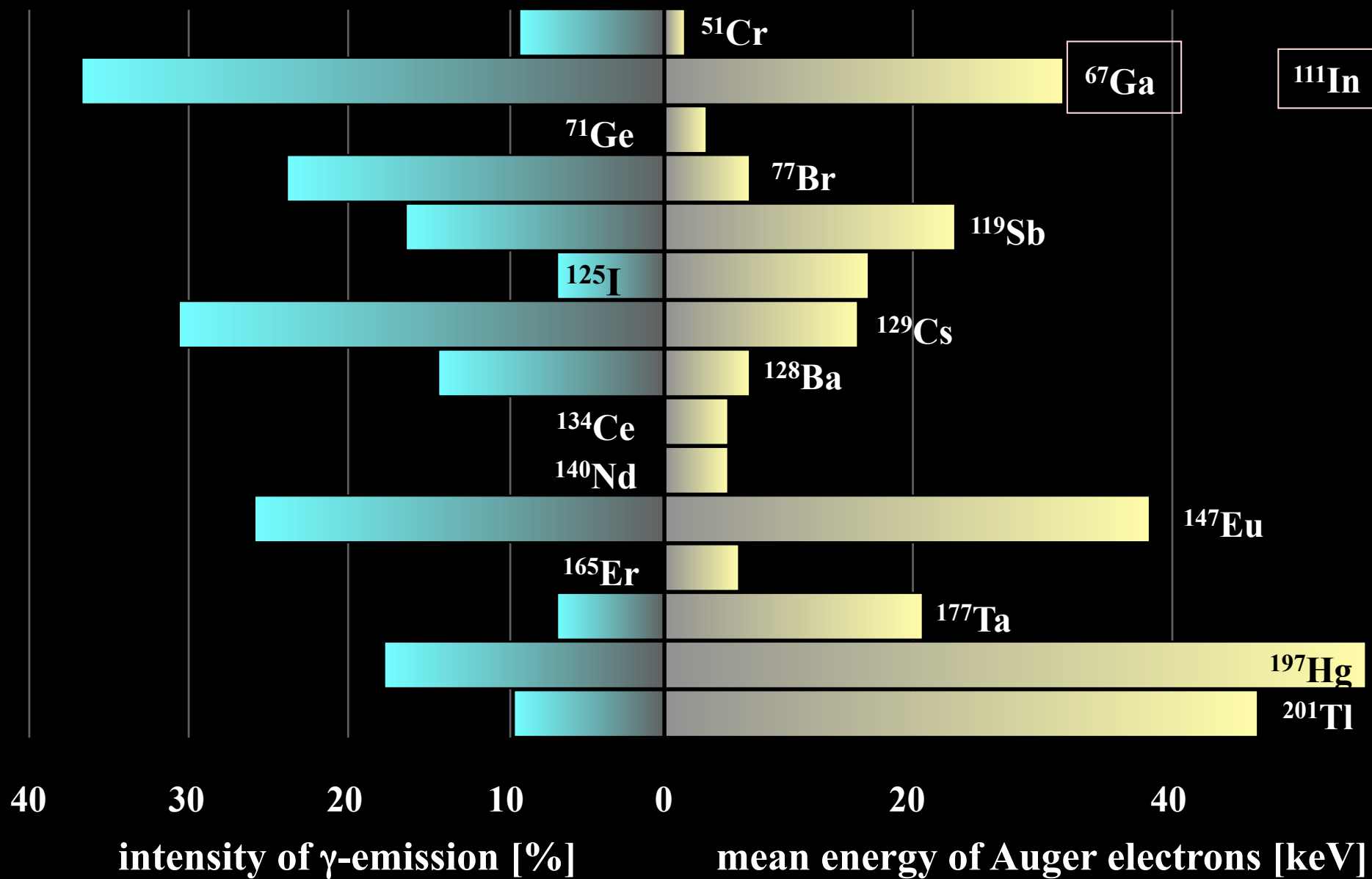
1	Individual Radionuclides:	Selection Criteria
2	Individual Radionuclides: Production Routes	Reactors: Neutron Capture Cyclotrons: Charged projectiles Radionuclide Generators
3	Production Batch Activities vs.	Specific Radioactivity
4	(Radio)chemical Separation	Target / Product nuclide
5	Radionuclides	Chemistry general
6	(Radio)chemical Labelling	

Individual Radionuclides for Endoradiotherapy (ERT)

Selection Criteria

Emission profile	<p>Non-penetrating radiation vs. penetrating (γ-photons)</p> <p>High LET</p>
Purity	Radionuclidic, specific activity
Yield	Adequate (also for commercial purposes)
Production	Nuclear reaction
	Targetry
	Radochemical separation
	Target recovery
	Costs
Access	high
Half-life	adequate
Chemistry	Adequate to radiopharmaceuticals ?

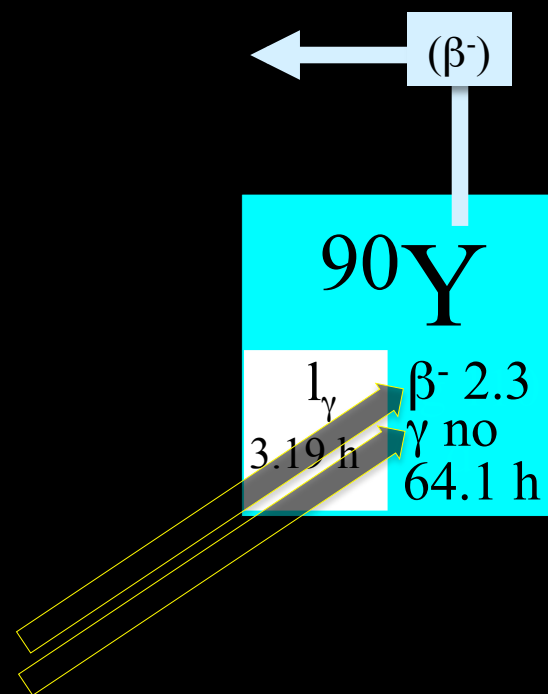
potential Auger / conversion electron emitters



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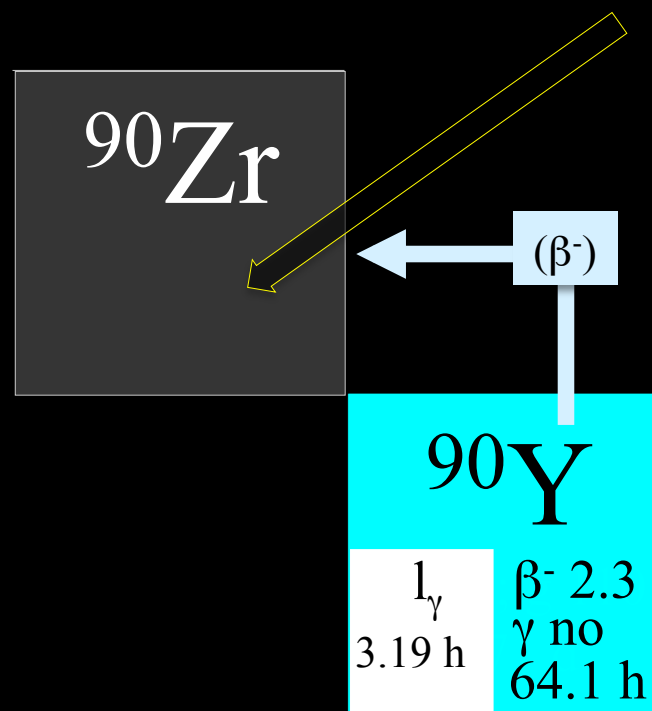
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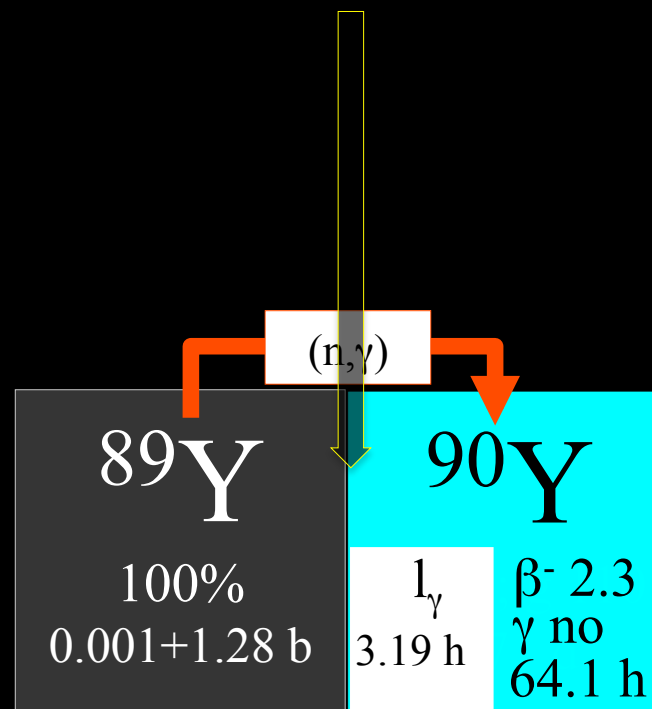
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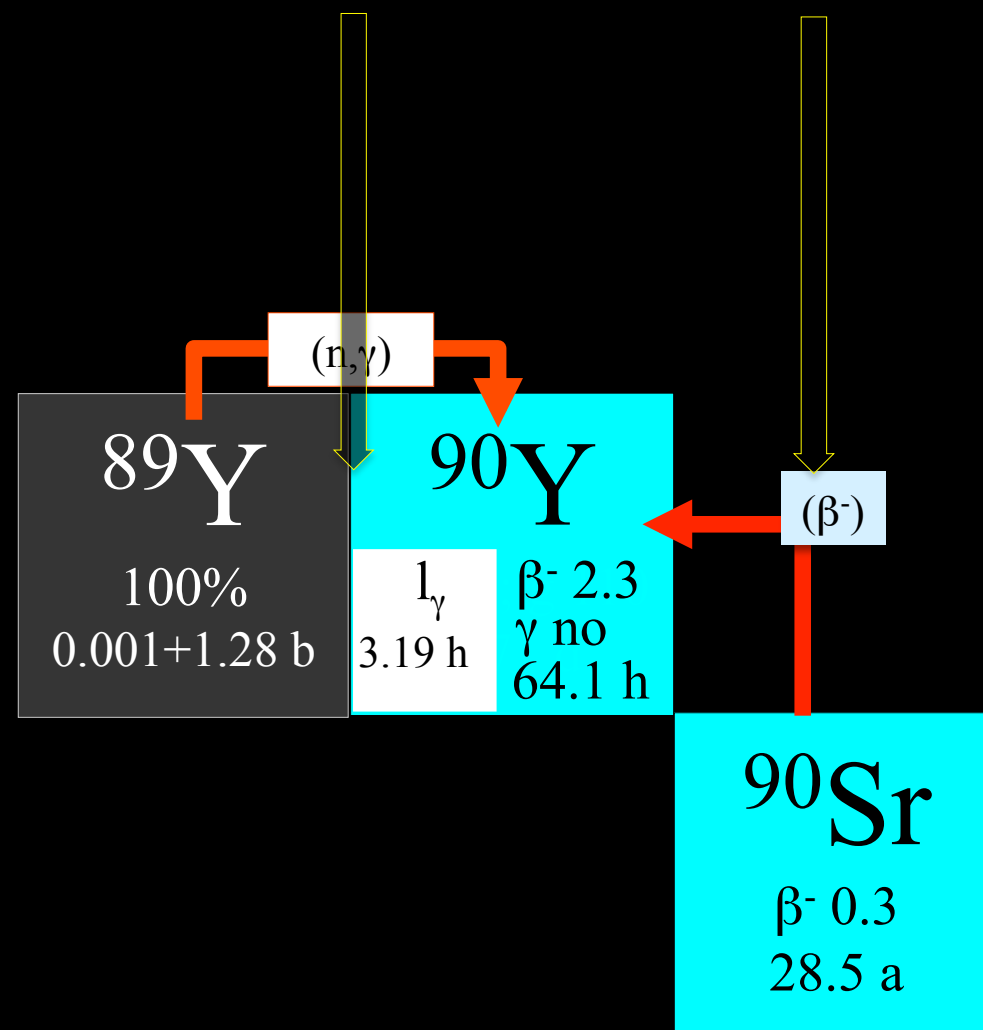
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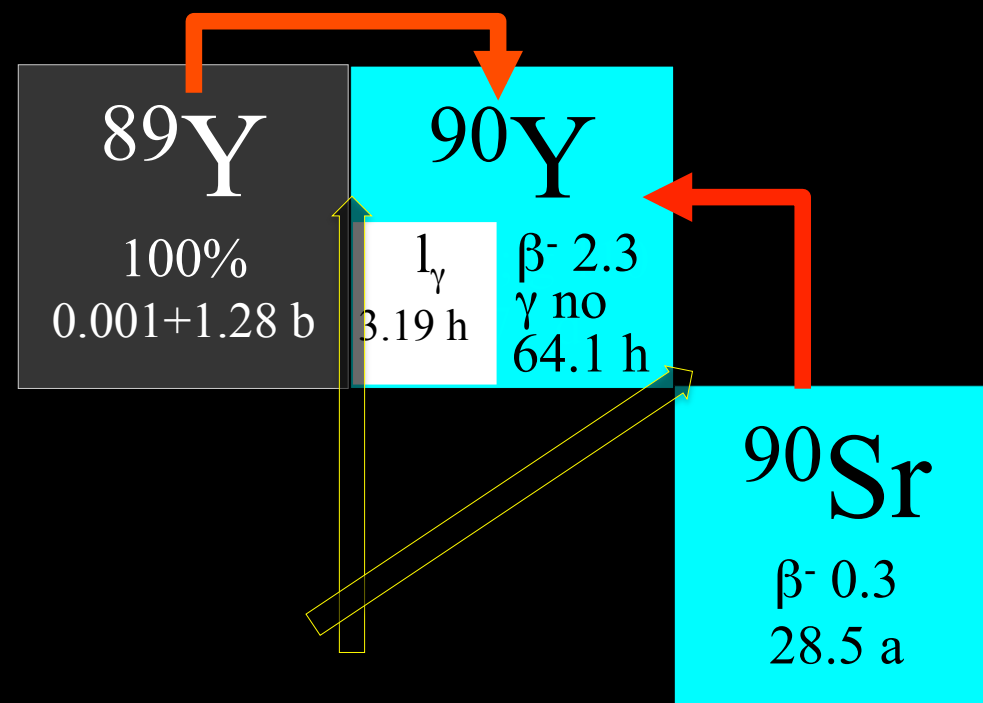
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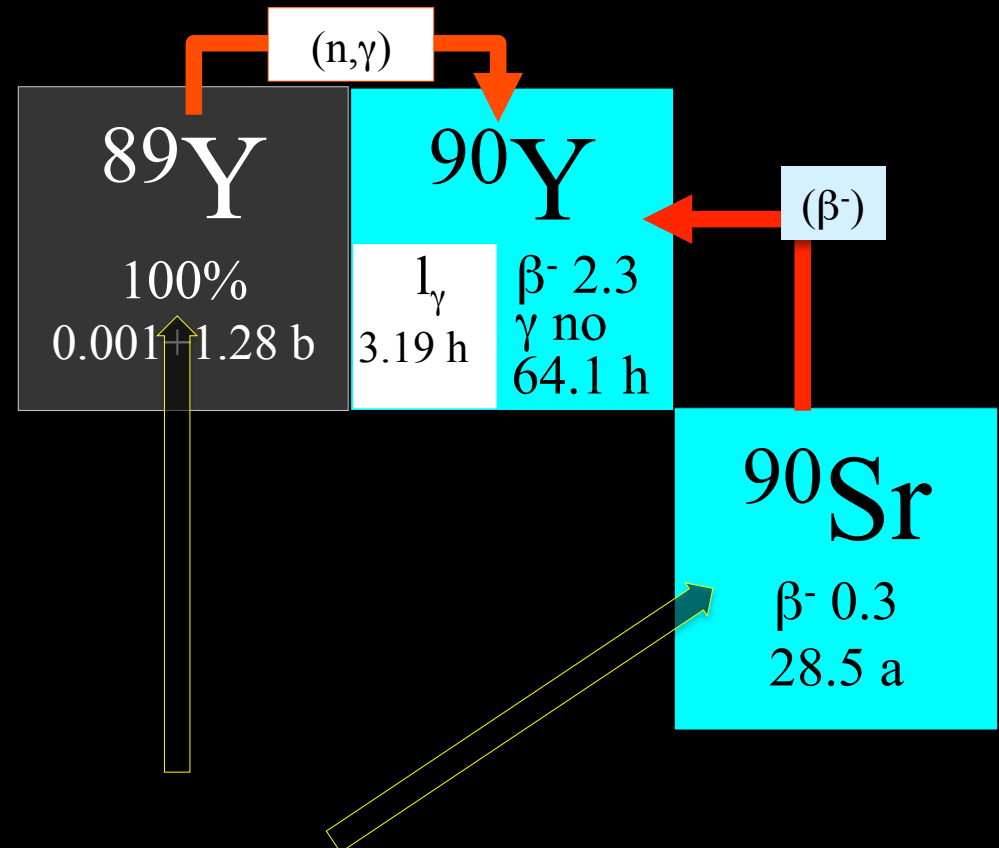
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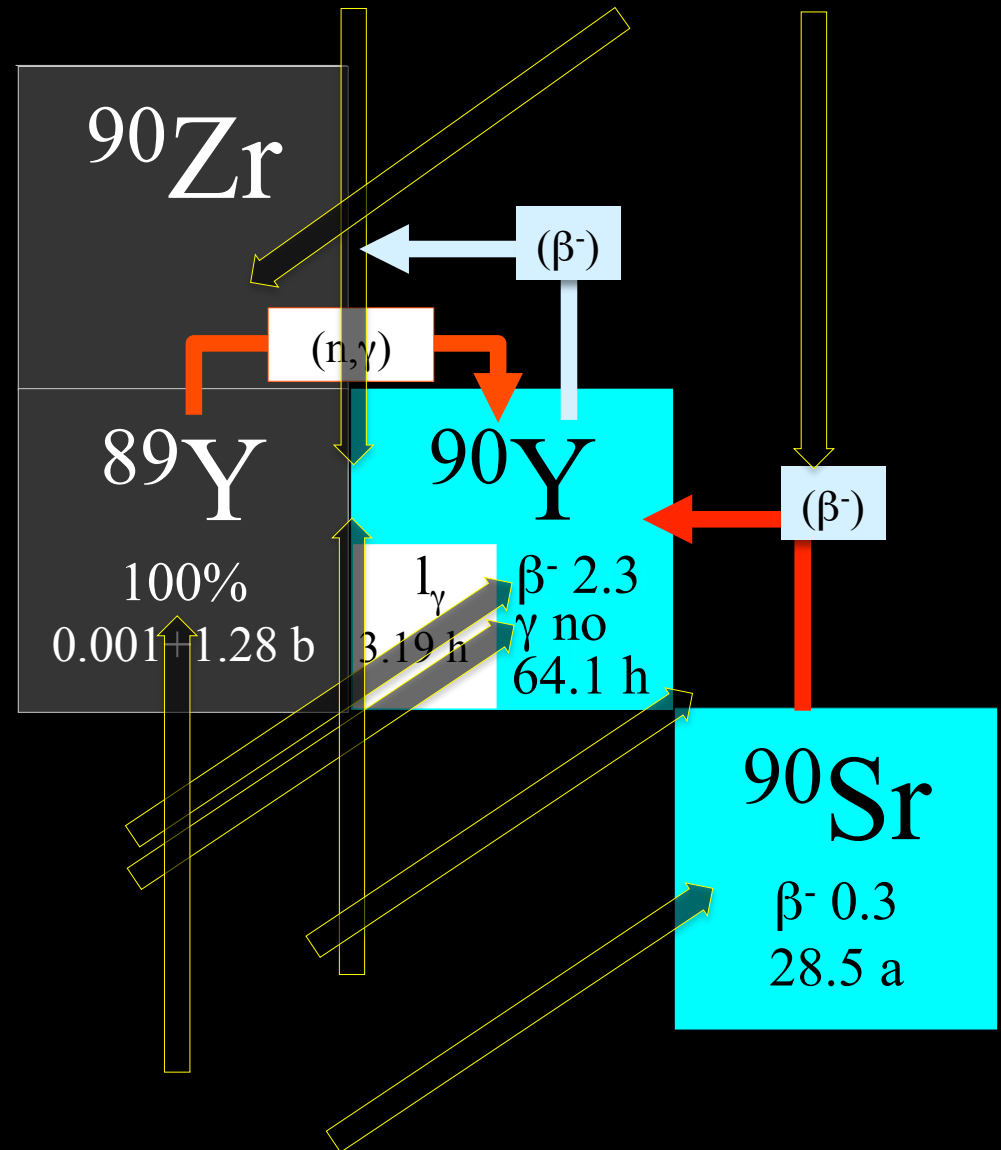
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^{90}Y

1_{γ}	β^- 2.3
3.19 h	γ no
	64.1 h

Individual Radionuclides for Endoradiotherapy (ERT)

Selection Criteria

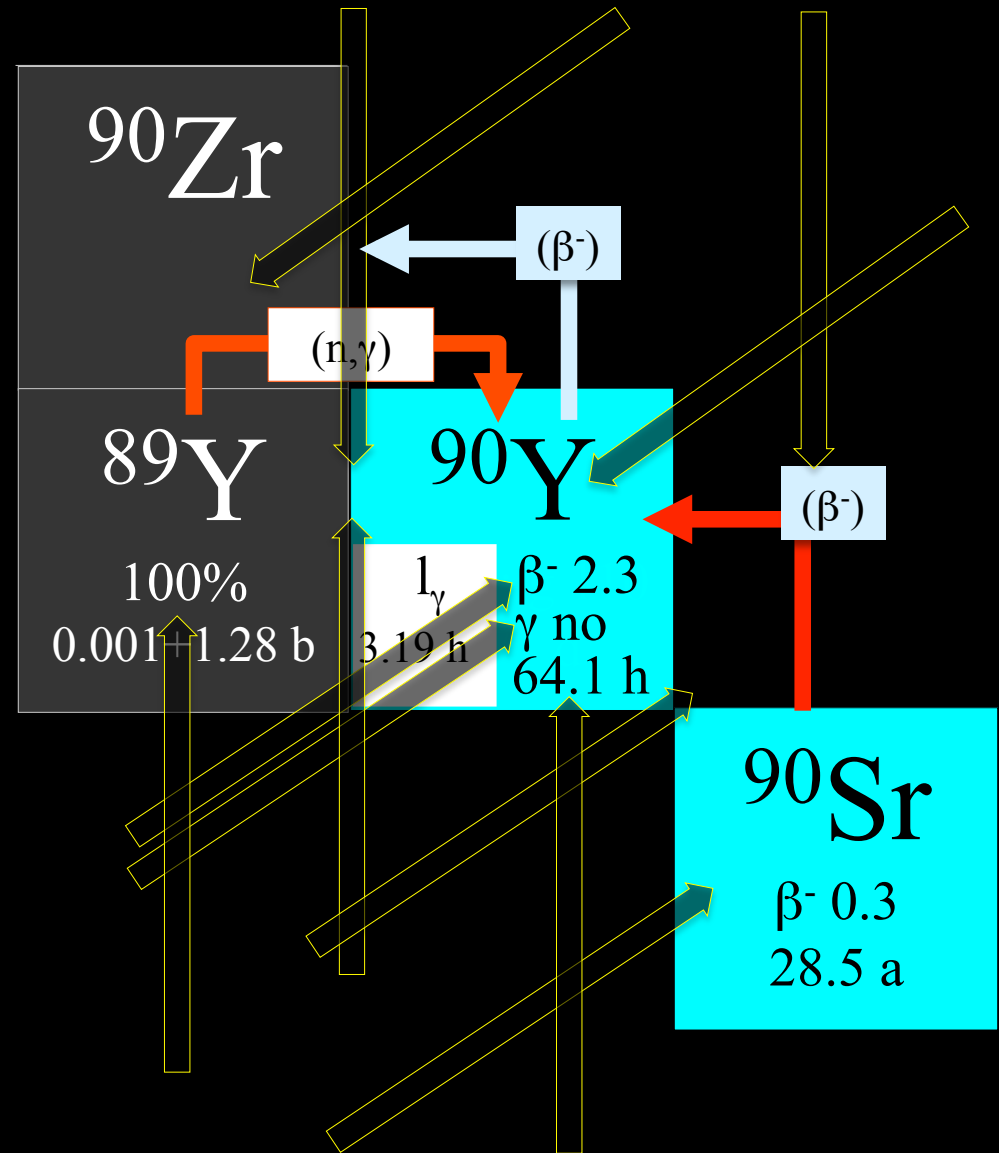
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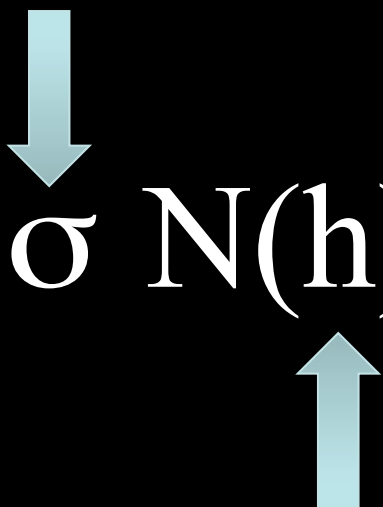
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Individual Radionuclides: Production Routes

Reactors: Neutron Capture
Cyclotrons: Charged projectiles
Radionuclide Generators

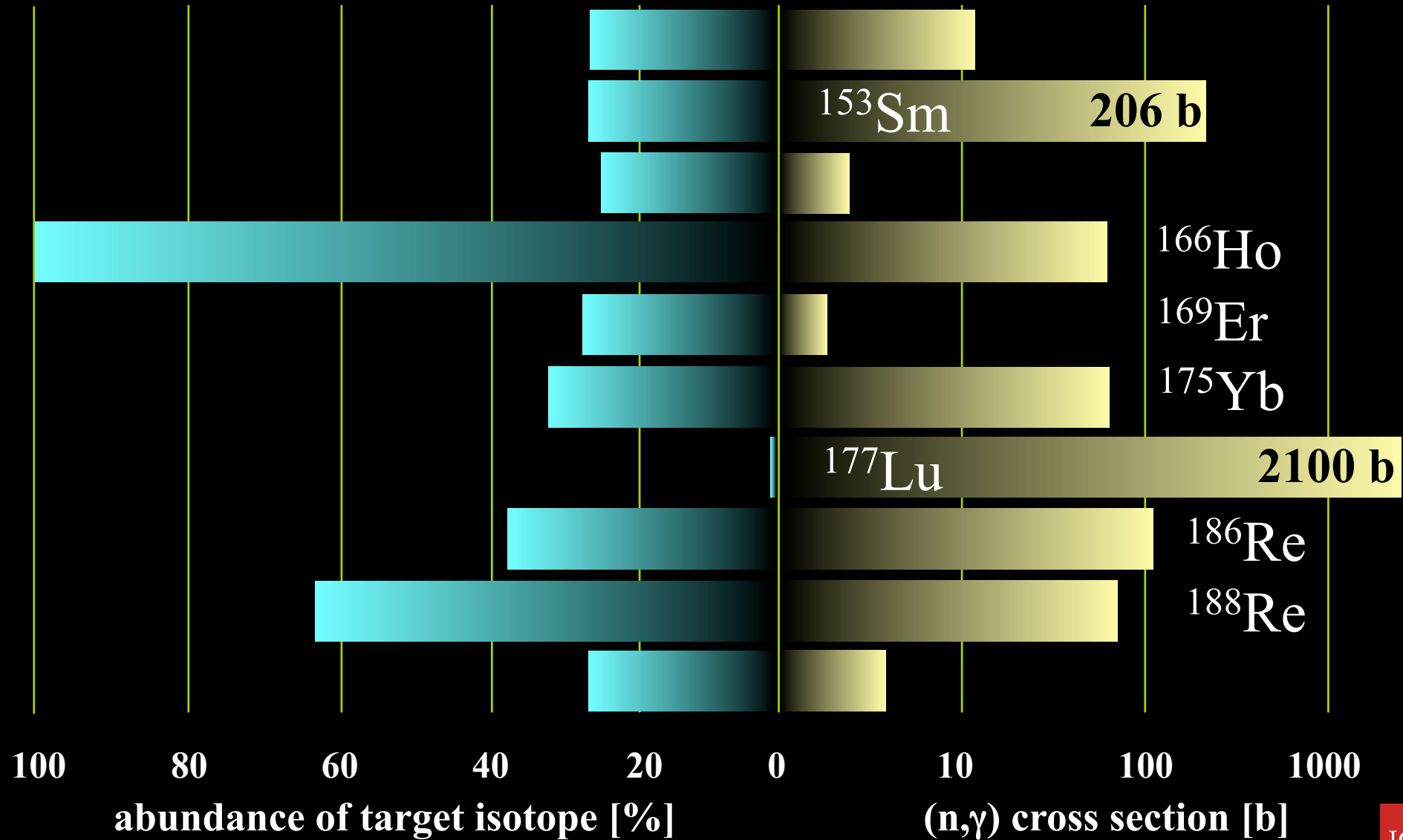
Production yield of radiotherapeutic nuclides (at reactors)

$$Y \approx \Phi_n \sigma N(h) (1 - e^{-t\lambda})$$


A chemist's point of view

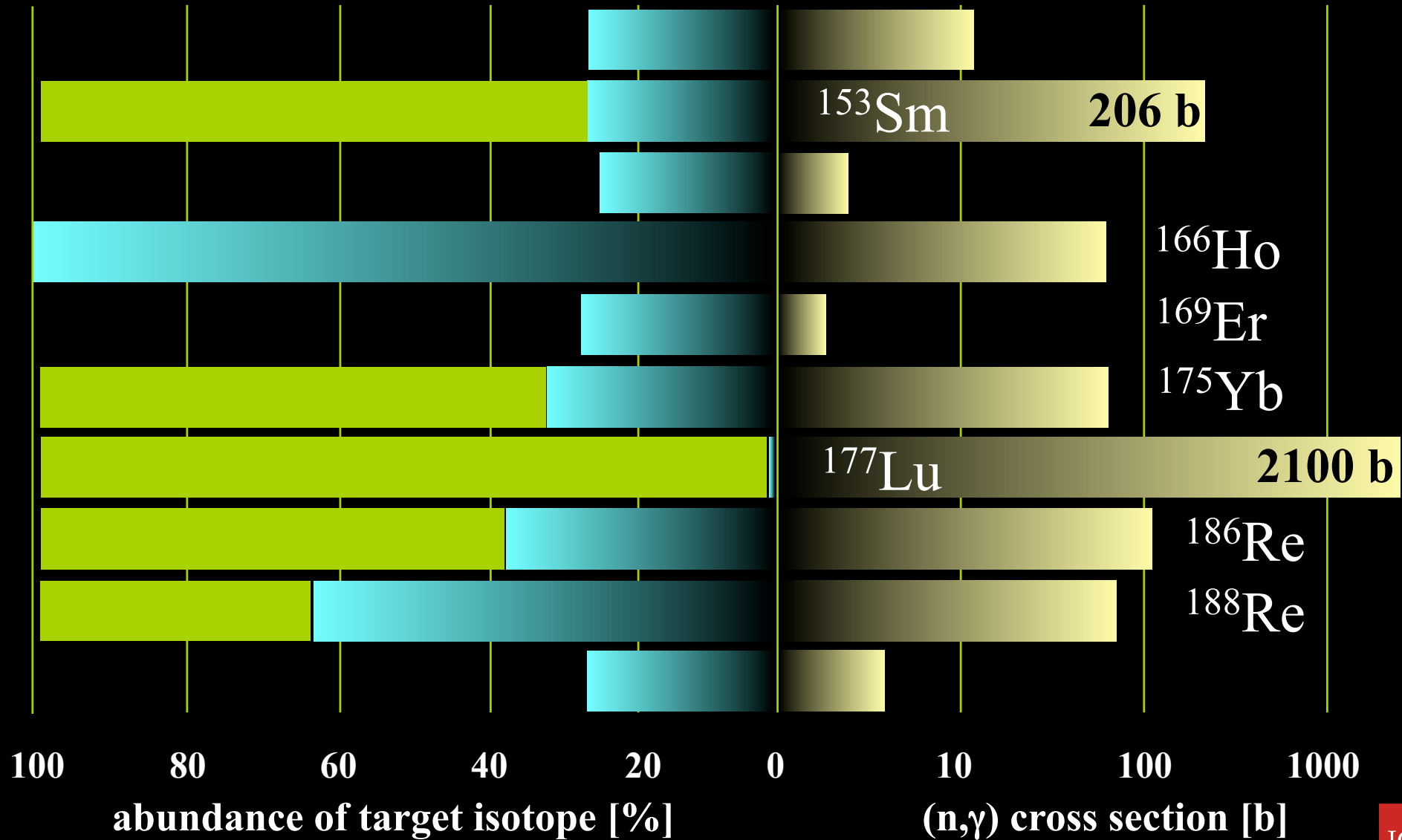
Φ_n	Thermal neutron flux
σ	Cross section ($n_{th,g}$)
N	Number of atoms of target element
h	Percentage of the target isotope (natural or enriched)
t	Irradiation period
λ	Product isotope decay constant

potential β^- emitters: reactor based direct production



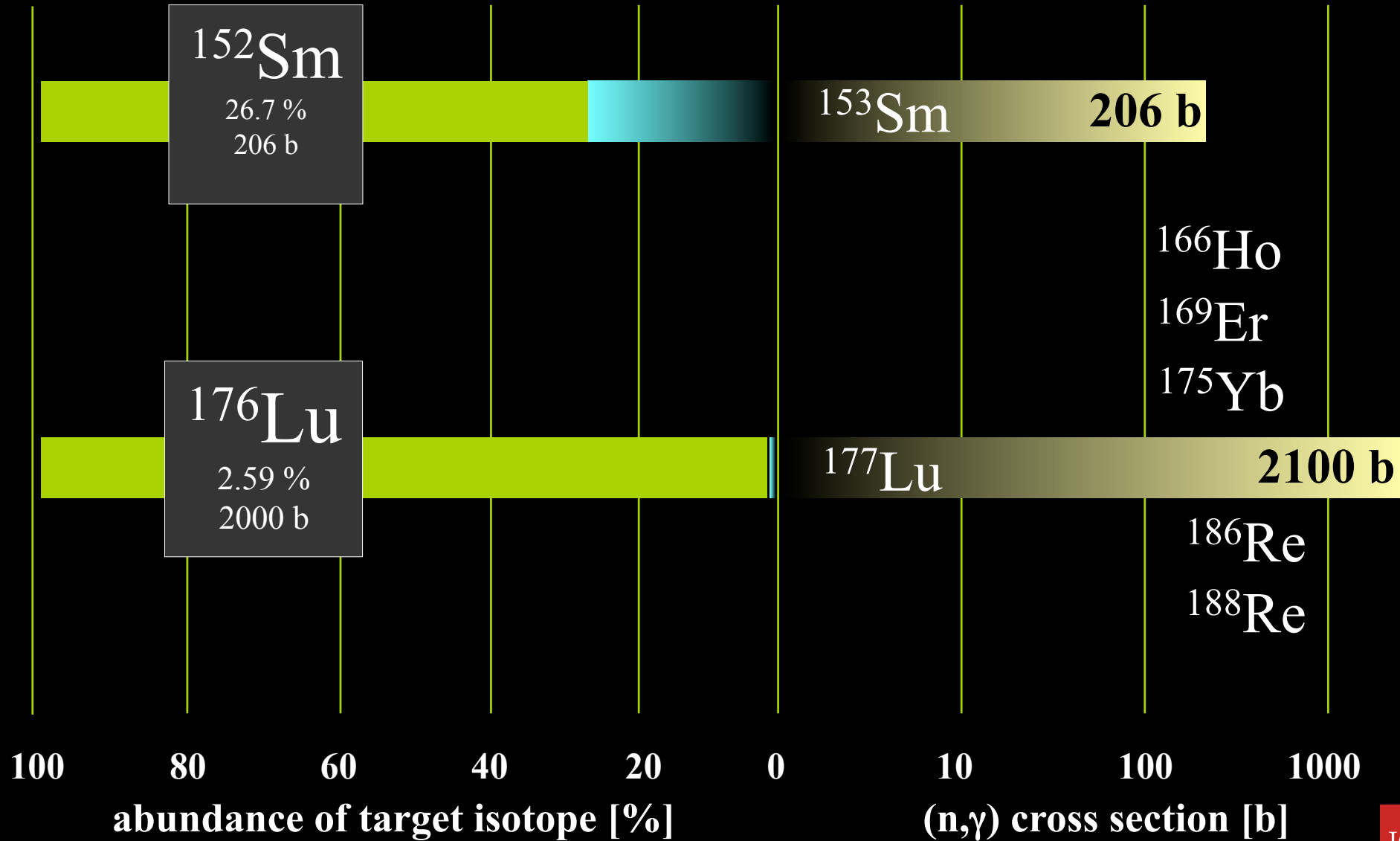
potential β^- emitters: reactor based direct production

Target isotope enrichment



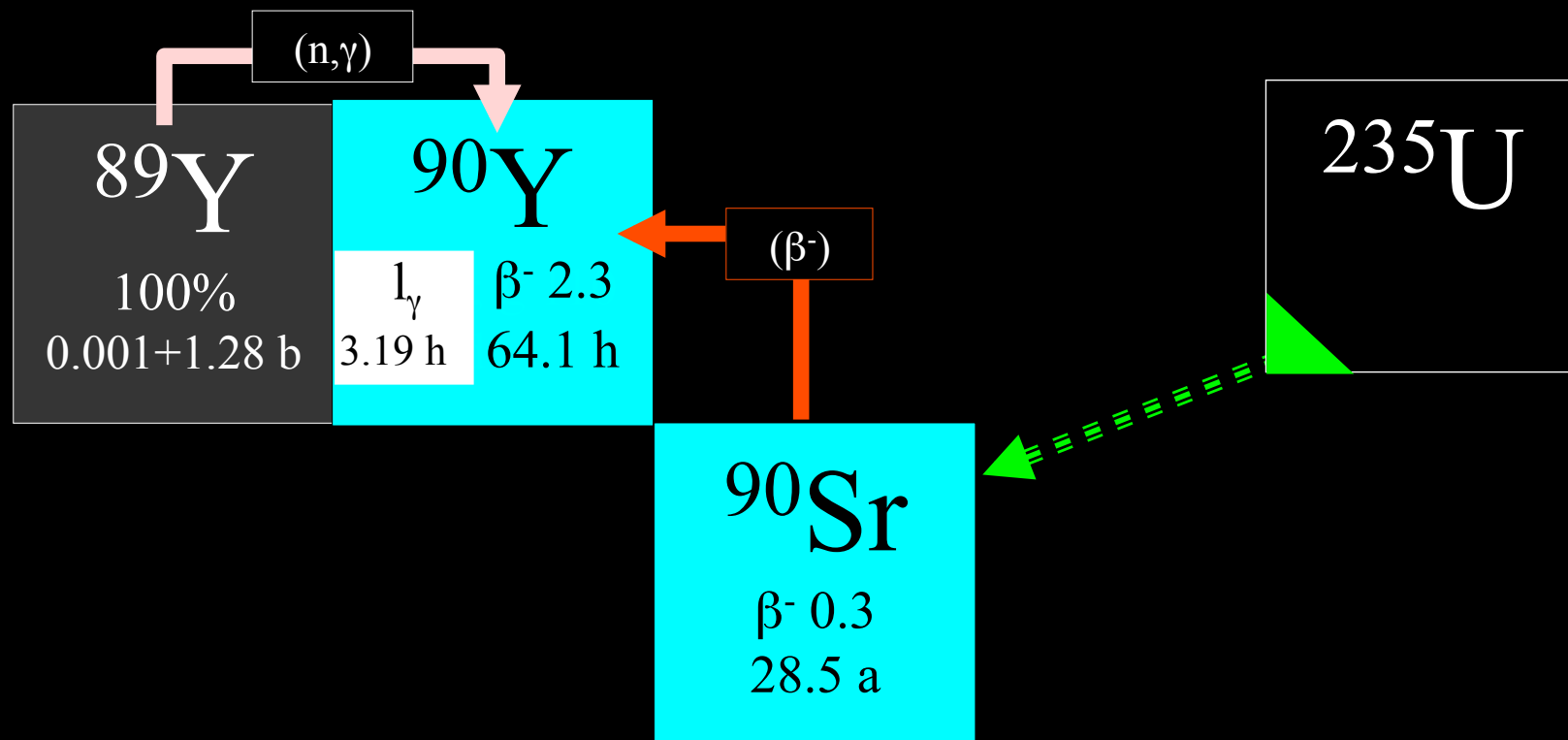
potential β^- emitters: reactor based direct production

Target isotope enrichment



Individual Radionuclides: Production Routes

Reactors: Neutron Capture
vs. neutron-induced alternative pathways



Individual Radionuclides: Production Routes

Reactors: Neutron Capture

Cyclotrons: Charged projectiles

Mostly neutron-deficit nuclides

Radionuclide Generators

Example: potential Auger / conversion electron emitters

^{67}Ga

Different production routes for identical isotopes

^{66}Ga β^+ 1.9 9.4 h	^{67}Ga ϵ ; no β^+ 78.3 h	^{68}Ga β^+ 1.9 68.3 m	^{69}Ga 60.1 %
(d,n)	^{66}Zn 27.9 %	(p,n) ^{67}Zn 4.1 %	^{68}Zn 18.8 %

advantage:
radiochemical purification mandatory / possible

Example: potential Auger / conversion electron emitters

^{140}Nd

Different production routes for identical isotopes

^{139}Nd 0.5 h / 29.7 m	^{140}Nd 3.37 d	^{141}Nd 62 s / 2.5 h	^{142}Nd 27.8
^{138}Pr 2.02 h / 1.44 m	^{139}Pr 4.5 h	^{140}Pr 3.4 m	^{141}Pr 100
^{137}Ce 34.4 h / 9.0 h	^{138}Ce 0.25	^{139}Ce 56.5 s / 137.6 d	^{140}Ce 88.48



CV28, Jülich

$E_{^3\text{He}} = 36\text{-}10\text{ MeV}$

$^{\text{nat}}\text{CeO}_2$, 350 mg

5 MBq / μAh

> 100 MBq batch yields

isotopically pure

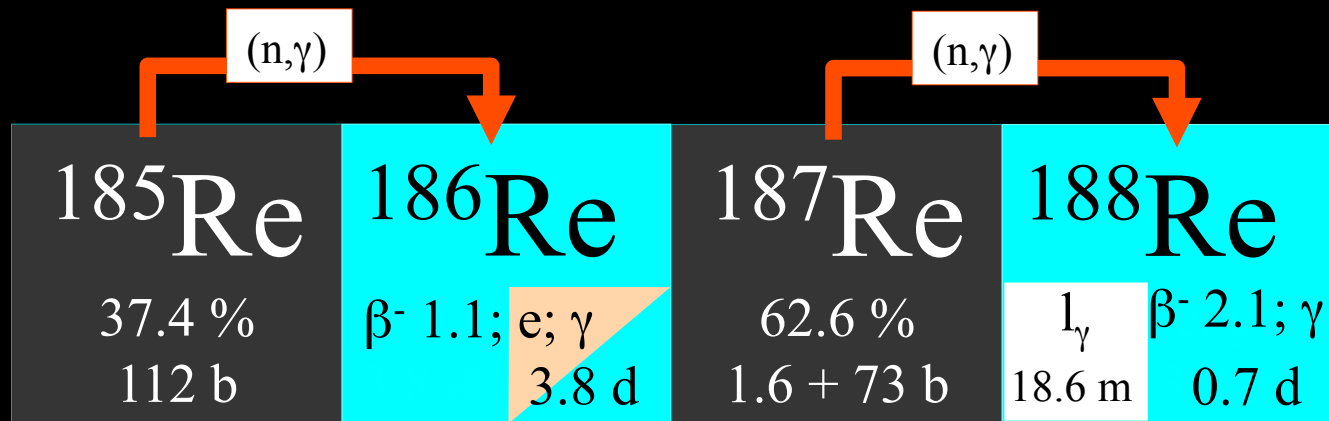
Individual Radionuclides: Production Routes

Different production routes for identical isotopes

Example: β^- emitting radionuclides

Different production routes for identical isotopes

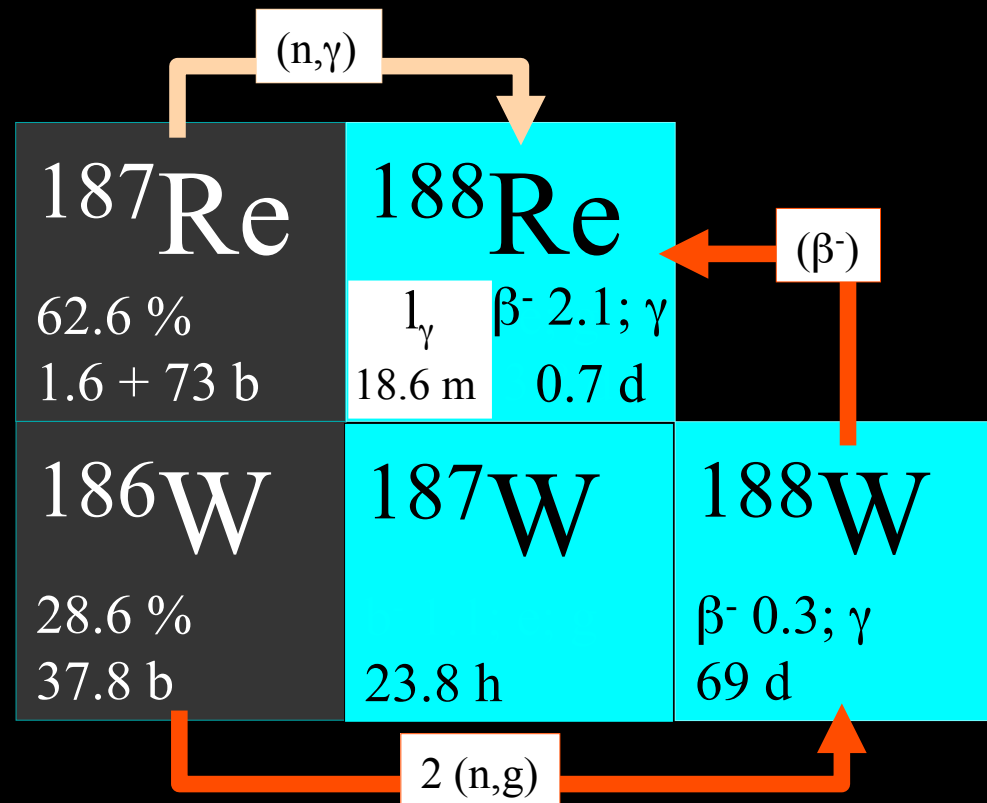
reactor (n,γ)



Example: β^- emitting radionuclides

Different production routes for identical isotopes

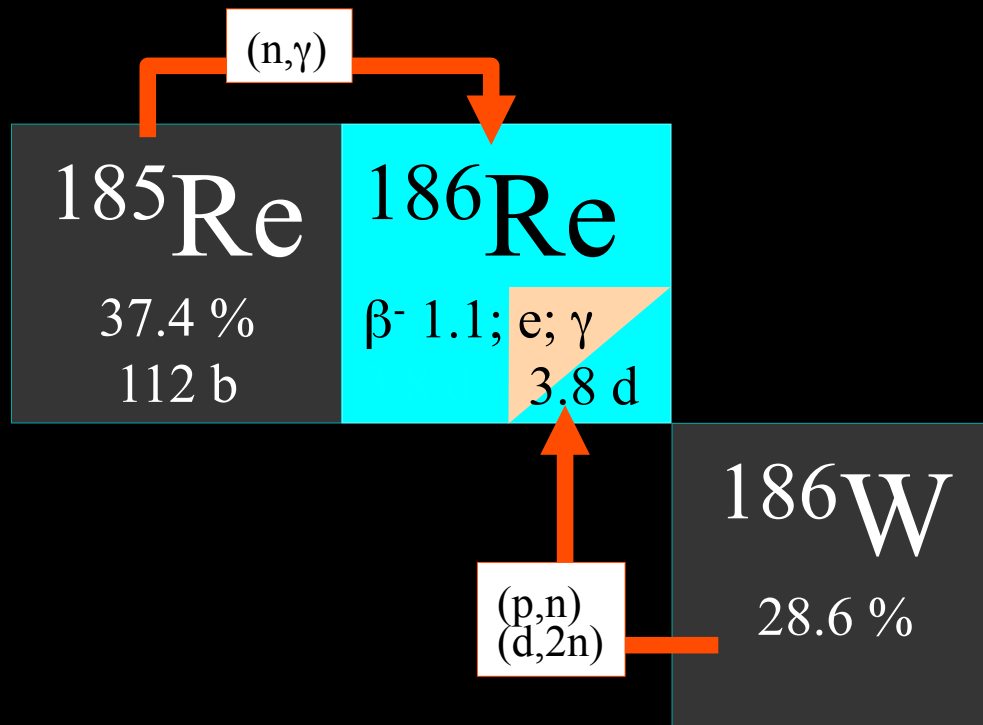
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Example: β^- emitting radionuclides

Different production routes for identical isotopes

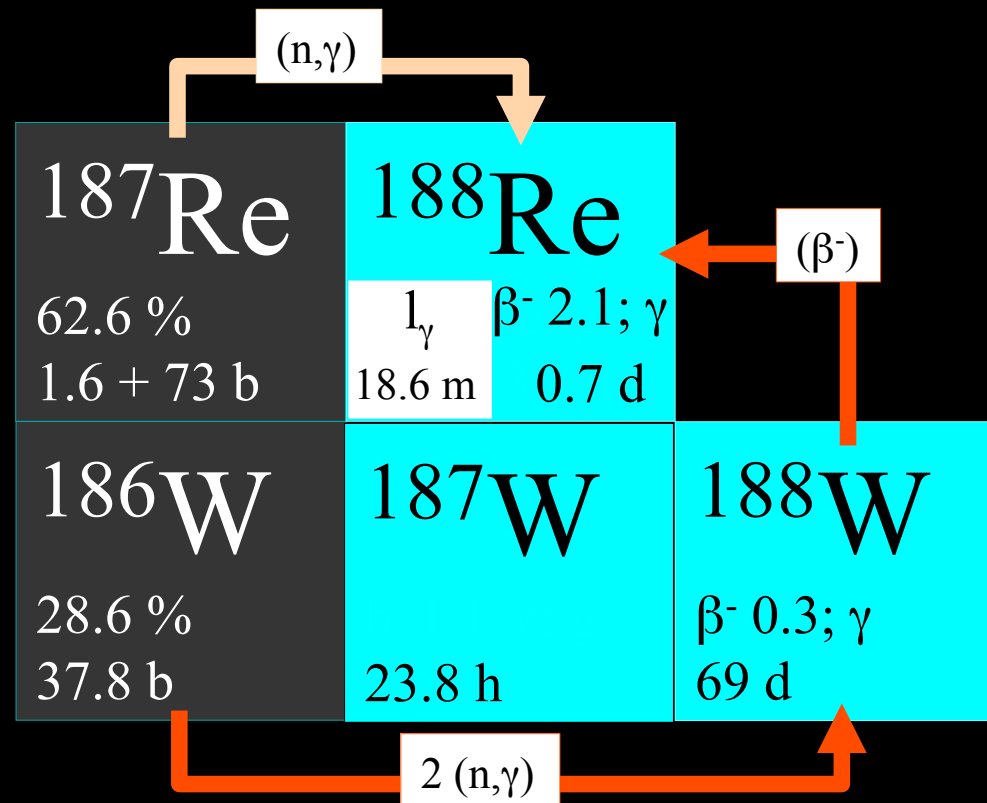
Cyclotron



Example: β^- emitting radionuclides

Different production routes for identical isotopes

Cyclotron



Individual Radionuclides: Production Routes

Reactors: Neutron Capture

Cyclotrons: Charged projectiles

Radionuclide Generators

real ones vs. (natural) decay chains

α emitting radionuclides: different production routes:
Cyclotron / generators (chains) / reactors

Nuclide	$t_{1/2}$	Generator / chain	Cyclotron	Reactor
^{225}Ac	10 d	^{233}U -chain, ^{229}Th -chain,	$^{226}\text{Ra}(p,2n)^{225}\text{Ac}$	
^{224}Ra	3.66 d	^{228}Th		
^{223}Ra	11.4 d	^{227}Ac -chain, ^{227}Th -chain,		$^{226}\text{Ra}(n,\gamma)^{227}\text{Ac}$
^{213}Bi	45.6 m	^{225}Ac -chain, $^{225}\text{Ac}/^{213}\text{Bi}$ -generator		
^{212}Bi	60 m	^{224}Ra -chain, $^{212}\text{Bi}/^{212}\text{Pb}$ -generator		
^{211}At	7.2 h		$^{209}\text{Bi}(\alpha,2n)^{211}\text{At}$	
^{149}Tb	4.1 h		$\text{Ta}(p,\text{spall}),$ $^{152}\text{Gd}(p,4n)^{149}\text{Tb}$	

α emitting radionuclides:

Example: ^{225}Ac production routes:

- ^{233}U -stock pile, ^{233}U (160000 y) \longrightarrow ^{229}Th (7340 y)
- ^{238}U (^{234}Th , ^{234}Pa , ^{234}U) \longrightarrow ^{230}Th (γ, n) ^{229}Th (7340 y)
- ^{230}Th (p,2n) ^{229}Pa \longrightarrow ^{229}Th (7340 y)
- ^{230}Th (n,2n) ^{229}Th
- ^{226}Ra multiple (n, γ) process, breeding of ^{229}Th
- ^{226}Ra (γ, n) ^{225}Ra \longrightarrow
- ^{226}Ra (p,2n) ^{225}Ac ($E_p = 16.5$ MeV)
- ^{238}U (p,spall)
- ^{238}U (p,spall) + ISOL process

α emitting radionuclides:

Example: ^{225}Ac production routes:

U 226 0,5 s	U 227 1,1 m	U 228 9,1 m	U 229 58 m	U 230 20,8 d	U 231 4,2 d	U 232 70,0 a	U 233 $1,592 \cdot 10^5$ a	U 234 0,005	U 235 0,720
Pa 225 1,8 s	Pa 226 1,8 m	Pa 227 38,3 m	Pa 228 22 h	Pa 229 1,4 d	Pa 230 17,4 d	Pa 231 $3,276 \cdot 10^4$ a	Pa 232 1,31 d	Pa 233 27,0 d	Pa 234 1,17 m / 6,70 h
Th 224 1,04 s	Th 225 8 m	Th 226 31 m	Th 227 18,72 d	Th 228 1,913 a	Th 229 7340 a	Th 230 $7,54 \cdot 10^4$ a	Th 231 25,5 h	Th 232 100	Th 233 22,3 m
Ac 223 2,2 m	Ac 224 2,9 h	Ac 225 10,0 d	Ac 226 29 h	Ac 227 21,77 a	Ac 228 6,13 h	Ac 229 62,7 m	Ac 230 122 s	Ac 231 7,5 m	Ac 232 35 s
Ra 223 11,43 d	Ra 224 3,66 d	Ra 225 14,8 d	Fr 222 14,4 m	Fr 223 21,8 m	Fr 224 3,3 m	Fr 225 3,9 m	Rn 221 25 m	Rn 222 3,825 d	Rn 223 43 m
Rn 222 3,825 d	Rn 223 43 m	Rn 224 1,78 h							

- i. ^{233}U – stock pile
- ii. decay of ^{233}U into ^{229}Th etc.

α emitting radionuclides:

Example: ^{223}Ra & ^{224}Ra

- + suitable half-life,
- + availability through generator systems
- + eventually high efficiency (3 effective alpha hits per atom)

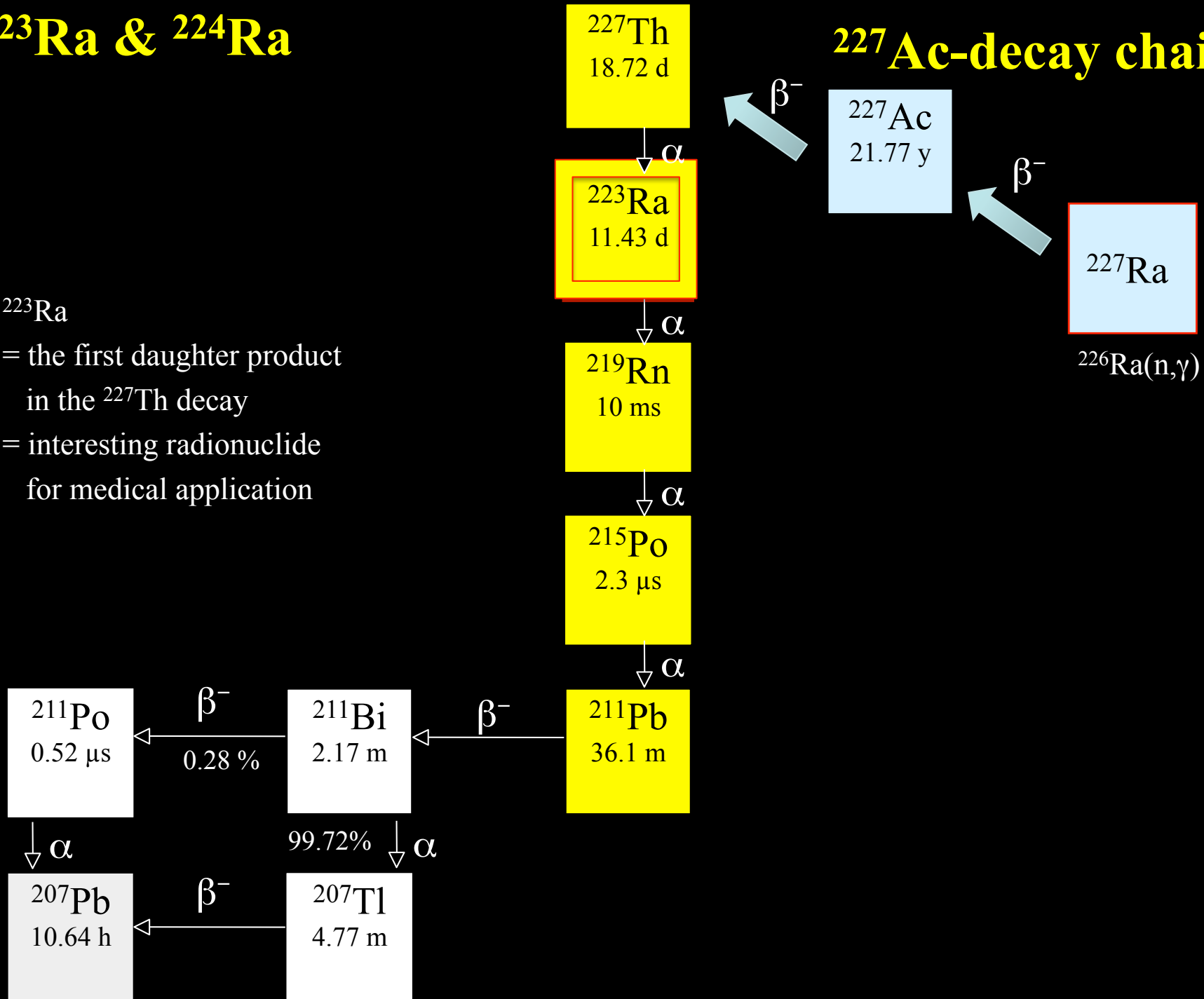
- presently used chelators in the immunoconjugates do not work satisfactory with Ra.
- New highly selective ligands needs to be developed

- + Both Ra isotopes are proposed as alternatives to ^{153}Sm for bone metastases treatment

^{223}Ra & ^{224}Ra

^{223}Ra
 = the first daughter product
 in the ^{227}Th decay
 = interesting radionuclide
 for medical application

^{227}Ac -decay chain



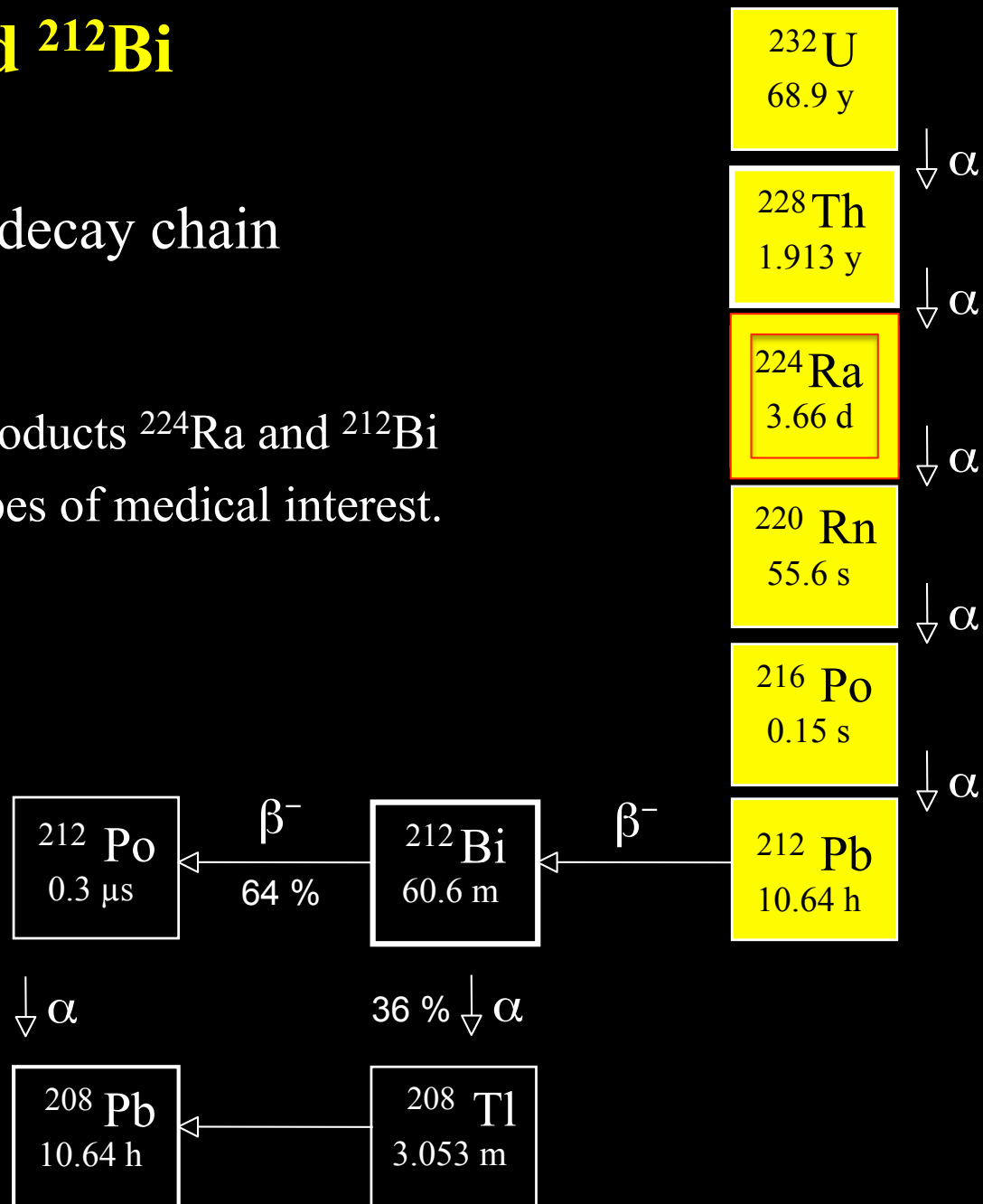
^{224}Ra and ^{212}Bi

$^{232}\text{U}/^{228}\text{Th}$ decay chain

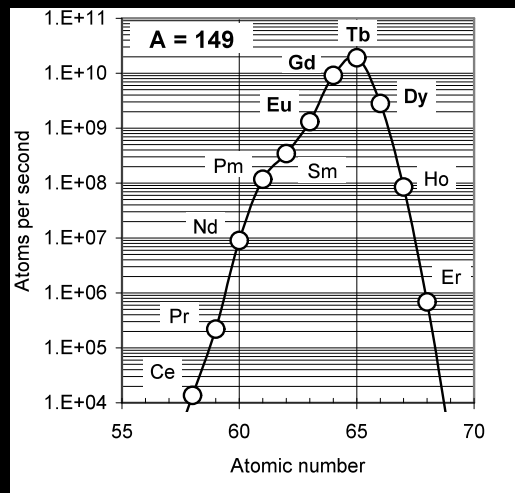
^{227}Ac (n, β)

^{226}Ra (2n, β)

The decay products ^{224}Ra and ^{212}Bi are the isotopes of medical interest.



^{149}Tb



Spallation reaction

100 g/cm²

Ta-target

1 GeV

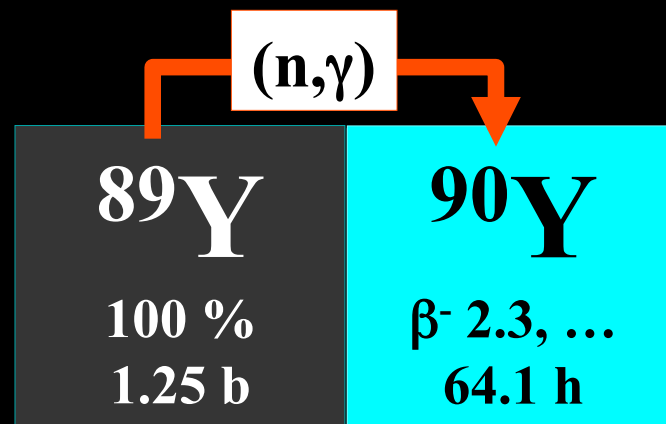
1 μA

Production Batch Activities
vs.
Specific Radioactivity

What is "Specific Radioactivity A_s "?

$$A_s(*K)^{\text{REALITY}} = \frac{A(*K)}{N(*K) + N(\text{STABLE}K)_i}$$

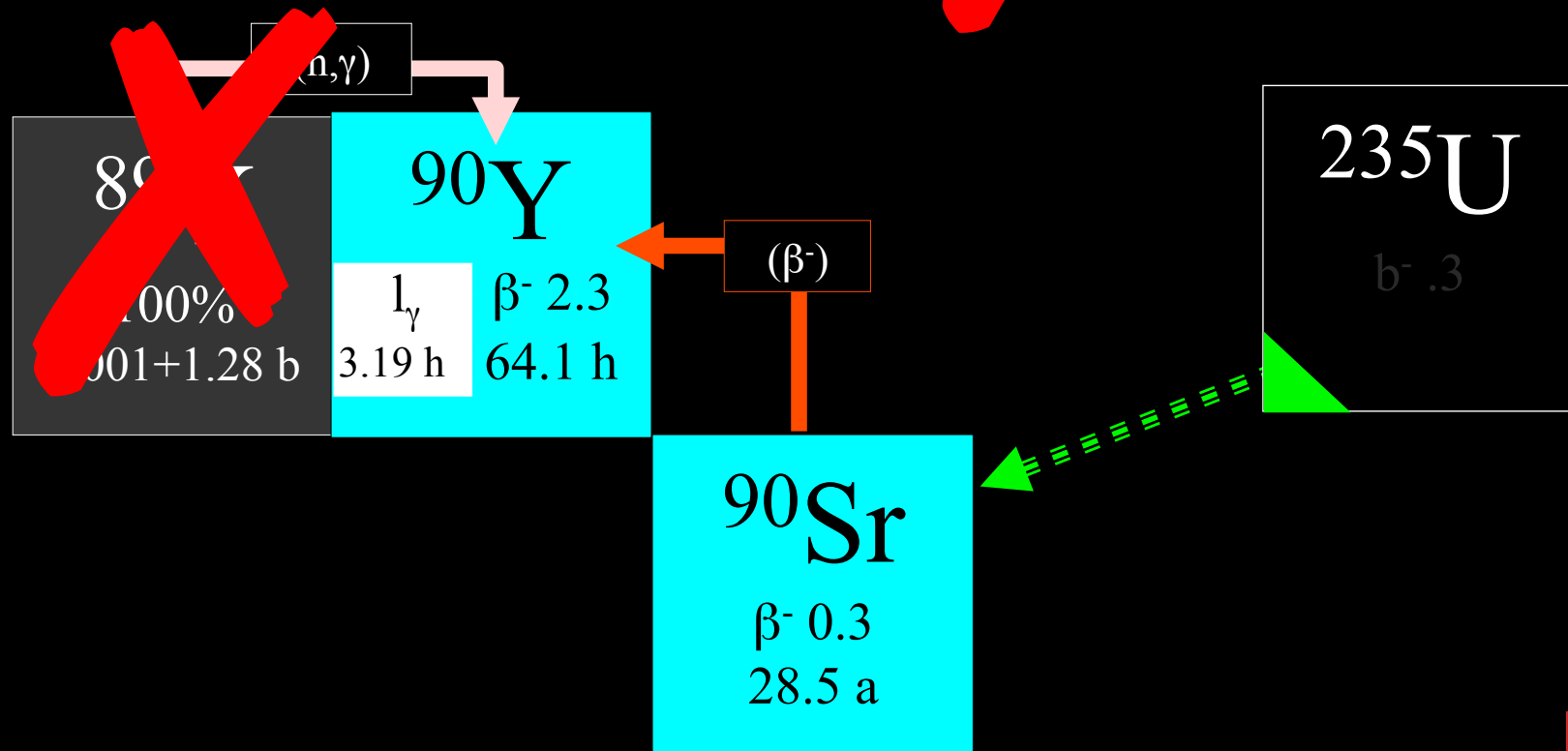
$A = \lambda N$



Specific Radioactivity A_s

$$A_s(*K)^{\text{REALITY}} = \frac{A(*K)}{N(*K) + N(\text{STABLE } *K)_i}$$

$$A = \lambda N$$



Production Batch Activities

vs.

Specific Radioactivity

The impact of nuclear reaction designs

Specific activity as a function of ...

specific activity SA:

radioactivity [Ci] or [GBq] related to the mass [g] or [μmol] of the element
for labelling molecular targeting vectors: max. SA

For radiolanthanides produced by (n, γ) processes (^{153}Sm , ^{177}Lu , ...),



SA depends on

- neutron flux,
- neutron capture cross section,
- isotopic enrichment of the target lanthanide isotope,
- irradiation periods,

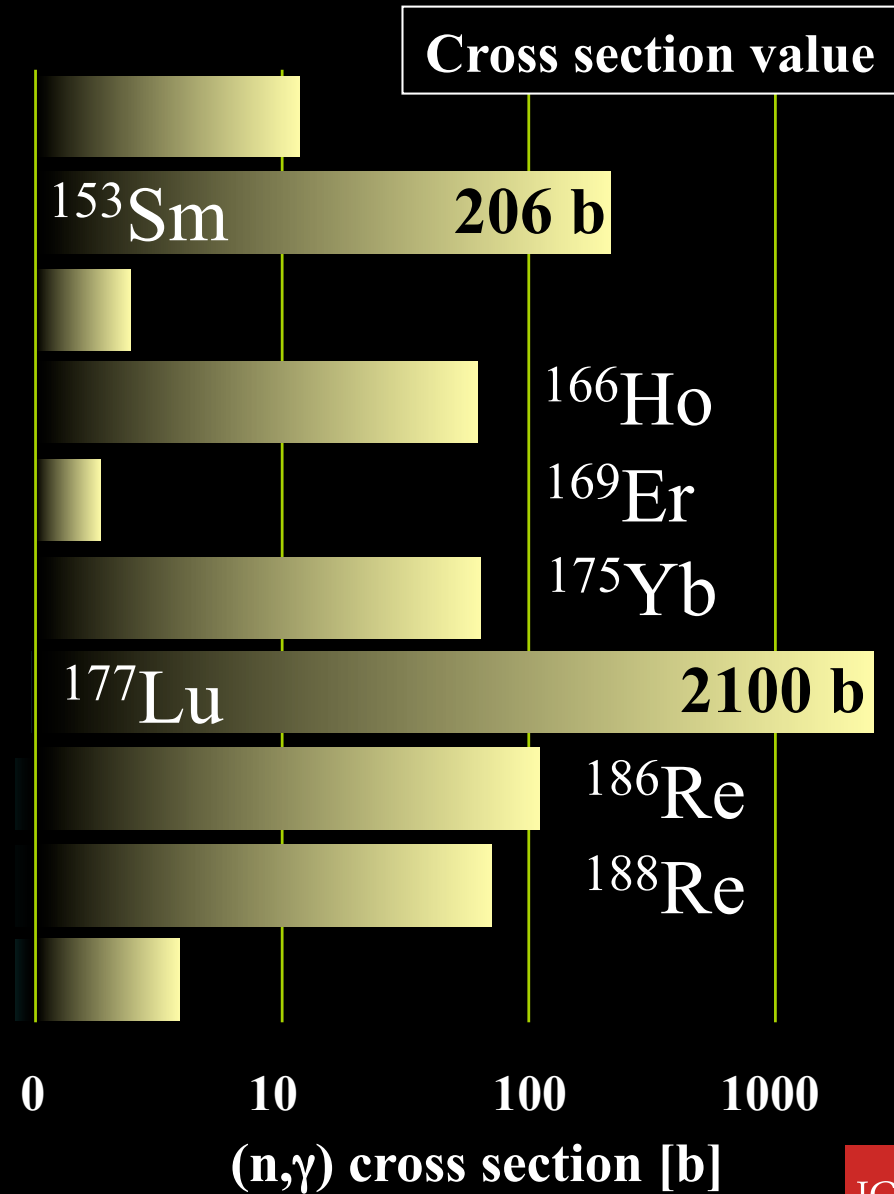
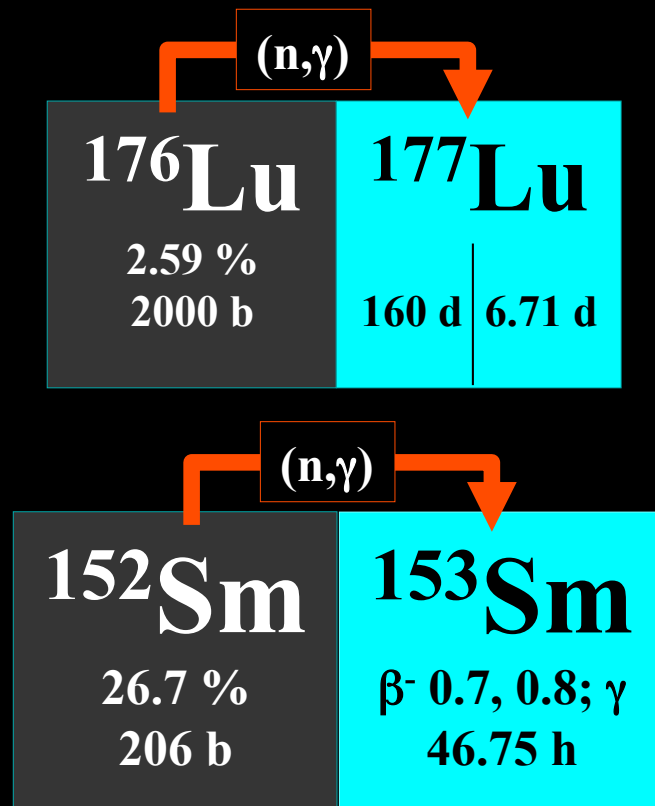
..... is thus a pure physical parameter.....

Specific activity as a function of ...

potential β^- emitters: reactor based direct production

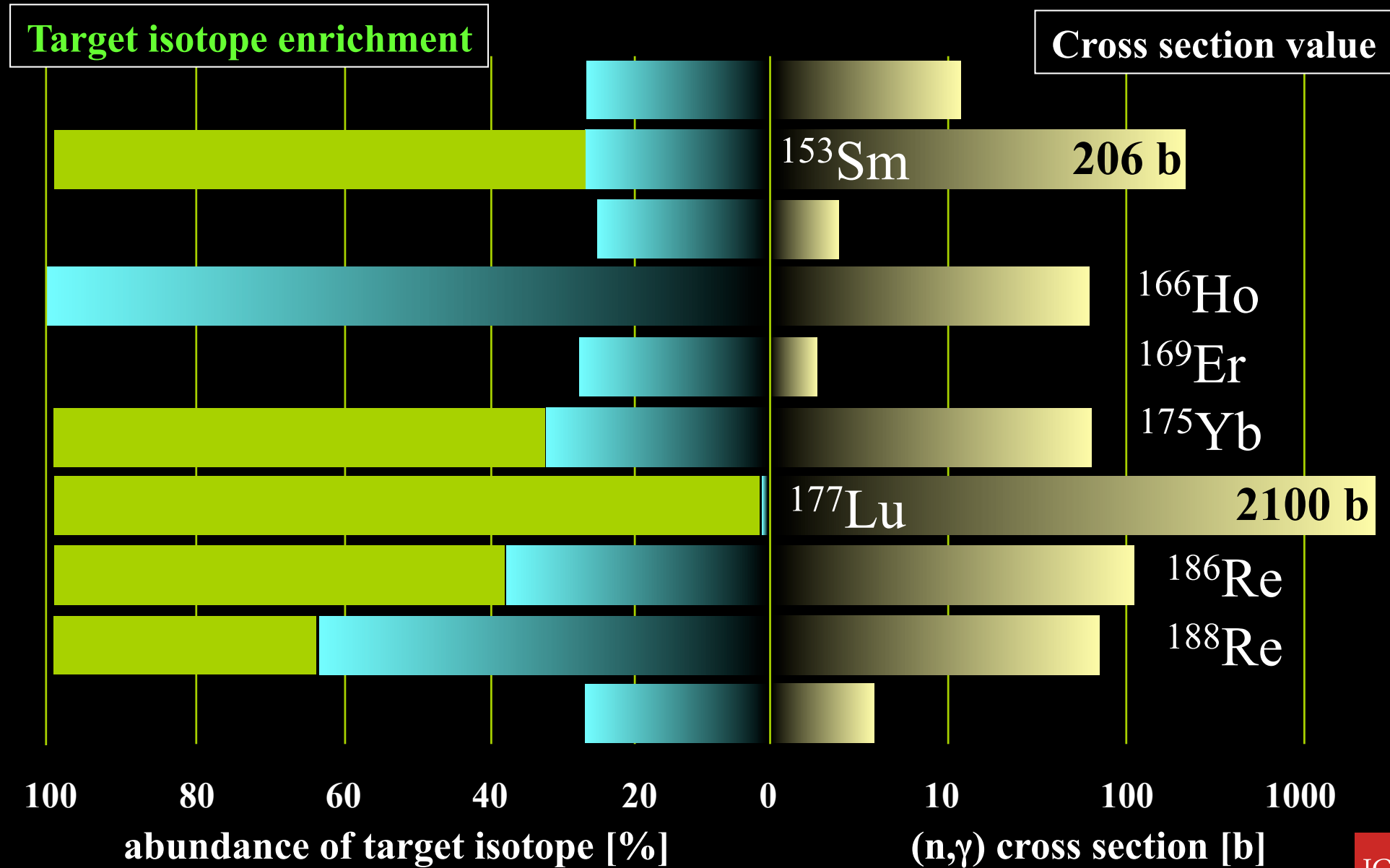
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Specific activity as a function of ...

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Production Batch Activities

vs.

Specific Radioactivity

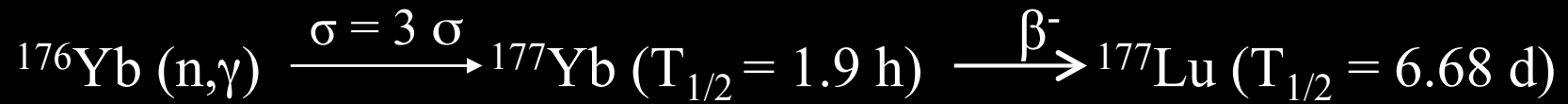
**The impact of nuclear reaction designs
Generators**

High Specific Activity vs. Radiochemistry

types of reaction	parameters	SA
nuclear reactors (n,γ)		low
nuclear reactors (n,γ)	High σ	medium
nuclear reactors (n,γ)	High flux + high σ	high
nuclear reactors (n,γ) $\rightarrow \beta^-$	+ chemistry	\rightarrow nca

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status



specific activity

20 – 30 Ci/mg

(vs. theoretical 110 Ci/mg)

only 25 % of hot ^{177}Lu atoms

75% of cold $^{175/176}\text{Lu}$ atoms

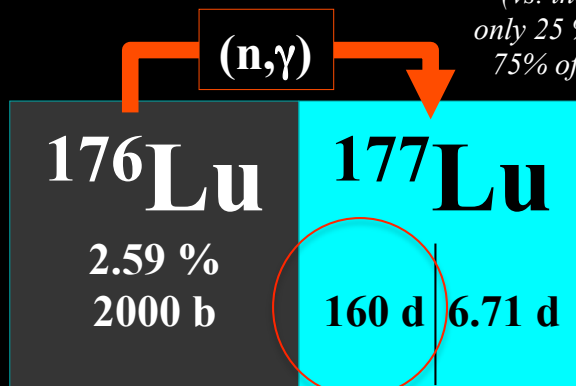


^{177}Lu : nca vs. ca

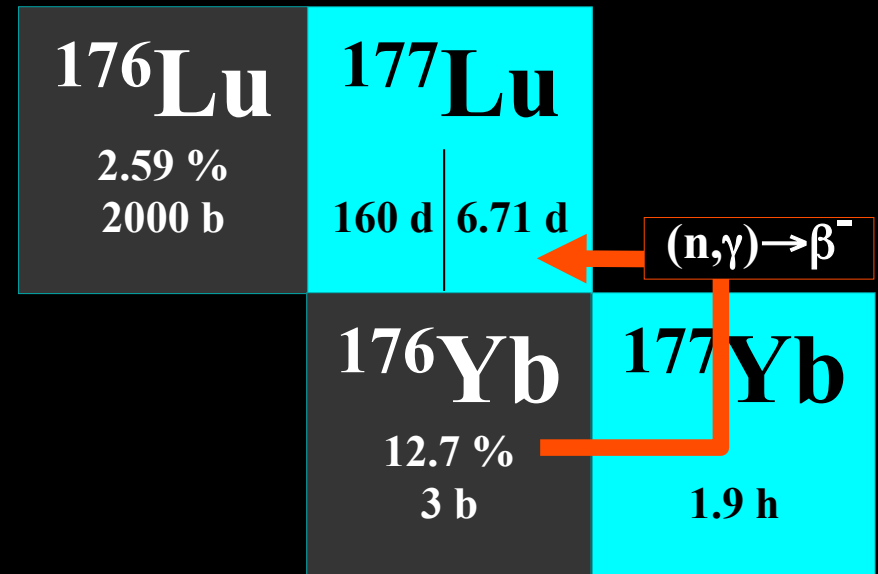
specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status

specific activity
20 – 30 Ci/mg
(vs. theoretical 110 Ci/mg)
only 25 % of hot ^{177}Lu atoms
75% of cold $^{175/176}\text{Lu}$ atoms

specific activity
> 100 Ci/mg
(vs. theoretical 110 Ci/mg)
and highest radionuclide purity



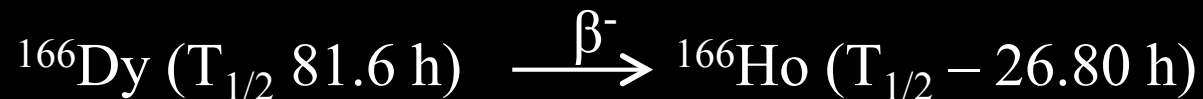
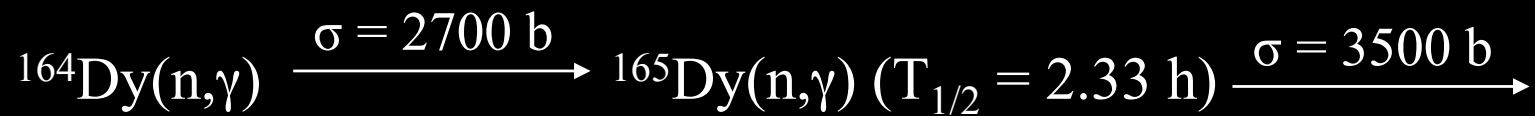
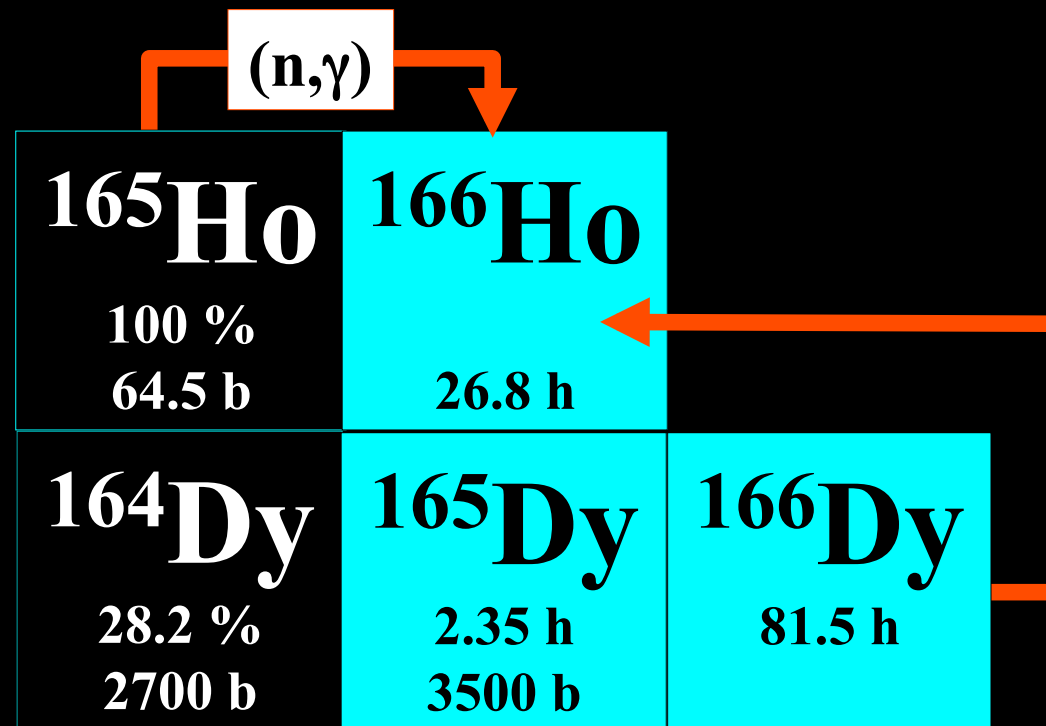
long-lived radioactive impurities:
~0.05 % of ^{177m}Lu
waste management;
environment exposure



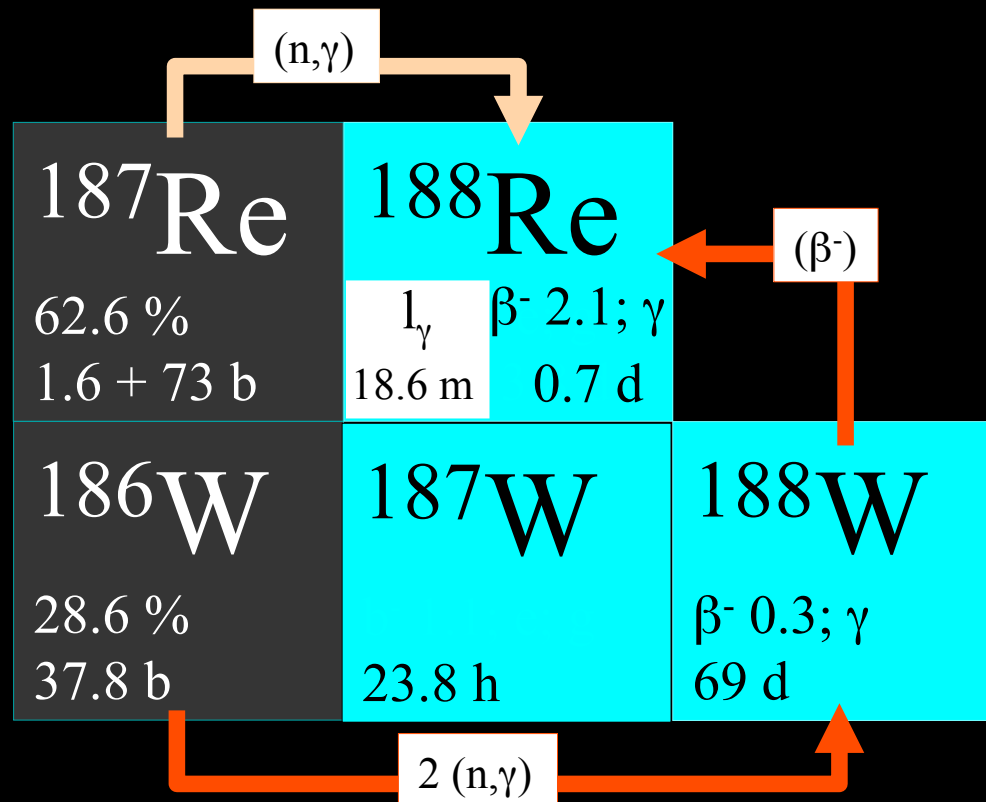
High specific activity:
No-carrier-added therapeutic radionuclides II:
 $(n,\gamma)\rightarrow\beta^-\rightarrow$ processes

target	σ [b]	primary product	$T_{1/2}$	secondary product	$T_{1/2}$ [d]	E_{β^-} max
^{142}Ce	0.95	^{143}Ce	33 h	^{143}Pr	13.58	0.9
^{148}Nd	2.5	^{149}Nd	1.73 h	^{149}Pm	2.212	1.1
^{160}Gd	0.77	^{161}Gd	3.6 min	^{161}Tb	6.91	0.55
^{176}Yb	3	^{177}Yb	1.9 h	^{177}Lu	6.71	0.5

High specific activity =
 No-carrier-added therapeutic radionuclides:
Reactor (n,γ) processes vs generators



High specific activity =
No-carrier-added therapeutic radionuclides:
Reactor (n,γ) processes vs generators



Production Batch Activities

vs.

Specific Radioactivity

The impact of nuclear reaction designs

Generators

The impact of radiochemistry

Szilard-Chalmers effect

“The rapture of the chemical bond between an atom and the molecule of which the atom is part, as a result of a nuclear reaction of that atom”

IUPAC compendium of Chem Terminology

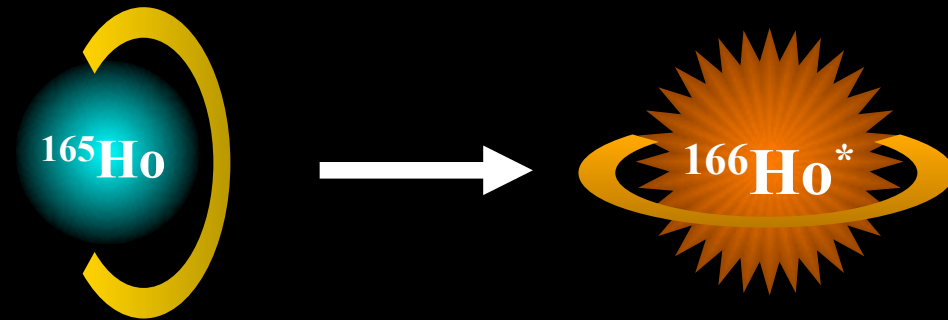
2nd Edition (1997)

combine

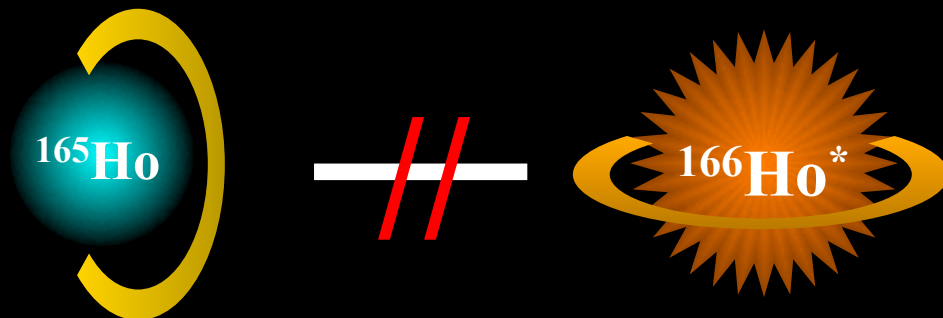
unique thermodynamic and **kinetic** parameters of Ln(III)-DOTA complexes and the **hot atom chemistry** of radionuclides *following nuclear reactions*

Concept

- prepare and irradiate a chemical compound with the target nuclide bound covalently or by coordination chemistry
- irradiate that stable compound to produce the nuclear reaction product, e.g. in a $^{165}\text{Ho}(n,\gamma)^{166}\text{Ho}$ process
- the radionuclide undergoes recoil effects or hot atom chemistry *in situ*
- after the end of irradiation, the nuclear reaction product, e.g. ^{166}Ho , exists in a chemical form different to the irradiated target ^{165}Ho compound



- the radioisotope thus can chemically separated from the chemcially unreacted target compound



Production Batch Activities
vs.
Specific Radioactivity

The impact of nuclear reaction designs
Generators

The impact of radiochemistry



(Radio)chemical Separation

(Radio)chemical Separation

reaction	ΔZ	chemistry	separation
(n,γ)	0	Same element	impossible
(n,γ) + SZILLARD-CHALMERS	0	Same element	impossible ?
$(n,\gamma) \rightarrow \beta^- \rightarrow$ processes	+1	Neighbour elements	easy for elements with different valent state / chemistry
(p,xn) etc.	+1		challenge for elements of same valent state / chemistry, such as lanthanides Ln^{3+}
(α,xn) etc.	+2	Different elements	„easy“
Generators	-1, -2	Different elements	„easy“

No-carrier-added therapeutic radionuclides:

$(n,\gamma) \rightarrow \beta^- \rightarrow$ processes

target	σ [b]	prim. product	$t_{1/2}$	sec. product	$t_{1/2}$	$E_{\beta^- \text{ max}}$
^{142}Ce	0.95	^{143}Ce	33 h	^{143}Pr	13.58	0.9
^{148}Nd	2.5	^{149}Nd	1.73 h	^{149}Pm	2.212	1.1
^{160}Gd	0.77	^{161}Gd	3.6 min	^{161}Tb	6.91	0.55
^{164}Dy	1700/1000	^{166}Dy	81.5 h	^{166}Ho	1.117	1.9
^{176}Yb	3	^{177}Yb	1.9 h	^{177}Lu	6.71	0.5

Separation:
macroamount target (several mg)
vs. nca secondary product nuclide

Ion exchange column chromatography

Liquid-liquid extraction

Thermo-chromatography

No-carrier-added therapeutic radionuclides: Generators

parent	t _{1/2}	daughter	t _{1/2}	decay	
⁹⁰ Sr	28.6 d	⁹⁰ Y	64.1 h	β ⁻	Liquid-liquid extraction Ion exchange column chromatography
¹⁶⁶ Dy	3.4 d	¹⁶⁶ Ho	27 h		Ion exchange column chromatography
¹⁸⁸ W	69 d	¹⁸⁸ Re	17 h		Ion exchange column chromatography Thermo-chromatography
²²⁵ Ac	10 d	²¹³ Bi	46 min	α	Ion exchange column chromatography

F Rösch, F F (Russ) Knapp.
Radionuclide Generators.

in A Vértes, S Nagy, Z Klencsár, F Rösch (eds.), *Handbook of Nuclear Chemistry – Vol. 4, Radiochemistry and Radiopharmaceutical chemistry in Life Sciences*. pp 81-118, 2003, Kluwer Academic Publishers, The Netherlands

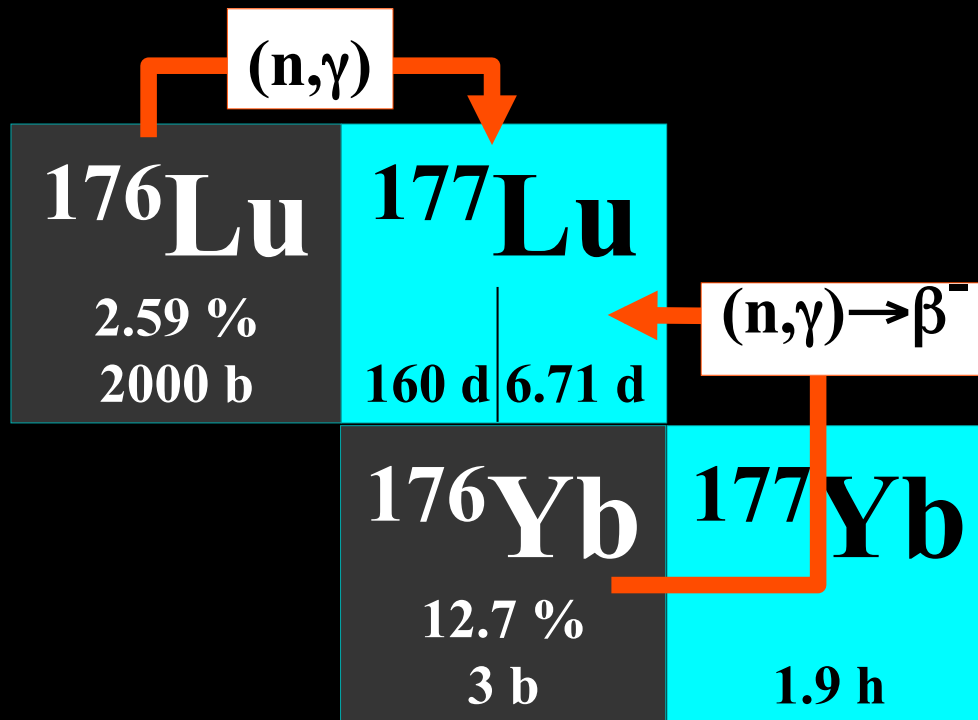
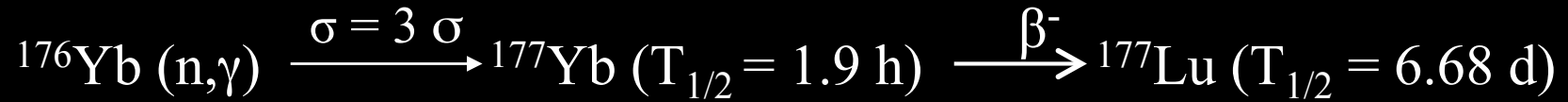
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..... chemistry is able to contribute (i)

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status





**Applied
Radiation and
Isotopes**

Applied Radiation and Isotopes 53 (2000) 421-425
www.elsevier.com/locate/apradiso

Radiochemical separation of no-carrier-added ^{177}Lu as produced via the $^{176}\text{Yb}(n,\gamma)^{177}\text{Yb} \rightarrow ^{177}\text{Lu}$ process

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Jörg Brockmann^a, Frank Rösch^{a,*}

^aInstitut für Kernchemie, Johannes Gutenberg-Universität, Fritz-Strassmann-Weg 2, D-55128 Mainz, Germany
^bLaboratory for Nuclear Problems, JINR Dubna, Russian Federation
^cH. Niewodniczanski Institute of Nuclear Physics, PL-31-342 Cracow, Poland

Received 1 November 1999; received in revised form 1 December 1999

Abstract

The $^{176}\text{Yb}(n,\gamma)^{177}\text{Yb} \rightarrow ^{177}\text{Lu}$ process was investigated to provide no-carrier-added (nca) ^{177}Lu . The radiochemical separation of the ^{177}Lu from the macro-amounts of the ytterbium target based on the cementation process, i.e. the selective extraction of Yb by Na(Hg) amalgam from $\text{Cl}^-/\text{CH}_3\text{COO}^-$ electrolytes, followed by a final cation exchange purification. The cementation separation process provides a decontamination factor of Yb(III) of 10^4 , the cation exchange purification adding a decontamination factor of $> 10^2$. The nca ^{177}Lu is available in radiochemically pure form despite the chemical similarity of the lanthanides with $75 \pm 5\%$ overall separation yield within 4-5 h. It can be used to synthesise nca ^{177}Lu labelled radiotherapeutics. © 2000 Elsevier Science Ltd. All rights reserved.

Keywords: ^{177}Lu ; Endoradiotherapy; Specific activity; Cementation

NA Lebedev, AF Novgorodov, R Misiak, J Brockmann, F Rösch.
Radiochemical separation of no-carrier-added ^{177}Lu as produced via the $^{176}\text{Yb}(n,\gamma)^{177}\text{Yb} \rightarrow ^{177}\text{Lu}$ process.
Appl Radiat Isot, 53 (2000) 421-425

..... but chemistry is able to contribute (i)

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status

^{177}Lu
160 d 6.71 d
^{176}Yb
12.7 %
3 b

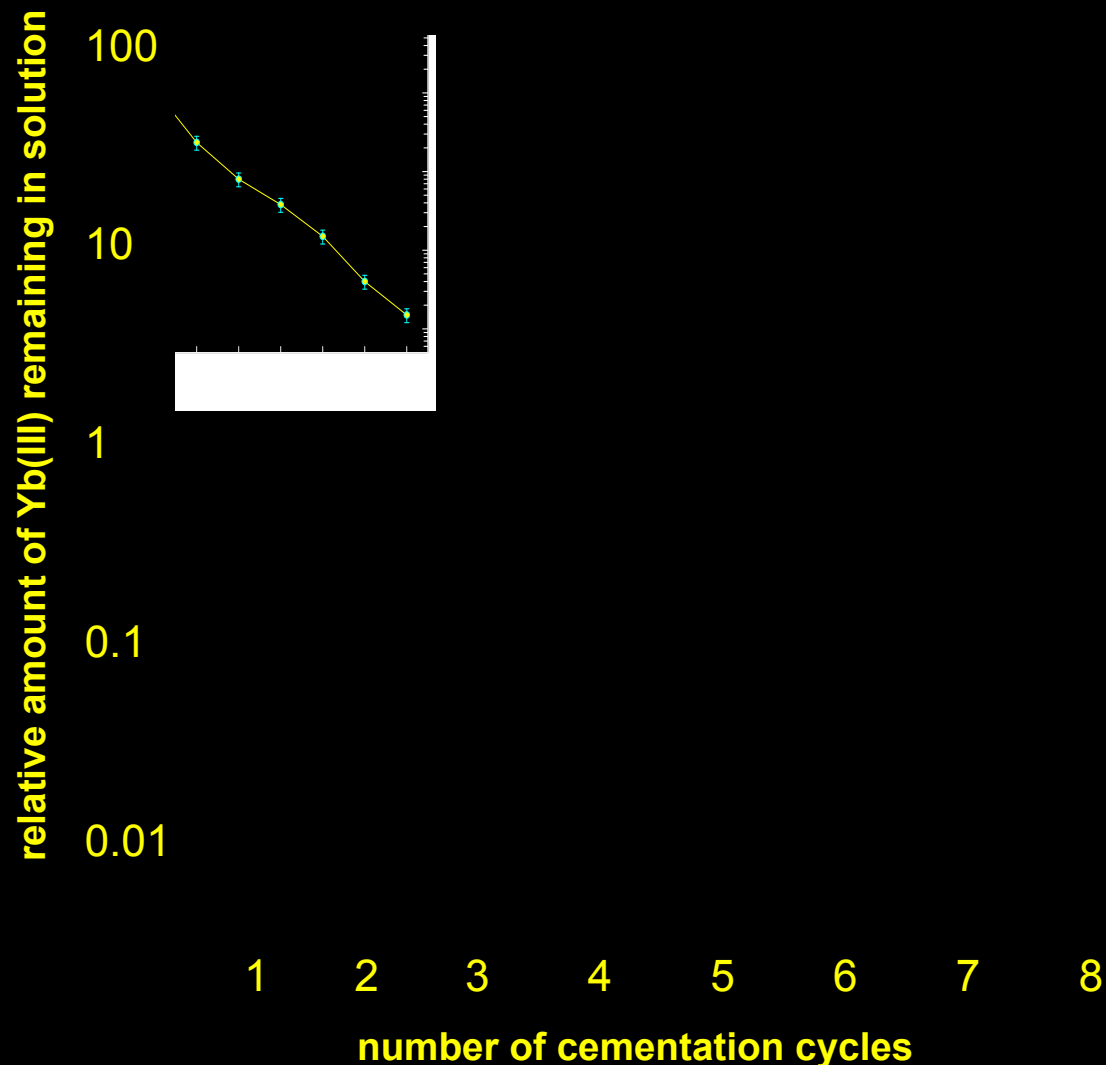
Problem:

Radiochemical separation:
macroscopic target (10 – 100 mg)

vs.

irradiation product (nca)

radiochemical separation of no-carrier-added ^{177}Lu as produced via the $^{176}\text{Yb}(n,\gamma)^{177}\text{Yb} \xrightarrow{1.9\text{h}, \beta^-} ^{177}\text{Lu}$ process



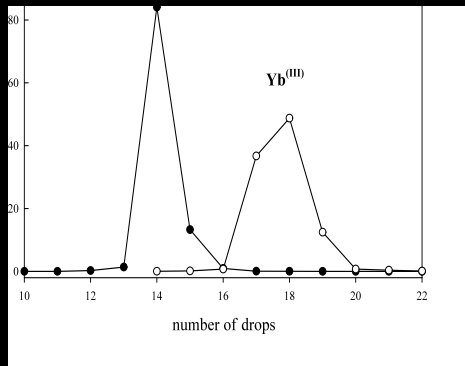
1. Production

94.72% enriched ^{176}Yb
100 mg of $^{176}\text{Yb}_2\text{O}_3$
 F_{th} of $1 \cdot 10^{14} \text{ cm}^{-2}\text{s}^{-1}$,
> 370 MBq per hour
batch yields > 10 GBq

2. Separation (bulk)

Na(Hg) reductive cementation
of Yb(III) via extraction
 ^{177}Lu remaining in solution
(100 mg \rightarrow 20 μg)

radiochemical separation of no-carrier-added ^{177}Lu as produced via the $^{176}\text{Yb}(n,\gamma)^{177}\text{Yb} \xrightarrow{1.9\text{h}, \beta^-} ^{177}\text{Lu}$ process



1. Production

94.72% enriched ^{176}Yb

100 mg of $^{176}\text{Yb}_2\text{O}_3$

F_{th} of $1 \cdot 10^{14} \text{ cm}^{-2}\text{s}^{-1}$,

> 370 MBq per hour

batch yields > 10 GBq

2. Separation (bulk)

Na(Hg) reductive cementation
of Yb(III) via extraction

^{177}Lu remaining in solution

(100 mg \rightarrow 20 μg)

3. Purification

Cation exchange purification

(Aminex A6 2 mm x 80 mm,

0.07 M α -HIB, pH 4.7)

75% yield, 5 h

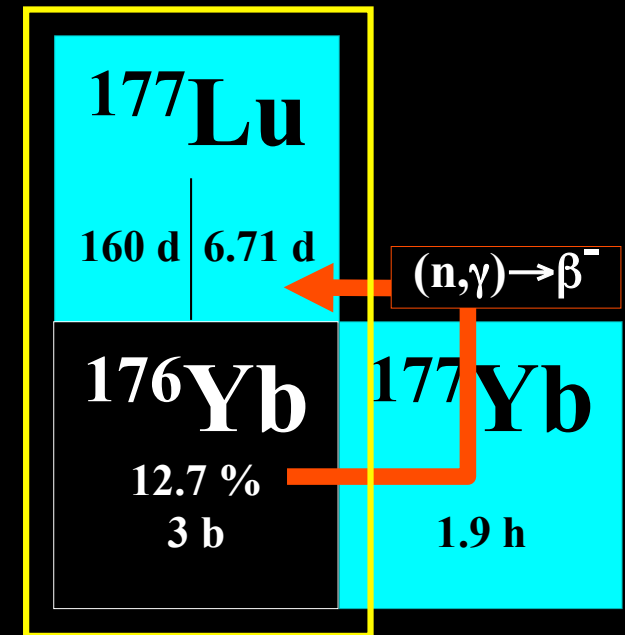
... chemistry is able to contribute (i) ...

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status

1. Irradiation of highly-enriched ^{176}Yb
2. Huge batch activities ~ 25 Ci /1000 mg Yb (14 days)
3. radiochemical separation of $^{177}\text{Lu(III)}$ from stable $^{176}\text{Yb(III)}$
(~ 25 Ci /1000 mg Yb (14 days))
4. Yb-target must be quantitatively removed by chemical separation

specific activity
> 100 Ci/mg
(vs. theoretical 110 Ci/mg)
and highest radionuclide purity

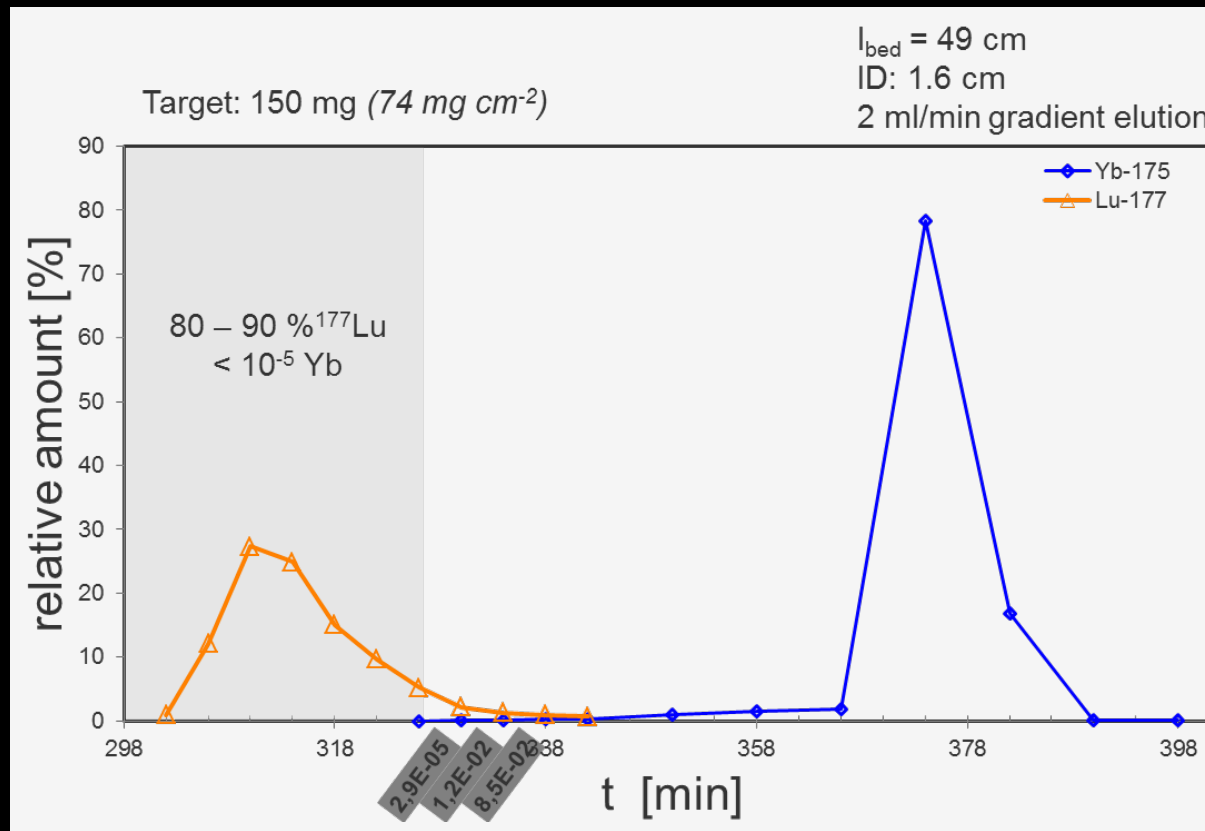


... chemistry is able to contribute (i) ...

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status

Chromatographic separation
typical elution profile



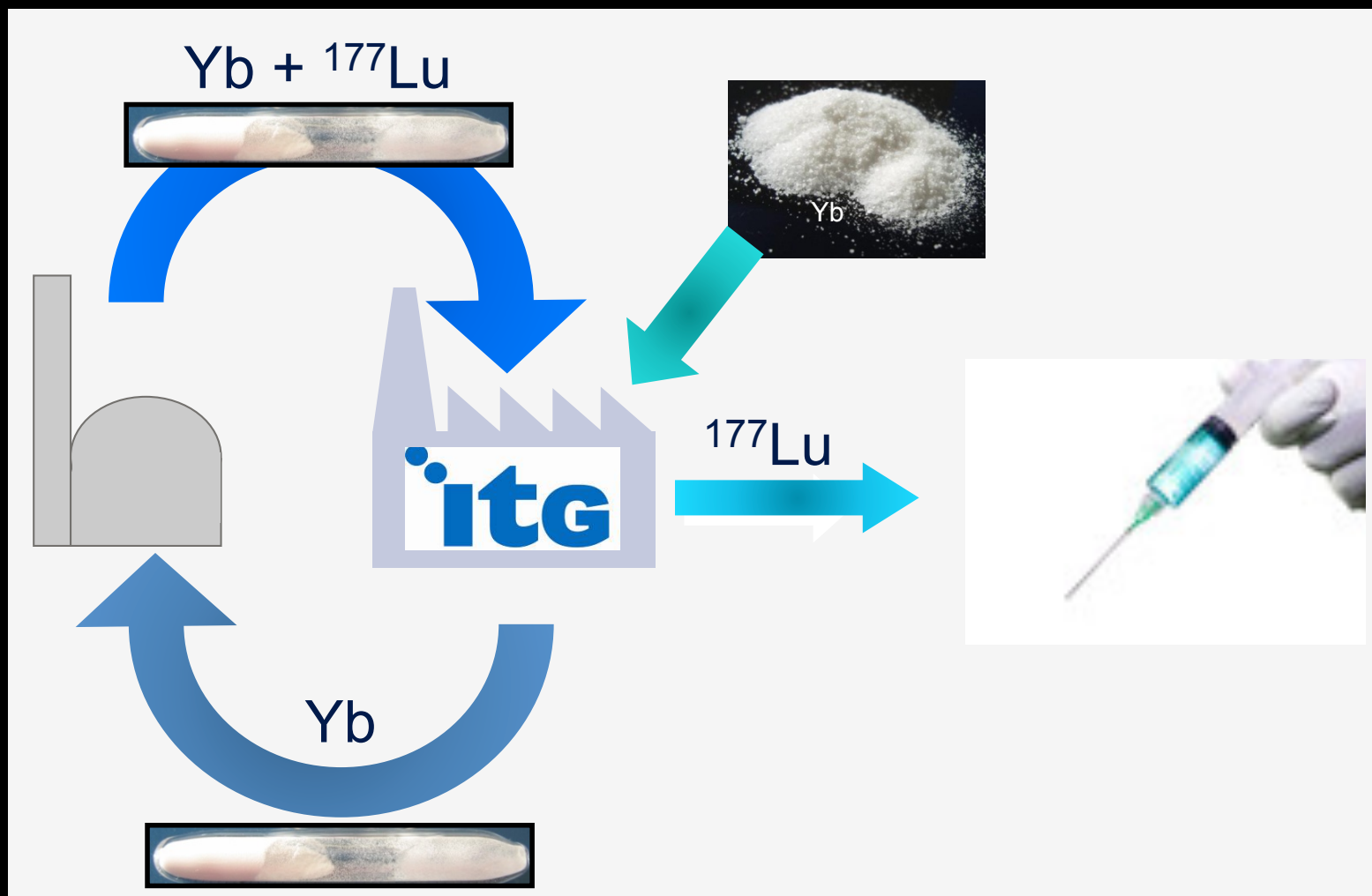
massive Yb targets (100 – 1000 mg)
column chromatography/ HPLC technique
cation exchanger/ α -HIB;
separation factor Lu(III)/Yb(III) – 1.54
micro before macro

Key parameters:
resin, column dimensions, eluent, Ln-mass

... chemistry is able to contribute (i) ...

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status



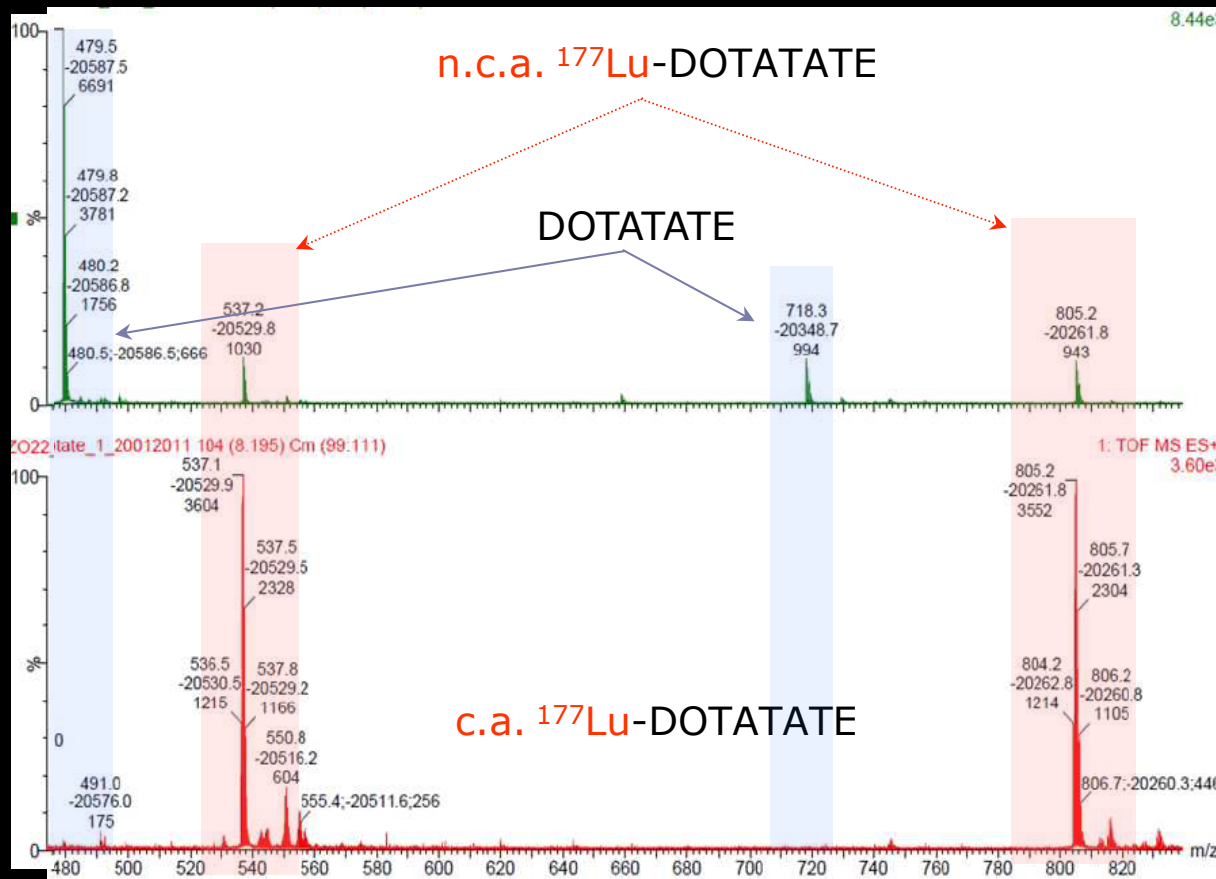
... chemistry is able to contribute (i) ...

^{177}Lu : nca vs. ca

specific activity of ^{177}Lu labeled peptides for tumor receptors:
high specific activity vs. nca status

Specific activity/ c.a. vs n.c.a. ^{177}Lu

ESI-TOF-MS for identification of radiolabeled peptide species



1:4 ^{177}Lu to ligand
10 MBq ^{177}Lu -DOTATATE
0.014 nmol

99+ % radiolabeling yield
(HPLC)

93% radiolabeling yield (HPLC)

... chemistry is able to contribute (i) ...

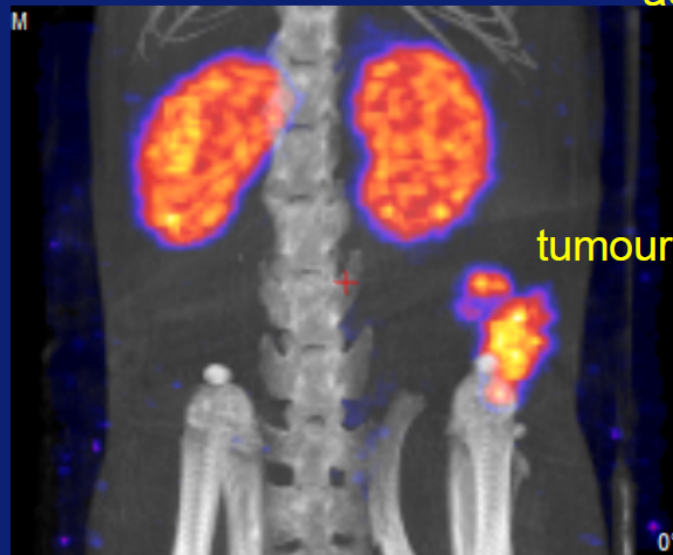
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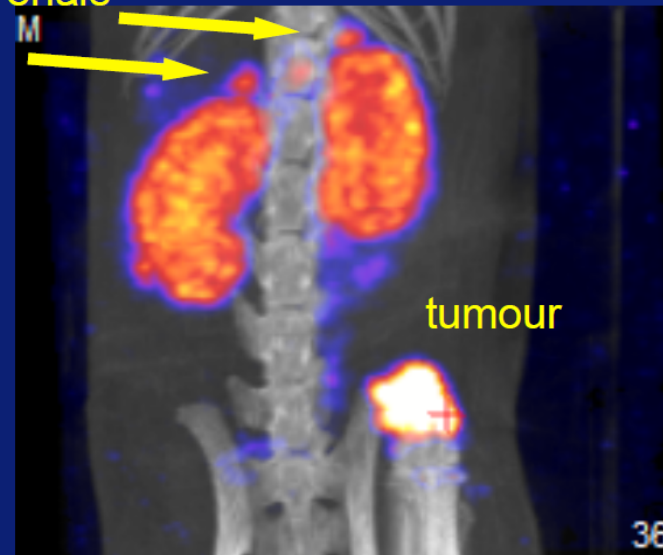
SPECT/CT day 1 p.t. Lu-octreotate

Conv. ^{177}Lu -octreotate, 11 μg

NCA ^{177}Lu -octreotate, 2 μg



adrenals

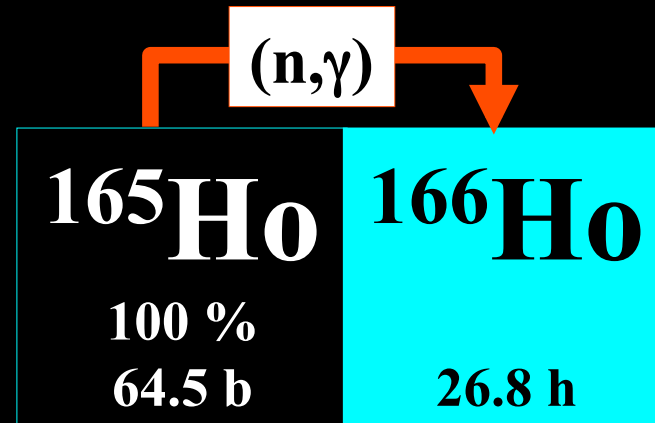


(Radio)chemical Separation

reaction	ΔZ	chemistry	separation
(n,γ)	0	Same element	impossible
(n,γ) + SZILLARD-CHALMERS	0	Same element	impossible ?
$(n,\gamma) \rightarrow \beta^- \rightarrow$ processes	+1	Neighbour elements	easy for elements with different valent state / chemistry
(p,xn) etc.	+1		challenge for elements of same valent state / chemistry, such as lanthanides Ln^{3+}
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Generators	-1, -2	Different elements	„easy“

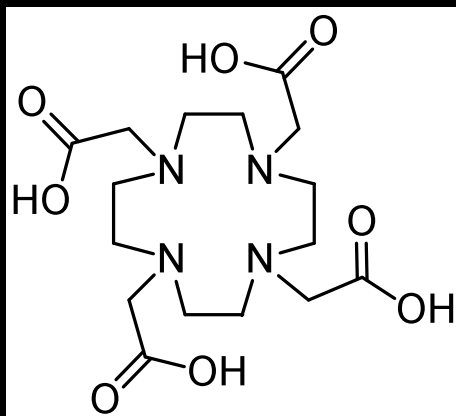
Example

- prepare and irradiate ^{165}Ho -DOTA



macrocyclic DOTA:

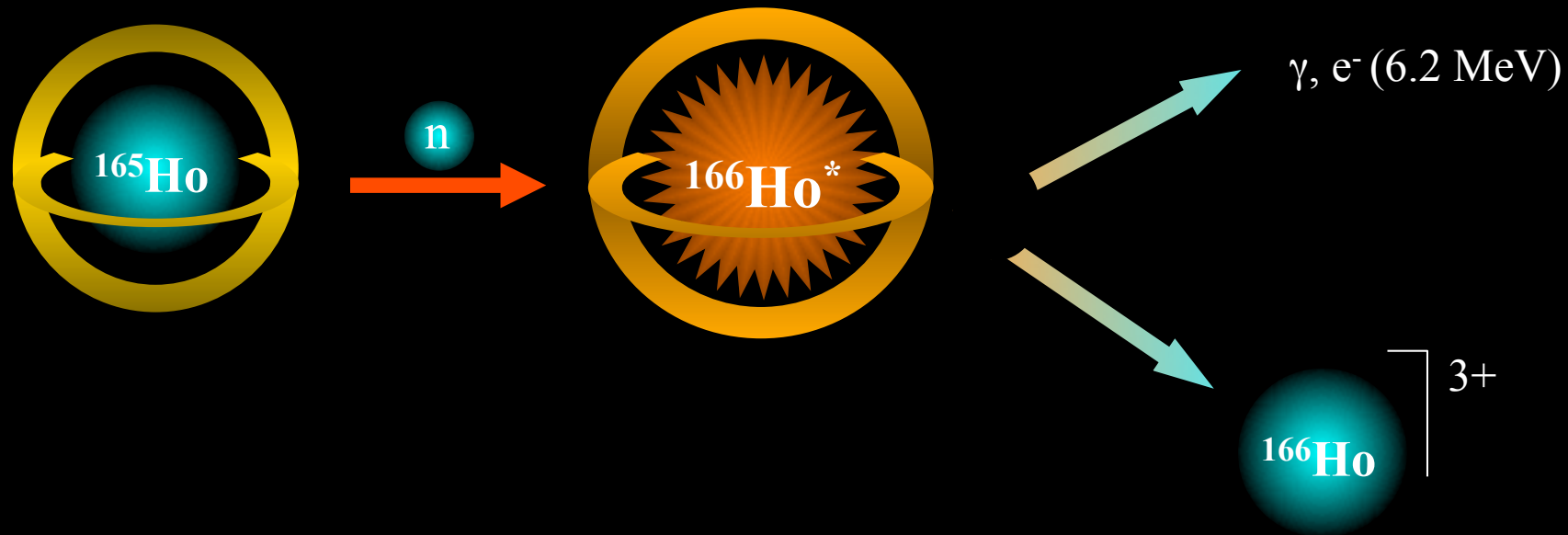
known to offer excellent thermodynamic and kinetic parameters relevant to the formation of complexes with tri-valent metals, mainly represented by rare earth elements and in particular lanthanides.



1,4,7,10-tetraazacyclododecane-N,N',N'',N'''-tetraacetic acid

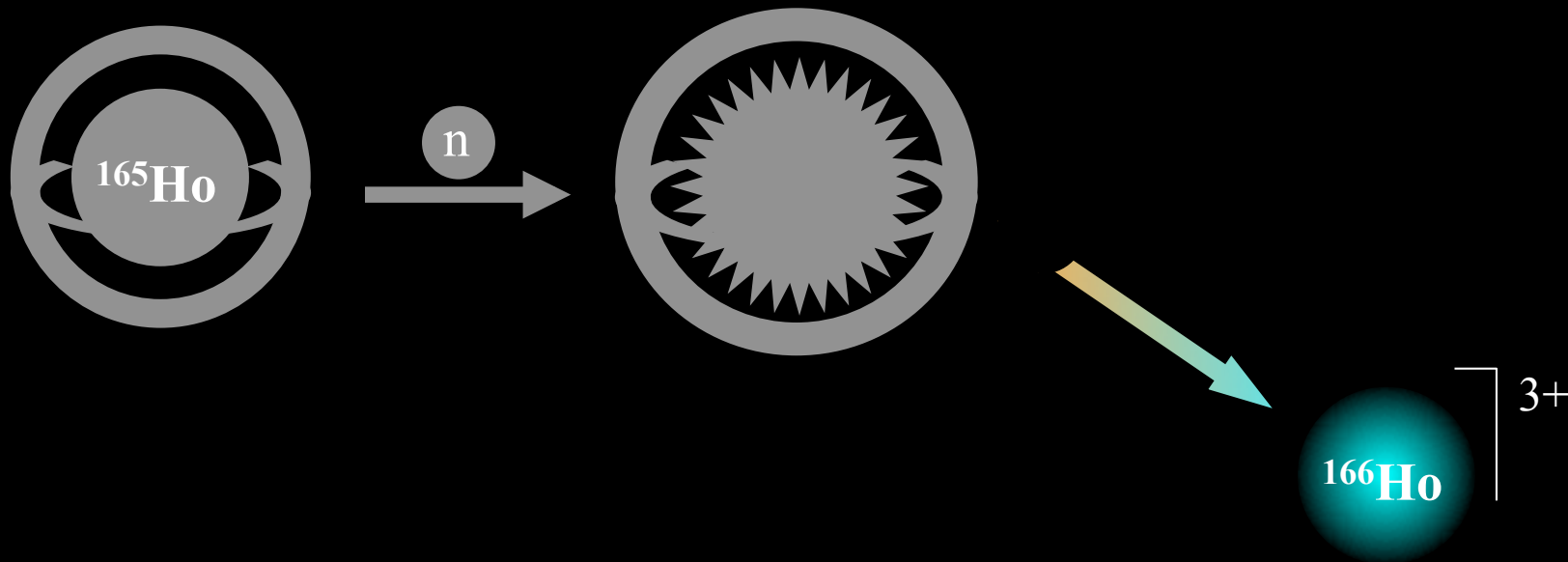
Experiment

- prepare and irradiate ^{165}Ho -DOTA
- ^{166}Ho is produced *in situ*
 $^{165}\text{Ho}(n,\gamma)^{166}\text{Ho}$ process
- **and released from DOTA**



Experiment

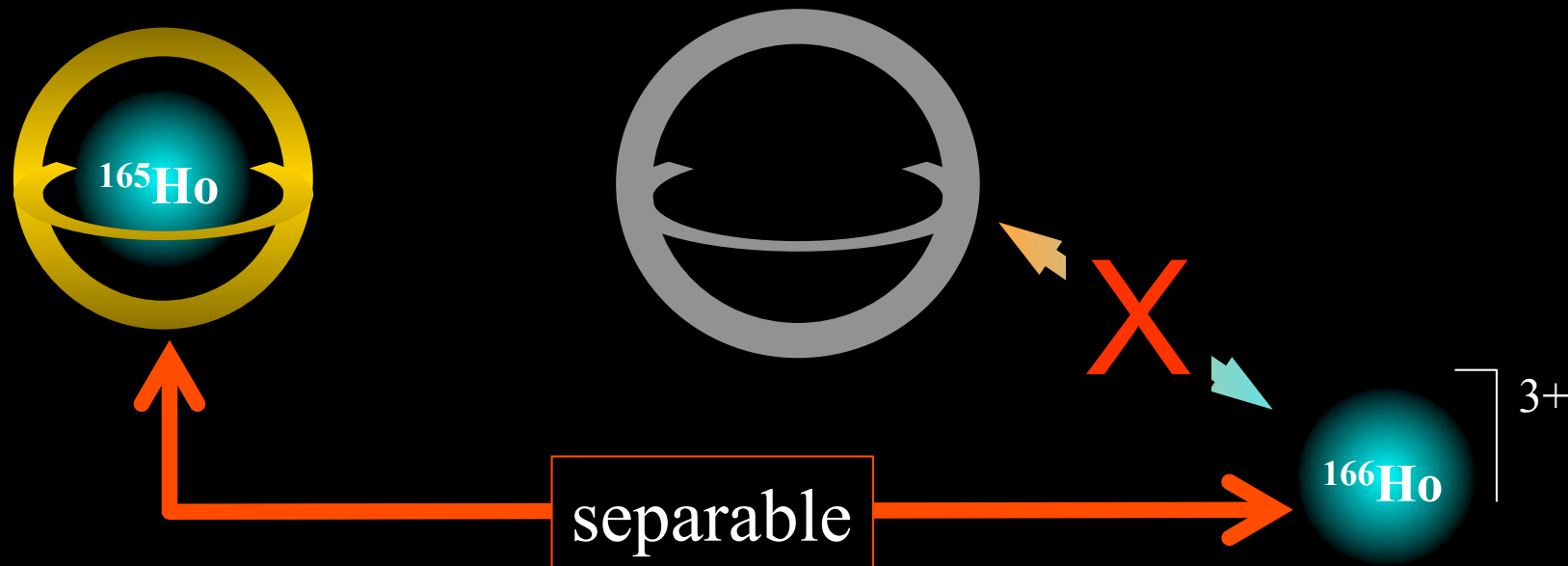
- prepare and irradiate ^{165}Ho -DOTA
- ^{166}Ho is produced *in situ*
- released from DOTA



- **not** forming ^{166}Ho -DOTA

Experiment

- prepare and irradiate ^{165}Ho -DOTA
- ^{166}Ho is produced *in situ*
- released from DOTA



- not forming ^{166}Ho -DOTA
- **separate $^{166}\text{Ho}^{3+}$ from inactive ^{165}Ho -DOTA**

Ho-DOTA:

Separation of [Ho-DOTA]⁻ from uncomplexed Ho(III) on a chromatography column 8 × 140 mm, AG 50W-X8, 200 - 400 mesh cation-exchanger K⁺-form. Free ^{166/165}Ho(III) quantitatively absorbed on the resin, while ¹⁶⁵Ho-DOTA complex (1:1 stoichiometry) obtained in the eluate. ^{166/165}Ho(III) washed out with 4 M HCl.

Irradiations:

aqueous solution of K[¹⁶⁵Ho-DOTA] (1 mg Ho) evaporated in a polyethylene capsule at < 100° C. Remained activity of ¹⁶⁶Ho negligible. irradiations at TRIGA II Mainz nuclear reactor at the neutron flux of 4·10¹² n cm⁻² s⁻¹, external temp ~ 21° C, within different periods of 0.5 – 6 h, resulting in 10 – 120 MBq ¹⁶⁶Ho.

Separation:

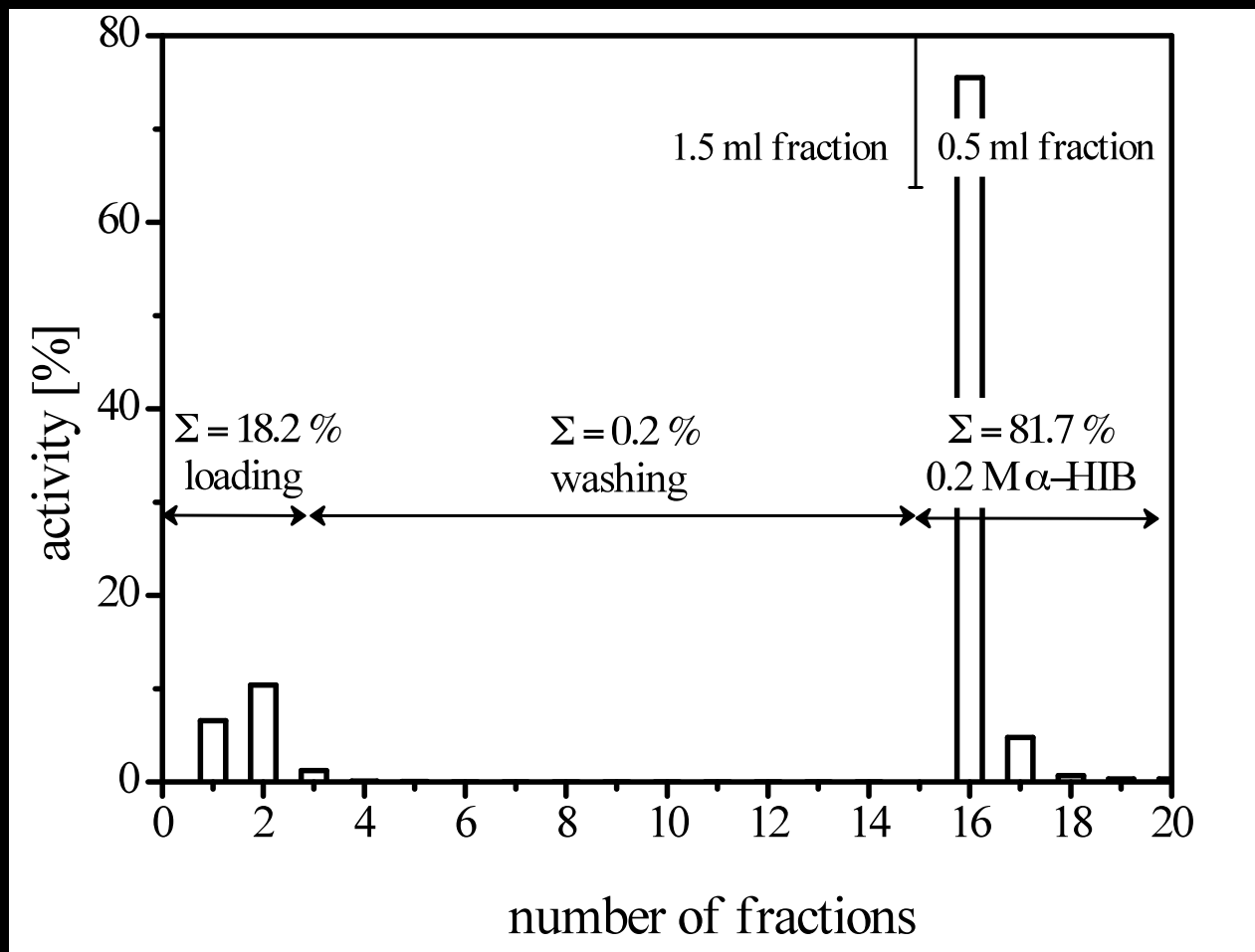
sample dissolved in 3 ml of water and loaded on a column 4 × 50 mm, AG 50W-X8, minus 400 mesh cation-exchanger in NH₄⁺ -form.

target material [¹⁶⁵Ho-DOTA]⁻ removed by washing of the column with water.

enriched ¹⁶⁶Ho(III) eluted with 0.20 M α-HIBA

to determine the amount of stable ¹⁶⁵Ho, remained in the obtained ¹⁶⁶Ho, fractions of maximum ¹⁶⁶Ho activity in α-HIBA solutions evaporated after 10 half-lives of the radionuclide irradiated at the same neutron flux.

Separation $^{165/166}\text{Ho-DOXA} / ^{166}\text{Ho}^{3+}$



Elution profile at a processing of the irradiated target material chromatography column 4×50 mm Bio-Rad AG 50W-X8, minus 400 mesh, NH_4^+ -form

Enrichment factor ξ and retention value R

of $^{166}\text{Ho}(\text{III})$ for different irradiation periods of Ho-DOTA complex
(TRIGA II Mainz - $4 \cdot 10^{12} \text{ n cm}^{-2} \text{ s}^{-1}$)

Time of irradiation [h]	Integral flux [neutron/cm ²]	ξ	R [%]
0.5	$7.2 \cdot 10^{15}$	90.0	13.2
1	$1.44 \cdot 10^{16}$	50.6	24.5
2	$2.88 \cdot 10^{16}$	31.1	11.3
4	$5.75 \cdot 10^{16}$	21.5	18.0
6	$8.64 \cdot 10^{16}$	7.3	10.3

Szilard-Chalmers effect to increasing SA

effective if
radiolytical decomposition of target material is lower
compared to the radioactive decay of produced radionuclide:

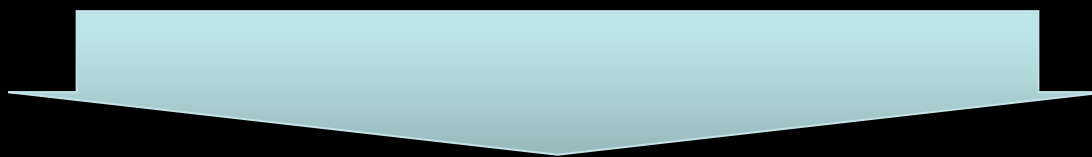
$$\phi_0 k < \lambda$$

^{165}Ho -DOTA:
TRIGA II Mainz $4 \cdot 10^{12} \text{ n cm}^{-2} \text{ s}^{-1}$:
 $k = 750,000 \text{ barns}$

Target material	^{166}Ho experimental SA 6 h irradiation [MBq/mg]	^{166}Ho max. specific activity [MBq/mg] for TRIGA II Mainz
Ho_2O_3	135	886
Ho-DOTA	~ 2000	~ 2200

Radionuclides

Chemistry



(Radio)chemical Labelling

Radionuclide valent states

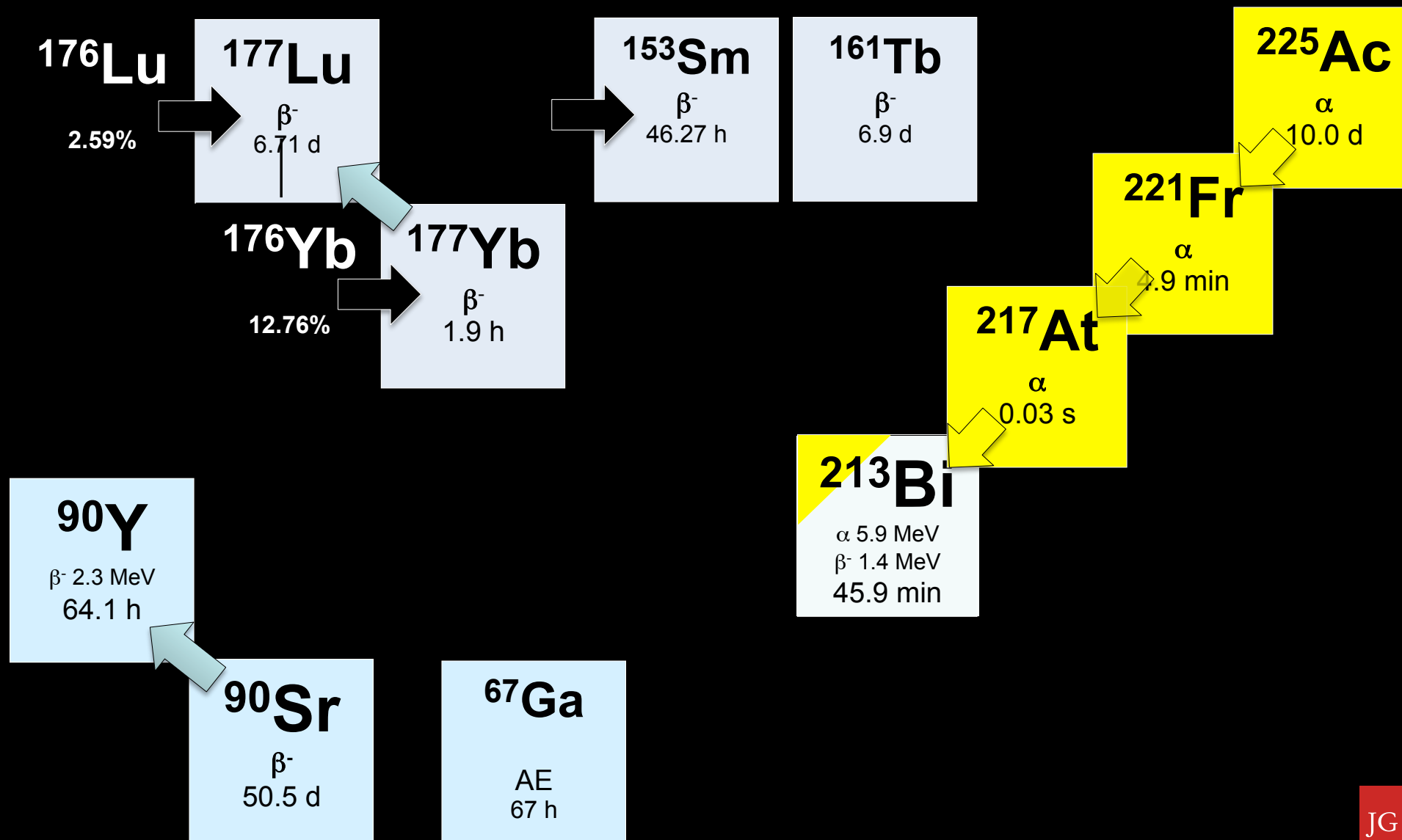
$\text{Me}^{\text{IV}}_{\text{ERT}}$	$\text{Me}^{\text{III}}_{\text{ERT}}$	$\text{Me}^{\text{II}}_{\text{ERT}}$	$\text{Me}^{\text{I}}_{\text{ERT}}$	$\text{X}^{\text{I}}_{\text{ERT}}$
	^{47}Sc	^{67}Cu		^{131}I
	^{90}Y			
	^{135}Sm			
	^{177}Lu			
	^{149}Tb	^{223}Ra	^{211}At	
	^{213}Bi	^{224}Ra		
	^{225}Ac			
$^{117\text{m}}\text{Sn}$	^{67}Ga			
Coordination chemistry			Covalent binding	

Radionuclide valent states



1 H 1s ¹	2A 2																2 He 1s ²
3 Li 2s ¹	4 Be 2s ²											5 B 2s ² 2p ¹	6 C 2s ² 2p ²	7 N 2s ² 2p ³	8 O 2s ² 2p ⁴	9 F 2s ² 2p ⁵	10 Ne 2s ² 2p ⁶
11 Na 3s ¹	12 Mg 3s ²	3B 3	4B 4	5B 5	6B 6	7B 7	8B 8 9 10			1B 11	2B 12	13 Al 3s ² 3p ¹	14 Si 3s ² 3p ²	15 P 3s ² 3p ³	16 S 3s ² 3p ⁴	17 Cl 3s ² 3p ⁵	18 Ar 3s ² 3p ⁶
19 K 4s ¹	20 Ca 4s ²	21 Sc 3d ¹ 4s ²	22 Ti 3d ² 4s ²	23 V 3d ³ 4s ²	24 Cr 3d ⁵ 4s ¹	25 Mn 3d ⁵ 4s ²	26 Fe 3d ⁶ 4s ²	27 Co 3d ⁷ 4s ²	28 Ni 3d ⁸ 4s ²	29 Cu 3d ¹⁰ 4s ¹	30 Zn 3d ¹⁰ 4s ²	31 Ga 3d ¹⁰ 4s ² 4p ¹	32 Ge 3d ¹⁰ 4s ² 4p ²	33 As 3d ¹⁰ 4s ² 4p ³	34 Se 3d ¹⁰ 4s ² 4p ⁴	35 Br 3d ¹⁰ 4s ² 4p ⁵	36 Kr 3d ¹⁰ 4s ² 4p ⁶
37 Rb 5s ¹	38 Sr 5s ²	39 Y 4d ¹ 5s ²	40 Zr 4d ² 5s ²	41 Nb 4d ³ 5s ²	42 Mo 4d ⁵ 5s ¹	43 Tc 4d ⁵ 5s ²	44 Ru 4d ⁷ 5s ¹	45 Rh 4d ⁸ 5s ¹	46 Pd 4d ¹⁰	47 Ag 4d ¹⁰ 5s ¹	48 Cd 4d ¹⁰ 5s ²	49 In 4d ¹⁰ 5s ² 5p ¹	50 Sn 4d ¹⁰ 5s ² 5p ²	51 Sb 4d ¹⁰ 5s ² 5p ³	52 Te 4d ¹⁰ 5s ² 5p ⁴	53 I 4d ¹⁰ 5s ² 5p ⁵	54 Xe 4d ¹⁰ 5s ² 5p ⁶
55 Cs 6s ¹	56 Ba 6s ²	57 La 5d ¹ 6s ²	72 Hf 4f ¹⁴ 5d ² 6s ²	73 Ta 4f ¹⁴ 5d ³ 6s ²	74 W 4f ¹⁴ 5d ⁴ 6s ²	75 Re 4f ¹⁴ 5d ⁵ 6s ²	76 Os 4f ¹⁴ 5d ⁶ 6s ²	77 Ir 4f ¹⁴ 5d ⁷ 6s ²	78 Pt 4f ¹⁴ 5d ⁹ 6s ¹	79 Au 4f ¹⁴ 5d ¹⁰ 6s ¹	80 Hg 4f ¹⁴ 5d ¹⁰ 6s ²	81 Tl 4f ¹⁴ 5d ¹⁰ 6s ² 6p ¹	82 Pb 4f ¹⁴ 5d ¹⁰ 6s ² 6p ²	83 Bi 4f ¹⁴ 5d ¹⁰ 6s ² 6p ³	84 Po 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁴	85 At 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁵	86 Rn 4f ¹⁴ 5d ¹⁰ 6s ² 6p ⁶
87 Fr 7s ¹	88 Ra 7s ²	89 Ac 5d ¹ 7s ²	104 Rf 5f ¹⁴ 6d ² 7s ²	105 Db 5f ¹⁴ 6d ³ 7s ²	106 Sg 5f ¹⁴ 6d ⁴ 7s ²	107 Bh 5f ¹⁴ 6d ⁵ 7s ²	108 Hs 5f ¹⁴ 6d ⁶ 7s ²	109 Mt 5f ¹⁴ 6d ⁷ 7s ²	110 Ds 5f ¹⁴ 6d ⁹ 7s ¹	111 Rg 5f ¹⁴ 6d ¹⁰ 7s ¹	112	113	114	115	116		
Lanthanoide		58 Ce 4f ¹ 5d ¹ 6s ²	59 Pr 4f ³ 6s ²	60 Nd 4f ⁴ 6s ²	61 Pm 4f ⁵ 6s ²	62 Sm 4f ⁶ 6s ²	63 Eu 4f ⁷ 6s ²	64 Gd 4f ⁷ 5d ¹ 6s ²	65 Tb 4f ⁹ 6s ²	66 Dy 4f ¹⁰ 6s ²	67 Ho 4f ¹¹ 6s ²	68 Er 4f ¹² 6s ²	69 Tm 4f ¹³ 6s ²	70 Yb 4f ¹⁴ 6s ²	71 Lu 4f ¹⁴ 5d ¹ 6s ²		

Radionuclide valent states Me(III)



Radionuclide valent states (non-III)

VII

^{186}Re

β^-
89.25 h

^{188}Re

β^-
16.98 h

IV

^{117}Sn

IC
13.6 d

II

^{67}Cu

β^-
61.9 h

^{223}Ra

α
11.43 d

^{224}Ra

α
3.66 d

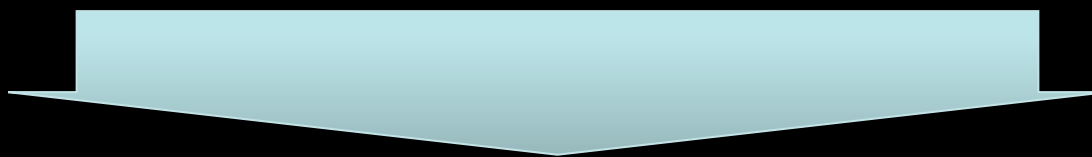
I

^{211}At

α
7.2 h

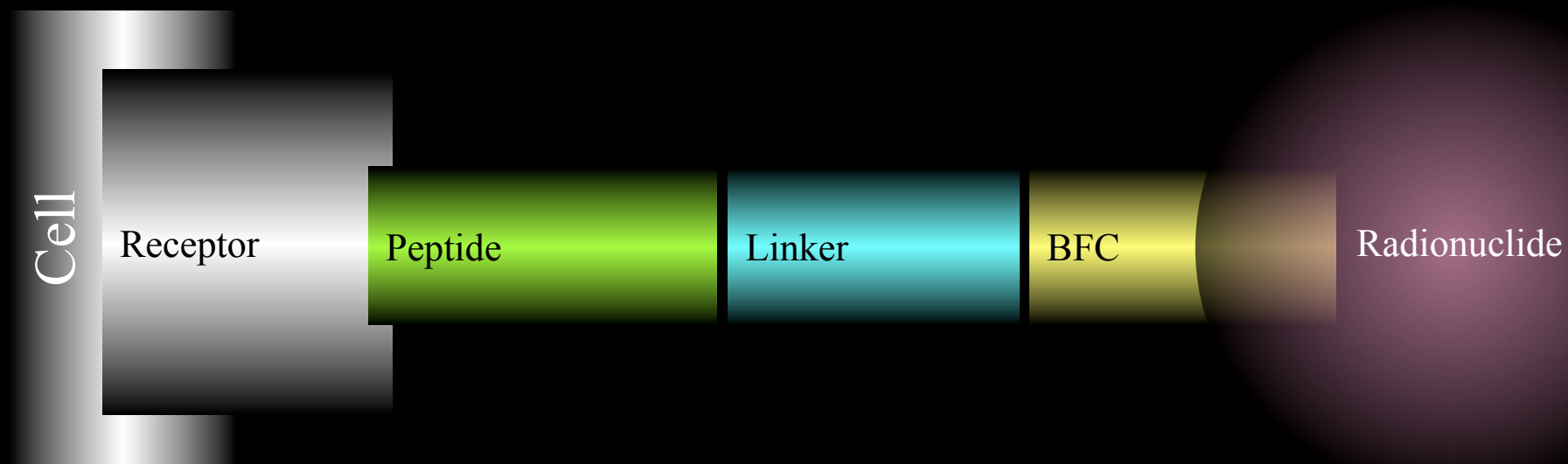
Radionuclides

Chemistry



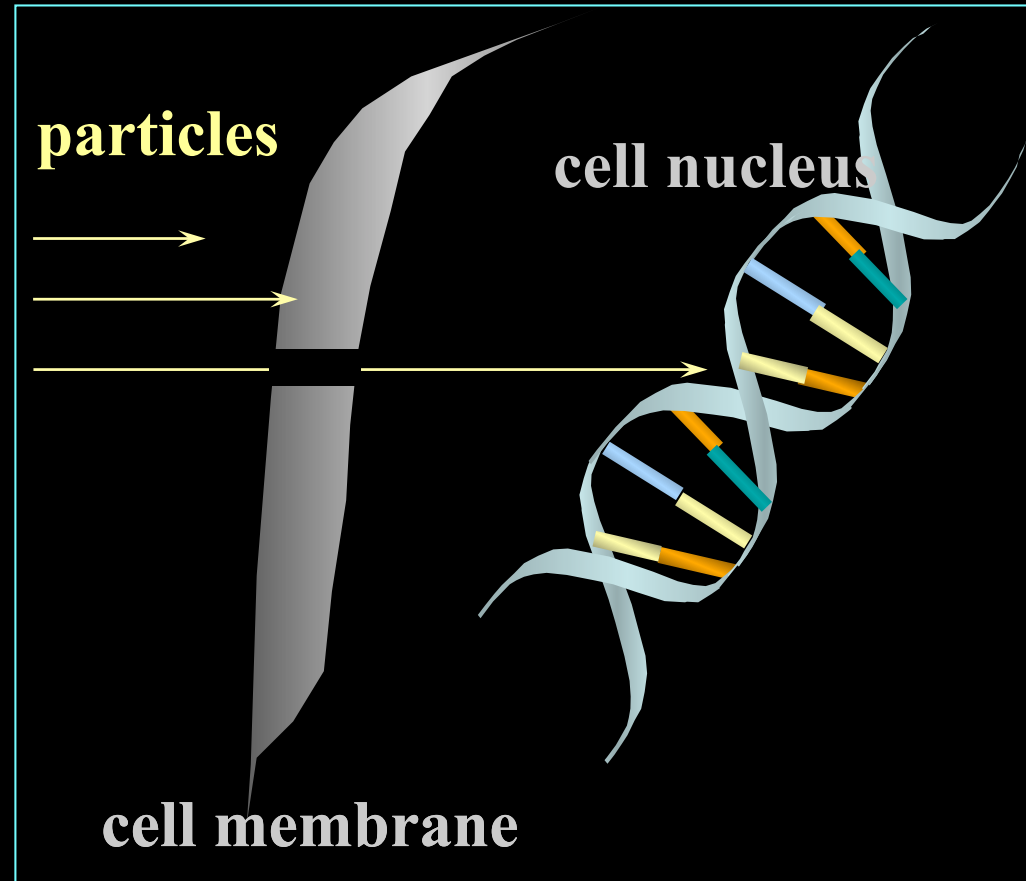
(Radio)chemical Labelling

Chemical strategies for approaching the tumour cell

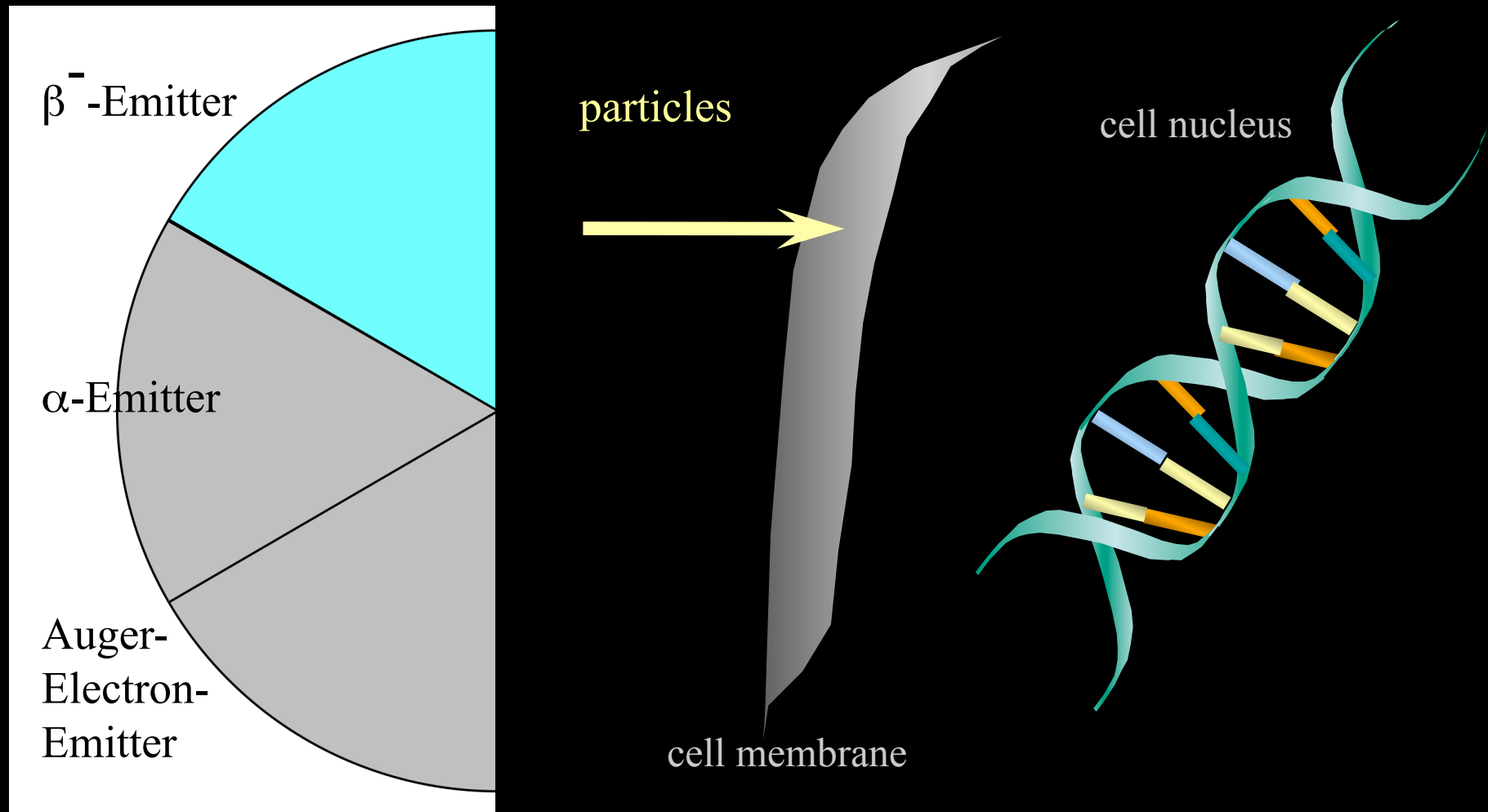


ERT

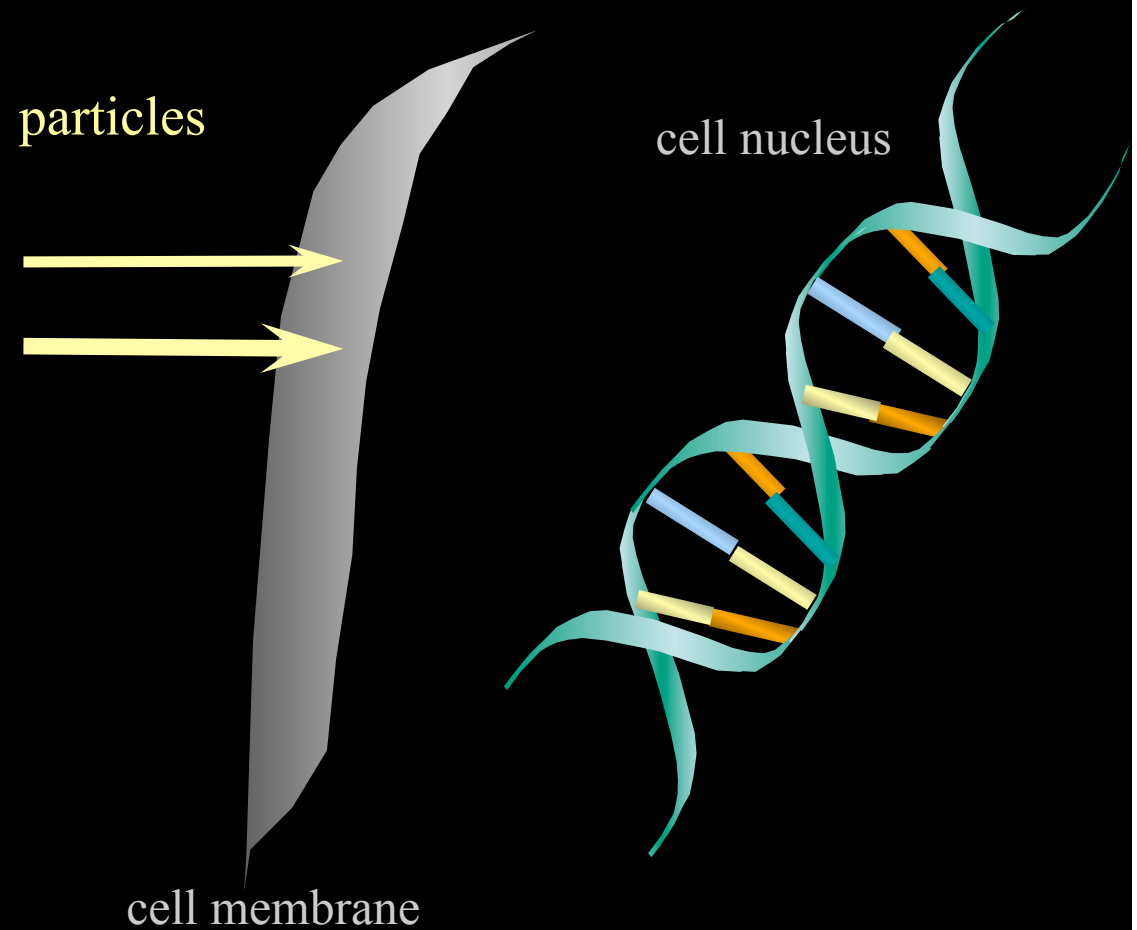
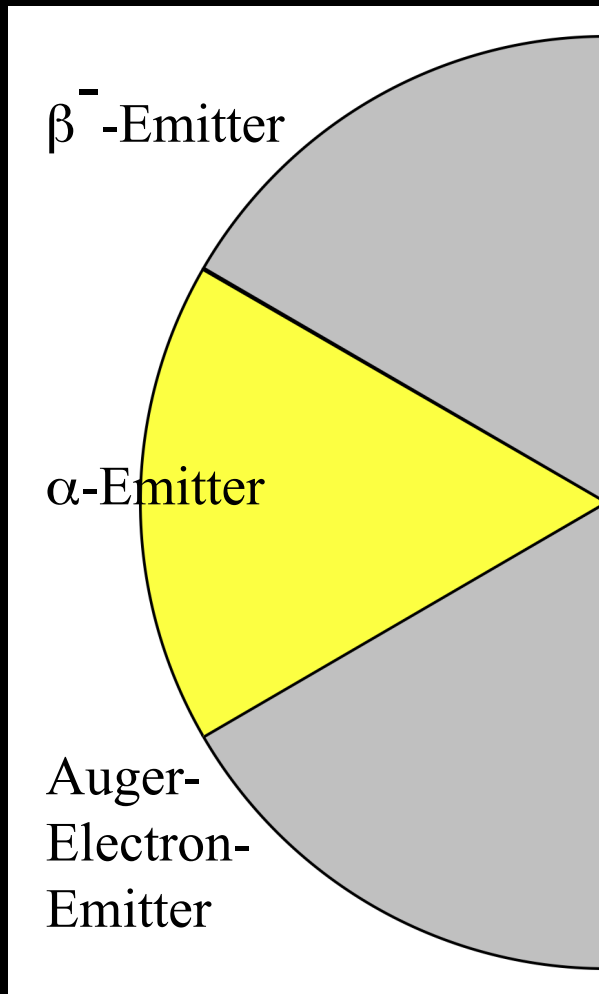
Radionuclide decay characterised by the emission of particles mainly
(maximum ratio of non-penetrating / penetrating radiation)



particle range vs. radiopharmaceutical and pharmacological strategies



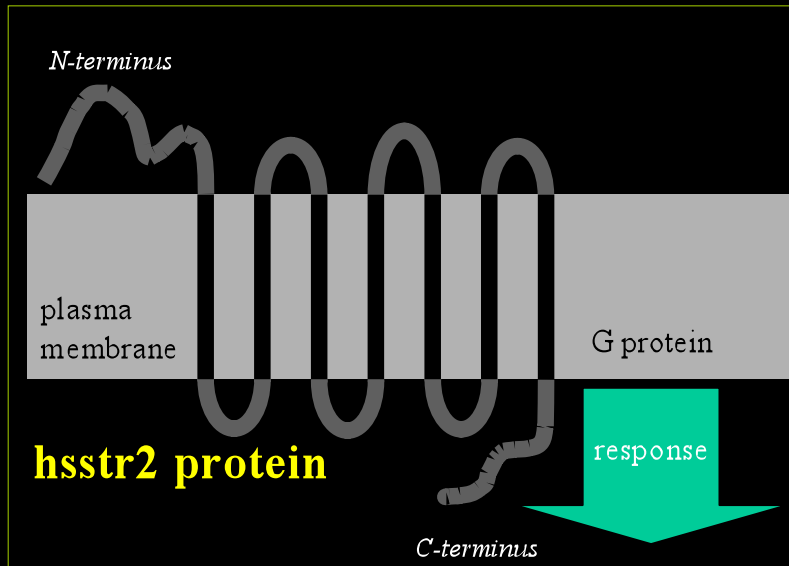
particle range vs. radiopharmaceutical and pharmacological strategies



Chemical strategies for approaching the tumour cell

Example:
Somatostatin receptor expressing tumors

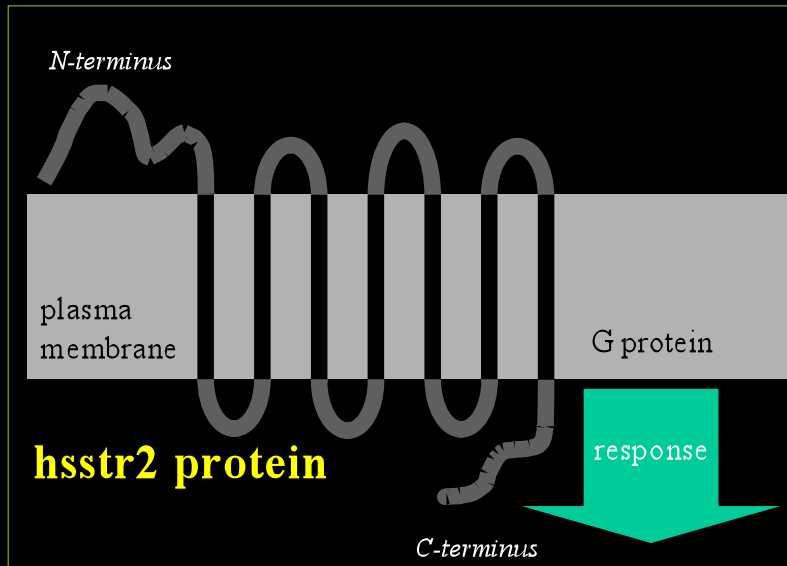
Somatostatin receptor
octreotide (SMS 201-995)



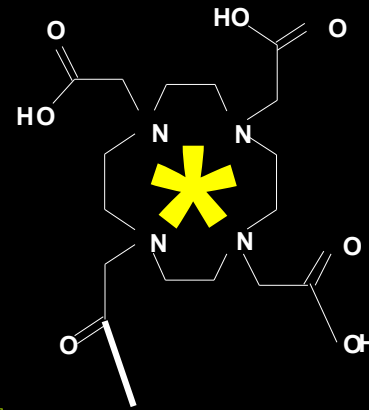
hSSTR1 > 1000 nmol / L
hSSTR2 0.32 nmol / L
hSSTR3 31.6 nmol / L
hSSTR4 > 1000 nmol / L
hSSTR5 7.3 nmol / L

Chemical strategies for approaching the tumour cell

Somatostatin receptor
octreotide (SMS 201-995)



hSSTR1 > 1000 nmol / L
hSSTR2 0.32 nmol / L
hSSTR3 31.6 nmol / L
hSSTR4 > 1000 nmol / L
hSSTR5 7.3 nmol / L

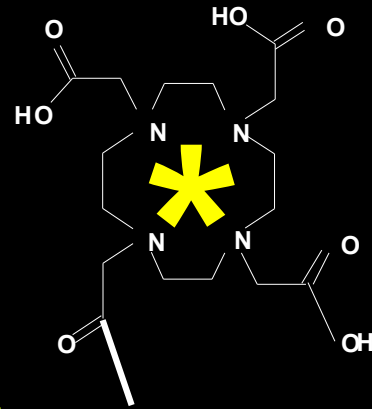


^{68}Ga -DOTATOC

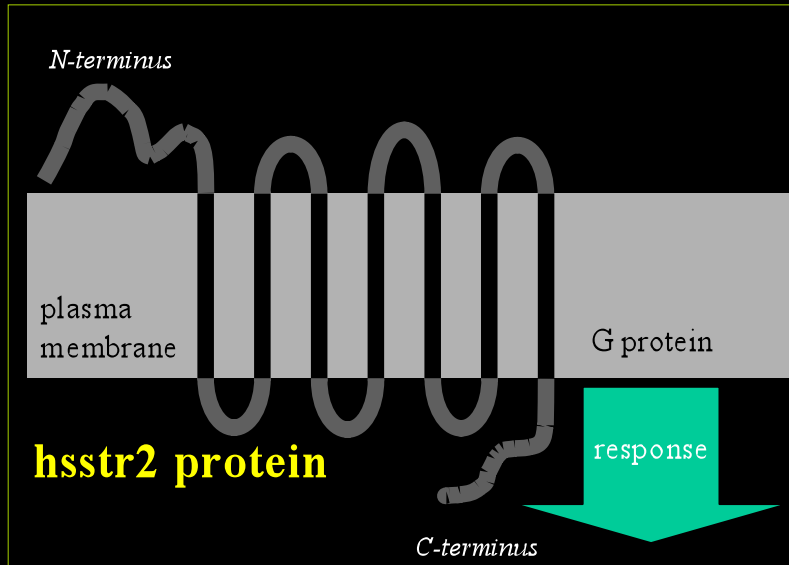
(D)Phe - Cys - Tyr - (D)Trp

Thr(ol) - Cys - Thr - Lys

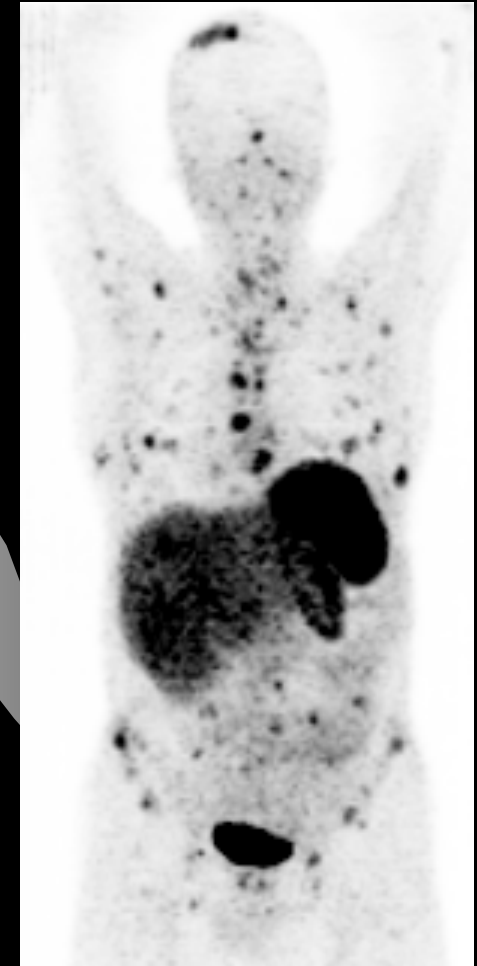
Chemical strategies for approaching the tumour cell



(D)Phe - Cys - Tyr - (D)Trp
Thr(ol) - Cys - Thr - Lys



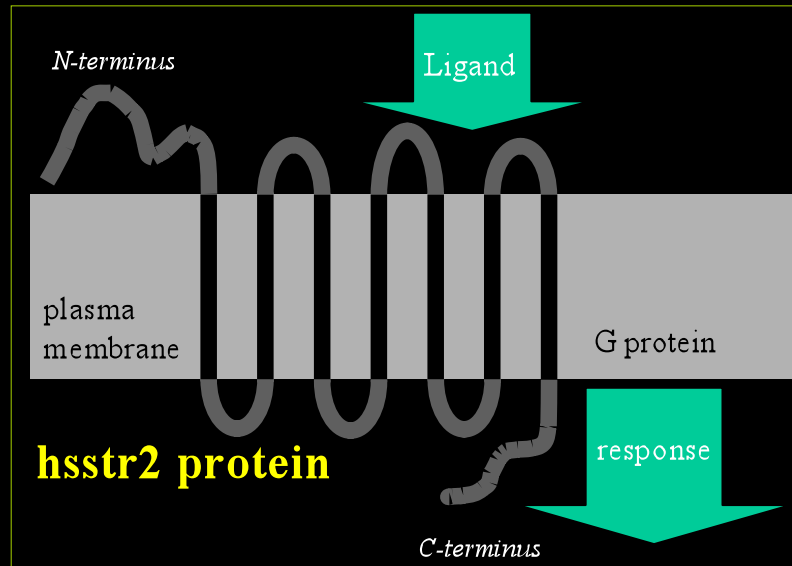
⁶⁸Ga-DOTATOC



¹⁷⁷Lu-DOTATOC

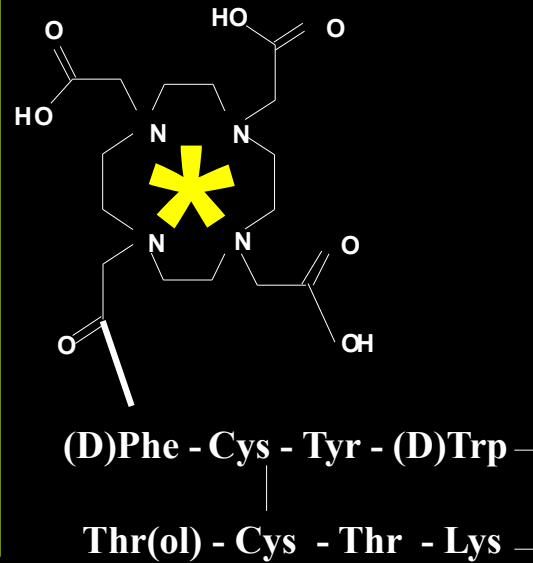
Somatostatin receptor expressing tumors

Somatostatin receptor
octreotide (SMS 201-995)

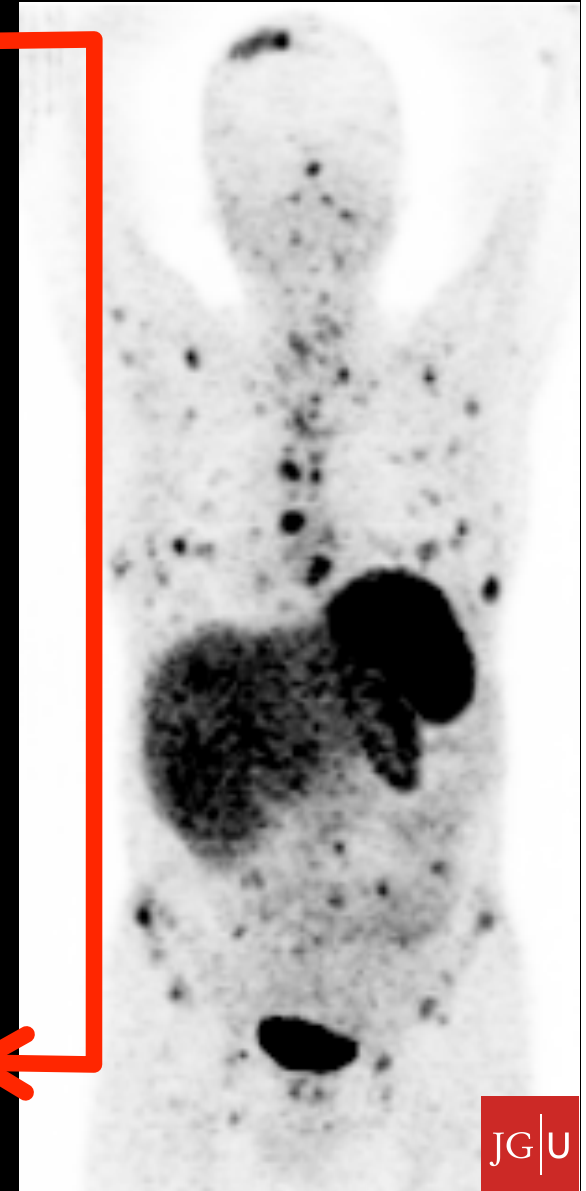


- hSSTR1 > 1000 nmol / L
- hSSTR2 0.32 nmol / L
- hSSTR3 31.6 nmol / L
- hSSTR4 > 1000 nmol / L
- hSSTR5 7.3 nmol / L

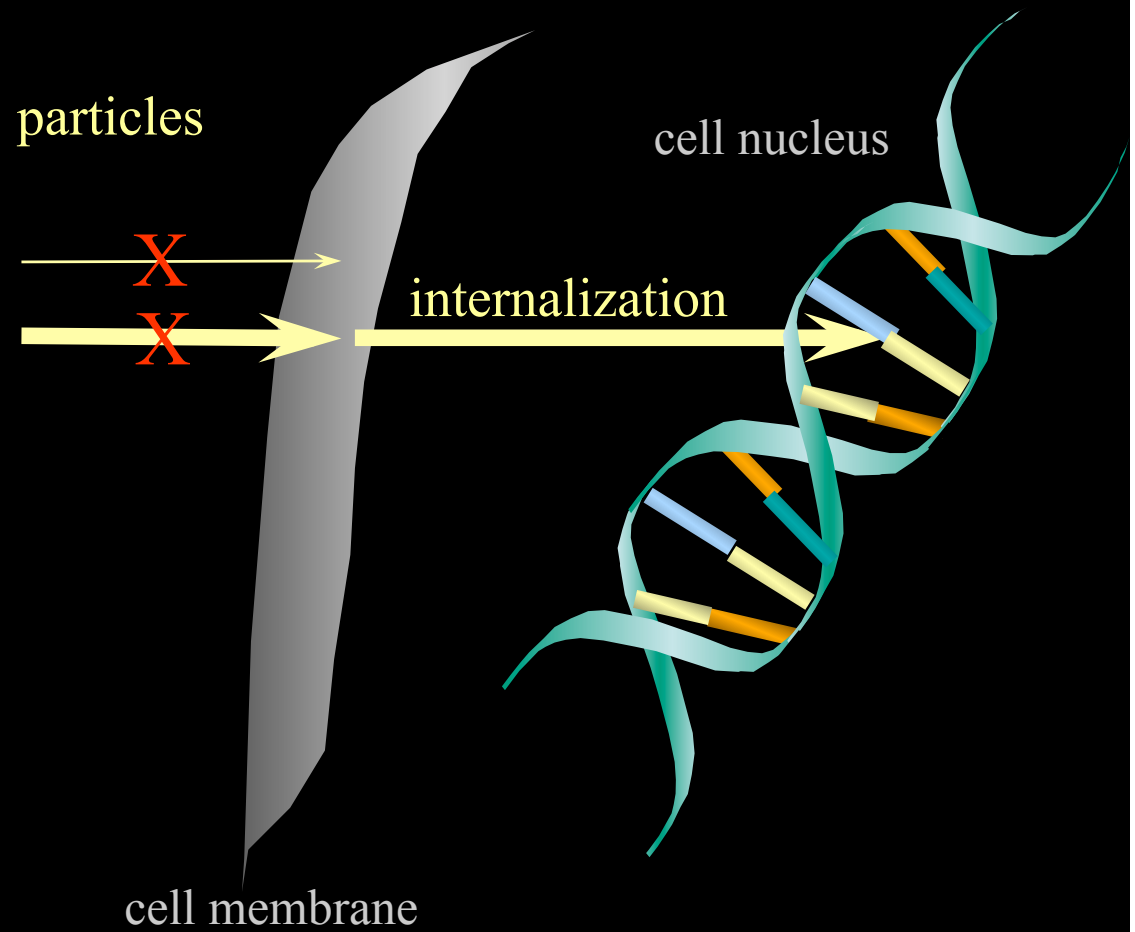
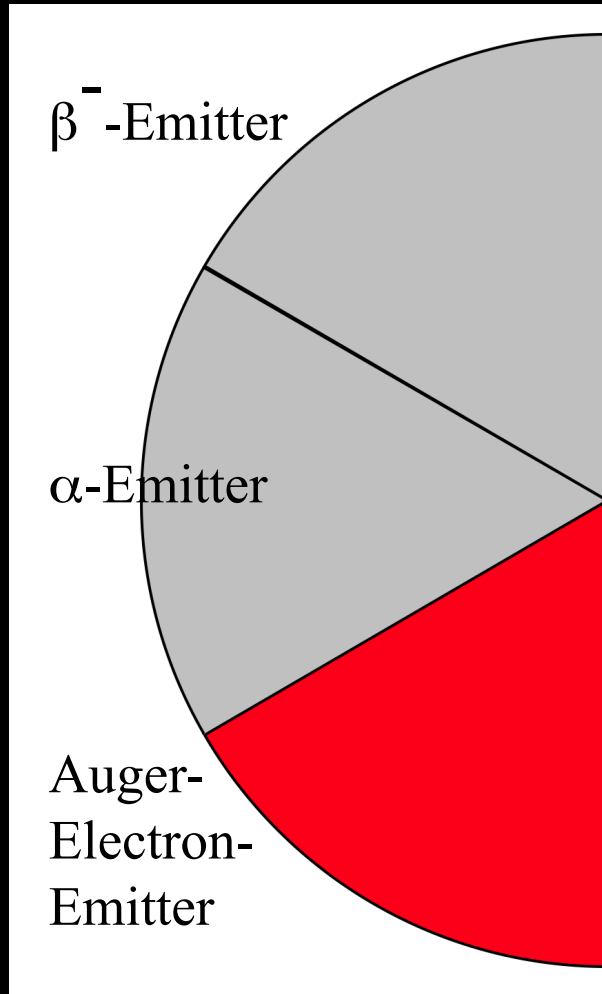
⁶⁸Ga-DOTATOC



¹⁷⁷Lu-DOTATOC



particle range vs. radiopharmaceutical and pharmacological strategies



Summary

The isotope:

decay property (photons / particles)
energy (detection / dosimetry)
half-life (biological half-life)
decay products

The access:

availability
nuclear reaction (yields / isotopic purity)
commercial aspects (routine / research)

The labeling:

chemistry / radiopharmacology
covalent / organic chemistry
co-ordination / metal isotopes

Acknowledgement

KP Zhernosekov¹,
DV Filosofov²
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²Joint Institute of Nuclear Research, LJAP, Russian Federation

³FZ Jülich, Germany